

DATE: 11-15-2021

----- QUOTATION -----

TO: B/E AEROSPACE - PHILIPPINES

API2021-319

First Philippine Industrial Park, Sto. Tomas,
Batangas

1	Run Costs Per Hour	8.73	Arktech's Proposed Costs
2	Indirect Labour per Hour	2.64	Arktech's Proposed Costs
3	Direct Labour per Hour	1.74	Arktech's Proposed Costs

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	
Item No	Part No	Process	Qty per Hr	Material Cost Per Part	Manning No	Run Cost Per part	Direct labor per part	Indirect Labor Per Part	Total Facility Costs Per Part	Anodising	Priming	Brush finish	Passivation	Etching	Packaging material	Material Cost + Finishing Cost	Overhead Uplift (Material, Processing & Finishing Costs) 5%	(Material + Finishing Cost) + (Overhead Uplift) (Total Facility Costs)	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks
1	XA04-010-000816	A LASER	4	\$4.12	1	\$2.26	\$0.45	\$0.68	\$3.39	\$2.04	\$0.61	\$-	\$-	\$-	\$0.76							
	DOUBLER ASSEMBLY, BRIDGE FITTING	File	15		1	\$0.58	\$0.12	\$0.18	\$0.87													
		DRIL	14		1	\$0.65	\$0.13	\$0.20	\$0.97													
		RIVET	16		1	\$0.55	\$0.11	\$0.17	\$0.83													
		Clean	437		1	\$0.02	\$0.00	\$0.01	\$0.03													
		Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15													
		INS	16		1	\$0.56	\$0.11	\$0.17	\$0.84													
		Total Cost		\$4.12					\$7.08	\$2.04	\$0.61	\$-	\$-	\$-	\$0.76	\$7.53	\$0.38	\$14.99	\$1.50	\$1.50	\$17.98	
2	XA04-040-020324	A LASER	1	\$33.83	1	\$9.02	\$1.80	\$2.73	\$13.55	\$49.33	\$24.17	\$-	\$-	\$-	\$4.17							
	DOUBLER ASSEMBLY, STRUCTURE	File	3		1	\$3.05	\$0.61	\$0.92	\$4.58													
		DRIL	7		1	\$1.18	\$0.23	\$0.36	\$1.77													
		RIVET	8		1	\$1.04	\$0.21	\$0.31	\$1.56													
		Clean	18		1	\$0.48	\$0.10	\$0.15	\$0.73													
		Part Marking	90		1	\$0.10	\$0.02	\$0.03	\$0.15													
		INS	3		1	\$2.63	\$0.52	\$0.80	\$3.95													
		Total Cost		\$33.83					\$26.28	\$49.33	\$24.17	\$-	\$-	\$-	\$4.17	\$111.49	\$5.57	\$143.34	\$14.33	\$14.33	\$172.01	
3	XA04-040-020231	A LASER	1	\$36.40	1	\$8.54	\$1.70	\$2.58	\$12.82	\$49.47	\$24.31	\$-	\$-	\$-	\$4.39							
	DOUBLER ASSEMBLY, STRUCTURE	File	3		1	\$2.65	\$0.53	\$0.80	\$3.98													
		DRIL	7		1	\$1.33	\$0.27	\$0.40	\$2.00													
		BEND	3		1	\$3.16	\$0.63	\$0.96	\$4.75													
		RIVET	8		1	\$1.07	\$0.21	\$0.32	\$1.60													
		Clean	18		1	\$0.49	\$0.10	\$0.15	\$0.73													
		Part Marking	90		1	\$0.10	\$0.02	\$0.03	\$0.15													
		INS	4		1	\$2.16	\$0.43	\$0.65	\$3.24													
		Total Cost		\$36.40					\$29.27	\$49.47	\$24.31	\$-	\$-	\$-	\$4.39	\$114.57	\$5.73	\$149.56	\$14.96	\$14.96	\$179.48	
4	XP05-020-001101	B LASER	4	\$0.72	1	\$2.08	\$0.42	\$0.63	\$3.13	\$2.03	\$-	\$-	\$-	\$-	\$0.54							
	BRACKET-Z SHAPE	File	32		1	\$0.27	\$0.05	\$0.08	\$0.41													
		BEND	3		1	\$2.82	\$0.56	\$0.85	\$4.23													
		Clean	437		1	\$0.02	\$0.00	\$0.01	\$0.03													
		Part Marking	90		1	\$0.10	\$0.02	\$0.03	\$0.15													
		INS	16		1	\$0.53	\$0.11	\$0.16	\$0.80													
		Total Cost		\$0.72					\$8.75	\$2.03	\$-	\$-	\$-	\$-	\$0.54	\$3.29	\$0.16	\$12.20	\$1.22	\$1.22	\$14.64	

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First Philippine Industrial Park, Sto. Tomas,
Batangas

1	Run Costs Per Hour	8.73	Arctech's Proposed Costs
2	Indirect Labour per Hour	2.84	Arctech's Proposed Costs
3	Direct Labour per Hour	1.74	Arctech's Proposed Costs

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	
Item No	Part No	Process	Qty per Hr	Material Cost Per Part	Manning No	Run Cost Per part	Direct labor per part	Indirect Labor Per Part	Total Facility Costs Per Part	Anodising	Priming	Brush finish	Passivation	Etching	Packaging material	Material Cost + Finishing Cost	Overhead Uplift (Material, Processing & Finishing Costs) 5%	(Material + Finishing Cost) + (Overhead Uplift) + (Total Facility Costs)	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks
5	XP04-540-074500	A LASER	2	\$6.90	1	\$5.13	\$1.02	\$1.55	\$7.71	\$18.86	\$4.72	\$-	\$-	\$-	\$1.76							
	DOUBLER STRUCTURE	File	10		1	\$0.89	\$0.18	\$0.27	\$1.34													
		Clean	47		1	\$0.19	\$0.04	\$0.05	\$0.28													
		Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15													
		INS	6		1	\$1.54	\$0.31	\$0.47	\$2.31													
		Total Cost		\$6.90					\$11.79	\$18.86	\$4.72	\$-	\$-	\$-	\$1.76	\$32.24	\$1.61	\$45.64	\$4.56	\$4.56	\$54.77	
6	XP04-320-072000	A LASER	2	\$3.03	1	\$4.54	\$0.91	\$1.37	\$6.82	\$6.84	\$1.71	\$-	\$-	\$-	\$1.08							
	DOUBLER, ANGLED	File	14		1	\$0.62	\$0.12	\$0.19	\$0.93													
		BEND	2		1	\$3.94	\$0.79	\$1.19	\$5.92													
		Clean	131		1	\$0.07	\$0.01	\$0.02	\$0.10													
		Part Marking	85		1	\$0.10	\$0.02	\$0.03	\$0.15													
		INS	6		1	\$1.43	\$0.29	\$0.43	\$2.15													
		Total Cost		\$3.03					\$16.07	\$6.84	\$1.71	\$-	\$-	\$-	\$1.08	\$12.66	\$0.63	\$29.36	\$2.94	\$2.94	\$35.24	
7	XP04-310-001000	B LASER	4	\$1.23	1	\$2.03	\$0.40	\$0.61	\$3.05	\$2.97	\$0.74	\$-	\$-	\$-	\$0.79							
	DOUBLER, ANGLED-90.41x330.70	FILE	33		1	\$0.27	\$0.05	\$0.08	\$0.40													
		BEND	4		1	\$2.04	\$0.41	\$0.62	\$3.06													
		Clean	328		1	\$0.03	\$0.01	\$0.01	\$0.04													
		Part Marking	85		1	\$0.10	\$0.02	\$0.03	\$0.15													
		INS	19		1	\$0.47	\$0.09	\$0.14	\$0.70													
		Total Cost		\$1.23					\$7.40	\$2.97	\$0.74	\$-	\$-	\$-	\$0.79	\$5.72	\$0.29	\$13.41	\$1.34	\$1.34	\$16.10	
8	XP04-270-082000	A LASER	2	\$0.09	1	\$3.56	\$0.71	\$1.08	\$5.35	\$0.15	\$0.01	\$-	\$-	\$-	\$0.22							
	DOUBLER, ANGLED-33.8x53.6	FILE	82		1	\$0.11	\$0.02	\$0.03	\$0.16													
		BEND	2		1	\$3.66	\$0.73	\$1.11	\$5.49													
		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00													
		Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15													
		INS	6		1	\$1.40	\$0.28	\$0.42	\$2.10													
		Total Cost		\$0.09					\$13.25	\$0.15	\$0.01	\$-	\$-	\$-	\$0.22	\$0.47	\$0.02	\$13.75	\$1.37	\$1.37	\$16.49	

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First Philippine Industrial Park, Sto. Tomas, Batangas			1	Run Costs Per Hour				8.73	Arktech's Proposed Costs														
			2	Indirect Labour per Hour				2.64	Arktech's Proposed Costs														
			3	Direct Labour per Hour				1.74	Arktech's Proposed Costs														
A	B		C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	
Item No	Part No		Process	Qty per Hr	Material Cost Per Part	Manning No	Run Cost Per part	Direct labor per part	Indirect Labor Per Part	Total Facility Costs Per Part	Anodising	Priming	Brush finish	Passivation	Etching	Packaging material	Material Cost + Finishing Cost	Overhead Uplift (Material, Processing & Finishing Costs) 5%	(Material + Finishing Cost)+(Overhead Uplift)+(Total Facility Costs)	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks
9	XP04-270-081500	A	LASER	2	\$0.11	1	\$3.58	\$0.71	\$1.08	\$5.37	\$0.20	\$0.02	\$-	\$-	\$-	\$0.23							
	DOUBLER, ANGLED 43.8x53.6	FILE	82		1	\$0.11	\$0.02	\$0.03	\$0.16														
		BEND	2		1	\$3.65	\$0.73	\$1.11	\$5.49														
		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00														
		Part Marking	85		1	\$0.10	\$0.02	\$0.03	\$0.15														
		INS	6		1	\$1.40	\$0.28	\$0.42	\$2.10														

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API2021-319

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API2021-319

1				Run Costs Per Hour				8.73				Arktech's Proposed Costs											
2				Indirect Labour per Hour				2.64				Arktech's Proposed Costs											
3				Direct Labour per Hour				1.74				Arktech's Proposed Costs											
A	B		C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	
Item No	Part No		Process	Qty per hr	Material Cost Per Part	Manning No	Run Cost Per part	Direct labor per part	Indirect Labor Per Part	Total Facility Costs Per Part	Anodising	Priming	Brush finish	Passivation	Etching	Packaging material	Material Cost + Finishing Cost	Overhead Uplift (Material, Processing & Finishing Costs) 5%	(Material + Finishing Cost)+(Overhead Uplift)+(Total Facility Costs)	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks
17	XP04-040-088804	A	LASER	2	\$0.31	1	\$3.67	\$0.73	\$1.11	\$5.51	\$0.75	\$0.19	\$-	\$-	\$-	\$0.26							
	DOUBLER,STRUCTURE-106x73.5	FILE	57		1	\$0.15	\$0.03	\$0.05	\$0.23														
		Clean	1311		1	\$0.01	\$0.00	\$0.00	\$0.01														
		Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15														
		INS	6		1	\$1.40	\$0.28	\$0.42	\$2.10														
			Total Cost		\$0.31					\$8.00	\$0.75	\$0.19	\$-	\$-	\$-	\$0.26	\$1.52	\$0.08	\$9.59	\$0.96	\$0.96	\$11.51	
18	XP04-040-087601	B	LASER	2	\$2.94	1	\$4.58	\$0.91	\$1.39	\$6.88	\$7.84	\$1.96	\$-	\$-	\$-	\$1.04							
	DOUBLER,STRUCTURE-520x156	FILE	16		1	\$0.56	\$0.11	\$0.17	\$0.84														
		Clean	109		1	\$0.08	\$0.02	\$0.02	\$0.12														
		Part Marking	90		1	\$0.10	\$0.02	\$0.03	\$0.15														
		INS	5		1	\$1.64	\$0.33	\$0.50	\$2.46														
			Total Cost		\$2.94					\$10.45	\$7.84	\$1.96	\$-	\$-	\$-	\$1.04	\$13.78	\$0.69	\$24.92	\$2.49	\$2.49	\$29.90	
19	XP04-040-021500	B	LASER	2	\$0.84	1	\$3.88	\$0.77	\$1.17	\$5.82	\$2.07	\$0.52	\$-	\$-	\$-	\$0.54							
	DOUBLER,STRUCTURE-NFND	FILE	34		1	\$0.26	\$0.05	\$0.08	\$0.39														
		BEND	3		1	\$2.87	\$0.57	\$0.87	\$4.32														
		MILING	7		1	\$1.33	\$0.26	\$0.40	\$1.99														
		Clean	437		1	\$0.02	\$0.00	\$0.01	\$0.03														
		Part Marking	90		1	\$0.10	\$0.02	\$0.03	\$0.15														
		INS	6		1	\$1.40	\$0.28	\$0.42	\$2.10														
		Total Cost		\$0.84					\$14.79	\$2.07	\$0.52	\$-	\$-	\$-	\$0.54	\$3.97	\$0.20	\$18.95	\$1.90	\$1.90	\$22.74		
20	XP04-010-061300	A	LASER	2	\$0.56	1	\$3.81	\$0.76	\$1.15	\$5.72	\$1.27	\$0.32	\$-	\$-	\$-	\$0.50							
	DOUBLER, BRIDGE FITTING	FILE	39		1	\$0.23	\$0.05	\$0.07	\$0.34														
		Clean	656		1	\$0.01	\$0.00	\$0.00	\$0.02														
		Part Marking	85		1	\$0.10	\$0.02	\$0.03	\$0.15														
		INS	6		1	\$1.40	\$0.28	\$0.42	\$2.10														
			Total Cost		\$0.56					\$8.33	\$1.27	\$0.32	\$-	\$-	\$-	\$0.50	\$2.64	\$0.13	\$11.11	\$1.11	\$1.11	\$13.33	

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First Philippine Industrial Park, STo. Tomas, Batangas			1	Run Costs Per Hour				8.73	Arkdecn's Proposed Costs														
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A	B		C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	
Item No	Part No		Process	Qty per Hr	Material Cost Per Part	Manning No	Run Cost Per part	Direct labor per part	Indirect Labor Per Part	Total Facility Costs Per Part	Anodising	Priming	Brush finish	Passivation	Etching	Packaging material	Material Cost + Finishing Cost	Overhead Uplift (Material, Processing & Finishing Costs) 5%	(Material + Finishing Cost)+(Overhead Uplift)+(Total Facility Costs)	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks
21	XA05-010-155000	A	LASER	2	\$2.51	1	\$3.76	\$0.75	\$1.14	\$5.05	\$0.43	\$-	\$-	\$-	\$-	\$0.25							
	BRACKET ASSEMBLY-L SHAPE	FILE	52		1	\$0.17	\$0.03	\$0.05	\$0.25														
		DRIL	10		1	\$0.84	\$0.17	\$0.25	\$1.26														
		BEND	3		1	\$2.88	\$0.57	\$0.87	\$4.32														
		RIVET	14		1	\$0.62	\$0.12	\$0.19	\$0.93														
		Clean	1311		1	\$0.01	\$0.00	\$0.00	\$0.01														
		Part Marking	90		1	\$0.10	\$0.02	\$0.03	\$0.15														
		INS	6		1	\$1.49	\$0.30	\$0.45	\$2.24														
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API2021-319

First Philippine Industrial Park, Sto. Tomas, Batangas			1	Run Costs Per Hour				8.73	Arktech's Proposed Costs																	
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			3	Direct Labour per Hour				1.74	Arktech's Proposed Costs																	
A	B			C			D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	
Item No	Part No			Process	Qty per Hr	Material Cost Per Part	Manning No	Run Cost Per part	Direct labor per part	Indirect Labor Per Part	Total Facility Costs Per Part	Anodising	Priming	Brush finish	Passivation	Etching	Packaging material	Material Cost + Finishing Cost	Overhead Uplift (Material, Processing & Finishing Costs) 5%	(Material + Finishing Cost)+(Overhead Uplift)+(Total Facility Costs)	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks		
24	XP05-010-000250		A	LASER	4	\$0.06	1	\$2.32	\$0.46	\$0.70	\$3.49	\$0.10	\$-	\$-	\$-	\$-	\$0.22									
	BRACKET-L SHAPE			FILE	26		1	\$0.34	\$0.07	\$0.10	\$0.51															
				BEND	3		1	\$2.70	\$0.54	\$0.82	\$4.06															
				Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00															
				Part Marking	85		1	\$0.10	\$0.02	\$0.03	\$0.15															
				INS	18		1	\$0.49	\$0.10	\$0.15	\$0.73															
			Total Cost		\$0.06						\$8.22	\$0.10	\$-	\$-	\$-	\$-	\$0.22	\$0.38	\$0.02	\$8.61	\$0.86	\$0.86	\$10.34			

PREPARED BY:

JESSICA ABAYON

CHECKED BY:

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APPROVED BY:

HIDEHIKO ARAKAWA

CONFIRME: