

Daimler India Commercial Vehicles Pvt. Ltd -Central Lab

SIPCOT Insdustrial Estate, Oragadam Village, Singaperumal Koil Road, Mathur(PO), Sriperumbadur Taluk, Kanchipuram - 602105, Tamil Nadu, India. Phone: +91 44 4969 4456,

Website: www.daimler-indiacv.com / www.bharatbenz.com



CERTIFICATE OF CALIBRATION

I. Descriptions of DUC

Certificate No : DICV/CL/22/00000000 Report Issues Date :08-06-2022

 Date Of Calibration
 : 21-05-2022
 Next Calibration Due
 : Aug-2022

Name Of The Custom : Chandrasekar Kannan

Department : Mechanical

Date of Receipt : 21-05-2022

Description of Equipment : Plunger Dial - Daimler

Range	Least Count	Serial No	Make
20mm	45mm	70002	India

Identification Number

: 23001

Condition of DUC

: Plunger dial for Digital indicator update

Calibration Procedure /

Reference Standard: : Testing

II. Master & Equipment Used For Calibration & Traceability

SI.	Master Equipment	ld No	Make	Traceability	Certificate No	Validity
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The master Equipment used for calibration are calibrated and traceable to National / International Standard

Environmental Condition : $20 \pm 1.0^{\circ}$ C / $50 \pm 10\%$ RH

Uncertainty Of Measurement

: Testing Uncertinatiy

The stated Expanded uncertainty is estimated at a confidence level approximately 95% with a coverage factor k = 2

Calibrated By Authorized Signatory

Ramesh Balakrishnan Prabhu KP

Technical Manager Technical Manager

1. The Calibration results are valid at the time of & under the stated conditions of measurement.

2. The report shoult not be reproduced either in full or in part without out permission in writing.

3. Next calibration due date given in this cetificate as per customer request irrespective of the status or condition of the IMTE.

DAIMLER TRUCK

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III. Mechanical Calibration Results

Remarks:

Certificate No DICV/CL/22/00000000

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All Values are in Microns mm

Digital Plunger Dial Indicator						
SI.No	Parameter		Spec	Actual		
		Repeatability	± 1 count			
	1 count = 1 least count	Hysteresis	1 count			
		Accuracy Overall	± 3 counts			
		Accuracy Micro calibration	± 3 counts			
				,		

IV. Result Of Calibration : Testing result

V. Remarks : Testing remarks

Statement of confirmity is given based on decision rule Include MU agreed by requestor.

Testing remarks

Calibrated By Authorized Signatory

Ramesh Balakrishnan Prabhu KP

Technical Manager Technical Manager

End of Certificate

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