



Daimler India Commercial Vehicles Pvt. Ltd -Central Lab

SIPCOT Industrial Estate, Oragadam Village, Singaperumal Koil Road,
Mathur(PO), Sriperumbadur Taluk, Kanchipuram - 602105, Tamil Nadu, India.

Phone: +91 44 4969 4456,

Website: www.daimler-indiacv.com / www.bharatbenz.com



CR20220001 A29

CERTIFICATE OF CALIBRATION

I. Descriptions of DUC

Certificate No	: DICV/CL/22/00000008	Report Issues Date	: 08-08-2022
ULR No	: CC202122000000003F		
Date Of Calibration	: 27-07-2022	Next Calibration Due	: Jul-2023
Name Of The Custom	: Gopi Kannayiram	Date of Receipt	: 27-07-2022
Department	: PRE-QA	Description of Equipment	: Bore dial gauge

Range	Least Count	Serial No	Make
100-160mm	NA	1117737	Mitutoyo

Identification Number : PQBDG-968

Condition of DUC : Good

Calibration Procedure /
Reference Standard : JIS B 7515:1982

II. Master & Equipment Used For Calibration & Traceability

Sl.	Master Equipment	Id No	Make	Traceability	Certificate No	Validity
1	ULM	CM-01	Trimos	NABL Accredited Lab No:CC-2656	CGIL/2021/0309/H-001	08-03-2023
2	Digital Dial 0-13mm	CM-10	Mitutoyo	NABL Accredited Lab No:CC-2428	JRPM-CCTR-DIM- 2021-4062	21-08-2022

The master Equipment used for calibration are calibrated and traceable to National / International Standard

Environmental Condition : $20 \pm 1.0^{\circ}\text{C}$ / $50 \pm 10\%$ RH

Uncertainty Of Measurement : NA

The stated Expanded uncertainty is estimated at a confidence level approximately 95% with a coverage factor $k = 2$

Calibrated By

Karthikeyan V

Engineer

Authorized Signatory

Gurushev P

Quality Manager

- The Calibration results are valid at the time of & under the stated conditions of measurement.
- The report should not be reproduced either in full or in part without out permission in writing.
- Next calibration due date given in this cetificate as per customer request irrespective of the status or condition of the IMTE.

DAIMLER TRUCK

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III. Mechanical Calibration Results

Certificate No DICV/CL/22/00000008

Report Issue Date : 08-08-2022

All Values are in mm

Nominal	Trial-1	Trial-2	Trial-3	Average
0.00000	0.00000	0.00000	0.00000	0.00000
0.05000	0.05000	0.05000	0.05000	0.05000

IV. Result Of Calibration

: Calibration Ok

V. Remarks

: Ok

Statement of conformity is given based on decision rule Exclude MU agreed by requestor.

Calibrated By

Karthikeyan V
Engineer

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*****End of Certificate*****

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