



LABORATORY WORK SHEET

Date:

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Exp No: 03 Experiment Name: Ball Bearing

DAY TO DAY EVALUATION:

	Preparation	Algorithm	Source Code	Program Execution	Viva voce	Total
		Performance in the Laboratory	Calculations and Graphs	Results and Error Analysis		
Max. Marks	5	5	10	5	5	30
Obtained	4	4	4	3	3	18

Bul

Signature of Lab I/C

START WRITING FROM HERE:

Aim:

To find the life expectancy of Ball Bearing.

Apparatus:

Ball bearing experiment test rig, digital Tachometer, infrared temperatures, thermometers, Ball Bearing, Stopwatch.

Procedure:

1. Remove the support - Bearing block
2. fit suitable shaft spindle on the main shaft.
3. fit test Bearing in the sleeve of the test Bearing housing.
4. fit the ends caps on the housing
5. swing out the load lever.
6. Fit the bearing housing with test bearing on the shaft.
7. See that v-notch aligns with the knife edge of the lever.
8. when v-notch and knife-edge matches assume horizontal position of the lever.
9. Bring the support bearing block forward and its position
10. switch on the power supply and all instruments switches.

11. motor will start rotating tachometer will show shaft rotating speed.
12. set the required time on the stopwatch
13. Put sufficient weight in weight pan
14. Note down the different reading as speed, temperature, load and time.

observation:

S.No	Time (sec)	Speed (RPM)	Load (kg)	Temperature ($^{\circ}\text{C}$)
1	5	850	5	29.9
2	10	1054	10	32.5
3	15	1070	15	35.4
4	20	1020	20	36.1

Specification:

Drive motor capacity : 1 Phase Dc, 8pm = 1500

Temperature indicator : Range 0-250 $^{\circ}\text{C}$

sensor : Cr-Al thermocouple

Calculation:

Bearing under test = 6

Dynamic load capacity as per
catalogue specification (kg) = 7020

mean rpm = 1038.5 rpm

mean load = 12.5 kg

life expected of bearing (in hours) =

$$\frac{\text{Dynamic capacity of bearing} \times 10^6}{\text{mean load applied} \times D}$$

where

$$R = \text{mean rpm} \times 60$$

$$n = 3 \text{ for Ball bearing}$$

Result:

The experiment is conducted and life expectancy of ball bearing is obtained as 4.4×10^6 hours