


Hole Table			
TAG	X LOC	Y LOC	SIZE
A1	5	54	Ø 4 THRU
A2	5	63	Ø 4 THRU
A3	125	54	Ø 4 THRU
A4	125	63	Ø 4 THRU
B1	20	81	Ø 8 THRU ALL
B2	116	81	Ø 8 THRU ALL
C1	23	59	Ø 7 THRU
C2	107	59	Ø 7 THRU
D1	31	67	Ø 6 THRU
D2	43	21	Ø 6 THRU
D3	77	79	Ø 6 THRU
D4	89	33	Ø 6 THRU
E1	60	50	Ø 21 THRU
F1	86	19	Ø 10 THRU ALL

Hole Table			
TAG	X LOC	Y LOC	SIZE
A1	40	78	Ø 8 THRU ALL
A2	98	78	Ø 8 THRU ALL
B1	74	16	Ø 10 THRU ALL
C1	86	30	Ø 6.80 THRU
C2	86	85	M8x1.25 - 6H THRU
			Ø 6.80 THRU
			M8x1.25 - 6H THRU

Hole Table			
TAG	X LOC	Y LOC	SIZE
A1	20	19	Ø 8 THRU ALL
A2	116	19	Ø 8 THRU ALL
B1	74	15	Ø 6.80 THRU
B2	74	65	M8x1.25 - 6H THRU
C1	86	81	Ø 10 THRU ALL

Hole Table			
TAG	X LOC	Y LOC	SIZE
A1	40	22	Ø 8 THRU ALL
A2	98	22	Ø 8 THRU ALL
B1	74	84	Ø 10 THRU ALL
C1	106	53	Ø 8 THRU

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
SURFACE FINISH:						 www.irnas.eu		Beam Short Y1	
TOLERANCES:									
LINEAR:									
ANGULAR:									
DRAWN	NAME	SIGNATURE	DATE				DWG NO.	A3	
CHK'D									
APPV'D									
MFG									
Q.A						MATERIAL:	TITLE:	SHS 100x100x3x130	
						WEIGHT:	SCALE:1:2	SHEET 1 OF 1	