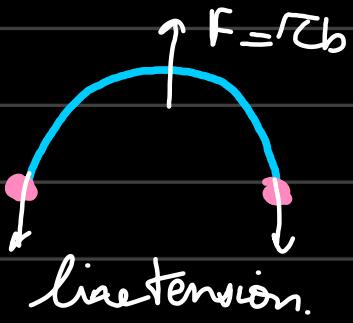


# Lecture 15

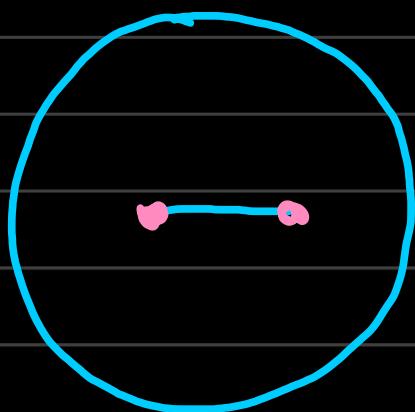
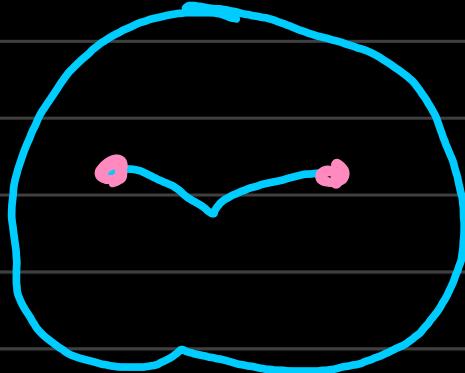
## Dislocation Sources:

i) shear stress exerts  $F = \tau b$  on dislocation line which is pinned on both ends.

{ Frank-Read Source }

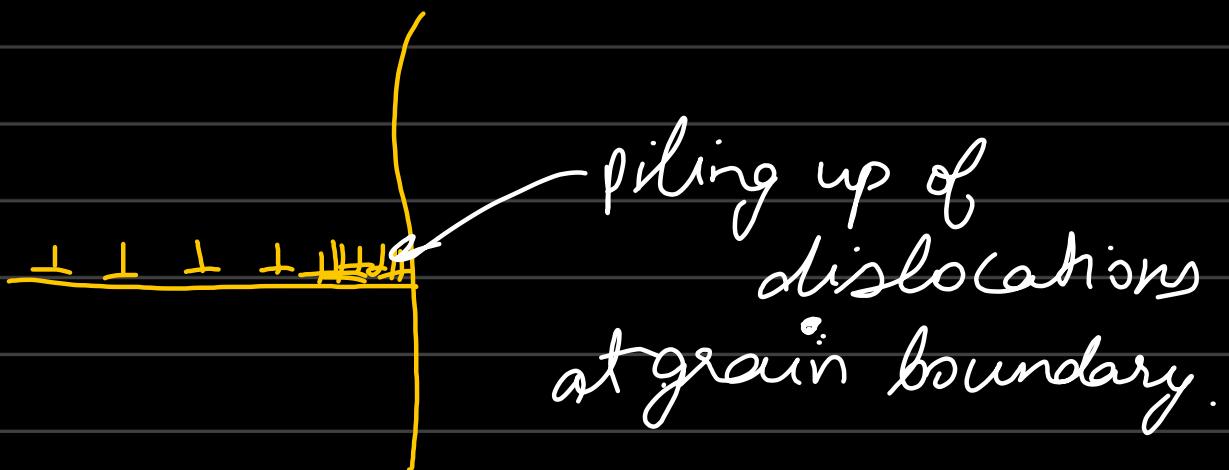


→ shear stress maximum when segment belows semi-circle.



→ series of concentric dislocation loops are formed

# Dislocation grain boundary interaction



→ The pile-up causes high stress concentration  
If pile up stress  $>$  theoretical shear stress.

↳ local yielding will take place.

→ pile-up of  $n$  dislocations along a distance  $L$  can be considered a giant dislocation with Burgers vector  $n b$ .

↳ Breakdown of a barrier occur by:

i) slip on new plane

ii) climb of dislocation around the barriers.

iii) generation of high enough tensile stress to produce a crack.

- compared to single crystals, poly-crystals tend to have higher yield stresses.
  - Each grain in the poly-crystals has to undergo a complex shape change.
- \* mean free path of dislocation :

## Dislocation - solute interaction . :

- ↳ in solid solution phase.
- ↳ isomorphous
- ↳ The stress field created by the solute atom is spherically symmetric.
- ↳ The spherically symmetric field ensures no shear component.
- ↳ Hence do not interact with screw dislocations which are pure shear dislocations.  
→ will interact with edge dislocations.

↳ favourable relative arrangement  
lowers strain energy.

If solute < solvent d(size) → attracted to  
compression side

If solute > solvent d(size) → attracted to  
tension side.

\* Interstitial atoms also create compressive  
stress in the lattice.

## Strengthening Mechanisms

→ Strain (Work) Hardening

→ grain-boundary hardening.

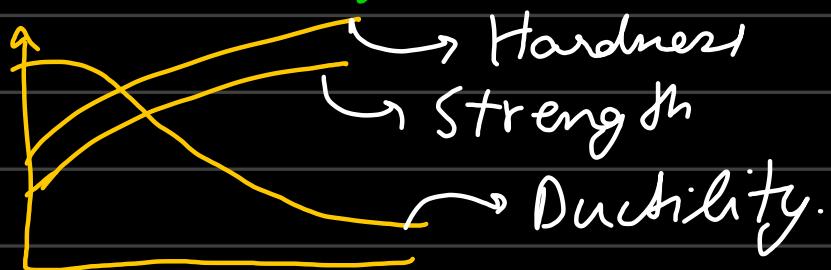
\* Cold Working: → deformation at room  
temperature.

% cold work percentage ⇒ degree of plastic  
deformation.

$$\hookrightarrow \% CW = \frac{A_0 - A_d}{A_0} \times 100$$

During cold working:

- ↳ dislocation motion becomes difficult
- ↳ dislocation density increases.



Amt of cold work .