

Daimler India Commercial Vehicles Pvt. Ltd -Central Lab

SIPCOT Insdustrial Estate, Oragadam Village, Singaperumal Koil Road, Mathur(PO), Sriperumbadur Taluk, Kanchipuram - 602105, Tamil Nadu, India. Phone: +91 44 4969 4456,

Website: www.daimler-indiacv.com / www.bharatbenz.com



CERTIFICATE OF CALIBRATION

I. Descriptions of DUC

Certificate No : DICV/CL/22/00000001 Report Issues Date :25-07-2022

ULR No : CC20212200000001F

 Date Of Calibration
 : 21-07-2022
 Next Calibration Due
 : Jul-2023

Name Of The Custom : Gopi Kannayiram Date of Receipt : 16-07-2021

Department : LAB-QA Description of Equipment : Master Ring Gauge

Range Least Count		Serial No	Make
37.4974mm NA		GF0950	BAKER

Identification Number : LQMRG-004

Condition of DUC : Good

Calibration Procedure /
Reference Standard :

: IS 3485:1983

II. Master & Equipment Used For Calibration & Traceability

SI.	Master Equipment	ld No	Make	Traceability	Certificate No	Validity
1	ULM	CM-01	Trimos	NABL Accreditated Lab No:CC-2656	CGIL/2021/0309/H-001	08-03-2023
2	Master Setting Ring 40.00	CM-22	Trimos	NABL Accreditated Lab No:CC-2428	JRPM-CCTR-DIM- 2020-0254	07-02-2022

The master Equipment used for calibration are calibrated and traceable to National / International Standard

Environmental Condition : $20 \pm 1.0^{\circ}$ C / $50 \pm 10\%$ RH

Uncertainty Of Measurement

The stated Expanded uncertainty is estimated at a confidence level approximately 95% with a coverage factor k = 2

Calibrated By Authorized Signatory

Karthikeyan V

Engineer

1. The Calibration results are valid at the time of & under the stated conditions of measurement.

2. The report shoult not be reproduced either in full or in part without out permission in writing.

3. Next calibration due date given in this cetificate as per customer request irrespective of the status or condition of the IMTE.

Gurushev P

Quality Manager

DAIMLER TRUCK

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III. Mechanical Calibration Results

Certificate No DICV/CL/22/00000001

All Values are in mm

Report Issue Date : 25-07-2022

Nominal	Trial-1	Trial-2	Trial-3	Average
37.50000	37.50000	37.50000	37.50000	37.50000

Column1	Column2	Column3	Column4	Column5	Column6
37.49914	37.49916	37.49918	37.49917	39.49918	39.49918

IV. Result Of Calibration : Testing

V. Remarks : Testing

Statement of confirmity is given based on decision rule Exclude MU agreed by requestor.

Calibrated By Authorized Signatory

Karthikeyan V

Engineer

Gurushev P

Quality Manager

End of Certificate

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