

Daimler India Commercial Vehicles Pvt. Ltd -Central Lab

SIPCOT Insdustrial Estate, Oragadam Village, Singaperumal Koil Road, Mathur(PO), Sriperumbadur Taluk, Kanchipuram - 602105, Tamil Nadu, India. Phone: +91 44 4969 4456,

Website: www.daimler-indiacv.com / www.bharatbenz.com



CERTIFICATE OF CALIBRATION

I. Descriptions of DUC

Certificate No : DICV/CL/22/00000000 Report Issues Date :07-06-2022

Date Of Calibration: 26-05-2022Next Calibration Due: 19-05-2022

Name Of The Custom : Praveen Kumar

Department : Mechanical

Date of Receipt : 19-05-2022

Description of Equipment : Plunger Dial Test

Range Least Count		Serial No	Make	
25mm	30mm	0002	Japan	

Identification Number

:

Condition of DUC

: Testing

Calibration Procedure /

Reference Standard :

II. Master & Equipment Used For Calibration & Traceability

			l	l <u> </u>	l	
I SI.	Master Equipment	l Id No	l Make	Traceability	Certificate No	Validity

The master Equipment used for calibration are calibrated and traceable to National / International Standard

Environmental Condition : $20 \pm 1.0^{\circ}$ C / $50 \pm 10\%$ RH

Uncertainty Of Measurement

: Testing

The stated Expanded uncertainty is estimated at a confidence level approximately 95% with a coverage factor k = 2

Calibrated By Authorized Signatory

Ramesh Balakrishnan

Prabhu KP

Technical Manager

DAIMLER TRUCK

- ${\bf 1.}\ {\bf The}\ {\bf Calibration}\ {\bf results}\ {\bf are}\ {\bf valid}\ {\bf at}\ {\bf the}\ {\bf time}\ {\bf of}\ {\bf \&}\ {\bf under}\ {\bf the}\ {\bf stated}\ {\bf conditions}\ {\bf of}\ {\bf measurement}.$
- 2. The report shoult not be reproduced either in full or in part without out permission in writing.

3. Next calibration due date given in this cetificate as per customer request irrespective of the status or condition of the IMTE.

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Format No : 365.QM.D.16, Rev No : 02

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All Values are in mm

S.No	Measured	Observed	Dev from Nom
1	10	13.3333	-3.3333
2	20	30.0000	-10.0000
3		0.0000	0.0000
4		0.0000	0.0000
5		0.0000	0.0000
6		0.0000	0.0000
7		0.0000	0.0000
8		0.0000	0.0000
9		0.0000	0.0000
10		0.0000	0.0000
11		0.0000	0.0000

Range	Zero Setting	Parallelism	FlatNess	
Kange	Actual	Actual	Actual	
25mm		200	300	

IV. Result Of Calibration : Testing result

V. Remarks : Testing

Statement of confirmity is given based on decision rule Include MU agreed by requestor.

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Ramesh Balakrishnan

Technical Manager

End of Certificate

1. The Calibration results are valid at the time of & under the stated conditions of measurement.

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