

ENZYMES and Their Application

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What are Enzymes?

Introduction

- Enzymes are macromolecular biological catalysts.
- Enzymes accelerate, or catalyze, chemical reactions.
- The molecules at the beginning of the process are called substrates and the enzyme converts these into different molecules, called products.
- Microbial enzymes are the biological catalysts for the biochemical reactions leading to microbial growth and respiration, as well as to the formation of fermentation products.

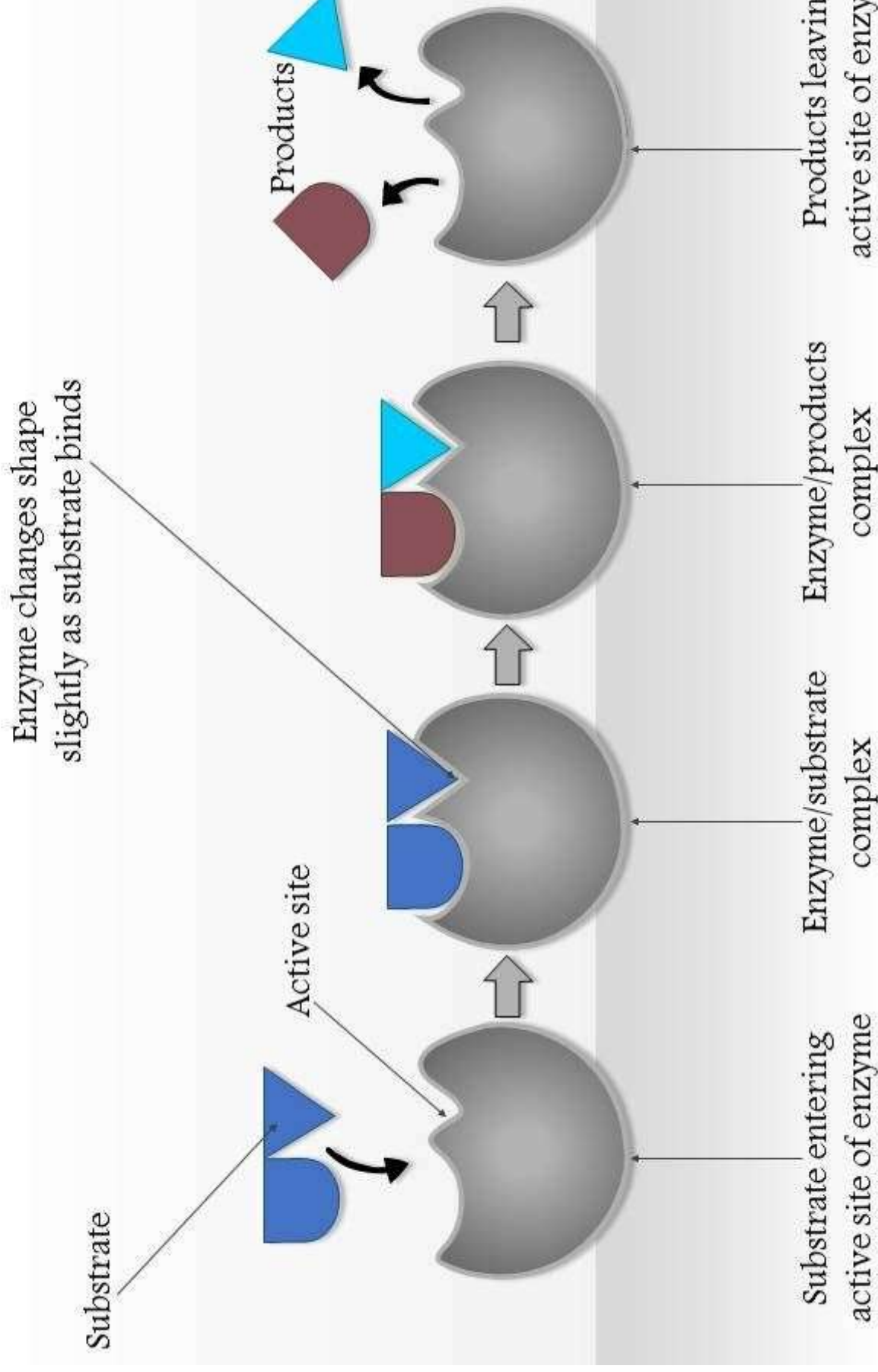
Enzymes

- A class of proteins that serve as biological catalysts. Catalysts are chemicals that increase the rate of a reaction
 - Are not changed by the reaction (used again)
 - Do not change the nature of the reaction could have occurred without the enzyme, just much slower

Mechanism of enzyme action

- Michaelis and Menton proposed a hypothesis for enzyme action.
- According to their hypothesis, the following steps occurs:
 1. combination of enzyme with substrate -substrate attaches on the active site of enzyme to form enzyme-substrate complex.
 2. Breakdown of substrate -active site loosens the chemical bonds in the substrate breaking down the substrate into products.

The Mechanism of enzyme action



Define enzymes

(Enzymes as Biological Catalysts)

- **Enzymes** are proteins that increase the rate of reaction by lowering the energy of activation
- They catalyze nearly all the chemical reactions taking place in the cells of the body.
- Not altered or consumed during reaction.
- Reusable

14.2 What Role Does Transition-State Stabilization Play in Enzyme Catalysis?

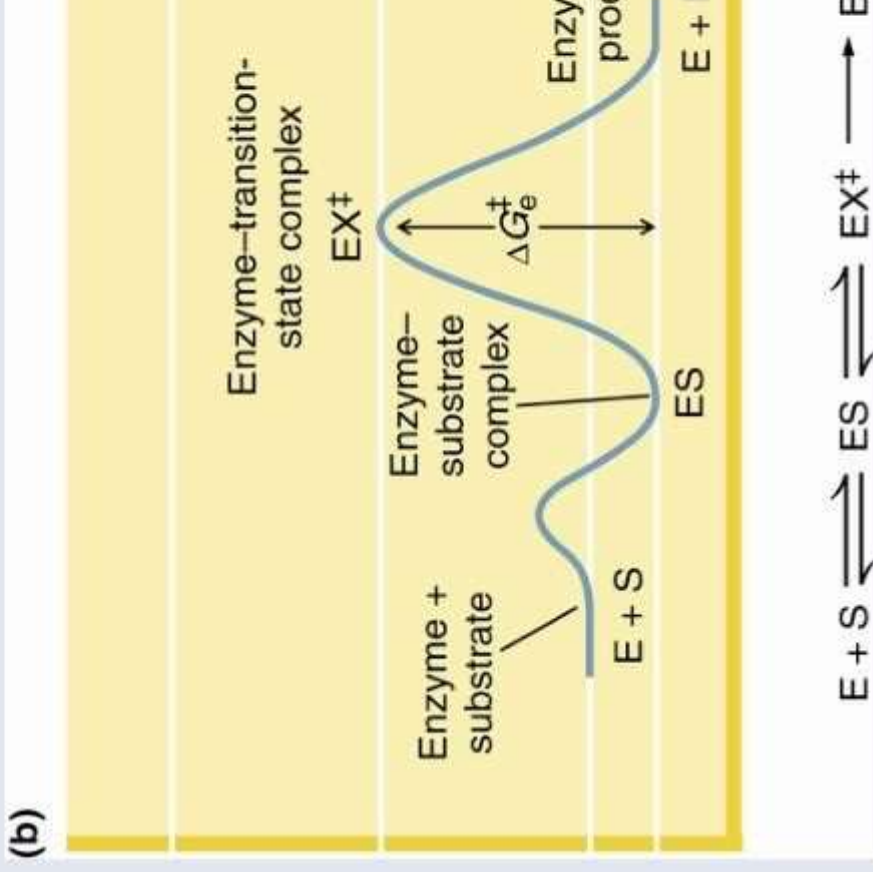
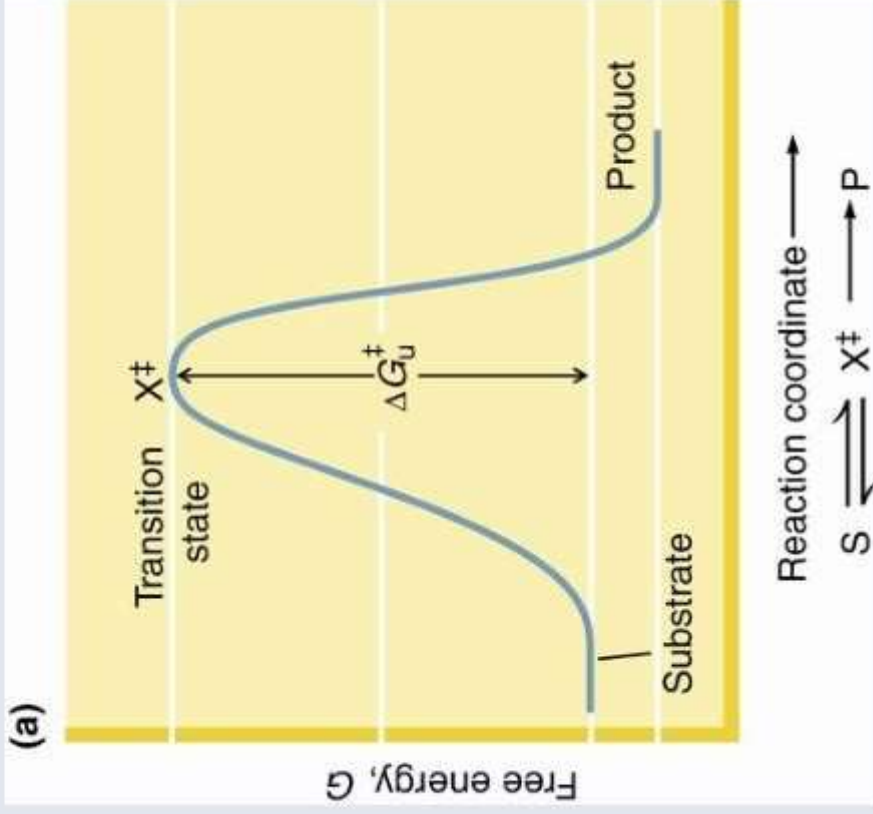
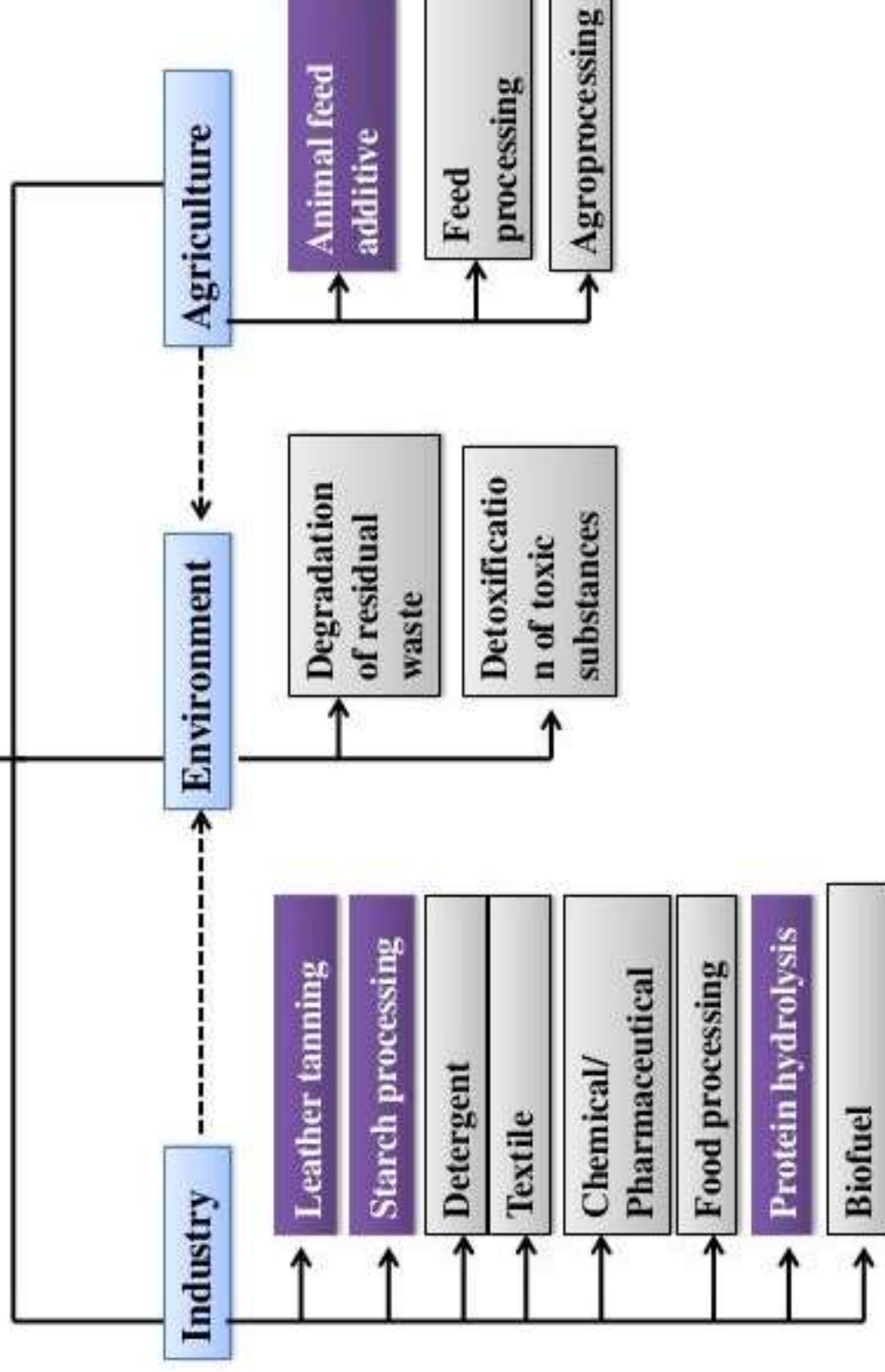


Figure 14.1 Enzymes catalyze reactions by lowering the activation energy. Here the free energy of activation for (a) the uncatalyzed reaction is larger than that of the enzyme-catalyzed reaction.

Industrial Enzymes



Application of commercial enzyme

Industry	Analytical	Medicine
amylases	Glucose oxidase	asparaginase
proteases	Galactose oxidase	proteases
catalases	Alcohol dehydrogenase	lipases
isomerases	hexokinase	
Penicillin acylases	muramidase	
	Cholesterol oxidase	

Use of enzymes in washing powder

- Enzymes are added to washing powder to help clean clothes:
- Lipase is used to clear oily stains. It breaks oils into simple fatty acids and glycerol and these are easily washed away.
- Blood stains and egg stains (proteins) are washed using proteases (enzymes that break proteins to amino acids (colorless) and then washed easily by detergent.

Applications

- Pectinase enzymes are commonly used in processes involving the degradation of plant materials, such as speeding up the extraction of fruit juice from fruit, including apples.
- Pectinases have also been used in wine production since the 1960s
- Helps to clarify fruit juices and grape must, for the maceration of vegetables and fruits and for the extraction of olive oil.
- By treatment with pectinase, the yield of fruit juice during pressing is considerably increased.

AMYLASE :

- enzymes that break down starch or glycogen
- produced by a variety of living organisms: bacteria, plants and humans.
- major advantage of using micro organisms for the production of amylases is in economical bulk production capacity and microbes are also easy to manipulate to obtain enzymes of desired characteristics
- α -amylase (alpha-amylase) - Reduces the viscosity of starch by breaking down the bonds at random, therefore producing varied sized chains of glucose

3. Production of α -Amylase

3.1. Sources

- α -Amylase can be isolated from **animals or microorganisms**.
- The enzyme has been isolated from barley and rice plants.
- It has been found that cassava manure water is a source of α -Amylase
- In the recent past, there has been research on microbial production of Amylase.

1) What are amylases

- Amylases are important hydrolase enzymes which have been widely used since many decades.
- These enzymes randomly cleave **glycosidic linkages** in starch molecules
- To hydrolyze them and yield: (dextrins)
(oligosaccharides)

2) Types of amylases

2.1. α -Amylase:

- α -Amylase is a hydrolase enzyme that catalyses the hydrolysis of **internal α -1, 4-glycosidic linkages** in starch
- to yield products like glucose and maltose.
- It is a calcium **metalloenzyme** i.e. it depends on the presence of a metal co factor for its activity.
- The optimum pH for activity is found to be 7.0

TYPES OF AMYLASE

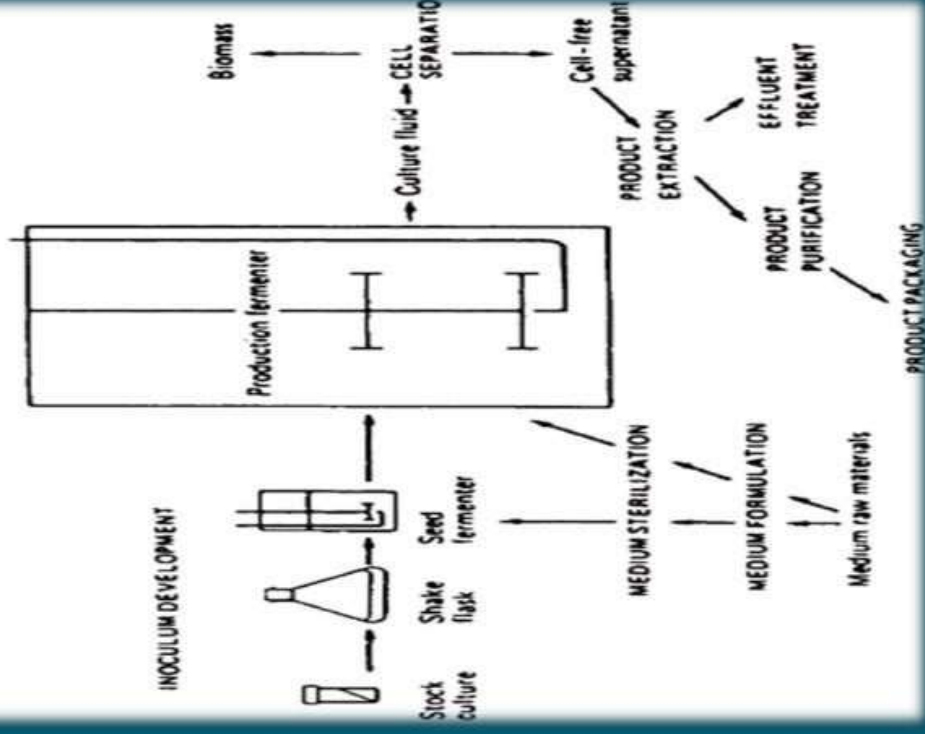
Various types of amylase associated with degradation of starch and related polysaccharides structures have been detected and studied.

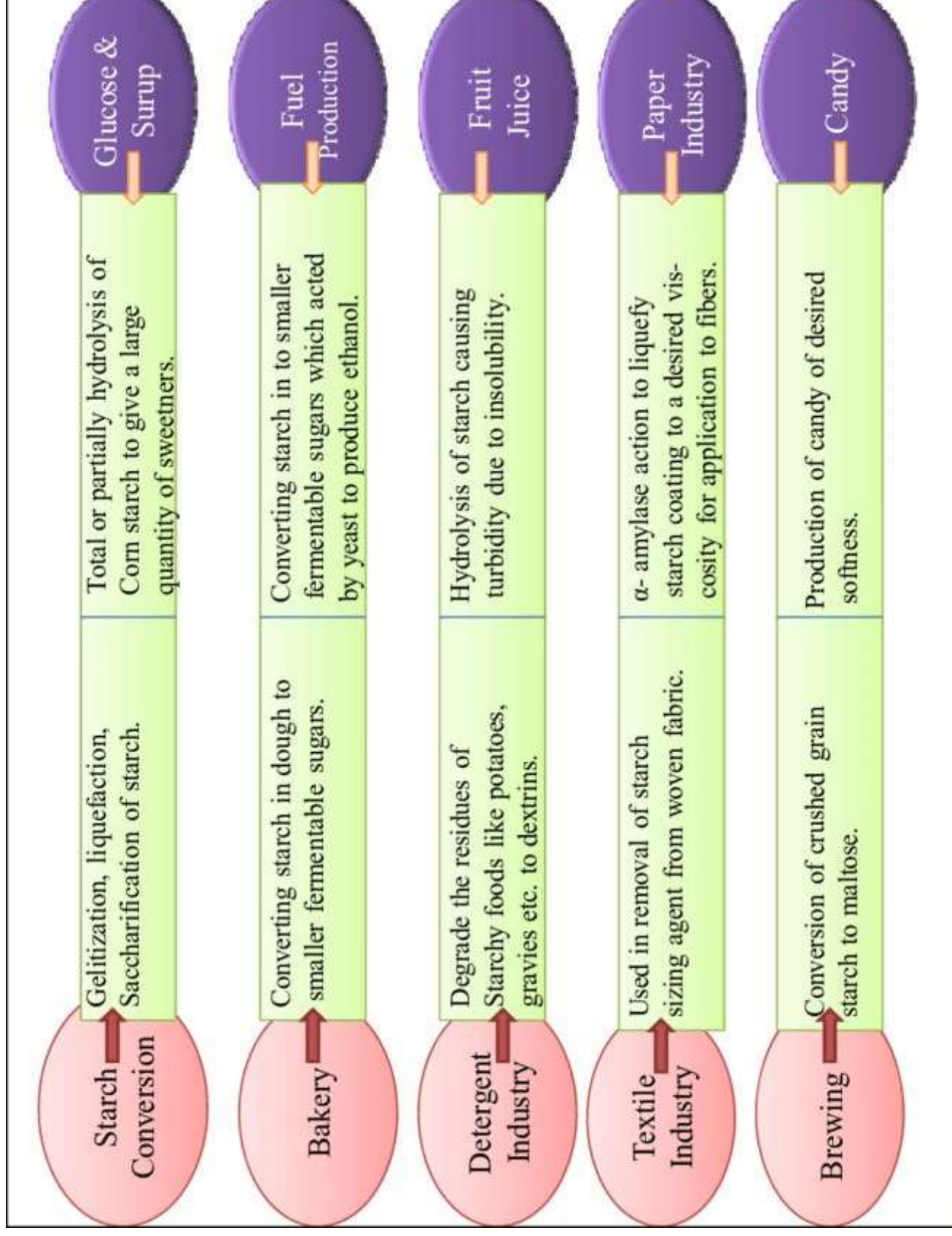
1. Enzymes that hydrolyze α -1,4 bonds e.g. **α -amylase** (endoacting amylases).
2. Enzymes that hydrolyze α -1,4 e.g. **β -amylase** (exoacting amylase producing maltose as a major end product).
3. Enzymes that hydrolyze terminal 1,4 linked α D-glucose residues **glucoamylase**.
4. Enzymes that hydrolyze only α -1,6 linkages e.g. **pullulanase**.
5. Enzymes that hydrolyze preferentially α -1,4 linkages in short chains.

MICROBIAL PRODUCTION OF AMYLASE

Fermentation Technology

- MICROORGANISM: *Bacillus* spp. Why bacteria? Why not fungus?
- INOCULUM AND FERMENTATION MEDIUM: addition of sterile distilled water into nutrient agar slants, and incubated.
- FERMENTATION MEDIUM:
 - Bacteriological peptone
 - Magnesium sulfate
 - Potassium chlorate
 - Starch
- EXTRACTION OF AMYLASE FROM FERMENTATION MEDIUM: fermentation medium is harvested by centrifugation at 5000 rpm for 20 min at 4°C. The supernatant is collected to estimate amylase activity
- SUBMERGED FERMENTATION: why advantageous?
- OPTIMUM TEMPERATURE: 35°C
- OPTIMUM pH: 7
- OPTIMUM TIME: 10 hours





Applications Of Industrial Amylases:

ENZYMES	SOURCE	APPLICATIONS
Alpha- amylase	Bacterial α amylase (e.g., <i>Bacillus subtilis</i>), Fungal α amylase (e.g., <i>Aspergillus niger</i>)	Textiles, starch synthesis, laundry and dishwashing detergents, paper desizing, fermentation
β - amylase	From a strain of <i>Bacillus</i>	Brewing, maltose syrup
γ -Amylase	<i>Aspergillus niger</i>	Manufacture of dextrose syrup and high fructose syrup production.

Sources of Enzymes

Biologically active enzymes may be extracted from any living organism:

Of the hundred enzymes being used industrially,

- over a half are from fungi
- over a third are from bacteria with the remainder divided between animal (8%) and plant (4%) sources .

Advantages of using industrial enzymes?

Direct

- Foreign currency
 - Export of enzymes
 - Value addition to raw materials
- Job creation
 - Enzyme production
 - Value addition

- Reduction in pollution
- Help to conserve resources

PRODUCTION OF MICROBIAL ENZYMES AND ITS APPLICATIONS

- Enzymes are the catalysts of biological systems.
- They classify into
- Oxidoreductases, transferases, hydrolases, lyases, isomerases and ligases.
- Sources of enzymes:
- Animal, plant and microbial.
- Amylase takadiastase, first fungal enzyme used for digestive disorders.
- proteases – detergent industry.
- Amylases and amyloglucosidases – glucose from starch.
- Glucose isomerase – production of fructose.
- Microbial renin – cheese production.

Enzyme production

- The production of enzymes by fermentation was an established business before modern microbial biotechnology.
- However, recombinant DNA methodology was so perfectly suited to the improvement of enzyme production technology that it was almost immediately used by companies involved in manufacturing enzymes.
- Important enzymes are proteases, lipases, carbohydrases, recombinant chymosin for cheese manufacture and recombinant lipase for use in detergents.
- Recombinant therapeutic enzymes already have a market value of over US\$2 billion, being used for thromboses, gastrointestinal and rheumatic disorders, metabolic diseases and cancer.
- They include tissue plasminogen activator, human DNAase and Cerozyme.

Fungal Enzymes

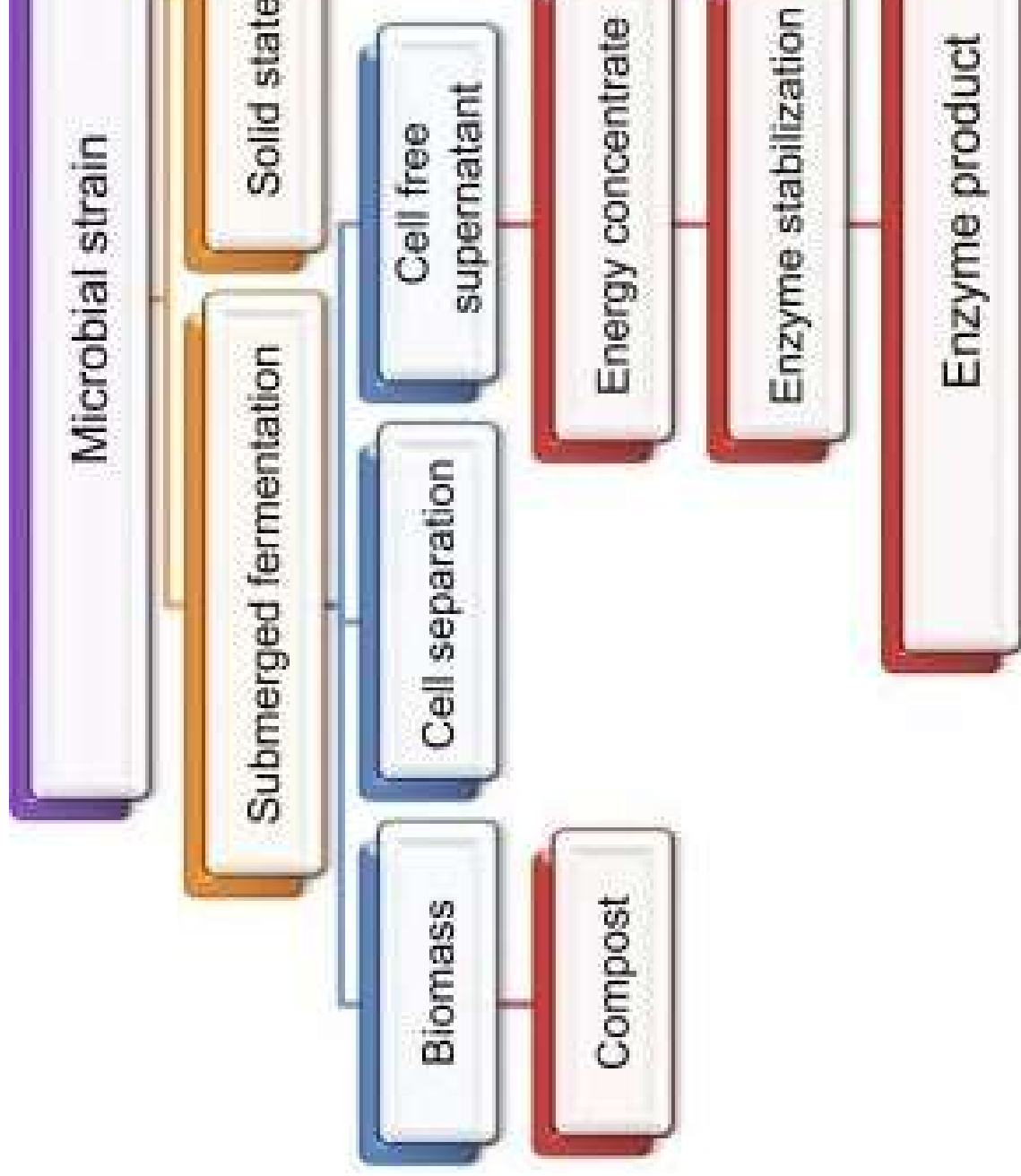
Enzyme	EC	Sources	Application
α -Amylase	3.2.1.1	<i>Aspergillus</i>	E Baking
Catalase	1.11.1.6	<i>Aspergillus</i>	I Food
Cellulase	3.2.1.4	<i>Trichoderma</i>	E Waste
Dextranase	3.2.1.11	<i>Penicillium</i>	E Food
Glucose oxidase	1.1.3.4	<i>Aspergillus</i>	I Food
Lactase	3.2.1.23	<i>Aspergillus</i>	E Dairy
Lipase	3.1.1.3	<i>Rhizopus</i>	E Food
Rennet	3.4.23.6	<i>Mucor miehei</i>	E Cheese
Pectinase	3.2.1.15	<i>Aspergillus</i>	E Drinks
Protease	3.4.23.6	<i>Aspergillus</i>	E Baking

E: extracellular enzyme; I: intracellular enzyme

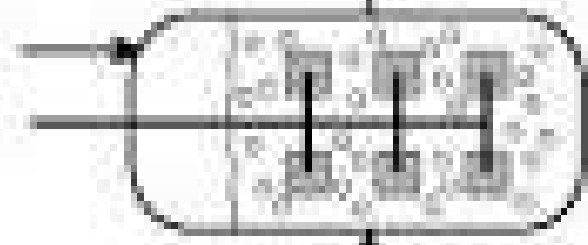
Methods of Enzyme Production

Semisolid Culture

Submerged Culture



Microbial seed



Sugar

Cell separation

Enzyme concentration

Enzyme purification

Enzyme formulation

Fermentation

- Batch
- Fed-batch
- Continuous
- Cell recycle

- Centrifugation
- Filtration
- Sedimentation
- Cell lysis
- Cell collection

- Ultrafiltration
- Precipitation
- Liquid extraction
- Drying

- Crystallization
- Can filtration
- Adsorption/
- Desorption

- Liquors
- Substrates
- Solvents
- Fillers
- Co-solvents

Flows in Bio

BIOTECHNOLOGICAL PROCESS OF ENZYME PRODUCTION

1 • Screening

- Choosing an appropriate micro-organism for the desired enzyme

2 • Modification

- Possible application of genetic engineering to improve the microbial s

3 • Laboratory Scale Pilot

- To determine the optimum conditions for growth of micro-organism

4 • Pilot Plant

- Small scale fermenter to clarify optimum conditions

5 • Industrial Scale Fermenter

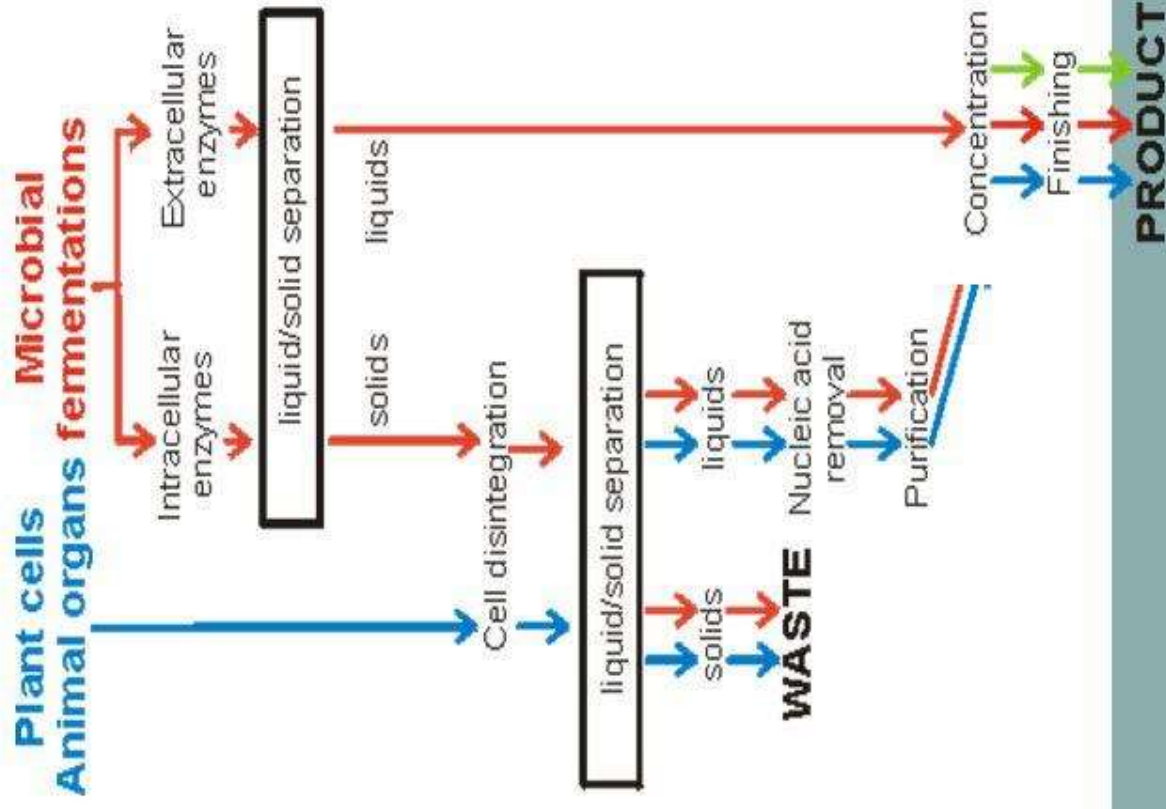
Introduction

- Protease (Mixture of Peptidases and Proteinases) are enzymes that perform the hydrolysis of Peptide bonds.
- Peptide bonds links the amino acids to give the final structure of a protein.
- Proteinases are extracellular and Peptidases are endocellular.
- Second most important enzyme produced on a large scale after Amylase

INTRODUCTION

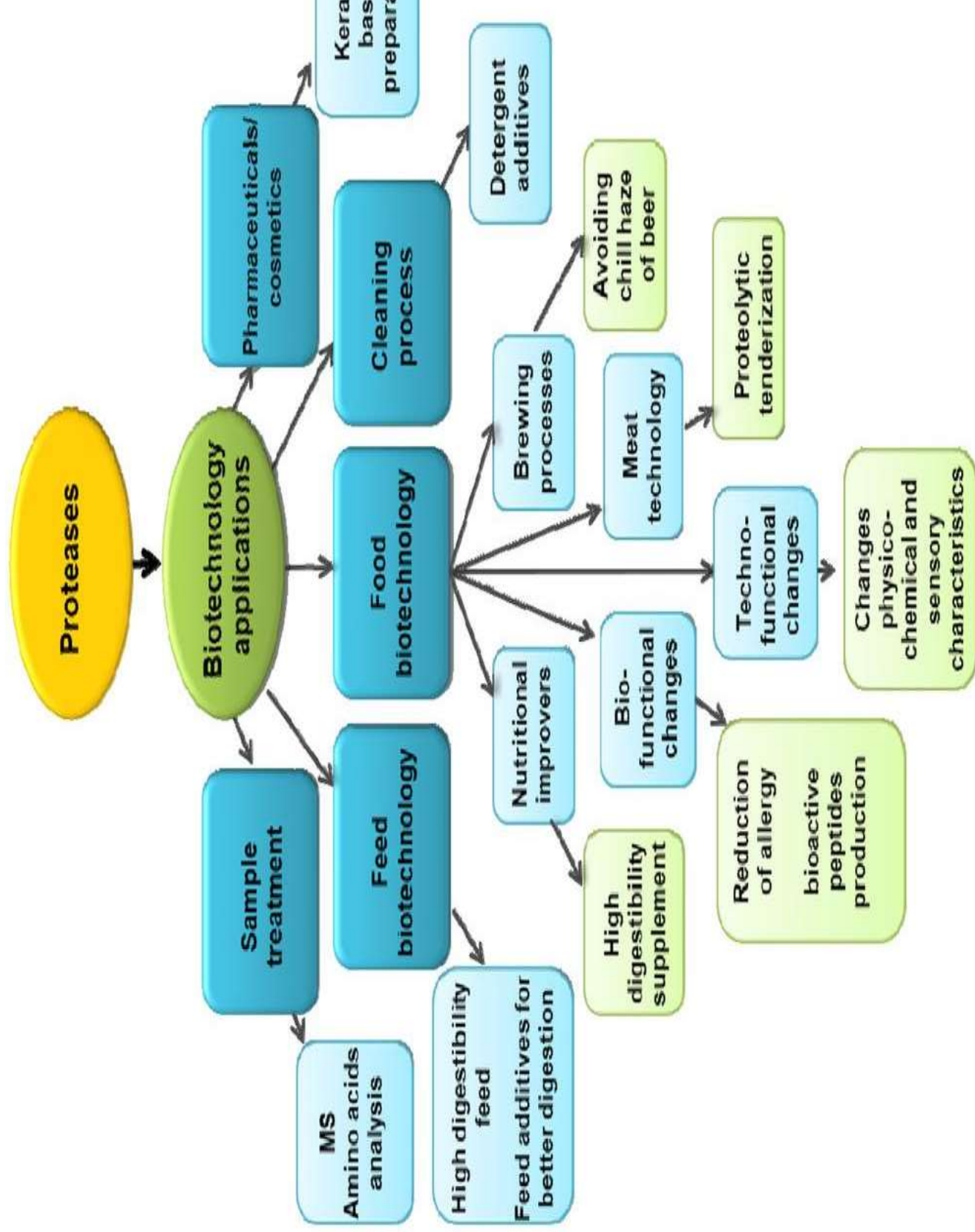
- A **protease** is proteolytic enzyme breaks *A protease* is any enzyme that conducts protein catabolism by hydrolysis bonds that link amino acids the polypeptide chain forming the protein.
- Proteases execute a large variety extending from the cellular level to the organism level, to produce cascade systems such as inflammation.

Enzyme Production



PROTEASE Production

ROLE



Microbial protease

Major fungi producing alkaline proteases

- ▶ *Aspergillus candidus* , *A. flavus* , *A. fumigatus* , *A. melleus* ,
A. niger , *A. oryzae* , *A. soja*, *Cephalosporium* sp.

Major bacteria producing alkaline proteases

- ▶ *Streptomyces microflavus* , *Streptomyces moderatus* ,
Streptomyces rectus, *Pseudomonas aeruginosa* , *Pseudomonas*
maltophilia , *Pseudomonas* sp. SJ320

Classification Based upon the
which the Proteases are Active

Alkaline serine Proteases

Acid Proteases

Neutral Proteases

Classification of Protease

By source organism:

1. Animal : chymosin, trypsin, pepsin
2. Plant : bromelain, papain, ficin
3. Bacterial: subtilisin(*Bacillus subtilis*), bacillopeptidases
4. Fungal : Aspergillopepsin

By proteolytic mechanism:

- a. Serine proteases
- b. Threonine proteases
- c. Cysteine proteases
- d. Aspartic proteases
- e. Metallo proteases
- f. Glutamic acid proteases

Serine proteases (EC 3.4.21)

- ▶ The serine proteases contribute major industrial and therapeutic protease where serine serves as an amino acid.
- ▶ In this class of enzyme chymotrypsin/trypsin are commercially available serine proteases.
- ▶ With their tremendous scope in industry and recombinant serine protease have been produced for commercial use.

Alkaline Protease

- One of the class of protease enzyme.
- An **extracellular** enzyme.
- Performs **proteolysis**, that is, protein catabolism by hydrolysis of the peptide bonds.
- Active at alkaline **pH 8 to 12** and at temperature **30°-80°C**.
- Molecular weight is about **20,000 to 45,000 Dalton**.
- The structure is determined by **X-ray crystallography**.
- EC (Enzyme Commission) Number: **3.4.21–24.99**
- In **1971**, Japanese scientist **Koki Horikoshi** first reported the production of alkaline protease from bacteria.

Sources of Alkaline P

Bacteria	Fungi
<i>Bacillus subtilis</i>	<i>Aspergillus flavus</i>
<i>Bacillus pumilus</i>	<i>Aspergillus fumigatus</i>
<i>Bacillus licheniformis</i>	<i>Aspergillus melleus</i>
<i>Bacillus altitudinis</i>	<i>Aspergillus niger</i>
<i>Bacillus firmus</i>	<i>Fusarium graminearum</i>
<i>Bacillus amyloliquefaciens</i>	<i>Penicillium griseofulvum</i>
<i>Bacillus proteolyticus</i>	<i>Penicillium lilacinus</i>
<i>Thermomonospora fusca</i>	<i>Scedosporium apiospermum</i>

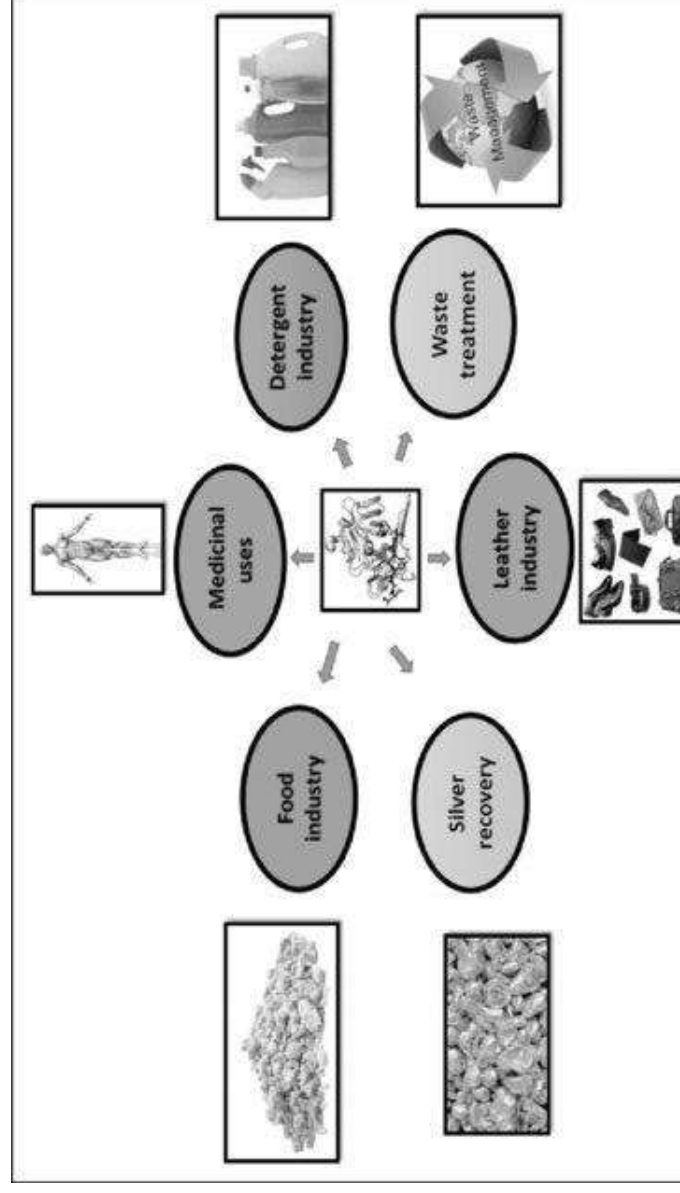
Genetic E

- More than 50 enzymes are engineered n
- **Methods Us** (UV or chem DNA technol



Applications of Alkaline Proteases

Industry	Protease	Application
Baking	Neutral protease	Dough conditioner
Beverage	Papain	Chill proofing, removal of haze in beverages
Dairy	Fungal proteases, chymosin, other proteases	Replacement of calf rennet, whey protein processing, production of enzyme modified cheese (EMC)
Detergent	Alkaline protease, subtilisin	Laundry detergents for protein stain removal
Food processing	Several proteases	Modification of protein rich material i.e., soy protein or wheat gluten
Leather	Trypsin, other proteases	Bating of leather, dehairing of skins
Meat and fish	Papain, other proteases	Meat tenderization, recovery of protein from bones and fish waste
Medicine	Trypsin	Dead tissue removal, blood clot dissolution
Photography	Several proteases	Recovery of silver from used X-ray and photographic films
Sweetener	Thermolysin	Reverse hydrolysis in aspartame synthesis



Protease in textile industry

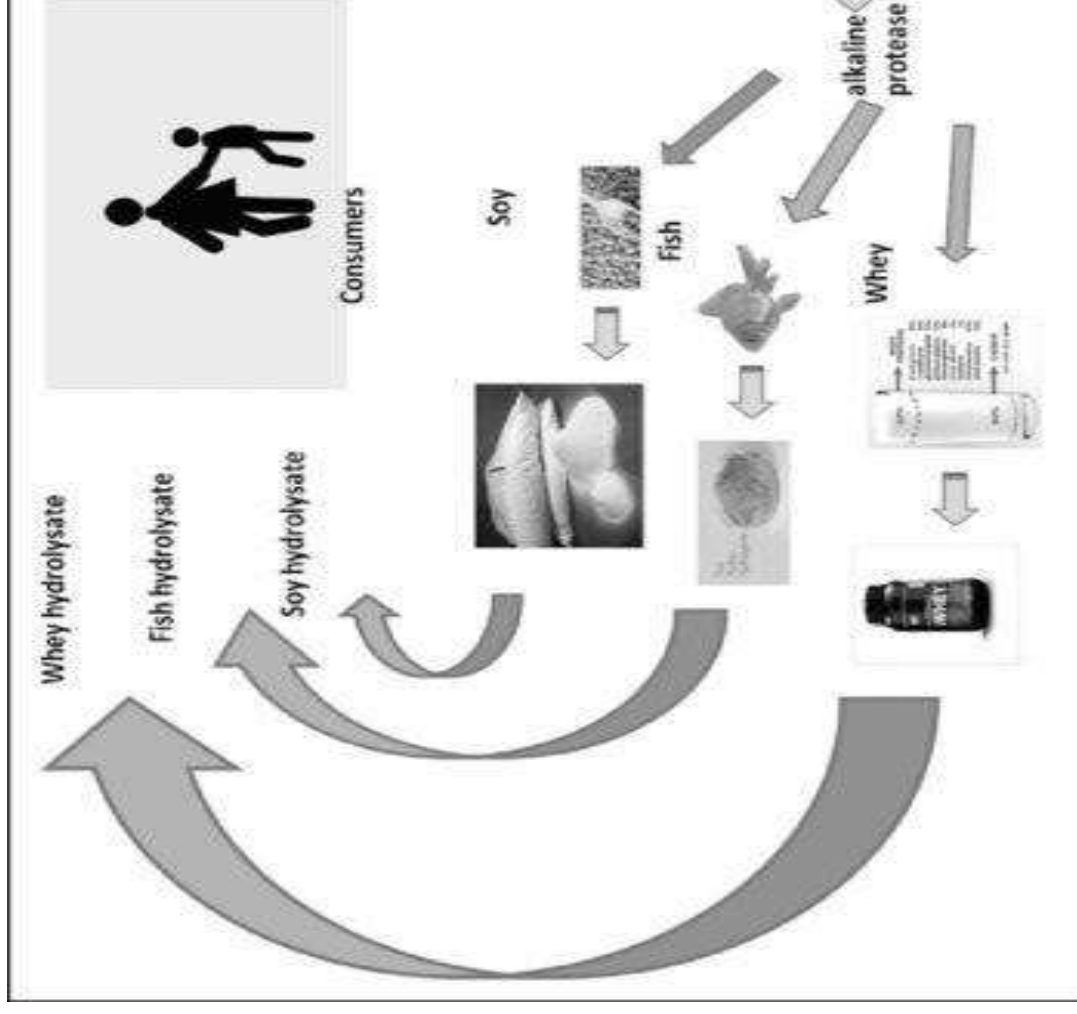
- Another most significant area of commercial application of proteases is textile industry where a final elegant texture is provided by enzyme treatment.
- Silk is processed by thermostable protease to remove gum and other impurities like of cocoon protein fibre on silk.
- Silk degumming is growing industry, enormously utilize protease and results in high quality silk.
- Synthetic fabric also subjected to protease treatment for elegant and smooth finish.
- Fungal proteases are key enzyme in textile industry since decades and growing tremendously.
- Indian sericulture has grown double in last one decade and consumption of protease also enhances in several folds.
- Use of such method not only offer great quality but mechanical strength to fibre.
- Use of protease minimises chemical detergent as well with large scale of environment pollution.



Applications of Proteases

► Other Applications:

- Besides their industrial and medicinal applications, proteases play an important role in **basic research**.
- Their selective peptide bond cleavage is used in the elucidation of structure-function relationship, in the synthesis of peptides, and in the sequencing of proteins.
- In essence, the wide specificity of the hydrolytic action of proteases finds an extensive application in the food, detergent, leather, and pharmaceutical industries, as well as in the structural elucidation of proteins, whereas their synthetic capacities are used for the synthesis of proteins.



Production steps :

