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Design of an Unmanned Aerial Vehicle with a Mass-Actuated Control System

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Introduction

The aim of this attachment is to provide complementary results and resources achieved during the project development, including plots, tables, scripts and calculations.

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Part A AERODYNAMICS

Introduction

The aim of this chapter is to provide additional plots and figures obtained from simulations done with XFLR5 and Ansys CFD software.

XFLR5 Design and Simulation

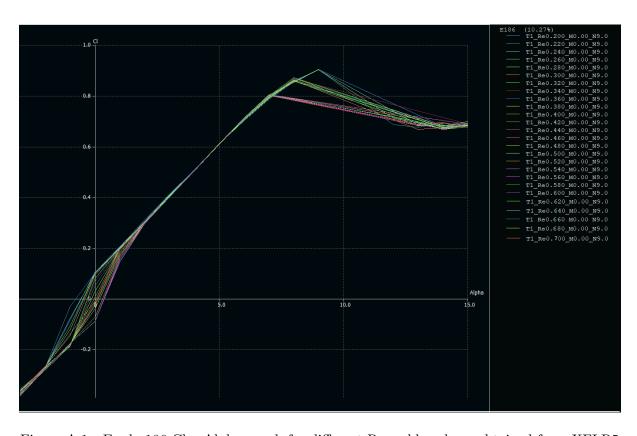


Figure A.1.: Eppler186 Cl – Alpha graph for different Reynolds values, obtained from XFLR5

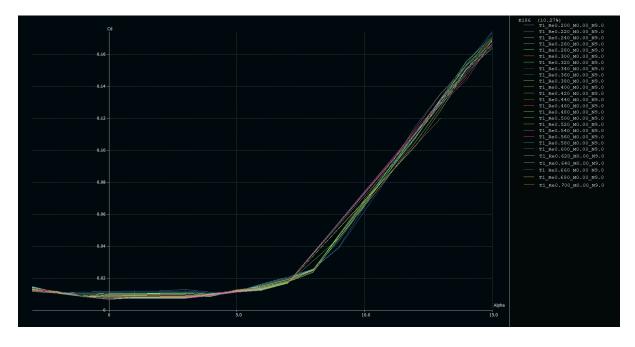
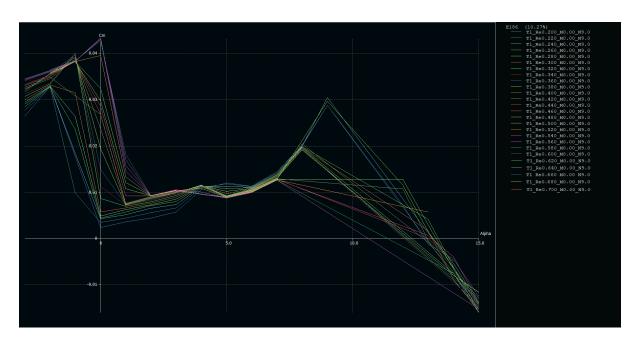


Figure A.2.: Eppler 186 Cd – Alpha graph for different Reynolds values, obtained from XFLR 5 $\,$



 $Figure\ A.3.:\ Eppler 186\ Cm-Alpha\ graph\ for\ different\ Reynolds\ values,\ obtained\ from\ XFLR 5$

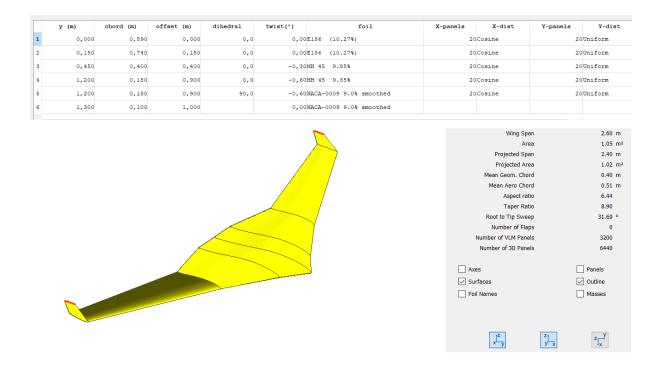


Figure A.4.: Geometric design of the flying wing

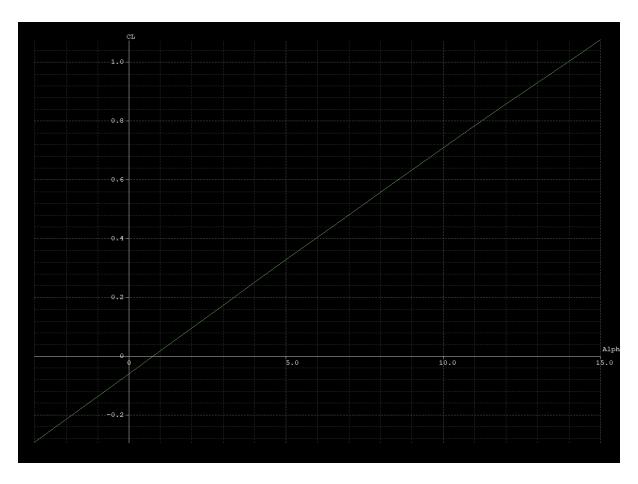


Figure A.5.: CL – Alpha graph of the Flying wing

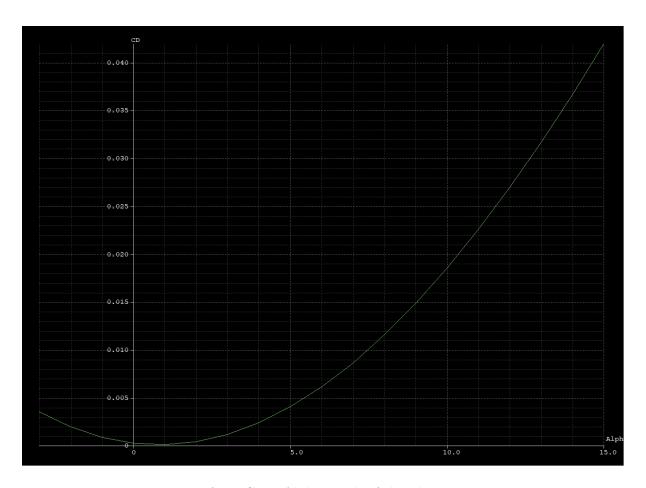


Figure A.6.: CD – Alpha graph of the Flying wing

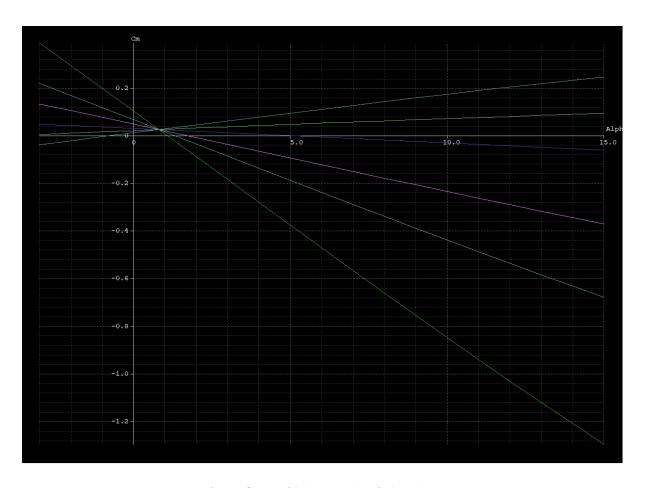


Figure A.7.: CM – Alpha graph of the Flying wing

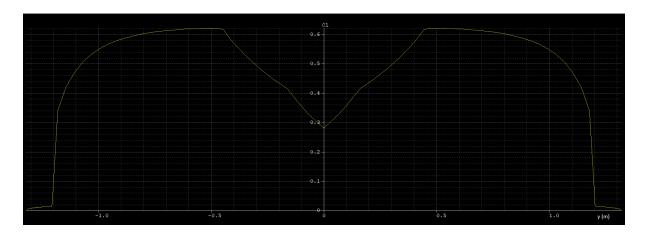


Figure A.8.: CL distribution for Alpha = $4^{\rm o}$

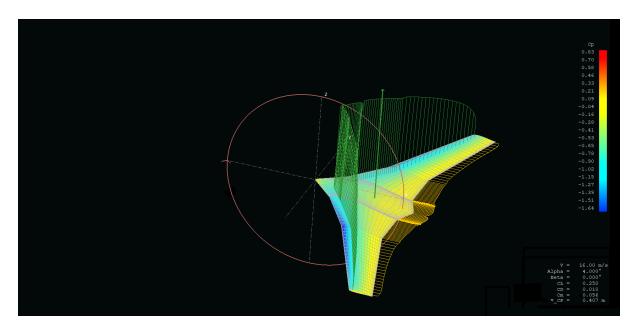


Figure A.9.: Flying wing at static analysis and pitching moment. at alpha $4^{\rm o}$

Numerical Simulation by CFD

A.3.1 Simulation parameters

Axis	Minimum (m)	Maximum (m)
X-coordinate	-1.13118	2.827659
Y-coordinate	-3.439945	3.439945
Z-coordinate	-1.024849	1.078300

Table A.1.: Domain Extents

Minimum Volume (m^3)	Maximum Volume (m^3)	Total Volume (m^3)
$2.430786 \cdot 10^{-13}$	$8.733648 \cdot 10^{-3}$	5.476718·10

Table A.2.: Volume statistics

The face area statistics are:

- $\bullet\,$ The Minimum Face Area is $4.854192\cdot 10^{-9}m^2$
- \bullet The Maximum Face Area is $1.084398\cdot 10^{-1}m^2$

Zone	Elements			
1	25604 triangular wall faces			
2	1864131 triangular interior faces			
3	939390 tetrahedral cells			
6	326 triangular wall faces			
7	316 triangular velocity-inlet faces			
8	304 triangular pressure-outlet faces			
9	636 triangular wall faces			
10	666 triangular wall faces			
11	1446 triangular wall faces			
Total nodes	164202 nodes			
Total faces	1893429 faces			
Total cells	939390 cells			

Table A.3.: Meshing size for each zone

Mesh Quality:

- Orthogonal Quality ranges from 0 to 1, where values close to 0 correspond to low quality.
- The Minimum Orthogonal Quality is $1.41843 \cdot 10^{-1}$
- \bullet The Maximum Aspect Ratio is $3.70990 \cdot 10$

Element name	Type /Condition	Parameters
Wall_right	Wall	Static Pressure
Wall_left	Wall	Static Pressure
Frontal_inlet	Velocity inlet	Airspeed (16m/s) by components
Back_outlet	Pressure outlet	Pressure and velocity as output
Top_wall	Wall	Static Pressure
Bottom_wall	Wall	Static Pressure
Wall-solid	Body	Null normal velocity component to the surface

Table A.4.: Boundary conditions for all the elements

A.3.2 Simulation results

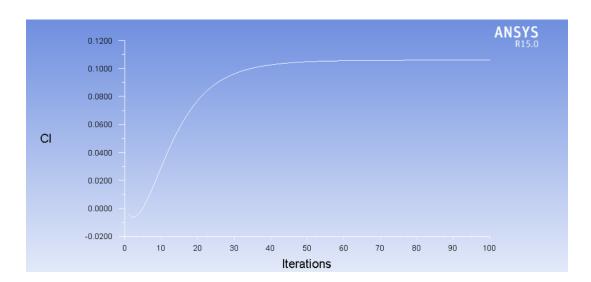


Figure A.10.: Wing Lift Coefficient for $\alpha=1^{\circ}$

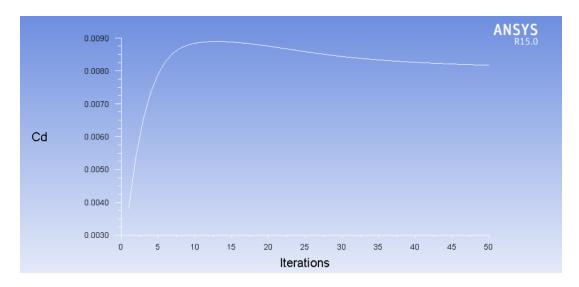


Figure A.11.: Wing Drag Coefficient for $\alpha=1^{\circ}$

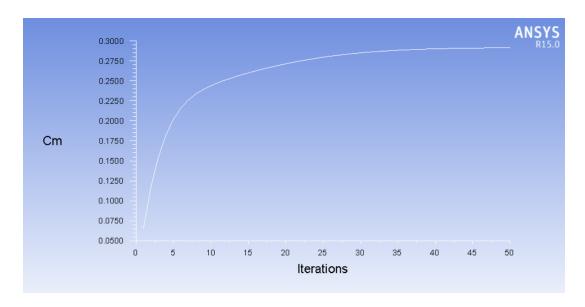


Figure A.12.: Wing Pitch moment Coefficient for $\alpha=1^\circ$

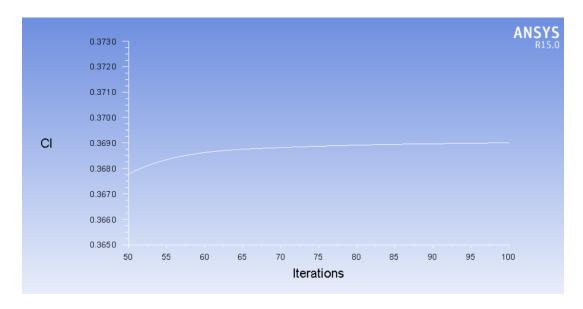


Figure A.13.: Wing Lift Coefficient for $\alpha=4^{\circ}$

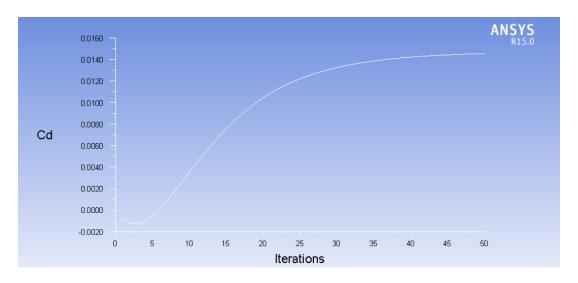


Figure A.14.: Wing Drag Coefficient for $\alpha=4^{\circ}$

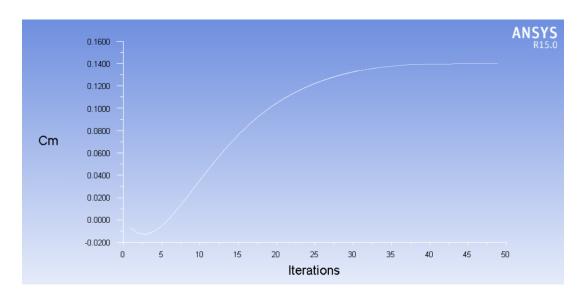


Figure A.15.: Wing Pitch moment Coefficient for $\alpha=4^\circ$

$\alpha(deg)$	C_L	C_D	C_M		
-10	-0.5759	0.1054	0.8800		
-9	-0.6128	0.0867	0.8211		
-8	-0.6228	0.0703	0.7517		
-7	-0.5668	0.0560	0.6814		
-6	-0.4905	0.0455	0.6351		
-5	-0.4077	0.0345	0.6015		
-4	-0.3271	0.0204	0.5662		
-3	-0.2430	0.0130	0.5155		
-2	-0.1623	0.0111	0.4814		
-1	-0.0680	0.0082	0.4164		
0	0.0215	0.0079	0.3458		
1	0.1068	0.0084	0.2998		
2	0.1872	0.0088	0.2598		
3	0.2697	0.0108	0.1998		
4	0.3691	0.0145	0.1401		
5	0.4501	0.0191	0.0818		
6	0.5382	0.0257	0.0350		
7	0.6181	0.0357	-0.0006		
8	0.6988	0.0441	-0.0256		
9	0.7777	0.0529	-0.0506		
10	0.8577	0.0621	-0.0756		
11	0.9298	0.0702	-0.1006		
12	0.9981	0.0800	-0.1256		
13	1.0577	0.0930	-0.1506		
14	1.0930	0.1101	-0.1756		
15	1.0658	0.1307	-0.1986		
16	1.0010	0.1475	-0.2304		
17	0.9260	0.1671	-0.2669		

Table A.5.: Aerodynamic coefficients obtained from Fluent Simulation

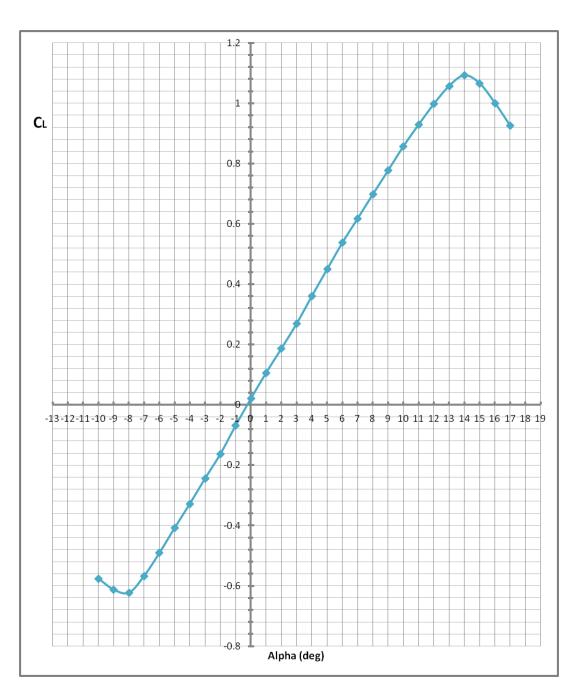


Figure A.16.: Lift coefficient vs AoA

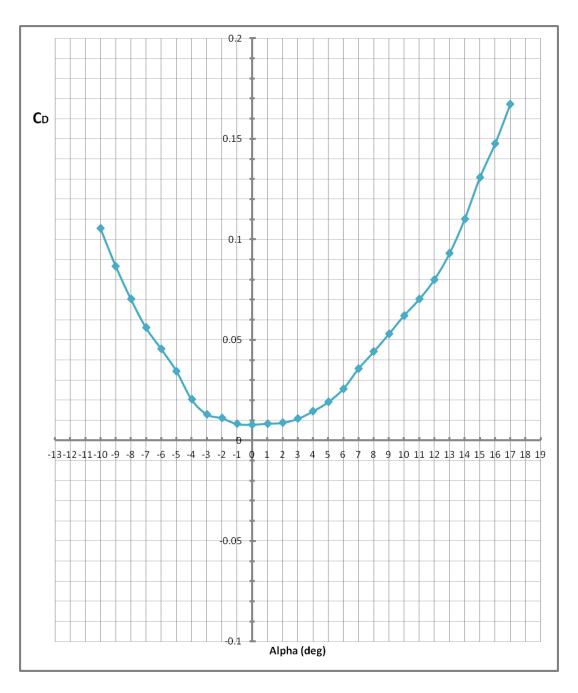


Figure A.17.: Drag coefficient vs AoA

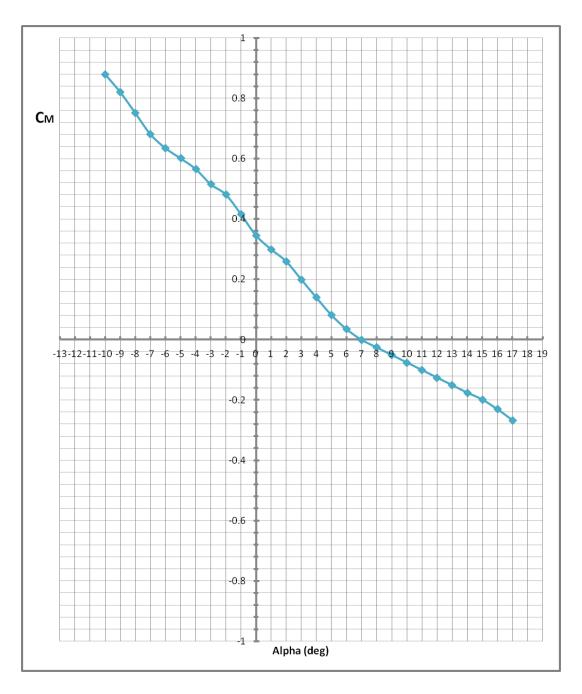


Figure A.18.: Pitch moment coefficient vs AoA $\,$

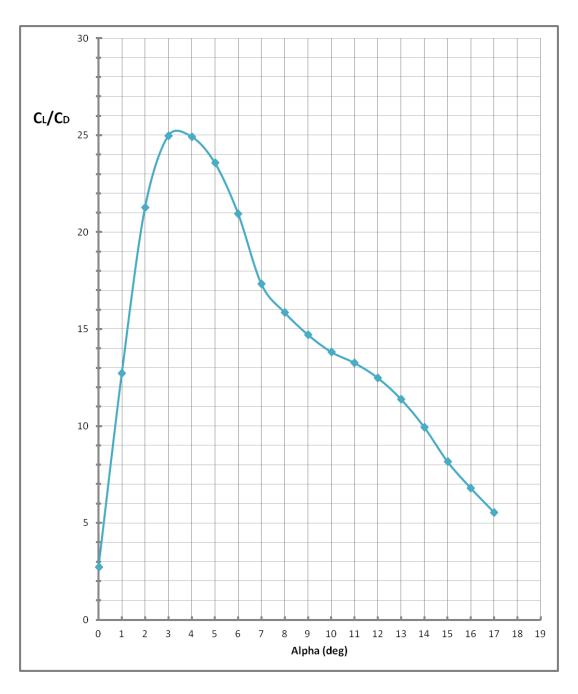


Figure A.19.: Lift to Drag ratio vs AoA

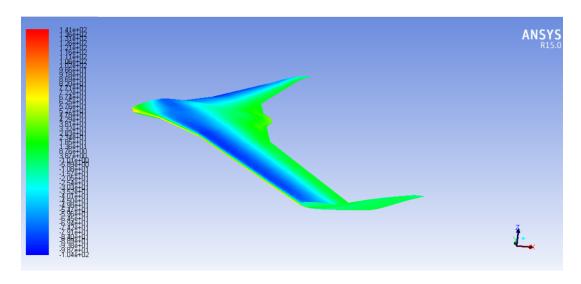


Figure A.20.: Miscellaneous: Pressure distribution map

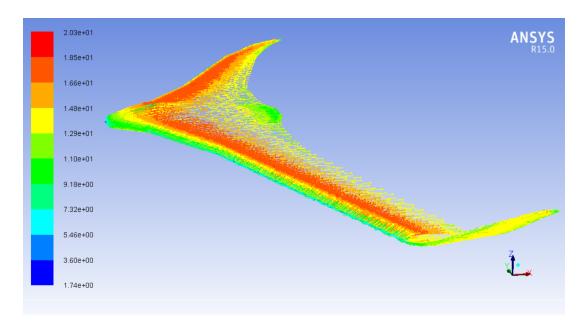


Figure A.21.: Miscellaneous: Path lines colored by relative velocity (particle tracking)

Part B PROPULSION

Introduction

This chapter provides more details regarding the blade element method calculations as an extension of what has already been explained in the project Report.

Blade Element Method

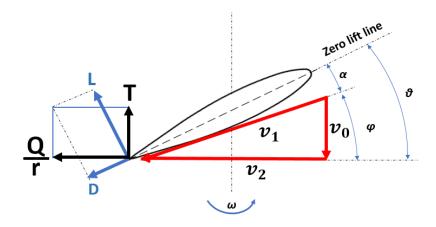


Figure B.1.: Force and speed components on a blade element

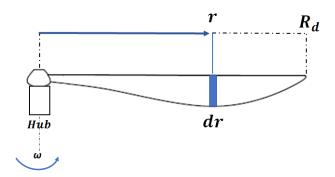


Figure B.2.: Blade element scheme

Considering $\theta(r)$ as the twist distribution along the propeller radius and the speed components as shown in the previous figure, where v_0 is the **axial flow at propeller disk** and v_2 is the **angular flow**, the angle of attack of each blade element can be written as:

$$\alpha(r) = \theta(r) - \phi(r) = \theta(r) - \arctan\left(\frac{v_0}{v_2}\right)$$
 (B.2.1)

It is important to note that:

- 2D study is considered, so the induced velocity components are neglected along the blade radius
- for each blade, the angle of attack is measured regarding the airfoil zero lift line

Therefore, for a given **twist distribution** $\theta(r)$, the local angle of attack for each blade can be calculated, and from the airfoil polar graphs the corresponding c_l and c_d values can be found. Then, for each blade element, the total lift and drag forces can be determined, which should be projected on the axial and tangential axis, to determine thrust and torque components:

$$\Delta T = \Delta L \cos \phi - \Delta D \sin \phi \tag{B.2.2}$$

$$\frac{\Delta Q}{r} = \Delta L \sin \phi + \Delta D \cos \phi \tag{B.2.3}$$

where:

$$\Delta L = c_l \cdot \frac{1}{2} \cdot \rho \cdot v_1^2 \cdot c \cdot dr \tag{B.2.4}$$

and

$$\Delta D = c_d \cdot \frac{1}{2} \cdot \rho \cdot {v_1}^2 \cdot c \cdot dr \tag{B.2.5}$$

where

$$v_1 = \sqrt{v_0^2 + v_2^2} \tag{B.2.6}$$

Considering that the propeller has two blades:

$$\Delta T = \frac{1}{2}\rho v_1^2 c(c_l \cos \phi - c_d \sin \phi) dr \cdot 2$$
(B.2.7)

$$\Delta Q = \frac{1}{2}\rho v_1^2 c(c_d \cos \phi + c_l \sin \phi) r \cdot dr \cdot 2$$
 (B.2.8)

Therefore, the design steps would be defined as:

- definition of the twist distribution $\theta(r)$
- discretization of the blade into N elements along the radius
- calculation of the angle of attack of each blade element $\alpha(r)$
- determination of c_l and c_d for each blade element
- determination of the local drag and lift, and then, local thrust and torque

B.2.1 BEM without inflow factors

At this section, the axial flow at propeller disk v_0 and the angular flow v_2 are calculated neglecting the inflow factors. Therefore, the axial flow can be considered approximately equal to the aircraft advance speed and the angular flow can be calculated considering only the blade rotation.

$$v_0 = u_\infty$$

$$v_2 = \omega \cdot r$$

$$v_1 = \sqrt{v_0^2 + v_2^2} = \sqrt{u_\infty^2 + \omega \cdot r^2}$$

According to [7] and Alfred Gessow studies (1948), the ideal twist can be calculated as:

$$\theta(r) = \frac{\theta_{tip}}{r} \tag{B.2.9}$$

Actually, the state of the art of the aircraft propellers suggests that the ideal theoretical twist is almost identical to the optimal twist, based on the wind tunnel analysis [7]. Furthermore, the Eppler E63 airfoil has been selected for the blade design, which is one of the most used airfoils for medium size propellers. The next calculations will be done for take-off, since it is when the propulsive efficiency seems to be the lowest according to the previous chapter. For the next calculations, 6000 RPM will be considered. The blade tip angular flow is calculated with the next equation, for take-off and cruise flight:

$$v_{1tip_{t-o}} = \sqrt{u_{\infty}^2 + \omega \cdot R_d^2} = \sqrt{9.84^2 + \left(6000 \cdot \frac{2\pi}{60} \cdot 0.2\right)^2} = 126.05 \ [m/s]$$

$$\phi_{tip_{t-o}} = \arcsin \frac{u_{\infty}}{v_1} \to \phi_{tip} = 4.48^{\circ}$$

and

$$v_{1tip_{cr}} = \sqrt{u_{\infty}^2 + \omega \cdot R_d^2} = \sqrt{16^2 + \left(6000 \cdot \frac{2\pi}{60} \cdot 0.2\right)^2} = 126.7 \ [m/s]$$

$$\phi_{tip_{cr}} = \arcsin \frac{u_{\infty}}{v_1} \to \phi_{tip} = 7.25^{\circ}$$

At cruise flight condition, the higher ϕ for the same twist distribution will decrease the angle of attack. Therefore, for the calculation of the θ_{tip} , $\phi_{tip_{cr}}$ will be considered as the reference value. Considering the Eppler E63 airfoil c_l/c_d vs α graph for Reynolds numbers between 50,000 and 100,000, since the maximum Reynolds over the blade is around 77000, the optimal α value is obtained, which is around $\alpha_{opt} = 5^{\circ}$. Therefore, the blade twist at the tip is:

$$\theta_{tip} = \alpha_{opt} + \phi_{tip} = 12.25^{\circ}$$

Then, the blade is divided into 100 elements. The twist distribution $\theta(r)$ for 0.14m < r < 0.2m is calculated according to the ideal twist equation, while for 0 < r < 0.14m linear twist distribution is selected, which provides almost constant angle of attack distribution and values close to α_{opt} . The next tables are generated, for both, take-off and cruise flight conditions:

Element	r [m]	$\frac{r}{r}$	dr [m]	c [m]	$V_0 [\mathrm{m/s}]$	V_2 [m/s]	V_1 [m/s]	φ	θ	α	α°	C_l	C_d	ΔT	ΔQ
1	0.0134	$\frac{R_d}{0.0672}$	0.0019	0.0450	9.84	8.44	12.97	0.8617	1.1052	0.2436	13.96	2.2339	0.1991		
2	0.0153	0.0766	0.0019	0.0429	9.84	9.62	13.76	0.7966	1.0394	0.2428	13.91	2.2273	0.1982		
3	0.0172	0.0859	0.0019	0.0427	9.84	10.80	14.61	0.7390	0.9921	0.2531	14.50	2.3104	0.2101		
4	0.0191	0.0953	0.0019	0.0424	9.84	11.98	15.50	0.6877	0.9432	0.2555	14.64	2.3291	0.2127		
5	0.0209	0.1047	0.0019	0.0422	9.84	13.16	16.43	0.6422	0.8977	0.2554	14.64	2.3291	0.2127		
6	0.0228	0.1141	0.0019	0.0419	9.84	14.33	17.39	0.6016	0.8603	0.2587	14.82	2.3549	0.2164		
7	0.0247	0.1234	0.0019	0.0417	9.84	15.51	18.37	0.5653	0.8159	0.2506	14.36	2.2901	0.2072		
8	0.0266	0.1328	0.0019	0.0414	9.84	16.69	19.37	0.5327	0.7793	0.2466	14.13	2.2579	0.2026		
9	0.0284	0.1422	0.0019	0.0412	9.84	17.87	20.40	0.5034	0.7503	0.2469	14.15	2.2606	0.2029		
10	0.0303	0.1516	0.0019	0.0409	9.84	19.05	21.44	0.4769	0.7137	0.2368	13.57	2.1797	0.1914		
11	0.0322	0.1609	0.0019	0.0407	9.84	20.22	22.49	0.4528	0.6843	0.2315	13.26	2.1368	0.1853		
12	0.0341	0.1703	0.0019	0.0404	9.84	21.40	23.56	0.4309	0.6620	0.2310	13.24	2.1330	0.1847		
13	0.0359	0.1797	0.0019	0.0401	9.84	22.58	24.63	0.4110	0.6365	0.2255	12.92	2.0888	0.1784		
14	0.0378	0.1891	0.0019	0.0399	9.84	23.76	25.72	0.3927	0.6127	0.2200	12.61	2.0449	0.1721		
15	0.0397	0.1984	0.0019	0.0396	9.84	24.94	26.81	0.3758	0.5955	0.2196	12.58	2.0417	0.1717		
16	0.0416	0.2078	0.0019	0.0394	9.84	26.11	27.91	0.3603	0.5697	0.2093	11.99	1.9592	0.1599	0.0626	0.0012
17	0.0434	0.2172	0.0019	0.0391	9.84	27.29	29.01	0.3460	0.5502	0.2042	11.70	1.9180	0.1540	0.0663	0.0013
18	0.0453	0.2266	0.0019	0.0389	9.84	28.47	30.12	0.3328	0.5370	0.2042	11.70	1.9182	0.1540	0.0714	0.0014
19	0.0472	0.2359	0.0019	0.0386	9.84	29.65	31.24	0.3204	0.5149	0.1944	11.14	1.8395	0.1428	0.0736	0.0015
20	0.0491	0.2453	0.0019	0.0384	9.84	30.83	32.36	0.3090	0.4988	0.1898	10.87	1.8023	0.1375	0.0773	0.0015
21	0.0509	0.2547	0.0019	0.0381	9.84	32.00	33.48	0.2983	0.4886	0.1903	10.90	1.8065	0.1381	0.0828	0.0017
22	0.0528	0.2641	0.0019	0.0379	9.84	33.18	34.61	0.2883	0.4843	0.1960	11.23	1.8523	0.1446	0.0904	0.0018
23	0.0547	0.2734	0.0019	0.0376	9.84	34.36	35.74	0.2789	0.4708	0.1919	10.99	1.8191	0.1399	0.0944	0.0019
24	0.0566	0.2828	0.0019	0.0374	9.84	35.54	36.88	0.2701	0.4630	0.1929	11.05	1.8275	0.1411	0.1006	0.0021
25	0.0584	0.2922	0.0019	0.0371	9.84	36.72	38.01	0.2618	0.4459	0.1841	10.55	1.7568	0.1310	0.1024	0.0021
26	0.0603	0.3016	0.0019	0.0369	9.84	37.90	39.15	0.2541	0.4345	0.1805	10.34	1.7275	0.1268	0.1064	0.0022
27	0.0622	0.3109	0.0019	0.0366	9.84	39.07	40.29	0.2467	0.4287	0.1820	10.43	1.7395	0.1285	0.1130	0.0023
28	0.0641	0.3203	0.0019	0.0364	9.84	40.25	41.44	0.2398	0.4133	0.1736	9.95	1.6724	0.1189	0.1144	0.0024
29	0.0659	0.3297	0.0019	0.0361	9.84	41.43	42.58	0.2332	0.4035	0.1704	9.76	1.6465	0.1152	0.1184	0.0024
30	0.0678	0.3391	0.0019	0.0358	9.84	42.61	43.73	0.2270	0.3992	0.1723	9.87	1.6618	0.1174	0.1254	0.0026
31	0.0697	0.3484	0.0019	0.0356	9.84	43.79	44.88	0.2211	0.3853	0.1643	9.41	1.5978	0.1083	0.1264	0.0026
32	0.0716	0.3578	0.0019	0.0353	9.84	44.96	46.03	0.2154	0.4019	0.1864	10.68	1.7754	0.1336	0.1467	0.0031
33	0.0734	0.3672	0.0019	0.0351	9.84	46.14	47.18	0.2101	0.3988	0.1887	10.81	1.7934	0.1362	0.1548	0.0033
34	0.0753	0.3766	0.0019	0.0348	9.84	47.32	48.33	0.2050	0.3861	0.1810	10.37	1.7321	0.1274	0.1561	0.0034
35	0.0772	0.3859	0.0019	0.0346	9.84	48.50	49.49	0.2002	0.3787	0.1785	10.23	1.7117	0.1245	0.1607	0.0035
36	0.0791	0.3953	0.0019	0.0343	9.84	49.68	50.64	0.1956	0.3766	0.1810	10.37	1.7322	0.1275	0.1693	0.0037
37	0.0809	0.4047	0.0019	0.0341	9.84	50.85	51.80	0.1911	0.3648	0.1737	9.95	1.6732	0.1190	0.1701	0.0037
38	0.0828	0.4141	0.0019	0.0338	9.84	52.03	52.95	0.1869	0.3583	0.1714	9.82	1.6550	0.1164	0.1748	0.0038
39	0.0847	0.4234	0.0019	0.0336	9.84	53.21	54.11	0.1829	0.3571	0.1742	9.98	1.6776	0.1197	0.1838	0.0040
40	0.0866	0.4328	0.0019	0.0333	9.84	54.39	55.27	0.1790	0.3461	0.1671	9.58	1.6206	0.1115	0.1841	0.0040
41	0.0884	0.4422	0.0019	0.0331	9.84	55.57	56.43	0.1753	0.3404	0.1651	9.46	1.6043	0.1092	0.1887	0.0041
42	0.0903	0.4516	0.0019	0.0328	9.84	56.75	57.59	0.1717	0.3398	0.1681	9.63	1.6286	0.1127	0.1981	0.0044
43	0.0922	0.4609	0.0019	0.0326	9.84	57.92	58.75	0.1683	0.3295	0.1612	9.24	1.5733	0.1048	0.1979	0.0044
44	0.0941	0.4703	0.0019	0.0323	9.84	59.10	59.91	0.1650	0.3244	0.1594	9.13	1.5586	0.1027	0.2025	0.0045
45	0.0959	0.4797	0.0019	0.0320	9.84	60.28	61.08	0.1618	0.3244	0.1626	9.32	1.5846	0.1064	0.2124	0.0047
46	0.0978	0.4891	0.0019	0.0318	9.84	61.46	62.24	0.1588	0.3147	0.1559	8.93	1.5307	0.0987	0.2116	0.0047
47	0.0997	0.4984	0.0019	0.0315	9.84	62.64	63.40	0.1558	0.3101	0.1543	8.84	1.5175	0.0968	0.2161	0.0048
48	0.1016	0.5078	0.0019	0.0313	9.84	63.81	64.57	0.1530	0.3107	0.1577	9.03	1.5447	0.1007	0.2264	0.0051
49	0.1034	0.5172	0.0019	0.0310	9.84	64.99	65.73	0.1503	0.3014	0.1511	8.66	1.4922	0.0932	0.2251	0.0050
50	0.1053	0.5266	0.0019	0.0308	9.84	66.17	66.90	0.1476	0.2972	0.1496	8.57	1.4802	0.0915	0.2295	0.0051
51	0.1072	0.5359	0.0019	0.0305	9.84	67.35	68.06	0.1451	0.2982	0.1532	8.78	1.5086	0.0955	0.2402	0.0054
52	0.1091	0.5453	0.0019	0.0303	9.84	68.53	69.23	0.1426	0.2894	0.1468	8.41	1.4572	0.0882	0.2383	0.0054
53	0.1109	0.5547	0.0019	0.0300	9.84	69.70	70.40	0.1402	0.2856	0.1454	8.33	1.4462	0.0866	0.2426	0.0055

8.	Element	r [m]	$\frac{r}{R_d}$	dr [m]	c [m]	V_0 [m/s]	V_2 [m/s]	V_1 [m/s]	φ	θ	α	$lpha^{\circ}$	C_l	C_d	ΔT	ΔQ
55 0.1147 0.7549 0.009 0.0269 0.7849 0.7249 0.1249 0.1249 0.1249 0.0249	54	. ,			. ,	9.84	. , ,	. , ,	0.1379	0.2870	0.1491	8.54			0.2537	-
6.0 0.1101 0.1104 0.1104 0.1004 0.0004 0.0004 0.7004 0.1104 0.1004 0.0004 0.0004 0.0004 0.1004 0.1004 0.0004 <td></td>																
67 1114 0.1041 0.0049																
68 0																
69 1,122 0.101 0.001 0.001 0.003 0.984 0.754 0.754 0.124 0.134 0.003 0.003 0.984 0.754 0.754 0.124 0.136 0.003 0.003 0.984 0.754 0.124 0.124 0.136 0.003 0.003 0.984 0.754 0.003 0.004 0.003 0.																_
0 0																_
61 0																
64 0.1278 0.6391 0.0091 0.0279 0.9484 0.019 0.0279 0.0284 0.019 0.0279 0.0284 0.019 0.0284 0.019 0.0284 0.009 0.0284 0.009 0.0284 0.009 0.0284 0.009																_
64 0.127 0.644 0.004 0.075 0.974 0.984 0.8240 0.8240 0.2540 0.2540 0.2540 0.2540 0.2540 0.2540 0.2540 0.2540 0.2540 0.006 0.006 0.006 0.006 0.006 0.006 0.006 0.006 0.006 0.007 0.004 0.004 0.006 0.006 0.006 0.008 0.009 0.007 0.004 0.820 0.850 0.850 0.101 0.201 0.007 0.004 0.0000 0.000 0.000 0.000									0.1219							_
64 64 65 65 80.78 80.79 90.79 90.74 90.84 90.83 90.84 90.83 90.84 90.83 90.84 90.83 90.84 90.83 90.84 90.80																
66 61 63 6.76 0.000 <td></td> <td></td> <td>0.6578</td> <td>0.0019</td> <td></td> <td>9.84</td> <td>82.66</td> <td></td> <td>0.1185</td> <td></td> <td></td> <td>7.60</td> <td></td> <td></td> <td></td> <td>_</td>			0.6578	0.0019		9.84	82.66		0.1185			7.60				_
67 8.137 8.085 0.009 0.	65	0.1334	0.6672	0.0019	0.0270	9.84	83.84	84.42	0.1168	0.2486	0.1317	7.55	1.3367	0.0710	0.2914	0.0067
67 8.137 8.085 0.009 0.				0.0019												
64 0.1449 0.7047 0.009 0.2069 9.844 98.55 9.810 0.1298 0.1731 0.1608 0.1636 0.1331 0.2037 0.1431 0.9349 0.1940 1.090 1.0350 0.0135 0.0135 0.0140 0.1461 0.7248 0.009 0.0245 9.844 9.0919 9.0240 0.1050 0.1050 0.1303 0.0303 0.0130 0.0101	67	0.1372	0.6859	0.0019	0.0265	9.84	86.20	86.76	0.1137	0.2435	0.1299	7.44	1.3217	0.0688	0.2988	0.0069
70 81 80 80 80 80 90 100 90 100 1040 1030 1040	68	0.1391	0.6953	0.0019	0.0262	9.84	87.38	87.93	0.1121	0.2411	0.1290	7.39	1.3145	0.0678	0.3024	0.0069
71 0.1447 0.7234 0.010 0.0255 9.84 9.90 9.946 0.1065 0.1865 0.166 0.7328 0.010 0.0252 9.84 9.20 9.24 0.1065 0.1865 0.185 1.062 1.064 0.1323 0.4327 0.1017 73 0.1446 0.7232 0.009 0.024 9.84 9.44 9.44 9.44 1.020 0.1821 1.035 1.742 0.1527 0.1437 0.0171 0.172 0.152 0.7609 0.024 9.84 9.68 9.68 0.020 0.1276 0.1762 0.173 0.1437 0.0101 0.0171 0.1762 0.176 0.1762 0.163 0.1209 0.4417 0.0101 0.1776 0.1762 0.163 0.1637 0.0179 0.0176 0.7776 0.1762 0.163 0.1637 0.0179 0.0209 0.021 0.948 0.0101 0.0209 0.021 0.948 0.020 0.020 0.021 0.020 0.022 0.022 0.0	69	0.1409	0.7047	0.0019	0.0260	9.84	88.55	89.10	0.1107	0.2838	0.1731	9.92	1.6684	0.1183	0.3896	0.0101
72 81466 8.7282 8.0019 0.0252 9.94 9.929 9.9281 0.1048 0.1483 0.1462 0.019 0.2262 9.84 9.327 9.378 0.1051 0.2881 0.1363 0.1361 0.1297 0.4347 0.1017 74 0.1533 0.7516 0.0019 0.024 9.84 9.628 0.1036 0.1845 1.022 1.013 1.012 0.1437 0.1017 75 0.1549 0.7797 0.019 0.928 9.948 9.029 9.84 0.1029 0.772 0.016 0.120 0.014 0.016 0.019 0.020 9.94 9.098 9.020 0.141 9.089 0.161 9.089 0.161 0.162 0.019 0.022 9.94 10.02 0.024 0.022 9.94 10.02 0.024 0.024 0.024 0.024 0.024 0.024 0.12	70	0.1428	0.7141	0.0019	0.0257	9.84	89.73	90.27	0.1092	0.2994	0.1902	10.90	1.8056	0.1379	0.4284	0.0115
73 0.1484 0.7422 0.0019 0.0250 9.9.4 99.27 93.78 0.1050 0.1881 0.1496 0.1530 0.1530 0.7516 0.0019 0.0247 9.84 9.9.44 9.9.60 0.038 0.2856 0.1807 0.1832 0.1202 0.1203 0.1316 0.0019 0.0245 9.9.44 9.9.60 9.7.30 0.1013 0.1764 0.102 1.113 0.1245 0.4385 0.0118 76 0.1541 0.7030 0.0019 0.0232 9.9.44 9.9.60 9.9.30 0.0101 0.1740 0.160 1.600 0.0117 0.0117 0.0118 0.0117 0.0141 0.010 0.020 0.0117 0.0119 0.0141 0.010 0.010 0.0117 0.0141 0.010 0.0101 0.0117 0.0141 0.010 0.0117 0.0141 0.011 0.0141 0.011 0.0141 0.011 0.0141 0.011 0.0141 0.011 0.011 0.011 0.011 0.011 0.011 <t< td=""><td>71</td><td>0.1447</td><td>0.7234</td><td>0.0019</td><td>0.0255</td><td>9.84</td><td>90.91</td><td>91.44</td><td>0.1078</td><td>0.2955</td><td>0.1877</td><td>10.76</td><td>1.7858</td><td>0.1351</td><td>0.4306</td><td>0.0116</td></t<>	71	0.1447	0.7234	0.0019	0.0255	9.84	90.91	91.44	0.1078	0.2955	0.1877	10.76	1.7858	0.1351	0.4306	0.0116
74 0.1503 0.7516 0.0019 0.0247 9.84 9.448 9.496 0.1038 0.1285 0.132 0.1732 0.1732 0.0219 0.0245 9.84 9.562 9.613 0.1025 0.1801 0.1732 0.1733 0.1213 0.1245 0.4385 0.1171 76 0.1541 0.7703 0.0019 0.0242 9.84 9.988 9.847 0.001 0.1720 0.1761 0.1603 0.1201 0.1414 0.1019 78 0.1579 0.7801 0.0019 0.0237 9.944 19.03 10.002 0.0210 0.1702 0.1702 1.600 0.1171 0.4417 0.0101 79 0.1587 0.7801 0.0019 0.0234 1.943 10.03 10.020 0.2762 0.1610 0.0234 0.1418 0.0010 0.0210 0.0214 0.0010 0.0221 0.0010 0.0223 0.0014 0.0120 0.0010 0.0221 0.0010 0.0023 0.0014 0.0021 0.0023 <td>72</td> <td>0.1466</td> <td>0.7328</td> <td>0.0019</td> <td>0.0252</td> <td>9.84</td> <td>92.09</td> <td>92.61</td> <td>0.1065</td> <td>0.2918</td> <td>0.1853</td> <td>10.62</td> <td>1.7664</td> <td>0.1323</td> <td>0.4327</td> <td>0.0116</td>	72	0.1466	0.7328	0.0019	0.0252	9.84	92.09	92.61	0.1065	0.2918	0.1853	10.62	1.7664	0.1323	0.4327	0.0116
75 0.1522 0.7609 0.0019 0.0245 9.84 95.62 96.13 0.1255 0.2810 0.1784 1.022 1.7113 0.1245 0.4385 0.0119 76 0.1541 0.7703 0.0019 0.0242 9.84 96.80 97.30 0.1013 0.776 0.162 1.01 1.6938 0.120 0.4401 0.0119 78 0.1559 0.7797 0.0019 0.0237 9.84 99.16 99.44 0.0999 0.2710 0.170 9.86 1.6600 0.1141 0.4432 0.010 79 0.1577 0.784 0.0019 0.0232 9.84 100.33 10.082 0.078 0.0160 0.720 1.6143 0.4448 0.0120 80 0.1613 0.8787 0.0019 0.0223 9.84 103.57 104.33 0.0956 0.661 0.162 9.1 1.5972 0.4480 0.0121 81 0.1633 0.8255 0.0019 0.0222 9.84	73	0.1484	0.7422	0.0019	0.0250	9.84	93.27	93.78	0.1051	0.2881	0.1830	10.48	1.7476	0.1297	0.4347	0.0117
76 0.1541 0.7703 0.0199 0.0242 9.84 96.80 97.30 0.1013 0.2776 0.1015 0.1797 0.0199 0.0239 9.84 97.98 98.47 0.1010 0.2742 0.1741 9.98 1.6767 0.1195 0.4417 0.0119 78 0.1578 0.7791 0.019 0.0237 9.84 99.16 99.64 0.0989 0.2710 0.740 0.6430 0.1141 0.4432 0.0120 80 0.1616 0.8778 0.019 0.0232 9.84 101.51 101.99 0.0966 0.6477 0.160 9.53 1.629 0.1448 0.0120 81 0.1616 0.8779 0.0019 0.0227 9.84 102.69 103.16 0.0557 0.1616 9.52 1.6124 0.1130 0.4401 0.0121 81 0.1623 0.8269 0.0019 0.0227 9.84 105.69 105.31 0.035 0.1624 9.529 0.1624 9.41 0.527 <td>74</td> <td>0.1503</td> <td>0.7516</td> <td>0.0019</td> <td>0.0247</td> <td>9.84</td> <td>94.44</td> <td>94.96</td> <td>0.1038</td> <td>0.2845</td> <td>0.1807</td> <td>10.35</td> <td>1.7292</td> <td>0.1270</td> <td>0.4367</td> <td>0.0117</td>	74	0.1503	0.7516	0.0019	0.0247	9.84	94.44	94.96	0.1038	0.2845	0.1807	10.35	1.7292	0.1270	0.4367	0.0117
77 0.1559 0.7797 0.0019 0.0239 9.84 97.98 99.47 0.1001 0.2742 0.1741 9.98 1.6767 0.1195 0.4417 0.0191 78 0.1578 0.7891 0.0019 0.0237 9.84 99.16 99.64 0.0989 0.2710 0.720 9.86 1.6600 0.1171 0.4432 0.0120 80 0.1597 0.7894 0.019 0.0232 9.84 101.51 101.99 0.066 0.2647 0.1680 9.63 1.6279 0.126 0.4458 0.0120 81 0.1634 0.8172 0.0019 0.0229 9.84 105.99 103.16 0.0955 0.6166 0.952 1.6124 0.1103 0.4470 0.0121 81 0.1634 0.8276 0.0019 0.0222 9.84 105.39 106.33 0.052 1.5120 0.0412 9.84 105.29 106.33 0.052 1.5160 0.0122 0.0122 9.84 106.29 1.058<	75	0.1522	0.7609	0.0019	0.0245	9.84	95.62	96.13	0.1025	0.2810	0.1784	10.22	1.7113	0.1245	0.4385	0.0118
78 0.1578 0.7891 0.0019 0.0237 9.84 99.16 9.964 0.0899 0.2710 0.1720 9.86 1.6600 0.1171 0.4432 0.0120 79 0.1597 0.7984 0.0019 0.0234 9.84 100.33 100.82 0.0978 0.2678 0.1700 9.74 1.6438 0.1146 0.4446 0.0120 80 0.1616 0.8078 0.019 0.0232 9.84 101.50 101.99 0.0966 0.2647 0.1680 9.63 1.6279 0.1126 0.4458 0.021 81 0.1631 0.8266 0.0019 0.0224 9.84 105.05 105.15 0.0934 0.2587 0.1642 9.41 1.5972 0.1082 0.4480 0.0121 84 0.1619 0.8453 0.019 0.0224 9.84 105.05 105.51 0.094 0.2529 0.1660 9.20 1.5679 0.1040 0.4480 0.0121 85 0.1799 0.8547 <td>76</td> <td>0.1541</td> <td>0.7703</td> <td>0.0019</td> <td>0.0242</td> <td>9.84</td> <td>96.80</td> <td>97.30</td> <td>0.1013</td> <td>0.2776</td> <td>0.1762</td> <td>10.10</td> <td>1.6938</td> <td>0.1220</td> <td>0.4401</td> <td>0.0119</td>	76	0.1541	0.7703	0.0019	0.0242	9.84	96.80	97.30	0.1013	0.2776	0.1762	10.10	1.6938	0.1220	0.4401	0.0119
79 0.1597 0.7984 0.0019 0.0234 9.84 100.33 100.82 0.978 0.2678 0.1700 9.74 1.6438 0.1148 0.4446 0.0120 80 0.1616 0.8078 0.0019 0.0232 9.84 101.51 101.99 0.0966 0.2647 0.1680 9.63 1.6279 0.1126 0.4458 0.0120 81 0.1634 0.8172 0.0019 0.0229 9.84 102.69 103.16 0.0955 0.2616 0.1661 9.52 1.6124 0.1103 0.4470 0.0121 82 0.1653 0.8266 0.0019 0.0224 9.84 105.05 105.51 0.0934 0.2587 0.1642 9.41 0.010 0.4489 0.0121 84 0.1691 0.8453 0.0019 0.0222 9.84 106.23 106.68 0.0944 0.2529 0.1666 9.20 1.5537 0.1040 0.4449 0.0122 85 0.1709 0.8547 0.019<	77	0.1559	0.7797	0.0019	0.0239	9.84	97.98	98.47	0.1001	0.2742	0.1741	9.98	1.6767	0.1195	0.4417	0.0119
80 0.1616 0.8078 0.0019 0.0232 9.84 101.51 101.99 0.0966 0.2647 0.1634 1.6279 0.1264 0.4458 0.0120 81 0.1634 0.8172 0.0019 0.0229 9.84 102.69 103.16 0.0955 0.2616 0.1661 9.52 1.6124 0.1103 0.4470 0.0121 82 0.1653 0.8266 0.0019 0.0224 9.84 105.05 105.51 0.0934 0.2587 0.1642 9.54 0.0161 0.433 0.019 0.0222 9.84 105.05 105.51 0.0934 0.2529 0.1666 9.20 1.5679 0.1040 0.4489 0.012 84 0.1691 0.8453 0.0019 0.0212 9.84 106.23 106.68 0.0944 0.2529 0.1666 9.20 1.5679 0.1040 0.4497 0.0122 85 0.1709 0.8547 0.0019 0.0212 9.84 108.58 109.03 0.0944 <t< td=""><td>78</td><td>0.1578</td><td>0.7891</td><td>0.0019</td><td>0.0237</td><td>9.84</td><td>99.16</td><td>99.64</td><td>0.0989</td><td>0.2710</td><td>0.1720</td><td>9.86</td><td>1.6600</td><td>0.1171</td><td>0.4432</td><td>0.0120</td></t<>	78	0.1578	0.7891	0.0019	0.0237	9.84	99.16	99.64	0.0989	0.2710	0.1720	9.86	1.6600	0.1171	0.4432	0.0120
81 0.1634 0.8172 0.0019 0.0229 9.84 102.69 103.16 0.0955 0.2616 0.1661 9.52 1.6124 0.1103 0.4470 0.0121 82 0.1653 0.8266 0.0019 0.0227 9.84 103.87 104.33 0.0945 0.2587 0.1642 9.41 1.5972 0.1082 0.4480 0.0121 83 0.1672 0.8359 0.0019 0.0222 9.84 105.05 105.51 0.0934 0.2558 0.1642 9.30 1.5874 0.010 0.4497 0.0122 84 0.1691 0.8453 0.0019 0.0212 9.84 106.23 106.68 0.0924 0.2529 0.1606 9.20 1.5679 0.1040 0.4497 0.0122 85 0.1708 0.8641 0.0019 0.0217 9.84 108.28 109.03 0.0944 0.2422 0.1531 8.1 1.5130 0.000 0.4515 0.0122 86 0.1764 0.8828<	79	0.1597	0.7984	0.0019	0.0234	9.84	100.33	100.82	0.0978	0.2678	0.1700	9.74	1.6438	0.1148	0.4446	0.0120
82 0.1653 0.8266 0.0019 0.0227 9.84 103.87 104.33 0.0945 0.2587 0.1642 9.41 1.5972 0.1082 0.4480 0.0121 83 0.1672 0.8359 0.0019 0.0224 9.84 105.05 105.51 0.0934 0.2528 0.1624 9.30 1.5874 0.1061 0.4489 0.0121 84 0.1691 0.8547 0.0019 0.0219 9.84 106.23 106.68 0.0924 0.2529 0.1606 9.20 1.5679 0.1040 0.4497 0.0122 85 0.1709 0.8547 0.0019 0.0217 9.84 107.40 107.85 0.0914 0.2474 0.1571 9.00 1.5339 0.1000 0.4510 0.0122 86 0.1747 0.8734 0.0019 0.0212 9.84 110.94 111.37 0.0885 0.1521 8.81 1.5130 0.0961 0.4518 0.0122 88 0.1766 0.8828 0.00	80	0.1616	0.8078	0.0019	0.0232	9.84	101.51	101.99	0.0966	0.2647	0.1680	9.63	1.6279	0.1126	0.4458	0.0120
83 0.1672 0.8359 0.0019 0.0224 9.84 105.05 105.51 0.0934 0.2558 0.1624 9.30 1.5824 0.1061 0.4489 0.0121 84 0.1691 0.8453 0.0019 0.0222 9.84 106.23 106.68 0.0924 0.2529 0.1606 9.20 1.5679 0.1040 0.4497 0.0122 85 0.1709 0.8547 0.0019 0.0217 9.84 107.40 107.85 0.0944 0.2529 0.1588 9.10 1.5537 0.1020 0.4504 0.0122 86 0.1747 0.8734 0.0019 0.0214 9.84 1109.76 110.20 0.0894 0.2448 0.1554 8.90 1.5263 0.0980 0.4515 0.0122 88 0.1766 0.8828 0.0019 0.0212 9.84 111.29 111.372 0.0855 0.2226 0.1537 8.81 1.5130 0.0961 0.4518 0.0122 89 0.1784 0.	81	0.1634	0.8172	0.0019	0.0229	9.84	102.69	103.16	0.0955	0.2616	0.1661	9.52	1.6124	0.1103	0.4470	0.0121
84 0.1691 0.8453 0.0019 0.0222 9.84 106.23 106.68 0.0924 0.2529 0.1606 9.20 1.5679 0.1040 0.4497 0.0122 85 0.1709 0.8547 0.0019 0.0219 9.84 107.40 107.85 0.0914 0.2502 0.1588 9.10 1.5537 0.1020 0.4504 0.0122 86 0.1728 0.8641 0.0019 0.0217 9.84 108.58 109.03 0.094 0.2474 0.1571 9.00 1.5399 0.1000 0.4510 0.0122 87 0.1747 0.8734 0.019 0.0212 9.84 110.94 111.37 0.0884 0.1537 8.81 1.5130 0.0961 0.4518 0.0122 88 0.1764 0.8822 0.019 0.0209 9.84 112.12 112.55 0.0875 0.2336 0.1521 8.71 1.5000 0.0431 0.4520 0.0122 90 0.1803 0.9016 0.0019<	82	0.1653	0.8266	0.0019	0.0227	9.84	103.87	104.33	0.0945	0.2587	0.1642	9.41	1.5972	0.1082	0.4480	0.0121
85 0.1709 0.8547 0.0019 0.0219 9.84 107.40 107.85 0.0914 0.2502 0.1588 9.10 1.5537 0.1020 0.4504 0.0122 86 0.1728 0.8641 0.0019 0.0217 9.84 108.58 109.03 0.0904 0.2444 0.1571 9.00 1.5399 0.1000 0.4510 0.0122 87 0.1747 0.8734 0.0019 0.0214 9.84 109.76 110.20 0.0894 0.2448 0.1554 8.90 1.5263 0.0980 0.4515 0.0122 88 0.1766 0.8828 0.0019 0.0212 9.84 110.94 111.37 0.0885 0.4222 0.1537 8.81 1.5130 0.0961 0.4518 0.0122 89 0.1784 0.8922 0.0019 0.0207 9.84 113.29 113.72 0.0866 0.2371 0.1505 8.62 1.4873 0.092 0.4522 0.0122 91 0.1822 0.919	83	0.1672	0.8359	0.0019	0.0224	9.84	105.05	105.51	0.0934	0.2558	0.1624	9.30	1.5824	0.1061	0.4489	0.0121
86 0.1728 0.8641 0.0019 0.0217 9.84 108.58 109.03 0.0904 0.2474 0.1571 9.00 1.5399 0.1000 0.4510 0.0122 87 0.1747 0.8734 0.0019 0.0214 9.84 109.76 110.20 0.0894 0.2448 0.1554 8.90 1.563 0.0980 0.4515 0.0122 88 0.1766 0.8828 0.0019 0.0202 9.84 110.94 111.37 0.0885 0.2422 0.1537 8.81 1.5130 0.0961 0.4518 0.0122 89 0.1784 0.8922 0.0019 0.0209 9.84 112.12 112.55 0.0875 0.2366 0.1521 8.71 1.5000 0.0943 0.4522 0.0122 90 0.1803 0.9016 0.0019 0.0207 9.84 114.47 114.89 0.0857 0.2347 0.1490 8.53 1.4748 0.0907 0.4521 0.0122 92 0.1841 0.920	84	0.1691	0.8453	0.0019	0.0222	9.84	106.23	106.68	0.0924	0.2529	0.1606	9.20	1.5679	0.1040	0.4497	0.0122
87 0.1747 0.8734 0.0019 0.0214 9.84 109.76 110.20 0.0894 0.2448 0.1554 8.90 1.5263 0.0980 0.4515 0.0122 88 0.1766 0.8828 0.0019 0.0212 9.84 110.94 111.37 0.0885 0.2422 0.1537 8.81 1.5130 0.0961 0.4518 0.0122 89 0.1784 0.8922 0.0019 0.0209 9.84 112.12 112.55 0.0875 0.2396 0.1521 8.71 1.5000 0.0943 0.4520 0.0122 90 0.1803 0.9016 0.0019 0.0207 9.84 113.29 113.72 0.0866 0.2371 0.1505 8.62 1.4873 0.0925 0.4522 0.0122 91 0.1822 0.9109 0.0019 0.984 114.47 114.89 0.0857 0.2347 0.1490 8.53 1.4748 0.0907 0.4521 0.0122 92 0.1841 0.9203 0.0	85	0.1709	0.8547	0.0019	0.0219	9.84	107.40	107.85	0.0914	0.2502	0.1588	9.10	1.5537	0.1020	0.4504	0.0122
88 0.1766 0.8828 0.0019 0.0212 9.84 110.94 111.37 0.0885 0.2422 0.1537 8.81 1.5130 0.0961 0.4518 0.0122 89 0.1784 0.8922 0.0019 0.0209 9.84 112.12 112.55 0.0875 0.2396 0.1521 8.71 1.5000 0.0943 0.4520 0.0122 90 0.1803 0.9016 0.0019 0.0207 9.84 113.29 113.72 0.0866 0.2371 0.1505 8.62 1.4873 0.0925 0.4522 0.0122 91 0.1822 0.9109 0.0019 0.0204 9.84 114.47 114.89 0.0857 0.2347 0.1490 8.53 1.4748 0.0907 0.4521 0.0122 92 0.1841 0.9203 0.0019 0.0202 9.84 116.83 117.24 0.0849 0.2323 0.1474 8.45 1.4626 0.0889 0.4520 0.0122 94 0.1879 0.93	86	0.1728	0.8641	0.0019	0.0217	9.84	108.58	109.03	0.0904	0.2474	0.1571	9.00	1.5399	0.1000	0.4510	0.0122
89 0.1784 0.8922 0.0019 0.0209 9.84 112.12 112.55 0.0875 0.2396 0.1521 8.71 1.5000 0.0943 0.4520 0.0122 90 0.1803 0.9016 0.0019 0.0207 9.84 113.29 113.72 0.0866 0.2371 0.1505 8.62 1.4873 0.0925 0.4522 0.0122 91 0.1822 0.9109 0.0019 0.0204 9.84 114.47 114.89 0.0857 0.2347 0.1490 8.53 1.4748 0.0907 0.4521 0.0122 92 0.1841 0.9203 0.0019 0.0202 9.84 115.65 116.07 0.0849 0.2303 0.1474 8.45 1.4626 0.0889 0.4520 0.0122 93 0.1859 0.9297 0.0019 0.0199 9.84 118.01 118.42 0.0832 0.2277 0.1445 8.28 1.4390 0.0856 0.4514 0.0122 95 0.1897 0.94	87	0.1747	0.8734	0.0019	0.0214	9.84	109.76	110.20	0.0894	0.2448	0.1554	8.90	1.5263	0.0980	0.4515	0.0122
90 0.1803 0.9016 0.0019 0.0207 9.84 113.29 113.72 0.0866 0.2371 0.1505 8.62 1.4873 0.0925 0.4522 0.0122 91 0.1822 0.9109 0.0019 0.0204 9.84 114.47 114.89 0.0857 0.2347 0.1490 8.53 1.4748 0.0907 0.4521 0.0122 92 0.1841 0.9203 0.0019 0.0202 9.84 115.65 116.07 0.0849 0.2323 0.1474 8.45 1.4626 0.0889 0.4520 0.0122 93 0.1859 0.9297 0.0019 0.0199 9.84 116.83 117.24 0.0840 0.2300 0.1459 8.36 1.4507 0.0872 0.4518 0.0122 94 0.1878 0.9391 0.0019 0.0194 9.84 119.18 119.59 0.0824 0.2257 0.1445 8.28 1.4390 0.0856 0.4514 0.0122 95 0.1897 0.94	88	0.1766	0.8828	0.0019	0.0212	9.84	110.94	111.37	0.0885	0.2422	0.1537	8.81	1.5130	0.0961	0.4518	0.0122
91 0.1822 0.9109 0.0019 0.0204 9.84 114.47 114.89 0.0857 0.2347 0.1490 8.53 1.4748 0.0907 0.4521 0.0122 92 0.1841 0.9203 0.0019 0.0202 9.84 115.65 116.07 0.0849 0.2323 0.1474 8.45 1.4626 0.0889 0.4520 0.0122 93 0.1859 0.9297 0.0019 0.0199 9.84 116.83 117.24 0.0840 0.2300 0.1459 8.36 1.4507 0.0872 0.4518 0.0122 94 0.1878 0.9391 0.0019 0.0196 9.84 118.01 118.42 0.0832 0.2277 0.1445 8.28 1.4390 0.0856 0.4514 0.0122 95 0.1897 0.9484 0.0194 9.84 119.18 119.59 0.0824 0.2254 0.1431 8.20 1.4275 0.0839 0.4514 0.0121 96 0.1916 0.9578 0.00	89	0.1784	0.8922	0.0019	0.0209	9.84	112.12	112.55	0.0875	0.2396	0.1521	8.71	1.5000	0.0943	0.4520	0.0122
92 0.1841 0.9203 0.0019 0.0202 9.84 115.65 116.07 0.0849 0.2323 0.1474 8.45 1.4626 0.0889 0.4520 0.0122 93 0.1859 0.9297 0.0019 0.0199 9.84 116.83 117.24 0.0840 0.2300 0.1459 8.36 1.4507 0.0872 0.4518 0.0122 94 0.1878 0.9391 0.0019 0.0196 9.84 118.01 118.42 0.0832 0.2277 0.1445 8.28 1.4390 0.0856 0.4514 0.0122 95 0.1897 0.9484 0.0019 0.0194 9.84 119.18 119.59 0.0824 0.2254 0.1431 8.20 1.4275 0.0839 0.4509 0.0121 96 0.1916 0.9578 0.0019 0.0191 9.84 120.36 120.76 0.0816 0.2232 0.1416 8.12 1.4162 0.0823 0.4503 0.0121 98 0.1934 0.96	90	0.1803	0.9016	0.0019	0.0207	9.84	113.29	113.72	0.0866	0.2371	0.1505	8.62	1.4873	0.0925	0.4522	0.0122
93 0.1859 0.9297 0.0019 0.0199 9.84 116.83 117.24 0.0840 0.2300 0.1459 8.36 1.4507 0.0872 0.4518 0.0122 94 0.1878 0.9391 0.0019 0.0196 9.84 118.01 118.42 0.0832 0.2277 0.1445 8.28 1.4390 0.0856 0.4514 0.0122 95 0.1897 0.9484 0.0019 0.0194 9.84 119.18 119.59 0.0824 0.2254 0.1431 8.20 1.4275 0.0839 0.4509 0.0121 96 0.1916 0.9578 0.0019 0.0191 9.84 120.36 120.76 0.0816 0.2232 0.1416 8.12 1.4162 0.0823 0.4503 0.0121 97 0.1934 0.9672 0.0019 0.0189 9.84 121.54 121.94 0.0808 0.2211 0.1403 8.04 1.4052 0.0807 0.4486 0.0121 98 0.1953 0.97	91	0.1822	0.9109	0.0019	0.0204	9.84	114.47	114.89	0.0857	0.2347	0.1490	8.53	1.4748	0.0907	0.4521	0.0122
94 0.1878 0.9391 0.0019 0.0196 9.84 118.01 118.42 0.0832 0.2277 0.1445 8.28 1.4390 0.0856 0.4514 0.0122 95 0.1897 0.9484 0.0019 0.0194 9.84 119.18 119.59 0.0824 0.2254 0.1431 8.20 1.4275 0.0839 0.4509 0.0121 96 0.1916 0.9578 0.0019 0.0191 9.84 120.36 120.76 0.0816 0.2232 0.1416 8.12 1.4162 0.0823 0.4503 0.0121 97 0.1934 0.9672 0.0019 0.0189 9.84 121.54 121.94 0.0808 0.2211 0.1403 8.04 1.4052 0.0807 0.4496 0.0121 98 0.1953 0.9766 0.0019 0.0186 9.84 122.72 123.11 0.0800 0.2189 0.1389 7.96 1.3943 0.0792 0.4487 0.0121 99 0.1972 0.98	92	0.1841	0.9203	0.0019	0.0202	9.84	115.65	116.07	0.0849	0.2323	0.1474	8.45	1.4626	0.0889	0.4520	0.0122
95 0.1897 0.9484 0.0019 0.0194 9.84 119.18 119.59 0.0824 0.2254 0.1431 8.20 1.4275 0.0839 0.4509 0.0121 96 0.1916 0.9578 0.0019 0.0191 9.84 120.36 120.76 0.0816 0.2232 0.1416 8.12 1.4162 0.0823 0.4503 0.0121 97 0.1934 0.9672 0.0019 0.0189 9.84 121.54 121.94 0.0808 0.2211 0.1403 8.04 1.4052 0.0807 0.4496 0.0121 98 0.1953 0.9766 0.0019 0.0186 9.84 122.72 123.11 0.0800 0.2189 0.1389 7.96 1.3943 0.0792 0.4487 0.0121 99 0.1972 0.9859 0.0019 0.0184 9.84 123.90 124.29 0.0793 0.2169 0.1376 7.88 1.3837 0.0777 0.4476 0.0120 100 0.1991 0.9	93	0.1859	0.9297	0.0019	0.0199	9.84	116.83	117.24	0.0840	0.2300	0.1459	8.36	1.4507	0.0872	0.4518	0.0122
96 0.1916 0.9578 0.0019 0.0191 9.84 120.36 120.76 0.0816 0.2232 0.1416 8.12 1.4162 0.0823 0.4503 0.0121 97 0.1934 0.9672 0.0019 0.0189 9.84 121.54 121.94 0.0808 0.2211 0.1403 8.04 1.4052 0.0807 0.4496 0.0121 98 0.1953 0.9766 0.0019 0.0186 9.84 122.72 123.11 0.0800 0.2189 0.1389 7.96 1.3943 0.0792 0.4487 0.0121 99 0.1972 0.9859 0.0019 0.0184 9.84 123.90 124.29 0.0793 0.2169 0.1376 7.88 1.3837 0.0777 0.4478 0.0120 100 0.1991 0.9953 0.0019 0.0181 9.84 125.07 125.46 0.0785 0.2148 0.1363 7.81 1.3733 0.0762 0.4467 0.0120	94	0.1878	0.9391	0.0019	0.0196	9.84	118.01	118.42	0.0832	0.2277	0.1445	8.28	1.4390	0.0856	0.4514	0.0122
97 0.1934 0.9672 0.0019 0.0189 9.84 121.54 121.94 0.0808 0.2211 0.1403 8.04 1.4052 0.0807 0.4496 0.0121 98 0.1953 0.9766 0.0019 0.0186 9.84 122.72 123.11 0.0800 0.2189 0.1389 7.96 1.3943 0.0792 0.4487 0.0121 99 0.1972 0.9859 0.0019 0.0184 9.84 123.90 124.29 0.0793 0.2169 0.1376 7.88 1.3837 0.0777 0.4478 0.0120 100 0.1991 0.9953 0.0019 0.0181 9.84 125.07 125.46 0.0785 0.2148 0.1363 7.81 1.3733 0.0762 0.4467 0.0120	95	0.1897	0.9484	0.0019	0.0194	9.84	119.18	119.59	0.0824	0.2254	0.1431	8.20	1.4275	0.0839	0.4509	0.0121
98 0.1953 0.9766 0.0019 0.0186 9.84 122.72 123.11 0.0800 0.2189 0.1389 7.96 1.3943 0.0792 0.4487 0.0121 99 0.1972 0.9859 0.0019 0.0184 9.84 123.90 124.29 0.0793 0.2169 0.1376 7.88 1.3837 0.0777 0.4478 0.0120 100 0.1991 0.9953 0.0019 0.0181 9.84 125.07 125.46 0.0785 0.2148 0.1363 7.81 1.3733 0.0762 0.4467 0.0120	96	0.1916	0.9578	0.0019	0.0191	9.84	120.36	120.76	0.0816	0.2232	0.1416	8.12	1.4162	0.0823	0.4503	0.0121
99 0.1972 0.9859 0.0019 0.0184 9.84 123.90 124.29 0.0793 0.2169 0.1376 7.88 1.3837 0.0777 0.4478 0.0120 100 0.1991 0.9953 0.0019 0.0181 9.84 125.07 125.46 0.0785 0.2148 0.1363 7.81 1.3733 0.0762 0.4467 0.0120	97	0.1934	0.9672	0.0019	0.0189	9.84	121.54	121.94	0.0808	0.2211	0.1403	8.04	1.4052	0.0807	0.4496	0.0121
100 0.1991 0.9953 0.0019 0.0181 9.84 125.07 125.46 0.0785 0.2148 0.1363 7.81 1.3733 0.0762 0.4467 0.0120	98	0.1953	0.9766	0.0019	0.0186	9.84	122.72	123.11	0.0800	0.2189	0.1389	7.96	1.3943	0.0792	0.4487	0.0121
	99	0.1972	0.9859	0.0019	0.0184	9.84	123.90	124.29	0.0793	0.2169	0.1376	7.88	1.3837	0.0777	0.4478	0.0120
Total 24.2364 0.6048	100	0.1991	0.9953	0.0019	0.0181	9.84	125.07	125.46	0.0785	0.2148	0.1363	7.81	1.3733	0.0762	0.4467	0.0120
														Total	24.2364	0.6048

Table B.1.: BEM without inflow factors, Take-off

Element	r [m]	$\frac{r}{D}$	dr [m]	c [m]	V ₀ [m/s]	V_2 [m/s]	V_1 [m/s]	φ	θ	α	α°	C_l	C_d	ΔT	ΔQ
1	0.0134	$R_d = 0.0672$	0.0019	0.0450	16.00	8.44	18.09	1.0852	1.1052	0.0200	1.15	0.4404	0.0571	0.0026	0.0001
2	0.0151	0.0766	0.0019	0.0429	16.00	9.62	18.67	1.0294	1.0394	0.0100	0.57	0.3602	0.0685	0.0020	0.0001
3	0.0172	0.0859	0.0019	0.0427	16.00	10.80	19.30	0.9771	0.9921	0.0150	0.86	0.4003	0.0628	0.0022	0.0001
4	0.0191	0.0953	0.0019	0.0424	16.00	11.98	19.99	0.9282	0.9432	0.0150	0.86	0.4003	0.0628	0.0037	0.0001
5	0.0209	0.1047	0.0019	0.0422	16.00	13.16	20.71	0.8827	0.8977	0.0150	0.86	0.4003	0.0628	0.0043	0.0002
6	0.0228	0.1141	0.0019	0.0419	16.00	14.33	21.48	0.8403	0.8603	0.0200	1.15	0.4404	0.0571	0.0056	0.0002
7	0.0247	0.1234	0.0019	0.0417	16.00	15.51	22.28	0.8009	0.8159	0.0150	0.86	0.4003	0.0628	0.0056	0.0002
8	0.0266	0.1328	0.0019	0.0414	16.00	16.69	23.12	0.7643	0.7793	0.0150	0.86	0.4003	0.0628	0.0062	0.0002
9	0.0284	0.1422	0.0019	0.0412	16.00	17.87	23.98	0.7303	0.7503	0.0200	1.15	0.4404	0.0571	0.0079	0.0003
10	0.0303	0.1516	0.0019	0.0409	16.00	19.05	24.87	0.6987	0.7137	0.0150	0.86	0.4003	0.0628	0.0077	0.0003
11	0.0322	0.1609	0.0019	0.0407	16.00	20.22	25.79	0.6693	0.6843	0.0150	0.86	0.4003	0.0628	0.0085	0.0003
12	0.0341	0.1703	0.0019	0.0404	16.00	21.40	26.72	0.6420	0.6620	0.0200	1.15	0.4404	0.0571	0.0106	0.0003
13	0.0359	0.1797	0.0019	0.0401	16.00	22.58	27.67	0.6165	0.6365	0.0200	1.15	0.4404	0.0571	0.0115	0.0004
14	0.0378	0.1891	0.0019	0.0399	16.00	23.76	28.64	0.5927	0.6127	0.0200	1.15	0.4404	0.0571	0.0115	0.0004
15	0.0397	0.1984	0.0019	0.0396	16.00	24.94	29.63	0.5705	0.5955	0.0250	1.43	0.4805	0.0514	0.0125	0.0005
16	0.0337	0.2078	0.0019	0.0394	16.00	26.11	30.63	0.5497	0.5697	0.0200	1.15	0.4404	0.0571	0.0131	0.0005
17	0.0416	0.2078	0.0019	0.0394	16.00	27.29	31.64	0.5497	0.5502	0.0200	1.15	0.4404	0.0571	0.0147	0.0005
18	0.0454	0.2172	0.0019	0.0391	16.00	28.47	32.66	0.5302	0.5370	0.0250	1.13	0.4404	0.0514	0.0138	0.0003
19	0.0453	0.2359	0.0019	0.0386	16.00	29.65	33.69	0.3120	0.5370	0.0230	1.15	0.4404	0.0514	0.0188	0.0006
20	0.0412	0.2453	0.0019	0.0384	16.00	30.83	34.73	0.4788	0.4988	0.0200	1.15	0.4404	0.0571	0.0102	0.0007
21	0.0509	0.2547	0.0019	0.0381	16.00	32.00	35.78	0.4636	0.4886	0.0250	1.43	0.4805	0.0514	0.0228	0.0007
22	0.0528	0.2641	0.0019	0.0379	16.00	33.18	36.84	0.4493	0.4843	0.0250	2.01	0.5607	0.0314	0.0228	0.0007
23	0.0528	0.2041	0.0019	0.0379	16.00	34.36	37.90	0.4493	0.4643	0.0350	2.01	0.5607	0.0399	0.0288	0.0009
24	0.0547	0.2734	0.0019	0.0374	16.00	35.54	38.97	0.4330	0.4708	0.0330	2.01	0.6009	0.0399	0.0303	0.0009
25	0.0584	0.2922	0.0019	0.0374	16.00	36.72	40.05	0.4230	0.4459	0.0400	2.23	0.5607	0.0342	0.0341	0.0010
26	0.0603	0.3016	0.0019	0.0371	16.00	37.90	41.13	0.3995	0.4345	0.0350	2.01	0.5607	0.0399	0.0359	0.0010
27	0.0622	0.3109	0.0019	0.0366	16.00	39.07	42.22	0.3887	0.4343	0.0400	2.01	0.6009	0.0333	0.0333	0.0011
28	0.0641	0.3203	0.0019	0.0364	16.00	40.25	43.32	0.3783	0.4237	0.0400	2.23	0.5607	0.0342	0.0397	0.0012
29	0.0659	0.3297	0.0019	0.0361	16.00	41.43	44.41	0.3685	0.4133	0.0350	2.01	0.5607	0.0399	0.0337	0.0012
30	0.0678	0.3391	0.0019	0.0351	16.00	42.61	45.51	0.3592	0.4033	0.0400	2.01	0.6009	0.0333	0.0410	0.0013
31	0.0697	0.3484	0.0019	0.0356	16.00	43.79	46.62	0.3503	0.3853	0.0400	2.23	0.5607	0.0342	0.0456	0.0014
32	0.0037	0.3578	0.0019	0.0353	16.00	44.96	47.73	0.3419	0.4019	0.0600	3.44	0.7613	0.0112	0.0660	0.0014
33	0.0710	0.3672	0.0019	0.0353	16.00	46.14	48.84	0.3338	0.4013	0.0650	3.72	0.8014	0.0055	0.0726	0.0019
34	0.0753	0.3766	0.0019	0.0331	16.00	47.32	49.95	0.3361	0.3861	0.0600	3.44	0.7613	0.0033	0.0720	0.0019
35	0.0772	0.3859	0.0019	0.0346	16.00	48.50	51.07	0.3187	0.3787	0.0600	3.44	0.7613	0.0112	0.0745	0.0020
36	0.0772	0.3953	0.0019	0.0343	16.00	49.68	52.19	0.3116	0.3766	0.0650	3.72	0.8014	0.0055	0.0817	0.0020
37	0.0809	0.4047	0.0019	0.0341	16.00	50.85	53.31	0.3048	0.3648	0.0600	3.44	0.7613	0.0112	0.0804	0.0021
38	0.0828	0.4047	0.0019	0.0341	16.00	52.03	54.44	0.3048	0.3583	0.0600	3.44	0.7613	0.0112	0.0834	0.0022
39	0.0847	0.4141	0.0019	0.0336	16.00	53.21	55.56	0.2933	0.3571	0.0650	3.72	0.7013	0.0112	0.0034	0.0022
40	0.0847	0.4234	0.0019	0.0333	16.00	54.39	56.69	0.2921	0.3371	0.0600	3.44	0.7613	0.0033	0.0912	0.0024
41	0.0884	0.4328	0.0019	0.0333	16.00	55.57	57.82	0.2804	0.3404	0.0600	3.44	0.7613	0.0112	0.0994	0.0024
42	0.0903	0.4422	0.0019	0.0331	16.00	56.75	58.96	0.2748	0.3404	0.0650	3.72	0.8014	0.0055	0.1008	0.0025
43	0.0903	0.4609	0.0019	0.0326	16.00	57.92	60.09	0.2748	0.3295	0.0600	3.44	0.8014	0.0055	0.1008	0.0026
44	0.0922	0.4703	0.0019	0.0320	16.00	59.10	61.23	0.2644	0.3244	0.0600	3.44	0.7613	0.0112	0.0987	0.0027
45	0.0941	0.4703	0.0019	0.0323	16.00	60.28	62.37	0.2594	0.3244	0.0650	3.72	0.7013	0.0112	0.1018	0.0027
46	0.0939	0.4891	0.0019	0.0320	16.00	61.46	63.51	0.2594	0.3244	0.0600	3.44	0.7613	0.0033	0.1107	0.0029
47	0.0978	0.4984	0.0019	0.0315	16.00	62.64	64.65	0.2547	0.3147	0.0600	3.44	0.7613	0.0112	0.1031	0.0029
48	0.1016	0.4984	0.0019	0.0313	16.00	63.81	65.79	0.2301	0.3101	0.0650	3.72	0.7013	0.0112	0.1112	0.0030
48	0.1016	0.5078	0.0019	0.0313	16.00	64.99	66.93	0.2457	0.3107	0.0600	3.12	0.8014	0.0055	0.1207	0.0032
50	0.1054	0.5172	0.0019	0.0310	16.00	66.17	68.08	0.2414	0.3014	0.0600	3.44	0.7613	0.0112	0.1176	0.0032
51	0.1055	0.5250	0.0019	0.0305	16.00	67.35	69.22	0.2372	0.2972	0.0650	3.72	0.7013	0.0112	0.1208	0.0034
52	0.1072	0.5359	0.0019	0.0303	16.00	68.53	70.37	0.2332	0.2982	0.0600	3.44	0.8014	0.0055	0.1308	0.0034
			0.0019								3.44			0.1272	
53	0.1109	0.5547	0.0019	0.0300	16.00	69.70	71.52	0.2256	0.2856	0.0600	J.44	0.7613	0.0112	0.1504	0.0035

Element	r [m]	$\frac{r}{R_d}$	dr [m]	c [m]	$V_0 [\mathrm{m/s}]$	V_2 [m/s]	V_1 [m/s]	φ	θ	α	α°	C_l	C_d	ΔT	ΔQ
54	0.1128	$\frac{R_d}{0.5641}$	0.0019	0.0298	16.00	70.88	72.67	0.2220	0.2870	0.0650	3.72	0.8014	0.0055	0.1409	0.0037
55	0.1147	0.5734	0.0019	0.0295	16.00	72.06	73.82	0.2185	0.2785	0.0600	3.44	0.7613	0.0112	0.1368	0.0037
56	0.1166	0.5828	0.0019	0.0293	16.00	73.24	74.97	0.2151	0.2751	0.0600	3.44	0.7613	0.0112	0.1400	0.0038
57	0.1184	0.5922	0.0019	0.0290	16.00	74.42	76.12	0.2118	0.2768	0.0650	3.72	0.8014	0.0055	0.1510	0.0040
58	0.1203	0.6016	0.0019	0.0288	16.00	75.59	77.27	0.2086	0.2686	0.0600	3.44	0.7613	0.0112	0.1464	0.0040
59	0.1222	0.6109	0.0019	0.0285	16.00	76.77	78.42	0.2055	0.2655	0.0600	3.44	0.7613	0.0112	0.1496	0.0041
60	0.1241	0.6203	0.0019	0.0283	16.00	77.95	79.58	0.2024	0.2674	0.0650	3.72	0.8014	0.0055	0.1611	0.0042
61	0.1259	0.6297	0.0019	0.0280	16.00	79.13	80.73	0.1995	0.2595	0.0600	3.44	0.7613	0.0112	0.1559	0.0043
62	0.1278	0.6391	0.0019	0.0277	16.00	80.31	81.89	0.1967	0.2567	0.0600	3.44	0.7613	0.0112	0.1590	0.0044
63	0.1297	0.6484	0.0019	0.0275	16.00	81.49	83.04	0.1939	0.2589	0.0650	3.72	0.8014	0.0055	0.1710	0.0045
64	0.1316	0.6578	0.0019	0.0272	16.00	82.66	84.20	0.1912	0.2512	0.0600	3.44	0.7613	0.0112	0.1653	0.0045
65	0.1334	0.6672	0.0019	0.0270	16.00	83.84	85.35	0.1886	0.2486	0.0600	3.44	0.7613	0.0112	0.1684	0.0046
66	0.1353	0.6766	0.0019	0.0267	16.00	85.02	86.51	0.1860	0.2510	0.0650	3.72	0.8014	0.0055	0.1807	0.0048
67	0.1372	0.6859	0.0019	0.0265	16.00	86.20	87.67	0.1835	0.2435	0.0600	3.44	0.7613	0.0112	0.1745	0.0048
68	0.1391	0.6953	0.0019	0.0262	16.00	87.38	88.83	0.1811	0.2411	0.0600	3.44	0.7613	0.0112	0.1775	0.0049
69	0.1409	0.7047	0.0019	0.0260	16.00	88.55	89.99	0.1788	0.2838	0.1050	6.02	1.1222	0.0403	0.2650	0.0081
70	0.1428	0.7141	0.0019	0.0257	16.00	89.73	91.15	0.1765	0.2994	0.1230	7.05	1.2663	0.0609	0.3033	0.0099
71	0.1447	0.7234	0.0019	0.0255	16.00	90.91	92.31	0.1742	0.2955	0.1213	6.95	1.2532	0.0590	0.3050	0.0099
72	0.1466	0.7328	0.0019	0.0252	16.00	92.09	93.47	0.1720	0.2918	0.1197	6.86	1.2404	0.0572	0.3067	0.0100
73	0.1484	0.7422	0.0019	0.0250	16.00	93.27	94.63	0.1699	0.2881	0.1182	6.77	1.2279	0.0554	0.3083	0.0100
74	0.1503	0.7516	0.0019	0.0247	16.00	94.44	95.79	0.1678	0.2845	0.1167	6.68	1.2158	0.0537	0.3098	0.0100
75	0.1522	0.7609	0.0019	0.0245	16.00	95.62	96.95	0.1658	0.2810	0.1152	6.60	1.2039	0.0520	0.3112	0.0100
76	0.1541	0.7703	0.0019	0.0242	16.00	96.80	98.11	0.1638	0.2776	0.1137	6.52	1.1924	0.0503	0.3126	0.0101
77	0.1559	0.7797	0.0019	0.0239	16.00	97.98	99.28	0.1619	0.2742	0.1123	6.44	1.1812	0.0487	0.3139	0.0101
78	0.1578	0.7891	0.0019	0.0237	16.00	99.16	100.44	0.1600	0.2710	0.1110	6.36	1.1702	0.0472	0.3151	0.0101
79	0.1597	0.7984	0.0019	0.0234	16.00	100.33	101.60	0.1581	0.2678	0.1096	6.28	1.1595	0.0456	0.3162	0.0101
80	0.1616	0.8078	0.0019	0.0232	16.00	101.51	102.77	0.1563	0.2647	0.1083	6.21	1.1490	0.0441	0.3173	0.0101
81	0.1634	0.8172	0.0019	0.0229	16.00	102.69	103.93	0.1546	0.2616	0.1071	6.13	1.1388	0.0427	0.3183	0.0101
82	0.1653	0.8266	0.0019	0.0227	16.00	103.87	105.09	0.1528	0.2587	0.1058	6.06	1.1289	0.0413	0.3192	0.0101
83	0.1672	0.8359	0.0019	0.0224	16.00	105.05	106.26	0.1512	0.2558	0.1046	5.99	1.1191	0.0399	0.3200	0.0101
84	0.1691	0.8453	0.0019	0.0222	16.00	106.23	107.42	0.1495	0.2529	0.1034	5.93	1.1096	0.0385	0.3208	0.0101
85	0.1709	0.8547	0.0019	0.0219	16.00	107.40	108.59	0.1479	0.2502	0.1023	5.86	1.1003	0.0372	0.3215	0.0101
86	0.1728	0.8641	0.0019	0.0217	16.00	108.58	109.75	0.1463	0.2474	0.1011	5.79	1.0913	0.0359	0.3221	0.0101
87	0.1747	0.8734	0.0019	0.0214	16.00	109.76	110.92	0.1448	0.2448	0.1000	5.73	1.0824	0.0346	0.3226	0.0101
88	0.1766	0.8828	0.0019	0.0212	16.00	110.94	112.09	0.1432	0.2422	0.0989	5.67	1.0737	0.0334	0.3230	0.0100
89	0.1784	0.8922	0.0019	0.0209	16.00	112.12	113.25	0.1418	0.2396	0.0979	5.61	1.0652	0.0322	0.3234	0.0100
90	0.1803	0.9016	0.0019	0.0207	16.00	113.29	114.42	0.1403	0.2371	0.0968	5.55	1.0569	0.0310	0.3237	0.0100
91	0.1822	0.9109	0.0019	0.0204	16.00	114.47	115.58	0.1389	0.2347	0.0958	5.49	1.0487	0.0298	0.3239	0.0100
92	0.1841	0.9203	0.0019	0.0202	16.00	115.65	116.75	0.1375	0.2323	0.0948	5.43	1.0407	0.0287	0.3240	0.0099
93	0.1859	0.9297	0.0019	0.0199	16.00	116.83	117.92	0.1361	0.2300	0.0939	5.38	1.0329	0.0276	0.3240	0.0099
94	0.1878	0.9391	0.0019	0.0196	16.00	118.01	119.09	0.1348	0.2277	0.0929	5.32	1.0253	0.0265	0.3239	0.0099
95	0.1897	0.9484	0.0019	0.0194	16.00	119.18	120.25	0.1334	0.2254	0.0920	5.27	1.0178	0.0254	0.3238	0.0098
96	0.1916	0.9578	0.0019	0.0191	16.00	120.36	121.42	0.1322	0.2232	0.0911	5.22	1.0105	0.0244	0.3235	0.0098
97	0.1934	0.9672	0.0019	0.0189	16.00	121.54	122.59	0.1309	0.2211	0.0902	5.17	1.0033	0.0233	0.3232	0.0097
98	0.1953	0.9766	0.0019	0.0186	16.00	122.72	123.76	0.1296	0.2189	0.0893	5.12	0.9962	0.0223	0.3228	0.0097
99	0.1972	0.9859	0.0019	0.0184	16.00	123.90	124.93	0.1284	0.2169	0.0884	5.07	0.9893	0.0213	0.3223	0.0096
100	0.1991	0.9953	0.0019	0.0181	16.00	125.07	126.09	0.1272	0.2148	0.0876	5.02	0.9825	0.0204	0.3217	0.0095
													Total	15.2872	0.4584

Table B.2.: BEM without inflow factors, Cruise Flight

• For take-off, the total thrust and torque can be calculated, considering two-blade propeller:

$$T = 2 \cdot \Delta T = 48.5 \ N$$

$$Q = 2 \cdot \Delta Q = 1.2 \ N \ m$$

At this point, the thrust and torque coefficients can be calculated:

$$C_T = \frac{T}{\rho n^2 D_d^4} = 0.1546$$

$$C_Q = \frac{Q}{\rho n^2 D_d^5} = 0.0096$$
(B.2.10)

Then, the propeller efficiency can be calculated:

$$\eta_{prop} = \frac{J C_T}{2\pi C_Q} \tag{B.2.11}$$

where the advance ratio is defined as:

$$J = \frac{u_{\infty}}{nD_d} = \frac{V_{T-O}}{nD_d} = 0.2460$$

$$\eta_{prop_{T-O}} = \frac{J}{2\pi} \frac{C_T}{C_Q} = 0.63$$

$$C_p = \frac{C_T \cdot J}{\eta_{prop}} = 0.0604$$
(B.2.12)

• The previous steps have been repeated for **cruise flight** conditions

$$T = 2 \cdot \Delta T = 30.6 \ N$$

$$Q = 2 \cdot \Delta Q = 0.92 \ N \ m$$

$$C_T = \frac{T}{\rho n^2 D_d^4} = 0.0985$$

$$C_Q = \frac{Q}{\rho n^2 D_d^{5}} = 0.0074$$

$$J_{cr} = \frac{V_{cr}}{nD_d} = 0.4$$

$$\eta_{prop_{cruise}} = \frac{J~C_T}{2\pi~C_Q} = 0.85$$

$$C_p = \frac{C_T \cdot J}{\eta_{prop}} = 0.0464$$

B.2.2 BEM with inflow factors

The complexity of the study begins when calculating the local angle of attack, which involves the flow components v_0 and v_2 at propeller disk.

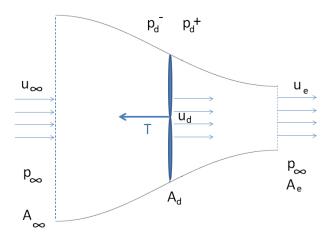


Figure B.3.: Streamtube diagram

From the Bernoulli equation and Conservation of momentum, the next equations can be found:

$$T = \rho A_d \cdot 2(u_e - u_\infty) = \pi R_d^2 \rho \ u_d(u_e - u_\infty)$$
 (B.2.13)

which can be generalized for each blade element

$$\Delta T = \rho \ 2\pi r dr \ v_0 (u_e - u_\infty) \tag{B.2.14}$$

and

$$u_d = v_0 = \frac{u_\infty + u_e}{2} \tag{B.2.15}$$

which can also be written as:

$$u_e = 2v_0 - u_\infty \tag{B.2.16}$$

For a streamtube, the axial flow and angular flow velocities can be considered of the form:

$$v_0 = u_\infty + a \cdot u_\infty \tag{B.2.17}$$

$$v_2 = \omega r - b \cdot \omega r \tag{B.2.18}$$

where a is the axial inflow factor and b is the angular inflow factor

Therefore, u_e can be rewritten as:

$$u_e = 2v_0 - u_\infty = u_\infty + 2a \cdot u_\infty = u_\infty (1 + 2a)$$
 (B.2.19)

Therefore, the thrust and angular momentum equations for each blade element can be written as:

$$\Delta T = 2\pi r \ dr \ \rho \ u_{\infty}(1+a)(u_{\infty}(1+2a) - u_{\infty}) = 4\pi r \rho u_{\infty}^{2}(1+a)a \ dr$$
 (B.2.20)

and

$$\Delta Q = 2\pi r \rho u_{\infty} (1+a)(2b\omega r)r \quad dr = 4\pi r^3 \rho \ u_{\infty} (1+a)b\omega \ dr \tag{B.2.21}$$

Summarizing all the previous steps and considering two-blade propeller, the next system of equations is obtained:

$$\begin{cases}
\Delta T = \rho v_1^2 c(c_l \cos \phi - c_d \sin \phi) dr \\
\Delta Q = \rho v_1^2 c(c_d \cos \phi + c_l \sin \phi) r \cdot dr \\
v_1 = \sqrt{v_0^2 + v_2^2} \\
\alpha = \theta - \arctan\left(\frac{v_0}{v_2}\right) \\
\Delta T = 4\pi r \rho u_\infty^2 (1+a) a \ dr \\
\Delta Q = 4\pi r^3 \rho u_\infty (1+a) b\omega \ dr
\end{cases}$$
(B.2.22)

The system can be resolved with an iterative method, supposing initial values for the inflow factors a and b. Then, through the [eq.41] and [eq.42] the velocity components v_0 and v_2 can be calculated. This will allow the calculation of v_1 , and α . Then, ΔT and ΔQ can be calculated. To end the iterative process, [eq.44] and [eq.45] can be used to calculate more accurate values of the inflow factors \bf{a} and \bf{b} . The process should be repeated until the desired tolerance is achieved.

After the accurate inflow parameters are obtained, ΔT and ΔQ can be calculated, and then, the total thrust and torque can be obtained from the next equations:

$$T = \sum_{n=1}^{N} \Delta T$$

$$Q = \sum_{n=1}^{N} \Delta Q$$
(B.2.23)

Then, thrust and torque coefficients can be found.

The twist distribution from the previous chapter will be used, since it provides reasonably acceptable angle of attack distribution for cruise flight and for take-off. The calculation is done by a script written in Python, following the next algorithm:

- introduction of twist (exponential function) and chord distribution (linear function)
- introduction of the number of blade elements

- \bullet introduction of initial inflow parameters ${\bf a}$ and ${\bf b}$
- introduction of the advance speed, RPM and the desired tolerance
- Step 1. Calculate v_0 and v_2 for each element
- Step 2. Calculate v_1 , ϕ and α for each element
- Step 3. Calculate ΔT and ΔQ for each element
- Step 4. Calculate **a** and **b** for each element using ΔT and ΔQ values
- Step 5. Iterate the process until for each element the desired tolerance is met for a and b.

The script can be found attached in the "Extras" folder. At first, it has been used for cruise flight condition, where $u_{\infty} = 16 \ [m/s]$, and it and has shown total convergence. The results are illustrated in the following figures.

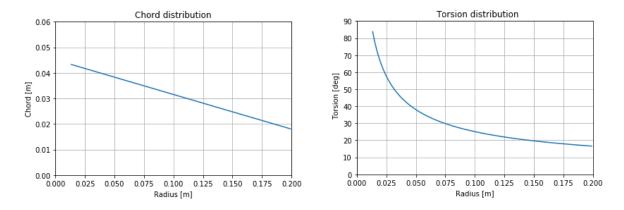


Figure B.4.: Propeller geometry: chord and twist distributions

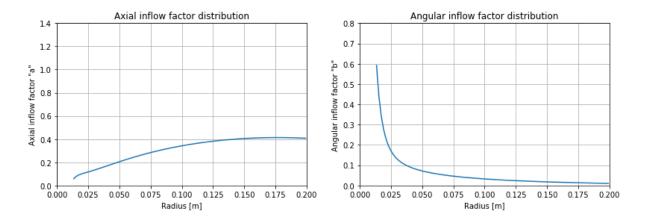


Figure B.5.: Inflow factors distribution for cruise flight

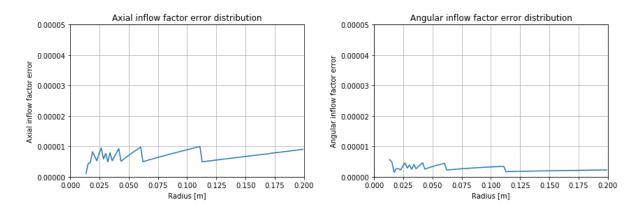


Figure B.6.: Inflow factors error distribution for cruise flight

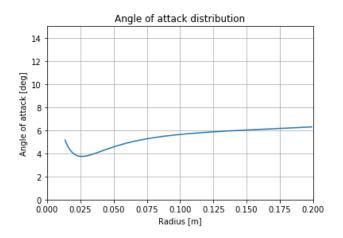


Figure B.7.: Angle of attack distribution for cruise flight

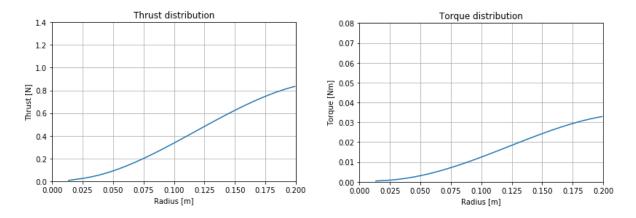


Figure B.8.: Thrust and torque distribution for cruise flight

The script also provided the next values for cruise flight:

• Advance ratio: J = 0.4

• Thrust coefficient: $C_t = 0.12530$

• Torque coefficient: $C_q = 0.01202$

• Efficiency: $\eta_p = 0.6634$

• Power coefficient: $C_p = 0.0756$

Then, the script has been used for the take-off condition, where u_{∞} is considered to be 9.84 [m/s], and it has also shown total convergence. The results are illustrated in the following figures.

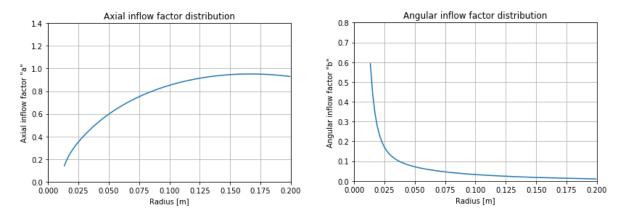


Figure B.9.: Inflow factors distribution for take-off

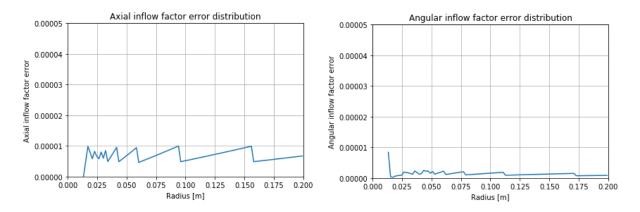


Figure B.10.: Inflow factors error distribution for take-off

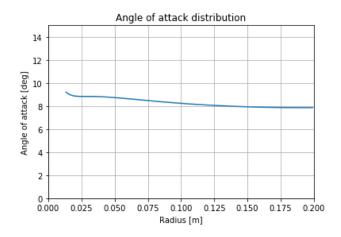


Figure B.11.: Angle of attack distribution for take-off

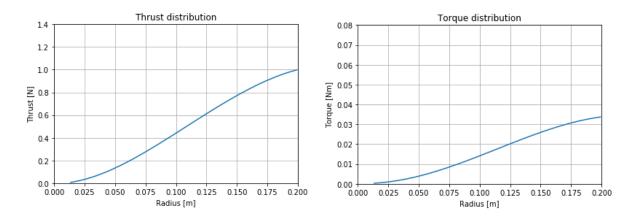


Figure B.12.: Thrust and torque distribution for take-off

The script also provided the next values, for take-off:

• Advance ratio: J = 0.246

• Thrust coefficient: $C_t = 0.15586$

• Torque coefficient: $C_q = 0.01284$

• Efficiency: $\eta_p = 0.4751$

• Power coefficient: $C_p = 0.0807$

The final conclusion is, that, the selected twist distribution provides almost constant angle of attack distribution, which is one of the design requirements. Also, it seems that the total thrust generated at take-off fulfills the requirement, which has been calculated in the previous chapter. At this point, since the propeller geometry has been defined, there are two ways to proceed for the propeller selection.

- The first option would be to create a prototype and analyze, experimentally, obtaining the efficiency and thrust coefficients.
- The second option, which is the one selected according to the project scope, consists of searching a similar model. Then, the experimental data will be obtained from the manufacturer.

B.2.3 BEM with inflow factors: Code

```
2 BACHELOR OF SCIENCE THESIS
3 UNIVERSITAT POLITECNICA DE CATALUNYA
 4 Bachelor's Degree In Aerospace Vehicle Engineering
6 Student: Armen Baghdasaryan
7 Director: Luis Manuel Perez Llera
8 Project:
9 Design of an Unmanned Aerial Vehicle with a Mass-Actuated Control System
10
  --- Blade Element Method with Inflow Factors : Propeller Design -----
15 import math
16 import matplotlib.pyplot as plt
17 a = float(input('Enter initial inflow factor A value: '))
b = float(input('Enter initial inflow factor B value: '))
radImput = float(input('Enter propeller Radius in meters: '))
20 n = int(input('Enter blade elements number: '))
epsilon = float(input('Enter desired tolerance: '))
omegaRPM = float(6000)
24 omegaRPS = float(omegaRPM/60)
omegaRADS = float((omegaRPM/60)*2*math.pi) #rad/s
velAdv = float(9.84)
dr = (radImput-0.0125)/n
_{28} Rho = float(1.225)
30 #Propeller Geometry
31 \text{ rad_i} = [1]*n
32 \text{ rad_i\_dimless} = [1]*n
33 chord = [1]*n
34 thetai = [1]*n
35 thetaDeg = [1]*n
37 #Inflow parameters
38 inflowAi = [1]*n
```

```
39 inflowBi = [1]*n
40 inflowAinew = [1]*n
41 inflowBinew = [1]*n
42 discriminflow = [1]*n
44 epsilonAi = [1]*n
45 | epsilonBi = [1]*n
_{46} contador = [0]*n
47 velAxial = [1]*n
48 velTan = [1]*n
49 velTotal = [1]*n
50 phi = [1]*n
52 alpha = [1]*n
alphaDeg = [1]*n
55 CL = [1]*n
56 | CD = [1]*n
57 \text{ clm} = 0.16
58 clk = 0.3
59 \text{ cd}_A = 0.000405555
60 \text{ cd_B} = -0.00333333
61 cd_C = 0.025
64 incrTi = [1]*n
65 incrQi = [1]*n
4 #Geometry of each blade element
68 for i in range(n):
     rad_i[i] = 0.0125 + dr*(i + 0.5) # element radial position
69
     rad_i_dimless[i] = rad_i[i] / radImput
     thetai[i] = 0.11*rad_i[i]**(-0.6) # twist distribution
     thetaDeg[i] = thetai[i]*57.29578
      chord[i] = 0.0451 - 0.1356*rad_i[i]  # chord distribution
_{76} # Assign initial "a" and "b" inflow factors for each blade element
77 for i in range(n):
      inflowAi[i] = a
      inflowBi[i] = b
   inflowAinew[i] = a
```

```
inflowBinew[i] = b
82
  for i in range(n):
83
       while epsilonAi[i] > epsilon or epsilonBi[i] > epsilon :
84
           #SO ----- initialize inflow factors
           inflowAi[i] = (inflowAinew[i] + inflowAi[i])/2
           inflowBi[i] = (inflowBinew[i] + inflowBi[i])/2
88
           #S1 ----- calculate velocity components according to inflow factors
89
           velAxial[i] = velAdv*(1 + inflowAi[i])
90
           velTan[i] = omegaRADS*rad_i[i]*(1 - inflowBi[i])
           #S2 ----- calculate alpha according to velocity components
           velTotal[i] = math.sqrt(velAxial[i]*velAxial[i] + velTan[i]*velTan[i])
94
           phi[i] = math.atan(( velAxial[i])/velTan[i])
95
           alpha[i] = thetai[i] - phi[i]
96
           alphaDeg[i] = alpha[i] *57.29578
97
98
           #S3 ----- calculate incrThrust and incrTorque
           CL[i] = clm*alphaDeg[i] + clk
100
           CD[i] = cd_A*alphaDeg[i]*alphaDeg[i] + cd_B*alphaDeg[i] + cd_C
101
           coeff = Rho*velTotal[i]*velTotal[i]*chord[i]*dr
           incrTi[i] = coeff*(CL[i]*math.cos(phi[i]) - CD[i]*math.sin(phi[i]))
103
           incrQi[i] = coeff
104
                       *rad_i[i]*(CD[i]*math.cos(phi[i]) + CL[i]*math.sin(phi[i]))
105
           \#S4 ----- calculate inflow factors A and B
           discriminflow[i] =
108
               abs(1 + ((incrTi[i])/(Rho*math.pi*rad_i[i]*dr*velAdv*velAdv)))
109
           #solution of eq a^2+a+k=0
           inflowAinew[i] = float((math.sqrt(discriminflow[i]) - 1)/2)
           inflowBinew[i] = float((incrQi[i])/(4*math.pi*rad_i[i]*rad_i[i]*rad_i[i]
                           *Rho*velAdv*(1 + inflowAinew[i])*omegaRADS*dr))
114
           epsilonAi[i] = abs(inflowAinew[i] - inflowAi[i])
115
           epsilonBi[i] = abs(inflowBinew[i] - inflowBi[i])
           contador[i] += 1
117
118
120 plt.xlabel('Radius [m]')
plt.ylabel('Chord [m]')
plt.title('Chord distribution')
```

```
plt.plot(rad_i, chord)
plt.axis([0, 0.2, 0, 0.06])
125 plt.grid()
126 plt.show()
127
plt.xlabel('Radius [m]')
plt.ylabel('Thorsion [deg]')
plt.title('Thorsion distribution')
plt.plot(rad_i, thetaDeg)
132 plt.axis([0, 0.2, 0, 90])
133 plt.grid()
134 plt.show()
plt.xlabel('Radius [m]')
plt.ylabel('Angle of attack [deg]')
plt.title('Angle of attack distribution')
plt.plot(rad_i, alphaDeg)
140 plt.axis([0, 0.2, 0, 15])
141 plt.grid()
142 plt.show()
143
144
plt.xlabel('Radius [m]')
plt.ylabel('Axial inflow factor error')
plt.title('Axial inflow factor error distribution')
plt.plot(rad_i, epsilonAi)
plt.axis([0, 0.2, 0, 0.00005])
plt.grid()
plt.show()
plt.xlabel('Radius [m]')
plt.ylabel('Angular inflow factor error')
plt.title('Angular inflow factor error distribution')
plt.plot(rad_i, epsilonBi)
plt.axis([0, 0.2, 0, 0.00005])
plt.grid()
plt.show()
plt.xlabel('Radius [m]')
plt.ylabel('Axial inflow factor "a"')
plt.title('Axial inflow factor distribution')
164 plt.plot(rad_i, inflowAinew)
```

```
165 plt.axis([0, 0.2, 0, 1.4])
166 plt.grid()
167 plt.show()
plt.xlabel('Radius [m]')
plt.ylabel('Angular inflow factor "b"')
plt.title('Angular inflow factor distribution')
plt.plot(rad_i, inflowBinew)
plt.axis([0, 0.2, 0, 0.8])
174 plt.grid()
  plt.show()
plt.xlabel('Radius [m]')
plt.ylabel('Thrust [N]')
plt.title('Thrust distribution')
180 plt.plot(rad_i, incrTi)
181 plt.axis([0, 0.2, 0, 1.4])
182 plt.grid()
  plt.show()
184
plt.xlabel('Radius [m]')
186 plt.ylabel('Torque [Nm]')
plt.title('Torque distribution')
188 plt.plot(rad_i, incrQi)
189 plt.axis([0, 0.2, 0, 0.08])
190 plt.grid()
191 plt.show()
192
193 vartotalT = sum(incrTi)
194 vartotalQ = sum(incrQi)
varJ = float(velAdv/(omegaRPS*2*radImput))
196 varCt = float(vartotalT/(Rho*omegaRPS*omegaRPS*(2*radImput)**4))
197 varCq = float(vartotalQ/(Rho*omegaRPS*omegaRPS*(2*radImput)**5))
198 varEff = float(varJ*varCt/(2*math.pi*varCq))
varCp = float(varJ*varCt/(varEff))
200
201 print('Advance ratio J', varJ,)
202 print('Thrust coefficient Ct', varCt,)
203 print('Torque coefficient Cq', varCq,)
204 print('Efficiency', varEff,)
print('Power coefficient Cp', varCp,)
```

Part C

Introduction

Since one of the main features of the designed vehicle is mapping, a list of some optional cameras and thermal sensors under 250 grams is included.

Optional cameras and sensors

C.2.1 HD cameras

• Sony FCB-H11

A very popular product due to its small form factor, weight and great image quality. According to the manufacturer, it extends application possibilities by incorporating a new Day/Night function that enables the camera to capture high-quality color images during the day. Also, it has a Picture Freeze Function which enables to capture a still image while the camera is panning, tilting, zooming, focusing, initializing the lens, or performing preset operations. Some of the specifications are listed below:



Figure C.1.: Sony FCB-H11 HD Camera [35]

Parameter	Value
Weight	120 g
Width	47 mm
Height	43 mm
Lens Diameter	$27~\mathrm{mm}$
Aperture Control	16 steps
Camera Operation Switch	Zoom TELE/ Zoom WIDE
Focusing System	Auto Focus Mode, Manual Focus Mode
Electronic Shutter Speed	1 ms
Lens	x 10 Zoom
Sensor Type	1/3 type CMOS
Signal System	HD: 1080i/59.94

Table C.1.: Sony FCB-H11 Specifications [35]

• Sony FCB-EX1020

Described by the manufacturer as a color block camera which offers excellent picture quality, superb flexibility, and easy operation in a variety of applications ranging from surveillance to traffic monitoring. In Progressive Scan mode, the video signal is processed by progressive scan to achieve clear images without any flickering effect. The camera has high sensitivity, which is enough for use in video security. It also offers an enhanced noise reduction and color enhancement.



Figure C.2.: Sony FCB-EX1020 HD Camera [35]

Parameter	Value
Weight	230 g
Width	50 mm
Height	57 mm
Lens Diameter	38 mm
Aperture Control	16 steps
Camera Operation Switch	Zoom TELE/ Zoom WIDE
Focusing System	Auto Focus, Infinity Mode, Manual Mode
Electronic Shutter Speed	1 ms
Lens	x 36 Zoom
Sensor Type	1/4 type PS CCD
Signal System	PAL (Interlaced-PsF mode)

Table C.2.: Sony FCB-EX1020 Specifications [35]

• Panasonic GP-MH310

Described by the manufacturer as a Single Chip Full HD Module Camera, it outstanding HD resolution and superior color performance at the right price, and the right size for a wide variety of medical and industrial applications. With outstanding performance, the camera delivers native 1080p/60p resolution, plus multi-format capability in a compact and lightweight camera module.



Figure C.3.: Panasonic GP-MH310 HD Camera [36]

Parameter	Value
Weight	180 g
Width	43.7 mm
Height	44.2 mm
Lens Diameter	33 mm
Aperture Control	16 steps
Camera Operation Switch	Zoom TELE/ Zoom WIDE
Focusing System	Auto Focus, Infinity Mode, Manual Mode
Electronic Shutter Speed	1 ms
Lens	x 16 Zoom
Sensor Type	1/2.5 type MOS
Signal System	NTSC / PAL

Table C.3.: Panasonic GP-MH310 Specifications [36]

• Hitachi DI-SC120R

According to the manufacturer, the DI-SC120R is a compact chassis-type camera delivering unparalleled low light performance for video applications seeking HD digital video output. The 1/3-inch color CCD sensor makes it suitable for surveillance, traffic, low vision, in car video or telepresence applications.



Figure C.4.: Hitachi DI-SC120R HD Camera [37]

Parameter	Value
Weight	240 g
Width	50 mm
Height	60 mm
Lens Diameter	43 mm
Aperture Control	20 steps
Camera Operation Switch	Zoom TELE/ Zoom WIDE
Focusing System	Auto Focus, Infinity Mode, Manual Mode
Electronic Shutter Speed	$1~\mathrm{ms}$
Lens	x 30 Zoom
Sensor Type	1/3 type
Signal System	YUV422

Table C.4.: Hitachi DI-SC120R Specifications [37]

C.2.2 Thermal sensors

• FLIR Tau 2

According to the manufacturers description, FLIR Tau 2 is a family of longwave thermal imaging cameras, with unmatched set of features, making them well-suited for demanding applications, such as unmanned vehicles (UVs), thermal weapon sights, and handheld imagers. Improved electronics now give Tau 2 even more capabilities, including radiometry, increased sensitivity, a 60Hz frame rate, and powerful image processing modes that dramatically improve detail and contrast.



Figure C.5.: FLIR Tau 2 thermal sensor [38]

Parameter	Value		
Weight	71 g - 200 g		
Width	19 mm - 62 mm		
Height	19 mm - 62 mm		
Lens Diameter	29 mm - 61 mm		
Focal ratio	f/1.0		
Spectral Band	7.5 - $13.5~\mu m$		
Pixel Pitch	17 μm		
Zoom Type	Digital		
System Type	Longwave Infrared		
Analog Video	NTSC / PAL		
Analog Video Frame rate	$30/60~\mathrm{Hz}$		
Digital Video	8-bit / 14-bit LVDS/ CMOS		

Table C.5.: FLIR Tau 2 Specifications [38]

• FLIR Tau SWIR

FLIR Tau SWIR is a size, weight and power optimized termal sensor camera. Described by the manufacturer as a short-wave infrared camera, it is designed for a variety of OEM applications, including hyperspectral instrumentation, electrooptical payloads, counterfeit detection, and portable applications. The Tau SWIR provides outstanding image quality and performance over a wide range of imaging and light level conditions. Tau SWIR incorporates the FLIR high resolution 640×512 ISC1202 Indium Gallium Arsenide (InGaAs) 15-micron pitch focal plane array (FPA) and includes several advanced camera controls features.

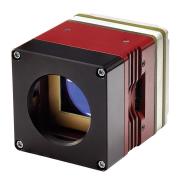


Figure C.6.: FLIR Tau SWIR thermal sensor [38]

Parameter	Value
Weight	81 g
Width	38 mm
Height	38 mm
Lens Diameter	25 mm
Focal ratio	f/1.0
Spectral Band	0.7 - $1.7~\mu m$
Pixel Pitch	$15~\mu m$
Zoom Type	Digital
System Type	Shortwave Infrared
Analog Video	NTSC / PAL
Analog Video Frequency	$60/120~\mathrm{Hz}$
Digital Video	14-bit CMOS

Table C.6.: FLIR Tau SWIR Specifications [38]

• NanoCore 640M 5000978-3

A small size, light weight, and low power thermal sensor, which offers two channels of digital video operating simultaneously. Also, according to the manufacturer, it includes electronics for the control off video formats and input power.



Figure C.7.: NanoCore 640M 5000978-2 thermal sensor [41]

Parameter	Value
Weight	233 g
Width	55 mm
Height	55 mm
Lens Diameter	60 mm
Focal ratio	f/1.2
Spectral Band	8 - 14 μm
Pixel Pitch	$17~\mu m$
Zoom Type	Digital
System Type	Longwave Infrared
Analog Video	NTSC
Analog Video Frequency	30 Hz
Digital Video	8/16/24-bit CameraLink

Table C.7.: NanoCore 640 M Specifications [41]

• DRS Tamarisk 640

The Tamarisk 640 provides high performance while maintaining a small size, low weight, and minimal power consumption. It uses uncooled, highly sensitive Vanadium Oxide detector, incorporating patented absorber technology to capture infrared energy in the 8 to 14 μm spectrum. This high-performance core is enhanced with dynamic range, pixel saturation logic, multi-mode Image Contrast Enhancement and 24-bit RGB color.



Figure C.8.: DRS Tamarisk 640 thermal sensor [39]

Parameter	Value
Weight	230 g
Width	50 mm
Height	47 mm
Lens Diameter	35 mm
Focal ratio	f/1.2
Spectral Band	8 - 14 μm
Pixel Pitch	$17~\mu m$
Zoom Type	Digital
System Type	Longwave Infrared
Analog Video	NTSC / PAL
Analog Video Frequency	$25/30~\mathrm{Hz}$
Digital Video	14-bit / 8-bit LVCMOS

Table C.8.: DRS Tamarisk 640 Specifications [39]

Part D

PERFORMANCE AND FLIGHT MECHANICS

Introduction

The aim of this chapter is to explain the methodology followed to populate the inertia tensor variation spreadsheets. As explained in the project Report, each component of the inertia matrix has been calculated based on this data. Additionally, the flight control algorithm code has been provided, which has been used for the simulation.

D.1.1 Inertia Tensor Variation

The objective has been to determine the inertia matrix variation as a function of the center of gravity location.

$$I_i = f_i(x_s, y_s)$$

where x_s and y_s are the coordinates of the center of gravity.

The following steps have been applied:

- Prepare the CAD prototype, including weight distribution.
- Create a new table for each X_{CG} , where $X_{CG1} = 0.390m$, $X_{CG2} = 0.395m$, $X_{CG3} = 0.400m$, $X_{CG4} = 0.405m$, $X_{CG5} = 0.410m$.
- For each X_{CG} populate the tables with inertia measurements provided by CATIA V5, changing the Y_{CG} .

Then, the following five tables have been obtained. As explained in the project Report, each component of the Inertia matrix has been analyzed individually.

$X_{CG} = 0.390m$						
Y_{CG}	I_x	I_y	I_z	I_{xy}	I_{xz}	I_{yz}
0.000	0.354	0.151	0.498	0	-0.023	0
0.015	0.355	0.151	0.499	8.61E-04	-0.023	1.14E-04
0.030	0.36	0.151	0.504	0.0015	-0.023	2.28E-04
0.045	0.368	0.151	0.512	0.0025	-0.023	3.43E-04
0.060	0.378	0.151	0.522	0.003	-0.023	4.57E-04
0.075	0.392	0.151	0.536	0.004	-0.023	5.72E-04
0.090	0.409	0.151	0.553	0.005	-0.023	6.86E-04
0.105	0.429	0.151	0.573	0.006	-0.023	8.01E-04
0.120	0.451	0.151	0.595	0.007	-0.023	9.15E-04
0.141	0.481	0.151	0.625	0.008	-0.023	0.001

Table D.1.: I vs Y_{CG} at $X_{CG} = 0.390m$

$X_{CG} = 0.395m$						
Y_{CG}	I_x	I_y	I_z	I_{xy}	I_{xz}	I_{yz}
0.000	0.354	0.139	0.486	0	-0.021	0
0.015	0.355	0.139	0.487	0.001	-0.021	1.58E-04
0.030	0.36	0.139	0.492	0.002	-0.021	3.16E-04
0.045	0.368	0.139	0.5	0.003	-0.021	4.76E-04
0.060	0.378	0.139	0.51	0.005	-0.021	6.33E-04
0.075	0.392	0.139	0.524	0.006	-0.021	7.91E-04
0.090	0.409	0.139	0.541	0.007	-0.021	9.50E-04
0.105	0.429	0.139	0.561	0.008	-0.021	0.0011
0.120	0.451	0.139	0.584	0.009	-0.021	0.0012
0.141	0.481	0.139	0.613	0.011	-0.021	0.0013

Table D.2.: I vs Y_{CG} at $X_{CG} = 0.395m$

	$X_{CG} = 0.400m$						
Y_{CG}	I_x	I_y	I_z	I_{xy}	I_{xz}	I_{yz}	
0.000	0.354	0.128	0.476	0	-0.019	0	
0.015	0.355	0.128	0.477	0.001	-0.019	2.02E-04	
0.030	0.36	0.128	0.482	0.003	-0.019	4.04E-04	
0.045	0.368	0.128	0.489	0.004	-0.019	6.06E-04	
0.060	0.378	0.128	0.5	0.006	-0.019	8.09E-04	
0.075	0.392	0.128	0.514	0.007	-0.019	0.001	
0.090	0.409	0.128	0.53	0.009	-0.019	0.0013	
0.105	0.429	0.128	0.55	0.01	-0.019	0.0016	
0.120	0.451	0.128	0.573	0.012	-0.019	0.0019	
0.141	0.481	0.128	0.603	0.013	-0.019	0.0022	

Table D.3.: I vs Y_{CG} at $X_{CG} = 0.400m$

$X_{CG} = 0.405m$						
Y_{CG}	I_x	I_y	I_z	I_{xy}	I_{xz}	I_{yz}
0.000	0.354	0.119	0.467	0	-0.018	0
0.015	0.355	0.119	0.468	0.0018	-0.018	2.46E-04
0.030	0.36	0.119	0.473	0.0034	-0.018	4.92E-04
0.045	0.368	0.119	0.48	0.005	-0.018	7.38E-04
0.060	0.378	0.119	0.491	0.007	-0.018	9.84E-04
0.075	0.392	0.119	0.505	0.009	-0.018	0.0012
0.090	0.409	0.119	0.522	0.01	-0.018	0.0015
0.105	0.429	0.119	0.541	0.012	-0.018	0.0018
0.120	0.451	0.119	0.564	0.014	-0.018	0.0022
0.141	0.481	0.119	0.594	0.016	-0.018	0.0025

Table D.4.: I vs Y_{CG} at $X_{CG} = 0.405m$

$X_{CG} = 0.410m$						
Y_{CG}	I_x	I_y	I_z	I_{xy}	I_{xz}	I_{yz}
0.000	0.354	0.111	0.459	0	-0.017	0
0.015	0.355	0.111	0.46	0.002	-0.017	2.94E-04
0.030	0.36	0.111	0.465	0.004	-0.017	5.88E-04
0.045	0.368	0.111	0.472	0.006	-0.017	8.82E-04
0.060	0.378	0.111	0.483	0.008	-0.017	0.0011
0.075	0.392	0.111	0.497	0.01	-0.017	0.0013
0.090	0.409	0.111	0.514	0.012	-0.017	0.0017
0.105	0.429	0.111	0.534	0.014	-0.017	0.002
0.120	0.451	0.111	0.556	0.016	-0.017	0.0024
0.141	0.481	0.111	0.586	0.019	-0.017	0.0027

Table D.5.: I vs Y_{CG} at $X_{CG} = 0.410m$

D.1.2 Conclusion

Throughout this chapter, different analysis have been done, and it is reasonable to summarize all the results together:

• Longitudinal stability control system

$$\begin{cases} \delta_x(t) = 0.09 \cdot t + 0.29 \\ 0.0m < \delta_x < 0.180m \\ X_{CG} = x_s = 390.3 + 0.1125 \cdot \delta_x \\ 0.390m < x_s < 0.410m \\ M\big|_{X_{CG} = x_s} = \frac{\rho u_\infty^2 S\bar{c}}{2} \Big((0.4796 \cdot x_s - 0.1963) \alpha + (-0.3846 \cdot x_s + 0.1814) \Big) \end{cases}$$

• Lateral stability control system

$$\begin{cases} \delta_{y_{max}} = \pm 0.2(t - t_{acc}) \\ -0.365m < \delta_y < 0.365m \end{cases}$$

$$Y_{CG} = y_s = 0.3865 \cdot \delta_y$$

$$-0.141m < y_s < 0.141m$$

$$\Delta L|_{Y_{CG} = y_s} = \frac{\rho S u_{\infty}^2}{2b} (4.76\alpha + 0.0189) \cdot 1.2856y_s$$

• Inertia tensor components variation

$$\begin{cases} I_x = 5.9826 \cdot y_s^2 + 0.0819 \cdot y_s + 0.3528 \\ I_y = 28.571 \cdot x_s^2 - 24.857 \cdot x_s + 5.4996 \\ I_z = -1.904 \cdot x_s + 6.924 \cdot y_s^2 + 0.0204 \cdot y_s + 1.2716 \\ I_{xy} = \left(3.828 \cdot x_s - 1.4335\right) \cdot y_s \\ I_{xz} = -8.5714 \cdot x_s^2 + 7.1571 \cdot x_s - 1.5106 \\ I_{yz} = \left(-2066.7 \cdot x_s^3 + 2464.6 \cdot x_s^2 - 978.85 \cdot x + 129.49\right) \cdot y_s \end{cases}$$

Flight Control Algorithm: Code

```
2 BACHELOR OF SCIENCE THESIS
3 UNIVERSITAT POLITECNICA DE CATALUNYA
Bachelor's Degree In Aerospace Vehicle Engineering
6 Student: Armen Baghdasaryan
7 Director: Luis Manuel Perez Llera
8 Project:
9 Design of an Unmanned Aerial Vehicle with a Mass-Actuated Control System
10
--- Flight Control Algorithm and Simulations ------
14
15 import numpy as np
16 import math
17 import matplotlib.pyplot as plt
19 dt = 0.05
20 | grav = 9.81
_{21} rho = 1.225
23 \text{ mass} = 4
25 \text{ wingArea} = 1.05
meanChord = 0.51
27 alphaCruise = 2.6
28 alphaStall = 15
29 velCruise = 16
30 velGustCruise = 15.7
31 iterations = list(range(12000))
32 time = []
33 alpha = []
34 alphaTrue = []
36 velHor = []
37 velVer = []
38 velAng = []
```

```
40 velHorWind = []
41 velVerWind = []
43 \times CG = []
44 LIFT = []
45 WEIGHT = []
47 \text{ accHor} = []
48 accVer = []
49 \text{ accAng} = []
51 height = []
53 windVerticalSpeed = []
54 windHorizontalSpeed = []
55 for i in iterations:
     time.append(dt*i)
56
      WEIGHT.append(mass*grav)
57
  for i in time:
      if (i >=50 \text{ and } i < 120):
          windVerticalSpeed.append(velGustCruise)
61
      else:
          windVerticalSpeed.append(0)
64
      windHorizontalSpeed.append(0)
  # ----- functions -----
  def calculateAlpha(alpha_init, vel_ang_init, acc_ang_init, dt):
      alpha_end = alpha_init + vel_ang_init*dt + 0.5*acc_ang_init*dt*dt
      return alpha_end
70
71
  def calculateSpeedHor(vel_hor_init, acc_hor, dt):
      vel_hor_end = vel_hor_init + acc_hor*dt
      return vel_hor_end
  def calculateSpeedVert(vel_ver_init, acc_ver, dt):
77
      vel_vert_end = vel_ver_init + acc_ver*dt
      return vel_vert_end
81 def calculateSpeedAng(vel_ang_init, acc_ang, dt):
```

```
vel_ang_end = vel_ang_init + acc_ang*dt
       return vel_ang_end
83
84
   def sumaF_hor(drag, thrust, mass):
85
       acc_hor = (thrust - drag)/mass
       return acc_hor
   def sumaF_ver(lift, weight, mass):
89
       acc_ver = (lift - weight)/mass
90
       return acc_ver
91
   def sumaMpitch(alphaDegrees, xcg, dynPress):
       alphaLocal = alphaDegrees
94
       if (alphaDegrees > 15):
95
               alphaLocal = 15
96
       moment = dynPress * wingArea * meanChord
97
                * ((0.48 * xcg - 0.20)*alphaLocal + (-0.39 * xcg + 0.20))
98
99
       Iyy = 28.60 * xcg * xcg + 24.90 * xcg + 5.50
       alpha_dot_dot = moment / Iyy
101
       return alpha_dot_dot
102
   def calculateLiftCoef(alphaDegrees):
104
       if (alphaDegrees > alphaStall or alphaDegrees < -8):
105
           return 0 #stall
106
       else:
           alphaRad = math.radians(alphaDegrees)
           cl = 4.76*alphaRad + 0.018
109
           return cl
  def calculateDragCoef(alphaDegrees):
113
       cd = 0.0004*alphaDegrees*alphaDegrees - 0.003*alphaDegrees + 0.025
114
115
       return cd
   def pushThrottle(alphaDegrees):
117
       if (alphaDegrees < alphaCruise):</pre>
118
           horSpeedConstant = 1
119
       elif(alphaDegrees > alphaStall):
120
           horSpeedConstant = 1
       else:
           horSpeedConstant = 1
123
```

```
return horSpeedConstant
  # ----- Controller functions -----
126
  def moveXCG(alphaDegrees):
127
      if (alphaDegrees < alphaCruise):</pre>
          xcg = 0.410
129
      elif(alphaDegrees > alphaStall):
130
          xcg = 0.390
      else:
132
          xcg = 0.400
133
134
      return xcg
136
137 # ----- t0 pre-definition -----
138 alpha.append(alphaCruise)
139 alphaTrue.append(alphaCruise)
140
141 velHor.append(velCruise)
142 velVer.append(0)
velAng.append(0)
144
145 accHor.append(0)
146 accVer.append(0)
  accAng.append(0)
147
148
149 height.append(150)
150 XCG.append(0.40)
151 LIFT.append(mass*grav)
152 # ----- t[i] routine -----
# Get previous step alpha, speeds, accelerations
154 # Calculate this state alpha and speeds due to time step (integration)
# Calculate this state accelerations (equilibrium)
156 # Append to global lists
  for i in range(1, len(time)):
      print("..... t = ", i, ' ......')
158
      alpha_prev = alpha[i-1]
159
      vel_ang_prev = velAng[i-1]
161
      vel_hor_prev = velHor[i-1]
162
      vel_vert_prev = velVer[i-1]
164
      acc_hor_prev = accHor[i-1]
165
```

```
acc_ver_prev = accVer[i-1]
166
       acc_ang_prev = accAng[i-1]
167
168
       vel_hor_this = calculateSpeedHor(vel_hor_prev, acc_hor_prev, dt)
169
       vel_vert_this = calculateSpeedVert(vel_vert_prev, acc_ver_prev, dt)
       vel_ang_this = calculateSpeedAng(vel_ang_prev, acc_ang_prev, dt)
171
       alpha_this = calculateAlpha(alpha_prev, vel_ang_prev, acc_ang_prev, dt)
172
173
174
       relVelHorizontal = windHorizontalSpeed[i]-vel_hor_this
175
       relVelVertical = windVerticalSpeed[i] - vel_vert_this
       trueAirSpeed = math.sqrt(
               relVelHorizontal*relVelHorizontal + relVelVertical*relVelVertical)
179
       dynamicPressure = 0.5 * rho * trueAirSpeed * trueAirSpeed
180
181
       alpha_gust_this = math.atan(-relVelVertical/relVelHorizontal)
182
       alpha_gust_this = math.degrees(alpha_gust_this)
183
       alpha_this_true = alpha_this + 1*alpha_gust_this
185
186
       # print(alpha_this, 'to....raddd ....', alpha_this_true)
187
       coefLift = calculateLiftCoef(alpha_this_true)
188
       coefDrag = calculateDragCoef(alpha_this_true)
189
       Lift = coefLift * dynamicPressure * wingArea
190
       Drag = coefDrag * dynamicPressure * wingArea
       horSpeedConstant = pushThrottle(alpha_this_true)
192
       Thrust = horSpeedConstant*Drag
193
       Weight = mass * grav
194
195
       acc_hor_this = sumaF_hor(Drag, Thrust, mass)
196
       acc_ver_this = sumaF_ver(Lift, Weight, mass)
197
       \# xcg = 0.374
199
       # xcg = moveXCG(alpha_this_true)
200
       if(vel_vert_this < 0):</pre>
201
           if(alpha_this_true >= alphaStall):
202
                vel_hor_this = 17
203
                xcg = 0.390
204
           elif (alpha_this_true < 0):</pre>
               vel_hor_this = 16
206
               xcg = 0.410
207
```

```
else:
208
                vel_hor_this = 16
209
                xcg = 0.405
210
       elif(vel_vert_this > 0):
211
           vel_hor_this = 15
           xcg = 0.390
213
       else:
214
           vel_hor_this = 16
215
           xcg = 0.400
216
217
       XCG.append(0.400)
218
       acc_ang_this = sumaMpitch(alpha_this_true, xcg, dynamicPressure)
       height_this = height[i-1] + vel_vert_prev*dt + 0.5 * acc_ver_prev * dt * dt
220
221
       alpha.append(alpha_this)
222
       alphaTrue.append(alpha_this_true)
224
       velHor.append(vel_hor_this)
225
       velVer.append(vel_vert_this)
226
       velAng.append(vel_ang_this)
227
228
       accHor.append(acc_hor_this)
229
       accVer.append(acc_ver_this)
230
       accAng.append(acc_ang_this)
231
232
       height.append(height_this)
       LIFT.append(Lift)
234
   windSeries = np.array(windVerticalSpeed)
235
236
237 fig1 = plt.figure()
238 ax1 = fig1.add_subplot(1, 1, 1)
239 ax2 = ax1.twinx()
240 ax1.plot(time, height, 'r-')
   ax2.plot(time, windSeries, 'b-')
242
243 ax1.grid(color='grey', linestyle='-', linewidth=0.5)
244 ax1.set_ylim([-10,200])
245 ax2.set_ylim([0,20])
   ax1.set_xlim([0,600])
248 ax1.set_xlabel('Time [s]')
249 ax1.set_ylabel('Flight Altitude [m]', color='red')
```

```
ax2.set_ylabel('Wind Vertical Gust [m/s]', color='blue')
251
252 fig2 = plt.figure()
253 ax3 = fig2.add_subplot(1, 1, 1)
254 ax4 = ax3.twinx()
255
256 ax3.plot(time, alphaDeg, 'r-')
  ax4.plot(time, windSeries, 'b-')
258
  ax3.grid(color='grey', linestyle='-', linewidth=0.5)
260 ax3.set_ylim([-50,50])
261 ax4.set_ylim([0,20])
262 ax3.set_xlim([0,600])
263 ax3.set_xlabel('Time [s]')
ax3.set_ylabel('Angle of Attack [deg]', color='red')
265 ax4.set_ylabel('Wind Vertical Gust [m/s]', color='blue')
266
267
268 fig3 = plt.figure()
269 ax5 = fig3.add_subplot(1, 1, 1)
270 ax6 = ax5.twinx()
271
272
273 ax5.plot(time, XCG, 'r-')
  ax6.plot(time, windSeries, 'b-')
ax5.grid(color='grey', linestyle='-', linewidth=0.5)
277 ax5.set_ylim([0.380,0.42])
278 ax6.set_ylim([0,20])
279 ax5.set_xlim([0,600])
280 ax5.set_xlabel('Time [s]')
281 ax5.set_ylabel('CoG-X position [m]', color='red')
282 ax6.set_ylabel('Wind Vertical Gust [m/s]', color='blue')
283
284 plt.show()
```

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