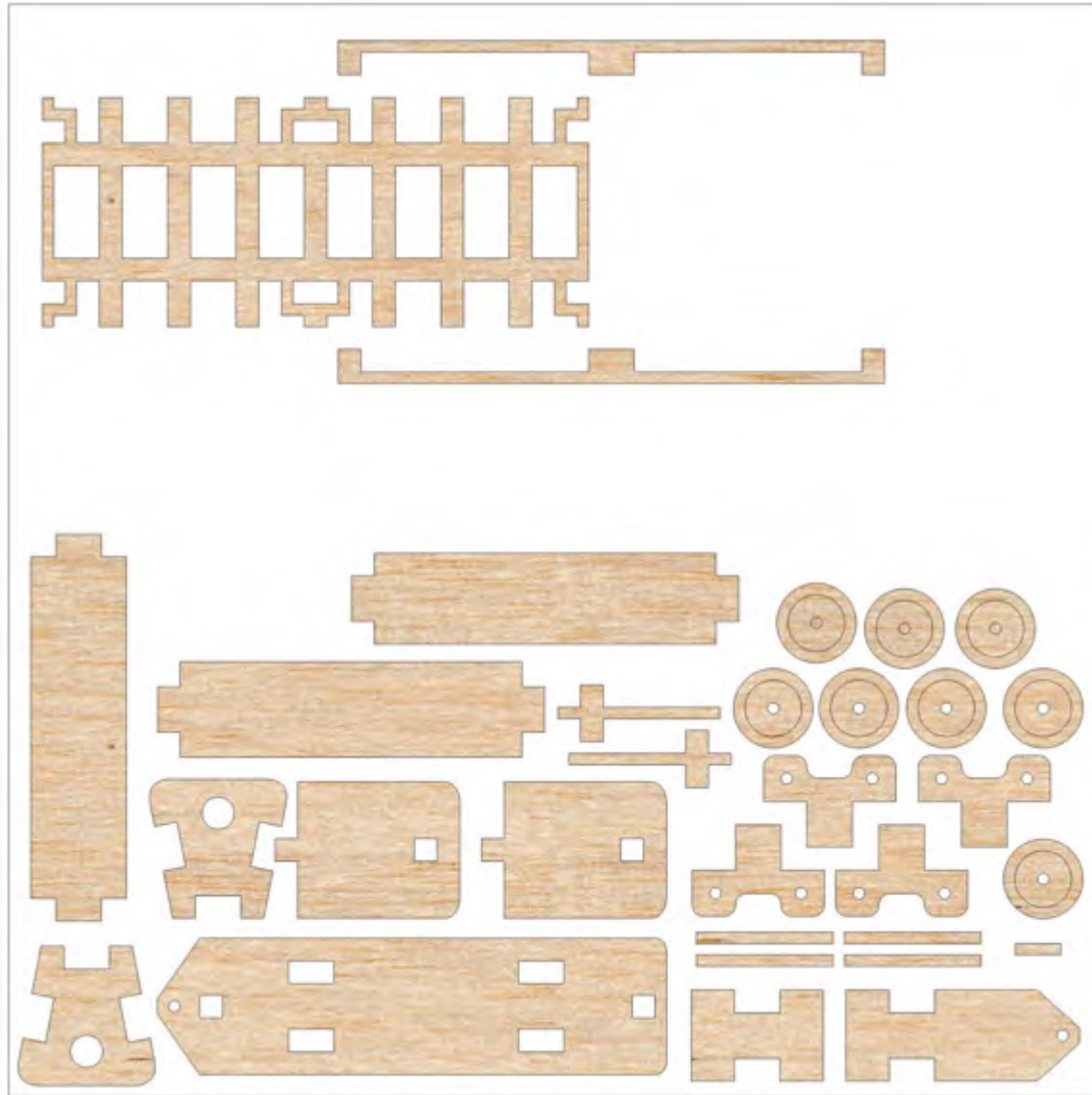


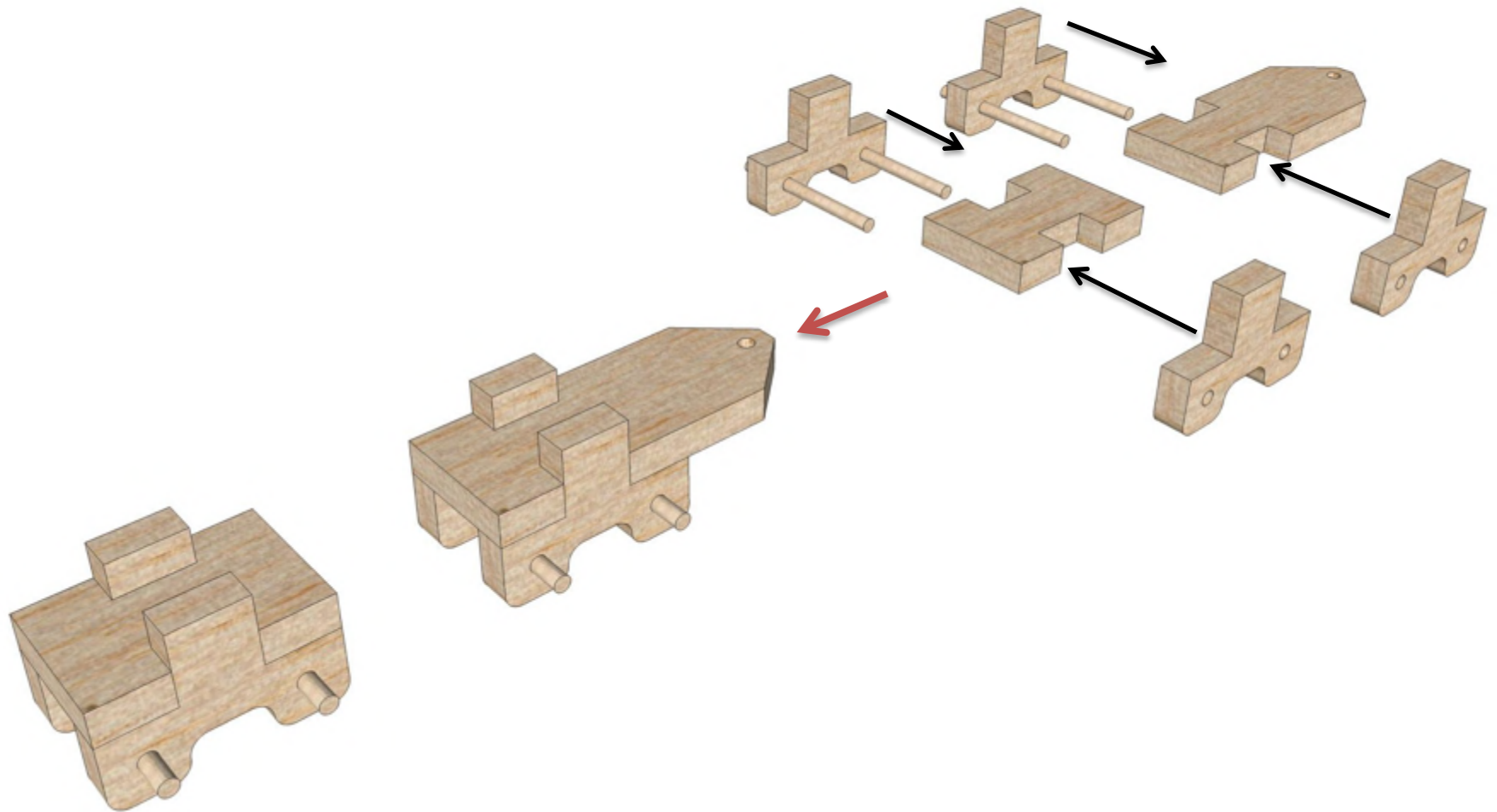
HOPPER CAR





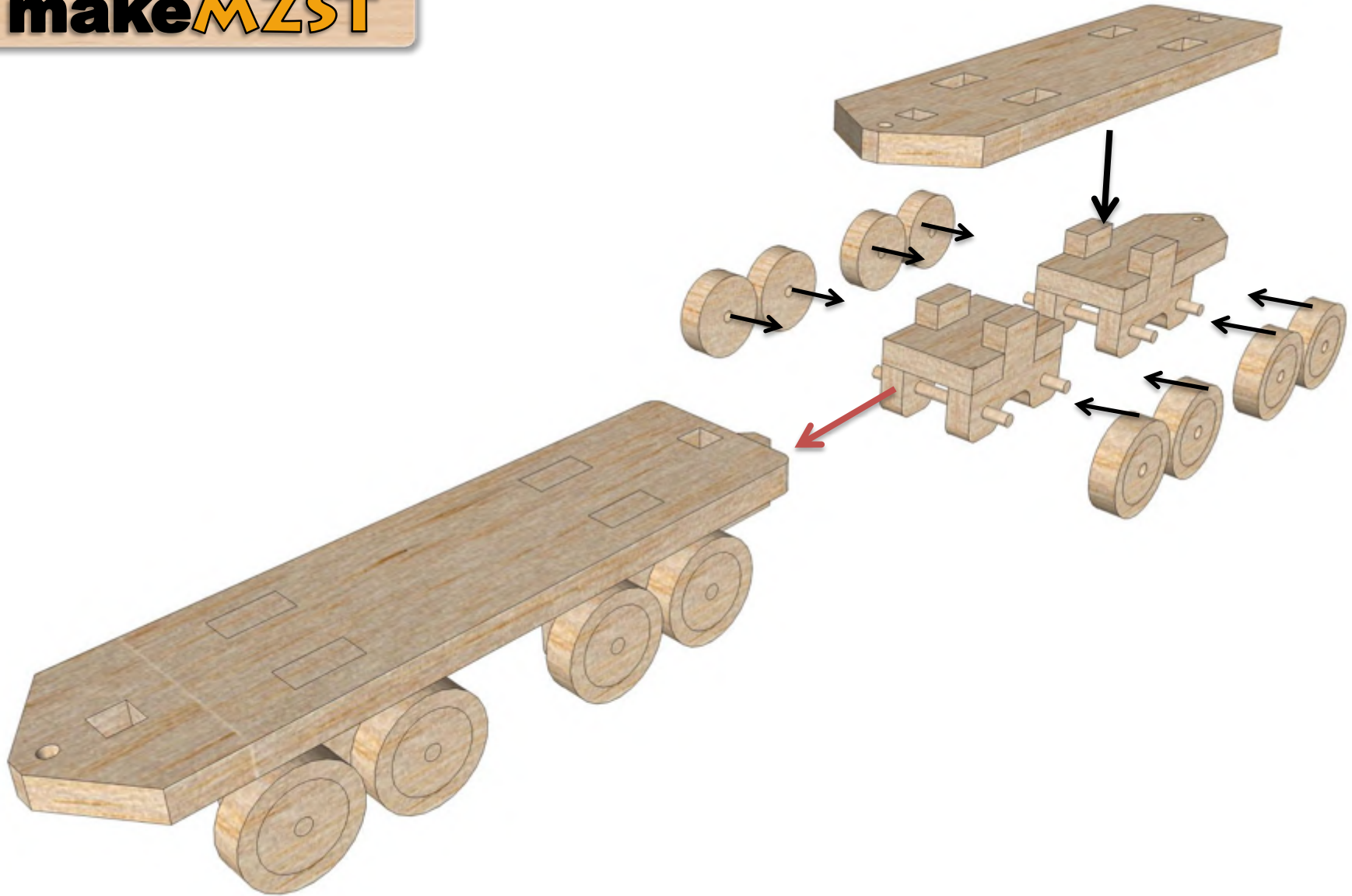
PARTS LIST

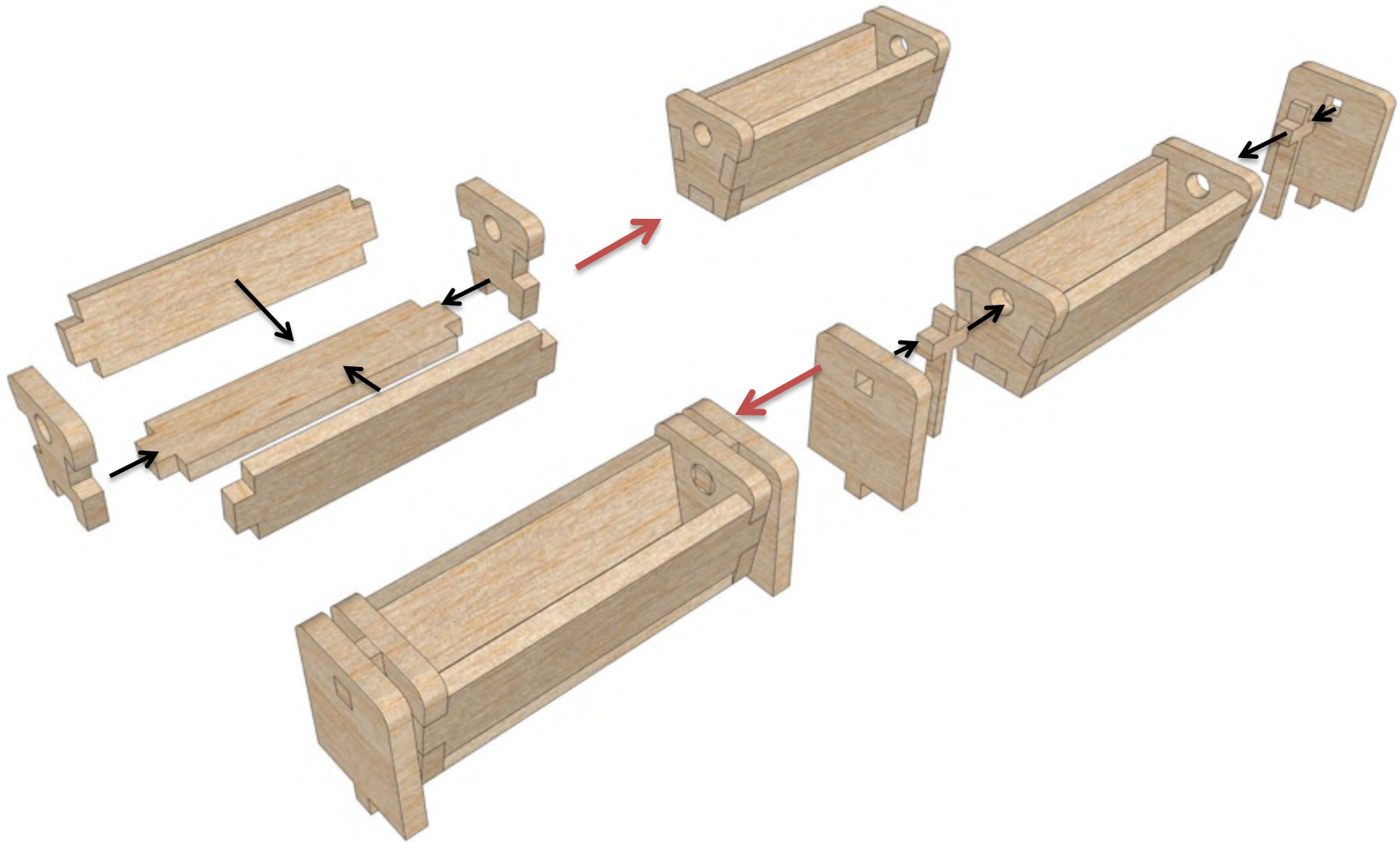




ASSEMBLY STEPS

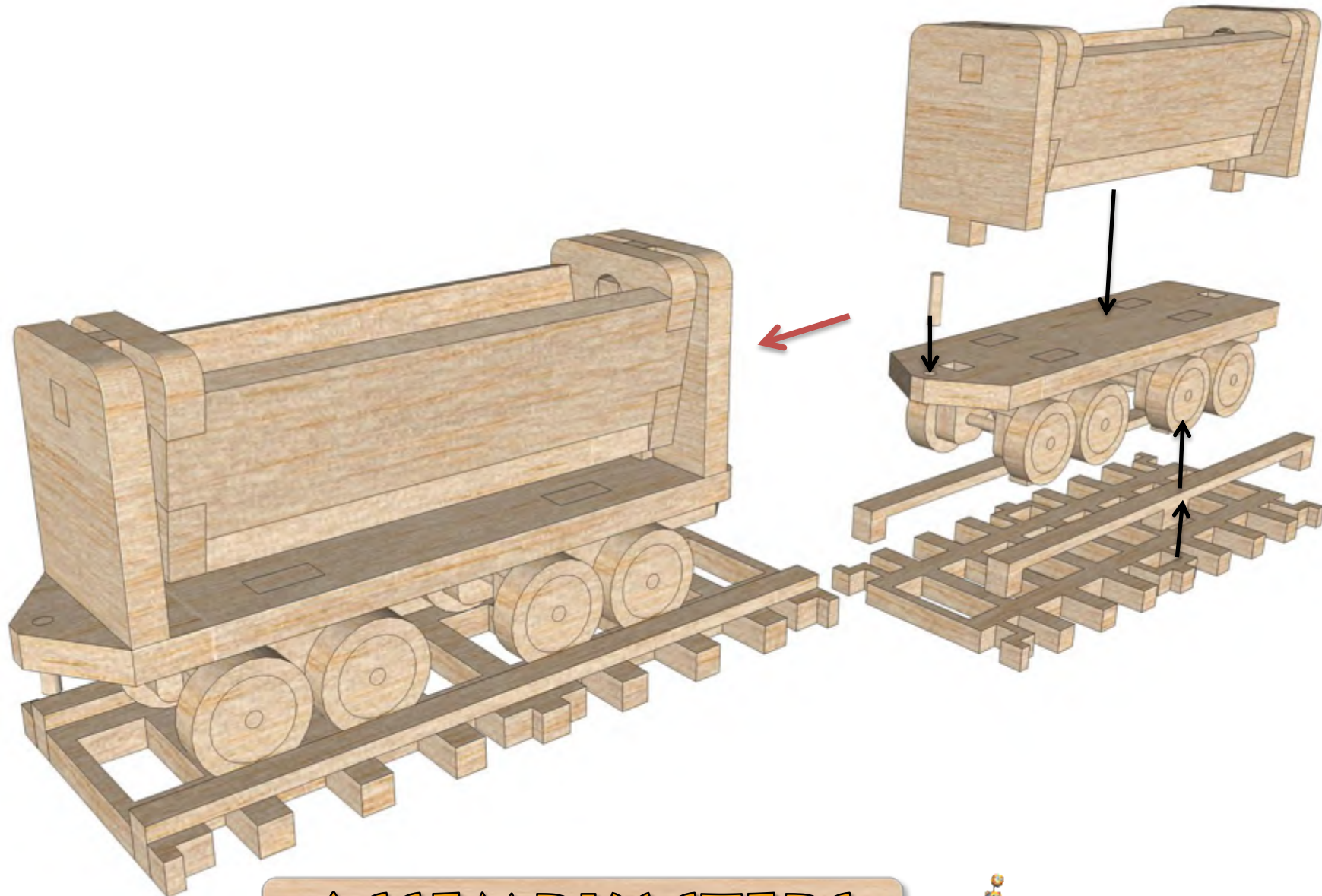






ASSEMBLY STEPS





ASSEMBLY STEPS





COMPLETED

