

Daimler India Commercial Vehicles Pvt. Ltd -Central Lab

SIPCOT Insdustrial Estate, Oragadam Village, Singaperumal Koil Road, Mathur(PO), Sriperumbadur Taluk, Kanchipuram - 602105, Tamil Nadu, India. Phone: +91 44 4969 4456,

Website: www.daimler-indiacv.com / www.bharatbenz.com



CERTIFICATE OF CALIBRATION

I. Descriptions of DUC

Certificate No : DICV/CL/22/00000000 Report Issues Date :07-06-2022

 Date Of Calibration
 : 20-05-2022
 Next Calibration Due
 : 20-07-2022

Name Of The Custom : Ramesh Balakrishnan

Department : Mechanical

Date of Receipt : 19-05-2022

Description of Equipment : Torque Wrench Test

Range	Least Count	Serial No	Make
25mm	30mm	0001	Japan

Identification Number

:

Condition of DUC : Testing Torque Instrument update

testing

Calibration Procedure /

Reference Standard :

II. Master & Equipment Used For Calibration & Traceability

The master Equipment used for calibration are calibrated and traceable to National / International Standard

Environmental Condition : $20 \pm 1.0^{\circ}$ C / $50 \pm 10\%$ RH

Uncertainty Of Measurement

: Testing Uncertainty

The stated Expanded uncertainty is estimated at a confidence level approximately 95% with a coverage factor k = 2

Calibrated By Authorized Signatory

Ramesh Balakrishnan Prabhu KP

Technical Manager Technical Manager

1. The Calibration results are valid at the time of & under the stated conditions of measurement.

2. The report shoult not be reproduced either in full or in part without out permission in writing.

3. Next calibration due date given in this cetificate as per customer request irrespective of the status or condition of the IMTE.

DAIMLER TRUCK

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III. Mechanical Calibration Results

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All Values are in mm

Set Value	50	
S.No	Actuals	
1	10	
2	20	
3	30	
4	10	
5	10	
6	15	
7	30	
8	40	
9	50	
10	60	
Average	31.500	
Dev from Nom in N-m	18.500	
Dev from Nom in %	270.270	

IV. Result Of Calibration : Testing Result

V. Remarks : Testing Remarks

Statement of confirmity is given based on decision rule Include MU agreed by requestor.

Calibrated By Authorized Signatory

Ramesh Balakrishnan Prabhu KP

Technical Manager Technical Manager

End of Certificate

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