

# MINA SYSTEM

CALIBRATION UNIT  
16.01.2019 CW

VALVE TYPE

VT 307-5D21-01F-Q

1/8"

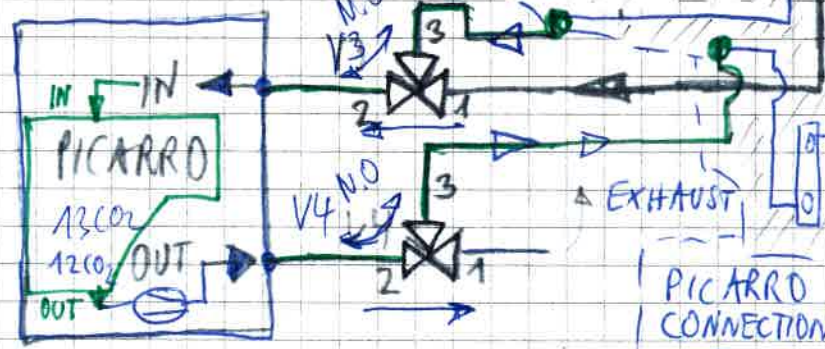
Light

Timing KQ2 H01-U01 A

1/8"

VALVE SEQUENCE

GAS		V5	V6	V7	V8	V9
S.L	6.	0	0	0	0	0
S.LL	5.	0	0	0	X	0
SLH	4.	0	0	0	X	X
N <sub>2</sub>	1.	X	0	0	0	0
N <sub>2</sub> L	2.	X	X	0	0	0
N <sub>2</sub> H	3.	X	X	X	0	0



LOW PRESSURE REDUCER

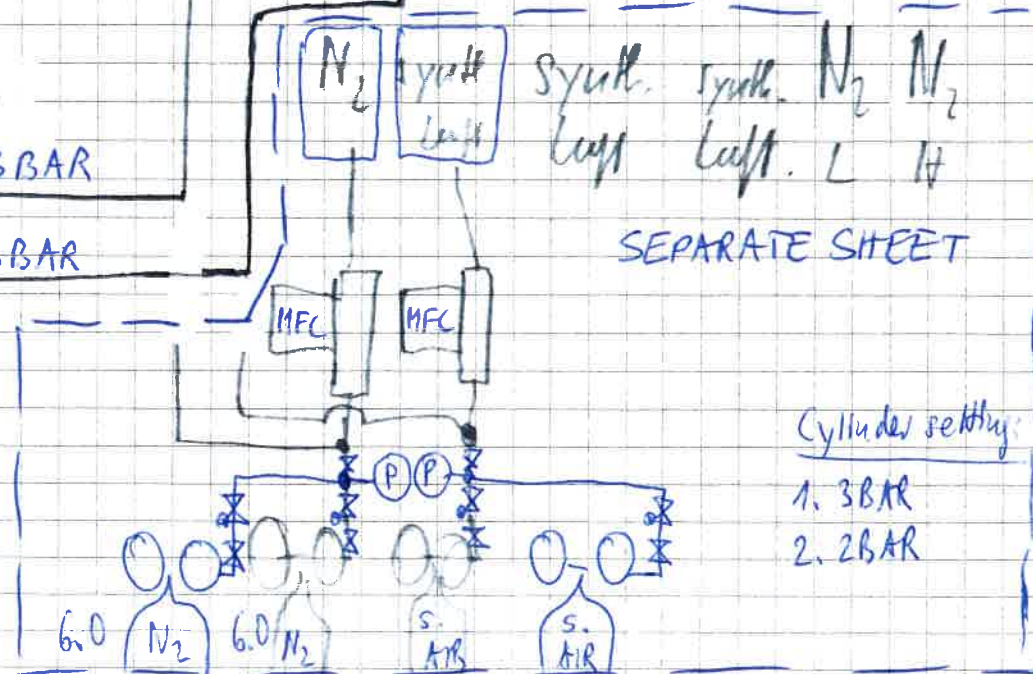
0.3BAR

0.3BAR

N<sub>2</sub> SUPPLY 2.0-3BAR

Synth. AIR SUPPLY

2.0-3BAR

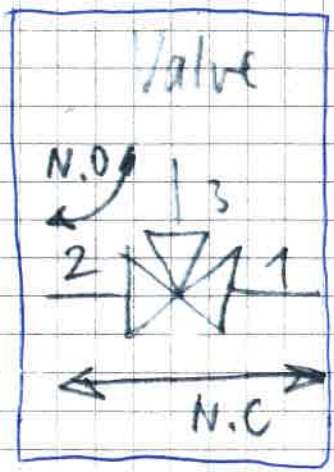


SEPARATE SHEET

Cylinder setting

1. 3BAR
2. 2BAR

Control - Port 5 → V1-V4 ON  
CRA000 DATA LOSSER TRIGGER → Sequence start



CALIBRATION GASES

