

Lecture 14

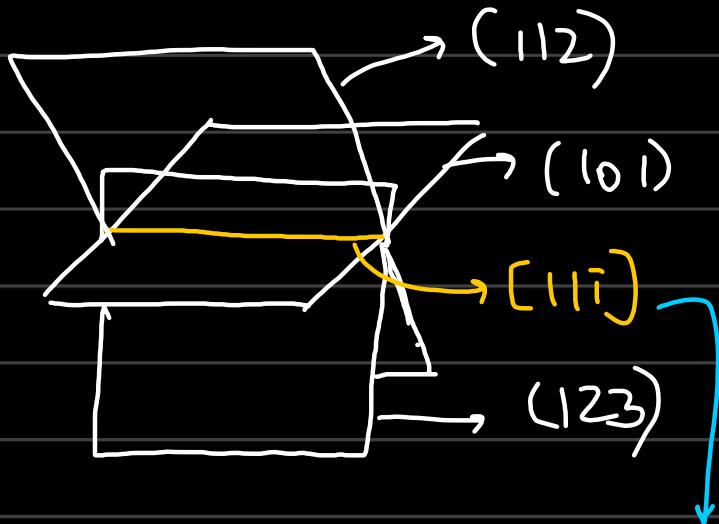
Dislocation in hcp:

Burgers vector

$$\frac{a_0}{3} [11\bar{2}0] \rightarrow \frac{a_0}{3} [10\bar{1}0] + \frac{a_0}{3} [01\bar{1}0]$$

↳ Slip occurs on basal plane ((0001)) in the $[11\bar{2}0]$ direction.

Dislocation in bcc:



→ Slip bands in bcc:

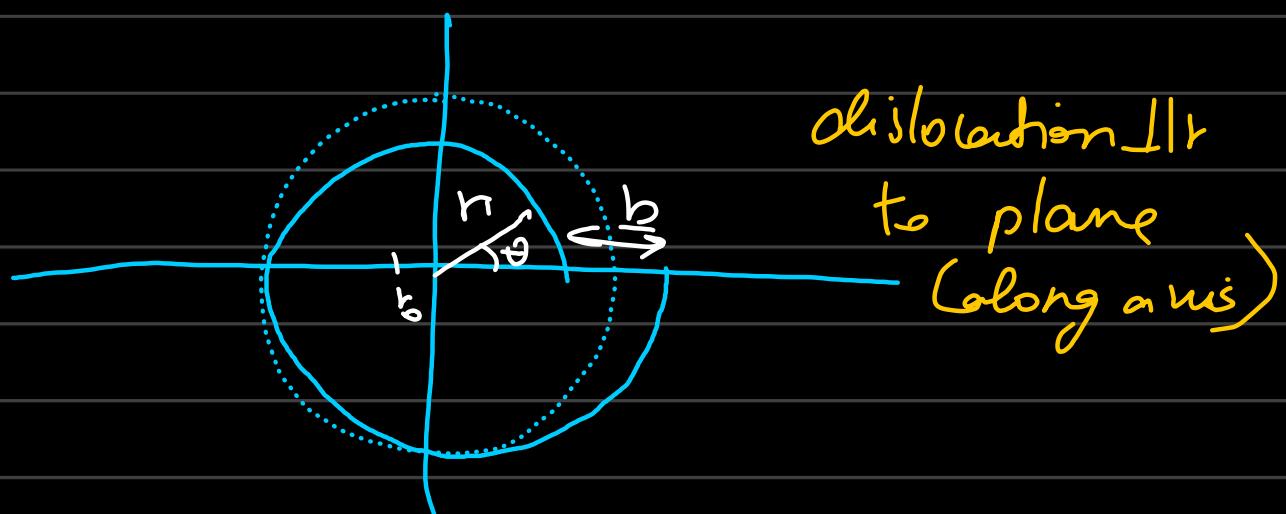
↳ Wavy glide

(Wavy slip, pencil slip).

Burgers vector in bcc

* Glide slip in bcc called pencil glide.

Strain field about dislocations :-



→ Can be considered as a plane strain condition

$$\star \sigma_r = \sigma_\theta = -\frac{C_0 b \sin \theta}{r}$$

$$\tau_{r_0} = \tau_{or} = \frac{\tau_{oblast}}{r}$$

$$\tau_o = \frac{G}{2\pi(1-\nu)}$$

* Due to $\tau \rightarrow \infty$ as $r \rightarrow 0$, a small cylinder of $r=r_0$ will be excluded from analysis.

* The strain energy involved in formation of an edge dislocation.

Estimated work done to displace the cut OA along slip plane.

$$U = \frac{1}{2} \int_{r_0}^{r_1} \tau_{r_0} b dr = \frac{1}{2} \int_{r_0}^{r_1} \tau_{oblast} \frac{dr}{r}$$

$$U = \frac{Gb^2}{4\pi(1-\nu)} \ln\left(\frac{r_1}{r_0}\right)$$

Total Strain energy = Elastic SE + Energy of the core

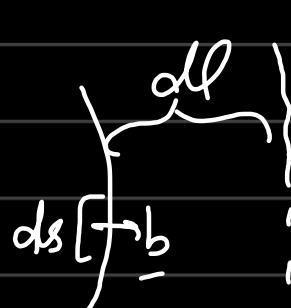
→ In screw dislocations: no normal stresses
 ↳ only shear stresses involved.

$$\tau_{\theta z} = \frac{Gb}{2\pi r} \quad U = \frac{1}{2} \int_{r_0}^{r_1} \tau_{\theta z} b dr = \underline{\underline{\frac{Gb^2 \ln\left(\frac{r_1}{r_0}\right)}{4\pi}}}$$

★ For typical annealed crystals:
 $r_1 = 100\text{nm}$, $b = 0.2\text{nm}$

$$\ln\left(\frac{r_1}{b}\right) \approx 2\pi \quad \text{★ Dislocation energy per unit length} \Rightarrow U = \underline{\underline{\frac{Gb^2}{2}}}$$

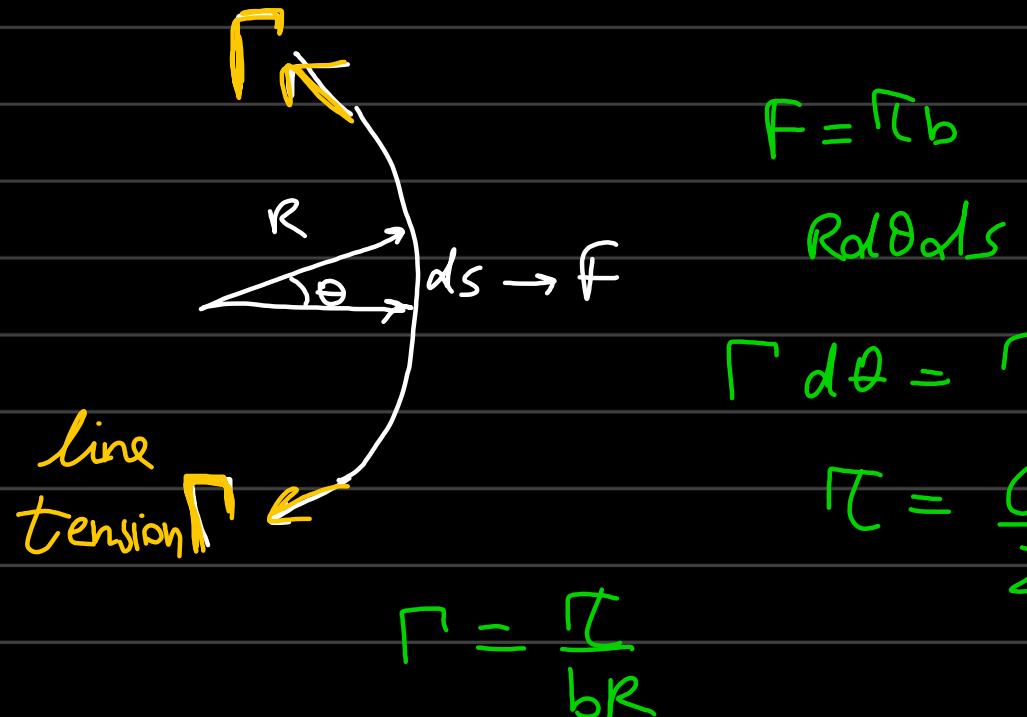
★ Forces on a dislocation:



$$F = \frac{dW}{dl ds} = \underline{\underline{\tau b}}$$

force per unit length

↳ This force is normal to the dislocation line at every point and oriented towards unslipped plane.



$$\text{Force per unit length} \Rightarrow \frac{Gb^2}{2R}$$

* The radial force F_r between two parallel screw dislocations:

$$F_r = T_{0z} b = \frac{Gb^2}{2\pi r}$$

distance b/w dislocations.

→ For edge dislocations:

$$F_r = F_\theta =$$

Dislocation Generation:

- Stroly finds that the macroscopic step created on surface of crystal is not the sum of all burgers vector of inherent dislocations
- This suggests that there are sources in crystal which get activated due to plastic deformation and generate additional dislocations.
- ↳ This generation of new dislocation. allows to maintain geometric coherence of crystals.

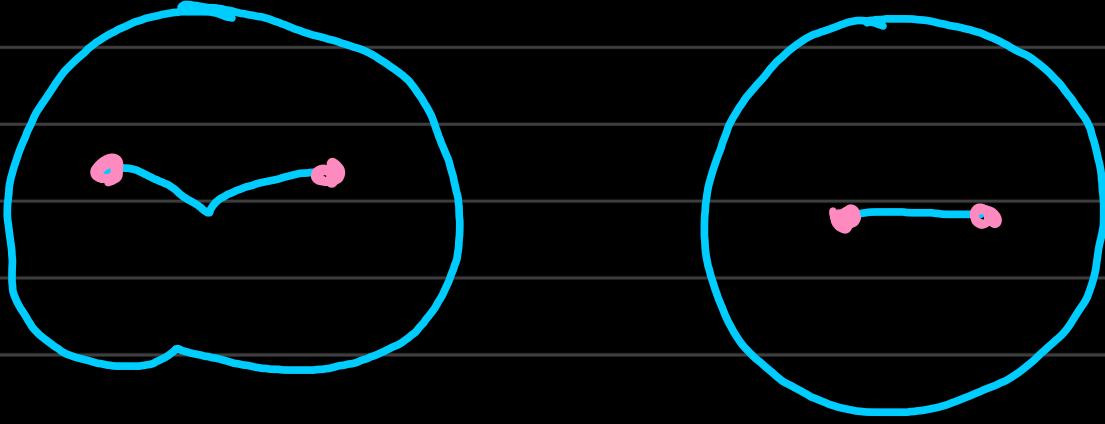
Dislocation Sources:

- ↳ shear stress exerts $F = Tb$ on dislocation line which is pinned on both ends.

{Frank-Read Source}

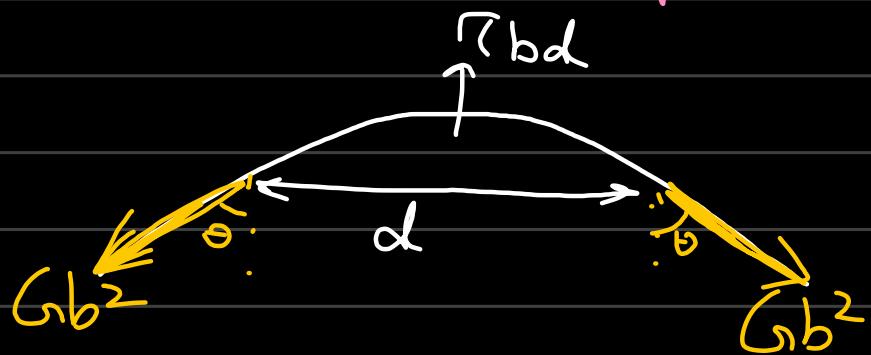


- shear stress maximum when segment becomes semi-circle.



→ series of concentric dislocation loops are formed.

Minimum stress to operate F-R source.



$$\propto \underbrace{r_{bd}}_{\text{when } \theta=90^\circ} = 2Gb^2 \Rightarrow \boxed{r_c = \frac{2Gb}{d}}$$

$$\nabla s = \frac{1}{d^2} \quad \left\{ \begin{array}{l} \text{dislocation density vs} \\ \text{dist b/w dislocations} \end{array} \right\}$$

$$\boxed{r_c = 2Gb\sqrt{s}} \rightarrow \begin{array}{l} \text{Statistical quantity} \\ (\text{d cannot be estimated}) \\ (\text{s can be estimated}) \end{array}$$

→ Hall-petch relation :-

$$\tau_c = \frac{\pi (\tau - \tau_i)^2 D}{4Gb}$$

$$\tau = \tau_i + \left(\frac{\tau_c 4Gb}{\pi D} \right)^{1/2} = \tau_i + k D^{-1/2}$$

$$\sigma_y = \sigma_i + k D^{-1/2}$$

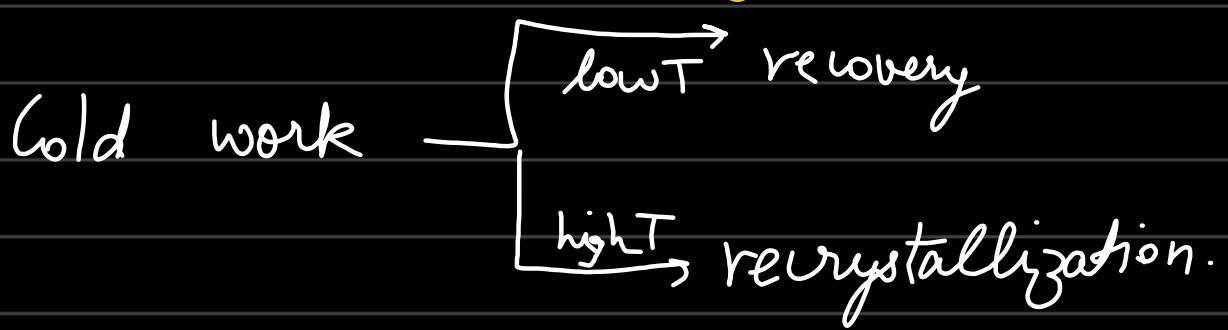
yield strength friction stress: overall resistance of the crystal lattice to dislocation movement
friction stress: overall resistance of the crystal lattice to dislocation movement.

Inverse Hall-petch relation:

↳ post theoretical limit,

* Hall-petch relation is valid under the assumption that there are atleast $N \geq 50$ dislocations at the pile up near grain boundary

Recovery and Recrystallization



↳ dynamic recovery & dynamic recrystallization.