X-Valve®

Miniature Pneumatic Solenoid Valve

8mm Solenoid Valve



Typical Applications

- Portable Equipment
- Blood Pressure Monitoring
- · Wound Therapy
- Air and Oxygen Delivery
- Sensor Zeroing

The X-Valve® is a miniature pneumatic solenoid valve measuring only 8 mm in width. The compact size, light weight and low power consumption of the X-Valve® is the ideal solution for portable applications and those applications with limited space and available power. The body construction of the X-Valve® is suited for manifold or barbed-tube pneumatic connections and is available in 2-way normally closed and 3-way universal configurations.

Features

- Direct PC and side-to-side mounting enables compact and efficient system design
- Large range of pressure options (6, 30 and 100 psi) to meet various application requirements
- Light weight valve construction is ideal for portable applications
- Available low power model (0.5 Watt) for continuous duty applications
- RoHS compliant

Product Specifications Mechanical

Valve Type:

- 3-Way, Solenoid-actuated poppet style
- Universal (6 psig & 30 psig models)
- Normally Closed (100 psig model)
- 2-Way Solenoid-actuated poppet styleNormally Closed, Bi-Directional Flow
- (6 & 30 psig models)Normally Closed, Directional Flow
- Normally Closed, Directional Flow (100 psig model)

Media: Non-Reactive gases

Operating Environment:

32 to 122°F (0 to 50°C)

Storage Temperature:

-40 to 158°F (-40 to 70°C)

Dimensions:

- Length: 0.92 in (23.4 mm)
- Width: 0.31 in (7.9 mm)
- Height: 0.48 in (12.2 mm) to Barb End / 0.35 in (8.9 mm) to Manifold Face

Spacing:

0.315 in (8 mm) center

Porting:

- Barbs for 1/16 in (1.5 mm)
 I. D. Tubing, (1/32 in Wall Max.)
- Manifold Mount (Gasket accessory required, see ordering info)

Weight: 0.16 oz (4.5 g)

Internal Volume:

0.0056 in³ (0.092 cm³)

Electrical

Power Options:

0.5 Watt (6 psig model)1.0 Watt (30, 100 psig model)

Voltage Options:

3, 5, 12 or 24 VDC

Further power reduction may be achieved through the use of spike and hold or PWM electrical control.

Electrical Connections:

PC Pins, 4 mm centers (all models) Lead Wire/Connector Assembly (Accessory, see ordering info)

Wetted Materials

Bobbin/Body:

PBT (Polybutylene terephthalate)

Pole & Plunger:

430 FR Series Stainless Steel

Seal (Options):

FKM, EPDM, Silicone

Other:

302 Series Stainless Steel

Performance Characteristics

Leak Rate: Tested with Air

- <0.016 sccm (6 psig Silicone)
- <0.016 sccm (30 psig FKM)
- <0.16 sccm (6 psig EPDM & FKM)
- <0.2 sccm (100 psig only)

Response:

- < 20 ms maximum cycling (FKM, Silicone)
- < 50 ms maximum cycling (EPDM)

Pressure/Vacuum:

0 to 6 psid (0.4 bar differential) 0 to 30 psid (2.0 bar differential) 0 to 100 psid (6.9 bar differential)

Proof Pressure:

200 psig (13.7 bar)

Minimum Flow:

4 slpm @ 6 psid

(0.4 bar differential)

6 slpm @ 30 psid

(2.0 bar differential)

9 slpm @ 100 psid

(6.9 bar differential)

Orifice Sizes/Equivalent Cv:

0.045" (1.14 mm) / 0.018 0.030" (0.75 mm) / 0.010 0.020" (0.5 mm) / 0.005

Reliability:

Life Cycle rating of 25 million (worst case tested, no performance degradation)



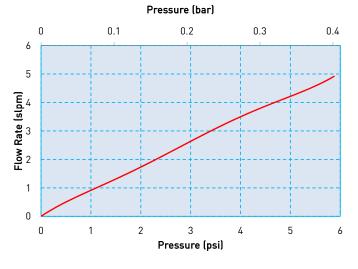
Typical Flow Curve

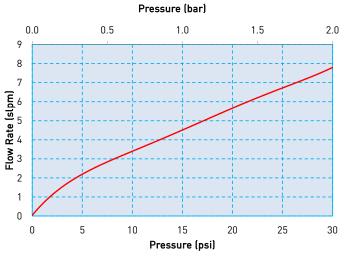


(Tested w/air 24° C) Pressure (bar) Flow Rate (slpm) -0.020" (0.51 mm) Orifice -0.030" (0.76 mm) Orifice -0.045" (1.14 mm) Orifice Pressure (psi)

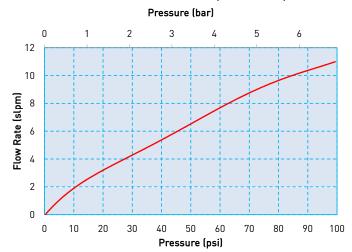
Models 1 and 6 - 0.045" (1.14 mm) Orifice

Models 2 and 7 - 0.030" (0.76 mm) Orifice





Models 5 and 8 - 0.020" (0.51 mm) Orifice





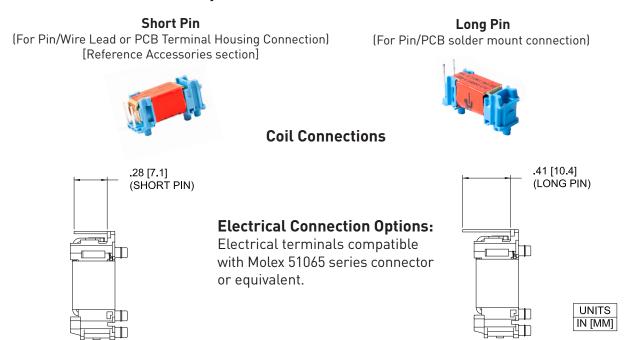
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Pressure and Flow Capabilities/Power

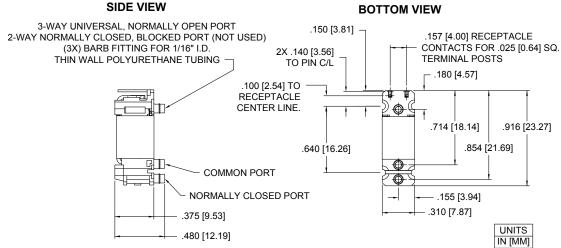
Model No.	Orifice Size	Nominal Cv	Maximum Operating Pressure Differential	Nominal Power Consumption
1 and 6	0.045 in (1.14 mm)	0.018	6 psi (0.4 bar differential)	0.5 Watt
2 and 7	0.030 in (0.76 mm)	0.010	30 psi (2.0 bar differential)	1 Watt
5 and 8	0.020 in (0.51 mm)	0.005	100 psi (6.9 bar differential)	1 Watt

^{*} Proof pressure is 200 psig (13.7 bar)

Pneumatic Interface / Electrical Interface



Mechanical Integration Dimensions

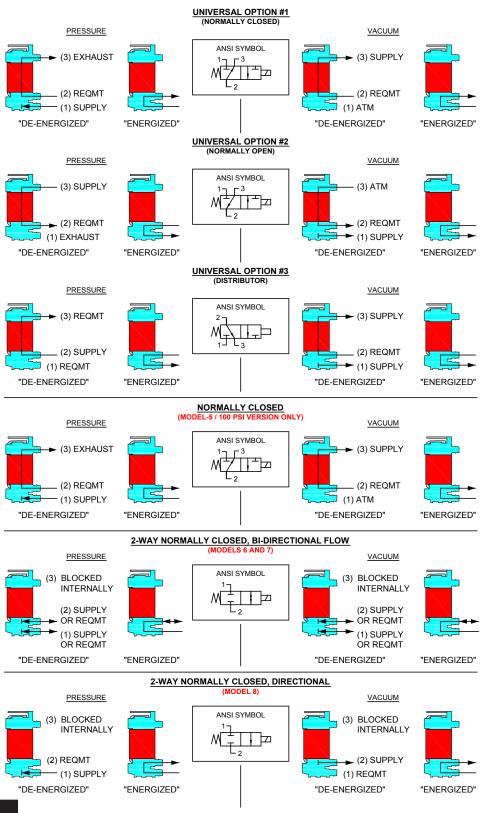




LEGEND: SUPPLY: Pneumatic Source or Supply Pressure EXHAUST: Exhaust to Atmospheric Pressure REQMT: Customer Requirement or Application ATM: Atmospheric Pressure

ANSI Symbols

Pneumatic Schematics by Valve Types



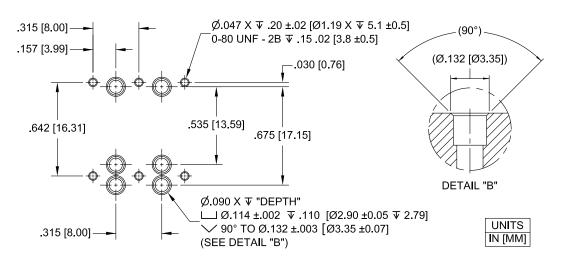


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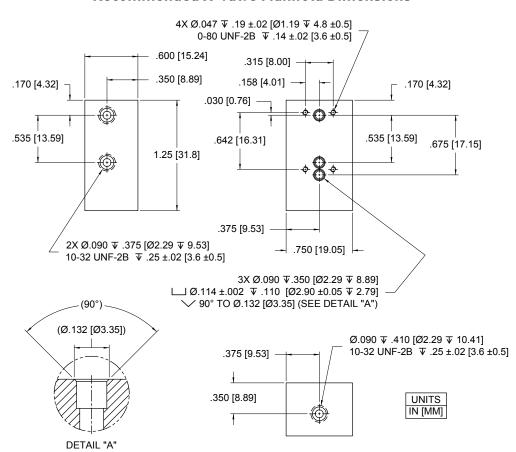
Installation and Use

X-Valve Manifold Mount Diagram

Parker Precision Fluidics recommends 3-5 in-oz of torque for the screws



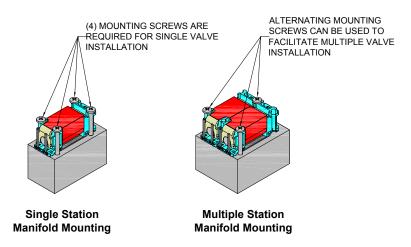
Recommended X-Valve Manifold Dimensions





Installation and Use

Recommended X-Valve Mounting



Accessories

Mounting Options

Manifold Rubber Gasket (FKM)

195-000159-001

(required for manifold mounting)

12" Wire Leads

290-006061-001

(for use with Short Pin valve configuration)



Screw 0-80 x 1/2" Binding Head, Phillips

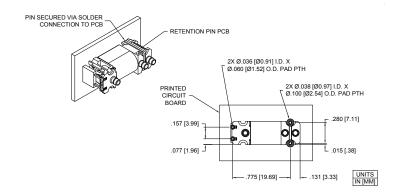
Binding Head, Phillips 191-000100-208

(see valve mounting recommendations above)











Ordering Information

Sample Product ID	Х	1	05	L	F
Description	Series	Model Number: Pressure / Orifice / Power / Type	Voltage	Electrical Coil Connection	Elastomer
Options		1: 6 psig / 0.045"/ 0.5 Watt / 3-Way Universal 2: 30 psig / 0.030" / 1 Watt / 3-Way Universal 5: 100 psig / 0.020" / 1 Watt / 3-Way NC only 6: 6 psig / 0.045"/ 0.5 Watt / 2-Way NC, Bi-Directional Flow (1) 7: 30 psig / 0.030" / 1 Watt / 2-Way NC, Bi-Directional Flow (1) 8: 100 psig / 0.020" / 1 Watt / 2-Way NC, Directional Flow (1)		L: Long Pins (3)	F: FKM E: EPDM (6 psig only) S: Silicone (6 psig only)
		⁽¹⁾ 2-Way NC configurations only available in FKM		For Pin/Wire Lead or PCB Terminal Housing Connection For Pin/PCB solder mount connection	

Product ID	Order	Product ID	Order	Product ID	Order
Reference	Part Number	Reference	Part Number	Reference	Part Number
X-1-03-L-F	912-000001-001	X-1-05-S-F	912-000001-009	X-5-12-S-F	912-000001-019
X-1-12-L-F	912-000001-002	X-1-05-L-F	912-000001-010	X-5-24-S-F	912-000001-020
X-2-12-L-F	912-000001-003	X-2-03-S-F	912-000001-011	X-5-12-L-F	912-000001-021
X-2-24-L-F	912-000001-004	X-2-03-L-F	912-000001-012	X-5-24-L-F	912-000001-022
X-1-03-S-F	912-000001-005	X-5-03-S-F	912-000001-013	X-5-05-L-F	912-000001-031
X-1-12-S-F	912-000001-006	X-5-03-L-F	912-000001-014	X-5-05-S-F	912-000001-032
X-2-12-S-F	912-000001-007	X-1-24-S-F	912-000001-017	X-2-05-L-F	912-000001-033
X-2-24-S-F	912-000001-008	X-1-24-I -F	912-000001-018	X-2-05-S-F	912-000001-034



Product ID Reference	Order Part Number	Product ID Reference	Order Part Number	Product ID Reference	Order Part Number
X-6-03-L-F	912-000007-001	X-6-05-S-F	912-000007-009	X-8-12-S-F	912-000007-019
X-6-12-L-F	912-000007-002	X-6-05-L-F	912-000007-010	X-8-24-S-F	912-000007-020
X-7-12-L-F	912-000007-003	X-7-03-S-F	912-000007-011	X-8-12-L-F	912-000007-021
X-7-24-L-F	912-000007-004	X-7-03-L-F	912-000007-012	X-8-24-L-F	912-000007-022
X-6-03-S-F	912-000007-005	X-8-03-S-F	912-000007-013	X-8-05-L-F	912-000007-031
X-6-12-S-F	912-000007-006	X-8-03-L-F	912-000007-014	X-8-05-S-F	912-000007-032
X-7-12-S-F	912-000007-007	X-6-24-S-F	912-000007-017	X-7-05-L-F	912-000007-033
X-7-24-S-F	912-000007-008	X-6-24-L-F	912-000007-018	X-7-05-S-F	912-000007-034

Accessories

195-000159-001: Rubber (FKM) Gasket ⁽¹⁾ 290-006061-001: 12" (30.5 cm) Wire Leads ⁽²⁾ 190-006020-001: Retention Pin, PCB ⁽³⁾ (1) Not supplied with the valve. Used as a seal between the valve ports and manifold.

 $^{\mbox{\scriptsize (2)}}$ Not supplied with the valve. Used to electrically interface with the valve.

⁽³⁾ Not supplied with the valve. Used to secure the valve for printed circuit board solder mounting.

⁽⁴⁾ Not supplied with the valve. Four (4) screws are required for single station manifold valve mounting. See Recommended X-Valve Mounting for multiple station mounting screw requirements.

NOTE: In order to provide the best possible solution for your application, please provide the following requirements when contacting Applications Engineering:

• Media, Inlet & Outlet Pressures

191-000100-208: Screw, 0-80 x 1/2", Binding Head, Phillips (4)

- Minimum Required Flow Rate
- System Supply Voltage
- Media
- Ambient Temperature Range

Please click on the Order On-line button (or go to www.parker.com/precisionfluidics/xvalve) to configure your X-Valve Miniature Pneumatic Solenoid Valve. For more detailed information, visit us on the Web, or call and refer to Specification #790-002166-001 (3-Way, 6 and 30 psig), #790-002241-001 (3-Way, 100 psig), #790-002383-001 (2-Way, 6 psig), #790-002384-001 (2-Way, 30 psig), #790-002385-001 (2-Way, 100 psig) and drawing #890-003090-003 (Standard Pins) and #890-003090-004 (Long Pins).

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NOTES

