

S.A.G.A EURL
C/O Gaston ULRIC
15 Lotissement Les Vallons
Route de Balata
97234 FORT DE FRANCE
SIRET 482 569 613 00011

BON DE LANCEMENT ET EXÉCUTION N° 03-2018

IMMATRICULATION : F-GATD
DATE : 25/01/2018

ORGANISME D'ENTRETIEN

Nom : ATIS N° d'agrément : FR.145.566
Dirigeant responsable : GUINOT Françoise

SITUATION DE L'APPAREIL AU COURS DES TRAVAUX

	MARQUE	TYPE	N° DE SÉRIE	HT	H depuis Rév.	Pot. Restant
Cellule	PIPER	PA 28-181	28 78 90138			
Moteur	LYCOMING	O360 A4M	L-30677-36AC			
Hélice	SENENICH	76EM8S5-0-62	100294K			

Heures depuis dernière visite :
Heures jusqu'à prochaine visite :

Nature des travaux	VISA	
	Lancement	Exécution
Remplacement des tuyauteries de mie à l'air libre des réservoirs essence		

TRAVAUX SUPPLÉMENTAIRES	VISA	

Programme d'entretien

Les travaux doivent être réalisés en accord avec le Programme d'Entretien
S.A.G.A :
Edition n° 2, Révision : 00, Avril 2013.
Approbation : OSAC – DOOM

Demandeur : ULRIC Gaston

Avion : PA28-181

Immat. : F-GATD

DT n° 18-015

Outils / Instruments

Désignation	Marque	P/N	S/N	Date de fin de validité

Matériels

P/N	Description	Qté
63913-218	Hose - connector	2
56976-037	Hose - connector	2

Données d'Entretien

Réf.	Description	Révision	Date	Conformité
761-679	Maintenance Manual PA28-181	CR940731	juil-94	

Disponibilité installations et personnel

Disponibilité hangar	N° Emplacement / Ligne	Dispo hangar	Durée prévue
OUI	1	1j	1j
Disponibilité technicien	Nombre	Dispo personnel	Durée prévue
OUI	2	16 HH	8 HH
Disponibilité équipements (1 compresseur; 4 escabots; 1 plateforme (profondeur); 2 visseuses; 3 caisses mécanicien; 1 cylinder wrench set; 4 établis; 3 étagères roulantes)			OUI

Rappel: les techniciens sont responsables d'exécuter les tâches critiques durant les périodes où ils sont les plus alertes !!

ATIS PLA Ed3 Amdt0

Zone Aviation Générale - Aéroport Martinique A. Césaire - 97232 LE LAMENTIN

Tél : 0596 52 49 05 - Fax : 0596 38 14 75 - Email : meca@atifwi.com

Ordre d'Execution n° 18-015

Date :	30/01/2018	Heures totales aéronef :	9544.1
Immatriculation	Désignation	P/N	S/N
F-GATD	Piper	PA28-181	28-7890138
Objet : tuyauteries de mise à l'air libre			
Emis par : SAGA03-2018			

Item	Travaux Demandés	CRIT	Visa Exec.	Visa Cont.
1	SC : ATA 28-4 Raccords flexibles des tuyauteries de mise à l'air libre		NRE	
2				
3				
4				
5				


Observations : (noter le numéro de l'item correspondant)

1/ dépose réservoirs, remplacement des tuyauteries, repose réservoirs

Temps estimé :	8h	Temps passé :	7h
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Pièces Remplacées
voir BL1089

Travaux Reportés
Nil

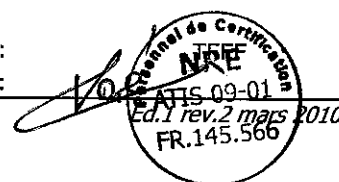
Visa et acceptation Client des Travaux Demandés Date : Heure UTC :	Visa et acceptation Client des Travaux Reportés Date : Heure UTC :	Visa Responsable Entretien 
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Approbation Pour Remise en Service[1]			
Atteste que les travaux spécifiés, sauf exception mentionnée, ont été exécutés en conformité avec le PART 145 et que dans le cadre de ces travaux, l'aéronef est considéré comme apte à être remis en service.			
Date :	30/01/2018	Heure UTC :	17:00
Nom :	Nore Laurent	N° habilitation :	ATIS 09/01
		Lieu :	
		Visa :	

↑ = autocontrôle

↑ ↑ contrôle croisé

⬤ = Contrôle par personnel habilité



[1] Cette section doit être rayée sauf si l'OE est utilisé pour des travaux en ligne sur un aéronef non muni d'un CRM. Dans ce cas, remplir et signer la déclaration APRS et la reporter sur le carnet de route (voir PI 007).

PIPER AIRCRAFT
PA-28-181
AIRPLANE MAINTENANCE MANUAL

STORAGE

A. FUEL TANK

1. Removal Of Fuel Tank

- NRE a. Drain fuel from fuel tank. (Refer to chapter 12.)
- NRE b. Remove tank assembly screws.
- NRE c. Remove access panel at WS 54.00 and disconnect fuel line attached to tank.
- NRE d. Pull tank from wing assembly enough to remove sender wire.
- NRE e. Remove tank.

2. Inspection And Repair Of Fuel Tank

Inspection and repair of fuel tanks is limited to inspecting for dents and leaks.

3. Installation Of Fuel Tank

- NRE a. Slide tank into position and connect sender wire.
- NRE b. Slide tank completely into position and attach fuel line.
- NRE c. Install and tighten screws around fuel tank.
- NRE d. Fill fuel tank and check for leaks, unrestricted fuel flow, and proper quantity gauge readings. Refer to fuel quantity sender/gauge check (installed).
- NRE e. Position access plate and secure with screws.

B. LOCKING FUEL CAP

1. Archer II

a. Disassembly Of Locking Fuel Cap (Refer to Figure 28-3.)

- (1) Remove two screws on the back of fuel cap.
- (2) Remove screw holding pawl to the back of key lock assembly.
- (3) Remove pawl from the back of key lock assembly.
- (4) Remove nut holding key lock to cover.
- (5) Slide lock, gasket, and spring over the back of key lock.
- (6) Push key lock through cover and remove key lock.

b. Assembly Of Locking Fuel Cap

- (1) Insert key lock through the cover, verify O-ring is installed under the key lock head.
- (2) Slide spring, gasket, and lock over the back of key lock.
- (3) Install the nut holding key lock to cover.
- (4) Attach pawl to the back of lock assembly with screw. Use Loctite 271 on screw.
- (5) Install two screws on the back of fuel cap. Use Loctite 271 on screws.

2. Archer III Flush Type Cap

a. Disassembly Of Locking Fuel Cap (Refer to Figure 28-4.)

- (a) Remove the two screws from top of fuel cap.
- (b) Remove screw and lock washer that secures pawl to bottom of key lock. Remove pawl.

28-10-00

Page 1

Reissued: July 30, 1994

2D19

**PIPER AIRCRAFT
PA-28-181
AIRPLANE MAINTENANCE MANUAL**

- (c) Remove nut that secures key lock to cover.
- (d) Slide lock, gaskets, and spring over back of key lock.
- (e) Remove key lock by pushing keylock through cover. Ensure that the O-ring is not lost.

b. Assembly Of Locking Fuel Cap

- (a) Insert key lock through cover. Make sure that O-ring gasket is installed under head of key lock.
- (b) Slide spring, gaskets, and lock over back of key lock.
- (c) Install nut that secures key lock to cover.
- (d) Apply loctite #211 or #680 to screw threads primed with locquic "N" or "T". Attach pawl to back of lock assembly with screw and lock washer.
- (e) Apply a thin coating of PR-1422 sealant to shank and thread of the screws removed from top of cap. Install screws and lockwashers on top of fuel cap.

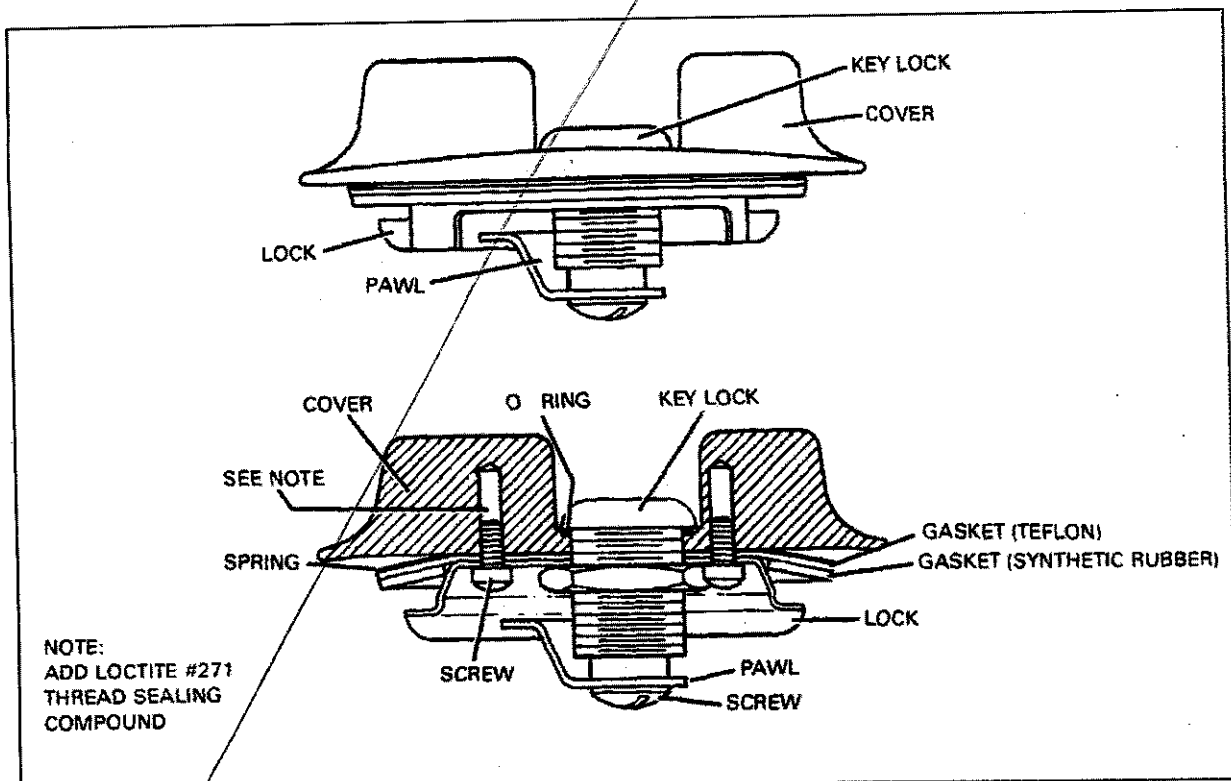


Figure 28-3. ArcherII Locking Gas Cap

28-10-00

Page 2

Reissued: July 30, 1994

P/N IPC	Désignation	Quantité
63913-218	HOSE - Connector S/N ou Lot : L-082917001 N° Doc. Lib. : 7364661353	2,00
56976-037	HOSE -Connector S/N ou Lot : L-060517025 N° Doc. Lib. : 7364582128	2,00
MS27039-0809	Screw S/N ou Lot : N° Doc. Lib. : CO528172	17,00
MS27039-0807	Screw S/N ou Lot : N° Doc. Lib. : 4242614	11,00

1. Approving Civil Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG		3. Form Tracking Number: 7364661353 1000000038511566	
4. Organization Name and Address: AVIALL SERVICES INC. 2750 REGENT BLVD DFW AIRPORT, TX 75261				5. Work Order/Contract/Invoice Number: CF671	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:
1.	HOSE FLEXIBLE	63913-218	2	N/A	NEW
12. Remarks: MQ BIL 1020					
THE PRODUCT(S)/ARTICLE(S) SHIPPED UNDER THIS APPROVAL WERE PRODUCED BY PIPER AIRCRAFT INC.					
SHELF LIFE EXPIRATION DATE: 30 JUN 2025					
<div>ATIS OE FR.145.566 DDU</div>					
13a. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 12.		14a. <input type="checkbox"/> 14 CFR 43.9 Return to Service Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: <i>James Ferris</i>		13c. Approval/Authorization No.: 726425056		14c. Approval/Certificate No.:	
13d. Name (Typed or Printed): JAMES FERRIS		13e. Date (dd/mm/yyyy): 23 JAN 2018		14d. Name (Typed or Printed): 14e. Date (dd/mm/yyyy):	
User/Installer Responsibilities					
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/ article(s) from the airworthiness authority of the country specified in the Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.					

P/N IPC: 63913-218



P/N fournisseur:



N° Doc. lib.: 7364661353



S/N: L-082917001

Désignation: HOSE - Connector

Rayon: P128

Aéronef: PA28-181 fig.47-17

Périemption: 30/06/2025

BON ETAT

BR 869 du 25/01/2018

ATIS OE FR 145.65
Edi NO IN007

1. Approving Civil Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG		3. Form Tracking Number: ST0905256	
4. Organization Name and Address: Piper Aircraft, Inc. 2926 Piper Drive Vero Beach, FL 32960 USA		5. Work Order / Contract / Invoice Number: ST0905256 / 210008000 / SH0111730 Page 1 of 1		6. Item: 7. Description: 10 NOSE FLEXIBLE	
8. Part Number: 63913-218		9. Quantity: 10		10. Serial Number: N/A	
11. Status/Work: NEW		12. Remarks: Airworthiness Approval Expires on 06-30-25			

13a. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 12.		14a. <input type="checkbox"/> 14 CFR 43.9 Return to Service/ <input type="checkbox"/> Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 12 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.	
13b. Authorized Signature: <i>James Wilson</i>	13c. Approval/Authorization No: PC206	14b. Authorized Signature:	14c. Approval/Certificate No.:
14d. Name (Typed or Printed): Wilson, James	13e. Date (dd/mm/yyyy): 19/Sep/2017	14d. Name (Typed or Printed):	14e. Date (dd/mm/yyyy):

User/Installer Responsibilities It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.	
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A-3

Packing Slip SH0111730
Date 09-21-2017

Original

Sales Order ST0905256
Page 3

210008000 AVIALL CENTRAL WAREHOUSE
2750 REGENT BLVD. DFW AIRPORT, Dallas, TX, 75261, USA

AVIALL CENTRAL WAREHOUSE
2750 REGENT BLVD. DFW AIRPORT
Dallas TX 75261
UNITED STATES OF AMERICA

Customer Order No.	Date	Ship Via	Ship Date	Point of Origin
0045591273	09-18-2017	Fedex Ground	09-18-2017	Vero Beach, FL 32960 USA

Aircraft S/N :

Line	Order	Item	Order Qty	Unit	Description	Qty Shipped	Backorder	Pl. Rec. Dt.
414	ST0905256	63913-218	10.00	ea	HOSE FLEXIBLE	10.00		09-01-2017
HarmC 4009.42.0050 SchB 4009.42.0050 ECCN 9A991.d Shelf Life 8 Years Country USA								

S/L 6-2025

Shipment Reference : SH0111730 6/21/2017
SHIP FEDEX GRD BILL ACCT 0752-6857-2
FOR FEDEX GRD UNDER 150 LBS PER PACKAGE
AND TOTAL SHIPMENT 400 LBS OR LESS
ALL OTHER PLEASE REFER TO AVIALL
SHIPPING INSTRUCTIONS DATED 05/07/09

ITEM 63913-218-PI



BATCH 7364661353



EPATTERSON
09/28/17

Material herein has been made in conformance with all Federal wage and hour laws. The parts listed on this document, were produced and/or supplied under FAA Production Certificate 206.
Merchandise shipped according to order cannot be returned without our permission. All claims for damages should be made direct to transportation agency.
Piper Parts Limited Warranty: <http://www.piper.com/warranty/>

Form No. 012-341 Rev.07/2014

NOTE:
REMIT PAYMENT TO:
Piper Aircraft, Inc.
2926 Piper Drive
Vero Beach, FL 32960-1964

AVIALL - TRUE CERTIFIED COPY - 01/23/2018 - BRANDEL - 7364661353

1. Approving Civil Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG		3. Form Tracking Number: 7364582128 1000000038511567	
4. Organization Name and Address: AVIALL SERVICES INC. 2750 REGENT BLVD DFW AIRPORT, TX 75261			5. Work Order/Contract/Invoice Number: CF671		
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:
1.	HOSE-FUEL VENT	56976-037	2	N/A	NEW
12. Remarks: MQ JES 1154					
<p>THE PRODUCT(S)/ARTICLE(S) SHIPPED UNDER THIS APPROVAL WERE PRODUCED BY PIPER AIRCRAFT, INC.</p> <p>SHELF LIFE EXPIRATION DATE: 31 DEC 2022</p>					
13a. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 12.		<p>14a. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 12</p> <p>Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.</p>			
13b. Authorized Signature: <i>James Ferris</i>	13c. Approval/Authorization No.: 726425056	14b. Authorized Signature: 14c. Approval/Certificate No.:			
13d. Name (Typed or Printed): JAMES FERRIS	13e. Date (dd/mm/yyyy): 23 JAN 2018	14d. Name (Typed or Printed): 14e. Date (dd/mm/yyyy):			
User/Installer Responsibilities					
<p>It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/ article(s) from the airworthiness authority of the country specified in the Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.</p>					



2



P/N IPC: 56976-037

P/N fournisseur:



N° Doc. lib.: 7364582128



S/N: L-060517025

Désignation: HOSE -Connector

Rayon: P128

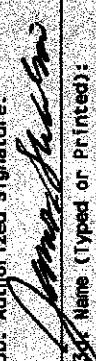
Aéronef: PA28-181 fig.47-13

Péréemption: 31/12/2022

BON ETAT

BR 869 du 25/01/2018

ATIS OE FR 14656
EQ2 RU No.0

1. Approving Civil Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA FORM 8130-3, AIRWORTHINESS APPROVAL TAG		3. Form Tracking Number: ST0906712	
4. Organization Name and Address: 8125 W. Highway 1 2926 Piper Drive Vero Beach, FL 32960 USA		5. Work Order / Contract / Invoice Number: ST0906712 / 210008000 / SH0105010 Page 1 of 1		11. Status/Work: NEW	
6. Item: 10	7. Description: THOSE FUEL VENT	8. Part Number: 50976-037	9. Quantity: 30	10. Serial Number: N/A	
12. Remarks: Airworthiness Approval Expired on 12-31-22					
13a. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 12.			14a. <input type="checkbox"/> 14 CFR 43.9 Return to Service / <input type="checkbox"/> Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.		
13b. Authorized Signature: 		13c. Approval/Authorization No: PC206		14b. Authorized Signature:	
13d. Name (Typed or Printed): Wilson, James		13e. Date (dd/mm/yyyy): 14/Jun/2017		14c. Approval/Certificate No.:	
14d. Name (Typed or Printed):					
14e. Date (dd/mm/yyyy):					
User/Installer Responsibilities					
<p>It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article.</p> <p>Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engines/propellers/articles from the airworthiness authority of the country specified in Block 1.</p> <p>Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.</p>					

FAA Form 8130-3 (02-14)

NSN: 0052-00-012-9005

AVIALL - TRUE CERTIFIED COPY - 01/23/2018 - JBUSTILLOS - 7364582128



Packing Slip SH0105010
Date 06-14-2017

Original

Sales Order ST0906712
Page 7

210008000 AVIALL CENTRAL WAREHOUSE
2750 REGENT BLVD. DFW AIRPORT, Dallas, TX, 75261, USA

AVIALL CENTRAL WAREHOUSE
2750 REGENT BLVD. DFW AIRPORT
Dallas TX 75261
UNITED STATES OF AMERICA

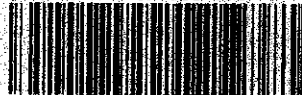
Customer Order No.	Date	Ship Via	Ship Date	Point of Origin
0045618502	06-14-2017	Fedex Standard Overnight	06-14-2017	Vero Beach, FL 32960 USA

Aircraft S/N :

Line	Order	Item	Order Qty	Unit	Description	Qty Shipped	Backorder	Pl. Rec. Dt.
54	ST0906712	56976-037	30.00	ea	HOSE-FUEL VENT	30.00		05-19-2017
		HarmC		SchB	ECCN	Shelf Life	8 Years	Country USA
		S/L 12-2022						

Shipment Reference : SH0105010 / 6/14/17

ITEM 56976-037=PI



BATCH 7364582128



ZHAMILTON
06/21/17

Material herein has been made in conformance with all Federal wage and hour laws. The parts listed on this document, were produced and/or supplied under FAA Production Certificate 206.
Merchandise shipped according to order cannot be returned without our permission. All claims for damages should be made direct to transportation agency.
Piper Parts Limited Warranty: <http://www.piper.com/warranty/>

Form No. 012-341 Rev. 07/2014

AVIALL - TRUE CERTIFIED COPY - 01/23/2018 - JBUSTILLOS - 7364582128

NOTE:
REMIT PAYMENT TO:
Piper Aircraft, Inc.
2926 Piper Drive
Vero Beach, FL 32960-1964

3

Original

East Coast Aviation Supplies, Inc. CERTIFICATE OF CONFORMITY

No: 528172

Bill To:

Ship To:

ORIGINAL

ATIS
ACCTS. PAYABLE
ZONE AVIATION GENERALE-AEROPORT
LE LAMENTIN, FRENCH 97232

ATIS
ATTN: RECIEVING
ZONE AVIATION GENERALE-AEROPORT
LE LAMENTIN, FRENCH 97232

Customer PO	Ship Date	Airway Bill Number
CF495	6/19/2015	6244 7807 0925

Part No.	Description	Cond	Qty	S/L
CR3213-4-01 MFR: CHERRY LOT: 88045296	CHERRY RIVET ECCN#: 9A991.d SCHB#: 8803.30.0010	NE	100	149
CR3213-5-02 MFR: CHERRY LOT: 87645006	CHERRY RIVET ECCN#: 9A991.d SCHB#: 8803.30.0010	NE	300	80
MS20392-2C19 MFR: AFC LOT: 23815	CLEVIS PIN ECCN#: 9A991 SCHB#: 7318.90.0000	NE	25	18
MS27039-0806 MFR: AFC LOT: 17241	STRUCTURAL SCREW ECCN#: 9A991 SCHB#: 7318.15.4000	NE	200	24
MS27039-0809 MFR: LFC LOT: 53249	STRUCTURAL SCREW ECCN#: 9A991 SCHB#: 7318.15.4000	NE	500	25
MS27039-0812 MFR: CRESCENT LOT: 88044	STRUCTURAL SCREW ECCN#: 9A991 SCHB#: 7318.15.4000	NE	100	30
AN525-10R10 MFR: LFC LOT: 53999	SCREW ECCN#: 9A991 SCHB#: 7318.15.2000	NE	300	33



CONDITIONS: NE - New NS - New Surplus OH-Overhauled RP-Repaired SV-Serviceable

We hereby certify that the items that are a part of this Purchase Order have been visually & dimensionally found to conform to all applicable standards, drawings & specifications. The liability of ECAS is limited to replacement of any item which is rejected because of a defect in material or workmanship if notified within 30 days & liability shall not exceed the invoice value. Such replacement shall constitute satisfaction of all liability.

Signed:

For and on behalf of EAST COAST AVIATION SUPPLIES, INC.

Insp.

#2

Inspectors Stamp

Photocopie effectuée le 30/01/2018
au titre d'un délotissement de 17 pièce(s)
sur un total de 522 pièces
par N2K de la société ATIS

3-2

PART # MS27039-0809		REVISION 3		LOT # 53249		CUSTOMER EAST COAST		PO # 66037	
QUANTITY 18760		PROCUREMENT SPECIFICATION NASM7839 REV-1		HEAT TREAT SPECIFICATION AMS-2759/1		DESCRIPTION SCREW, PAN HEAD			
FINISH TYPE TYII CL2		FINISH SPECIFICATION AMS-QQ-P-416C		BAKE N/A		CROSS RECESS			
THREAD SIZE 8-32 UNC3A		THREAD SPECIFICATION H28/2		HARDNESS REQUIRED RC 26-32		HARDNESS ACTUAL AVERAGE RC 29			
NDT SAMPLE SIZE N/A		NDT SPECIFICATION N/A		NDT ACCEPT N/A		NDT REJECT N/A		LOCKING ELEMENT SPECIFICATION N/A	
MAGNETIC PERMEABILITY SAMPLE SIZE N/A		PERMEABILITY ACCEPT N/A		PERMEABILITY REJECT N/A					
RECESS TORQ SAMPLE SIZE N/A		MINIMUM TORQ REQUIRED N/A		TORQ END LOAD N/A		TORQ ACCEPT N/A		TORQ REJECT N/A	

CHEMICAL COMPOSITION ON CERTIFIED MILL TEST REPORT									
MILL HEAT # 10224350		MATERIAL SPECIFICATION AMS6322N		MATERIAL GRADE 8740		SUPPLIER WIRETECH			
C .40	Mn .86	P .009	S .005	Si .250	Ni .41	Cr .54	Mo .22	Cu .08	V
B 	Ti 	Al 	Co 	Pb 	Fe 	Sn 	Zn 	N 	Mg

TENSILE SAMPLE SIZE 20			TENSILE STRENGTH REQUIRED 1750#			DOUBLE SHEAR SAMPLE SIZE N/A			D. SHEAR STRENGTH REQUIRED		
T1	2220	T12	2200	T23		S1		S12		S23	
T2	2220	T13	2220	T24		S2		S13		S24	
T3	2220	T14	2200	T25		S3		S14		S25	
T4	2220	T15	2200	T26		S4		S15		S26	
T5	2200	T16	2200	T27		S5		S16		S27	
T6	2200	T17	2200	T28		S6		S17		S28	
T7	2220	T18	2220	T29		S7		S18		S29	
T8	2200	T19	2220	T30		S8		S19		S30	
T9	2200	T20	2200	T31		S9		S20		S31	
T10	2220	T21		T32		S10		S21		S32	
T11	2200	T22				S11		S22			

FATIGUE SAMPLE SIZE N/A		FATIGUE MAX LOAD		FATIGUE MIN LOAD		METALLURGICAL SAMPLE SIZE 20	
F1 CYCLES		F1 LOCATION OF FAILURE				MICRO STRUCTURE	ACCEPT
F2 CYCLES		F2 LOCATION OF FAILURE				MACRO STRUCTURE	ACCEPT
F3 CYCLES		F3 LOCATION OF FAILURE				DECARBURIZATION	NONE
F4 CYCLES		F4 LOCATION OF FAILURE				CARBURIZATION	NONE
F5 CYCLES		F5 LOCATION OF FAILURE				UNTEMPERED MARTENSITE	NONE
F6 CYCLES		F6 LOCATION OF FAILURE				GRAIN FLOW	ACCEPT
F7 CYCLES		F7 LOCATION OF FAILURE				DISCONTINUITIES	ACCEPT
F8 CYCLES		F8 LOCATION OF FAILURE				DEVIATION/WAIVER NOTES N/A	
FATIGUE ACCEPT 0		FATIGUE REJECT 0				CERTIFICATION AMENDMENT NOTES N/A	
DATE 12/17/2013		SIGNATURE TITLE DATA ENTRY SPECIALIST		AUTHORIZED SIGNATURE <i>Elaine Ornel</i>		AMENDMENT DATE 	



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1. Approving Civil Aviation Authority/Country: FAA/UNITED STATES	2. AUTHORIZED RELEASE CERTIFICATE FAA FORM 8130-3, AIRWORTHINESS APPROVAL TAG 4242614	3. Form Tracking Number: 4242614
4. Organization Name and Address: Cessna Aircraft Company (PC4) Cessna Parts Distribution Dept. 702 5800 E. Pawnee, Wichita, KS 67218	5. Work Order/Contract/Project Number: 137745	6. Work Order/Contract/Project Number:
7. Name 8. Screws, MAC MS27039-0807	9. Part Number: 10. Quantity: 200 M/A	11. Serial/Track: N/A
12. Remarks: EXPORT MARTINIQUE		
<div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 0 auto;"> ATIS OE FR.145.568 DDU </div>		
13a. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 12.		
13b. Authorized Signatures: <i>Marilyn K. Farber</i>		13c. Date (dd/mm/yyyy): 04/JUN/2014
13d. Name (Typed or Printed): MARILYN K. FARBER		13e. Date (dd/mm/yyyy): 04/JUN/2014
14. Approval/Authorization No.: ODA-100129-CE		
15. Approver/Signatures: 16. Approver/Signatures: 17. Approver/Signatures: 18. Approver/Signatures: 19. Approver/Signatures: 20. Approver/Signatures: 21. Approver/Signatures: 22. Approver/Signatures: 23. Approver/Signatures: 24. Approver/Signatures: 25. Approver/Signatures: 26. Approver/Signatures: 27. Approver/Signatures: 28. Approver/Signatures: 29. Approver/Signatures: 30. Approver/Signatures: 31. Approver/Signatures: 32. Approver/Signatures: 33. Approver/Signatures: 34. Approver/Signatures: 35. Approver/Signatures: 36. Approver/Signatures: 37. Approver/Signatures: 38. Approver/Signatures: 39. Approver/Signatures: 40. Approver/Signatures: 41. Approver/Signatures: 42. Approver/Signatures: 43. Approver/Signatures: 44. Approver/Signatures: 45. Approver/Signatures: 46. Approver/Signatures: 47. Approver/Signatures: 48. Approver/Signatures: 49. Approver/Signatures: 50. Approver/Signatures: 51. Approver/Signatures: 52. Approver/Signatures: 53. Approver/Signatures: 54. 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