TEL 03(43)405-0140--2

):	B/E AEROSPACE - PHILII	PPIN	IES																				API2021-272
	First Philippine Industrial Park, Sto. Tomas,		1		Run Cos	ts Per Hour		8.73	Arkte	ch's Propose	d Costs				•								
	Batangas		2			bour per Hou	·	2.64		ch's Propose													
^	В		3 C	D		our per Hour		1.74	Arkte	ch's Propose				T				T					
A			<u> </u>	ט	E Material	F	G Run	H	I	J	К	L	M	N	0	P	Q ·	R Overhead Uplift	S (Material + Finishing Cost)+	General	U	<u> </u>	
m No	Part No		Process	Qty per Hr	Cost Per Part	Manning No	Cost Per	labor per part	Labor Per Part	Facility Costs Per Part	Anodising	Priming	Brush finish *	Passivatio n	Etching	Packaging material	Cost + Finishing Cost	(Material, Processing & Finishing Costs) 5%	(Overhead Uplift)+(Total Facility Costs)	Overhead Uplift 10%	Uplift 10%	Total Part cost	Condition and Remarks
	XRS02057-7002	В	LASER	2	\$0.64	1	\$4.47	\$0.89	\$1.35	\$6:72	\$1.54	\$0.39	\$-	\$-	\$-	\$0.56							•
	UPPER DOOR SEAL DOUBLER		file	16		1	\$0.55	\$0.11	\$0.17	\$0.82									,		<u>L</u>		
			DRILL	9		. 1	\$0.96	\$0.19	\$0.29	\$1.44					<u></u>								
			Clean	656		1	\$0.01	\$0.00	\$0.00	\$0.02						ļ					ļ		
1			Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15							ļ						
	*		INS	6	-	1	\$1.54	\$0.31	\$0.47	\$2.31													
THUNCH				L														ļ			ļ		
																					ļ		
			Total Cost		\$0.64					\$11.46	\$1.54	\$0.39	\$-	\$-	\$-	\$0.56	\$3.12	\$0.16	\$14.73	\$1.47	\$1.47	\$17.68	(-
	XRS02057-7002	В	LASER	3	\$0.64	1	\$2.50	\$0.50	\$0.76 .	\$3.76	\$1.54	\$0.39	\$-	\$-	\$-	\$0.56					1		
	UPPER DOOR SEAL DOUBLER		File	17		1	\$0.52	\$0.10	\$0.16	\$0.78			,-	1							T		
	OPPER DOOR SEAL DOUBLER		DRILL	13		1	\$0.66	\$0.13	\$0.20	\$0.99													
			Clean	.656		1	\$0.01	\$0.00	\$0.00	\$0.02													
2			Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15													
			INS	17		1	\$0.52	\$0.10	\$0.16	\$0.77													
			Total Cost		\$0.64					\$6.47	\$1.54	\$0.39	\$-	\$-	\$-	\$0.56	\$3.12	\$0.16	\$9.75	\$0.97	\$0.97	\$11.70	
	XRS02057-7002	В	LASER	.5	\$0.64	1	\$1.88	\$0.38	\$0.57	\$2.83	\$1.54	\$0.39	\$-	\$-	\$-	\$0.56	 			 	<u> </u>	4	
			File	17		1	\$0.51	\$0.10	\$0.15	\$0.76	7			 	-			 			 	 	
	UPPER DOOR SEAL DOUBLER		DRILL	16		1	\$0.53	\$0.11	\$0.16	\$0.80			-	 		 	 	 			1.	 	,
			Clean	656		1	\$0,01	\$0.00	\$0.00	\$0.02													
3			Part Marking	90		1	\$0.10	\$0.02	\$0.03	\$0.15				 					,				
			INS	35		1	\$0.25	\$0.05	\$0.08	\$0.38						†	 	1		<u> </u>	1	 	
																 	 			<u> </u>	 		,
			·····											 		<u> </u>		 					
			Total Cost		\$0.64					\$4.94	. \$1.54	\$0.39	\$-	\$-	\$-	\$0.56	\$3.12	\$0.16	\$8.21	\$0.82	\$0.82	\$9.86	
	VD602057 7002	В					64.50	50.04	*0.10					ļ		ļ	\$5.12	\$0.10	Ψυ.21	\$0.02	+0.02	43.00	
	XRS02057-7002	В	LASER	6	\$0.64	1	\$1.53	\$0.31	\$0.46	\$2.30	\$1.54	\$0.39	\$-	\$-	\$-	\$0.56	ļ	 			<u> </u>	<u> </u>	
	UPPER DOOR SEAL DOUBLER		File DRILL	17	ļ	1	\$0.50	\$0.10	\$0.15	\$0.75				-				 					
	· · · · · · · · · · · · · · · · · · ·	-		20		1	\$0.43	\$0.09	-\$0.13	\$0.65					ļ	ļ	 	 	ļ		ļ:	<u> </u>	ļ , , , , , , , , , , , , , , , , , , ,
		-	Clean	546		1	\$0.02	\$0.00	\$0.00	\$0.02					<u> </u>	ļ		<u> </u>	<u> </u>			ļ	
1			Part Marking	90		1	\$0.10	\$0.02	\$0.03	\$0.15	ļ			 	<u> </u>		-	ļ		1	1		1 · ·
			INS	61		1 .	\$0.14	\$0.03	\$0.04	\$0.21						<u> </u>					<u> </u>	'	
														ļ		ļ		ļ			<u> </u>	ļ	
						ļ	-							 		ļ	ļ	<u> </u>			ļ	ļ	
			Total Cost		\$0.64					\$4.08	\$1.54	\$0.39	\$-	\$-	\$-	\$0.56	\$3.12	\$0.16	\$7.36	\$0.74	\$0.74	\$8.83	N

IT 68,PHASE 1-A FIRST PHILIPPINE INDUSTRIAL PARK, STO. TOMAS, BATAI

О: В	/E AEROSPACE – PHILII	PPIN	IES -																				API2021-272
Fir	st Philippine Industrial Park, Sto. Tomas,		1 .		Run Ços	sts Per Hour		8.73	Arkie	ch's Propose	nd Costs												
	Batangas		2		Indirect La	bour per Hou		2.64	Arkte	ch's Propose	ki Costs												
			3			our per Hour		1.74		ch's Propose				,	·				·	γ			
Α	В		с	D ·	E	F	G	н	1	J	K	L	М	N	0	Р	Q	R	S	T	U	٧	
n No	Part No		Process	Qty per Hr	Material Cost Per Part	Manning No	Run Cost Per part	Direct labor per part	indirect Labor Per Part	Total Facility Costs Per Part	Anodising	Priming	Brush finish	Passivatio n	Etching	Packaging material	Material Cost + Finishing Cost	Overhead Uplift (Material, Processing & Finishing Costs) 5%	(Material + Finishing Cost)+ (Overhead Uplift)+(Total Facility Costs)	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks
	XRS02057-7002	В	LASER	7	\$0.64	1	\$1.25	\$0.25	\$0.38	\$1.87	\$1.54	\$0.39	\$-	\$-	\$-	\$0.56							
	DDED DOOD CEAL DOUDLED		file	18		1	\$0.49	\$0.10	\$0.15	\$0.74										İ			
U	PPER DOOR SEAL DOUBLER		DRILL	25		1	\$0.35	\$0.07	\$0.10	\$0.52				T .									
			Clean	656		1	\$0.01	\$0.00	\$0.00	\$0.02													
5			Part Marking	90		1	\$0.10	\$0.02	\$0.03	\$0.15													-
			INS	146		. 1	\$0.06	\$0.01	\$0.02	\$0.09													
														<u> </u>		-					<u> </u>		
										'									·				
			Total Cost		\$0.64					\$3.39	\$1.54	\$0.39	\$-	\$-	\$-	\$0.56	\$3.12	\$0.16	\$6.66	\$0.67	\$0.67	\$7.99	
	XRS02057-7002	В	LASER	8	\$0.64	1	\$1.10	\$0.22	\$0.33	\$1.65	\$1.54	\$0.39	\$-	\$-	\$-	\$0.56							
Ι			File	18		1	\$0.49	\$0.10	\$0.15	\$0.73				1									
ป	PPER DOOR SEAL DOUBLER		DRILL	30		1	\$0.29	\$0.06	\$0.09	\$0.44				,									
		-	Clean	656		1	\$0.01	\$0.00	\$0.00	\$0.02									1				
3			Part Marking	90		1	\$0.10	\$0.02	\$0.03	\$0.15													
			INS	262		.1	\$0.03	\$0.01	\$0.01	\$0.05													
			Total Cost		\$0.64					\$3.04	\$1.54	\$0.39	\$-	\$-	\$-	\$0.56	\$3.12	\$0.16	\$6.31	\$0.63	\$0.63	\$7.57	
	XRS02057-7003 \	В	LASER	2	\$0.19	1	\$3.82	\$0.76	\$1.16	\$5.74	\$0.34	\$0.08	\$-	\$-	\$-	\$0.26					ļ,		N .
-			FILE	37		1	\$0.24	\$0.05	\$0.07	\$0.35				1							<u> </u>		
	UPPER DOOR SEAL SPACER		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00												·	
			Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15													
			INS	6		1	\$1,40	\$0.28	\$0.42	-\$2.10													·
																						· ·	*:
																	<u> </u>						
			Total Cost		\$0.19					\$8.35	\$0.34	\$0.08	\$-	\$-	\$-	\$0.26	\$0.86	\$0.04	\$9.25	\$0.93	\$0.93	\$11.11\	
100 N	XRS02057-7003	В	LASER	5	\$0.19	1	\$1.91	\$0.38	\$0.58	\$2.87	\$0.34	\$0.08	\$-	\$-	\$-	\$0.26		 			-	+ +	
			FILE	42	1	1	\$0.21	\$0.04	\$0.06	\$0.31			<u> </u>	 	 	1-1-2	 	 		 	1	-	
. B	UPPER DOOR SEAL SPACER		Clean	13110		-1	\$0.00	\$0.00	\$0.00	\$0.00				1			 	 		 			· · ·
			Part Marking	87	 	1	\$0.10	\$0.02	\$0.03	\$0.15				 			 	 		 			
s			INS	19		1	\$0.47	\$0.09	\$0.14	\$0.70	·											1	· · · · · · · · · · · · · · · · · · ·
				 	 	 			<u> </u>					1			 	<u> </u>	 		1.	 	
				 	 	\vdash	<u> </u>	 						 	 	 		 		 		1	
			Total Cost		\$0.19	1				\$4.04	\$0.34	\$0.08		\$-	\$-	* 0.00	60.00	\$0.04	\$4.95	\$0.49	\$0,49	\$E 04	
de fisike		L	Total Cost	<u> </u>	. \$0.19	1	L	L	L	\$4.04	, φυ.σ+	\$0.08	\$-	1 3-		\$0.26	\$0.86	\$0.04	34.95	\$0.49	\$0,49	\$5.94	<u> </u>

1T 6B,PHASE 1-A FIRST PHILIPPINE INDUSTRIAL PARK, STO, TOMAS, BATA

O: I	B/E AEROSPACE – PHILI	PPIN	IES ·						,-														API2021-272
F	First Philippine Industrial Park, Sto. Tomas	i.	1		Run Cos	sts Per Hour		8.73	Arkte	ech's Propose	d Costs										•		
	Batangas		2		Indirect La	bour per Hou		2.64	Arkte	sch's Propose	d Costs												•
	· · · · · · · · · · · · · · · · · · ·		3			bour per Hour		1.74	Arkte	ch's Propose										·		Υ	
A	В		. с	D	E	F_	G	н	1	j	К	L	M	N	0	Р	Q	R	S	Т	U	V	
n No	Part No		Process	Qty per Hr	Material Cost Per Part	Manning No	Run Cost Per part	Direct labor per part	Indirect Labor Per Part	Total Facility Costs Per Part	Anodising	Priming	Brush finish	Passivatio n	Etching:	Packaging material	Material Cost + Finishing Cost	Overhead Uplift (Material, Processing & Finishing Costs) 5%	(Material + Finishing Cost)+ (Overhead Uplift)+(Total Facility Costs)	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks
	XRS02057-7003	В	LASER	7	\$0.19	1	\$1.31	\$0.26	\$0.40	\$1.97	\$0.34	\$0.08	\$-	\$-	\$-	\$0.26		T .					
		1	FILE	44		1	\$0.20	\$0.04	\$0.06	\$0.30													
	UPPER DOOR SEAL SPACER		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00						1					1		
		1	Part Marking	87	l	1	\$0.10	\$0.02	\$0.03	\$0.15						<u> </u>				T		1	
9 -			INS	37		1	\$0.23	\$0.05	\$0.07	\$0.35								<u> </u>					-
				 		1						-		†		 		 		 		†	
-		†		 	<u> </u>	 			 					 	 	 	<u> </u>	 		 	 		
	<u> </u>	†	Total Cost	1	\$0.19	 				\$2.77	\$0,34	\$0.08	\$-	\$-	\$-	\$0.26	\$0.86	\$0.04	\$3.68	\$0.37	\$0.37	\$4.42	
AGSS	VD 0000 = T000	_		-		 							ļ			-	\$0.00	\$0.04	40.00	40.01	40.57	94.42	
	XRS02057-7003	В	LASER	9	\$0.19	1	\$0.97	\$0.19	\$0.29	\$1.45	\$0.34	\$0.08	\$-	\$-	\$-	\$0.26						ļ .	
	UPPER DOOR SEAL SPACER		FILE	45		1	\$0,19	\$0.04	\$0.06	\$0.29				ļ		ļ		<u> </u>		ļ	ļ	ļ	
L			Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00									ļ				
10			Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15			·	<u> </u>		 		1			ļ		
Ľ			INS	69		1	\$0.13	\$0.03	\$0.04	\$0.19						<u> </u>					ļ		
				<u></u>																ļ .			
														•									
			Total Cost		\$0.19					\$2.08	\$0.34	\$0.08	\$	\$-	\$-	\$0.26	\$0.86	\$0.04	\$2.99	\$0.30	\$0.30	\$3.59	
	XRS02057-7003	В	LASER	13	\$0.19	1	\$0.68	\$0.14	\$0.21	\$1.02	\$0.34	\$0.08	\$-	\$-	\$-	\$0.26						1	
			. FILE	48		1	\$0.18	\$0.04	\$0.06	\$0.27			·			1				1	†		
	UPPER DOOR SEAL SPACER		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00									<u> </u>				
-			Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15								 			1		
1 -	* *		INS	156		1	\$0.06	\$0.01	\$0.02	\$0.08								1					
		1												ļ			-						***************************************
	-				-								-					-					
			Total Cost		\$0.19					\$1.53	\$0.34	\$0.08		 	-	\$0.26	\$0.86	*0.04	\$2.44	\$0.24	\$0.24	62.02	
		 				 		<u> </u>					\$-	\$-	\$-	-	\$0.86	\$0.04	\$2.44	⊅ U.24	\$0.24	\$2.93	
	XRS02057-7003	В	LASER	16	\$0.19	1	\$0.54	\$0.11	\$0.16	\$0.81	\$0.34	\$0.08	\$-	\$-	\$-	\$0.26	ļ		_	 			wanter to
	UPPER DOOR SEAL SPACER	ļ	FILE	48	ļ	1	\$0.18	\$0.04	\$0.06	\$0.27						ļ				ļ	 		
		1	Clean	13110	<u> </u>	1	\$0.00	\$0.00	-\$0.00	\$0.00				ļ		ļ				ļ	<u> </u>		
		1	Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15													
12			INS	328	<u></u>	1	\$0.03	\$0.01	\$0.01	\$0.04			<u> </u>	<u> </u>	<u> </u>	<u></u>				<u></u>			
		T					I	I										T			I		
			Total Cost		\$0.19	1				\$1.28	\$0.34	\$0.08	\$-	\$-	\$-	\$0.26	\$0.86	\$0.04	\$2.18	\$0.22	\$0.22	\$2.62	

)T 6B,PHASE 1-A FIRST PHILIPPINE INDUSTRIAL PARK, S

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0:	B/E AEROSPACE - PHIL	IPPIN	IES																				API2021-272
	First Philippine Industrial Park, Sto. Tomas	s,	1		Run Cos	ts Per Hour		8,73	Arkte	ech's Propose	d Costs												
	· Batangas		2	Ŀ	Indirect La	bour per Hou	r	2,64		ch's Propose													
			3		·	our per Hour		1,74		ch's Propose						r		1 -	1			1	
Α	В	1	С	D	E	F	G	Н	1	J	K	L	M	N	0	P	Q	R	S	T	U	V	
m No	Part No		Process	Qty per . Hr	Material Cost Per Part	Manning No	Run Cost Per part	Dirèct labor per part	Indirect Labor Per Part	Total Facility Costs Per Part	Anodising	Priming	Brush finish	Passivatio n	Etching	Packaging material	Material Cost + Finishing Cost	Overhead Uplift (Material, Processing & Finishing Costs) 5%	(Material + Finishing Cost)+ (Overhead Uplift)+(Total Facility Costs)	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks
	XRS02057-7005	В	LASER	2	\$0.03	1	\$3.55	\$0.71	\$1.07	\$5.33	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22							
		1	FILE	94		· 1	\$0.09	\$0.02	\$0.03	\$0.14													
	UPPER DOOR SEAL SPACER		Clean	13110	1	1	\$0.00	\$0.00	\$0.00	\$0.00													
-			Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15			-	 									
13		1	INS	6		1	\$1.40	\$0.28	\$0.42	\$2.10					<u> </u>	 	 	1			1		
ŀ		-		 	 		<u> </u>		1					 	 	 	 	1			 		
		+		+			<u> </u>						<u> </u>	1.	-	 	 				 	 	
		+	T.110				<u> </u>	-		67.70		60.00		-	-	60.00	60.22	F0.02	60.06	60.04	*0.0*	\$9.67	
			Total Cost		\$0.03				ļ	\$7.72	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22	\$0.32	\$0.02	\$8.06	\$0.81	\$0.81	\$9.0/ \	
	XRS02057-7005	В	LASER	5	\$0.03	1	.\$1.63	\$0.33	\$0.49	\$2.45	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22	ļ	·	<u> </u>	<u> </u>	ļ		
	UPPER DOOR SEAL SPACER		FILE	119		1 '	\$0.07	\$0.01	\$0.02	\$0.11				ļ			<u> </u>						
	OFFER DOOR SEAE OF AGEN		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00							<u>. </u>			<u> </u>			
			Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15			<u> </u>	<u> </u>							<u> </u>		
14			INS	19		1	\$0.47	\$0.09	\$0.14	\$0.70													
													İ										
														1			1					,	,
			Total Cost		\$0.03					\$3.41	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22	\$0.32	\$0.02	\$3.75	\$0.37	\$0.37	\$4.50	
	XRS02057-7005	В	LASER	8	\$0.03	1	\$1.03	\$0.21	\$0.31	\$1.55	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22	1	1		<u> </u>	 	 	
1	XX302037-7003	-	FILE	146		1	\$0.06	\$0.01	\$0.02	\$0.09	40.00			+	 	1	-	 		 	┼──		
	UPPER DOOR SEAL SPACER		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00				 		 			<u> </u>	 	 		
			Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15				-	 	 	1			 	 	 	
15		+	INS	37		1	\$0.10	\$0.05	\$0.07	\$0.35					<u> </u>	 	 	<u> </u>		· · · · · · · · · · · · · · · · · · ·	 	+	
			CVII.	31	ļ		\$0.24	\$0.05	\$0.07	\$0.35	<u></u>		ļ	-			<u> </u>		 	 	 		
		-			 				-				ŀ	-	ļ		-	 	 		-	ļ	
				-	 	<u> </u>	<u> </u>		ļ						ļ	ļ	-	 	ļ	-	ļ		
			Total Cost		\$0.03					\$2.15	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22	\$0.32	\$0.02	\$2.48	\$0.25	\$0.25	\$2.98	/
	XRS02057-7005	В	LASER	13	\$0.03	1	\$0.69	\$0.14	\$0.21	\$1.03	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22							
	LIBBER BOOD OF ALCES		FILE	164		1 -	\$0.05	\$0.01	\$0.02	\$0.08					I								
	UPPER DOOR SEAL SPACER		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00													
			Part Marking	87	1	1	\$0.10	\$0.02	\$0.03	\$0.15				1			1		1		1		
16		1	INS	69		1	\$0.13	\$0.03	\$0.04	\$0.19							1						
		1		1	!							 		1		1	—			1	1	1	
		+		+	 	-	ļ .			1		 	 	 	1				 		†	-	
			T-1-10- :	+	+	 		-	-	64.4"	60.00	60.00	 	\$-	-	60.00	\$0.32	*0.00	\$1.79	\$0.18	\$0.18	\$2.15	
		1	Total Cost		\$0.03	<u></u>	<u></u>	<u> </u>	L	\$1.45	\$0.06	\$0.02	\$-	3-	\$-	\$0.22	\$0.32	\$0.02	\$1.79	\$0.18	\$0.18	⊅∠.15 \	

IT 6B,PHASE 1-A FIRST PHILIPPINE INDUSTRIAL PARK, STO. TOMAS, BATA

O: 1	B/E AEROSPACE – PHILI	PPIN	IES													_				•			API2021-272
F	First Philippine Industrial Park, Sto. Tomas		1		Run Cos	ts Per Hour		8.73	Arkte	sch's Propose	d Costs												
	Batangas		2			bour per Hou		2.64	L	ch's Propose													
Α	В		3 C	D	Direct Lat	our per Hour	G	1.74 Ĥ	Arkte 1	ch's Propose	d Costs K	L	M	N	0	Р	Q	R	s	Тт	U	v	
em No	Part No		Process	Qty per Hr	Material Cost Per Part	Manning No	Run Cost Per part	Direct labor per part	Indirect Labor Per Part	Total Facility Costs Per Part			Brush finish	Passivatio n		Packaging material	Material	Overhead Uplift (Material,	(Material + Finishing Cost)+	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks
CAN I	XRS02057-7005	В	LASER	21	\$0.03	1	\$0.41	\$0.08	\$0.12	\$0.61	\$0.06	\$0.02	\$-	\$-	S -	\$0.22		00313,076			 		
		1	FILE	202		1	\$0.04	\$0.01	\$0.01	\$0.07				<u> </u>				ļ			<u> </u>		
	UPPER DOOR SEAL SPACER		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00							1						
			Part Marking	87	,	1	\$0.10	\$0.02	\$0.03	\$0.15													
17	• .		INS	164		1	\$0.05	\$0.01	\$0.02	\$0.08													
		ļ																					,
	•		Total Cost	1	\$0.03					\$0.91	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22	\$0.32	\$0.02	\$1.24	\$0,12	\$0.12	\$1.49	
	XRS02057-7005	В	LASER	34	\$0.03	1	\$0.26	\$0.05	\$0.08	\$0.39	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22							
ST.	UPPER DOOR SEAL SPACER		FILE	205		1	\$0.04	\$0.01	\$0.01	\$0.06													
	OFFER BOOK SEAL SPACER		Clean	13110		1.	\$0.00	\$0.00	\$0.00	\$0.00				,								100	·
18		ļ	Part Marking	-87		1	\$0.10	\$0.02	\$0.03	\$0.15													
18			INS	328		1	\$0.03	\$0.01	\$0.01	\$0.04													
L		_		ļ										ļ						<u> </u>	·		
L		ļ		<u> </u>									<u> </u>	ļ			ļ			<u> </u>			
		<u></u>	Total Cost	<u></u>	\$0.03					\$0.65	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22	\$0.32	\$0.02	\$0.98	\$0.10	\$0.10	\$1.18	·
	XRS02057-7006	B	LASER	2	\$0.06	1	\$3.62	\$0.72	\$1.10	\$5.44	\$0.10	\$0.03	\$-	\$- ·	\$-	\$0.22						\	, .
	UPPER DOOR SEAL SPACER		FILE	. 75		1	\$0.12	\$0.02	\$0.04	\$0.18													
		ļ	Clean	1311		1	\$0.01	\$0.00	\$0.00	\$0.01				ļ									
19 ~	9		Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15				<u> </u>			ļ						
			INS	6		1	\$1.43	\$0.29	\$0.43	\$2.15				ļ									
84.														ļ				ļ		ļ	ļ		
		1						ļ						ļ	ļ		ļ	ļ		ļ	ļ		
			Total Cost	L	\$0.06					\$7.93	\$0.10	\$0.03	\$-	\$-	\$-	\$0.22	\$0.41	\$0.02	\$8.35	\$0.84	\$0.84	\$10.02	
	XRS02057-7006	В	LASER	5	\$0.06	1	\$1.69	\$0.34	\$0.51	\$2.55	\$0.10	\$0.03	\$-	\$-	\$-	\$0.22						•	
	UPPER DOOR SEAL SPACER		FILE	90		1	\$0.10	\$0.02	\$0.03	\$0.15													
	T. T. EV DOTT GENE OF MOEN		Clean .	13110		1	\$0.00	\$0.00	\$0.00	\$0.00													
20			Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15				<u> </u>			ļ	ŀ					
Ĭ		1	INS	18		1	\$0.48	\$0.10	\$0.14	\$0.72											1		
		1												<u> </u>						-			
		<u> </u>														· .		ļ				<u> </u>	
35Q		1	Total Cost		\$0.06					\$3.56	\$0.10	\$0.03	\$-	\$-	\$-,	\$0.22	\$0.41	\$0.02	\$3.99	\$0.40	\$0.40	\$4.78	

•	B/E AEROSPACE – PHILI	PPIIN	1E3																				API2021-272
F	First Philippine Industrial Park, Sto. Tomas,		1		Run Cos	sts Per Hour		8.73	Arkte	ch's Propose	d Costs											. *	
	Batangas		2		Indirect La	bour per Hou	r	2.64		ch's Propose													
_			3			our per Hour		1.74		ch's Propose						, n			r	т	U	V	
+	В.		С	D	E	F	G	н	.!	J	K	L	M	N	0	Р	Q	R	S	1	-		
0	Párt No ·		Process	Qty per Hr	Material Cost Per Part	Manning No	Run Cost Per part	Direct labor per part	indirect Labor Per Part	Total Facility Costs Per Part	Anodising	Priming	Brush finish	Passivatio n	Etching	Packaging material	Material Cost + Finishing Cost	Uplift (Material,	(Material + Finishing Cost)+ (Overhead Uplift)+(Total Facility Costs)	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks
	XRS02057-7006	В	LASER	8	\$0.06	1	\$1.09	\$0.22	\$0.33 -	\$1.64	\$0.10	\$0.03	\$-	\$-	\$-	\$0.22						·	
Т	LIDDED DOOD CEAL COACED		FILE	101		1	\$0.09	\$0.02	\$0.03	\$0.13	•												
	UPPER DOOR SEAL SPACER		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00													
T			Part Marking	87		1 .	\$0.10	\$0.02	\$0.03	\$0.15						1							
T	•		INS	36		1	\$0.24	\$0.05	\$0.07	\$0.36													
T																							•
T		1		1		1											Ι.						
1		T	Total Cost	1	\$0.06					\$2.28	\$0.10	\$0.03	\$-	\$-	\$-	\$0.22	\$0.41	\$0.02	\$2.71	\$0.27	\$0.27	\$3.25	
4	XRS02057-7006	В	LASER	12	\$0.06	1	\$0.75	\$0.15	\$0.23	\$1.12	\$0.10	\$0.03	\$-	\$-	\$-	\$0.22					 	1	
ႃ⊢	- AR302031-1000	B	FILE	114	\$0.00	1	\$0.73	\$0.02	\$0.23	\$0.12	ψυ. το	\$0.00	Ψ-	-	- ·	40.22							
	UPPER DOOR SEAL SPACER			13110		1	\$0.00	\$0.02	\$0.02	\$0.00				 	<u> </u>		-	 		 	-		
<u></u>		 	Clean Part Marking	87		1	\$0.00	\$0.00	\$0.00	\$0.00					<u> </u>		 	 		 	 	 	
2-		├	ļ		 		 											 	-				
L		-	INS	66	ļ	1	\$0.13	\$0.03	\$0.04	\$0.20					· ·	_		 		<u> </u>			
L			ļ	ļ	ļ										ļ		ļ	ļ			ļ		
L		<u> </u>			ļ									ļ	ļ	ļ				ļ	<u> </u>		
			Total Cost		\$0.06					\$1.59	\$0.10	\$0.03	\$-	\$-	\$-	\$0.22	\$0.41	\$0.02	\$2.01	\$0.20	\$0.20	\$2.41	
1	XRS02057-7006	В	LASER	19	\$0.06	1	\$0.45	\$0.09	\$0.14	\$0.68	\$0.10	\$0.03	\$-	\$-	\$-	\$0.22			•			1	
r			FILE	119		1	\$0.07	\$0.01	\$0.02	\$0.11													
	UPPER DOOR SEAL SPACER		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00													
t			Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15													
T		1	INS	164		1	\$0.05	\$0.01	\$0.02	\$0.08													,
T		1																			1		
H		┪				1									T .		 					-	
1		 	Total Cost	 	\$0,06	†			-	\$1.02	\$0.10	\$0.03	\$-	\$-	\$-	\$0.22	\$0.41	\$0.02	\$1.45	\$0.14	\$0.14	\$1.74	
4	VD2000			 		 	 			-				 			40.41				14	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
_	XRS02057-7006	В	LASER	28	\$0.06	1	\$0.32	\$0.06	\$0.10	\$0.47	\$0.10	\$0.03	\$-	\$-	\$-	\$0.22							
	UPPER DOOR SEAL SPACER		FILE	131	ļ	1	\$0.07	\$0.01	\$0.02	\$0.10			ļ	ļ		ļ		<u> </u>		+	-	 	A
1		<u> </u>	Clean	13110	ļ	1	\$0.00	\$0.00	\$0.00	\$0.00			<u> </u>	 		ļ	 		<u> </u>	-	1	<u> </u>	
-			Part Marking	87	 	1	\$0.10	\$0.02	\$0.03	\$0.15			ļ	ļ		 	ļ	-		 	-	 	
		ļ	INS	328	ļ	1	\$0.03	\$0,01	\$0,01	\$0.04		ļ	ļ.,	ļ	 	ļ		 	<u> </u>	<u> </u>	ļ	ļ	
I.					ļ	1	ļ	<u> </u>							ļ	ļ							
L		L		<u> </u>		<u> </u>		ļ		ļ							_		ļ		ļ	ļ	
			Total Cost		\$0.06	1				.\$0.77	\$0.10	\$0.03	\$-	\$-	\$-	\$0.22	\$0.41	\$0.02	\$1.19	\$0.12	\$0.12	\$1.43	
+	XRS02057-7007	В	LASER	2	\$0.03	1	\$3.55	\$0.71	\$1.07	\$5.33	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22					T	1	
r		 -	FILE	94		1	\$0.09	\$0.02	\$0.03	\$0.14		<u> </u>	1	1	1	T .	1				1		
	UPPER DOOR SEAL SPACER		Clean	13110	1	1	\$0.00	\$0.00	\$0.00	\$0.00			T	1.							T	1	
+			Part Marking	87	 	1	\$0.10	\$0.02	\$0.03	\$0.15		 	 	 		 	t		<u> </u>	1	1	1	
H		†	INS	-6	†	1	\$1.40	\$0.28	\$0.42	\$2.10				1							1	1	
H		+		 - -	 	 	+•	1	 	1	 	<u> </u>	<u> </u>	1			1	-		+			
+	<u> </u>	+		+			†	 	 	 			<u> </u>	1		+	1	+	·	-	+	 	
		1	1	1	1	1	1	1	I	<u> </u>			1		1								

1T 6B,PHASE 1-A FIRST PHILIPPINE INDUSTRIAL PARK, STO. TOMAS, BATA TEL 63(43)405-6140~2

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----QUOTATION----

O:	B/E AEROSPACE – PHILI	PPIN	IES																				API2021-272
1	First Philippine Industrial Park, Sto. Tomas		1		Run Cos	ts Per Hour		8.73	Arkle	ch's Propose	d Costs												
	Batangas		2		indirect La	bour per Hour	,	2.64	Arkle	ch's Propose	d Costs	· ·											
		~	3			our per Hour		1.74		ch's Propose					······			·	·		·	·	
Α	В .	ļ	С	D	E	· F	G	Н		J	K	L	M	N	0	P	Q	R	\$	T	U	V	
em No	Part No		Process	Qty per Hr	Material Cost Per Part	Manning No	Run Cost Per part	Direct labor per part	Indirect Labor Per Part	Total Facility Costs Per Part	Anodising	Priming	Brush finish	Passivatio n	Etching	Packaging material	Material Cost + Finishing Cost	Overhead Uplift (Material, Processing & Finishing Costs) 5%	(Material + Finishing Cost)+ (Overhead Uplift)+(Total Facility Costs)	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks
	XRS02057-7007	В	LASER	5	\$0.03	1	\$1.63	\$0.33	\$0.49	\$2.45	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22							
.			FILE	119		1	\$0.07	\$0.01	\$0.02	\$0.11													•
	UPPER DOOR SEAL SPACER		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00													
			Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15													
26	,	T	INS	19		1	\$0.47	\$0.09	\$0.14	\$0.70					l								
		1																					
1	· · · · · · · · · · · · · · · · · · ·	1			· .																		
		1	Total Cost	1	\$0.03					\$3.41	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22	\$0.32	\$0.02	\$3.75	\$0.37	\$0.37	\$4.50	
	XRS02057-7007	В	LASER	8	\$0.03	1	\$1.03	\$0.21	\$0.31	\$1.55	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22		<u> </u>		-	l	1	
.∵H	X11302007-7007	+	FILE	146	40.00	1	\$0.06	\$0.01	\$0.02	\$0.09		40.02	-	<u> </u>	-	40.22	,	1			<u> </u>		
	UPPER DOOR SEAL SPACER		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00							 				-		
i i i		┼──	Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15				1	 				:	 			
27		+-	INS	37	 	1	\$0.23	\$0.05	\$0.07	\$0.35				· · · · · · · · · · · · · · · · · · ·				<u> </u>					
-	·					 								-				<u> </u>	†				
H		1		+		 	 														_		
-		-	Total Cost		\$0.03	 				\$2.15	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22	\$0.32	- \$0.02	\$2.48	\$0.25	\$0.25	\$2.98	
	VD00005- 7005	 _ _	ļ	 		ļ.,			*****			ļ					\$0.02	40.02	42.40	40.20	40.20	Ψ2.00	
-	XRS02057-7007	В	LASER	13	\$0.03	1	\$0.69	\$0.14	\$0.21	\$1.03	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22					-	ļ	
	UPPER DOOR SEAL SPACER		FILE	164		1	\$0.05	\$0.01	\$0.02	\$0.08		-	-								 		
-			Clean	13110		1.	\$0.00	\$0.00	\$0.00	\$0.00				ļ	ļ				-		ļ		
28		ļ	Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15		ļ		 	ļ			-	ļ	<u> </u>			
-		1-	INS	69		1	\$0.13	\$0.03	\$0.04	\$0.19				ļ	 		ļ	-	ļ	ļ	 	 	
		<u> </u>		ļ		ļ	ļ						<u> </u>	 	 	<u> </u>	ļ	ļ		ļ		_	
		1			ļ		ļ	ļ		ļ	<u> </u>		ļ	ļ	-	ļ	ļ	 		ļ. ·		<u> </u>	
			Total Cost		\$0.03					\$1.45	\$0.06	\$0.02	. \$-	\$-	\$-	\$0.22	\$0.32	\$0.02	\$1.79	\$0.18	\$0.18	\$2.15	
	XRS02057-7007	В	LASER	21	\$0.03	1	\$0.41	\$0.08	\$0.12	\$0.61	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22			<u> </u>			1	
	UPPER DOOR SEAL SPACER		FILE	202		1	\$0.04	\$0.01	\$0.01	\$0.07													
	GEFEN DOOR SEME SPACER		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00										1			
_ [Part Marking	87		1	\$0.10	\$0.02	\$0.03	\$0.15													
29			INS .	164		1	\$0.05	\$0.01	\$0.02	\$0.08													
Ī																							
ſ																							
		1	Total Cost	T	\$0.03					\$0.91	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22	\$0.32	\$0.02	\$1.24	\$0.12	\$0.12	\$1.49 \	

CONFIDENTIAL

PREPARED BY:

ARKTECH PHILIPPINES INC.

)T 6B,PHASE 1-A FIRST PHILIPPINE INDUSTRIAL PARK, STO. TOMAS

TEL 63(43)405-6140~2

O:	B/E AEROSPACE - PHILI	PPIN	IES																	•			API2021-272
	First Philippine Industrial Park, Sto. Tomas,		1		Run Cos	its Per Hour	,	8.73	Arkte	ch's Propose	d Costs												•
	Batangas		2		Indirect La	bour per Hou	ır	2.64	Arkle	ch's Propose	d Costs												•
			3		Direct Lat	our per Hour		1.74	Arkte	ech's Propose	d Costs					,			<u>.</u>				
Α	В		С	D	E	F	G	Н	1	J	К	L	M	N	0	Р	Q	R	S	Т	U	V	•
em No	Part No		Process	Qty per Hr	Material Cost Per Part	Manning No	Rún Cost Per part	Direct labor per part	Indirect Labor Per Part	Total Facility Costs Per Part	Anodising	Priming	Brush finish	Passivatio n	Etching	Packaging material	Material Cost + Finishing Cost	Overhead Uplift (Material, Processing & Finishing Costs) 5%	(Material + Finishing Cost)+ (Overhead Uplift)+(Total Facility Costs)	General Overhead Uplift 10%	Profit Uplift 10%	Total Part cost	Condition and Remarks
	XRS02057-7007	В	LASER	34	\$0.03	1.	\$0.26	\$0.05	\$0.08	\$0.39	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22							
	UPPER DOOR SEAL SPACER		FILE	205		1	\$0.04	\$0.01	\$0.01	\$0.06													
	UFFER DOOR SEAL SPACER		Clean	13110		1	\$0.00	\$0.00	\$0.00	\$0.00													
. [Part Marking	87		1	\$0,10	\$0.02	\$0.03	\$0.15				•									-
30			INS	328		1	\$0.03	\$0.01	\$0.01	\$0.04													
			Total Cost		\$0.03					\$0.65	\$0.06	\$0.02	\$-	\$-	\$-	\$0.22	\$0.32	\$0.02	\$0.98	\$0.10	\$0.10	\$1.18 \	

		chi 9/2 2 pm	a a/2	
(122 21 CHECKED BY		APPROVED BY: for any 122 CONFORME:	
/	JESSICA ABAYON	CHRISTINE JANE OLEA	HIDEHIA ARAKAWA	WARRANT TO THE TOTAL THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE TOTAL TO THE