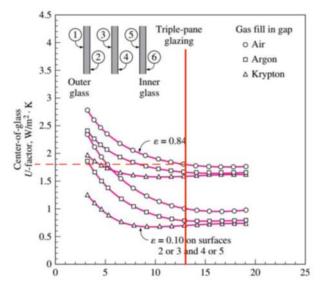
1.

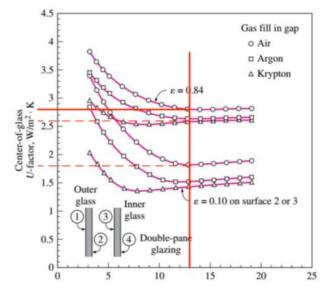
Based on the graph, we can find out by comparing the benchmark with the first case where the gas (krypton) has been changed, the U FACTOR value decreases by 7%, SO the thermal transmittance of the window has increased.

in the second comparison, using a low emissivity coating, the U FACTOR value decreases by 36%, greatly improving the thermal transmittance compared to the benchmark.

in the last comparison, adding an extra pane, the U FACTOR value, still decreases by 36%, proving a great improvement in the thermal efficiency of the window.

|  | Bench | 1       | 2   | 3    |
|--|-------|---------|-----|------|
|  | mark  |         |     |      |
| Gap (mm)                               | 13    | 13      | 13  | 13   |
| €                                      | 0.84  | 0.84    | 0.1 | 0.84 |
| N PANE                                 | 2     | 2       | 2   | 3    |
| Gas                                    | Air   | Krypton | Air | Air  |
| U <sub>factor</sub> w/m <sup>2</sup> k | 2.8   | 2.6     | 1.8 | 1.8  |
| percentage                             | 100%  | 93%     | 64% | 64%  |





|                 |  |             |                 |             |                       | P     | IACENZ | A, Italy            |            |          |      |         |           | WMO#: | 160840 |  |
|-----------------|--|-------------|-----------------|-------------|-----------------------|-------|--------|---------------------|------------|----------|------|---------|-----------|-------|--------|--|
| Lat             | 44.92N   | Long:       | 9.73E           | Elev:       | 138                   | StdP: | 99.68  |                     | Time Zone: | 1.00 (EU | W)   | Period: | 89-10     | WBAN: | 99999  |  |
| Innual H        | eating and H                                     | umidificati | on Design C     | onditions   |                       |       |        |                     |            |          |      |         |           |       |        |  |
| Coldest         | Coldest Heating DB Humidification DP/MCDB and HR |             |                 |             | Coldest month WS/MCDB |       |        | MCWS                | 1          |          |      |         |           |       |        |  |
|                 | Heating  | J DB        | 99.6%           |             | 99%                   |       | 0.4%   |                     | 1          | 1% to 99 |      | 6% DB   |           |       |        |  |
| Month           | 99.6%  | 99%         | DP              | HR          | MCDB                  | DP    | HR     | MCDB                | WS         | MCDB     | WS   | MCDB    | MCWS      | PCWD  | 1      |  |
| (0)             | (6)  | (0)         | (d)             | (0)         | (1)                   | (g)   | (h)    | (1)                 | (1)        | (k)      | (1)  | (m)     | (n)       | (0)   |        |  |
| 1               | -6.2   | -4.8        | -11.6           | 1.4         | 3.1                   | -8.8  | 1.8    | 1.8                 | 8.8        | 5.6      | 7.7  | 6.2     | 2.1       | 250   |        |  |
| nnual C         | ooling, Dehu                                     | midificatio | n, and Enth     | alpy Design | Conditions            |       |        |                     |            |          |      |         |           |       |        |  |
| Hottest Hottest |  |             | Cooling DB/MCWB |             |                       |       |        | Evaporation WB/MCDB |            |          |      |         | MCWS/PCWD |       |        |  |
| Month           | Month  | 0.4% 1%     |                 | 2% 0.       |                       | 4% 1% |        | 2%                  |            | to 0.4   | % DB | ı       |           |       |        |  |
|                 | DB Range   | DB          | MCWB            | DB          | MCWB                  | DB    | MCWB   | WB                  | MCDB       | WB       | MCDB | WB      | MCDB      | MCWS  | PCWD   |  |
| (0)             | (b)  | (c)         | (d)             | (0)         | (1)                   | (g)   | (h)    | (i)                 | (j)        | (k)      | (1)  | (m)     | (n)       | (0)   | (P)    |  |
| 8               | 11 9   | 33 1        | 22 7            | 31 9        | 22 4                  | 30.3  | 21 8   | 246                 | 30.2       | 23 7     | 29 2 | 22 9    | 28 3      | 24    | 90     |  |

## **Wood Frame**

WINDOW 1 : East, fixed, wood frame, Area= 14,4 m<sup>2</sup>

### **Heating:**

 $U_{w1 \text{ east}} = 2,84 \text{ W/m}^2 \text{ K}$ 

 $HF_{w1 \text{ east}} = U_{W1 \text{ east}} * \Delta T_{cooling} = 2.84 * 24.8 = 70.44$ 

 $Q_{w1 \text{ east}} = HF_{W1 \text{ east}} * A_{W1 \text{ east}} = 70.44 * 14.4 = 1014.2 W$ 

# Cooling:

Heat transfer

 $CF_{W1 \text{ east}} = UW_{1 \text{ east}} * (\Delta T_{cooling} - 0.46 \text{ DR}) = 2,84 (7,9 - (0,46 * 11,9)) = 6,9 \text{ W/m}^2$ 

Irradiation

ED = 559 , Ed= 188

East window of a detached house -  $FF_S = 0.31$ 

SHGC= 0.54

 $PXI_{W1 \text{ east}} = ED + Ed = 559 + 188 = 747$ 

 $CF_{W1 \text{ east}} = PXI * SHGC * IAC * FF_s = 747*0.54*1*0.31=125.1$ 

CF<sub>fen1 east</sub>=  $U_{w1 \text{ east}}$  \* ( $\Delta T_{cooling}$  – 0.46 DR) +PXI \*SHGC \*IAC \* FFs = 6.9 +125.1 =132 W/m<sup>2</sup>

$$Q_{\text{w1 east}} = \text{CF}_{\text{fen1 east}} * A_{\text{W1 east}} = 132*14.4 = 1900.8 \text{ W}$$

#### WINDOW 2: West, Fixed, Wood frame, Area= 14,4 m<sup>2</sup>

## Heating

$$U_{W2 \text{ west}} = 2.84 \text{ W/m}^2 \text{ K}$$

$$HF_{W2 \text{ west}} = U_{W2 \text{ west}} * \Delta T_{cooling} = 2.84 * 24.8 = 70.44$$

$$Q_{W2 \text{ west}} = HF_{W2 \text{ west}} * A_{W2 \text{ west}} = 70.44 * 14.4 = 1014.2 W$$

### Cooling

Heat transfer

$$CF_{W2 \text{ west}} = U_{W2 \text{ west}} * (\Delta T_{cooling} - 0.46 \text{ DR}) = 2,84 (7,9 - (0,46 \cdot 11,9)) = 6,9 \text{ W/m}^2$$

ED = 559

Ed= 188

West window of a detached house -  $FF_S = 0.31$ 

SHGC= 0.54

$$PXI_{W2 \text{ west}} = ED + Ed = 559 + 188 = 747$$

$$CF_{W2 \text{ west}} = PXI^* SHGC * IAC * FF_s = 747*0.54*1*0.56 = 225.9$$

CF fen 2 west = 
$$U_{w2 \text{ west}}$$
 \* ( $\Delta T_{cooling} - 0.46DR$ ) +PXI \*SHGC \*IAC \* FF<sub>s</sub> =  $6.9 + 225.9 = 232.8 \text{ W/}^{m2}$ 

$$Q_{W2 \text{ west}} = CF_{fen2 \text{ west}} * A_{W2 \text{ west}} = 232.8 * 14.4 = 3352.32 \text{ W}$$

#### WINDOW 3: South, Fixed, Wood Frame, Area= 3.6 m<sup>2</sup>

### **Heating:**

 $U_{W3 \text{ south}=} 2,84 \text{ W/m}^2 \text{ K}$ 

 $HF_{W3 \text{ south}} = U_{W \text{ 3south}} * \Delta T_{cooling} = 2.84 * 24.8 = 70.44 \text{ W/ m}^2$ 

 $Q_{W3 \text{ south}} = HF_{W3 \text{ south}} * A_{W3 \text{ south}} = 70.44 * 3.6 = 253.6 W$ 

### **Cooling:**

Heat transfer part

 $CF_{W3 \text{ south}} = U_{W3 \text{ south}} * (\Delta T_{cooling} - 0.46 * DR) = 2,84 (7,9 - (0,46 *11,9)) = 6,9 \text{ W/m}^2$ 

Part for Irradiation part

 $E_D = 348$ 

 $E_{d} = 209$ 

South window of a detached house -  $FF_S = 0.31$ 

SHGC= 0.54

 $PXI_{W3 \text{ south}} = E_D + E_d = 348 + 209 = 557$ 

CF w<sub>3</sub> south = PXI\* SHGC \* IAC \* FF<sub>s</sub>= 557\*0.54\*1\*0.47=141.4

CF<sub>fen3 south</sub>=  $U_{w3 \text{ south}}$  \* ( $\Delta T_{cooling}$  - 0.46 \* DR) +PXI \*SHGC \*IAC \* FF<sub>s</sub> = 6.9 +141.4=148.3 W/m<sup>2</sup>

 $Q_{\text{w3 south}} = \text{CF}_{\text{fen3 south}} * A_{\text{W3 south}} = 148.3*3.6 = 533.88 \text{ W}$ 

#### WINDOW 4: South, Operable, wood frame, Area= 3.6 m<sup>2</sup>

### **Heating:**

U<sub>W4 south=</sub> 2,87 W/m<sup>2</sup> K

 $HF_{W4 \text{ south}} = U_{W4 \text{ south}} * \Delta T_{cooling} = 2.87 * 24.8 = 71.17 \text{ W/m}^2$ 

 $Q_{W4 \text{ south}} = HF_{W4 \text{ south}} * A_{W4 \text{ south}} = 71.17 * 3.6 = 256.2 W$ 

### **Cooling:**

Heat transfer part

 $CF_{W4 \text{ south}} = U_{W4 \text{ south}} * (\Delta T_{cooling} - 0.46 * DR) = 2,87 (7,9 - 0,46 \cdot 11,9) = 6,96 \text{ W/m}^2$ 

Part for Irradiation part

 $E_D = 348$ 

 $E_{d} = 209$ 

South window of a detached house -  $FF_S = 0.47$ 

SHGC= 0.46

 $PXI_{W4 \text{ south}} = E_D + E_d = 348 + 209 = 557$ 

CF w<sub>4</sub> south = PXI \* SHGC \* IAC \* FF<sub>s</sub>= 557\*0.46\*1\*0.47=120.4

 $CF_{fen4 \ south} = U_{w3south} *(\Delta T_{cooling} - 0.46 * DR) +PXI *SHGC *IAC * FF_s = 6.9 +120.4=127.3 W/m<sup>2</sup>$ 

 $Q_{\text{w4 south}} = \text{CF}_{\text{fen4 south}} * A_{\text{W4 south}} = 127.3 * 3.6 = 458.28 \text{ W}$ 

 $Q_{\text{Total windows Cooling wood frame}} = 1900,.8 + 3352.32 + 533.88 + 458.28 = 6245.3 W$ 

 $Q_{\text{Total windows Heating wood frame}} = 1014.2 + 1014.2 + 253.6 + 256.2 = 2538.2 \text{ W}$ 

#### **Aluminium Frame**

#### Window 1: East, Fixed, Aluminium, Area= 14,4 m<sup>2</sup>

### **Heating:**

$$U_{w1 \, east=} 3.61 \, W/m^2 \, K$$

$$HF_{w1 \text{ east}} = U_{w1 \text{ east}} * \Delta T_{cooling} = 3.61 * 24.8 = 89.52 \text{ W/m}^2$$

$$Q_{w1 \text{ east}}$$
= HF<sub>W1 east</sub> \* A<sub>W1 east</sub> = 89.52 \* 14.4 = 1289.1 W

### **Cooling:**

Part for Heat transfer

$$CF_{W1 \text{ east}} = U_{W1 \text{ east}} * (\Delta T_{cooling} - 0.46 * DR) = 3.61* (7.9 - 0.46 \cdot 11.9) = 8.7 \text{ W/m}^2$$

Part for Irradiation part

$$E_{D} = 559$$

$$E_{d} = 188$$

East window of a detached house -  $FF_S = 0.31$ 

SHGC= 0.56

$$PXI_{W1 \text{ east}} = E_D + E_d = 559 + 188 = 747$$

$$CF_{W1 \text{ east}} = PXI*SHGC*IAC*FF_s = 747*0.56*1*0.31=129.6$$

$$CF_{fen1 \, east} = U_{w1 \, east} * (\Delta T_{cooling} - 0.46 * DR) + PXI * SHGC * IAC * FF_s = 8.7 + 129.6 = 138.3 W/m2$$

$$Q_{\text{w1 east}} = \text{CF}_{\text{fen1 east}} * A_{\text{W1 east}} = 138.3*14.4 = 1991.5 \text{ W}$$

#### WINDOW 2: West, Fixed, Aluminium, Area= 14,4 m<sup>2</sup>

### **Heating:**

 $U_{W2 \text{ west=}} 3.61 \text{ W/m}^2 \text{ K}$ 

 $HF_{W2 \text{ west}} = U_{W2 \text{ west}} * \Delta T_{cooling} = 3.61 * 24.8 = 70.44$ 

 $Q_{W2 \text{ west}} = HF_{W2 \text{ west}} * A_{W2 \text{ west}} = 89.52 * 14.4 = 1289.1 W$ 

### Cooling;

Part for Heat transfer

 $CF_{W2 \text{ west}} = U_{W2 \text{ west}} * (\Delta T_{cooling} - 0.46 * DR) = 3.61 (7.9 - 0.46 \cdot 11.9) = 8.7 \text{ W/m}^2$ 

 $E_{D} = 559$ 

 $E_d = 188$ 

West window of a detached house -  $FF_S = 0.56$ 

SHGC= 0.56

 $PXI_{W2 \text{ west}} = E_D + E_d = 559 + 188 = 747$ 

 $CF_{W2 \text{ west}} = PXI*SHGC*IAC*FF_s=747*0.56*1*0.56=234.26$ 

 $CF_{fen2 west} = U_{w2 west} * (\Delta T_{cooling} - 0.46 * DR) + PXI*SHGC*IAC*FF_s = 8.7+234.26=242.96 W/m<sup>2</sup>$ 

 $Q_{W2 \text{ west}} = CF_{fen2 \text{ west}} * A_{W2 \text{ west}} = 242.96 * 14.4 = 3498.6 W$ 

#### WINDOW 3: South, Fixed, Aluminium, Area= 3.6 m<sup>2</sup>

### **Heating:**

 $U_{W3 \text{ south}=} 3.61 \text{ W/m}^2 \text{ K}$ 

 $HF_{W3 \text{ south}} = U_{W3 \text{ south}} * \Delta T_{cooling} = 3.61 * 24.8 = 89.52 \text{ W/m}^2$ 

 $Q_{W3 \text{ south}} = HF_{W3 \text{ south}} * A_{W3 \text{ south}} = 89.52 * 3.6 = 322.2 W$ 

### **Cooling:**

Heat transfer part

 $CF_{W3 \text{ south}} = U_{W3 \text{ south}} *(\Delta T_{cooling} - 0.46 * DR) = 3.61 (7,9 - 0,46 \cdot 11,9) = 8.7 \text{ W/m}^2$ 

Part for Irradiation part

 $E_D = 348$ 

 $E_{d} = 209$ 

South window of a detached house -  $FF_S = 0.47$ 

SHGC= 0.56

 $PXI_{W3 \text{ south}} = E_D + E_d = 348 + 209 = 557$ 

CF w<sub>3</sub> south = PXI\*SHGC\*IAC\*FF<sub>s</sub>= 557\*0.56\*1\*0.47=146.6

CF<sub>fen3 south</sub>=  $U_{w3 \text{ south}}$  \*( $\Delta T_{cooling}$  - 0.46 \* DR) +PXI \*SHGC \*IAC \* FF<sub>s</sub> = 8.7 +146.6=155.3 W/m<sup>2</sup>

 $Q_{\text{w3 south}} = \text{CF}_{\text{fen3 south}} * A_{\text{W3 south}} = 155.3*3.6 = 559.08 \text{ W}$ 

#### WINDOW 4: South, Operable, Aluminium, Area= 3.6 m<sup>2</sup>

### Heating:

 $U_{W4south=}$  4.62 W/m<sup>2</sup> K

 $HF_{W4south} = U_{W4south} * \Delta T_{cooling} = 4.62 * 24.8 = 114.57 \text{ W/ } \text{m}^2$ 

 $Q_{W4south} = HF_{W4south} * A_{W4south} = 114.57 * 3.6 = 412.4 W$ 

### Cooling:

Heat transfer part

 $CF_{W4 \text{ south}} = U_{W4 \text{ south}} *(\Delta T_{cooling} - 0.46 * DR) = 4.62 (7.9 - 0.46 \cdot 11.9) = 11.2 \text{ W/m}^2$ 

Part for Irradiation part

 $E_D = 348$ 

 $E_{d} = 209$ 

South window of a detached house -  $FF_S = 0.47$ 

SHGC= 0.55

 $PXI_{W4 \text{ south}} = E_D + E_d = 348 + 209 = 557$ 

CF w<sub>4</sub> south = PXI\*SHGC\*IAC\*FF<sub>s</sub>= 557\*0.55\*1\*0.47=143.95

 $CF_{fen4 \ south} = U_{w3 \ south} *(\Delta T_{cooling} - 0.46 * DR) + PXI *SHGC *IAC * FF_s = 11.2 + 143.98 = 155.18 W/m<sup>2</sup>$ 

 $Q_{\text{w4 south}} = \text{CF}_{\text{fen4 south}} * A_{\text{W4 south}} = 155.18*3.6 = 558.65 \text{ W}$ 

 $Q_{\text{Total windows Cooling Aluminium frame}} = 1991.5 + 3498.6 + 559.08 + 558.65 = 6607.8 \, W$ 

 $Q_{\text{Total windows Heating Aluminium frame}} = 1289.1 + 1289.1 + 322.2 + 412.4 = 3312.8 \ W$