

**Daimler India Commercial Vehicles Pvt. Ltd -Central Lab**SIPCOT Industrial Estate, Oragadam Village, Singaperumal Koil Road,  
Mathur(PO), Sriperumbadur Taluk, Kanchipuram - 602105, Tamil Nadu, India.

Phone: +91 44 4969 4456,

Website: www.daimler-indiacv.com / www.bharatbenz.com



CR20220082 A14

**CERTIFICATE OF CALIBRATION****I. Descriptions of DUC**

**Certificate No** : DICV/CL/22/37355 **Report Issues Date** : 07-11-2022

**ULR No** : CC202122000014463F

**Date Of Calibration** : 21-09-2022 **Next Calibration Due** : Sep-2023

**Name Of The Customer** : PTI-T-QA (Domestic) **Date of Receipt** : 05-09-2022

**Department** : PTI-T-QA (Domestic) **Description of Equipment** : Vernier Caliper

Range	Least Count	Serial No	Make
0-150mm	0.01mm	15803467	Mitutoyo

**Identification Number** : TaVC-3082

**Condition of DUC** : Good

**Calibration Procedure / Reference Standard** : IS 16491-1:2016

**II. Master & Equipment Used For Calibration & Traceability**

Sl.	Master Equipment	Id No	Make	Traceability	Certificate No	Validity
1	Caliper Checker	CM-07	Mikronix	NABL Accredited Lab No:CC-2428	JRPM-CCTR-DIM- 2021-4063	21-08-2023
2	Gauge Blocks 112 Pieces	CM-05	Opus	NABL Accredited Lab No:CC-2428	JRPM-CCTR-DIM- 2021-3373	17-07-2023

The master Equipment used for calibration are calibrated and traceable to National / International Standard

**Environmental Condition** :  $20 \pm 1.0^{\circ}\text{C}$  /  $50 \pm 10\%$  RH**Uncertainty Of Measurement** :  $\pm 0.016\text{mm}$ The stated Expanded uncertainty is estimated at a confidence level approximately 95% with a coverage factor  $k = 2$ **Calibrated By**Karthikeyan V  
Engineer**Authorized Signatory**Gurushev P  
Technical Manager

- The Calibration results are valid at the time of & under the stated conditions of measurement.
- The report should not be reproduced either in full or in part without out permission in writing.
- Next calibration due date given in this cetificate as per customer request irrespective of the status or condition of the IMTE.

DAIMLER TRUCK



CC-2021

SIPCOT Industrial Estate, Oragadam Village, Singaperumal Koil Road,  
Mathur(PO), Sriperumbadur Taluk, Kanchipuram - 602105, Tamil Nadu, India.  
Phone: +91 44 4969 4456,  
Website: www.daimler-indiacv.com / www.bharatbenz.com



CR20220082 A14

## III. Mechanical Calibration Results

Certificate No DICV/CL/22/37355

Report Issue Date : 07-11-2022

All Values are in mm

Sl. No	External Measurement		Deviation	Internal Measurement		Deviation	Depth Measurement		Deviation
	Nominal	Actual		Nominal	Actual		Nominal	Actual	
1	0.0	0.0000	0.00	0.0	0.0000	0.00	0.0	0.0000	0.00
2	10.0	9.9967	0.00	10.0	9.9900	0.01	10.0	9.9900	0.01
3	20.0	19.9933	0.01	20.0	19.9900	0.01	20.0	19.9900	0.01
4	50.0	49.9933	0.01	50.0	49.9900	0.01	50.0	49.9900	0.01
5	100.0	99.9900	0.01	100.0	99.9900	0.01	100.0	99.9900	0.01
6	150.0	149.9900	0.01	150.0	149.9900	0.01	150.0	149.9900	0.01
Actual									
Parallelism for External Jaws				0.01					
Parallelism for Internal Jaws				0.01					

## IV. Result Of Calibration

: Calibrated parameters accepted

## V. Remarks

: Calibration accepted

## Calibrated By

Karthikeyan V  
Engineer

## Authorized Signatory

Gurushev P  
Technical Manager

\*\*\*End of Certificate\*\*\*

1. The Calibration results are valid at the time of & under the stated conditions of measurement.
2. The report should not be reproduced either in full or in part without out permission in writing.
3. Next calibration due date given in this cetificate as per customer request irrespective of the status or condition of the IMTE.

DAIMLER TRUCK