

DAIKIN

DAIKIN

Marine type
Container Refrigeration Unit

Service Manual

DAIKIN CONTAINER

LXE10E-A14

LXE10E-A15



DAIKIN INDUSTRIES, LTD.

TR 02-14

Please read the contents of this manual prior to operation of the unit.

This booklet will provide you with the minimum necessary information required to operate the Daikin refrigerated unit LXE10E-A. It covers all of the unit's functions from basics such as the names for each mode of operation, how to turn on the power supply, or change a setting temperature, to describing functions of product and maintenance service.

In addition, refer to the manuals listed below:

- Parts List
- Operation Manual of Personal Computer Software

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SAFETY PRECAUTIONS

Always observe the following points before operating or inspecting a unit.

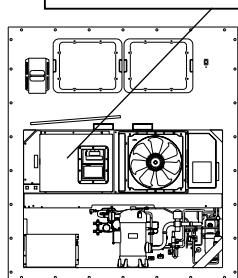
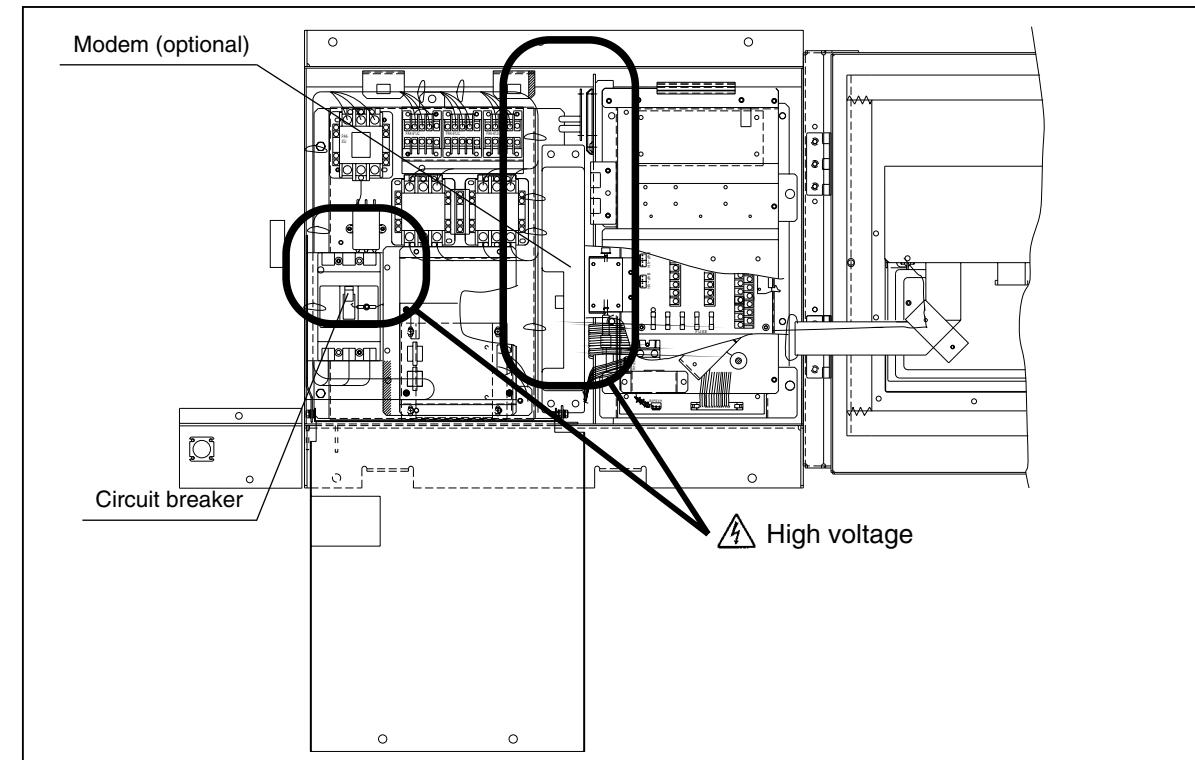
⚠ DANGER

Always turn off the main power supply to the facility before disconnecting the power plug.



Always turn off the main power supply to the facility before inspecting the interior of the control box.

※ This is important because high voltage remains at the circuit breaker and the optionally provided modem even though the circuit breaker in the control box is turned off.



⚠️ WARNING

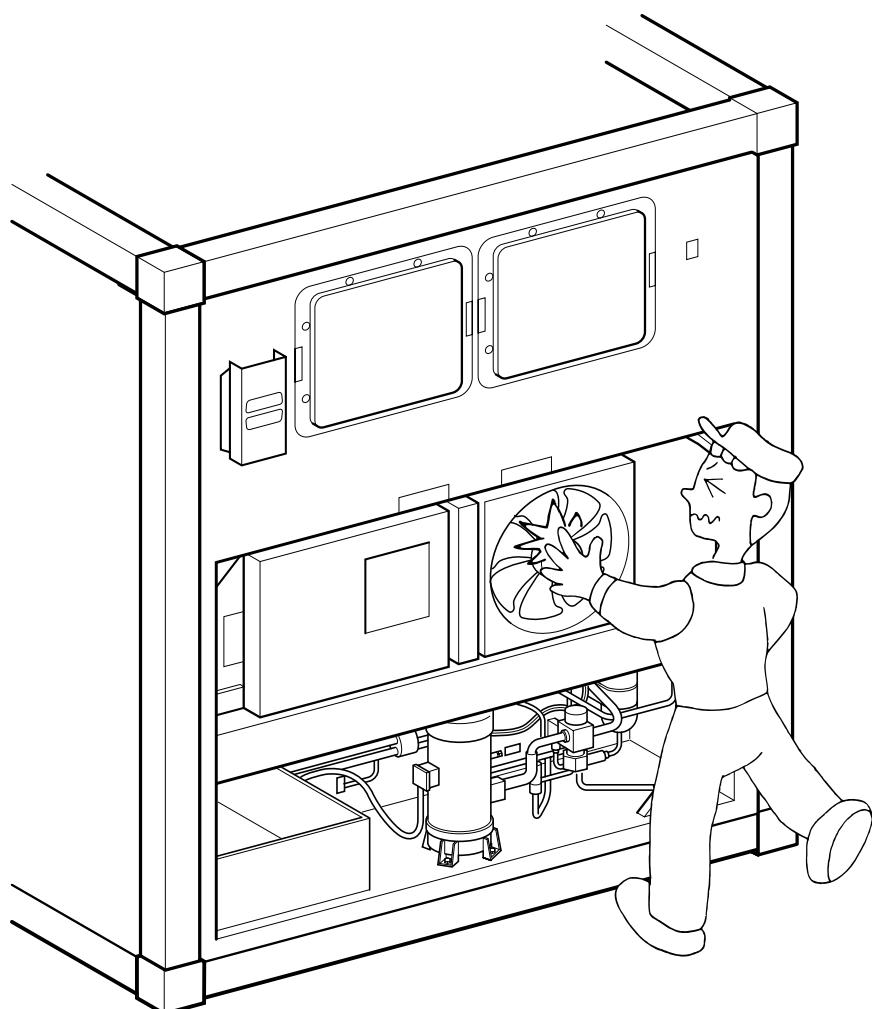


Do not touch the condenser fan while power to the unit is ON.

Before removing the condenser fan cover, turn off the circuit breaker and disconnect the power plug.

During air-cooled operation : Condenser fan may start and stop automatically for the refrigerant high pressure control.

During water-cooled operation: Condenser fan may start and stop automatically for cooling of the control box.

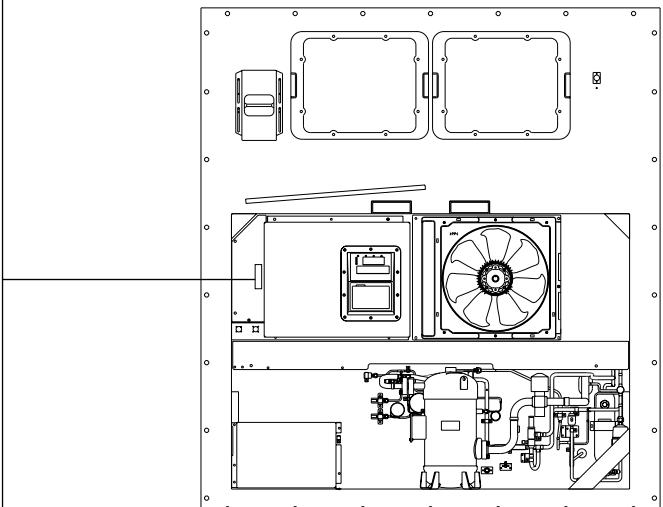
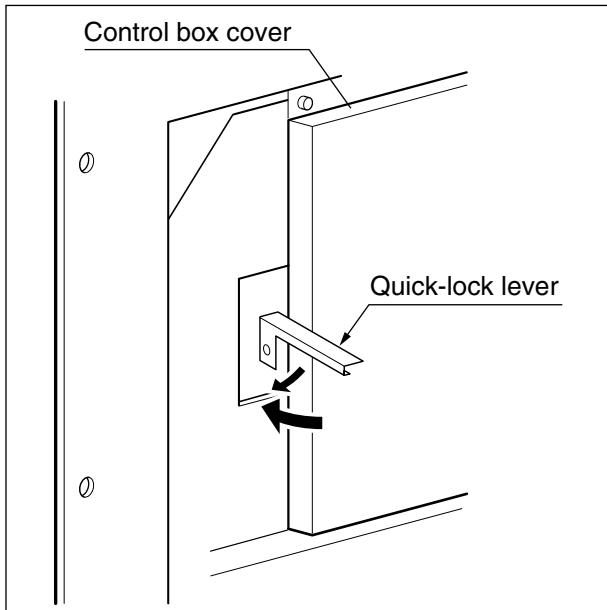


⚠ CAUTION

Before starting the unit, run the generator.

Securely close the control box cover.

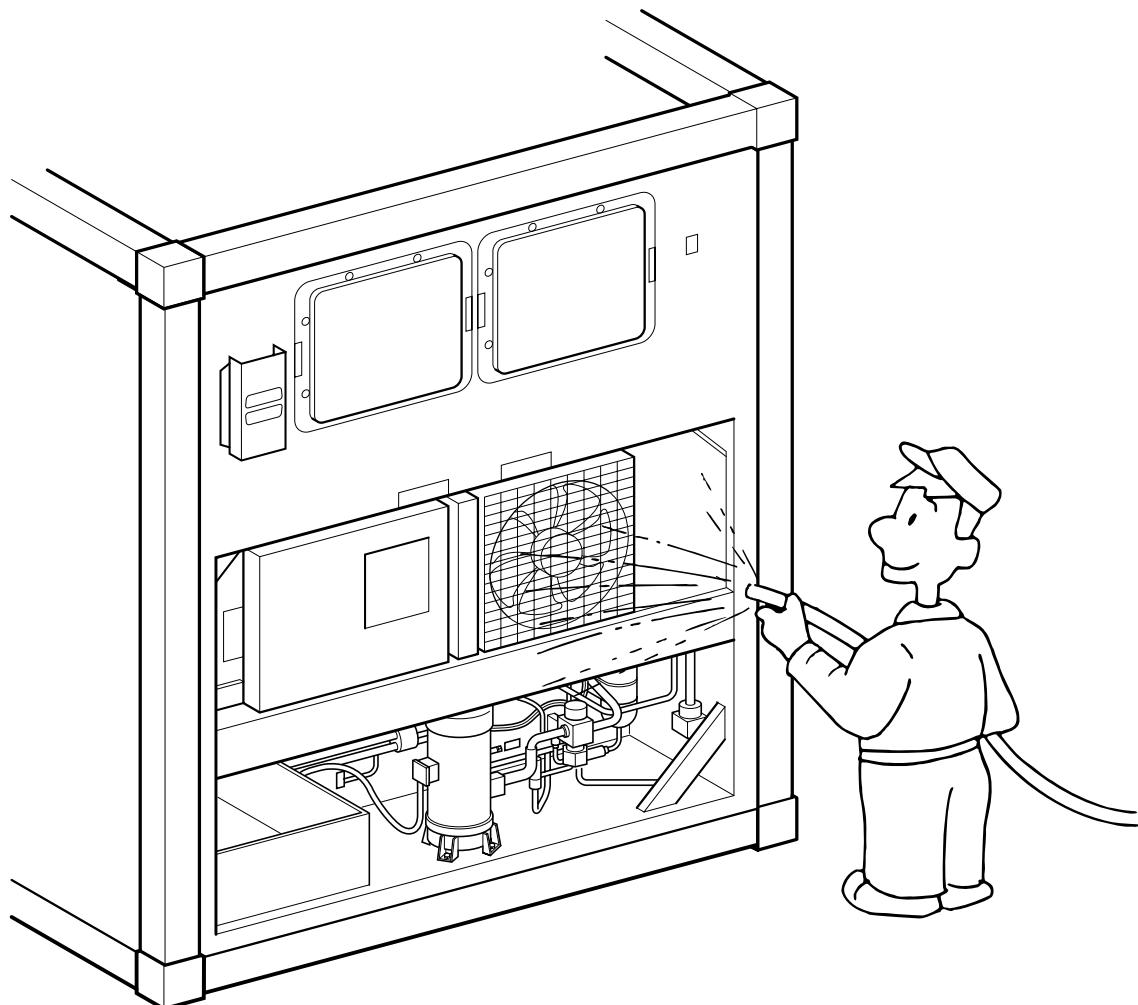
Otherwise, it will allow water entry.



⚠ CAUTION

Wash the refrigeration unit with fresh water at PTI.

Carefully flush the air-cooled condenser with fresh water to remove the salt that sticks to it.

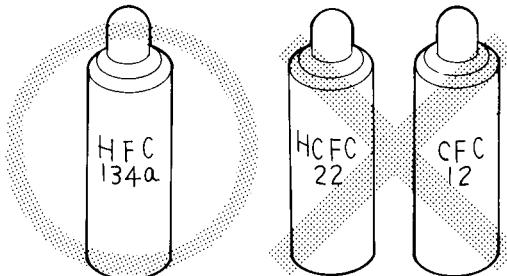


⚠ CAUTION

Refrigerant and refrigerant oil

**Be sure to only charge the unit with refrigerant HFC 134a.
Never attempt to use any other refrigerant (CFC12, HCFC22, etc) with the
refrigeration unit.**

If any other refrigerant not specified is charged, it may cause problems with the unit.



**Use only Daikin specified oil (IDEMITSU, Daphne Hermetic Oil FVC46D) when
replacing the refrigerant oil.**

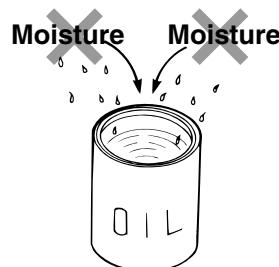
If any other refrigerating machine oil not specified is charged, it may cause problems with the unit.



Open the oil can, just before charging the oil, and use all the oil in the can once opened.

Do not leave the can open for 5 hours or longer to avoid moisture entry.

Using any refrigerant oil which has absorbed moisture may cause problems with the unit.



**Use only exclusive tools for HFC134a. (gauge manifold, charging cylinder, etc)
Do not use any tools for CFC12 or HCFC22.**

Service ports with exclusive quick joints for HFC134a are provided in the refrigeration unit to avoid improper refrigerant or refrigerant oil from entering into the refrigeration circuit. (Refer to section 4.4.2)

The charging hose and gauge port are not interchangeable with those of previous models using other refrigerants.

**CLASS 1 SPECIFIED PRODUCT BY
THE HYDROFLUORIC REFRIGERANT RECOVERY LAW**

HFC IS USED FOR THIS PRODUCT AS A REFRIGERANT.

- (1) EMISSION OF HYDROFLUORIC SUBSTANCES INTO THE ATMOSPHERE WITHOUT PERMISSION IS PROHIBITED.
- (2) RECOVERY OF HYDROFLUORIC SUBSTANCES IS MANDATORY WHEN SCRAPPING THIS PRODUCT.
- (3) THE KIND OF HYDROFLUORIC SUBSTANCE AND ITS AMOUNT ARE STATED IN THE MANUFACTURER'S LABEL OR THE ADDITIONALLY CHARGED AMOUNT LABEL.

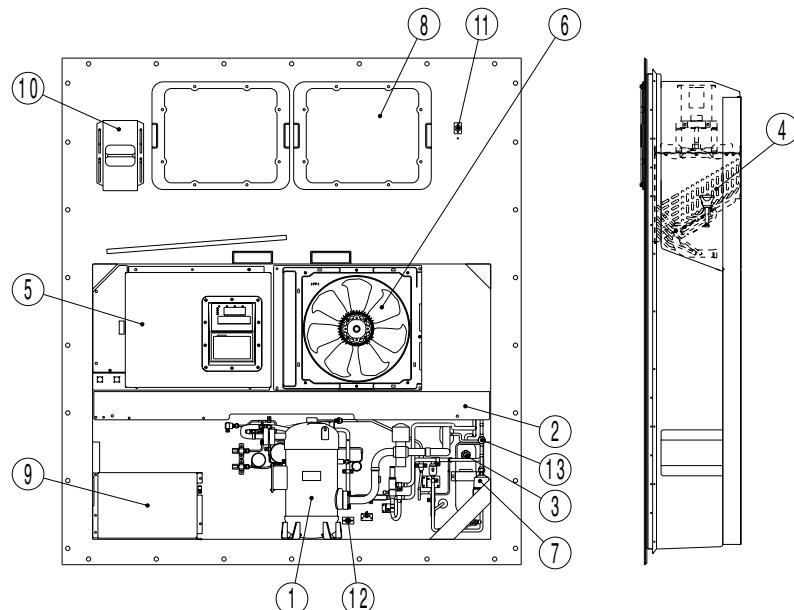
1. Introduction

1.1 OPERATION RANGE

Use the units within the following range.

Item	Operation range
Ambient temperature range	-30°C to +50°C (-22°F to + 122°F)
Inside temperature range	-30°C to +30°C (-22°F to + 86°F)
Voltage	50Hz: 380V/400V/415V, 60Hz: 440V/460V Voltage fluctuation rate should be within ±10%
Vibration and shock	2G

1.2 BASIC NAMES OF COMPONENTS



- | | |
|---|---|
| ① Compressor | ⑧ Access panel |
| ② Air-cooled condenser | ⑨ Storage space for power cable |
| ③ Receiver | ⑩ Ventilator |
| ④ Evaporator | ⑪ Sampling port (Return) (Use this port to measure the inside return air temperature.) |
| ⑤ Control box | ⑫ Gas sampling port (This is used to measure the inside supply air temperature and inside CO₂ concentration.) |
| Outside: switch, manual defrost switch, monitoring receptacle | |
| Inside: circuit breaker | |
| ⑥ Condenser fan | ⑬ Liquid moisture indicator |
| ⑦ Drier | |

1.3 BASIC OPERATION OF REFRIGERATION UNIT

Operate the unit by the following procedure.

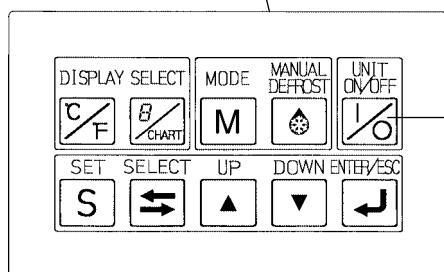
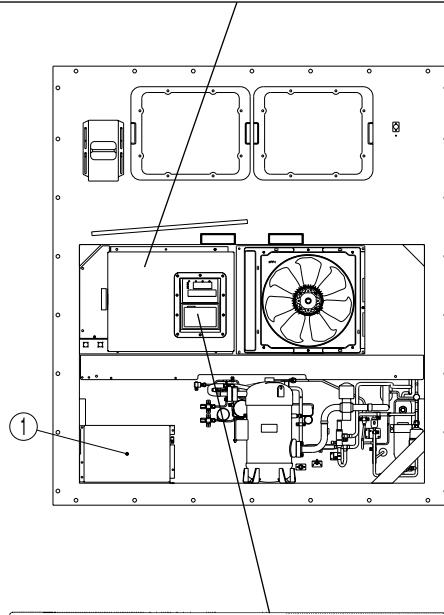
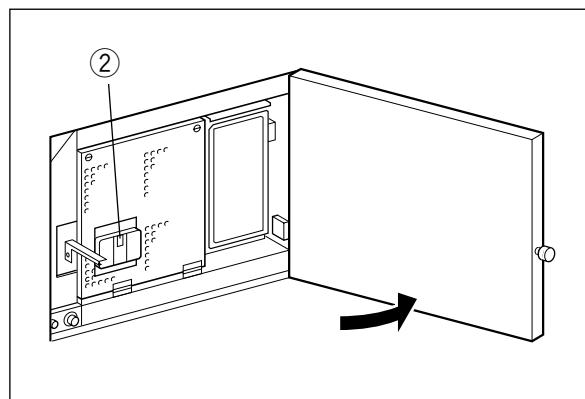
1.3.1 Starting operation

- (1) Make sure that power to the unit is on.



CAUTION

Make sure that the power plug ①, the circuit breaker ②, and the UNIT ON/OFF key ③ are OFF. Otherwise, it will be dangerous while checking.



(2) Adjust the ventilation.

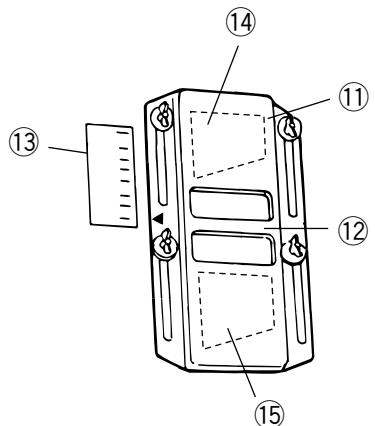
Adjust the opening of the ventilation ⑩ according to the cargo.



CAUTION

Keep the ventilation closed during transportation of the frozen cargo.

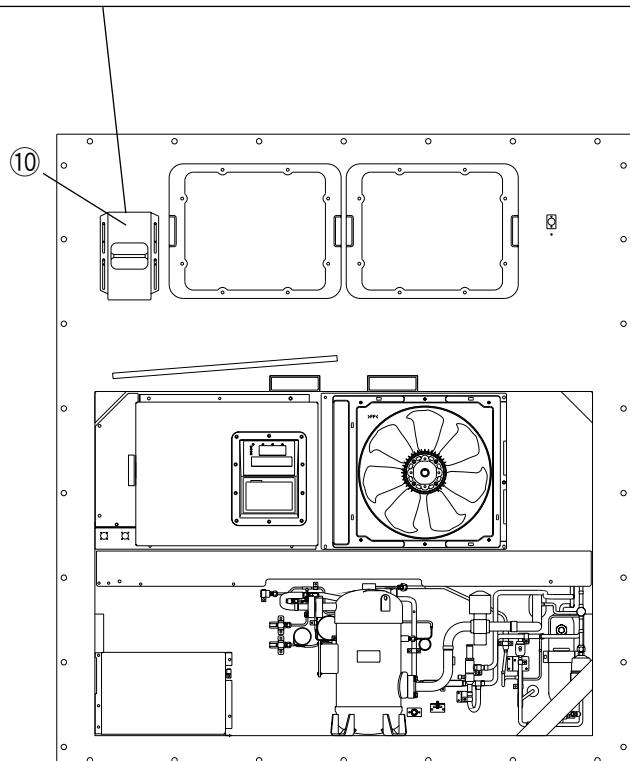
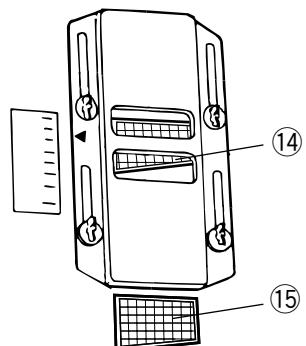
When ventilation is not required (frozen mode), set the handle to "CLOSE".



⑪ Ventilation cover
⑫ Handle
⑬ Nameplate
⑭ Air inlet
⑮ Air outlet

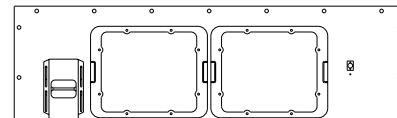
When ventilation is required (chilled mode), slide the handle upward.

※ Set the arrow mark of the ventilation at the graduation on the scale to adjust the ventilation as desired according to the cargo.



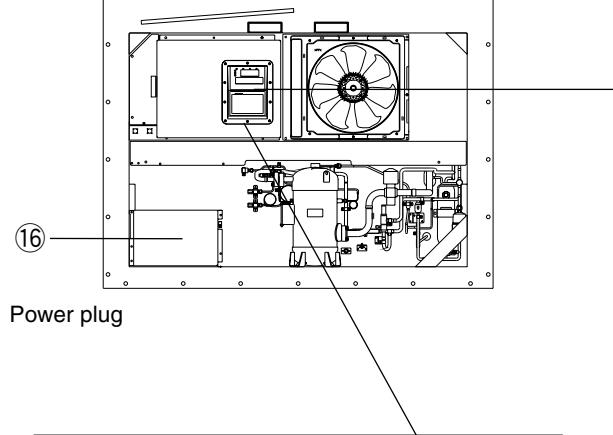
(3) Connect the power plug to the power supply.

Insert the plug ⑯ suited to the power source voltage, and fasten the plug firmly.



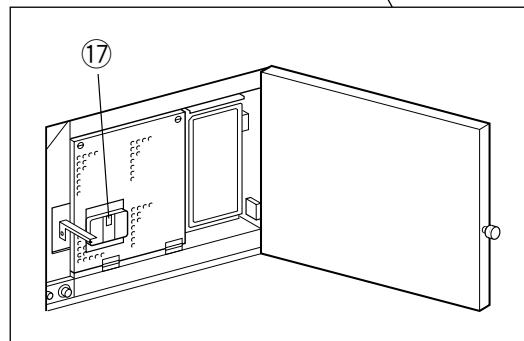
(4) Turn on the main power switch of the power source facility (outside the unit)

(5) Turn on the circuit breaker ⑯.

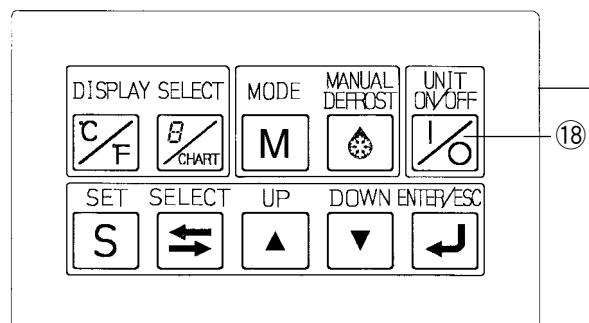


(6) Close the control box cover fully.

If it is poorly closed, it will allow water entry. Check the contact around the packing, and firmly close the cover. (Refer to the "⚠ CAUTION" on page 5.)

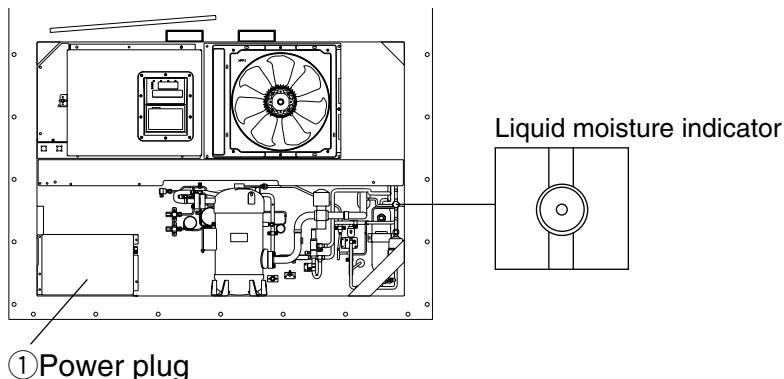


(7) Press the UNIT ON/OFF key ⑯.



1.3.2 Checking during operation

Checking items(precautions)	Method of check
1. Check the compressor, fan, pipes, etc. for abnormal noise and vibration.	Visual and auditory
2. Check the refrigerant for shortage.	Visual • Bubbles in moisture indicator on PULLDOWN or FROZEN operation may mean shortage of refrigerant in the system. • Charge specified amount of refrigerant to the system, if inside temperature cannot maintain the setting temperature due to shortage of refrigerant. • Please note, there will be bubbles in the moisture indicator after the unit starts and in chilled operation. This is normal.
3. Check the refrigerant for moisture inclusion.	Visual The moisture indicator colour; Green: normal Yellow: abnormal.
4. Check operating conditions with the pilot lamps.	Visual



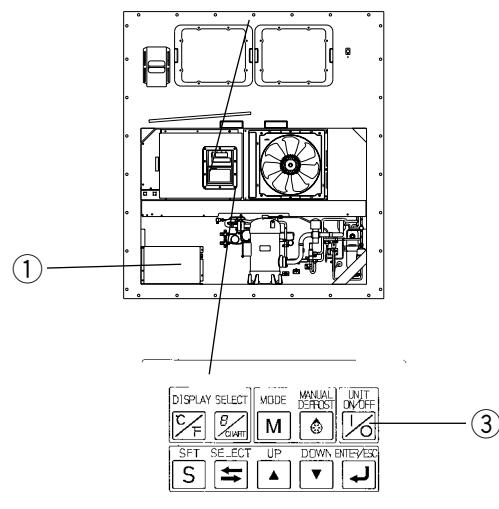
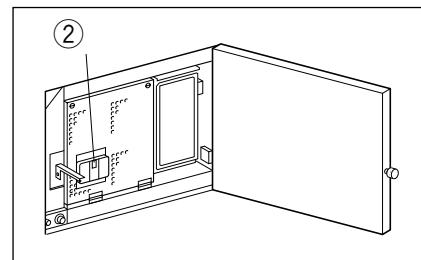
1.3.3 Procedure after operation

(1) Turn off the UNIT ON/OFF key ③, and turn off the circuit breaker ②.

(2) Close the control box cover tightly.

(3) Stow the power cable.

Disconnect the power plug ①, and stow the power cable directing the plug opening downward to prevent sea water or rain water from collecting in the power plug.



2. General description

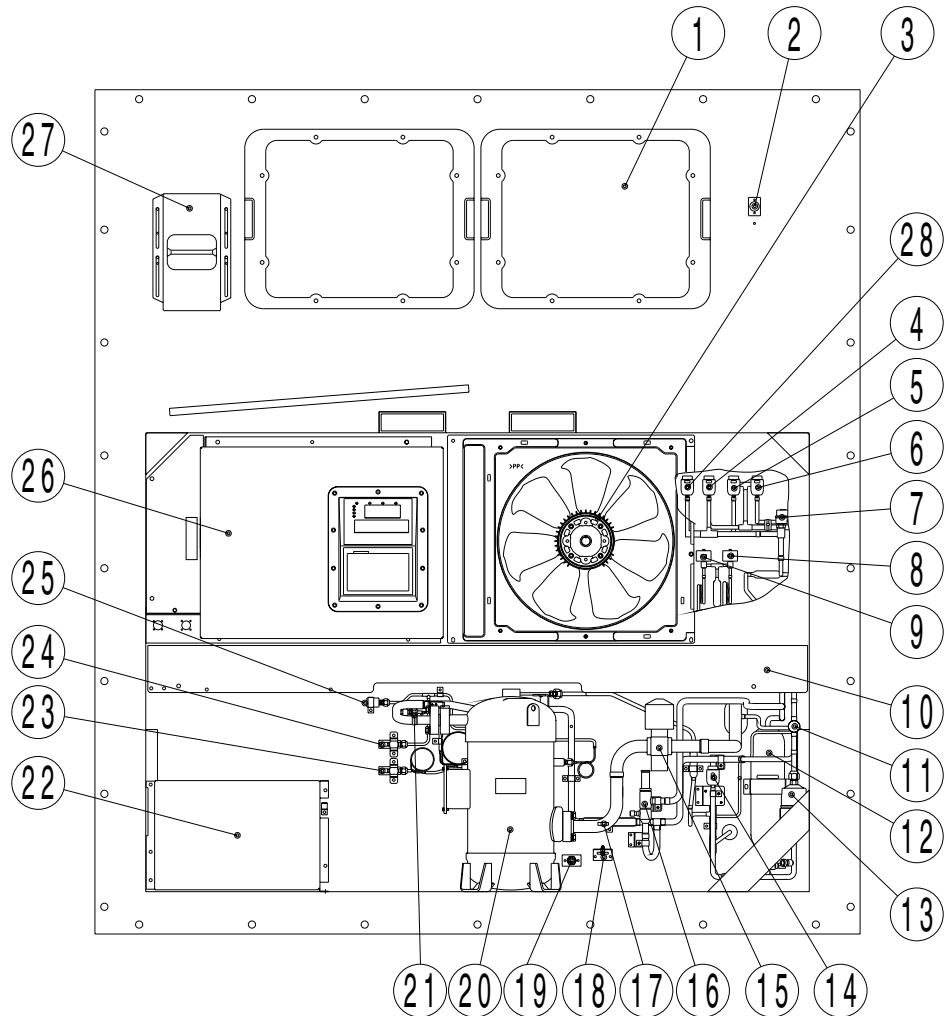
2.1 Main specifications

Item	Model
	LXE10E
Condenser cooling system	Air cooled type
Controller	DECOS III C
Power supply	AC 3-phase 380V/400V/415V 50Hz, 440V/460V 60Hz
Compressor	Hermetic scroll type (Motor output: 5.5kW)
Evaporator	Cross fin coil type
Air-cooled condenser	Cross fin coil type
Evaporator fan	Propeller fan
Evaporator fan motor	Three-phase squirrel-cage induction motor
Condenser fan	Propeller fan
Condenser fan motor	Three-phase squirrel-cage induction motor
Defrosting	System
	Initiation
	Termination
Refrigerant flow control	Electronic expansion valve
Capacity control	Capacity control with hot gas bypass and suction modulating valve
Protective devices /Safety devices	Circuit breaker, PT/CT board (for over current protection). Compressor thermal protector Condenser fan-motor thermal protector Evaporator fan-motor thermal protector High-pressure switch, Fusible plug, Fuse (10A, 5A)
Refrigerant (charged amount)	R134a : 4.6 (kgf)
Refrigerant oil (charged amount)	IDEMITSU, Daphne hermetic oil FVC 46D : 2.2(ℓ)
Weight	LXE10E-A14 : 465(kgf) LXE10E-A15 : 495(kgf)

2.2 Names of components

2.2.1 Outside

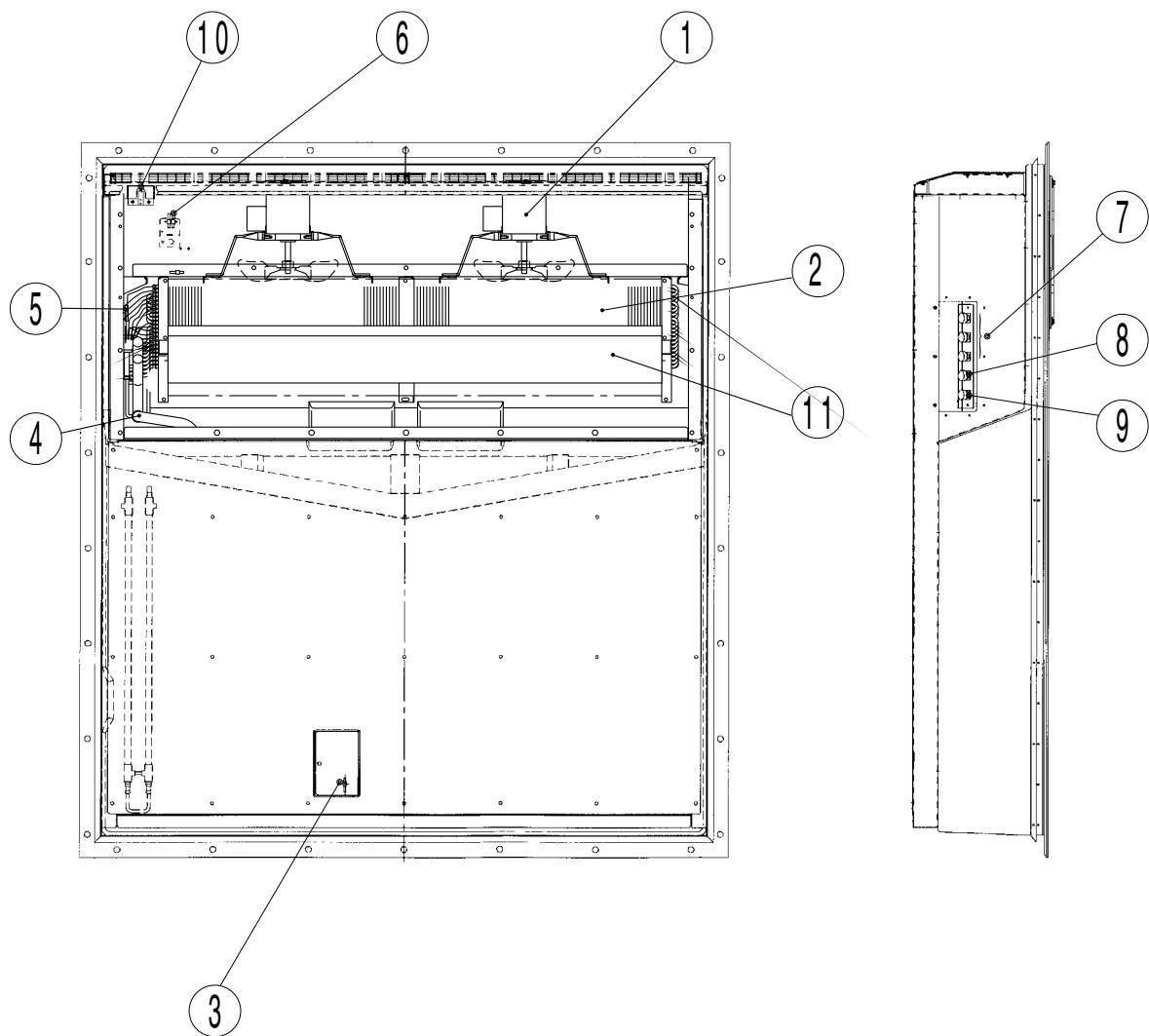
●LXE10E



- | | |
|--|--|
| ① Access panel | ⑯ Discharge pressure regulating valve (DPR) |
| ② Thermometer check port (Return air) | ⑰ Compressor suction pipe temperature sensor (SGS) |
| ③ Condenser fan motor (CFM) | ⑱ Ambient temperature sensor (AMBS) |
| ④ Hot-gas solenoid valve (HSV) | ⑲ Thermometer check port (Supply air) |
| ⑤ Defrost solenoid valve (DSV) | ⑳ Compressor (MC) |
| ⑥ Discharge gas by-pass solenoid valve (BSV) | ㉑ Discharge pipe temperature sensor (DCHS) |
| ⑦ Electronic expansion valve (EV) | ㉒ Storage space for power cable |
| ⑧ Economizer solenoid valve (ESV) | ㉓ Low pressure transducer (LPT) |
| ⑨ Injection solenoid valve (ISV) | ㉔ High pressure transducer (HPT) |
| ⑩ Air-cooled condenser | ㉕ High pressure switch (HPS) |
| ⑪ Liquid/moisture indicator | ㉖ Control box |
| ⑫ Liquid receiver | ㉗ Ventilation |
| ⑬ Drier | ㉘ Reheat coil solenoid valve (RSV) |
| ⑭ Liquid solenoid valve (LSV) | |
| ⑮ Suction modulating valve (SMV) | |

2.2.2 Inside

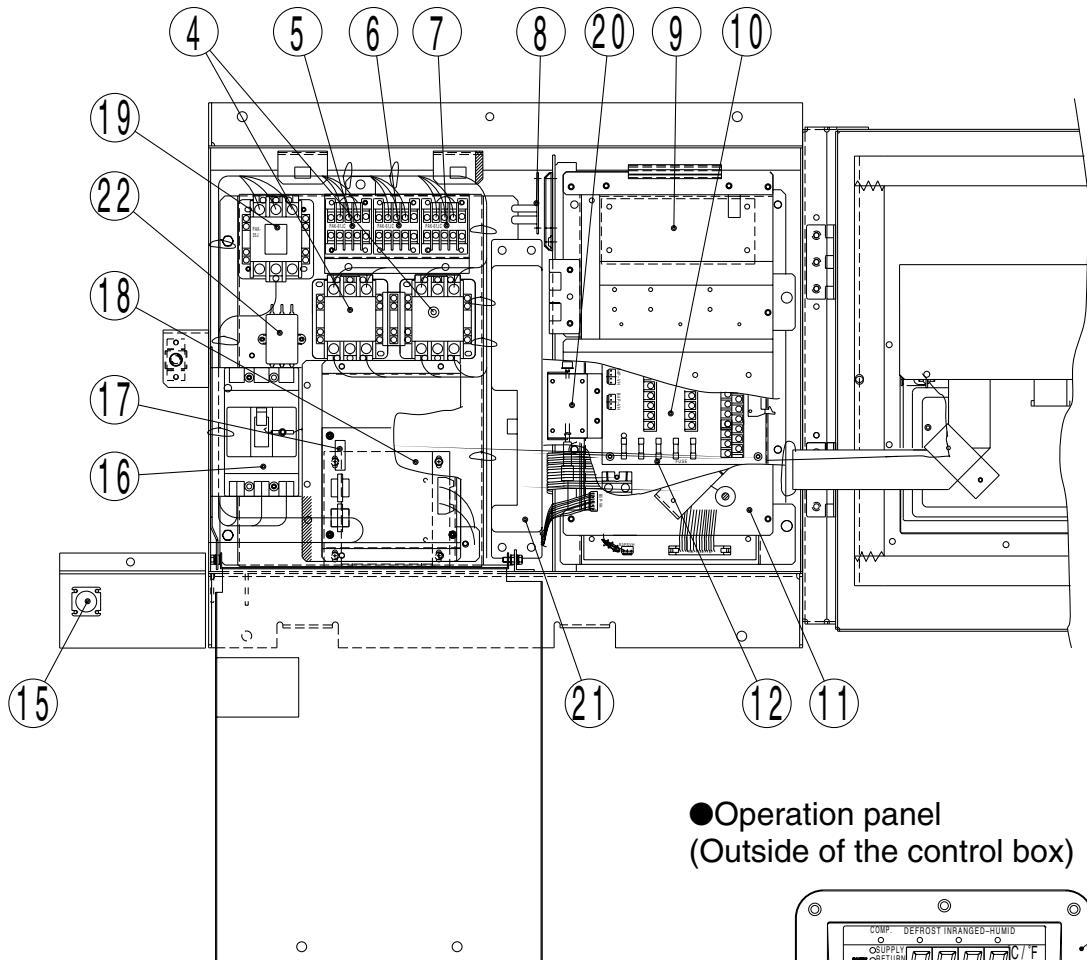
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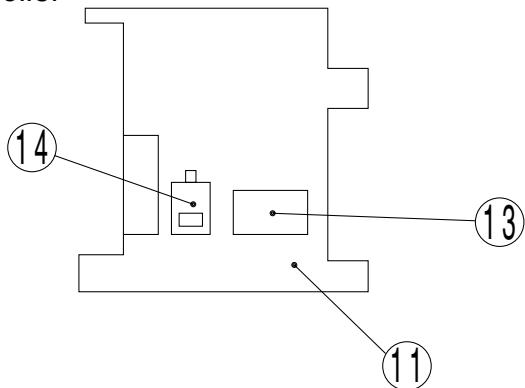
- ① Evaporator fan motor (EFM)
- ② Evaporator
- ③ Supply air temperature sensor (SS)
Data recorder supply air temperature sensor (DSS)
Recorder supply air temperature sensor (RSS, optional)
- ④ Evaporator outlet pipe temperature sensor (EOS)
- ⑤ Evaporator inlet pipe temperature sensor (EIS)
- ⑥ Return air temperature sensor (RS)
Data recorder return air temperature sensor (DRS, optional)
Recorder return air temperature sensor (DRS, optional)
- ⑦ USDA receptacle (optional)
- ⑧ Cargo temp. receptacles
- ⑨ P.C. Port receptacles
- ⑩ Humidity sensor
- ⑪ Reheat coil

2.2.3 Control box

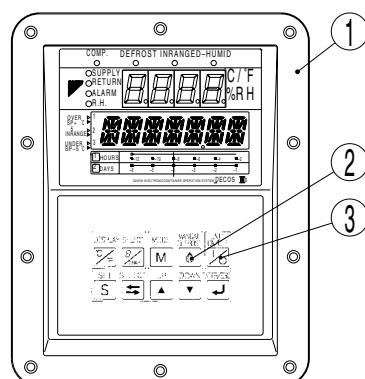
●Inside of the control box



●Controller



●Operation panel (Outside of the control box)



- | | |
|--|---|
| ① Controller operation panel (EC3, 4) | ⑫ Fuse (Fu1-6) |
| ② MANUAL DEFROST key | ⑬ Rechargeable battery (BAT) |
| ③ UNIT ON/OFF key | ⑭ Voltage indicator |
| ④ Phase correction contactor (PCC1,2) | ⑮ Personal computer receptacle |
| ⑤ Magnetic contactor for high speed evaporator fan (EFH) | ⑯ Circuit breaker (CB) |
| ⑥ Magnetic contactor for low speed evaporator fan (EFL) | ⑰ PT/CT board |
| ⑦ Magnetic contactor condenser fan (CFC) | ⑱ Transformer (TrC), control circuit |
| ⑧ Reverse phase protection device (RPP) | ⑲ Magnetic contactor for compressor (CC) |
| ⑨ Adopter PCB (EC6) | ⑳ P.C.B for humidity sensor (HUS, optional) |
| ⑩ Terminal block board (TB1) | ㉑ Modem (RCD, optional) |
| ⑪ Controller CPU / IO board (EC1, 2) | ㉒ Noise filter (NF, optional) |

2.3 Set point of functional parts and protection devices

	Device name			Actuation	Set point	Detection method	Symbol			
Pressure switch	High-pressure switch			OFF	2400kPa (24.47kg/cm ²)	High-pressure switch	HPS			
	Water pressure switch (optional)			ON	1900kPa (19.37kg/cm ²)	Water pressure switch	WPS			
	Mode selection	Chilled mode			ON	+30.0°C to -2.9°C (+86.0°F to +26.8°F)	Set point temperature	EC		
		Partial frozen mode				-3.0°C to -10.0°C (+26.6°F to +14.0°F)				
		Frozen mode				-10.1°C to -30.0°C (+13.8°F to -22.0°F)				
	Delay timer	Fan	Change-over for Hi/Lo		ON	10 seconds	Evaporator outlet temperature sensor	EOS		
			After defrosting			60 seconds				
		Compressor	At starting			3 seconds				
	Defrosting timer	Initiation	Short		ON	4 hours ※1				
			Long			3, 6, 9, 12, 24 and 99 hours(※2)				
		Back-up			OFF	90 minutes				
		In-range masking			ON	90 minutes ※3				
		Out-range guard				30 minutes				
Electronic controller	Defrosting termination set point ※6			OFF Reset	30°C (86°F)		Evaporator outlet temperature sensor	EOS		
					15°C (59°F) ※4		Return air temperature sensor	RS, DRS		
	High-pressure control for Condenser fan (※Frozen only)			OFF	800kPa (8.2kg/cm ²) ※7	High-pressure transducer	HPT			
	Discharge gas temperature protection set point	Pull down LPT>50kpa	OFF Reset	135°C (275°F) After 3 minutes elapsed	Discharge gas temperature sensor	DCHS	CT2	CT1		
		LPT≤50kpa	OFF Reset	128°C (262°F) After 3 minutes elapsed						
	Overcurrent protection set point (Cutout)			OFF Reset	26.0A After 3 minutes elapsed	PT/CT board				
	Current control			Control	50Hz : 16.1A 60Hz : 17.4A	PT/CT board				
	High pressure control			Control	2300 to 2350 kPa (23.5 to 24.0 kg/cm ²)	High pressure sensor	HPT			
	Current	Circuit breaker		OFF	30A			CB		
		Fuse		OFF	5A, 10A ※5			Fu		
Motor	Evaporator fan motor thermal protector			OFF	132°C (270°F)					
	Condenser fan motor thermal protector			OFF	135°C (275°F)			MTP		
	Compressor motor thermal protector			OFF	140°C (284°F)			CTP		

(※1) When Return air (RS) is lower than -20°C, defrost starts every 6 hours.

(※2) When "99" hours is selected, refer to on demand defrost in 2.5.3.

(※3) When Inside set point is -20.0°C or Lower, In-range masking is 120min.

(※4) If defrost is initiated when inside temperature is out range area. (= In-range LED is not light), this condition is added to finish defrost. Refer to "Defrosting termination" in 2.5.3.

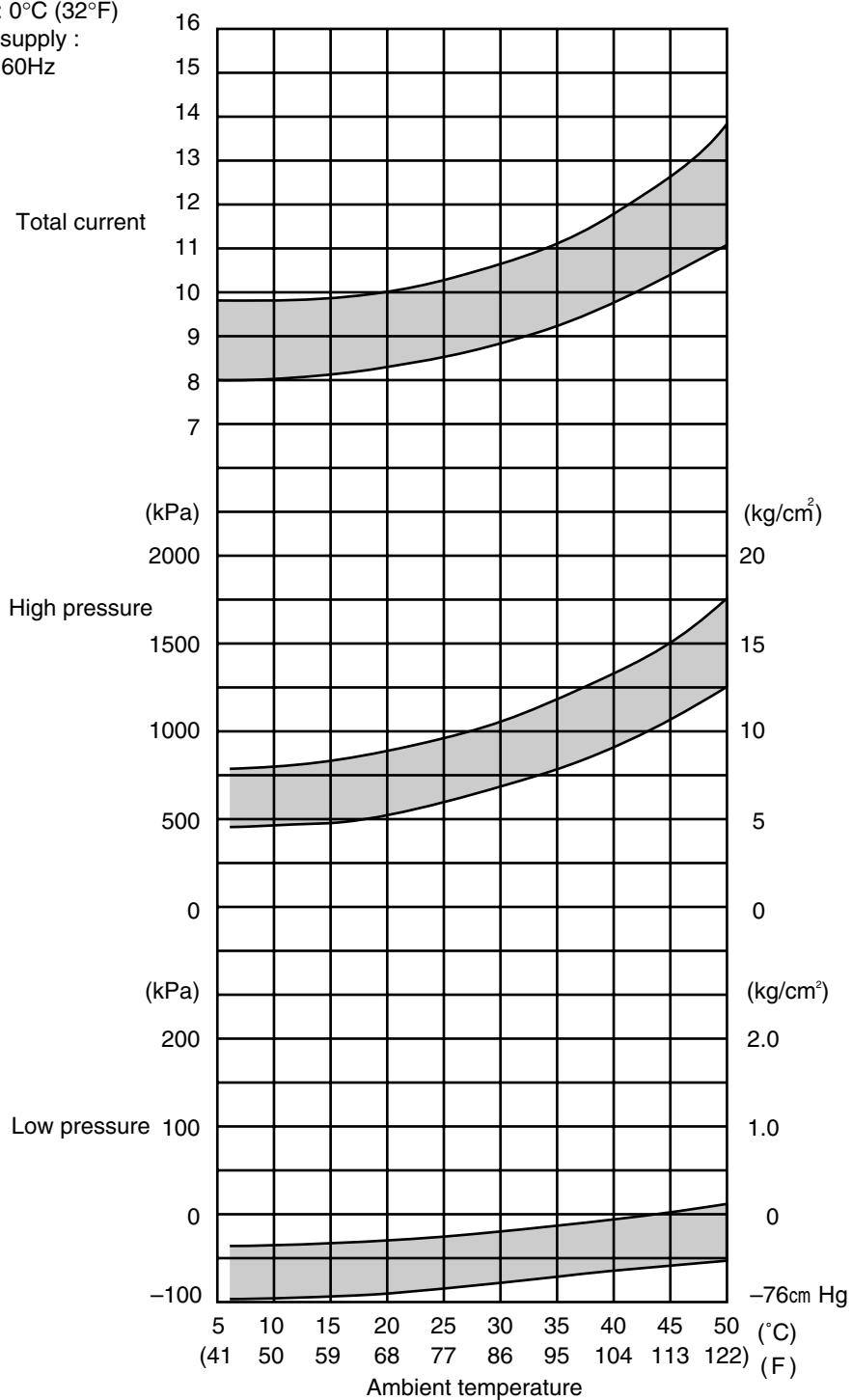
(※5) Refer to "Fuse Protection table" in 7.11.

(※6) In Bulb mode, this setting can be adjusted. (Refer to "Bulb mode" Page 2-20)

(※7) When dehumidification is ON in Bulb and dehumidification mode, the setting figure may change between 900~2100kPa automatically (Refer to "High Pressure Control" Page 2-17)

2.4 Operating pressure and running current

- Chilled mode
Inside : 0°C (32°F)
Power supply :
400V / 60Hz



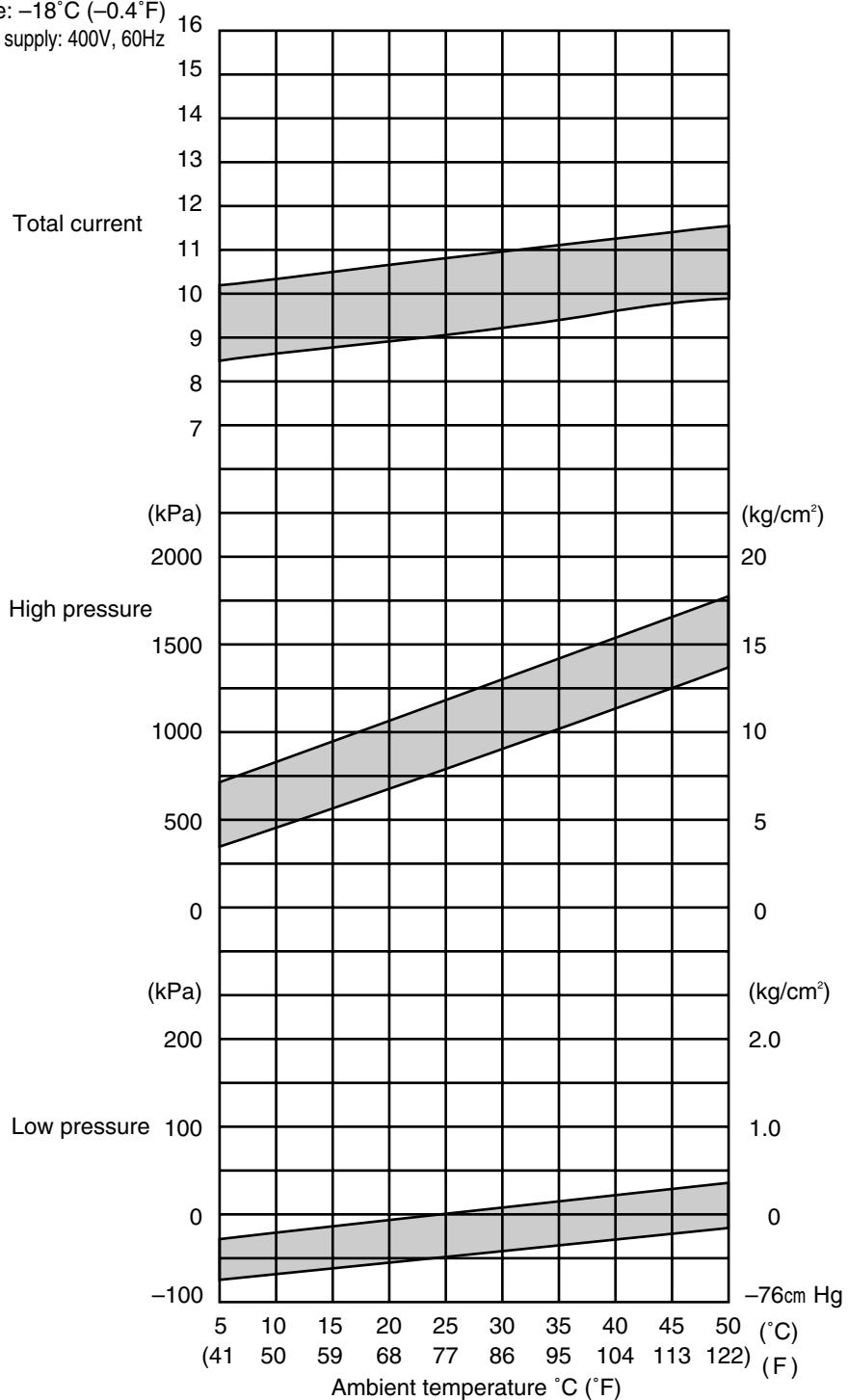
- Fan motor current

Item	Amperage
Condenser fan motor running current	1.4 (400VAC)
Evaporator fan motor running current (2 motors)	3.2 (400VAC) Hi speed

●Frozen mode

Inside: -18°C (-0.4°F)

Power supply: 400V, 60Hz



●Fan motor current

Item	Amperage
Condenser fan motor running current	1.4 (400VAC)
Evaporator fan motor running current (2 motors)	0.9 (400VAC) Low speed

2.5 OPERATION MODES AND CONTROL

There are two main types of operation modes: the cargo cooling control mode and the unit inspection mode.

The cargo cooling control mode is explained in this section.

※For the unit inspection mode, refer to section 3.9.

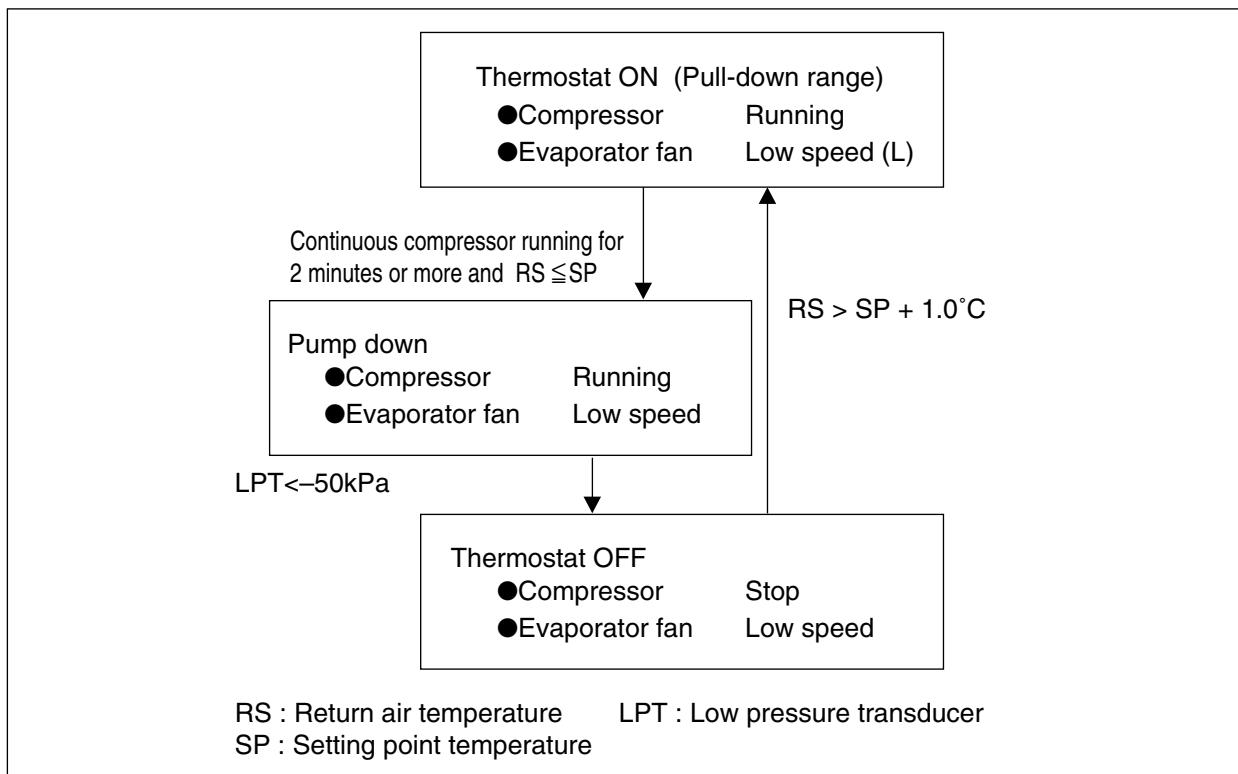
The relationship between the operation mode and setting temperature is as follows.

Operation mode	Setting temperature	Control sensor	Operation description
Frozen mode	–10.1°C to –30.0°C (+13.8°F to –22.0°F)	Return air temperature sensor	Compressor ON/OFF control
Partial frozen mode	–3.0°C to –10.0°C (+26.6°F to +14°F)	Return air temperature sensor	Capacity control operation with suction modulating valve and hot-gas bypass control
Chilled mode	+30.0°C to –2.9°C (+86°F to +26.8°F)	Supply air temperature sensor	Capacity control operation with suction modulating valve and hot-gas bypass control
Defrosting mode	–	–	Hot-gas defrosting with refrigerant metering control

※For details, refer to section 3.1 to 3.4.

2.5.1 Frozen mode

Control state transition and common control



Operation of magnetic contactor and solenoid valve

	Component name		Thermostat ON	Pump down	Thermostat OFF
Magnetic contactor	Compressor	CC	ON	ON	OFF
	Evaporator fan. High speed	EFH	OFF	OFF	OFF
	Evaporator fan. Low speed	EFL	ON	ON	ON
	Condenser fan	CF	ON / OFF※1	ON / OFF※1	OFF
Solenoid valve	Liquid solenoid valve	LSV	ON	OFF	OFF
	Economizer solenoid valve	ESV	ON(OFF※3)	ON(OFF※3)	OFF
	Injection solenoid valve	ISV	OFF(ON※2)	OFF(ON※2)	OFF
	Hot-gas solenoid valve	HSV	OFF	OFF	OFF
	Defrost solenoid valve	DSV	OFF	OFF	OFF
	Discharge gas by-pass solenoid valve	BSV	OFF	OFF	OFF
	Suction modulating valve	SMV		100%	
	Electronic expansion valve	EV		10 to 100%	

Note) ※1: High pressure control

※2: Injection control (Refer to Page 2-18)

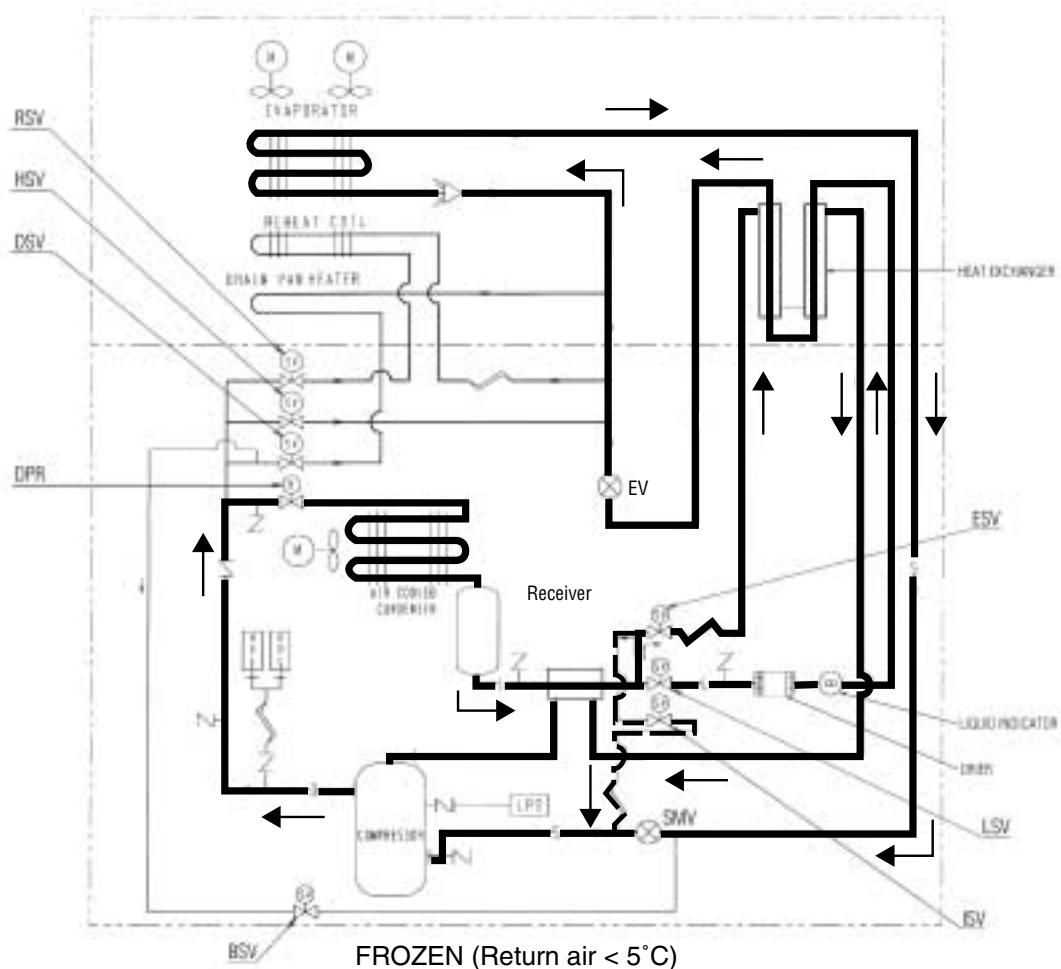
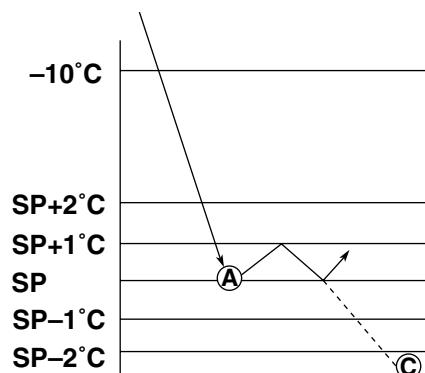
※3: Economizer control (Refer to Page 2-19)

(1) Set point temperature and control sensor

When the set point temperature (referred to as SP hereafter) is -10.1°C $(+13.8^{\circ}\text{F})$ or lower, the compressor is operated ON and OFF, in response to return air temperature.

(2) Control

- ① When the control temperature reaches SP (point A), the compressor and condenser fan are turned off after the liquid solenoid valve has been de-energized and the pump down operation has been completed.
- ② When the control temperature exceeds $\text{SP} + 1.0^{\circ}\text{C}$, the compressor, liquid solenoid valve and condenser fan are turned on. However, the compressor runs for at least 2 minutes every time once it is turned on. Even if the control temperature becomes SP or lower (point C) within 2 minutes after the compressor is turned on, the compressor, condenser fan and liquid solenoid valve are not turned off. (2 minutes compressor forced operation)



EV:Elec.Exp.Valve

LSV:Liquid Solenoid Valve

DSV:Defrost Solenoid Valve

ESV:Economizer Solenoid Valve

DPR:Discharge pressure regulator

SMV:Suction Modulation Valve

HSV:Hot Gas Solenoid Valve

ISV:Injection Solenoid Valve

BSV:Discharge gas Bypass Solenoid Valve

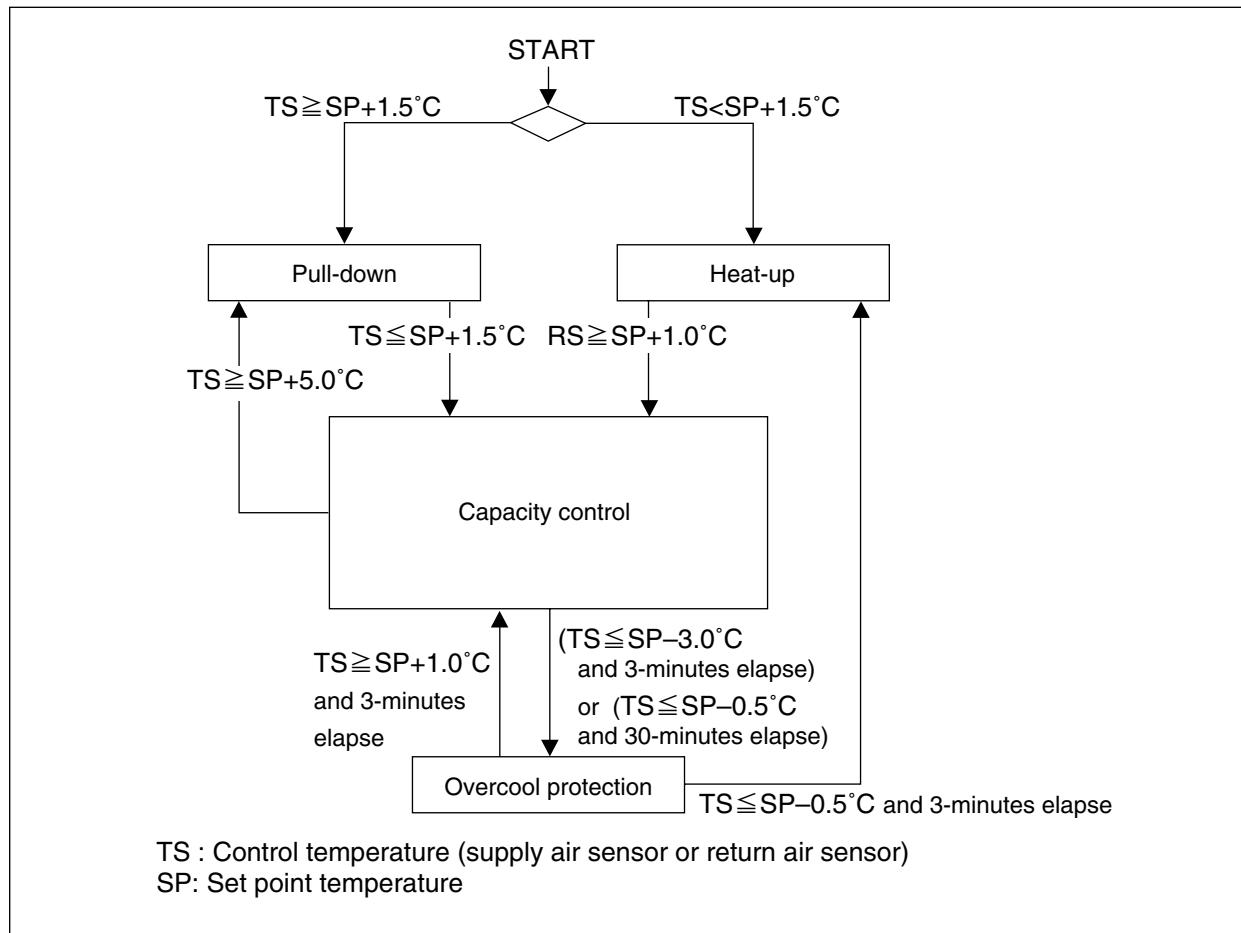
LPT:Low Pressure Transducer

HPT:High Pressure Transducer

HPS:High Pressure Switch.

2.5.2 Chilled and partial frozen mode

Control state transition and common control



Operation of magnetic conductor and solenoid valve

Component name		Pull-down	Capacity control	Heat-up	Overcool protection
Magnetic contactor	Compressor	CC	ON	ON	OFF
	Evaporator fan. High speed	EFH	ON	ON	ON
	Evaporator fan. Low speed	EFL	OFF	OFF	OFF
	Condenser fan	CF	ON / OFF※1	ON / OFF※4	ON / OFF※1
Solenoid valve	Liquid solenoid valve	LSV	ON	ON	OFF
	Economizer solenoid valve	ESV	OFF	OFF	OFF
	Injection solenoid valve	ISV	ON / OFF※2	ON / OFF※4	ON / OFF※3
	Hot-gas solenoid valve	HSV	OFF	ON / OFF※4	OFF
	Defrost solenoid valve	DSV	OFF	ON / OFF※4	ON
	Discharge gas by-pass solenoid valve	BSV	OFF	ON / OFF※4	OFF
	Suction, modulating valve	SMV	100%	3 to 100%	100%
	Electronic expansion valve	EV	10 to 100%	10 to 100%	50%

Note) ※1: High pressure control ※2: Discharge gas temperature control

※3: Charge control ※4: Capacity control and hot gas by-pass

(1) Set point temperature and control sensor

- Chilled operation

When the set point temperature is -2.9°C ($+26.8^{\circ}\text{F}$) or higher, the suction modulating valve (SMV) is controlled sensing the supply air temperature in order to adjust the cooling capacity.

- Partial frozen operation

When the set point temperature is -3.0 to -10.0°C ($+26.6$ to $+14.0^{\circ}\text{F}$), the suction modulating valve is controlled sensing the return air temperature in order to adjust the refrigerating capacity.

- Operation mode switching

Operation mode is automatically switched according to the set point of the electronic controller. Chilled and partial frozen operations are controlled in the same manner except the sensor for the temperature control.

(2) Control

- (a) Pull-down operation

Pull-down operation is carried out with fully opened suction modulating valve when the control temperature is higher than the set point temperature for 1.5°C or more (point ①).

- (b) Capacity control operation

When the control temperature reaches the point ②, the in-range lamp is turned on. At the same time, the suction modulating valve is activated to conduct the capacity control operation.

The control temperature converges to the set point temperature (point ③) while repeats temperature increasing and decreasing.

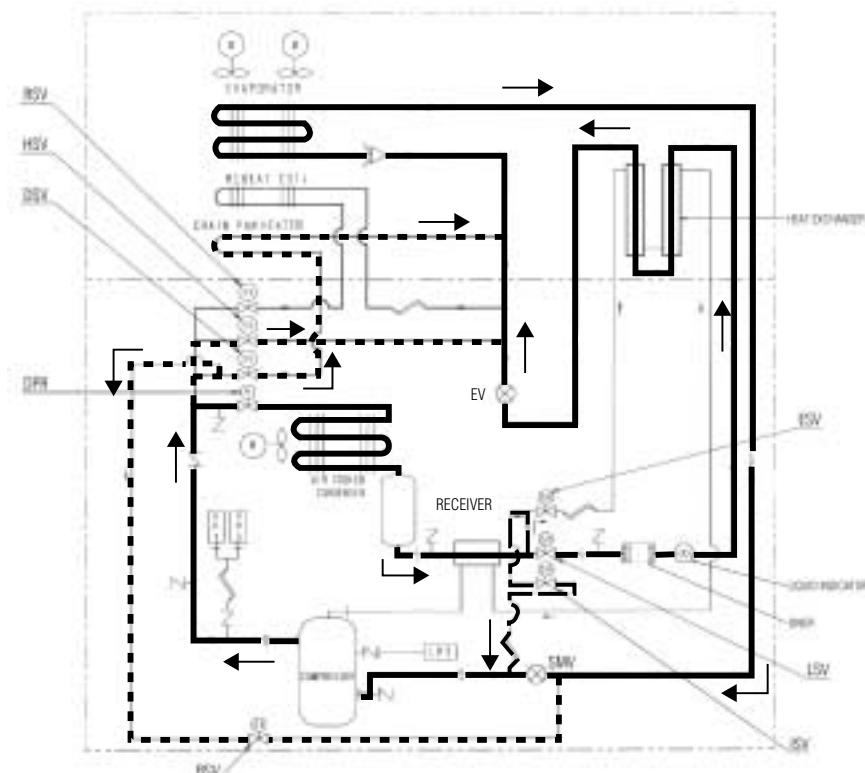
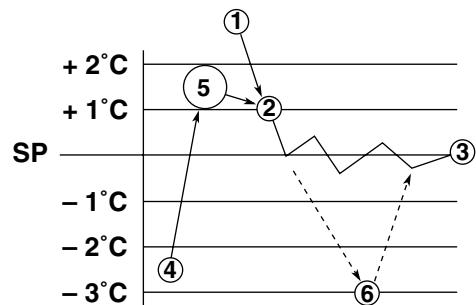
During capacity control, hot gas by-pass (HSV, DSV, BSV) and liquid injection (ISV) are conducted in order to maintain the optimum operation condition of refrigerant system.

- (c) Heat-up operation

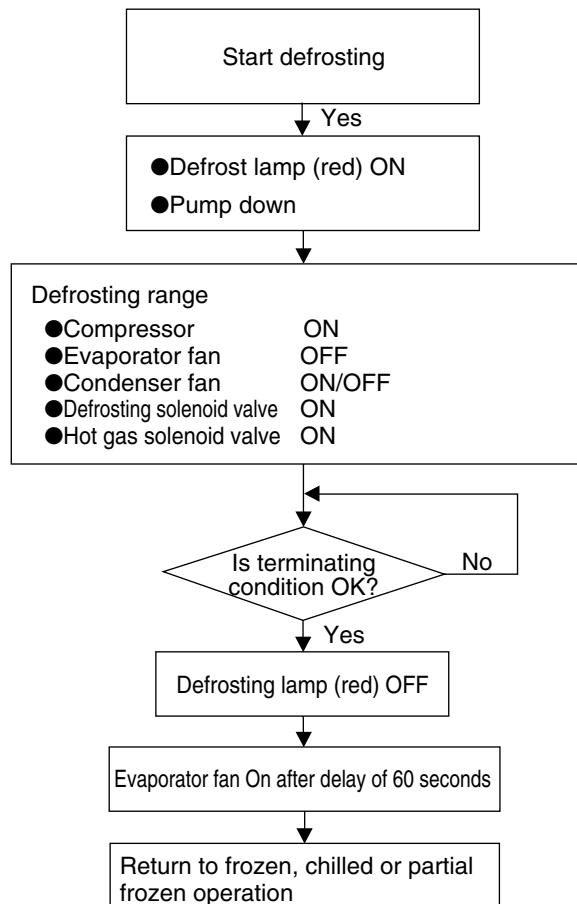
When the control temperature is lower than [set point temperature $+1.5^{\circ}\text{C}$] (point ④), the heat-up operation using hot gas is conducted in order to raise the return air temperature to the [set temperature $+1.5^{\circ}\text{C}$] (point ⑤).

- (d) Overcool protection operation

Although the unit's operation is in a stable state, if the control temperature lowers below set point temp -3°C (point ⑥), the compressor stops and only the evaporator fan continues to operate.



2.5.3 Defrosting mode



Operation of magnetic contactor and solenoid valve

Component name			Pump down	Defrosting
Magnetic contactor	Compressor	CC	ON	ON
	Evaporator fan. High speed	EFH		
	Evaporator fan. Low speed	EFL	ON/OFF※3	OFF
Solenoid valve	Condenser fan	CF	ON/OFF※1	ON/OFF※1
	Liquid solenoid valve	LSV	OFF	OFF
	Economizer solenoid valve	ESV	ON/OFF※4	OFF
	Injection solenoid valve	ISV	OFF (ON※5)	ON/OFF※2
	Hot-gas solenoid valve	HSV	OFF	ON
	Defrost solenoid valve	DSV	OFF	ON
	Discharge gas by-pass solenoid valve	BSV	OFF	OFF
	Reheat solenoid valve	RSV	OFF	OFF(ON※6)
Suction modulating valve			100%	100%
Electronic expansion valve			10 to 100%	5%

Note) ※1: Pressure control

※2: Charging control

※3: Frozen mode ... EFL ON, Chilled mode ... EFH ON

※4: Economizer control

※5: Discharge gas temperature control

※6: EOS>15°C

Defrosting operation

(1) Defrosting system

A hot-gas defrost system is adopted in the units; i.e. the high temperature and high pressure refrigerant (hot gas) from the compressor is sent to the evaporator and drain pan for defrosting. Since the evaporator is heated directly by the hot gas (refrigerant), defrosting can be performed effectively.

(2) Defrosting initiation

Defrosting is initiated by the timer or the manual defrost key.

However, defrosting is not initiated when frosting on the evaporator can not be detected.

- Evaporator inlet temperature : 5°C or higher
- Evaporator outlet temperature : 20°C or higher

① Initiation by timer (Timer is set at the electronic controller, refer to section 3.3.2 for its operating method.)

Type of timer	Defrosting interval set	Function
Long timer	3, 6, 9, 12, 24 and 99 ^{※1} hours are selectable.	Regardless of the control temperature, defrosting is initiated according to the selected interval.
Short timer	4 hours ^{※2}	Defrosting is initiated every 4 hours until the control temperature comes within the in-range after pull-down. When the temperature is in-range, defrosting timer will change into the selected long timer.
Out-range timer	30 minutes	After the control temperature comes within in-range once, defrosting will be started 30 minutes later if the control temperature rises out of the in-range.

※1. Refer to "(3) On-demand defrost"

※2. 6 hours when the control temperature is -20°C or below.

② Starting by MANUAL DEFROST key (on the operation panel sheet key)

Press the MANUAL DEFROST key, then press the ENTER/ESC key while indicate "ON" on the LED display. The manual defrosting operation starts.

③ Initiation by frost detection

If the suction air temperature does not drop at the speed of 0.2°C/1hr during frozen pull-down operation, defrosting will be initiated because it is judged that frost is formed on the evaporator. However, if the suction temperature is -20°C or lower, defrosting will not be initiated. (activated)

(3) On demand defrost

When "99" in long timer is selected, defrosting is activated upon the condition of frost on evaporator coil. This function is only for Frozen setting (SP < -10.1 deg C). and starting with 12 hours. (If this function is selected for chilled setting, defrost initiates every 6 hours automatically.)

Procedure:

Step 1: After defrost, the controller records compressor running time for 1st 1 hour. (T1)

Step 2: When 12 hours passed after defrost, controller records compressor running time for last 1 hour (T2). And the controller check whether the below condition is satisfied.

$$T2 > T1 \times 1.15$$

Step 3: If the above condition is satisfied, defrost is activated.

If above condition is not satisfied, defrost is postponed another one hour.

After counting up 13 hours, then repeat "Step 2".

Defrost will be postponed every one hour until the above condition (Step 2) is satisfied.
(Max. 24 hours)

(4) Defrosting termination

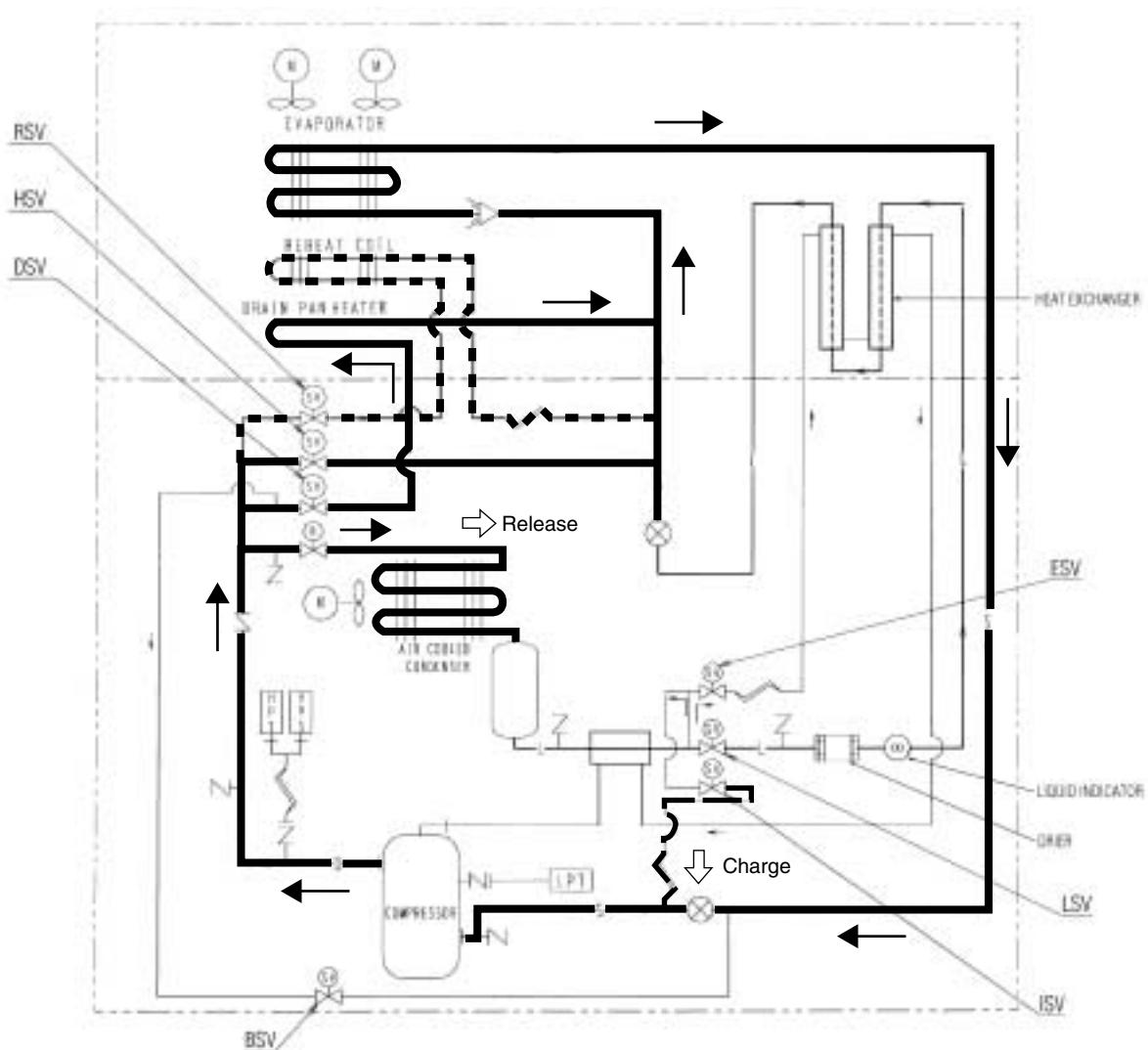
Defrosting will be terminated when any one of the following three conditions is satisfied.

①The below figure is satisfied during defrost.

Status before defrost	Termination
INRANGE	$EOS \geq 30.0^{\circ}\text{C}$
OUTRANGE	$EOS \geq 30.0^{\circ}\text{C} + RS/DRS \geq 15^{\circ}\text{C}$

②90 minutes have elapsed.

③Any one of protective devices is activated.



2.5.4 Common control

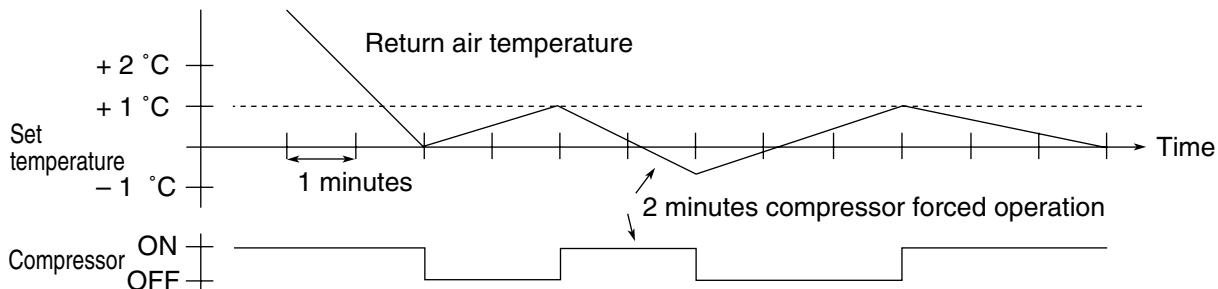
The following are controlled in different operation modes. (For the details, refer to the following pages.)

	Control name	Control content	Operation mode			
			Frozen	Chilled	Partial frozen	Defrost
A	Compressor ON/OFF control	The compressor is operated on and off to adjust the inside temperature.	<input type="radio"/>			
B	Starting control	• At the start of the operation with low ambient temperature, an oil temperature raising control is executed. • When a protection device activates at the operation start, a high pressure/current control is executed.	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	
C	Evaporator fan speed control	The evaporator fan is switched to the high or low speed according to the set point temperature.	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	
D	Superheat control	In order to keep the superheat of the evaporator optimum, the opening of the electronic expansion valve is controlled.	<input type="radio"/>			
E	High-pressure control	In order to keep the high pressure optimum, the opening of the electronic expansion valve is controlled.	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	
F	Injection	In order to prevent the refrigerant oil from deteriorating, the injection solenoid valve control or electronic expansion valve control is carried out.	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	
G	In-range control	When the control temperature is within SP ±2°C, the in-range lamp is turned on.	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	
H	In-range masking control	After defrosting initiation, the in-range lamp is kept on for 90 minutes.	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
I	Capacity control	The circulating flow rate of refrigerant is proportionally controlled with suction modulating valve to keep the control temperature variation within ±0.5°C.		<input type="radio"/>	<input type="radio"/>	
J	Charging and releasing control	These functions control the heating capacity for defrosting and heating operation.		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
K	Pump down control	The liquid refrigerant is collected into the liquid receiver (water cooled condenser).	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
L	Economizer control	The economizer circuit is controlled to enhance cooling capacity.	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	
M	Dehumidification (optional)	The unit can execute dehumidification by reheat coil and humidity sensor.		<input type="radio"/>		
N	Bulb mode (optional)	For flower bulb transportation, the unit is equipped with bulb mode control.		<input type="radio"/>		

Common control

A : Compressor ON/OFF control

When the control temperature reaches the set temperature or lower, the compressor is stopped.
When the control temperature rises and becomes higher than the [set point temperature +1.0°C], the compressor runs again.
When the compressor starts running it is forcibly run for 2 minutes. (2 minutes compressor forced operation) in order to prevent the compressor from deterioration due to shortage of lubricant.



B : Starting control

- Control when protective device activated
When the high pressure rapidly rises on starting or when the starting current is overcurrent, the compressor automatically stops and starts to suppress high pressure and starting current.
- Temperature control of refrigerant oil
When ambient temperature is low, the temperature refrigerant oil for compressor is also low and the viscosity of the oil may be high.
On starting the unit, by-pass discharge gas to suction side of the compressor by opening the solenoid valve (BSV) to raise the oil temperature rapidly ensuring a stable feed of oil.
The temperature control for refrigerant oil should be executed not with power ON/OFF in normal operation but with power ON under low ambient temperature.
An oil temperature raising control can be executed when all of the following conditions are met.
 - The time turning power supply ON
 - Ambient temperature $\leq 10^{\circ}\text{C}$
 - (Discharge gas temperature – ambient temperature) $\leq 4^{\circ}\text{C}$

C : Evaporator fan speed control

The speed of the evaporator fan is switched in accordance with operation modes. A delay time of 10 sec. is provided to switch the high speed to low speed and vice versa.

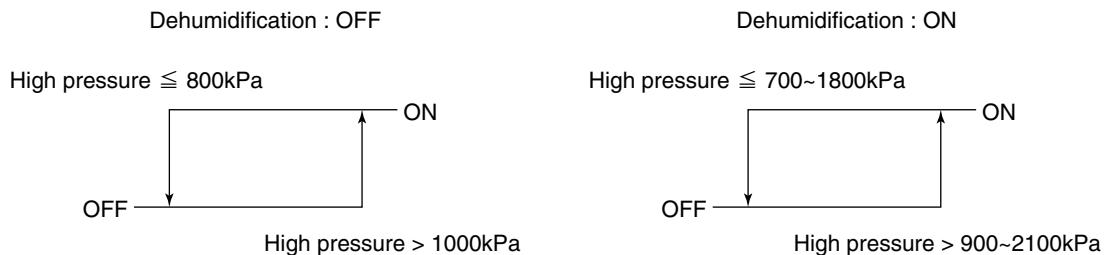
- Chilled mode : High speed
- Partial frozen mode : High speed
- Frozen mode : Low speed

D : Superheat control

The evaporator superheat is adjusted to be optimum by controlling the opening of the electronic expansion valve, based on the evaporator inlet and outlet refrigerant temperature, and the compressor suction gas temperature.

E : High-pressure control

- By electronic expansion valve
When the ambient temperature is high during the air-cooled operation, the condensing pressure (high pressure) will increase, and the high pressure switch may be activated.
In order to prevent this situation, the high pressure is controlled to be 2350kPa or lower by adjusting the opening of the electronic expansion valve.
- By condenser fan
When the ambient temperature is low during the air-cooled operation, the condenser pressure (high pressure) will decrease. Accordingly, the low pressure will decrease.
In order to prevent this situation, when the high pressure becomes set point or lower, the condenser fan stops to prevent the high pressure from excess dropping.
When the high pressure becomes set point or higher afterwards the operation will be restarted.
This control varies upon dehumidification setting.



F : Injection control

In order to decrease the discharge gas temperature, inject liquid refrigerant into the suction pipe.

- During normal compressor operation

The injection solenoid valve will be turned on or off to control the discharge gas temperature lower than set point.

The control is conducted properly by using detected discharge gas temperature and inside temperature.

Discharge gas temperature (DCHS) set value

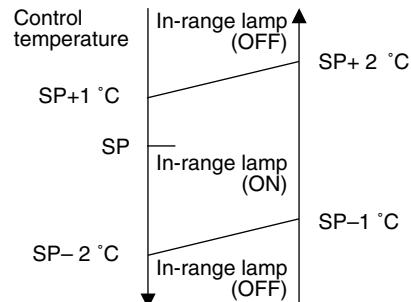
	Frozen, chilled (pull-down)		Chilled, capacity control
	RS \leq 0°C	RS > 0°C	
ISV ON	120°C	128°C	113°C
ISV OFF	103°C	118°C	108°C

- Defrosting / Heat-up operation

Control the injection ON/OFF with charge control. For details, see the section of "charge control" on page 2-19.

G : In-range control

In order to observe at a glance whether the refrigeration unit properly controls the inside temperature or not, the orange lamp on the display panel will light up when the control temperature is near the set point temperature (SP).



H : In-range masking control

If the inside temperature is within the in-range when defrosting is started, the in-range lamp will be kept turned on forcibly for certain period as below regardless of the inside temperature thereafter.

This will avoid misunderstanding that there is a problem as the control temperature temporarily rises during defrosting.

Setpoint $\geq -20.0^{\circ}\text{C}$	90 minutes
Setpoint $\leq -20.1^{\circ}\text{C}$	120 minutes

I : Capacity control

In the chilled mode operation, adjusting cooling capacity makes the supply air temperature stable at the set point temperature (SP).

The capacity control is executed by adjusting the opening of suction modulating valve (SMV) between 3 to 100 %.

J : Charge and release control

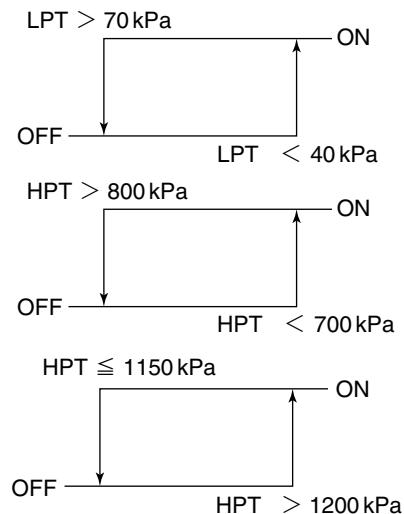
Charge control or release control is executed to maintain the heating capacity optimum in defrosting and heating operation.

- Charge control

- ① The suction pressure (LPT) is detected and the injection solenoid valve (ISV) is turned on, then, liquid refrigerant is charged into the suction pipe.
- ② The discharge pressure (HPT) is detected and the injection solenoid valve (ISV) is turned on, then the liquid refrigerant is charged into the suction piping.

- Release control

The discharge pressure (HPT) is detected and the condenser fan (CFM) is turned on, then, the refrigerant is released into the condenser.



K : Pump down stop

Before the thermostat turns OFF and at the start of defrosting, close liquid solenoid valve (LSV) to conduct pump down operation and recover refrigerant in the receiver. When the low pressure reaches -50kPa or lower, the pump down is terminated.

L : Economizer control

The economizer circuit for which the intermittent injection to scroll compressor and the refrigerant heat exchanger are combined, is adopted in the unit.

The economizer circuit enables the liquid refrigerant to have wide range of subcooling resulting in a significant increase of cooling capacity.

- Economizer solenoid valve (ESV) control

Frozen mode: ON with return air temperature (RS) of 5°C or lower

Chilled & partial frozen mode: ON with return air temperature (RS) of 5°C or lower during pull-down operation

During capacity control, the control does not turn ON.

M : Dehumidification

※If reheat coil and humidity sensor (Optional) is equipped:

The unit have dehumidification control by a reheat coil, which is under the evaporator coil. To execute dehumidification, controller setting is required. (Refer to Page 3-12)

In dehumidification, the Reheat Solenoid Valve (RSV) opens to give high pressurized refrigerant to reheat coil. The "DEHUMID" LED lamp will light up.

The following setting can be made:

- 1) Dehumidification range: 60%RH–95%RH
- 2) Evaporator fan speed: Alternating (High–Low alternative operation every 1 hour)
High speed, Low speed

N : Bulb mode ※If reheat coil and humidity sensor (Optional) is equipped:

For bulb transportation, bulb mode is provided as below. To execute bulb mode, controller setting is required. (Refer to Page 3-12)

In bulb mode operation, character "b" is shown on 1st segment on LED display.

The following setting can be made.

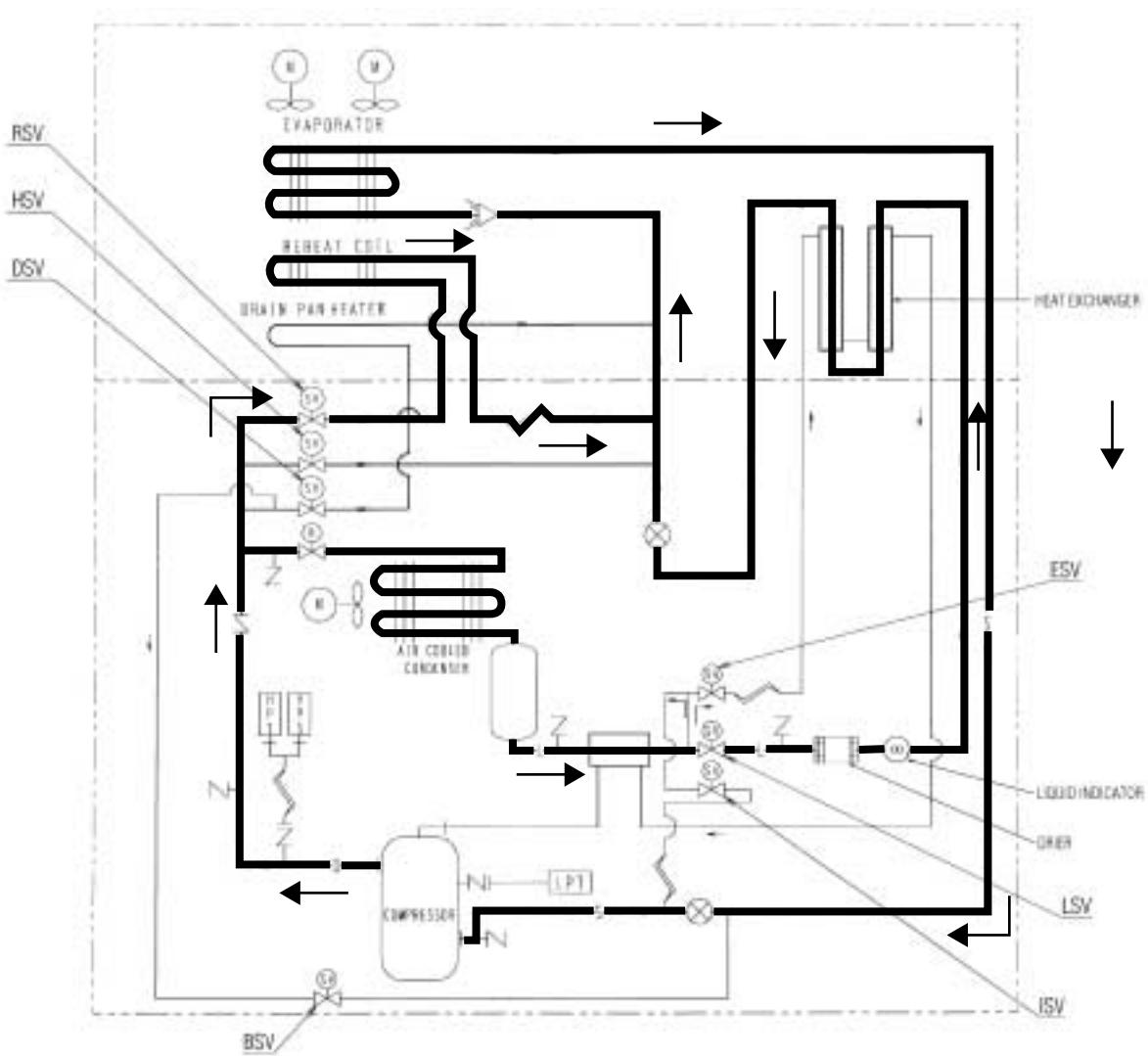
1) Dehumidification: On/Off

If this is On, dehumidification range can be set between 60%RH–95%RH, starting at 95%RH.

2) Evaporator fan speed: Alternating (High–Low alternative operation every 1 hour)

High speed, Low speed

3) Defrost termination temperature: From +4 deg C to +18 deg C, starting at +5°C



3. ELECTRONIC CONTROLLER

3.1 Function table

●DECOS IIIc (Daikin Electronic Controller Operation System)

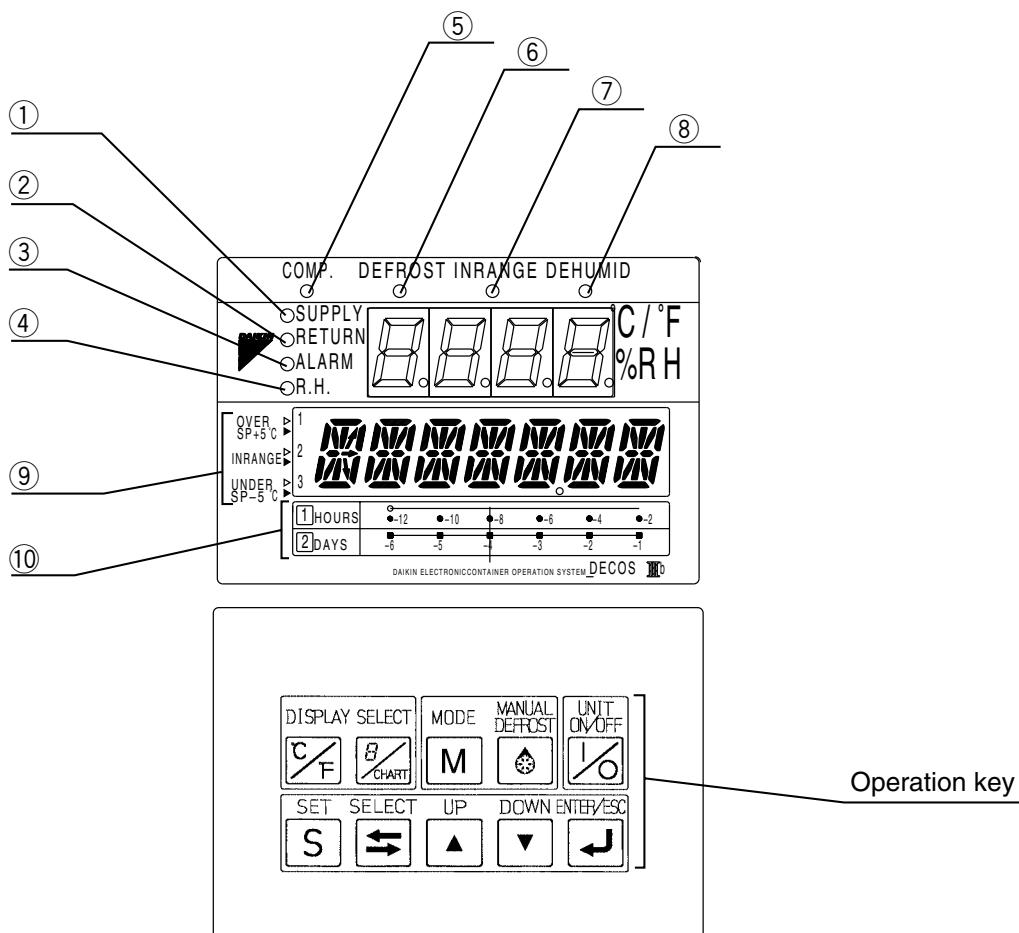
(Note) [PC]: Functions using personal computer

No.	Function division	Function	DECOS III b
5	Self-diagnosis and automatic back-up	<ul style="list-style-type: none"> • Open-phase running • Over current running • CPU and peripheral device (electronic controller) 	✓ ✓ ✓
6	Manual inspection	<ul style="list-style-type: none"> • Compressor running hour indication • Evaporator fan individual operation (high speed) • Evaporator fan individual operation (low speed) • Condenser fan individual operation • Indication of elapsed time since trip start/time resetting • Evaporator fan run-hour indication • Condenser fan run-hour indication • Controller software version indication • Temperature sensor calibration • Elapsed days since last PTI. • [PC] --- Pulp temperature sensor/cargo temperature sensor calibration • [PC] --- Header information set of data logger • [PC] --- All sensor data indication • [PC] --- Controller built-in relay output display/MV output (opening rate) indication/EV output (opening rate) indication 	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ Optional ✓ ✓ ✓ ✓
7	Automatic PTI	<ul style="list-style-type: none"> • Automatic PTI (SHORT) = Operation check of components • Automatic PTI (FULL) 	✓ ✓
8	Data logging	<ul style="list-style-type: none"> • Compressor total running hour • Evaporator fan motor total running hour • Condenser fan motor total running hour • Trip data • Pulp temperature data • Cargo temperature data • Alarm logging data • Automatic PTI data • Event data 	✓ ✓ ✓ ✓ Optional Optional ✓ ✓ ✓
9	Data retrieving (Data output)	<ul style="list-style-type: none"> • [PC] --- Alarm data • [PC] --- Trip data • [PC] --- Automatic PTI data • [PC] --- Pulp temperature data • [PC] --- Cargo temperature data • [PC] --- Event data 	✓ ✓ ✓ Optional Optional ✓
10	Communication	<ul style="list-style-type: none"> • Remote monitoring • Remote control 	Optional Optional
11	Power back-up	<p>※Even while the power is off, the following works are possible.</p> <ul style="list-style-type: none"> • Setting, Temperature setting Humidity setting Defrosting interval setting [PC] --- Container ID data setting • Saving the logger data record • Data retrieving (down loading) 	✓ Optional ✓ ✓ ✓ ✓
12	Chartless	<ul style="list-style-type: none"> • Alarm indication function (H code) • Operation history indication function (D code) • Pull-down time indication function (P code) • Temperature logging data indication on LCD in simple graphic chart 	✓ ✓ ✓ ✓
13	G-SET mode	<p>※To be used when power supply capacity is small.</p> <ul style="list-style-type: none"> • Energy saving operation 	✓
14	Data scroll	<ul style="list-style-type: none"> • Temperature log scroll indication function • Alarm log indication function 	✓ ✓
15	Data input	<p>※The following works are possible using the indication panel</p> <ul style="list-style-type: none"> • Container ID (No.) entering • Controller time setting 	✓ ✓
16	Automatic Pump down	<ul style="list-style-type: none"> • Refelgerant is collected into the receiver and condensor coil. 	✓

3.2 BASIC OPERATION OF ELECTRONIC CONTROLLER

3.2.1 Control panel

Name and function of each components



- (1) SUPPLY LED (Lights when "supply air temperature" is indicated.)
- (2) RETURN LED (Lights when "return air temperature" is indicated.)
- (3) ALARM LED (Lights when alarm is generated.)
- (4) R.H. LED (Lights when "relative humidity" is indicated.)
- (5) COMP. LED (Lights when the compressor is running.)
- (6) DEFROST LED (Lights when the unit is under the defrosting operation.)

- (7) IN RANGE LED (Lights when the control temperature is in range.)
- (8) DE-HUMID. LED (Lights when the controller is the dehumidification control optional.)
- (9) Temperature base (Used for the graphic chart indication on the LCD.)
- (10) Time base (Used for the graphic chart indication on the LCD.)

Function of operation key



●UNIT ON/OFF key

To start or to stop the unit operation.

The controller has a memory function.

If the power supply is cut off suddenly while the unit is on, and the power supply is then turned on again, the unit automatically starts the operation without pressing this key again. If the power supply is cut off while the unit is off, the unit does not start the operation unless this key is pressed.

MODE



●MODE key

To carry out the following control

- ① Generator set (=Power consumption control)
- ② Automatic pump down
- ③ Bulb mode set
- ④ Dehumidification set

SET



●SET key

When the power supply is ON:

- ① Change operation mode from the CURRENT INDICATION MODE to the OPERATION SETTING MODE.
- ② Select the item to be set in the operation setting mode.

When the power supply is OFF:

- ① To change operation modes from the POWER OFF MODE to the BATTERY OPERATION MODE.

SELECT



●SELECT key

This is not normally used in the basic operation procedure.
(This is mainly used in the maintenance procedure.)



●UP key

To select the item to be set in the selected mode.



●DOWN key

To select the item to be set in the selected mode.



●ENTER/ESCAPE key

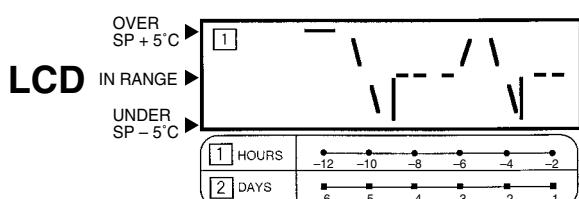
To determine the setting values or displayed contents in the selected mode.

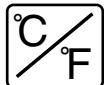


CHART key (DISPLAY SELECT key)

If CHARTLESS Function is "ON", this key is effective.

To display logged temperature data in a simple graphic chart on the LCD, press this key when the display reads "set point temperature" or other data. When this is pressed once again, the display returns to "set point temperature" or other data again.

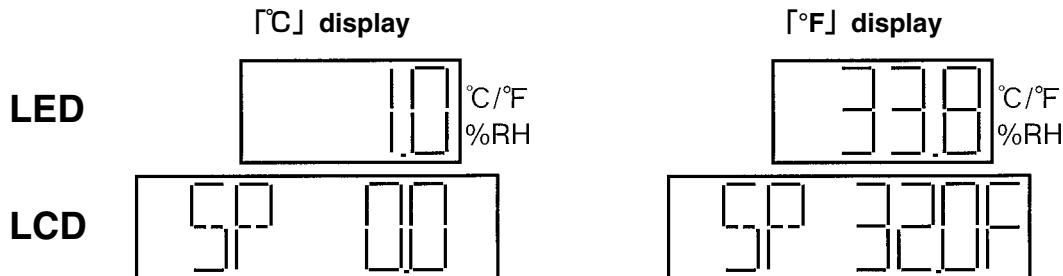




① Indicate the temperature data required to be converted into "°F" on the LED or the LCD.

Press the key, then the temperature data displayed in "°C" is converted into "°F" for one minute.

※ If any other key is pressed during the "°F" indication, the display switches to "°C".



① Press the MANUAL DEFROST key.

② Select "ON" indicated on the LED display using the key or the key, and press the key to determine the setting, then the defrost operation starts.

※ Once defrosting operation starts, the operation mode is not changeable until the defrosting operation completes. If this key is pressed during the defrosting operation, it is ineffective.

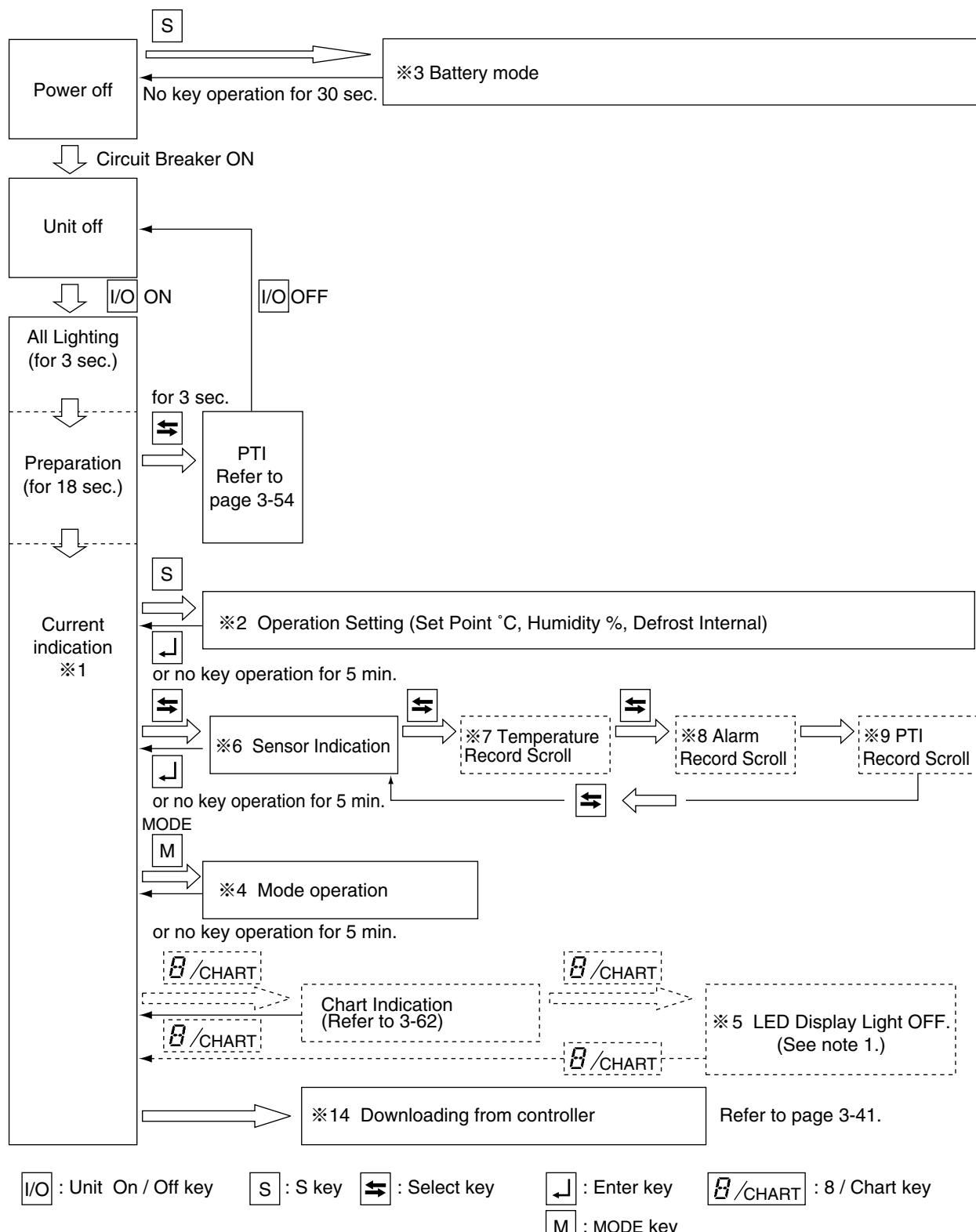
※ Defrosting will not start when the evaporator outlet temperature is 20°C or higher or the inlet temperature is 5°C or higher.

3.2.2 Operation mode and control

Setting temperature			
Operation mode	Chilled mode	Partial frozen mode	Frozen mode
Operation procedure	Set the set point temperature at +30 to -2.9°C (+86 to +26.8°F).	Set the set point temperature at -3.0 to -10.0°C (+26.6 to +14°F).	Set the set point temperature at -10.1 to -30.0°C (+13.8 to -22°F).
Function	Chilled mode operation is initiated. Inside temperature is controlled proportionally in modulation by the supply air temperature sensor.	Partial frozen mode operation is initiated. Inside temperature is controlled through modulation by the return air temperature sensor.	Frozen mode operation is initiated. Inside temperature is controlled by cycling ON/OFF of compressor by the return air temperature sensor.
	Evaporator fans run at high speed		Evaporator fans run at low speed

3.3 Operation procedure

3.3.1 Operation procedure flow chart



Note 1. *5 activates when the "dISP" in *11 is set to "ON" in controller initial setting in 3-31.

Check on settings and operation conditions

※1. Current indication mode (indication of operation conditions)

Indicates the unit operation conditions.

- Supply air temperature (SS)

- Return air temperature (RS)

- Defrost interval

- Alarm

- Setting point humidity and humidity (OPTION)

P 3-9

※2. Operation setting mode

Settings for cargo transportation

- Temperature settings

- Defrost interval settings

- Humidity settings (optional)

P 3-10

※3. Battery mode (settings for operation conditions by using the battery)

Setting can be executed when

- Temperature settings

commercial power supply is not available.

- Humidity settings

- Defrost interval settings

- Unit ON/OFF setting

P 3-11

※4. Mode operation

- The maximum power consumption can be set.

- The pump down can be executed automatically.

- Bulb mode / Dehumidification mode can be set.

P 3-12

※5. LED display off mode

LED display section on the controller can
be turned off.

- LED lights off

P 3-17

Indication of detailed data alarm and PTI

※6. Sensor indication mode

Each sensor value can be indicated.

- High pressure (HPT)
- Low pressure (LPT)
- Total current (CT1)
- Compressor current (CT2)
- Voltage (PT1)
- Ambient temperature (AMBS)
- Evaporator inlet temperature (EIS)
- Evaporator outlet temperature (EOS)

- Discharge gas temperature (DCHS)
- Suction gas temperature (SGS)
- Modulating valve opening
- Electronic expansion valve opening
- Supply air temperature (SS)
- Return air temperature (RS)

- Pulp temperature (USDA #1, #2, #3)
 - Cargo temperature (CTS)
 - Data recorder supply air temperature (DSS)
 - Data recorder return air temperature (DRS)
- [optional]

P 3-18

※7. Temperature record scroll function

Temperature record of the control sensor can be indicated in the order (scroll indication) from the latest data.

- Chilled mode: Supply air temperature
- Partial frozen mode: Return air temperature
- Frozen mode: Return air temperature
(up to 7 days)

P 3-21

※8. Alarm record scroll function

Alarm record can be indicated in order (scroll indication) from the latest data.

- Alarm indication
(up to 7 days)

P 3-24

※9. PTI record scroll function

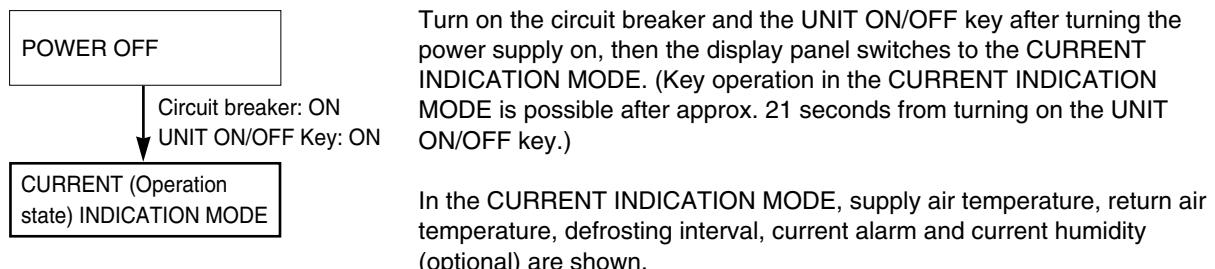
Last 3 PTI results can be displayed.

P 3-26

3.3.2 Mode operation procedure

1. CURRENT (Operation state) INDICATION MODE

Supply air temperature (SS), return air temperature (RS), defrosting interval, currently existing alarm, set point humidity, and humidity are indicated.



Select an item using the or key. The value of the selected item is indicated on the LED lamp, LED display and LCD display.

Indication item	LED lamp to be lit on	LED display	LCD display
SUPPLY AIR TEMPERATURE	SUPPLY	Supply air temperature	Set point temperature
RETURN AIR TEMPERATURE	RETURN	Return air temperature	Set point temperature
DEFROSTING INTERVAL	Chilled mode: SUPPLY Partial frozen mode: RETURN Frozen mode: RETURN	Chilled mode: SUPPLY air temperature Partial frozen mode: RETURN air temperature Frozen mode: RETURN air temperature	Current defrosting interval setting
ALARM (Note 1)	ALARM	All the detected alarms codes or ("Good" if there is no detected alarm)	The total number of detected alarms
HUMIDITY (optional, Note 2)	R.H.	Value of humidity sensor	Set point humidity

Note 1) ●Each pressing of the down key, scrolls through the detected alarm codes in sequence when two or more alarm codes are displayed.

After indicating the last alarm, display goes to the next item.

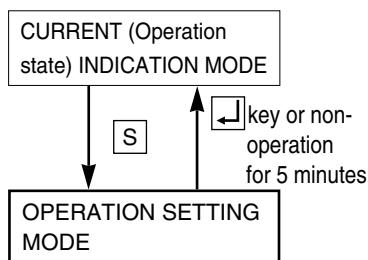
The numerator of the LCD display stands for the current alarm, while the denominator stands for the number of alarm codes existing.

●To erase the d code or H code alarm, depress the key for 3 seconds while the code is displayed.

Note 2) ●The value of the humidity sensor is displayed only when the "Dehumidification Control on/off Setting" is set to "ON", otherwise this item is skipped and the next item is shown.

2. OPERATION SETTING MODE

Control temperature, defrosting interval, and control humidity (optional) can be set.



To change to the OPERATION SETTING MODE, press the **S** key while the unit is in the CURRENT INDICATION MODE.

In the OPERATION SETTING MODE, Control temperature, Control humidity (optional) and Defrosting interval can be set.

Select an item using the **S** key. The value of the selected item is indicated on the LED and LCD display.

Item	LED display	LED display	Setting method
CURRENT INDICATION MODE	-	-	-
CONTROL TEMPERATURE SETTING	Current setting temperature Note 2)	"SET-SPC" or "SET-SPF"	Change the value using the △ key or ▽ key. Press the J key to determine the setting. Setting temperature range: -30 to 30°C.
CONTROL HUMIDITY SETTING (optional Note 1)	Current setting humidity	"SET-SHU"	Change the value using the △ key or ▽ key. Press the J key to determine the setting. Setting humidity range: 60 to 95%RH
DEFROST INTERVAL SETTING	Current defrosting interval	"SET-dEF"	Select a defrost interval 99h, 24h, 12h, 9h, 6h, or 3h using △ key or ▽ key. Press the J key to determine the setting. "On demand defrosting" is conducted when "99h" has been selected. (See page 2-14.)

Note 1) ●This indication appears only when the humidity control is set, otherwise this is skipped and the next item is shown.

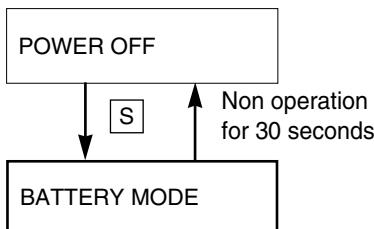
Note 2) ●In case temperature is set in °C setting temperature can be set at interval of 0.1 °C.

In case temperature is set in °F, setting temperature should be the value converted into °F based on °C and rounded off the two decimal places.

3. BATTERY MODE

When commercial power is not available, the following functions are available by using the built-in wake up battery.

- Indication of inside supply air temperature (SS) and return air temperature (RS)
- Setting for control temperature, control humidity and defrost interval



To change to the BATTERY MODE, press the **S** key while the unit is in the POWER OFF STATUS.

In the BATTERY MODE, return air temperature/supply air temperature can be indicated, Control temperature, Control humidity (optional), Defrosting interval and Unit ON/OFF key can be set.

Select an item using the **S** key. The value of the selected item is indicated on the LCD screen.

When no key operation is performed for 30 seconds in the BATTERY MODE, the battery mode turns off automatically off.

Item	LED display	LCD display	Setting method
POWER OFF	-	-	-
RETURN AIR TEMPERATURE DISPLAY	(Light off)	RS***.*C Note 1)	-
SUPPLY AIR TEMPERATURE DISPLAY	(Light off)	SS***.*C Note 1)	-
CONTROL TEMPERATURE DISPLAY	(Light off)	SP***.*C	-
CONTROL TEMPERATURE SETTING	(Light off)	"SP C"	Change the value using the △ key or ▽ key. Press the ↓ key to determine the setting. Setting temperature range; -30 to +30°C.
CONTROL HUMIDITY SETTING(optional)	(Light off)	"SHU "	Change the value using the △ key or ▽ key. Press the ↓ key to determine the setting. Setting humidity range: 60 to 95%RH
DEFROST INTERVAL SETTING	(Light off)	"dEF H"	Select a defrost interval 99h, 24h, 12h, 9h, 6h or 3h using the △ key or ▽ key. Press the ↓ key to determine the setting. "On demand defrosting" is conducted when "99h" has been selected. (See page 2-14.)
UNIT ON/OFF SETTING	(Light off)	"UNIT ON" or "UNIT OFF"	Change the value using the △ key or ▽ key. Press the ↓ key to determine the setting.

Note 1). The inside sensor temperature is indicated on the section of ***.*.



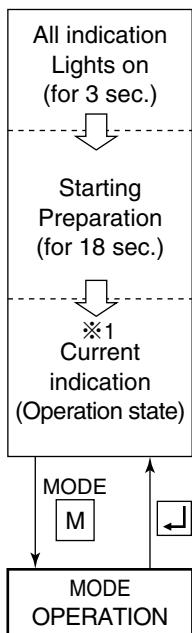
CAUTION

If no indication on the LCD panel is displayed by operating the key, it is supposed the wake-up battery is dead.
Replace the battery.

4. MODE OPERATION

MODE

Press the **M** key in current indication mode to go to MODE operation.



In mode operation, the following settings/operations are available.

1. Generator setting

Total power consumption can be reduced to desired Max setting for the specific generators set or power facilities.

The selections are "off (No limit)", "15" "14" "13" "12" "11" KVA.

2. Automatic pump down

Pump down can be executed automatically.

(Refer to "Automatic pump down" in 4.4.3)

3. LED display Light-OFF (OPTION)

All LED (includes LED lamp) can be switched off.

In order to execute this function, initial setting (Refer to initial setting in 3.8.2) shall be required to change "on" position in advance.

4. Bulb mode setting

Bulb mode setting can be executed in this mode. (N. Bulb mode control in 2.5.4)

When "bulb" setting is "on", user can have opportunity to change the following set from default.

①Dehumidification: on/off (default)

When "on" is selected, inside humidity can be set from 95% RH (default) to 60% RH, and is starting from 95%RH.

②Evaporator fan speed : Alterating (H-L) (default)/High/Low

③Defrost termination temperature (RS) +4.0~+18.0°C (+5°C : default)

5. Dehumidification mode setting

Dehumidification mode can be executed in this mode (M. Dehumidification mode control in 2.5.4).

When "Dehumidification" is set to "on", it is possible to change the following set from default.

- ①Inside humidity : 95% (Default) ~60% RH
- ②Evaporator fan speed : Alterating (H-L) (default) / High / Low

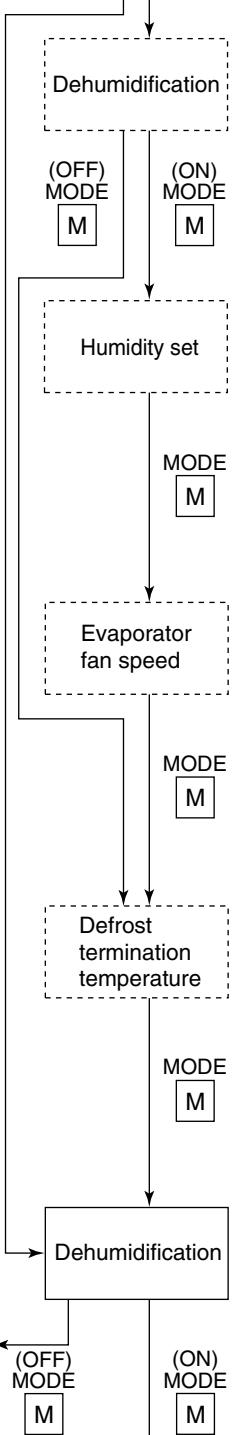
IMPORTANT

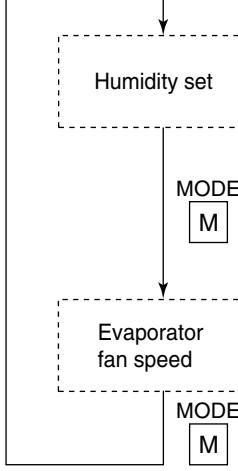
When Full PTI is executed, settings of "Bulb" and "Dehumidification" are reset to default automatically. (=Bulb : off, Dehumidification : off)

Setting item	LED panel	LCD panel	Setting method
<p>Current indication mode</p> <p>G-set operation Note 1)</p> <p>Automatic pump down operation</p> <p>LED Display Light off setting Note 2)</p> <p>Bulb mode setting</p>	—	—	—
OFF, 11, 12, 13, 14, 15 unit: kVA	G-SET		Select the energy saving set point by using or key, and press the key to determine the setting.
ON, OFF	P down		Select "ON" by using key and key, and press the key to determine the setting.
ON, OFF	DISPOFF		Select "ON" by or key, then press key.
ON, OFF	bulb		Select "ON" by or key, then press key to set bulb mode.

Note 1) If the power supply is turned off in the G-set mode, the mode is cancelled 30 minutes from when power was lost.

2) When user utilize this function, it is necessary to change "on" at initial setting of Decos IIIc. Refer to page 3-31.

Setting item	LED panel	LCD panel	Setting method
	ON, OFF	Hu	Select desired setting by \triangle or ∇ key, then press \square key.
	95% RH~60% RH	Shu	Select desired setting by \triangle or ∇ key, then press \square key.
	H-L, H, L	FAN	Select desired setting by \triangle or ∇ key, then press \square key.
	+4.0~+18.0°C (max RS temp)	DEF END	Select desired setting by \triangle or ∇ key, then press \square key.
	ON/OFF	Hu	Select desired setting by \triangle or ∇ key, then press \square key.

Setting item		LED panel	LCD panel	Setting method
	 <p>Humidity set</p> <p>MODE M</p> <p>Evaporator fan speed</p> <p>MODE M</p>	95% RH~60% RH	Shu	Select desired setting by <input type="checkbox"/> key or <input type="triangle-up"/> key, then press <input type="left"/> key to determine.
		H-L, H, L	FAN	Select desired setting by <input type="checkbox"/> key or <input type="triangle-up"/> key, then press <input type="left"/> key to determine.

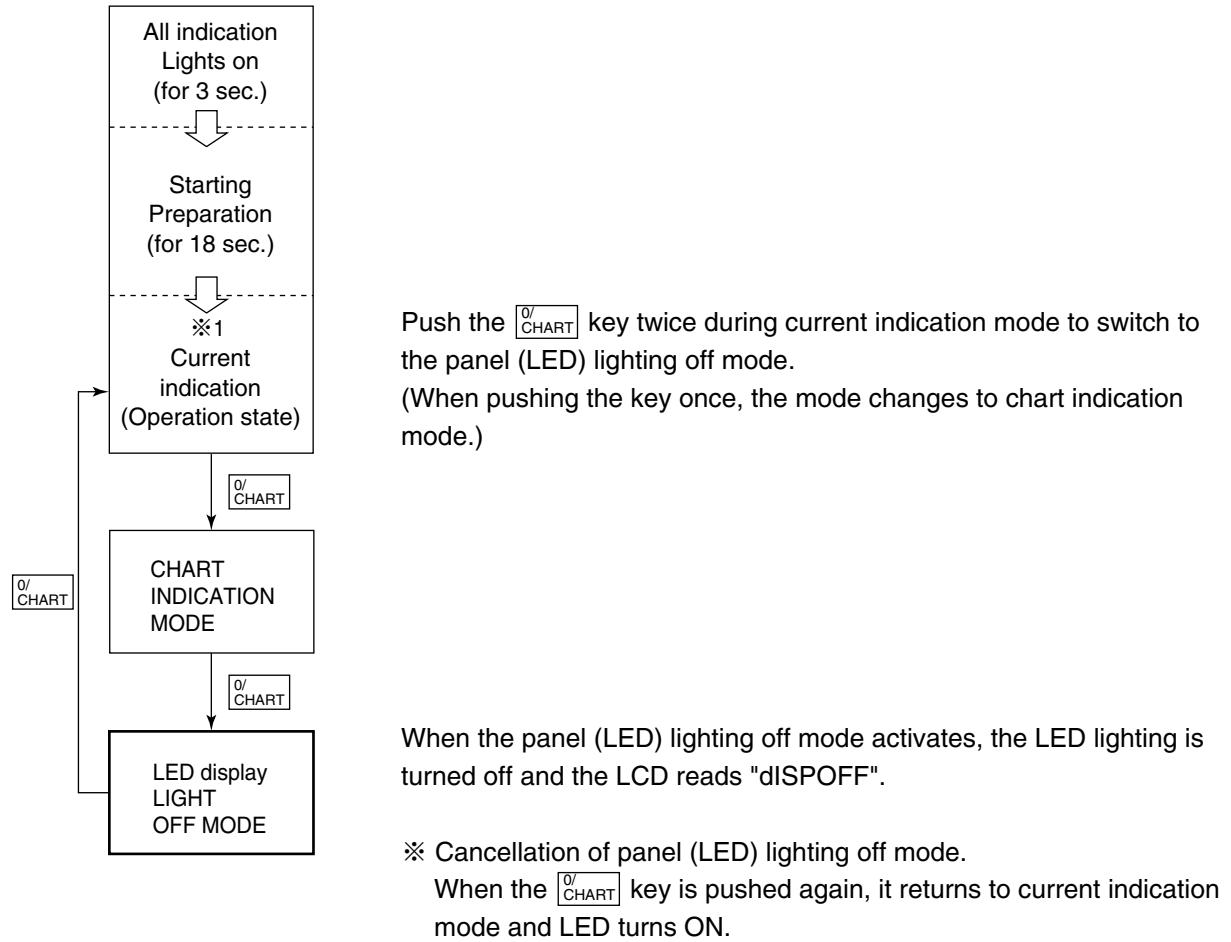
5. LED display LIGHT-OFF MODE

The controller LED display is turned off with this mode.

※ Activation of the panel (LED) lighting off mode.

To activate the panel (LED) lighting off mode, set the LED lighting off function "dISP" in "11. Basic setting mode" to ON. Refer to page 3-30.

<Operation procedure>

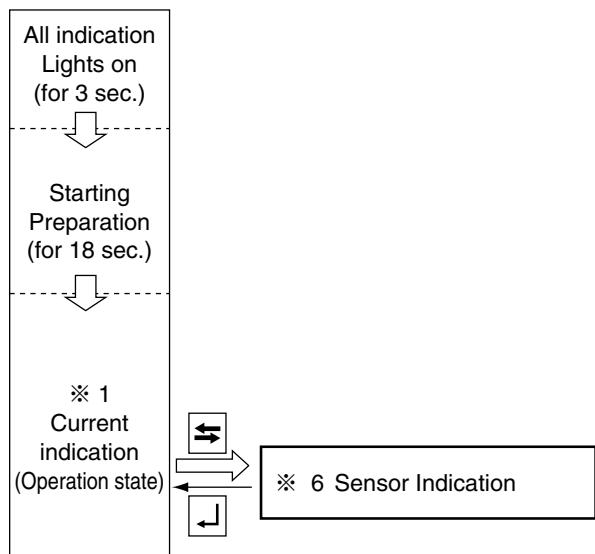


6. SENSOR INDICATION MODE

Each sensor value, the modulating valve (MV) opening, and the electronic expansion valve (EV) opening can be checked. The following items are displayed:

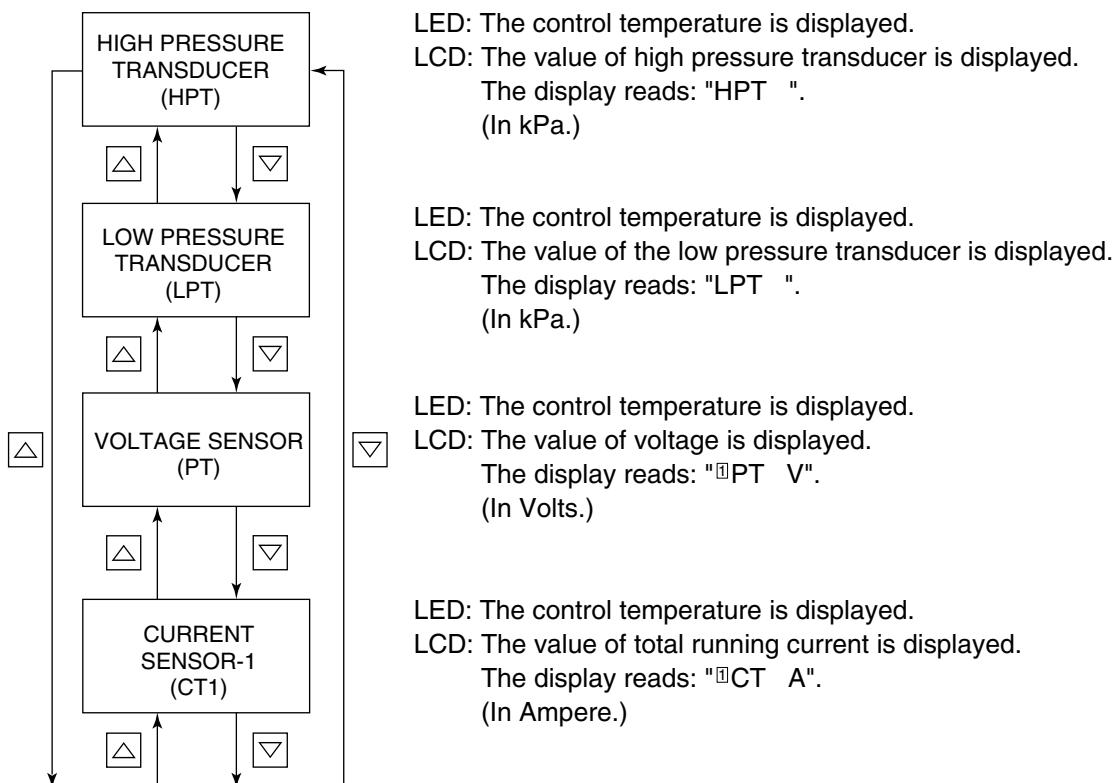
High pressure (HPT), low pressure (LPT), voltage (PT1), total current (CT1), compressor current (CT2), ambient temperature (AMBS), evaporator inlet temperature (EIS), evaporator outlet temperature (EOS), discharge gas temperature (DCHS), suction gas temperature (SGS), suction modulating valve opening, electronic expansion valve opening, supply air temperature (SS) (during PTI only), return air temperature (RS) (during PTI only), pulp temperature (USDA#1, UADA#2, USDA#3) (optional), cargo temperature (CTS) (optional), supply air temperature for data recorder (DSS) (optional), return air temperature for data recorder (DRS) (optional).

<Mode selection procedure>

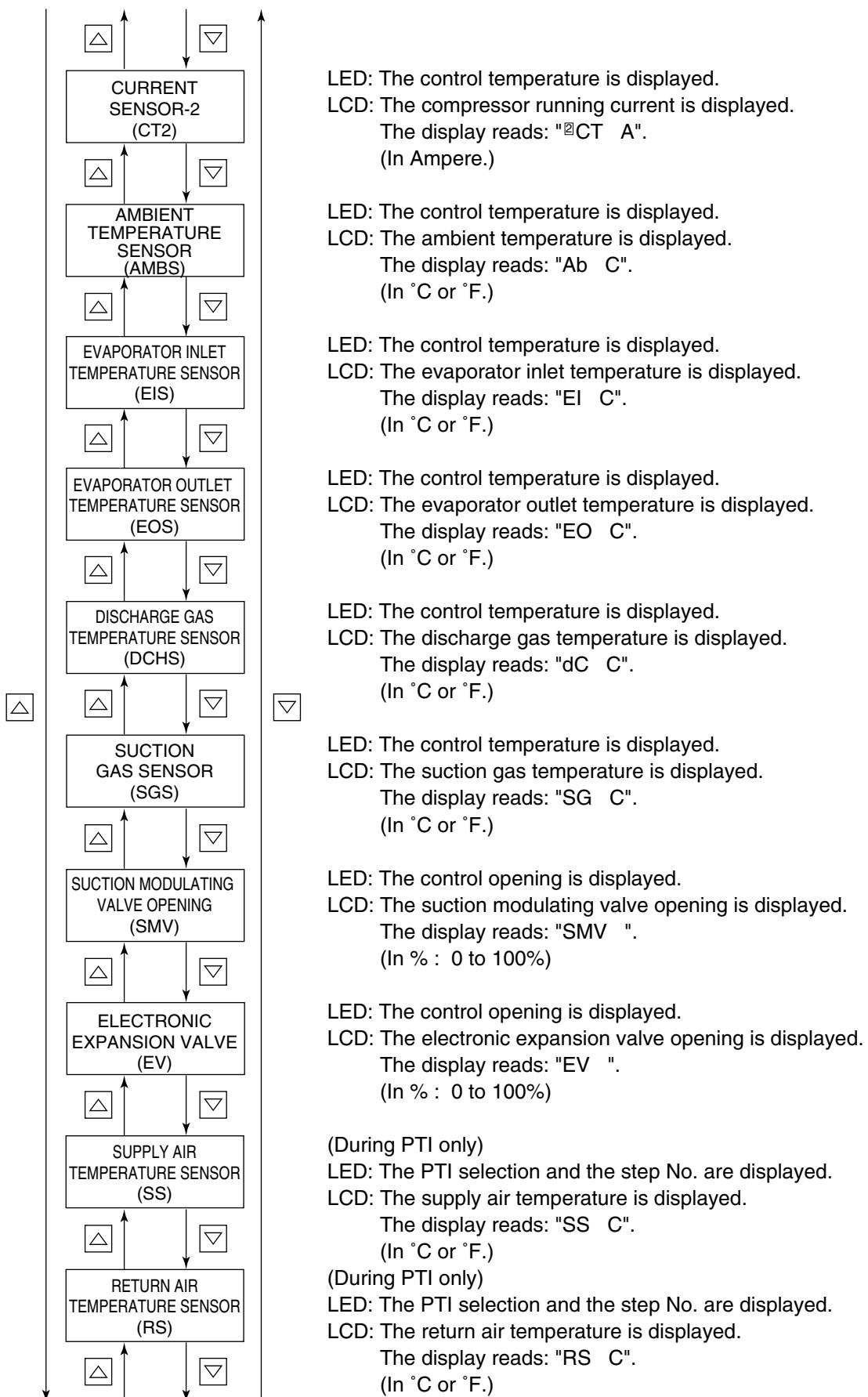


<Operation procedure>

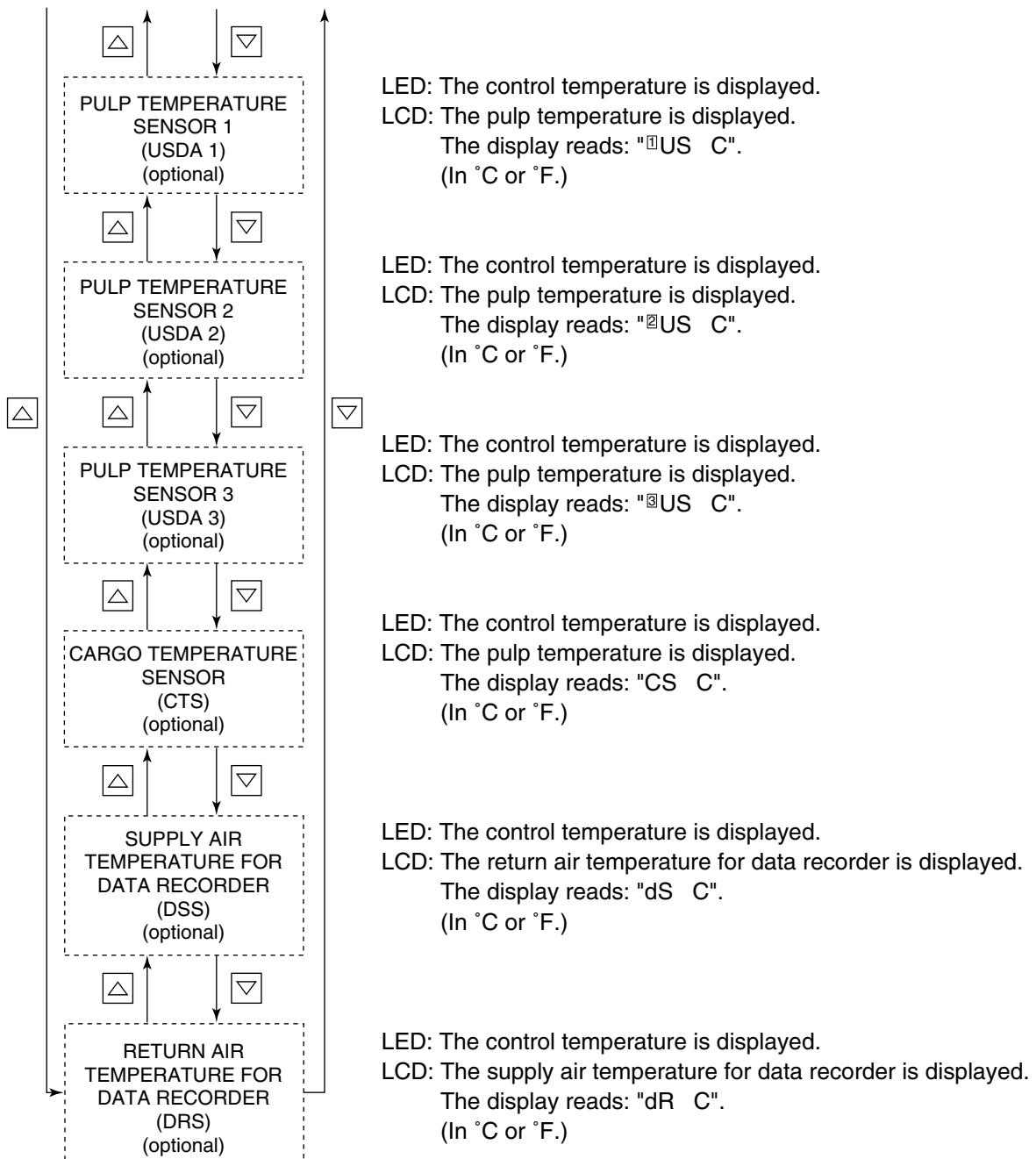
Whenever the \triangle or \square key is pressed, the display changes.



6. SENSOR INDICATION MODE (continued)



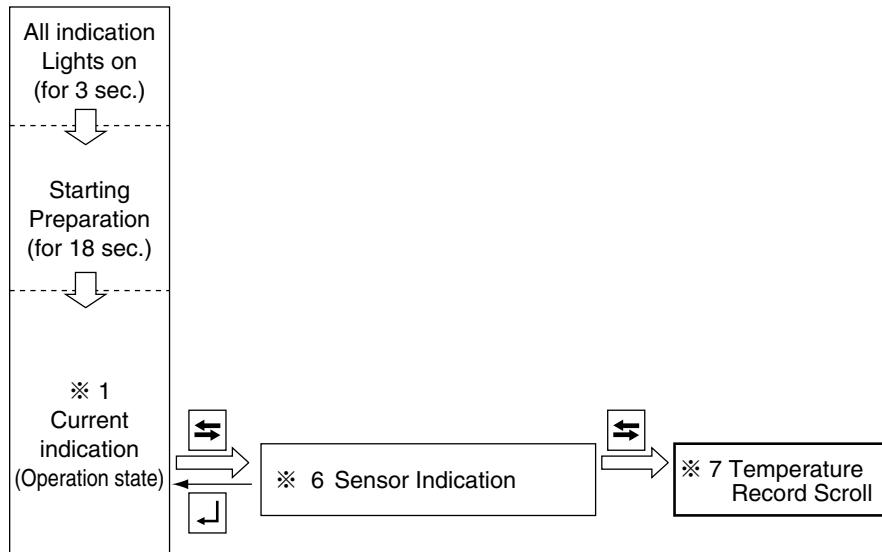
6. SENSOR INDICATION MODE (continued)



7. TEMPERATURE RECORD SCROLL MODE

The control sensor value record is shown in sequence (scroll) starting with the latest data. The latest control temperatures for a maximum of 7 days are displayed.

<Mode selection procedure>



<Operation procedure>

The LED indicates the control temperature, and the LCD displays the data/time and the data record temperature in turn. (In the partial frozen mode and frozen mode, the return air temperature is the controlled temperature, and in the chilled mode, the supply air temperature is the control temperature.)

To pause the scrolling action, press the \triangle or \square key. To continue to the next temperature record manually, press the \triangle or \square key during the holding of indication, or to resume the automatically scroll function, do not press any key for 10 seconds. To see data beginning with start again, press and hold the \triangle key for 3 seconds.

To restore the current indication mode, press the \square key.

If key operation is not performed within 5 minutes, the current indication mode is resumed.

To go to the operation setting mode, press the S key.

Temperature record scroll function

The control sensor value record for the last 7 days is displayed in sequence (scroll) beginning with the latest one and ending with oldest one, so that easy inspection of the previous operation data is enabled on board.

<Operation procedure>

The LED indicates the control temperature, and the LCD displays the data or time and the non-control temperature in turn. (In the partial frozen and frozen modes, return air temperature is the controlled temperature, and in the chilled mode, supply air temperature is the controlled temperature.)

To pause the scrolling action, press the \triangle or \square key. To advance to the next temperature record, press the \triangle or \square key again. If arrow key is not pressed for 10 seconds, the continuous scrolling action is resumed. To see data from the beginning, press and hold the \square key for 3 seconds.

To restore the current indication mode screen, press the \leftarrow key.

If key operation is not performed for 5 minutes, the current indication mode screen is resumed.

If the successive (scroll) screen is currently displayed, the current indication mode screen is resumed when 5 minutes elapses after indication ends.

To return to the operation setting mode, press the S key.



CAUTION

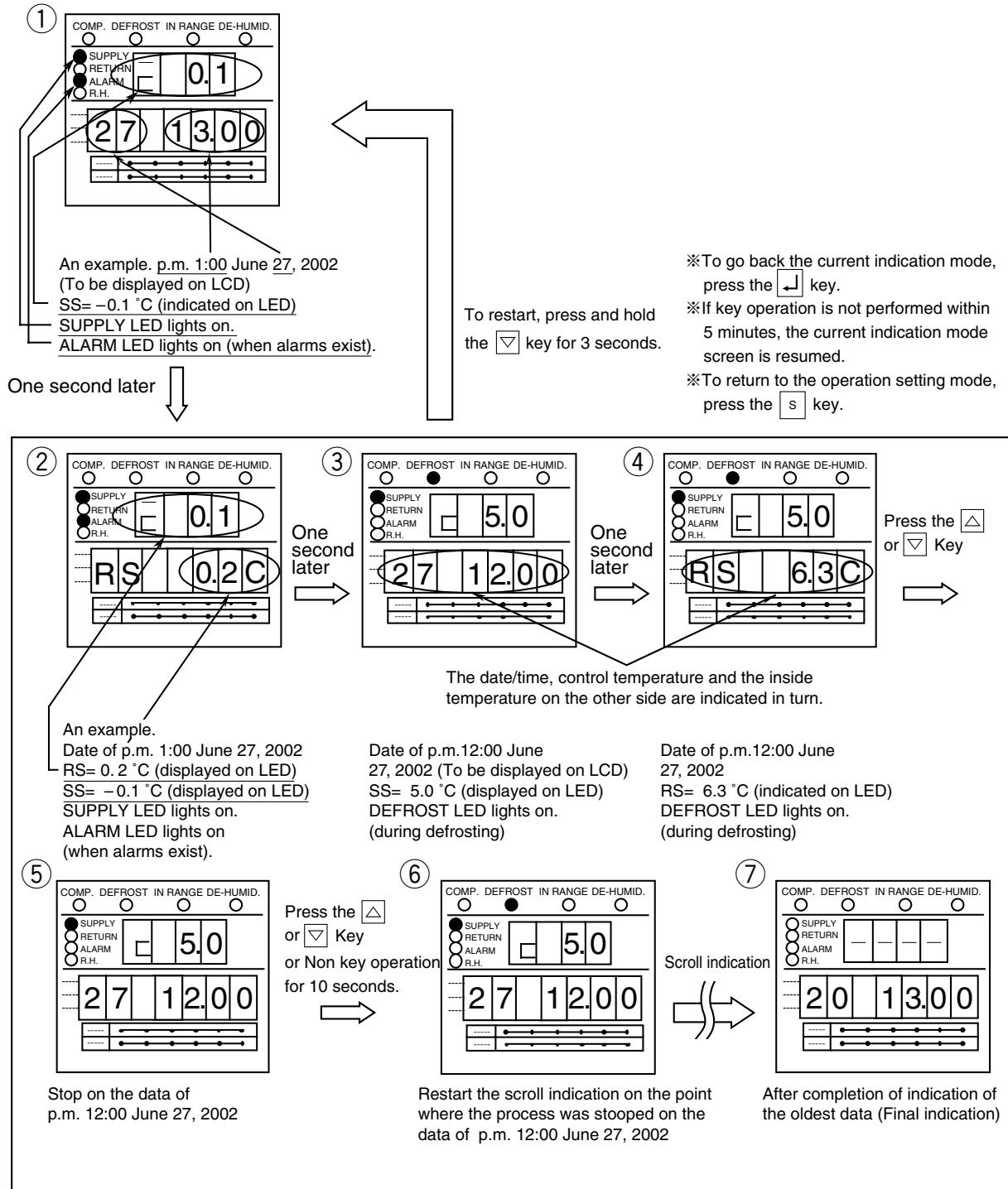
The displayed temperature is not the current instantaneous value but an average taken in a specific logging interval.

Therefore, the printed control temperature on the trip report (instantaneous value) printed with the aid of personal computer may differ from the sensor data of the chartless function.

This is not an error.

● Example of TEMPERATURE RECORD SCROLL INDICATION MODE

※ It is assumed that the control temperature is the supply air temperature (SS) and the logging interval is 1 hour, and the current date and time are June 27, 2002, 14:00.

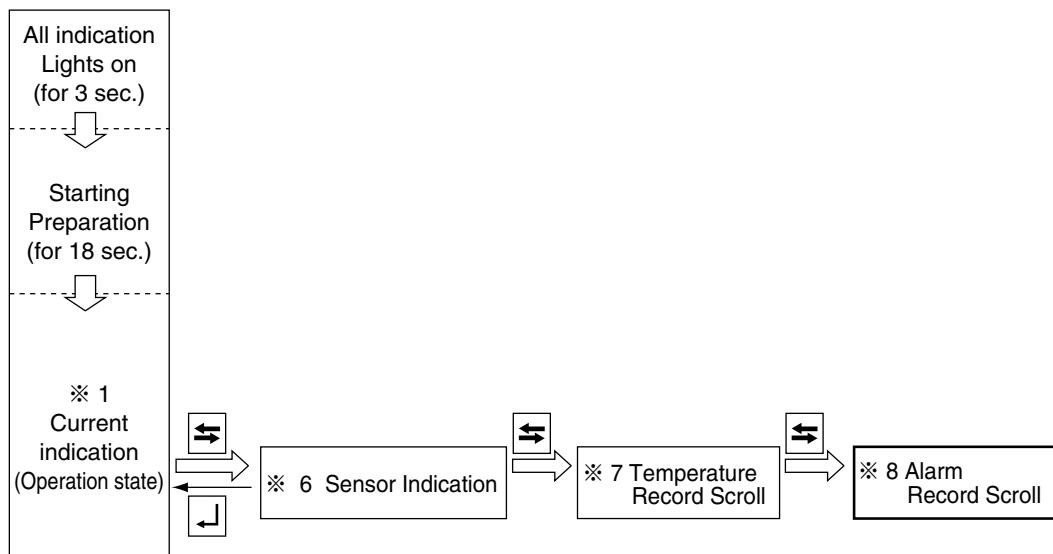


Note: "□" on the leftmost of the LED shows that the indication is of the temperature record scroll indication mode.

8. ALARM RECORD SCROLL MODE

The alarm record is shown in sequence (scroll) starting with the latest data. The latest alarms for a maximum of 7 days are displayed.

<Mode selection procedure>



<Operation procedure>

The LED indicates the alarm codes and the LCD displays date and time.

To pause the scrolling action, press the Δ or ∇ key. To continue to the next alarm record, press the Δ or ∇ key during the holding of indication, or to resume the automatically scroll function, do not press any key for 10 seconds. To see data beginning with start again, press and hold the ∇ key for 3 seconds.

To restore the current indication mode, press the \square key.

If key operation is not performed within 5 minutes, the current indication mode is resumed.

To go to the operation setting mode, press the $[S]$ key.

Alarm record scroll function

The alarms detected over the last 7 days are displayed on the controller which scrolls through them at the rate of one sec/alarm.

< Operation procedure >

The LED indicates alarm codes, and the LCD displays date and time.

To pause the scrolling action, press the Δ or ∇ key. To advance to the next alarm code detected, press the Δ or ∇ key again. If arrow key is not pressed for 10 seconds, then the continuous scrolling action is resumed. To see data from the beginning, press and hold the ∇ key for 3 seconds.

To return to the current indication mode screen, press the \square key.

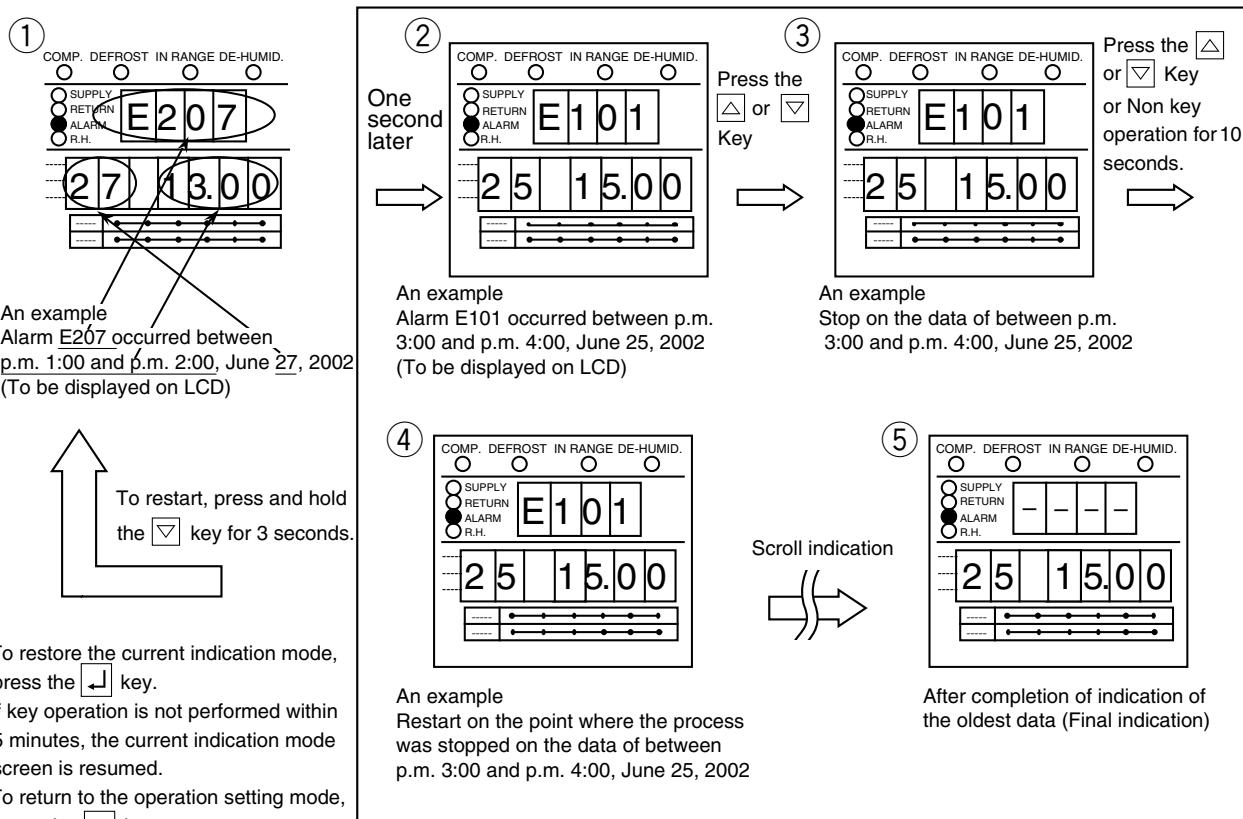
If key operation is not performed for 5 minutes, the current indication mode screen is resumed.

If the successive (scroll) screen is currently displayed, the current indication mode screen is resumed when 5 minutes elapses after the indication ends.

To return to the operation setting mode, press the S key.

● Example of ALARM RECORD SCROLL INDICATION MODE

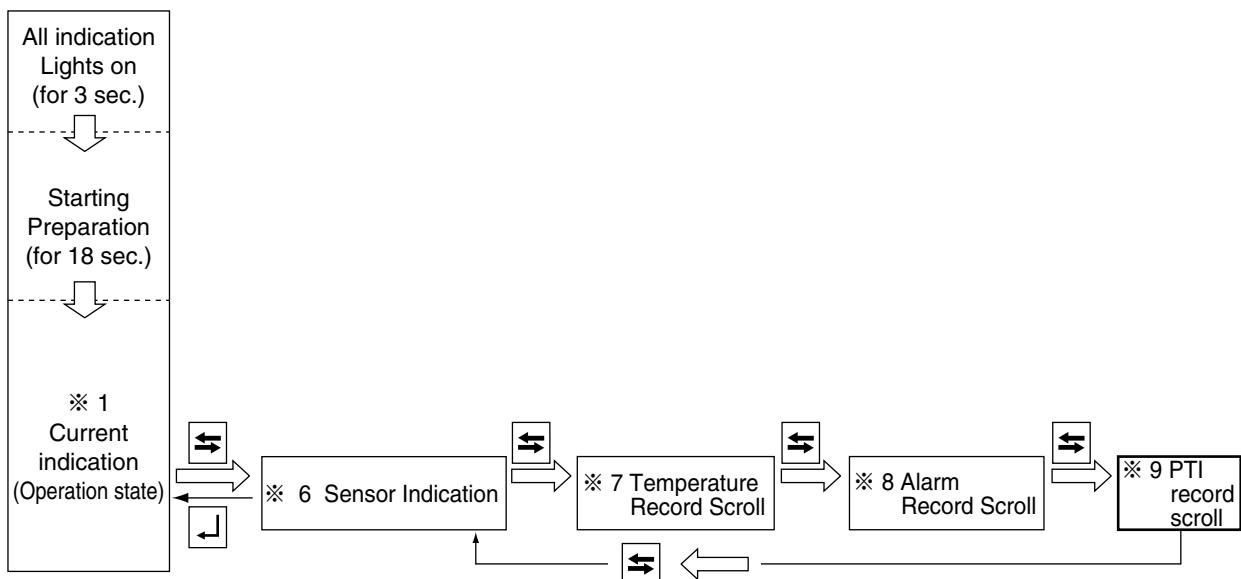
※ It is assumed that the current date and time are June 27, 2002, 14:00.



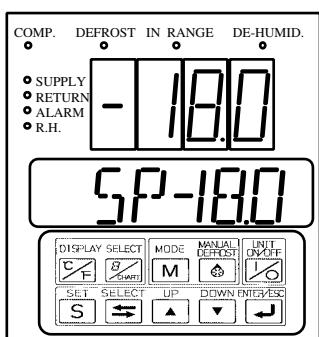
9. PTI RECORD SCROLL MODE

The record is shown in sequence (scroll) starting with the latest data.

<Mode selection procedure>



PTI record scroll function



- ① When "normal" display is on LED/LCD, press
- ② Last PTI data is displayed as left
- ③ Latest 3 data can be displayed by or

LED : E000 (PTI was good status.)

E001 (Alarm was detected in the PTI)

LCD : Date (Y/MM/DD/TT)

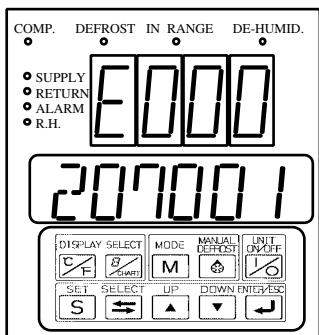
From Now to Past

(Ex. ① 1AM, 4th July, 2002

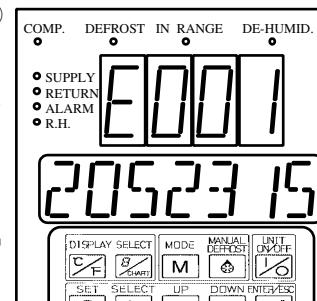
② 3PM, 23rd May, 2002

③ 9AM, 23rd May, 2002

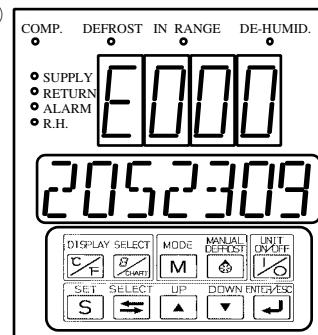
② x 4 ①



③



③



3.3.3 Setting flow chart

This configuration setting flow shall be utilized, when

CASE 1) USDA transportation setting is required (※10 Optional Function Setting)

CASE 2) Logging intervals shall be changed from default setting (60 min).
(※11 Basic Function Setting)

CASE 3) Setting of any H / d codes shall be changed from default. (※12 Optional Condition Setting)

CASE 4) Container ID shall to be subjected to change from another container for emergency use.
(※13 Container ID & Time Setting)

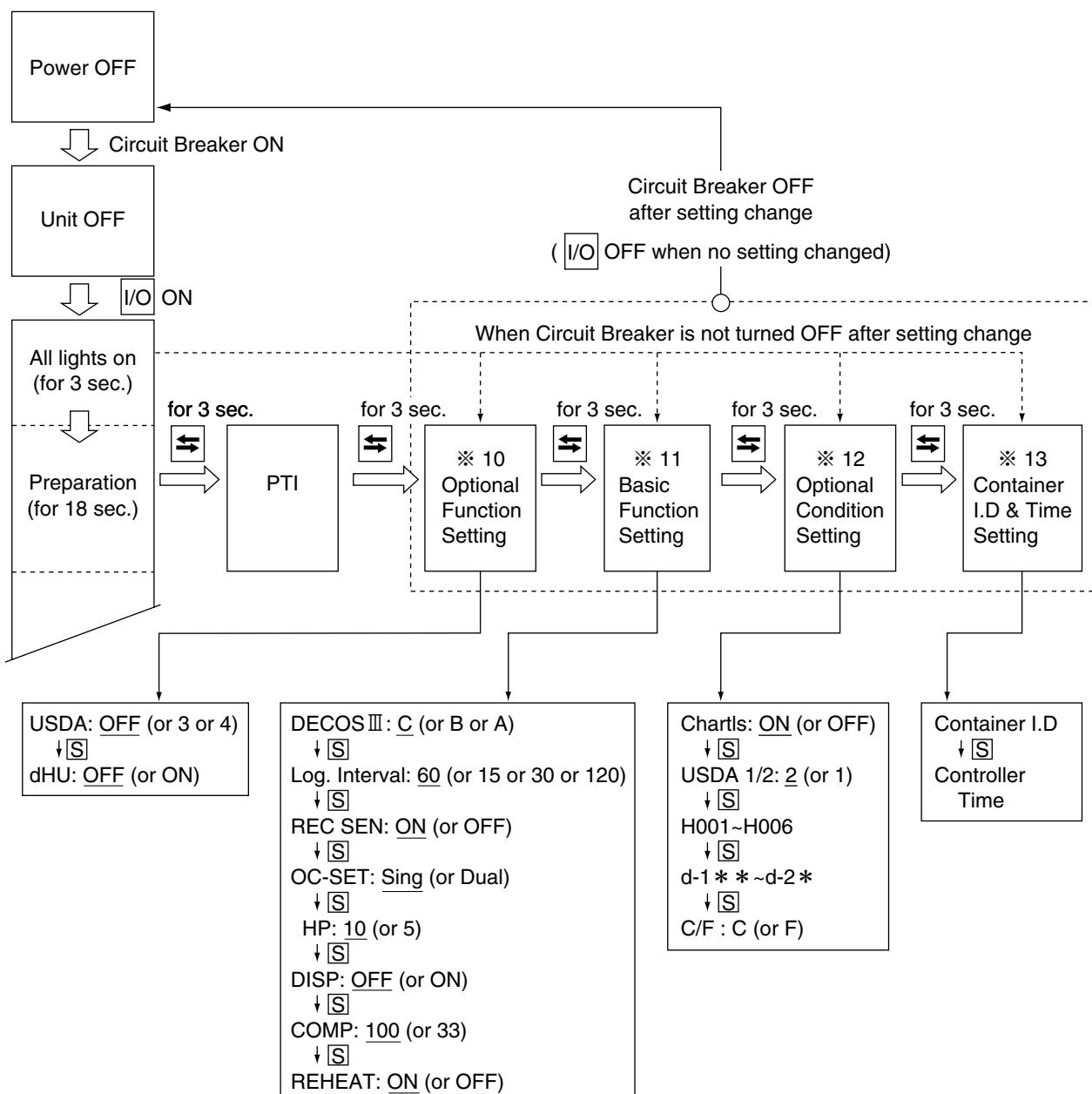
CASE 5) Controller is replaced to new one. (All setting in ※10-13 shall be set.)

NOTE 1 : All initial settings are pre-setted, when the unit is delivered.

(The initial setting for LXE10E-A14, A15 are underlined figures.)

2 : In CASE 5), the settings of "CHARTLS" and "USdA 1/2" shall be changed from default
(Default of spare controller : CHARTLS=Off, UsdA=1) to set for LXE10E-A14, A15 as below
underlined.

3 : In order to complete the setting change, CIRCUIT BREAKER shall be turned off



Controller initial setting

※10. Optional function mode

- USDA sensor setting
- Dehumidification control on/off setting

P 3-29

※11. Basic function setting mode

- | | |
|--------------------|--|
| ●Controller type | ●Logging interval |
| ●Compressor unload | ●Data recorder sensor on/off |
| ●Reheat coil | ●Power supply |
| | ●Compressor horse power |
| | ●Indication (LED section) light off function
on/off |

P 3-30
P 3-31

※12. Optional condition setting mode

- | | | |
|-----------------------------|-------|-------|
| ●Chartless function setting | ●H001 | ●d1-- |
| ●Type of USDA sensor | ●H002 | ●d2-- |
| ●°C/F set | ●H003 | ●d3-- |
| | ●H004 | ●d-1- |
| | ●H005 | ●d-2- |
| | ●H006 | |

P 3-32
P 3-33

※13. Input data mode

- Container I.D. (No.)
- Controller time

P 3-34
P 3-35

Personal computer and controller

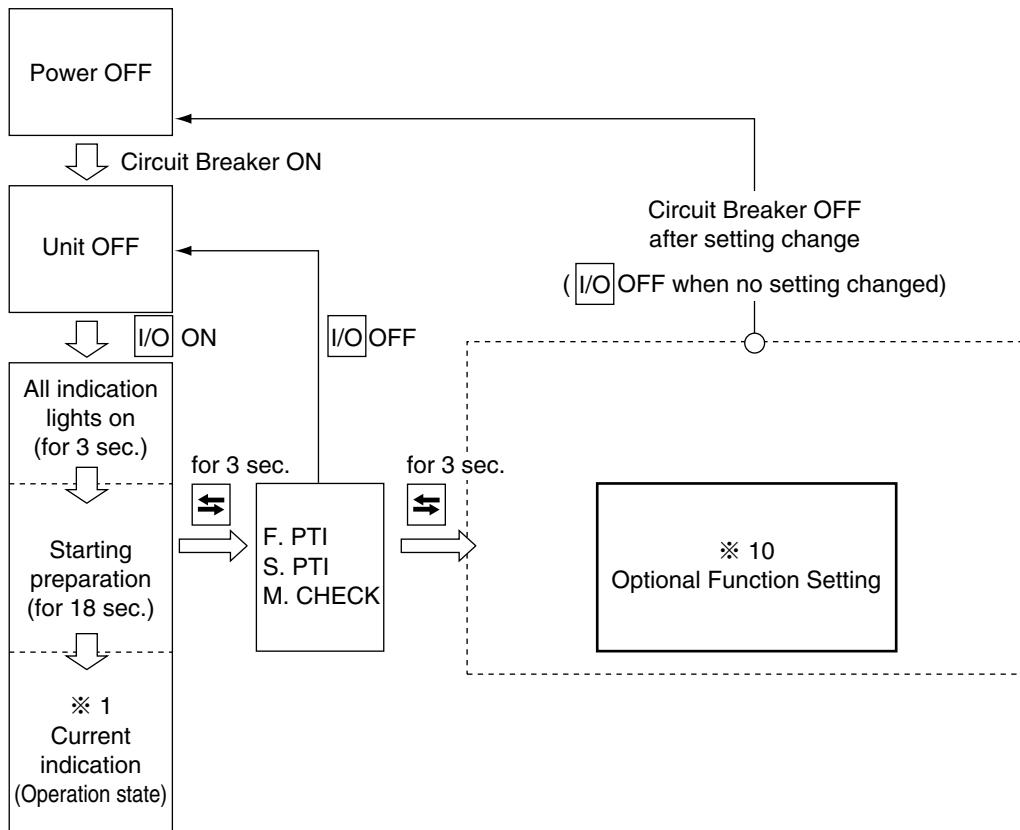
※14. Controller software download mode

Data logged in a personal computer and controller is exchangeable.
For the details, refer to the "Operation manual for personal computer software".

P 3-35

10. OPTIONAL FUNCTION SETTING MODE

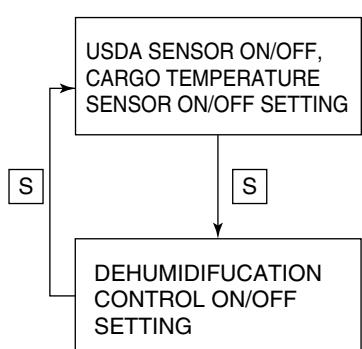
<Key operation to enter/exit>



<Key operation in this mode>

Whenever the **S** key is pressed, the display changes.

Turn the power breaker OFF after the setting.



To set the USDA ON/OFF and CARGO TEMPERATURE SENSOR ON/OFF:
Select "OFF (not in use)", "3 (3 USDA probes are in use)", or "4 (3 USDA probes and 1 cargo temperature sensor are in use)" on the LED while the LCD displays "USdA".

Whenever the **△** or **▽** key is pressed, the indication of "OFF" or "3" or "4" is changed.

Press the **↙** key to determine the setting.

Note: When two USDA probes are connected, the setting will be determined automatically to "3" (3 USDA probes are in use).

To set the DEHUMIDIFICATION CONTROL:

Select "ON" (conducting dehumidifying with humidity sensor) or "OFF" (conducting no dehumidifying) on the LED while the LCD indicates "dHU".

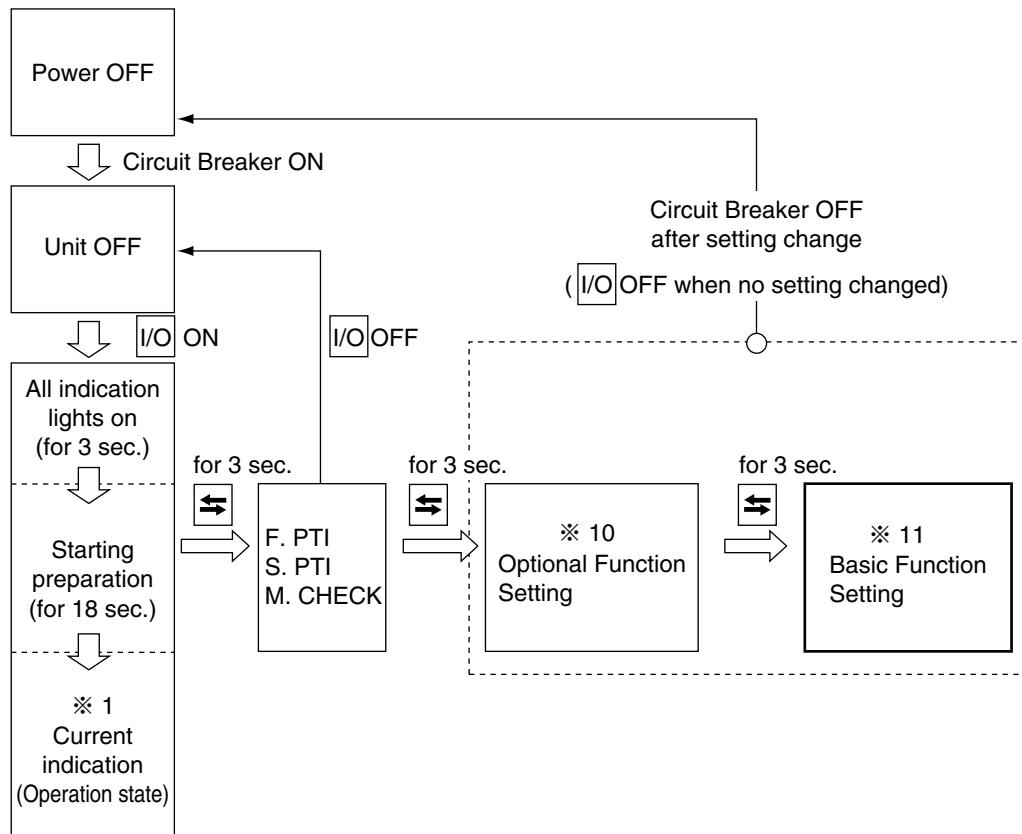
Whenever the **△** or **▽** key is pressed, the indication of "ON" or "OFF" is changed.

Press the **↙** key to determine the setting.

Note : This setting can be changed by **M** key. (Refer to 3-12)

11. BASIC FUNCTION SETTING MODE

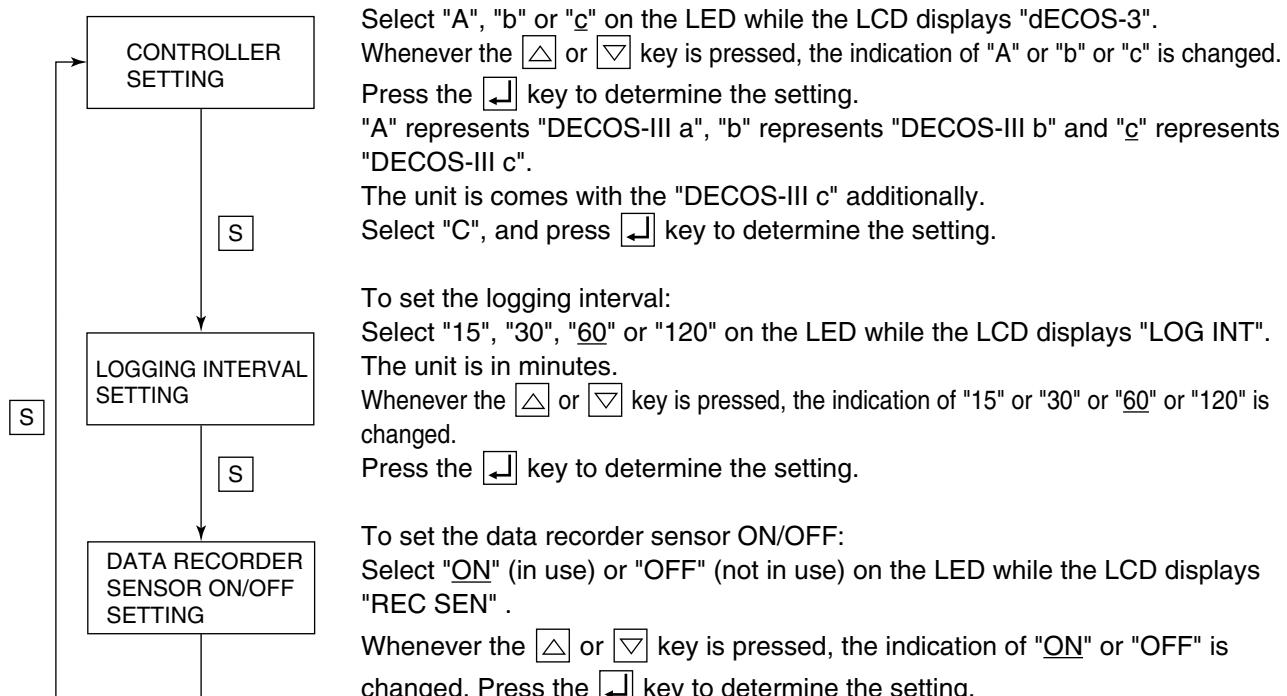
<Key operation to enter/exit>

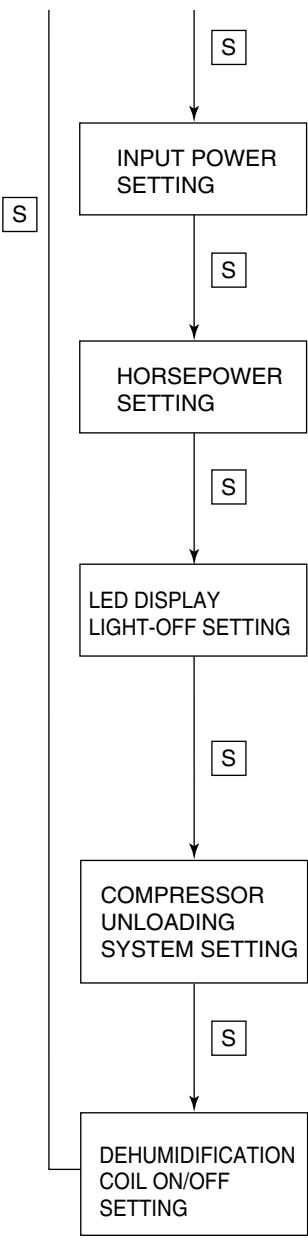


<Key operation in this mode>

Whenever the **S** key is pressed, the display changes.

Turn the power breaker OFF after the setting.





To set the power input:

Select "Sing" or "dUAL" on the LED when the LCD displays "OC-SET".

Whenever the \triangle or ∇ key is pressed, the indication of "Sing" or "dUAL" is changed. Press the \square key to determine the setting.

For the unit, select "Sing", and press \square key to determine the setting.

To set the horse power setting:

Select "5" or "10" on the LED when the LCD displays "HP" (Horse power).

Whenever the \triangle or ∇ key is pressed, the indication of "5" or "10" is changed. Press the \square key to determine the setting.

To set the "panel (LED) lighting off" function ON/OFF:

Select "ON" (provided) or "OFF" (not provided) on the LED when the LCD displays "dISP".

Whenever the \triangle or ∇ key is pressed, the indication of "ON" or "OFF" is changed. Press the \square key to determine the setting.

Note: When the 0/CHART key is pressed twice when the "panel (LED) lighting off" function is ON, the lights on the LED panel are turned off.

To set the compressor unloading system:

Select "33 (provided)" or "100 (not provided)" on the LED when the LCD displays "COMP".

Whenever the \triangle or ∇ key is pressed, the indication of "33" or "100" is changed.

Note: This "33" setting is applicable for LXE10D type only.

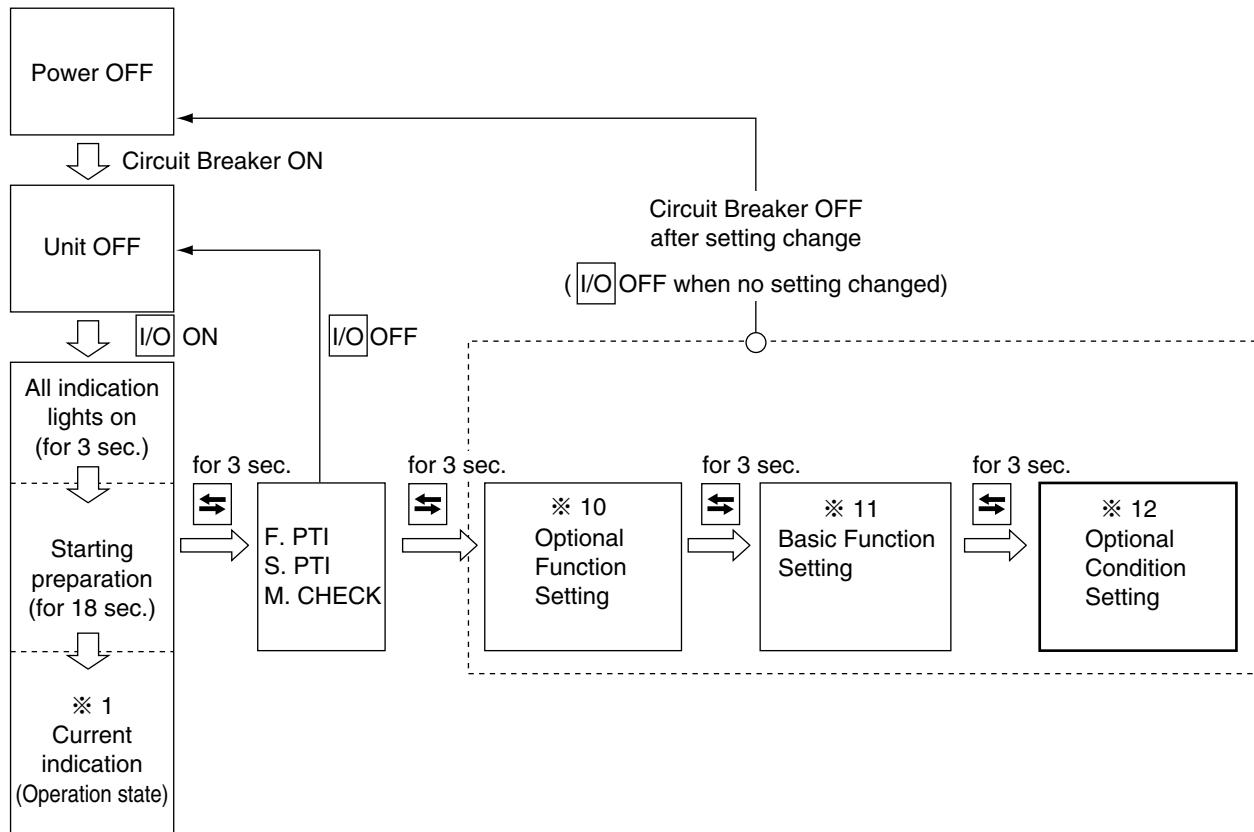
To set the dehumidification coil ON/OFF:

Select "ON (provided)" or "OFF (not provided)" on the LED when the LCD displays "REHEAT".

Whenever the \triangle or ∇ key is pressed, the indication of "ON" or "OFF" is changed. Press the \square key to determine the setting

12. OPTIONAL CONDITION SETTING MODE

<Key operation to enter/exit>



<Key operation in this mode>

Whenever the **S** key is pressed, the indication changes.

Turn the power breaker OFF after the setting.

To set the chartless code (D code /H code):

Select "ON" (indication of D/H code) or "OFF" (no indication of D/H code) on the LED when the LCD displays "CHARTLS".

Whenever the or key is pressed, the indication of "ON" or "OFF" is changed.

Press the key to determine the setting.

To set the USDA sensor selection:

Select "1" or "2" on the LED when the LCD displays "USdA1/2".

Whenever the \triangle or ∇ key is pressed, the indication of "1" or "2" is changed.

Press the  key to determine the setting.

(see mode detail→5-9)

H001 code is displayed when the control temperature does not lower by 3 °C or more for every 4 hours in pull-down operation.

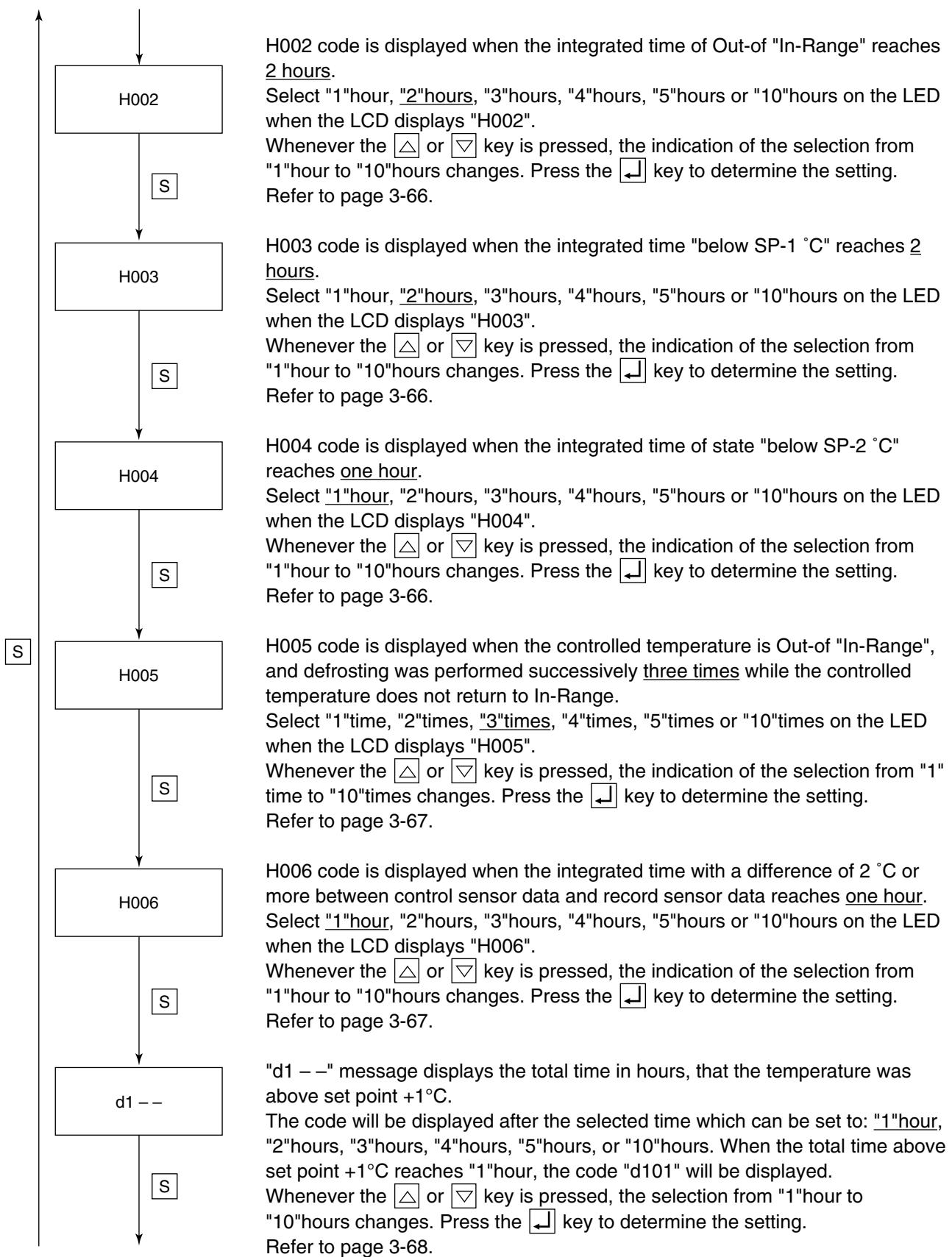
Select "1" °C, "2" °C, "3" °C, "4" °C, "5" °C or "10" °C on the LED when the LCD displays "H001".

Whenever the or key is pressed, the indication of the selection from "1°C to "10°C changes. Press the key to determine the setting.

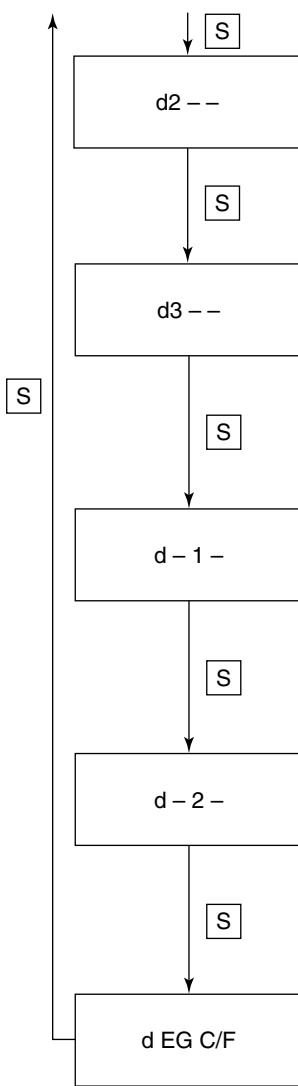
For $\text{C}_6\text{H}_5\text{CH}_2$ changes. Press the **T** key to determine the setting.
Refer to page 3-66.

Refer to page 3-60.

12. OPTIONAL CONDITION SETTING MODE (continued)



12. OPTIONAL CONDITION SETTING MODE (continued)



"d2 --" message displays the total time in hours, that the temperature was above set point +2°C. The code will be displayed after the selected time which can be set to: "1"hour, "2"hours, "3"hours, "4"hours, "5"hours, or "10"hours. When the total time above set point +2°C reaches "1"hour, the code "d101" will be displayed.

Whenever the Δ or ∇ key is pressed, the selection from "1"hour to "10"hours changes. Press the \square key to determine the setting.

Refer to page 3-68.

"d3 --" message displays the total time in hours, that the temperature was above set point +3°C. The code will be displayed after the selected time which can be set to: "1"hour, "2"hours, "3"hours, "4"hours, "5"hours, or "10"hours. When the total time above set point +3°C reaches "1"hour, the code "d101" will be displayed.

Whenever the Δ or ∇ key is pressed, the selection from "1"hour to "10"hours changes. Press the \square key to determine the setting.

Refer to page 3-68.

"d - 1 -" message displays the total time in hours, that the temperature was below set point -1°C. The code will be displayed after the selected time which can be set to: "1"hour, "2"hours, "3"hours, "4"hours, "5"hours, or "10"hours. When the total time below set point -1°C reaches "1"hour, the code "d101" will be displayed.

Whenever the Δ or ∇ key is pressed, the selection from "1"hour to "10"hours changes. Press the \square key to determine the setting.

Refer to page 3-68.

"d - 2 -" message displays the total time in hours, that the temperature was below set point -2°C. The code will be displayed after the selected time which can be set to: "1"hour, "2"hours, "3"hours, "4"hours, "5"hours, or "10"hours. When the total time below set point -2°C reaches "1"hour, the code "d101" will be displayed.

Whenever the Δ or ∇ key is pressed, the selection from "1"hour to "10"hours changes. Press the \square key to determine the setting.

Refer to page 3-68.

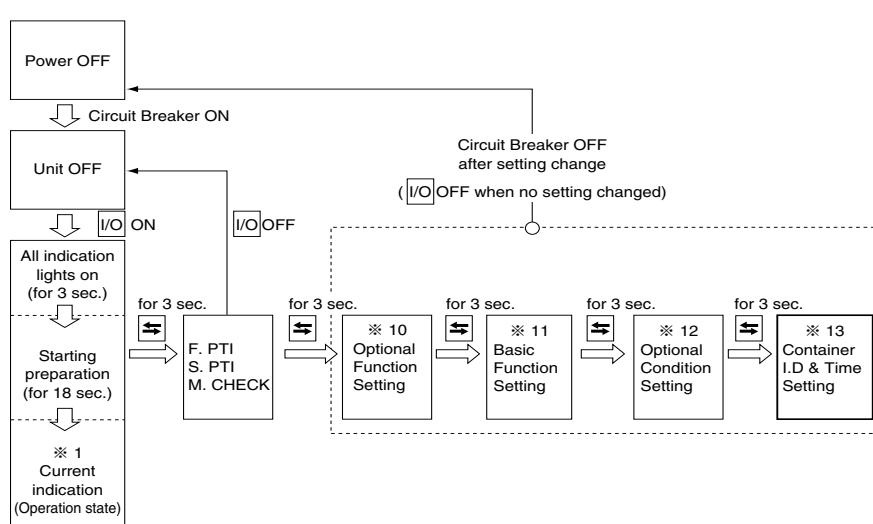
With dEG C/F mode, can be selected.

Select "C" or "F" on the LED when the LCD displays "d EG C/F".

Whenever the Δ or ∇ key is pressed, the indication of the selection "C" or "F" changes. Press the \square key to determine the selection. "C" stands for °C/kPa while "F" for °F/PSI.

13. INPUT DATA MODE

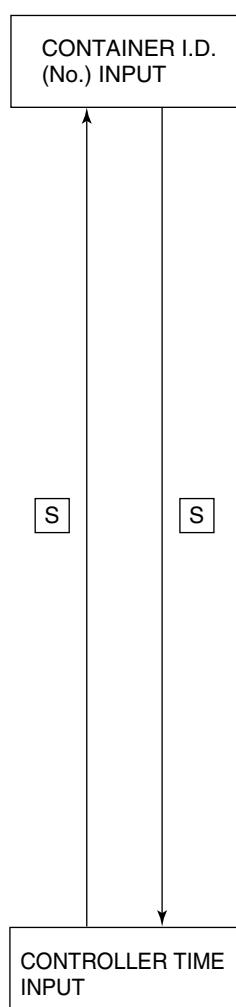
<Key operation to enter/exit>



<Key operation in this mode>

Whenever the **S** key is pressed, the indication changes.

Turn OFF the power breaker to confirm the setting.



To input the container I.D. (No.):

Press the **↓** key when the LCD displays "SET I.d.", then display "i.d.-C" (name of shipping company input with alphabetical character) or "i.d.-n" (number input with numerical character) on the LED by using **△** or **▽** key.

To input the shipping company name (alphabet):

Press the **↓** key when the LED displays "i.d.-C", then the leftmost digit on LCD flashes. Select the alphabet to be input using the **△** or **▽** key, and press the **↓** key , then the flashing digit shifts to the right.

Carry on the same procedure until the 4 letters are input , then press the **↓** key to determine the input. Once determined, the input letters will flash.

To input the numbers (numeral):

Press the **↓** key when the LED displays "i.d.-n" , then the leftmost digit on LCD flashes. Select the number to be input by using the **△** or **▽** key, and press the **↓** key , then the flashing digit shifts to the right.

Carry on the same procedure until the 7 numbers are input , then press the **↓** key to determine the input.

Once determined, the input numbers will flash.

To set the control time:

Press the **↓** key when the LCD displays "SET TIME", then the LCD displays "YEAR" and the LED shows the year currently set in the controller. Change the setting year by using the **△** or **▽** key, then press the **↓** key to determine the setting.

Then, the LCD displays "MONTH" and the LED displays the month currently set in the controller. Change the setting month by using the **△** or **▽** key, then press the key to determine the setting.

Set day, time and minute by the same procedure.

Enter the day, hour or minute when "DAY", "HOUR" or "MINUTE" is displayed on LCD respectively.

If the power circuit breaker (CB) is not turned off, the new setting will not be recognized.

14. CONTROLLER SOFTWARE DOWNLOAD MODE

The data on personal computer and a controller are interchanged in this mode.

For details, see the Operation Manual For Personal computer software.

Downloading is possible even in "3. BATTERY MODE". page 3-11.

3.4 Alarm display and back-up function

3.4.1 Alarm list

Alarm grouping	Alarm code	Alarm content	Action with alarm
Permanent stop	F101	HPS activated within 30 seconds after operation start or protection device activated 5 times at start-up operation.	Unit stops
	F109	Low-pressure drops to -85kPa or lower within 2 seconds after operation start.	Unit stops
	F111	HPS does not activate when it reaches the set value.	Unit stops
	F301	Temperature setting required (SRAM failure)	Unit stops
	F401	Return and Supply air sensor malfunction (at chilled mode)	Unit stops
	F403	Return and Supply air sensor malfunction (at partial frozen mode)	Unit stops
	F603	Suction modulating valve (SMV) failure.	Unit stops
	F701	Abnormally high voltage	Unit stops
	F705	S phase became open phase	Unit stops
	F803	Any of the following alarm actuated 10 times E101, E103, E107, E109, E203, E707	Unit stops
Protection device activation	E101	High-pressure switch activated during normal operation.	Restart after 3-minute
	E103	CTP ^{*1} or electronic OC ^{*2} activated during normal operation.	Restart after 3-minute
	E105	Micro processor OC ^{*2} activated during normal operation.	Restart after 3-minute
	E107	DCHS ^{*3} temperature became abnormally high during operation.	Restart after 3-minute
	E109	Low pressure drops to -90kPa or lower for 2 seconds or longer during normal operation.	Restart after 3-minute
Printed-circuit board failure	E201	Pump down is not completed within 60 seconds.	Only alarm displayed
	E203	Overcool protection activates in the chilled or partial frozen mode. (Control temperature ≤ SP-3°C or for 3 minutes)	Restart after 3-minutes
	E207	Defrosting is not completed within 90 minutes	Only alarm displayed
	E303	Humidity setting required (SRAM failure)	Only alarm displayed
	E305	Defrost timer setting required (SRAM failure)	Only alarm displayed
Display alone or restartable alarm	E307	Calendar setting required (SRAM failure)	Only alarm displayed
	E311	Trip-start setting required (SRAM failure)	Only alarm displayed
	E315	PT/CT board failure	Restart after 3-minutes
	E401	Supply air temperature sensor (SS) malfunction	Back-up operation
	E402	Data recorder supply air temperature sensor (DSS) malfunction	Back-up operation
	E403	Return air temperature sensor (RS) malfunction	Back-up operation
	E404	Data recorder return air temperature sensor (DRS) malfunction	Back-up operation
	E405	Discharge air temperature sensor (DCHS) malfunction	Only alarm displayed
	E406	Suction gas temperature sensor (SGS) malfunction	Back-up operation
	E407	Evaporator inlet temperature sensor (EIS) malfunction	Back-up operation
	E409	Evaporator outlet sensor (EOS) malfunction	Back-up operation
	E411	Ambient sensor (AMBS) malfunction	Only alarm displayed
	E413	Low pressure transducer (LPT) malfunction	Back-up operation
	E415	High pressure transducer (HPT) malfunction	Back-up operation
	E417	Voltage sensor (PT1) malfunction	Only alarm displayed
	E421	Current sensor (CT1) malfunction	Only alarm displayed
	E423	Current sensor (CT2) malfunction	Restart after 3-minutes
	E425	Pulp temperature sensor (USDA1) malfunction	Only alarm displayed
	E427	Pulp temperature sensor (USDA2) malfunction	Only alarm displayed
	E429	Pulp temperature sensor (USDA3) malfunction	Only alarm displayed
	E431	Humidity sensor (HuS) malfunction	Only alarm displayed
	E433	Cargo temperature sensor (CTS) or box temperature sensor (CBS) malfunction	Only alarm displayed
Power/Electronic supply functional part alarm	E603	Suction modulating valve (SMV) malfunction or driver malfunction	Back-up operation
	E607	MDS (sheet key) malfunction	Only alarm displayed
	E707	Momentary power failure	Restart after 3-minutes

Note 1) The alarm LED does not blink when E code alarm is generated.

To check if any alarm generates, use alarm indication function in the section "1. Current indication mode" of "3.3.2 Mode operation procedure".

*1 : Compressor thermal protector

*2 : Over current

*3 : Discharge gas

3.4.2 Back-up operation at sensor malfunction

PF : Partial Frozen

Sensor malfunction		Mode	Back-up content
SS	Supply air temperature sensor	Chilled	The same control is executed by using DSS (optional). In case of DSS malfunction, [RS-2.0°C] is used for control. When DSS and RS are faulty, the unit should be stopped.
		PF Frozen Defrost	No influence (continuous operation)
RS	Return air temperature sensor	Chilled Defrost	No influence (continuous operation)
		PF	The same control is executed by using DRS (optional). In case of DRS malfunction, [SS+2.0°C] is used for control. When DRS and SS are faulty, the unit should be stopped.
		DEFROST- ING	The same control is executed by using DRS (optional).
AMBS	Ambient temperature sensor	All modes	Continuous operation
DCHS	Discharge gas temperature sensor	Chilled	Continuous operation
		PF Frozen Defrosting	Continuous operation
EIS	Evaporator inlet temperature sensor	Chilled, PF	Continuous operation
		Frozen	See the next page
		Defrosting	No influence (continuous operation)
EOS	Evaporator outlet temperature sensor	Chilled, PF	Continuous operation
		Frozen	See the next page
		Defrosting	Defrosting start-up:Always permissible Defrosting termination:The 90 minute timer count-up or when EIS>90°C or RS>set point
SGS	Suction gas temperature sensor	Chilled, PF	Continuous operation
		Frozen	See the next page
		Defrosting	No influence (continuous operation)
HPT	High pressure transducer	Chilled PF, Frozen	Continuous operation
		Defrosting	Refrigerant charge:No influence Refrigerant release:LPT is used for releasing.
LPT	Low pressure transducer	Chilled PF, Frozen	Continuous operation
		Defrosting	Refrigerant charge:HPT is used for charging Pump down:Pump down operation is not conducted
HPS	High pressure switch	All modes	Continuous operation
WPS	Pressure switch for water	All modes	Continuous operation
CTP	Compressor thermal protector	All modes	Continuous operation

●Back-up for temperature sensors (EIS, EOS, SGS) at frozen mode (superheat control)

No.	Evaporator inlet sensor EIS	Evaporator outlet sensor EOS	Compressor suction gas sensor SGS	Back-up operation
1	Normal	Normal	Normal	superheat control
2	Normal	Normal	Abnormal	superheat control
3	Normal	Abnormal	Normal	Liquid refrigerant back prevention to compressor by EIS and SGS
4	Normal	Abnormal	Abnormal	Expansion valve fixed opening rate control
5	Abnormal	Normal	Normal	Liquid refrigerant back prevention to compressor by EOS and SGS
6	Abnormal	Normal	Abnormal	Expansion valve fixed opening rate control
7	Abnormal	Abnormal	Normal	Expansion valve fixed opening rate control
8	Abnormal	Abnormal	Abnormal	Expansion valve fixed opening rate control

3.5 Battery

3.5.1 Specifications

DECOS IIIc controller can use two types of batteries; Alkaline or Rechargeable (Optional). It is not possible to exchange the type of battery afterwards.

The battery is positioned on CPU & I/O box in controller box.

Alkaline: 9V block battery. (This can be purchased locally.)

Rechargeable: DAIKIN original rechargeable battery

3.5.2 Function

This battery is used without main power supply for the following functions.

	1) Display wake up	2) USDA data log	3) Trip data log
Alkaline (Standard)	<input type="circle"/>	<input type="circle"/>	—
Rechargeable (Optional)	<input type="circle"/>	<input type="circle"/>	<input type="circle"/>

: Available — : Not available

1) Display wake up (Refer to chapter 3.3.2) page 3-11.

Setting/Display the following items on the LCD display.

<Display>

Temperature on the return air sensor

Temperature on the supply air sensor

<Setting change>

Inside temperature, defrosting interval, dehumidifying set (Optional), Unit ON/OFF

2) USDA data log

USDA sensors data log every 1 hour

Note) When the Alkaline battery is equipped, it must be replaced for a new every PTI, when USDA is used.

3) Trip data log

Trip data; Setting point, Supply air, Return air, Humidity and time is logged every 1 hour after power off until battery run out. (Min. 3 days)

3.5.3 Battery check

Alkaline battery: Press **[S]** key to confirm the Battery mode workable.

When the power is disconnected.

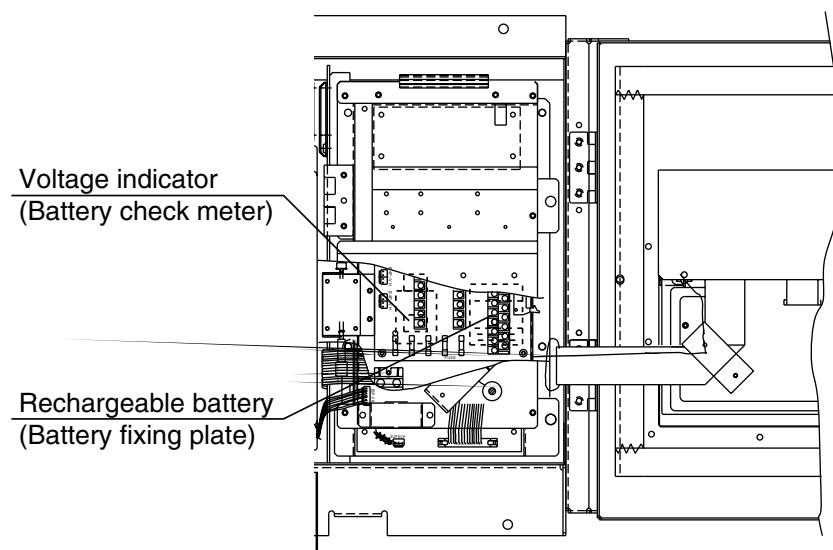
Rechargeable battery: Press "Battery check meter"

Green: Operable

Red: Replace battery

3.5.4 Battery replacement (Alkaline and Rechargeable battery)

Detach the cover of battery and replace the battery



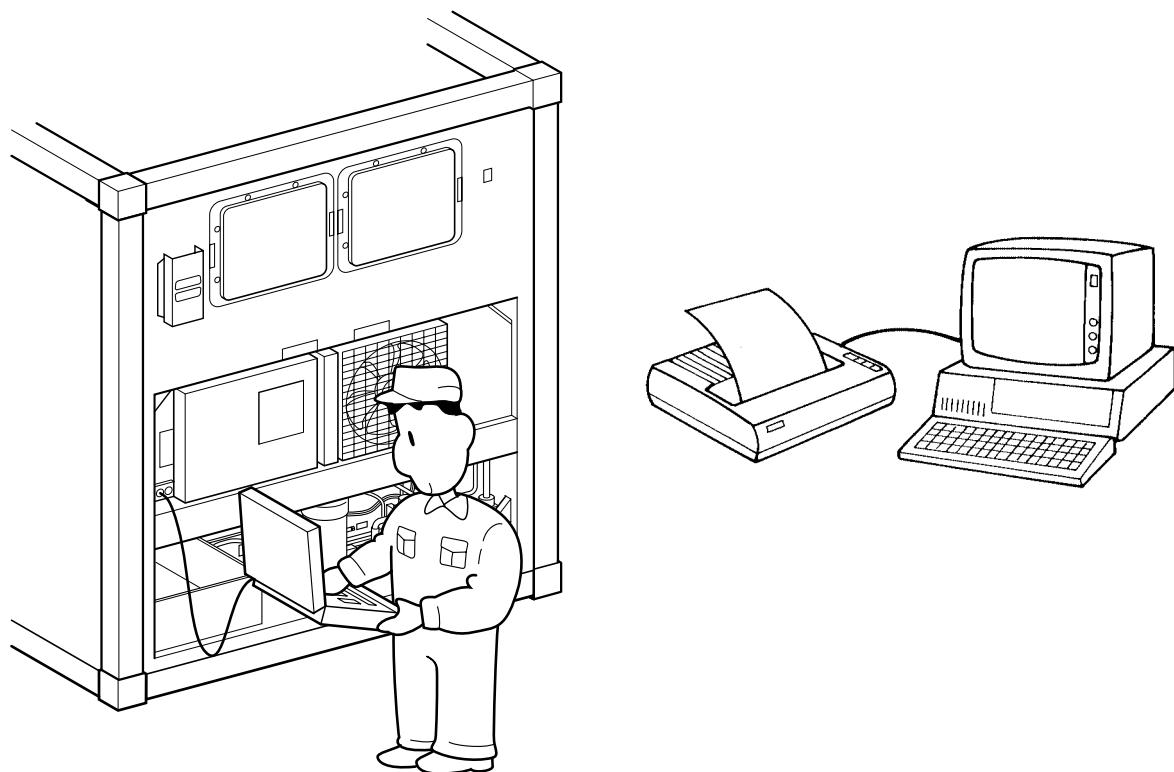
3.6 Information interchange with personal computer

The electronic controller DECOS IIIc has a internal memory function to record the set point temperature, inside temperature, operation mode, occurrence alarm and the report of automatic PTI during transportation in addition to the normal operation control.

Also users can retrieve the logging data and operations condition of the unit and save the information on a personal computer through the serial communication port (personal computer receptacle) provided on the controller front panel. The retrieved data are useful to analyze any problems that occurred during transportation and to prepare various kinds of reports.

Moreover, users can up-load the information such as the container No., cargo name, destination and other information from their personal computer to the controller.

Refer to the Operation Manual for Personal Computer Software for detail.



3.6.1 Data logging

The data logging function is to store operation data which is generated during navigation.

There are seven kinds of logging data.

As to Tripdata, its logging interval can select from 15, 30, 60 (default) and 120 minutes.

※When F. PTI is executed, the logging interval become default (Refer to 3.9.2.3)

※Controller has Max. 2 years capacity at 60 min log interval.

	Data name	Logging data	
1	ID data	<ul style="list-style-type: none"> ● Container No. ● Departure port ● Set point temperature ● Set point ventilation flow rate ● Set point humidity ● Comment 	<ul style="list-style-type: none"> ● Loading date ● Load ● Transit place ● Final destination ● Navigation No.
2	Trip data	<ul style="list-style-type: none"> ● Operation mode ● Supply air temperature (SS) ● Return air temperature (RS) ● Inside humidity (optional) ● Ambient temperature (AMBS) 	<ul style="list-style-type: none"> ● Set point temperature ● Set point humidity (optional) ● Data recorder sensor temperature (DSS/DRS) (optional)
3	Alarm	<ul style="list-style-type: none"> ● Alarm output date/time ● Alarm code 	
4	PTI	<ul style="list-style-type: none"> ● SHORT PTI ● FULL PTI 	
5	USDA (optional)	<ul style="list-style-type: none"> ● Pulp sensor temperature (USDA #1 to #3) ● Date/time ● Logging interval is 1 hour. 	
6	Event	<ul style="list-style-type: none"> ● Power ON/OFF ● H code ● D code 	<ul style="list-style-type: none"> ● Unit ON/OFF ● Date/time ● G-SET ON/OFF
7	USDA+CTS (optional)	<ul style="list-style-type: none"> ● Pulp sensor temperature (USDA #1 to #3) and cargo sensor temperature ● Date/time 	

Logged data can be retrieved with the aid of personal computer software.

Refer to the Operation Manual for Personal Computer Software for detail.

3.6.2 SOFTWARE CONFIGURATION

	MAIN MENU	SUB MENU	Explanation of functions	Remarks
FIELD JOB	LOGGER DATA DOWNLOAD	TRIP DATA	Data recorded in the logger is read from the controller onto the personal computer (disk or hard disk). (This operation is called the download).	No information appears on the screen at this time.
		USDA DATA		
		4-PULP SENSORS DATA		
		PTI DATA		
		ALL DATA AFTER TRIP-START		
	CONTAINER I.D. /HEADER	SET CONTAINER I.D. /HEADER -From DISK	The logger header (set point temperature, cargo name, destination and other information) is changed. ● Data previously saved on disk is transmitted to the controller.	Disk →Controller
		CHANGE CONTAINER I.D. -From Keyboard	The container No. (container ID) set in the controller is changed.	Input from keyboard
		CHANGE CONTAINER HEADER -From Keyboard	The logger header is changed.	Input from keyboard
		CHANGE CALENDAR	The internal clock on the controller is changed. ● The controller clock is based on GMT (Greenwich Mean Time)	Conversion from personal computer built-in clock
	MAINTENANCE & REPAIR	DISPLAY CURRENT OPERATING DATA	Controller sensor values, operation of internal relay and opening rates of SMV and EV are displayed on the screen.	Record on disk is enabled.
		DISPLAY CURRENT ALARM	Detected alarms are displayed.	
		DISPLAY ALARM LOG	Information of alarm recorded in the logger is displayed.	Record on disk is enabled.
		DISPLAY TEMPERATURE CHART	Fluctuation of control temperature which has been recorded in the logger is displayed in a graphic chart.	
		REPLACE BATTERY	The back-up battery replacement day is set and displayed.	Setting can be also made on the control panel.
	USDA (3-PULP SENSORS) COLD -TREATMENT	CALIBRATION USDA SENSORS	The pulp sensor (USDA sensor) to be used for low temperature transportation is calibrated.	The ice bath is used.
		DISPLAY TEMPERATURE CHART	Fluctuation of the pulp sensor (USDA sensor) temperature which has been recorded in the logger is displayed in a graphic chart. Summary report of trip data is indicated.	
	4-PULP SENSORS COLD -TREATMENT	CALIBRATION 4-PULP SENSORS	The pulp sensor (USDA sensor) to be used for low temperature transportation is calibrated.	The ice bath is used.
		DISPLAY TEMPERATURE CHART	Fluctuation of the pulp sensor (USDA sensor) temperature which has been recorded in the logger is displayed in a graphic chart. Summary report of trip data is indicated.	

	MAIN MENU	SUB MENU	Explanation of functions	Remarks
OFFICE JOB	MAKE REPORT	TRIP REPORT	Reports are made based on record data read from the logger.	
		USDA REPORT		
		4-PULP SENSOR REPORT		
		PTI REPORT		
		ALARM REPORT		
		MONITOR REPORT		
		EVENT REPORT		
	MAKE CONTAINER I.D. /HEADER	SET CONTAINER I.D. /HEADER into DISK	Disk data to change LOGGER HEADER of controller is created.	
CONFIG SET	• CHART MARK • CRT MODEL • SET TIME ZONE • G.M.T-LOCAL TIME	• SELECT JOB • TRIP REPORT	Environment using personal computer software is set.	

3.7 Inspection procedure for the electronic controller

DECOS IIIc enables the internal data of the controller CPU (RAM data) to be displayed on the monitor of a personal computer by connecting the two with a communication cable. This makes it possible to perform an easy inspection of the controller and diagnose any defect.

(1) Inspection of sensors

The inspection is carried out by comparing the sensor readings on the controller display with the display on the personal computer. In case the sensor reading is abnormal, the sensor should be replaced with a new one, but **be sure to check the sensor for damage as well as the internal harness and its connectors before replacing.** (Refer to Appendix for the sensor characteristics.) Page 7-3 and 7-4.

(2) Inspection of the internal relays of the electronic controller

The inspection is carried out by checking the display on the personal computer and the internal relay output (24VAC) on the terminals of terminal board, utilizing the electric tester or test lamp. In case the internal relay malfunctions, the power I/O board should be replaced with a new one, but **be sure to check the internal harness and its connectors for damage before replacing.**

(3) Inspection of the Suction modulation valve

Suction modulation valve is driven by the PCB adapter. If the Suction modulation valve does not function (i.e. if there is no clicking sound, even though the control display shows the valve opening and closing), then the PCB adapter should be replaced, but be sure to check the internal harness and its connectors for damage before replacing.

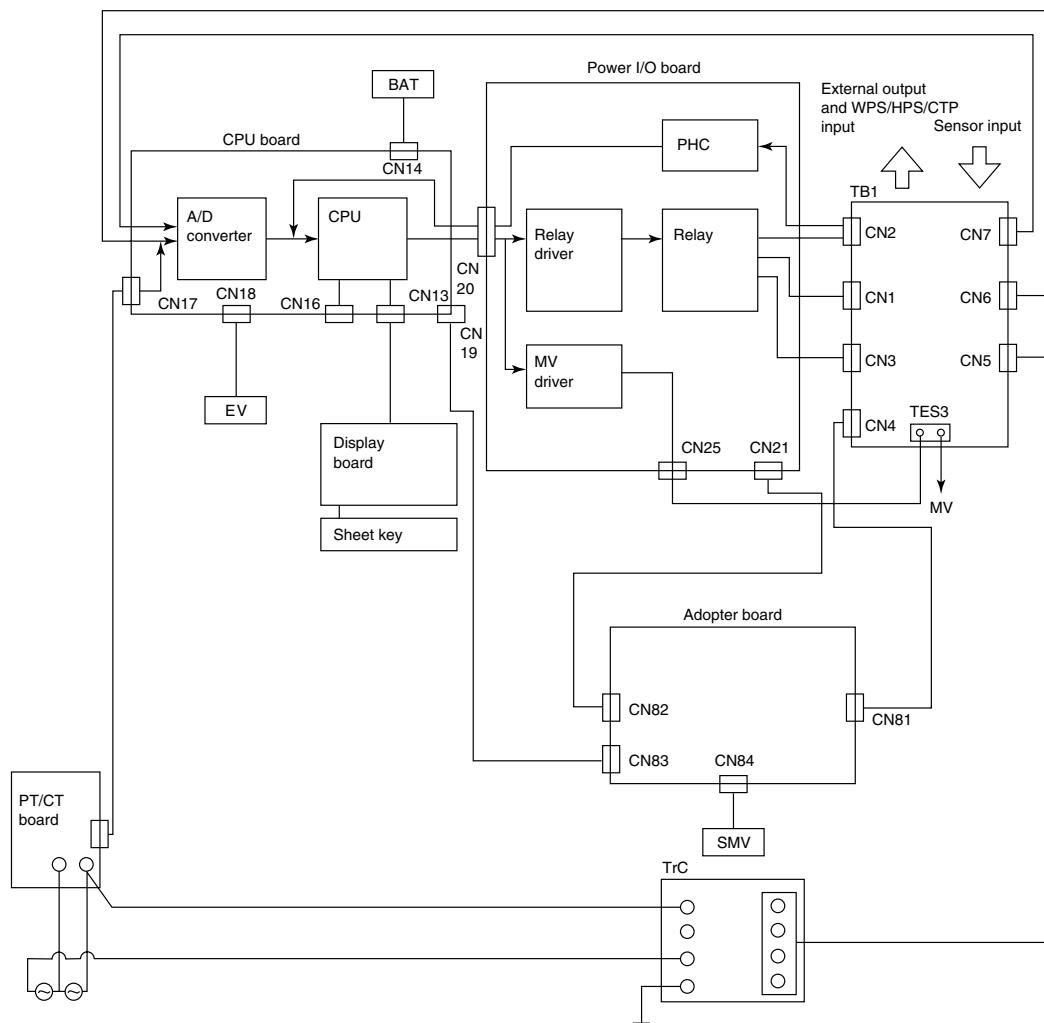
(4) Inspection of the electronic expansion valve

If the electronic expansion valve does not operate (no clicking sound) when the valve opening is changed on the controller indication, the electronic expansion valve should be replaced. However, **check on damage of internal harness and poor contact of connector before the replacement.**

(5) Inspection of the cpu board

If the green light on the cpu board is flashing, then the cpu board is working normally.

●Basic internal wiring diagram of electronic controller

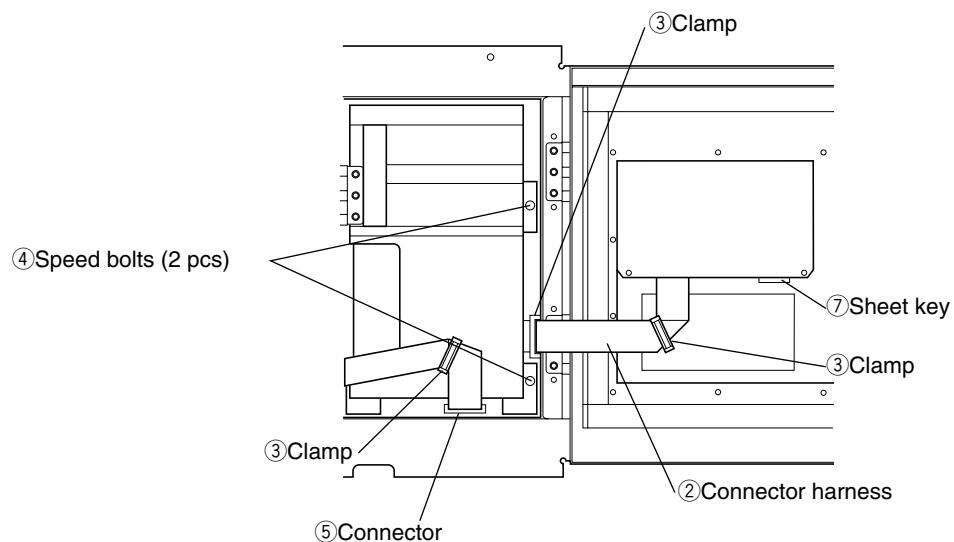
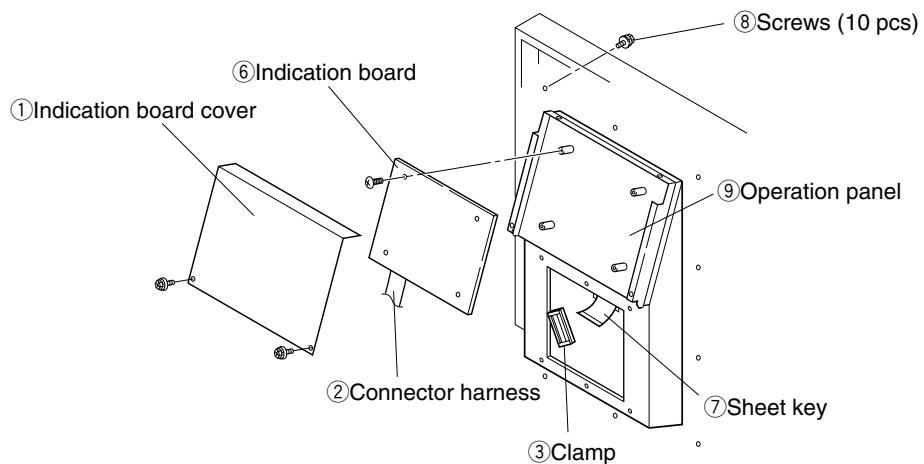


3.8 Controller replacement and initial setting

3.8.1 Controller replacement

<Replacement procedure for the operation panel>

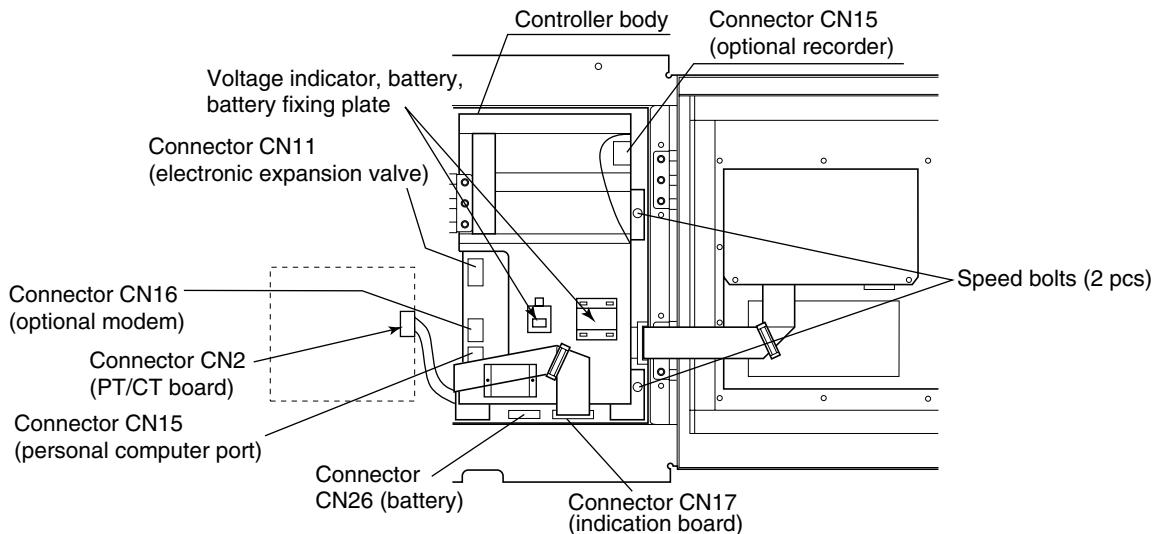
- (1) Remove the indication board cover ① .
- (2) Open the clamp ③ fixing the connector harness ② and disconnect the harness.
- (3) Remove the speed bolts ④ (2 pcs) from the controller, and open the controller, then disconnect the connector ⑤ .
- (4) Remove the indication board ⑥ and the sheet key ⑦ .
- (5) Loosen the screws ⑧ (10 pcs) to remove the operation panel ⑨ .
- (6) Install the new indication board ⑥ and the new operation panel ⑨ .
- (7) In the reverse procedure, restore the controller to the original setup.



<Replacement procedure for the controller>

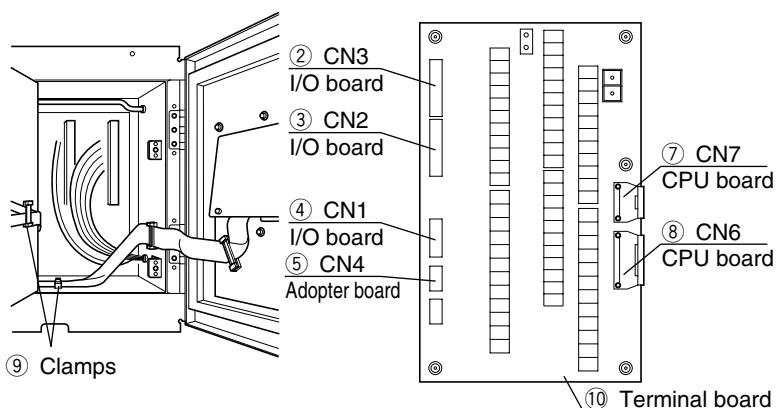
(1) Remove speed bolts (2 pcs) on the controller body, then remove the connector.

Be sure to keep voltage indicator, the battery and the battery fixing plate for reinstallation.



(2) Open the controller body, then disconnect the connectors ② through ⑩ on the terminal board mounting plate ⑩.

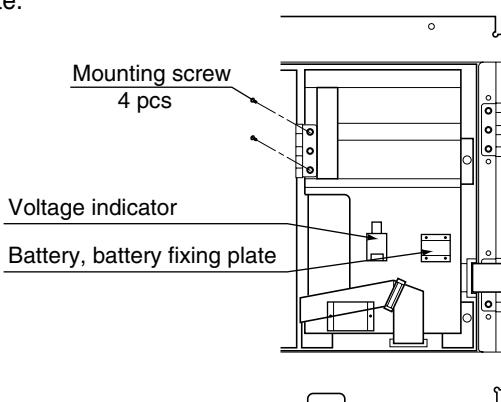
(3) Disengage clamps ⑨ fixing the harness.



(4) Remove screws (2 pcs) fixing the controller, and replace the controller with a new one.

(5) In the reverse procedure, set the connector, the terminal speed bolts and the mounting screws into the original setup.

Install the battery and the voltage indicator removed from the previous controller before replacement by using the battery fixing plate.



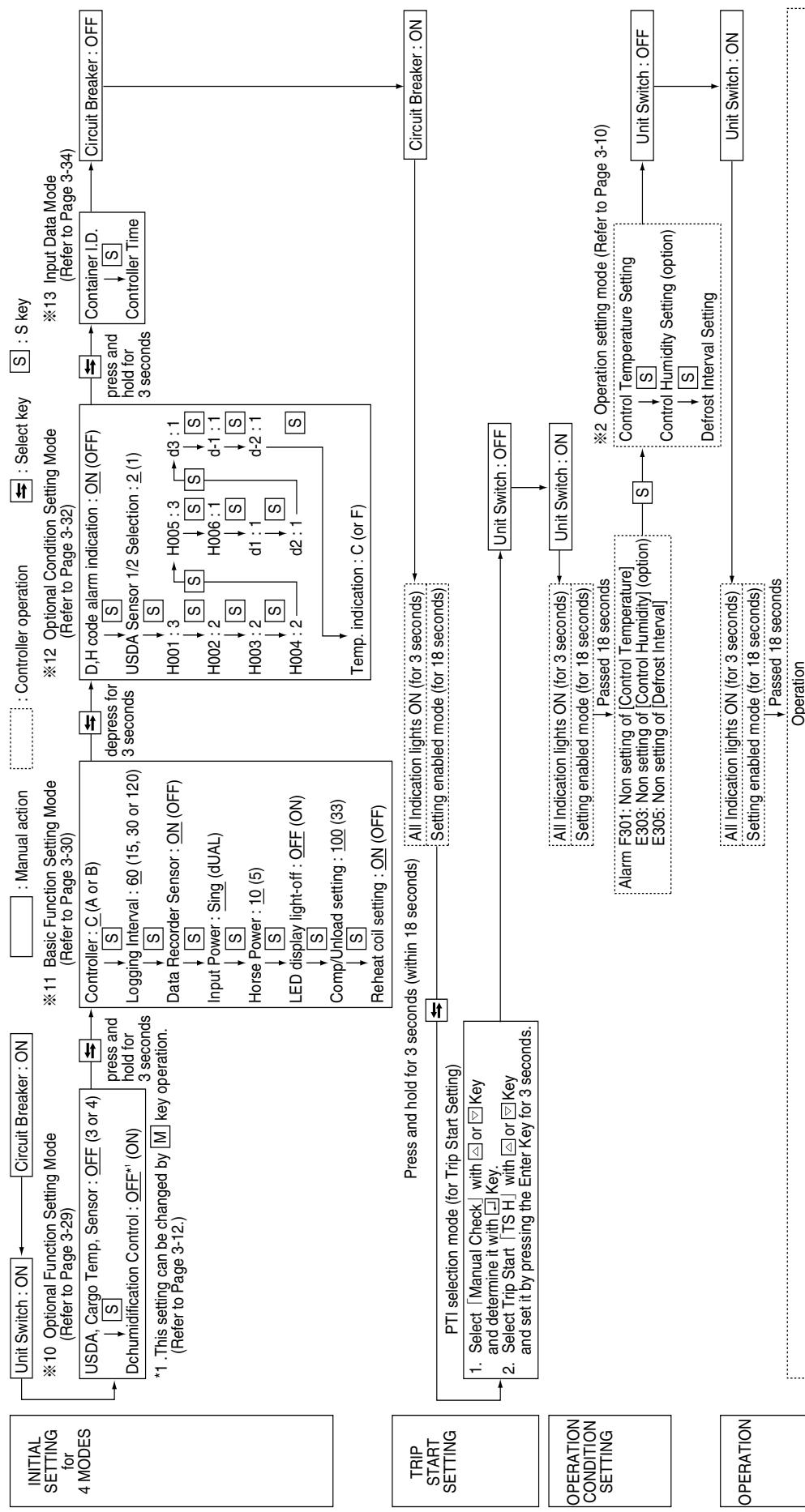
CAUTION

Make sure that the connector is firmly connected.

3.8.2 INITIAL SETTING & OPERATION PROCEDURE

Key operation

1. Underlined figures show "Factory set" in this model. Other choices are described in ().
- If there is not specify special instruction, set all figures to "Factory set".
2. Select "Factory set" with \triangle or ∇ key and fix it with \square key.
3. If the setting is not completed, and the circuit breaker is switched OFF and ON, the display will return to the incomplete setting.



3.9. PTI (Pre-Trip Inspection) AND PERIODIC INSPECTION

The controller (DECOS IIIc) has the automatic PTI function, which consists of three process of SHORT PTI (referred to as S.PTI hereafter), FULL PTI (referred to as F.PTI hereafter) and MANUAL CHECK (referred to as M.CHECK hereafter)

Mode	Operation description
S.PTI	The components are inspected for abnormalities. Even if any abnormal components are found, all processes are executed.
F.PTI	S.PTI + unit cooling capacity inspection are executed. The cooling capacity check is executed only if any abnormal components are not found with S.PTI. If any abnormality is found during the cooling capacity inspection, F.PTI is terminated.
M.CHECK	The functional parts and the operation data can be inspected.

The abnormalities which occur during automatic PTI will be displayed on the controller when the automatic PTI is terminated.

- Refer to section 3.4 for the alarm code checking procedure.
- Refer to section 6.2 for the alarm code contents.

When automatic PTI is terminated, the result of the PTI can be output as a report with using a personal computer. (Refer to the Operation Manual for Personal Computer Software.)

3.9.1 Inspection item

The periodic inspection and adjustment of components (if required) is recommended to ensure continued successful operation.

The following table shows an example of the inspection plan.

	No.	Inspection item	Inspection content	PTI	2 nd year	4 th year	8 th year
General structure	1	Inspection for physical damage		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	2	Loose mounting bolts	1) Casing frame	<input type="radio"/>			
			2) Compressor	<input type="radio"/>			
			3) Condenser fan motor	<input type="radio"/>			
			4) Evaporator fan motor	<input type="radio"/>			
			5) Control box	<input type="radio"/>			
			6) Temperature recorder box	<input type="radio"/>			
			7) Access panel	<input type="radio"/>		<input type="radio"/>	<input type="radio"/>
			8) Others		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	3	Conditions of panel, hinge and lock		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	4	Drain pan and drain hose cleaning		<input type="radio"/>			
	5	Control box inspection	1) Cover packing inspection and replacement	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
			2) Loose cable gland		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
			3) Internal cleaning		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	6	Temperature recorder box inspection	1) Cover packing inspection and replacement	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
			2) Internal cleaning		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	7	Sealing condition of holes through casing frame	1) Air leakage and clearance	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	8	Packing inspection and replacement	1) Ventilator cover packing		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
			2) Unit sealing packing			<input type="radio"/>	
	9	Painted area recondition	1) Compressor		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
			2) Water-cooled condenser/liquid receiver		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
			3) Solenoid valve (coil cap)		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
			4) Casing frame		<input type="radio"/>	<input type="radio"/>	
	10	Repainting	1) Compressor			<input type="radio"/>	
			2) Water-cooled condenser/liquid receiver			<input type="radio"/>	
			3) Condenser fan motor			<input type="radio"/>	
			4) Condenser fan			<input type="radio"/>	
Refrigerant system	1	Gas leakage		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	2	Refrigerant	1) Inspection of moisture in the refrigerant, and refrigerant charged amount	<input type="radio"/>			
			2) Replacement of refrigerant			<input type="radio"/>	<input type="radio"/>
	3	Inspection of high pressure switch operational pressure		<input type="radio"/>			
	4	Operation and leakage of solenoid valve	1) Liquid solenoid valve	<input type="radio"/>			
			2) Economizer solenoid valve	<input type="radio"/>			
			3) Injection solenoid valve	<input type="radio"/>			
			4) Hot gas solenoid valve	<input type="radio"/>			
			5) Defrosting solenoid valve	<input type="radio"/>			
			6) Discharge gas by-pass solenoid valve	<input type="radio"/>			
	5	Operation and leakage of suction modulating valve		<input type="radio"/>			
	6	Operation and leakage of electronic expansion valve		<input type="radio"/>			
	7	Compressor	Water entering to compressor terminal		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>

	No.	Inspection item	Inspection content	PTI	2 nd year	4 th year	8 th year
Refrigeration system	8	Dryer replacement			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	9	Function inspection and replacement of liquid moisture indicator		<input type="radio"/>			<input type="radio"/>
	10	Conditions of fasteners on the refrigerant pipes and gauge pipes			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	11	Condition of thermal insulation of refrigerant pipe			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	12	Evaporator coil cleaning (BY water)			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	13	Condenser coil cleaning	1) Water-cleaning 2) Steam-cleaning (after pumping down the refrigerant)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	14	Water-cooled condenser inspection	1) Water-leakage inspection 2) Operation of water pressure switch		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	1	Damage of power cable and plug		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	2	Inspection of conditions of internal wiring			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	3	Terminal looseness inspection and retightening if necessary	1) Magnetic switch 2) Electronic controller terminal block 3) Terminal block	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Electrical system	4	Condition of monitoring receptacle cap		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	5	Conditions of personal computer receptacle cap		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	6	Fuse conditions	1) Burned out or not	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	7	Magnetic switch contact point inspection and replacement	1) Contact point inspection 2) Replace the contact on compressor contactor 3) Replace the contact on compressor fan motor 4) Replace the contact on evaporator fan motor	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	8	Electric insulation check	1) Power cable and plug 2) Compressor 3) Condenser fan motor 4) Evaporator fan motor	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	9	Starting procedure inspection		<input type="radio"/>			
	10	Thermosensor	1) Installation conditions of sensor 2) Inspection of sensor and sensor lead for damage 3) Indication error inspection and replacement	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	11	Humidity sensor	1) Indication error inspection and replacement 2) Replacement	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	12	PT/CT (voltage and current) indication error inspection			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
	13	Pressure sensor indication error inspection and replacement			<input type="radio"/>	<input type="radio"/>	<input type="radio"/>

	No.	Inspection item	Inspection content	PTI	2 nd year	4 th year	8 th year
Electrical system	14	Temperature recorder inspection	1) Calibration	<input type="radio"/>			
			2) Sensor error inspection and replacement		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
			3) Chart drive inspection	<input type="radio"/>			
			4) Recording operation inspection	<input type="radio"/>			
			5) Loose terminal		<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
			6) Chart drive dry battery inspection, and replacement	<input type="radio"/>			
			7) Check and replacement of pen lifting battery				<input type="radio"/>
15	Electronic controller		1) Check and replacement of wake-up battery	<input type="radio"/>			
			2) LCD panel replacement			<input type="radio"/>	<input type="radio"/>
16	Evaporator fan motor		1) Speed switchover	<input type="radio"/>			
			2) Revolution direction	<input type="radio"/>			
			3) Motor replacement				<input type="radio"/>
17	Condenser fan motor		1) Rotating direction	<input type="radio"/>			
			2) Motor replacement				<input type="radio"/>
18	Evaporator fan		1) Deformation and damage inspection	<input type="radio"/>		<input type="radio"/>	<input type="radio"/>
19	Condenser fan		1) Deformation and damage inspection	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Others	1	Check for abnormal noise and vibration during operation		<input type="radio"/>			
	2	Temperature control function	1) 0°C operation	<input type="radio"/>			
			2) -18°C operation	<input type="radio"/>			
	3	Defrosting function		<input type="radio"/>			
	4	Unit water-cleaning		<input type="radio"/>			

※ The service life of the wake-up battery is approx. one year (alkali battery). For USDA transportation, replace the battery with a new alkali battery when PTI is performed.

3.9.2 Automatic PTI (Pre-Trip Inspection)

- The automatic PTI function is provided so as to ensure correct inspection and to shorten inspection time.

(1) Appearance inspection of unit

- ① Physical damage
- ② Casing insulation through hole area
- ③ Drain hose (dust and clogging)
- ④ Power cable and plug damage
- ⑤ Condition of refrigerant piping fasteners.
- ⑥ Condition of each sensor installation
- ⑦ Loose mounting sections
 - Bolts and nuts ----- Casing frame, compressor, fan motor control box and temperature recorder box
 - Cable glands ----- Control box
- ⑧ Conditions of control box cover packing (water-proof) and temperature recorder box cover packing (water-proof)
- ⑨ Magnetic contactor contact point for burning out.

(2) Inspection before unit operation

- ① Gas leakage inspection

- ② Power voltage inspection

(Automatic PTI range)

(3) Starting inspection and operation inspection of safety device and control equipment

- | | |
|---------------------|--|
| ① Starting | Inspection whether the starting procedure is proper or not |
| | Inspection for abnormal noise and abnormal vibration |
| | Moisture in the refrigerant ----- This is reinspected at the end of PTI. |
| | Rotating direction of fan motor. |
| ② Safety device | HPS ----- Measurement of the actuating pressure by stopping the condenser fan motor. |
| ③ Control equipment | Solenoid valve ----- Inspection of operation (open and close) and leakage |
| | EFM ----- Speed switchover and rotating direction |
| | EV, SMV ----- Inspection of operation (open and close) and leakage |

(4) Operation in each mode

- | | | |
|-------------------|-------|--|
| ① Pull-down → | 0°C | Pull-down time, voltage and current |
| ② Chilled control | 0°C | Return, supply air temperature differential, voltage and current |
| ③ Defrosting | | Defrosting time |
| ④ Pull-down → | -18°C | Pull-down time, evaporator fan motor speed switchover |
| ⑤ Frozen control | -18°C | (Temperature differential and rotating direction)
ON/OFF, voltage and current |

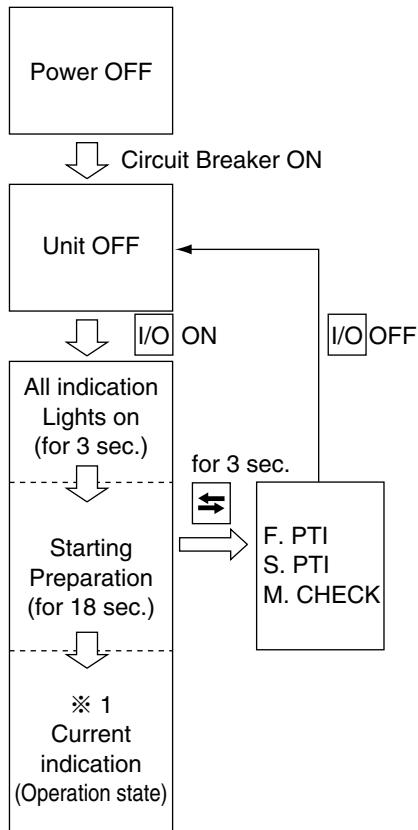
Remained frost inspection

(5) PTI report preparation

3.9.2.1 PTI SELECTION MODE

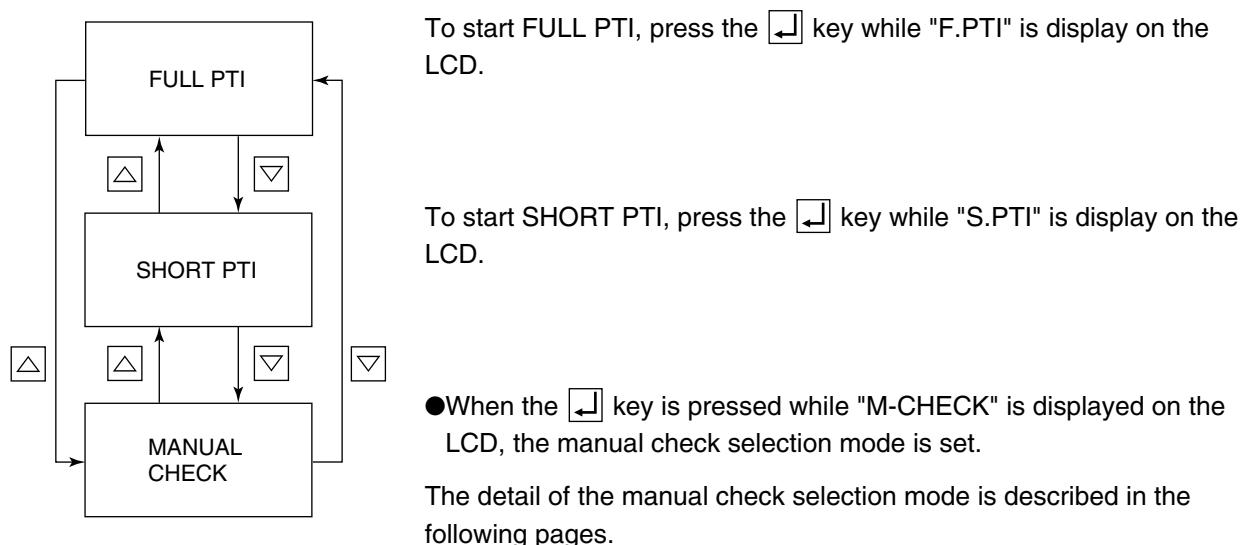
The test mode of FULL (F.PTI), SHORT PTI (S.PTI), and MANUAL CHECK (M.CHECK) can be selected.

<Mode selection procedure>



<Operation procedure>

Whenever the \triangle or \square key is pressed, the indication changes.



● Automatic PTI enable conditions

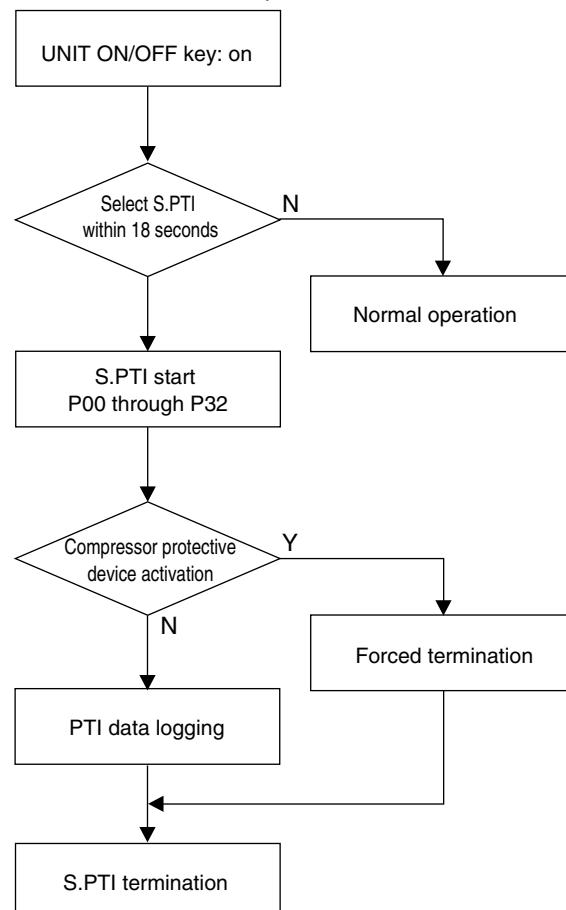
	Water cooled operation	Air cooled operation	Ambient temperature condition
S. PTI	×	○	$-10^{\circ}\text{C} < \text{Ambient temperature} \leq 43^{\circ}\text{C}$ When the ambient temperature is above 43°C or below -10°C , the result may be abnormal.
F. PTI	×	○	$-10^{\circ}\text{C} \leq \text{Ambient temperature} \leq 43^{\circ}\text{C}$ When the ambient temperature is above 43°C or below -10°C , the following alarm will be indicated. J501: Out of ambient temperature specified conditon.
M. CHECK	○	○	

3.9.2.2 Short PTI (S.PTI)

● Step display and content

Step	Content
P00	Basic data record (container No., date, time, compressor integrated run-hour, ambient temperature)
P02	Alarm check on all sensors
P04	Power conditions (voltage and frequency) check
P05	Compressor start running check
P06	Actuating pressure check at OFF and ON of High pressure switch (HPS)
P08	Pump-down check
P10	Solenoid valve leakage check •Liquid solenoid valve (LSV) •Injection solenoid valve (ISV) •Hot gas solenoid valve (HSV) •Defrost solenoid valve (DSV) •Discharge gas by-pass (BSV) •Economizer solenoid valve (ESV)
P12	Supply and return air sensor (SS and RS) accuracy check
P14	Pressure sensor (HPT and LPT) accuracy check
P16	Evaporator fan high and low-speed operation check
P18	Start up
P20	Economizer solenoid valve (ESV) opening or closing check※1 ※2
P22	Discharge gas by-pass solenoid valve (BSV)opening or closing check※2
P24	Defrost solenoid valve (DSV) opening or closing check
P26	Standard pull-down operation
P28	Suction modulating valve (SMV) operation check
P29	Electronic expansion valve (EV) operation check
P30	Injection solenoid valve (ISV) opening or closing check※2
P32	Hot-gas 3-way solenoid valve (HSV) and reheat coil solenoid valve (RSV) opening or closing check

● S.PTI Flow chart operation

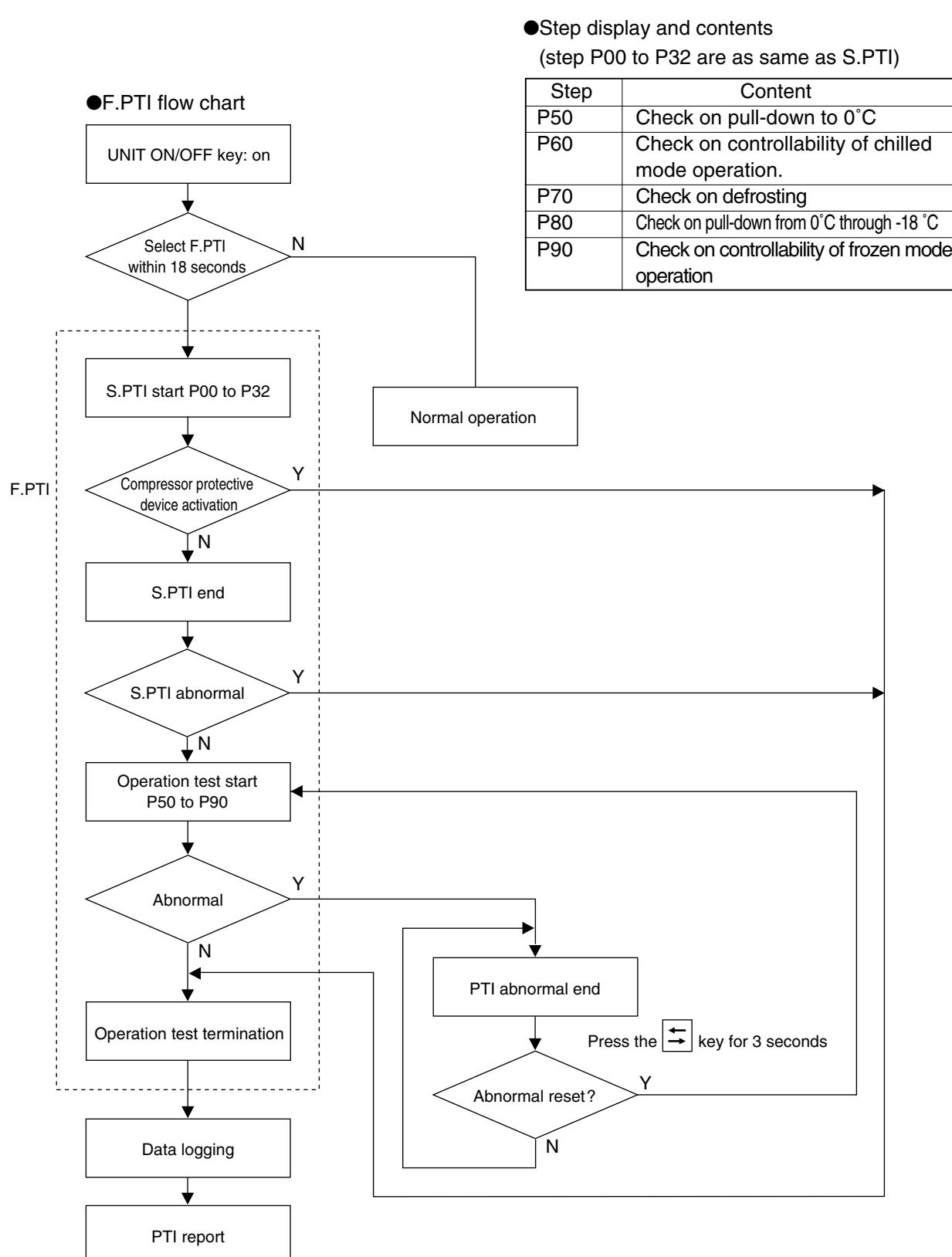


※1 If the ambient temp is -10°C or lower, the function check of the solenoid valve cannot be preformed correctly, short circuit the terminals 121 and 102 on the terminal board, and check the operation of the solenoid valve.

※2 If the difference between ambient temperature and return air temperature is 15°C or higher, these steps will be skipped.

3.9.2.3 Full PTI (F.PTI)

F.PTI consists of S.PTI and operation tests.



IMPORTANT

When Full PTI is executed, the following settings are reset to default.

- ① Setting temperature : 0 deg °C
- ② Defrost interval : 12 Hours
- ③ Log interval : 60 minutes
- ④ Bulb mode : off
- ⑤ Dehumidification : off
- ⑥ G set : off

3.9.2.4 Alarm list during PTI (Pre-Trip Inspection)

The alarm during automatic PTI are concerned with PTI inspection items in addition to those during normal operation.

The alarms at automatic PTI are indicated in J ***., being separated from those during normal operation.

There are some alarms which are not displayed on the control panel, however, they can be checked referring to the PTI report.

Check NO. (LED display)	Check content	Alarm Indication (LED display)	Alarm content	S.PTI	F.PTI	Remarks
P00	Basic data	No indication	Check basic-data			
P02	All sensor	Same as normal operation	Check basic-data			
P04	Power supply	No indication	Check basic-data			
P05	Starting	J051	Compressor malfunction			
P06	HPS	J061	Abnormal OFF value			
	"	J062	Not recovered (Not reset)			
	"	J064	High pressure does not rise.			
	"	J065	High pressure does not drop.			
P08	Pump-down	J081	Long pump-down			
P10	Liquid solenoid valve	J101	Valve leakage			
P12	RS, SS accuracy	J121	Sensor deterioration			
P14	HPT, LPT accuracy	J141	Sensor deterioration			
P16	Evaporator fan motor	J161	Evaporator fan motor malfunction			
P20	Economizer solenoid valve	J201	Economizer solenoid valve malfunction			
P22	Discharge gas by-pass solenoid valve	J221	Discharge gas by-pass solenoid valve malfunction			
P24	Defrost solenoid valve	J241	Defrost solenoid valve malfunction			
P26	Operation	No indication	Judged with P28			
P28	Suction modulating valve	J281	Suction modulating valve does not activate			
P29	Electronic expansion valve	J291	Long pump-down			
P30	Injection solenoid valve	J301	Injection solenoid valve malfunction			
P32	Hot-gas solenoid valve	J321	Hot-gas solenoid valve malfunction			
	Reheat coil solenoid valve	J322	Reheat coil solenoid valve malfunction			
P50	Pull-down cooling capacity	J501	Out of ambient temperature conditions			
P50	0°C control	J502	Long pull-down time			
P60	0°C control	No indication				
P70	Defrosting	J701	Out of starting conditions			
		J702	Long defrosting time			
P80	Pull-down cooling capacity	No indication				
P90	-18°C control	J901	Long pull-down time			

Refer to chapter 6.3 for more information.

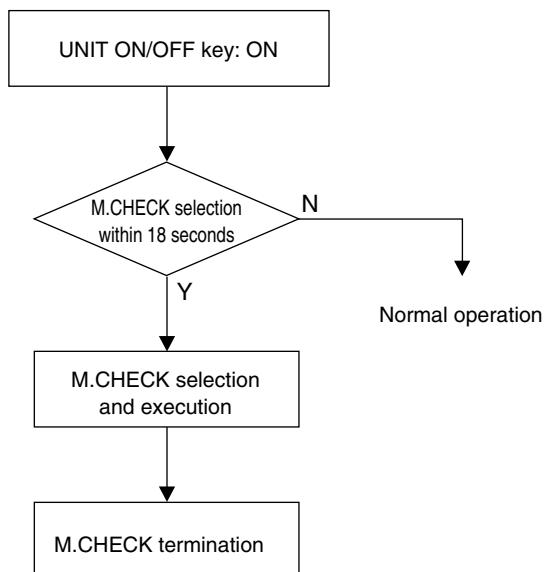
3.9.2.5 Manual check (M.CHECK)

Since the components are operated individually differing from S.PTI and F.PTI, the steps can be respectively selected and executed. However, any error occurring during execution of M.CHECK will not be included.
Turn the UNIT ON/OFF key off to terminate the M.CHECK.

● Step indication and contents

Step (indicated on the LCD)	Indication content (indicated on the LED)
CC ×10H	Compressor integrated run-hour
EFH A	Running current value of evaporator fan motor high-speed running
EFL A	Running current value of evaporator fan motor low-speed running
CF A	Running current value of condenser fan motor running
TS H	Elapsed time after trip start
EF1 × 10H	Evaporator fan motor 1 run- hour
EF2 × 10H	Evaporator fan motor 2 run- hour
CF × 10H	Condenser fan run- hour
SOFTVER	Controller software version
CAL	Sensor Calibration
DAY	Elapsed days since last PTI which is recorded as "good" status.

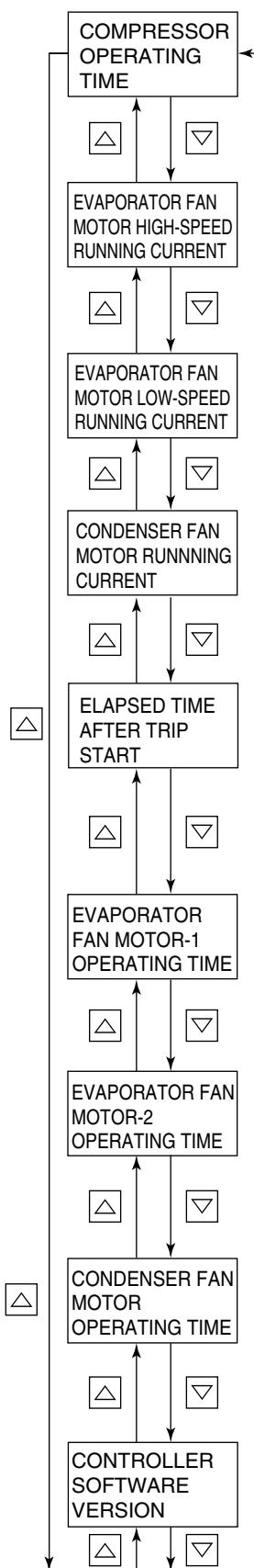
● M.CHECK flow chart



MANUAL CHECK SELECTION MODE

The LED displays the values of following items:

Compressor operating time, Evaporator fan motor high-speed running current, Evaporator fan motor low-speed running current, Condenser fan motor running current, Battery life, Horse power, Elapsed time after trip start, Evaporator fan motor running time, Condenser fan motor running time, and Controller software version.



To display the compressor operating time:

Press the key when the LCD shows "CC X10H".

The operating time is [the value shown on the LED] X10 hours.

Pushing the key for 3 seconds sets compressor operating time to 0 (hour).

To display the current value of the evaporator fan motor high-speed:

Press the key when the LCD shows "EFH A", then the LED displays the current value. (Unit: Ampere)

To display the current value of the evaporator fan motor low-speed:

Press the key when the LCD shows "EFL A", then the LED displays the current value. (Unit: Ampere)

To display the current value of the condenser fan motor running current:

Press the key when the LCD shows "CF A", then the LED displays the current value. (Unit: Ampere)

To display the elapsed time after trip start:

Press the key when the LCD shows "TS H", then the LED displays the elapsed time. (Unit: Hours).

When the key is pressed and hold for 3 seconds while the elapsed time is displayed the TRIP START is set, and the elapsed time display is reset to "0" (hour).

To display the evaporator fan motor-1 operating time:

Press the key when the LCD shows "EF1 X10H".

The operating time is [the value displayed on the LED] X10 hours.

When the key is pressed and hold for 3 seconds while the evaporator fan motor-1 operating time is displayed, the evaporator fan motor-1 operating time is reset to "0" (hour).

("EF1" stands for the right hand side fan motor looking from the inside of the container.)

To display the evaporator fan motor-2 operating time:

Press the key when the LCD shows "EF2 X10H".

The operating time is [the value displayed on the LED] X10 hours.

If the key is pressed and hold for 3 seconds while the evaporator fan motor-2 operating time is displayed, the evaporator fan motor-2 operating time is reset to "0" (hour).

"EF2" stands for the left hand side fan motor looking from the inside of the container.

To display the condenser fan motor operating time:

Press the key when the LCD shows "CF X10H".

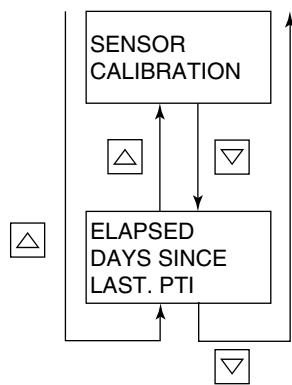
The operating time is [the value displayed on the LED] X10 hours.

If the key is pressed and hold for 3 seconds while the condenser fan motor operating time is displayed, the condenser fan motor operating time is reset to "0" (hour).

To display the controller software version:

Press the key when the LCD shows "SOFTVER".

The value on the LED is the software version.



To start calibration for SS, RS, DSS and DRS,
press key when LCD displays "CAL".
(Refer to sensor calibration in 4.1.14)

To display elapsed days since last PTI,
press key when LCD displays "DAYS".

3.10. CHARTLESS FUNCTION

The controller provides the temperature recorder function. This function, displays the control temperature logging data during operation on the LCD panel in a simple graphic chart so that the data can be confirmed easily. (Chart indication function)

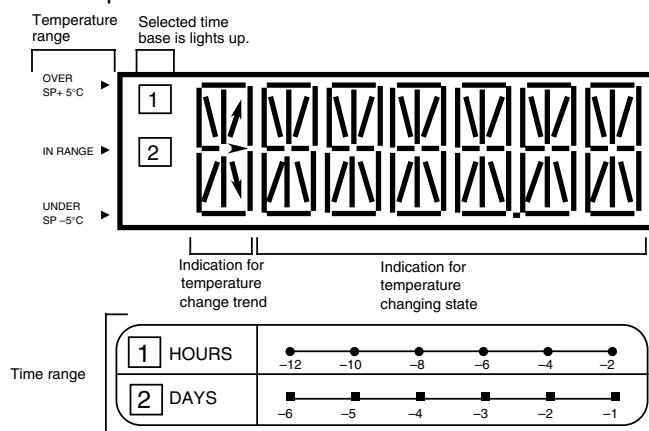
The chart, temperature and alarm record scroll indication are based on the control sensor data (SS/RS). When the data recorder sensors (DSS/DRS) are optionally provided, the chart indication is based on the data recorder sensor data preferentially.

3.10.1 Chart indication mode

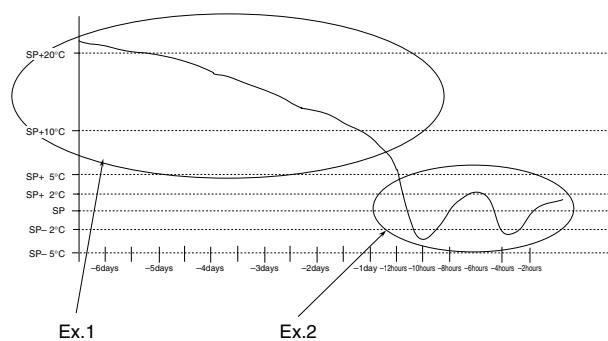
The temperature record data is indicated in a graphic chart on the LCD panel in the chart indication mode.

- The displayed log period is selected from 12 hours (**1** HOURS on the time base) or 6 days (**2** DAYS on the time base).
- The displayed intervals are 2 hours for 12 hours log (**1** HOURS) and one day for 6 days log (**2** DAYS).
- The indication of the data during the defrosting is flickered, and the indication of the other chart data is lit on.

● LCD panel

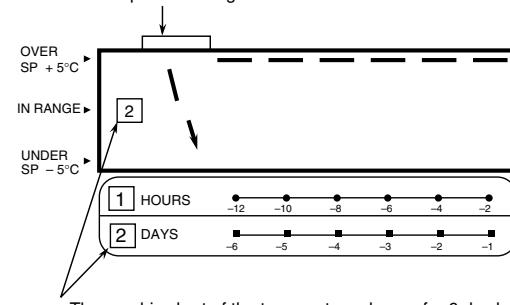


● Example of chart indication



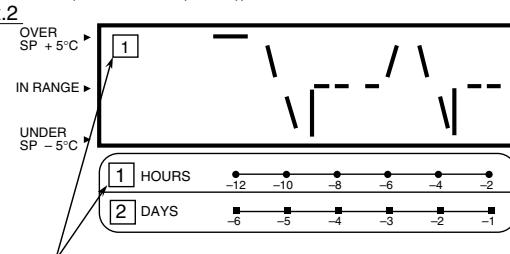
Ex.1

The arrow indicates the temperature change trend when all segments are in the same temperature range.



The graphic chart of the temperature change for 6 day log (time base : 2 (DAYS))

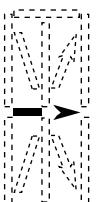
Ex.2



The graphic chart of the temperature change for 12 hours log (time base : 1 (HOURS))

●Displaying temperature change trend:

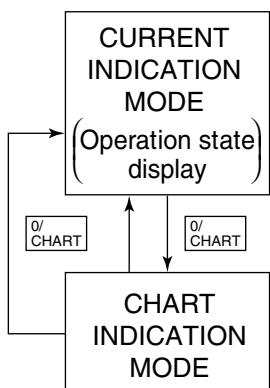
- The temperature change trend is shown in the leftmost LCD.
- However, this display is shown only when all segments are in the same temperature range.

Trend indication	Condition
Temperature rise trend 	$(\text{The latest data on the chart} - \text{the oldest data on the chart}) > \text{* set point of H001 (ALARM indication setting)}$
Temperature stable tendency 	$(\text{The latest data on the chart} - \text{the oldest data on the chart}) < \text{set point of H001}$ or $(\text{the oldest data on the chart} - \text{The latest data on the chart}) < \text{set point of H001}$
Temperature fall tendency 	$(\text{the oldest data on the chart} - \text{The latest data on the chart}) > \text{set point of H001}$

* According to setting point of H001, trend indication changes.

Refer to page 3-32 optional condition setting mode for the H001 setting procedure.

< Operation procedure >



To shift to the chart indication mode, press the **O/CHART** key while the unit is in the current indication mode.

In the chart indication mode, the LCD displays a simple graphic chart.
The ordinate at the left side of LCD screen for temperature base and the abscissa at the bottom of LCD for time base are indicated.

The No. indicated at the time base is the same as the No. on the left most of the LCD, which indicates the simple graphic chart is of 12 hours log or 6 days log indication.

Select the base to be uses using the **△** or **▽** key.

When the **O/CHART** key is pressed, the unit goes back to the current indication mode.

3.10.2 Chartless code display function

The chartless code represents the coded inside air temperature.

Select "ON" of the chartless code setting to indicate the code on the LED.

For the chartless code setting, refer to the "optional conditions setting" on the page 3-32.

- P code: Indicates the pull-down time.
- H code: Indicates the abnormal temperature records.
- d code: Indicates the operation history.

3.10.2.1 List of chartless code

C: chilled mode, F: Frozen mode, PF: Partial frozen mode

	Code	Description	Operation mode	Figure
Abnormal temperature record	H001	The alarm is displayed when the control temperature does not decrease by 3°C or more for every 4 hours during pull-down operation.	C, F, PF	2
	H002	The alarm is displayed when the total out-of- in-range reaches 2 hours . (Count is not performed during defrosting.)	C, F, PF	3
	H003	The alarm is displayed when the integrated time of state "below SP-1°C" reaches 2 hours .	C	4
	H004	The alarm is displayed when the integrated time of state "below SP-2°C" reaches 2 hours .	C	4
	H005	The alarm is displayed when the control air temperature is Out-of -In-Range and defrosting was performed successively $three\text{ times}$ while the control air temperature does not return to in-range.	C, F, PF	5
	H006	The alarm is displayed when the integrated time of difference 2°C or more between control sensor data and record sensor data reaches to $one\text{ hour}$ or more.	C, F, PF	6
Operation history	d3XX	When the total time above set point $+3^{\circ}\text{C}$ reaches 1 hour , the code "d301" will be displayed.	C, F, PF	7
	d2XX	When the total time above set point $+2^{\circ}\text{C}$ reaches 1 hour , the code "d201" will be displayed.	C, F, PF	7
	d1XX	When the total time above set point $+1^{\circ}\text{C}$ reaches 1 hour , the code "d101" will be displayed.	C, F, PF	7
	d-1X	When the total time below set point -1°C reaches 1 hour , the code "d-11" will be displayed.	C, F, PF	7
	d-2X	When the total time below set point -2°C reaches 1 hour , the code "d-21" will be displayed.	C, F, PF	7
	PXXX	XXX: When the total pull-down time reaches one hour, an indication XXX=001 appears.	C, F, PF	1

Note 1) The **encircled** setting can be changed.

Note 2) To delete the H code or d code, press the **[-]** key for 3 seconds during the relevant code indicated.

Note 3) H code and d code are deleted when turn off the power supply for 3 days.

3.10.2.2 P code (Pull down time indication)

The control temperature and pull-down time are indicated alternately during pull-down operation.

When the pull-down is completed, the P code will be deleted.

P001: Lasts the pull-down for 1 hour. /P002: 2 hours passed since pull-down started.

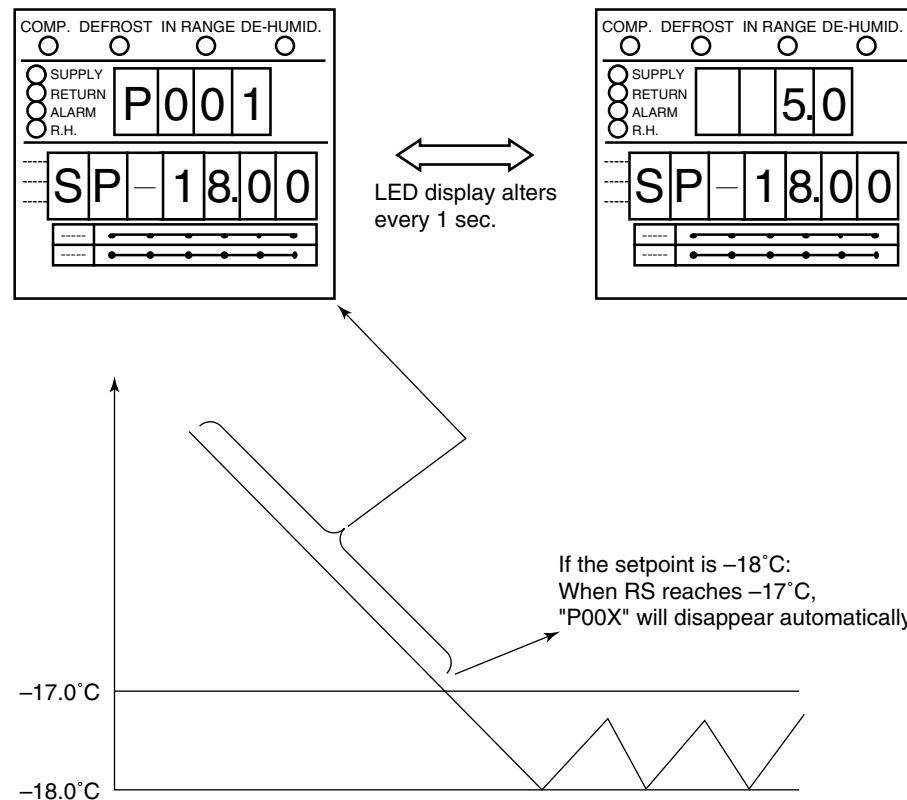


Figure1

3.10.2.3 H-code

H001 =The alarm is displayed when the control temperature does not decrease by 3°C or more every 4 hours during pull-down operation.

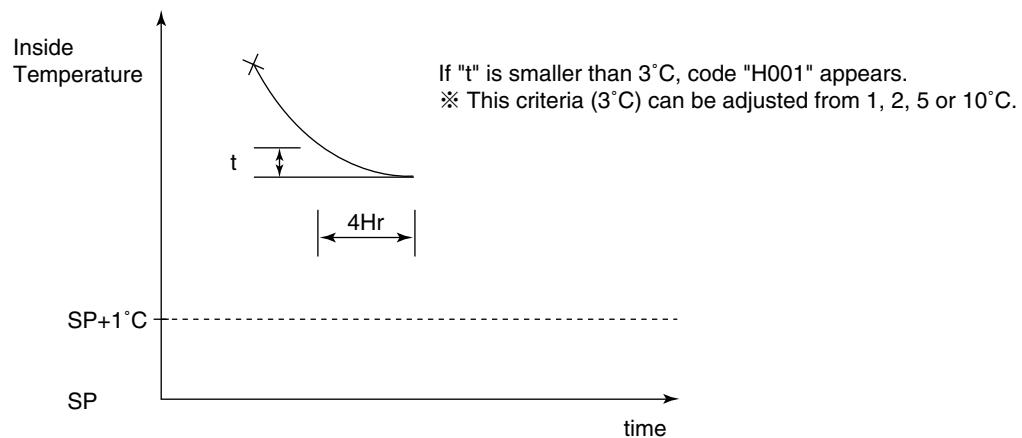


Figure2

H002 =The alarm is displayed when the total time out of "in-range" reaches 2 hours. (Counting is not performed during defrosting).

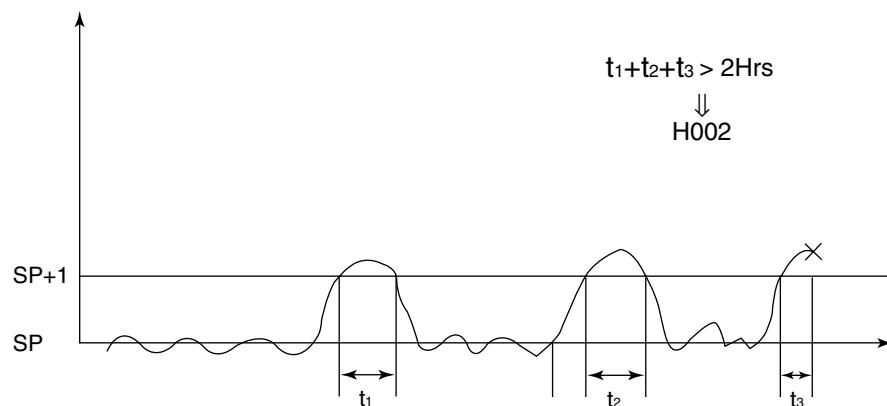


Figure3

H003 =The alarm will be displayed when the total time below setpoint -1°C reaches 2 hours.

H004 =The alarm will be displayed when the total time below setpoint -2°C reaches 2 hours.

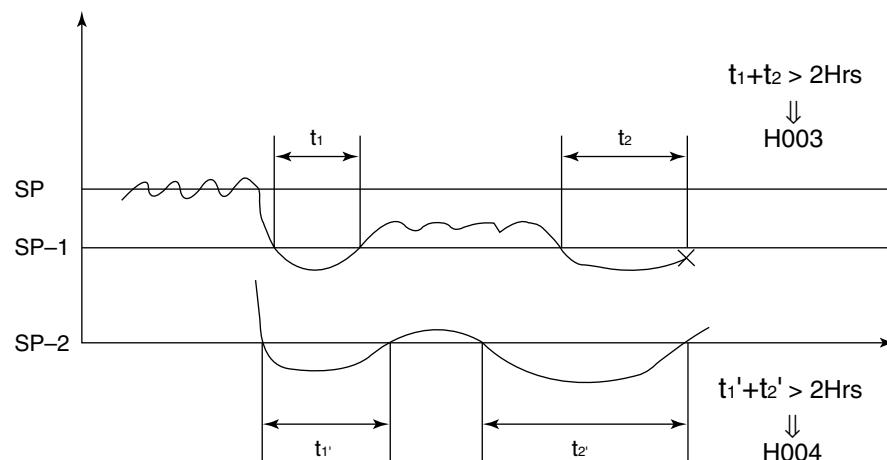


Figure4

H005 =The alarm is displayed when the control air temperature is out of "in-range" and defrosting was performed three times while the control air temperature does not return to in-range.

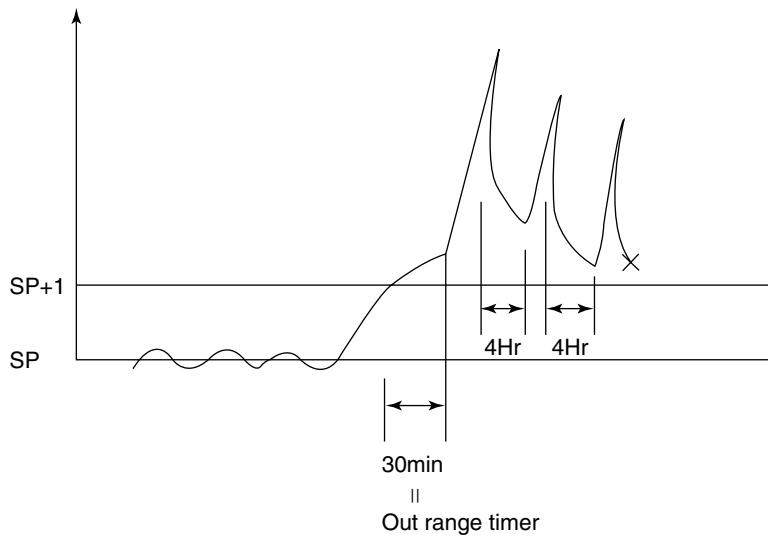
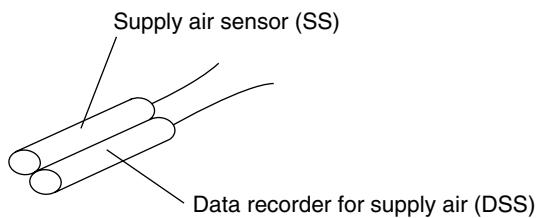


Figure5

H006 =Alarm is displayed when the temperature difference between the control sensor and record sensor is 2°C for 1 hour, or more.



$|\text{DSS}-\text{SS}| > 2^{\circ}\text{C} \rightarrow \boxed{\text{H006}}$

Figure6

3.10.2.4 d-code:

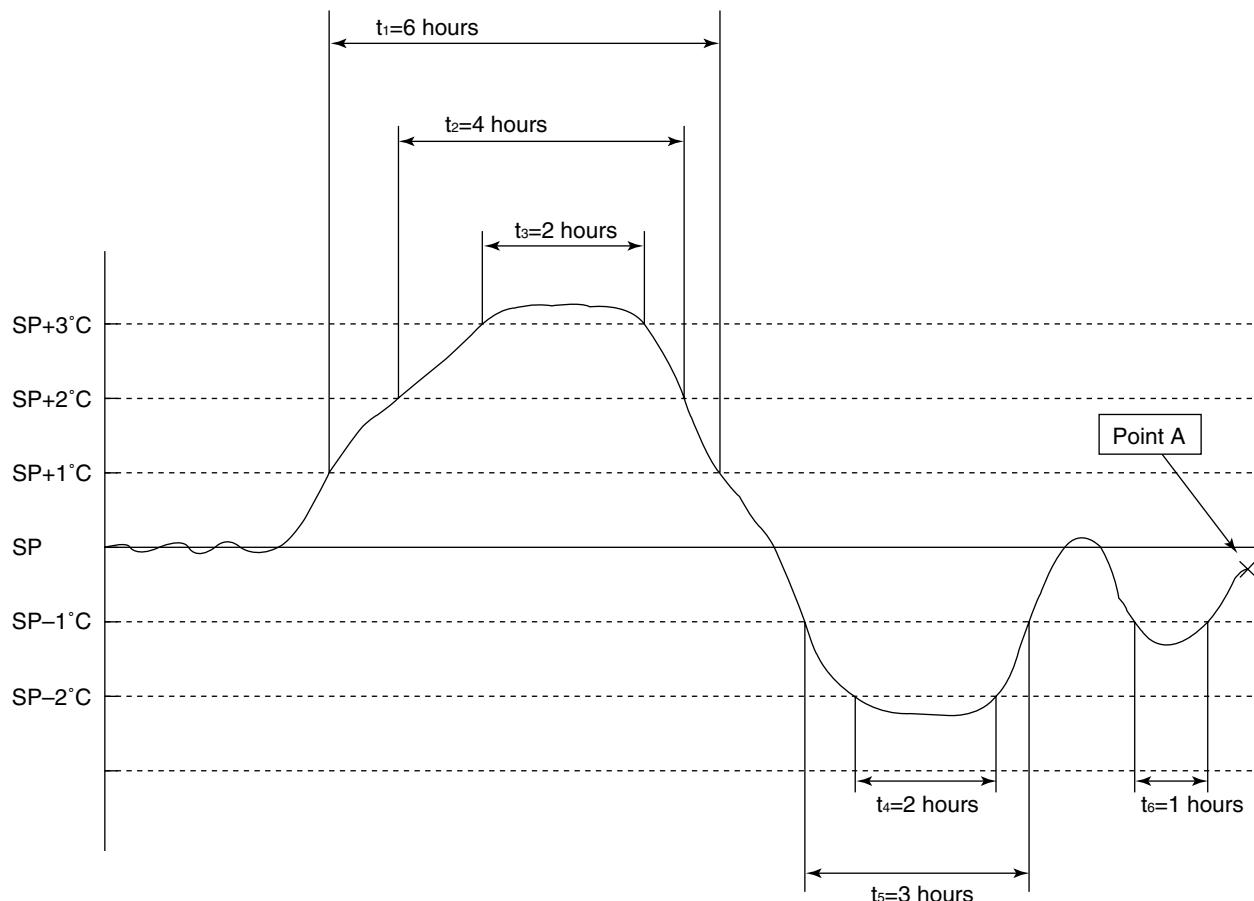
The d-code shows the current operation state of the unit.

Example d101:

- This code "d101" will be displayed when the total time above set point $+1^{\circ}\text{C}$ reaches 1 hour.
- The code "d102" will then be displayed when the total time above set point $+1^{\circ}\text{C}$ reaches 2 hours.

Example d-21:

- This code "d-21" will be displayed when the total time below set point -2°C reaches 1 hour.
- The code "d-22" will then be displayed when the total time below set point -2°C reaches 2 hours.



Example : If inside temperature was recorded above graph, controller shows the following "d code"
when user check the code at "point A"

- d106 (above setpoint $+1^{\circ}\text{C}$ for 6 hours)
- d204 (above setpoint $+2^{\circ}\text{C}$ for 9 hours)
- d302 (above setpoint $+3^{\circ}\text{C}$ for 2 hours)
- d-22 (below setpoint -2°C for 2 hours)
- d-13 (below setpoint -1°C for 3 hours)
- d-11 (below setpoint -1°C for 1 hour)

Figure7

3.11 Communication modem

DECOS III c controller has function to transmit operation data through power line, if slave modem (Optional) is provided in control box. (Refer to Control box in 2.2.3)

The slave modem shall be complied with ISO10368. The following items can be monitored and/or commanded via master modem: (*1)

	Item	Description	
1	Inquiries (Remote monitoring)	<ul style="list-style-type: none">● Inside temperature and humidity● Set point temperature● Defrosting interval● Container No.● Logger header information● Alarm● Operation mode	<ul style="list-style-type: none">● Sensor data● Trip data● Alarm data
2	Commands (Remote control)	<ul style="list-style-type: none">● Set point temperature changing● Defrosting interval changing● Manual defrosting initiation	<ul style="list-style-type: none">● Container No. changing● Unit ON/OFF changing● Header information changing

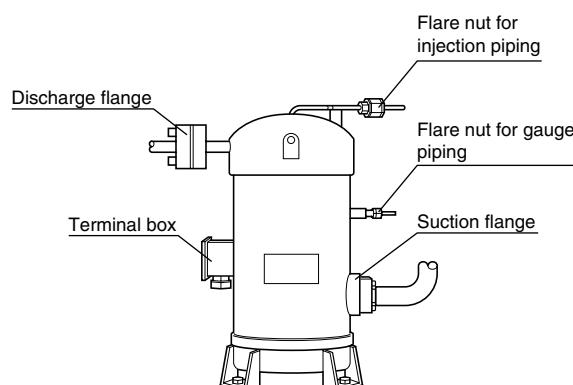
(*1) According to the relationship among slave modem, Master modem and controller, items which can monitor and/or command are different. Please contact DAIKIN sales office if you have a specific item to monitor/command.

4. Service and maintenance

4.1 Main components and maintenance

4.1.1 Scroll compressor

The compressor is of a hermetic scroll type with the built-in motor so that there are less places where refrigerant may leak. No refrigerant oil is required when the unit is new because it has been charged before delivery.



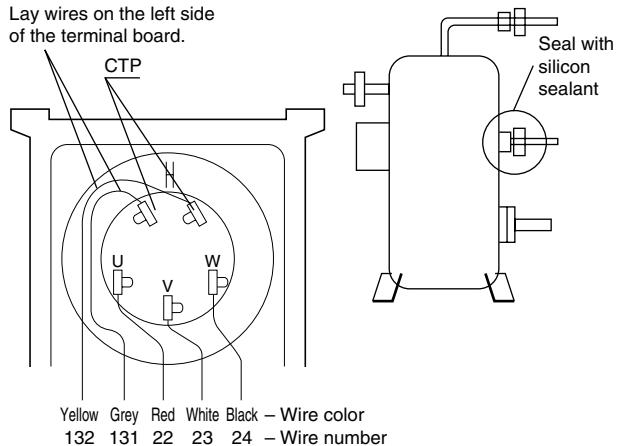
(1) Removal of compressor

- ① Collect the refrigerant from the quick joints on discharge pressure regulating valve inlet and liquid receiver outlet.
Refer to the section "4.4. Maintenance service" on page 4-16 for refrigerant collecting method.
- ② Switch off the power.
- ③ Open the terminal box cover to disconnect the wires.
- ④ Remove the bolts for suction flange and discharge flange.
- ⑤ Remove the flare nut for the intermittent injection and gauge piping.
- ⑥ Remove the compressor mounting bolts.

(2) Installation of compressor

- ① Fix the compressor base with bolts
Tightening torque: $42.7\text{N}\cdot\text{m}(435\text{kgf}\cdot\text{cm})$
- ② Apply new gaskets to the suction and discharge flange and fix them with bolts
Tightening torque for the suction flange:
 $25.2\text{N}\cdot\text{m}(257\text{kgf}\cdot\text{cm})$
Tightening torque for the discharge flange:
 $25.2\text{N}\cdot\text{m}(257\text{kgf}\cdot\text{cm})$
- ③ Tighten the flare nut for intermittent injection and gauge piping.
Tightening torque : $\phi 6.4 : 15.7\text{ N}\cdot\text{m}$
($160\text{ kgf}\cdot\text{cm}$)
 $\phi 9.5 : 36.3\text{ N}\cdot\text{m}$
($370\text{ kgf}\cdot\text{cm}$)
- ④ Connect wires to the terminals and put the cover on.
Pay the utmost attention to the wiring of the compressor. Incorrect wiring may run the compressor in wrong direction and may cause burn out
- ⑤ Apply a silicon sealant on the flare nut section of gauge piping.

Lay wires on the left side of the terminal board.



CAUTION

The preparation of refrigerant oil is not required.
The compressor has been charged with the oil.



CAUTION

The unit does not have a suction stop valve. Be sure to adhere packing tape at the suction piping section to prevent moisture from entering.

(3) Procedure for removing refrigerant oil after compressor replacement

○ When the compressor is replaced, remove the excess refrigerant oil in the following procedure.

1. Connect manifold to the discharge and suction ports.
2. Operate the unit for about 5 minutes.
3. Stop the unit.
4. Conduct oil return operation by using the short PTI function of controller.
 - (1) Set the ON/OFF switch to ON.
 - (2) Push and hold the  key for 3 seconds to enter PTI selection mode.
 - (3) Selecting the "S-PTI" mode using the   key and pushing the  key activates the short PTI. Then, conduct "P06", "P08" steps displayed on the LED.

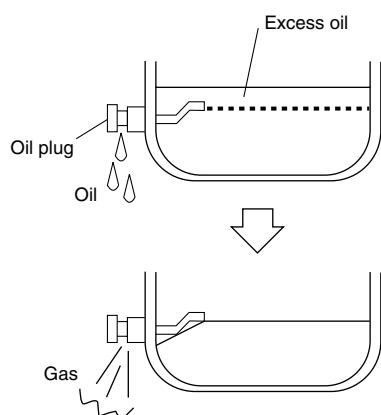
P06/HPS check:

When the high pressure rises, the circulation amount increases to return the refrigerant oil to the compressor.

P08/Pump down check:

Evaporates the refrigerant contained in the compressor oil.

- (4) When "P10" is displayed on the LED, stop the unit.
5. Bypass gas from high pressure side to low pressure side of gauge manifold, adjust the low pressure to 0kPa or more, and then loosen the oil drain plug. Oil removed is complete when no more oil comes out and gas starts coming out.



6. Close the oil drain plug to the original state. Check the connection flanges and flare nuts for gas leakage.

○ Precautions when removing oil:

If the return air temperature inside the container is higher than the ambient temperature, the quantity of oil becomes excessive. In this case, leave the "removing oil label". Conduct the oil removing operation in the PTI mode again after devanning.

If removal of the oil is complete at temperature other than that the aforementioned, remove the "removing oil label".

"Removing oil label"

REMOVING EXCESS COMPRESSOR OIL IS NOT COMPLETED.

REMOVE EXCESS COMPRESSOR OIL.
THEN TAKE OFF THIS LABEL

4.1.2 Air-cooled condenser and evaporator

This finned coil is compact and has uniform heat exchanging performance and high heat exchanging efficiency due to the adoption of corrugated fins.

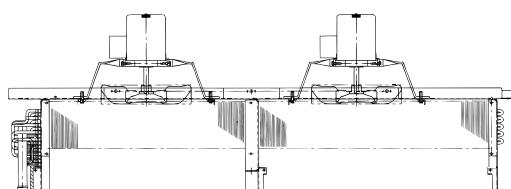
- Washing of air-cooled condenser

Carefully flush the air-cooled condenser with fresh water after trip, although this type of condenser employs thick fins and electrodeposition coating for high corrosion resistance.

- For the maintenance of the air-cooled condenser, remove the fan grille, fan guide and temperature recorder box. For the maintenance of the evaporator, remove the rear panel of the evaporator.

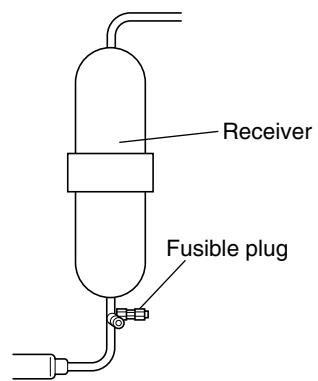


Air cooled condenser



Evaporator

4.1.3 Fusible plug

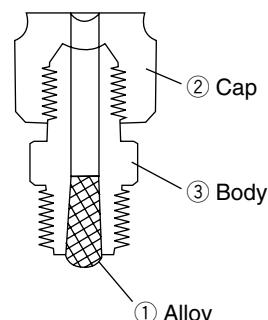


- Replacement of fusible plug

If pressure rises abnormally in the refrigeration circuit, the fusible plug is automatically activated, so, thoroughly check the possible causes if the fusible plug melts.

If the fusible plug is activated, the fusible alloy ① melts and refrigerant blow out (Melting point: 95°C ~100°C).

For replacement, ①-③ shall be replaced.

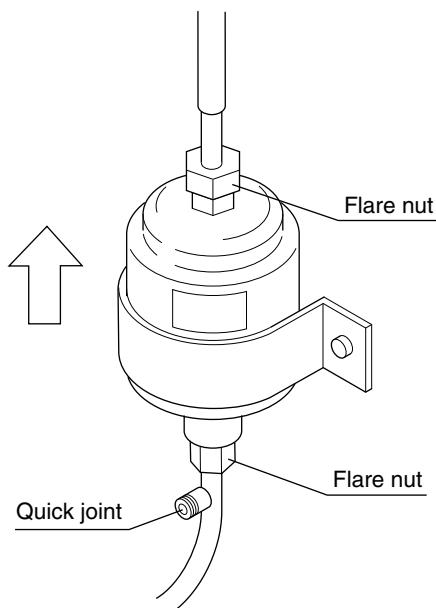


4.1.4 Drier

The drier automatically absorbs moisture in the refrigerant while it is circulated. It also commonly works as a filter to remove dust in the refrigerant. Replace the drier if it does not absorb moisture or if it is blocked. When installing the new drier, follow the directions given on the label and do not make any mistake about the flow direction of the drier.

(1) Replacement procedure

- ① Conduct the automatic pump down to collect the refrigerant in the liquid receiver. Refer to page 4-18 and 4-19 for the automatic pump down.
- ② Then, quickly replace the drier with a new one after loosening the flare nuts on the inlet and outlet side of the drier.
- ③ When the flare nuts are loosened, if no sound of gas refrigerant leakage is detected at the flare nut section, then air mixing into the refrigerant is suspected. In this case, conduct vacuum-dehydrating from the quick joint located at the inlet side of drier.
- ④ After completing of the replacement of the drier, be sure to conduct refrigerant leakage test to confirm that no refrigerant leakage is occurring.
- ⑤ Check on the green colour of the liquid / moisture indicator after system operation has started.
- ⑥ Adhere some anti-corrosion tape to the flare nut section.



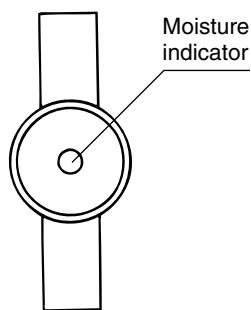
4.1.5 Liquid / Moisture indicator

This indicator permits checking of the flow of refrigerant and moisture content in the refrigerant.

(1) Moisture entering

The indicator indicates the moisture content by the colour at the centre of the window. Check this indicator while the unit is operating.

Color	Conclusion
Green	Dry
Yellow	Wet (moisture entered)



- Note)
1. The indicator may appear yellow if it has been exposed to gaseous refrigerant for a long time.
 2. The colour of the indicator must be checked after operation of a few hours.
 3. The indicator is influenced by the temperature of the liquid refrigerant. At low temperatures, a long time is required for the indicator to change color.
 4. To shorten the indication changing time, raise the temperature of the liquid refrigerant. (Block the air discharge grille of the condenser fan to increase the working pressure in order to raise the temperature.)

(2) Flow of refrigerant

When the moisture indicator is sealed with the liquid, bubbles will disappear on the moisture indicator.

- If a lot of bubbles are observed during pull-down and frozen operation, a refrigerant shortage can be suspected.
- Several bubbles may be generated soon after the operation start and chilled operation. However, it is not a refrigerant shortage.

4.1.6 Electronic expansion valve

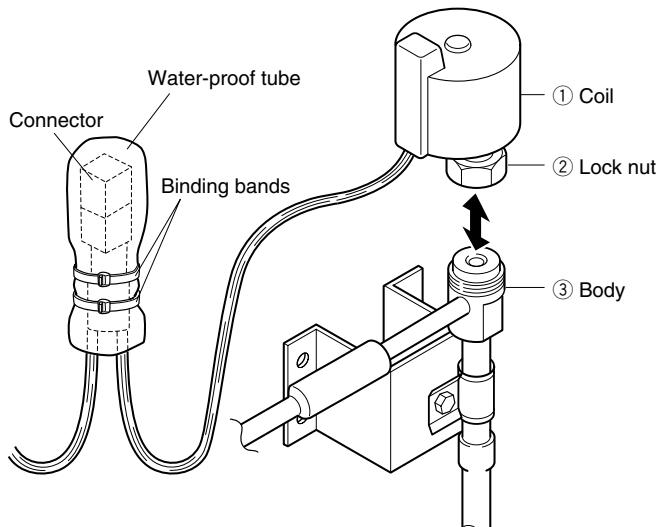
- Model Coil : EBM-MD12DM-1
- Body : EDM-B804DM-1

This unit adopts an electronic expansion valve. The electronic expansion valve controls the optimum refrigerant flow rate automatically, using the temperature sensor at the evaporator inlet and outlet pipes.

In case of emergency including controller malfunctions, refer to the chapter of troubleshooting, section 6.5, Emergency operation.

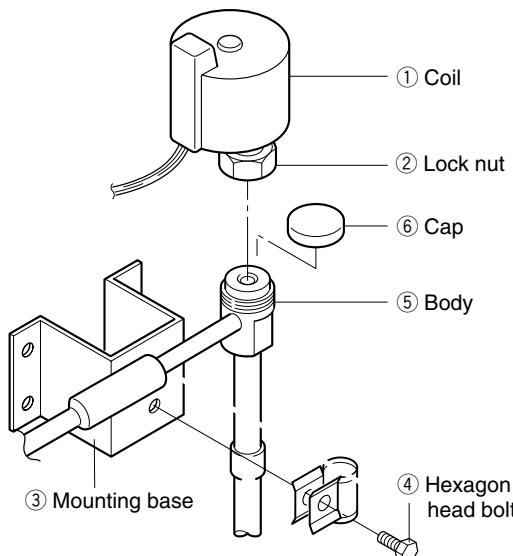
(1) Replacing the coil

- ① Cut the binding bands which fasten the water-proof tube and the lead wires.
- ② Disconnect the lead wire connector from the water-proof tube.
- ③ Loosen the lock nut, then remove the coil from the body.
- ④ Install a new coil. The tightening torque for installation is 6.9 to 16.7 N · m (70 to 170kgf · cm).
- ⑤ Restore the binding bands and the lead wire connector into the original state.
- ⑥ After replacing, carry out refrigerant leakage check, and make sure that there are no leaks.



(2) Replacing the body

- ① Loosen the lock nut, then remove the coil.
- ② Remove the hexagonal head bolts, and cut the pipe on the body, then remove remaining pipes from brazing parts.
- ③ Connect a new body to the pipes. Be sure to conduct brazing work while cooling the body below 120°C (248°F) by using wet cloths.
- ④ Fix the body to the mounting base.
- ⑤ Remove the cap, and mount the coil with the tightening torque of 6.9 to 16.7 N · m (70 to 170kgf · cm).
- ⑥ After replacing, carry out refrigerant leakage check, and make sure that there are no leaks.
- ⑦ Apply a silicon sealant to the lock nut section.



4.1.7 Suction modulation valve

The flow rate of suction gas is controlled between 3 to 100% by a stepping motor in order to conduct capacity control operation.

1. Replacing the coil

● Coil removing procedure

- (1) Disconnect the SMV lead wire connector
① from the inside of control box.
- (2) Cut the binding band ③ at the upper rubber cover ① and lower rubber cover ②, then remove the rubber cover ①.
- (3) Remove the hose band ⑤ located above the coil ④ with screw driver.
- (4) Remove the coil ④ and the lower cover assembly ②.

● Reinstalling of coil

- (1) Mount the lower rubber cover assembly ② and the coil ④.

Note 1) Engage the dimple ⑧ of coil bracket ⑦ with the dimple ⑨ of coil ④, and adjust the angle.

Since the angle adjustment is important for control of suction modulating value, carry out the adjusting accurately.

Note 2) Set the hose band ⑤ with screw driver

Note 3) torque is $1 \pm 0.05 \text{ N} \cdot \text{m}$ ($10.2 \pm 0.5 \text{ kgf} \cdot \text{cm}$).

Be careful not to set the band at an angle.

- (2) Replace the upper rubber cover ①

Note) Set the engaging section of upper cover to fit with the rim of lower rubber cover ⑩.

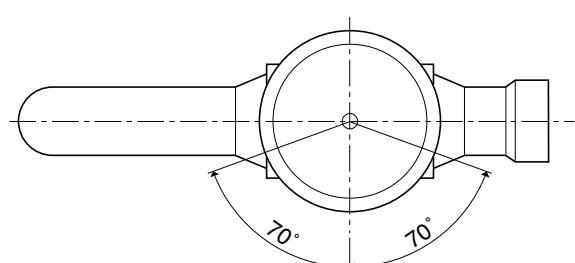
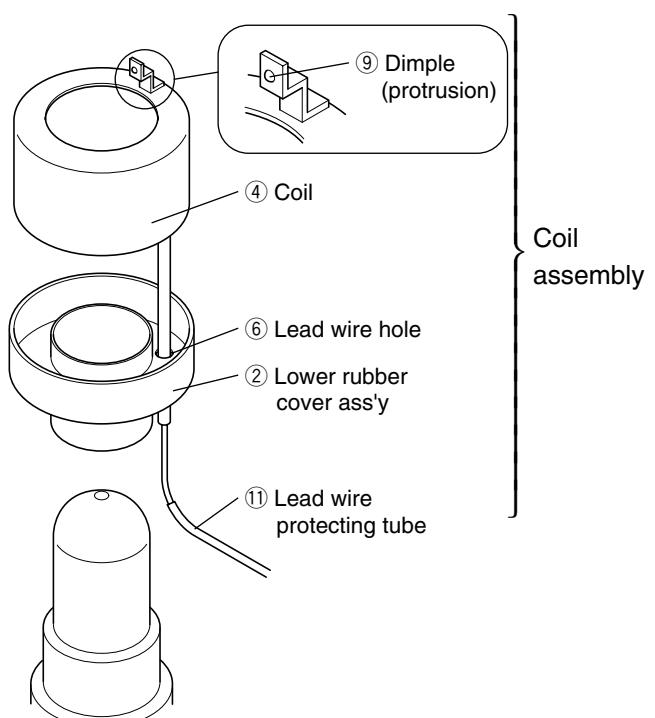
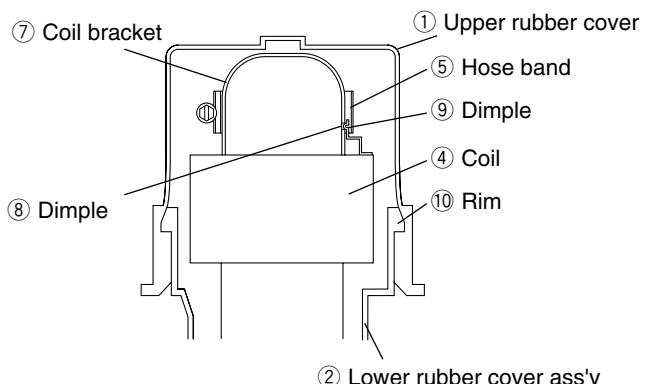
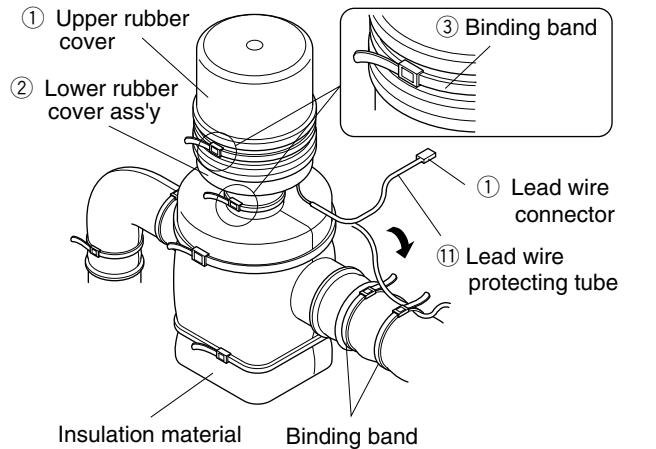
- (3) Place the binding band ③ to fit the upper and lower covers

Note 1) Fastening is 100 to 140 N (10.2 to 14.3 kgf).

Note 2) Set the buckle of lower binding band within the range of $\pm 70^\circ$ on the left side and right side of the centre line at the front of valve.

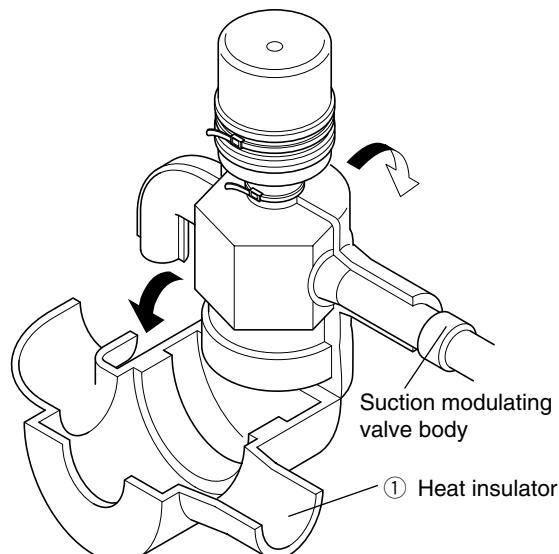
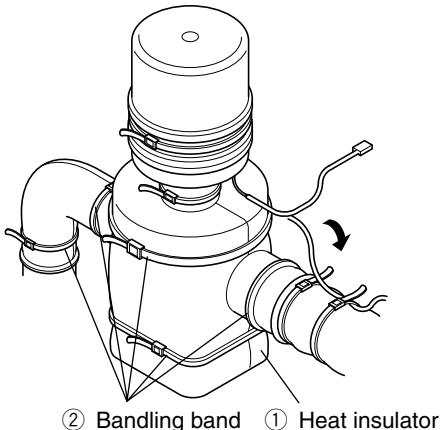
Note 3) Fix the lead wire carefully so that water does not enter into its protecting tube ⑪. (Fix lead wire with binding band.)

- (4) Connect the connector of lead wire ① to the inside of control box.



2. Replacement of body

- (1) Remove the coil. Refer to the section 1.
"Replacing the coil" for removing procedure.
- (2) Remove the heat insulator ① for the SMV after cut the binding band ②.
- (3) Heat up the brazed joint on the piping of SMV body to disconnect the pipe at brazed section.
- (4) Assemble piping of the SMV body, and conduct brazing while keeping the temperature of lower body of SMV below 120°C (248°F) by covering the body with wet cloth.
Note) When brazing, to keep the temperature of body, including value body, coil, lead wire, etc. below 120°C by supplying water.
In this work, be sure to prevent water from entering into the lead wire protection tube.
- (5) Install the heat insulator ① and fasten it with bandling band ②.
- (6) Install the coil. Refer to the section 1.
"Replacing the coil" for removing procedure.

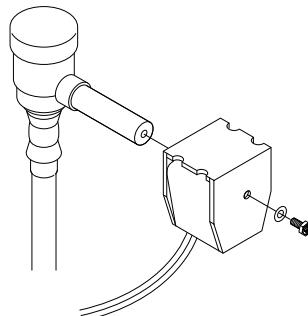


4.1.8 Solenoid valve

Two kinds of solenoid valves are employed for the unit.

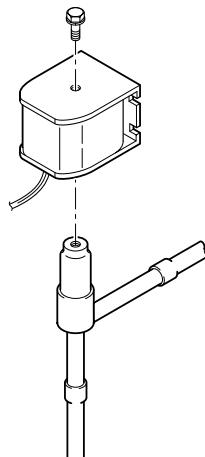
Coil is common and replacement procedure is also almost the same for all types of valves.

Valve name	Symbol	Valve type	Type of coil	
Economizer Solenoid valve.	ESV	NEV-202DXF	NEV-MOAB507C	
Injection Solenoid valve.	ISV			
Discharge gas by-pass Solenoid valve.	BSV			
Liquid Solenoid valve.	LSV	NEV-803DXF		
Defrosting Solenoid valve.	DSV			
Hot gas Solenoid valve.	HSV			
Reheat Solenoid valve.	RSV			



NEV-803DXF

Fig. 1



NEV-202DXF

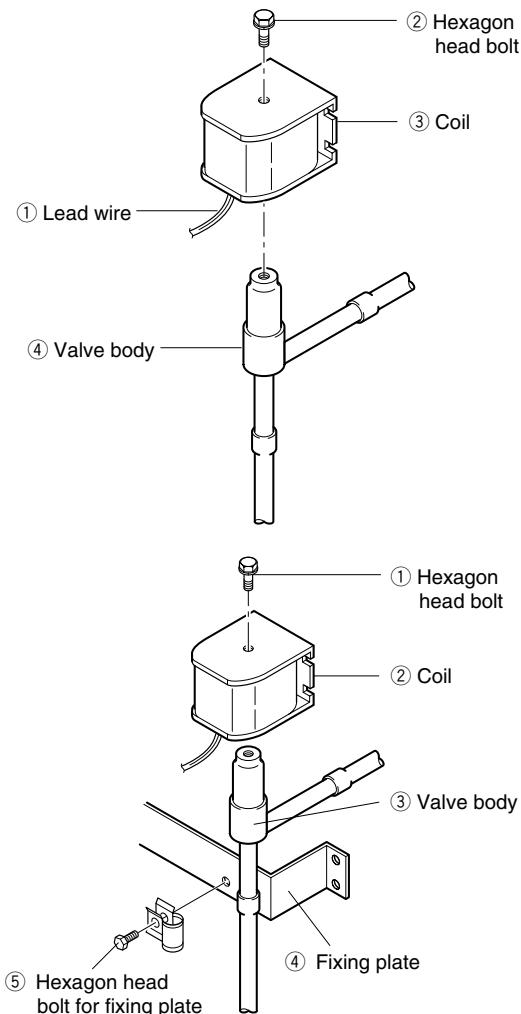
Fig. 2

(1) Replacing the coil

- ① Remove the lead wire connector from the inside of the control box, and cut and recover the binding band which fastens the lead wire.
- ② Remove the hexagonal head bolt on the top of the coil to pull the coil out.
- ③ Replace the coil with a new one and restore the hexagonal head bolt, the binding band and connector on the original position.
When reassembling the coil, the tightening torque should be 2.9 N·m (30 kg·cm).

(2) Replacement of valve body

- ① Remove the hexagonal head bolt on the top of the coil to pull the coil out.
- ② Remove the hexagonal head bolt of the fixing plate, and cut the two pipes at the side of the valve body.
Disconnect the remaining pipes at the brazed joint sections.
- ③ Insert the new valve body into the pipe and conduct brazing while keeping the temperature of the valve body below 120 °C (248 °F) by cooling.
- ④ Install the coil and restore the hexagonal head bolt of the fixing plate and the connector into their original position.

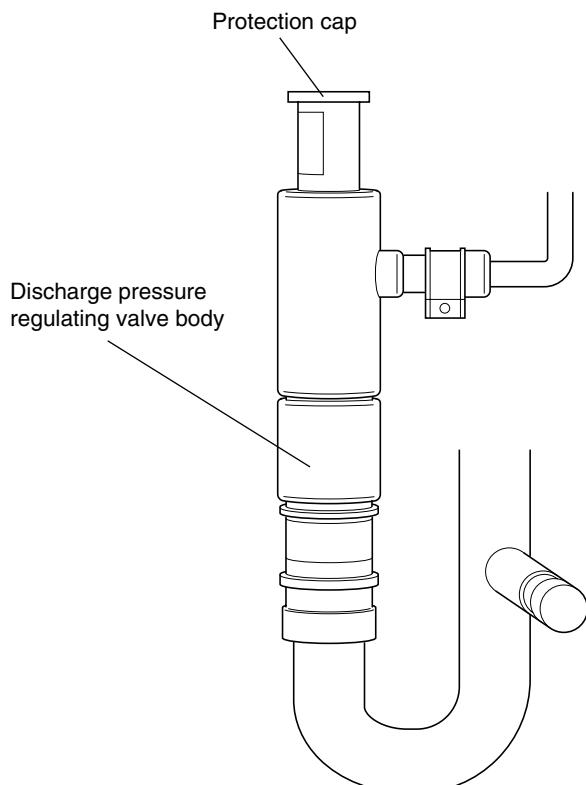


4.1.9 Discharge pressure regulating valve

● Model KVR15

(1) Replacing the valve

- ① Remove the protection cap to conduct brazing for the valve body.
Be sure not to turn the regulating screw inside the valve, since the pressure has been adjusted to 690 kPa (7.0 kg/cm²).
- ② When brazing, it is required to cool the valve body in order to keep the temperature of valve body below 140 °C by covering the body with wet cloth or the like.
- ③ After brazing work, set and tighten the protection cap.
The tightening torque should be 8 to 10 N·m. Apply lock-tight, etc. on the screw section to avoid loosening of the cap.
- ④ After replacement, carry out refrigerant leakage check, and make sure there are no leaks.

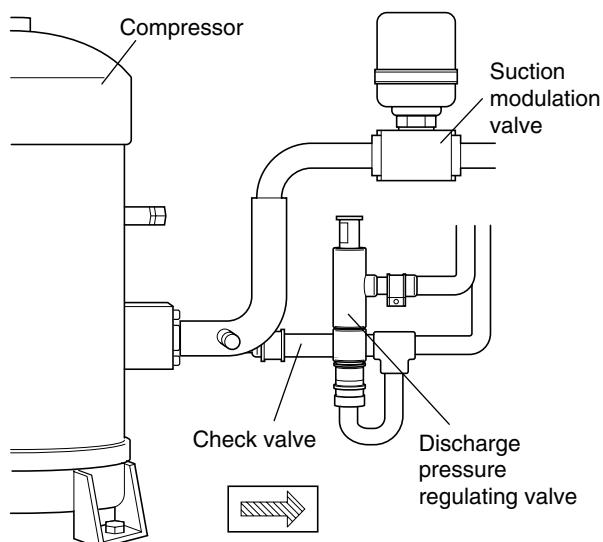


4.1.10 Check valve

- Model LCV(B)5

(1) Replacement procedure

- ① Remove the pipe clamp which fixes the check valve, then heat up the valve to disconnect the brazed joint.
- ② Install the new check valve taking care to install it in the correct direction, which is the same direction as the arrow shown in the label.
- ③ Conduct brazing while cool the center part of valve with a wet cloth to keep the temperature of the valve body below 120 °C (248° F)
- ④ After replacing the valve, carry out refrigerant leakage check, and make sure that there are no leaks.



4.1.11 High-pressure switch (HPS)

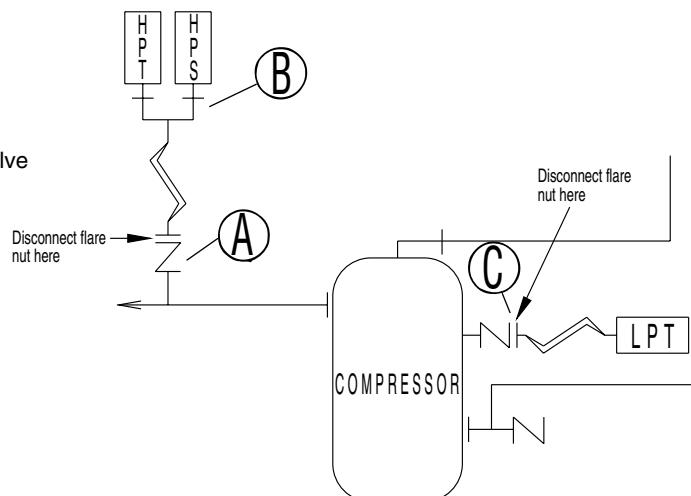
- Model ACB-KB15

- Set point OFF : 2400kPa (24.47kg/cm²)
ON : 1900kPa (19.37kg/cm²)

When the refrigeration pressure of the unit rises abnormally, the compressor stops for safety. The HPS will be activated when the pressure exceeds the set point, as a result of trouble with the condenser fan.

(1) Replacement procedure

- ① Disconnect the lead wire from the control box.
- ② In order to prevent refrigerant from flowing out, disconnect the high-pressure gauge piping from the gauge joint (with check valve) **A** on the compressor side.
- ③ Remove the flare nut **B** and mounting screws of HPS on the casing at the left side of the compressor.
- ④ Replace the HPS. After tightening the flare nut **B**, tighten the flare nut **A**.
- ⑤ After tightening **A**, slightly loosen the flare nut **B**, remove air, and retighten **B**.
- ⑥ After replacing carry out the refrigerant leakage check, and make sure that there are no leaks.



4.1.12 Low pressure transducer (LPT)

- Model SPCL02

- Colour indication: Low pressure transducer: Blue

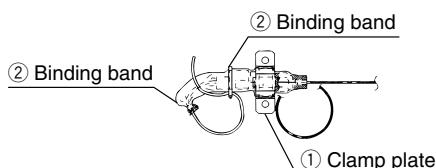
Low pressure transducer: cable: White

The LPT is located in the refrigerant circuit.

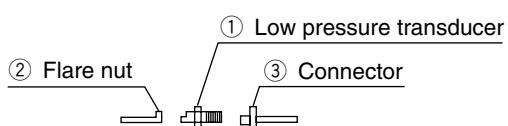
The operating low pressure value is displayed on the controller indication panel.

(1) Replacing the transducer

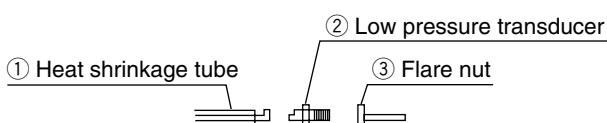
- ① Disconnect the lead wire from the control box.
- ② In order to prevent refrigerant from flowing out, disconnect the low-pressure transducer piping from the gauge joint (with check valve) ④ on the compressor side.
- ③ Remove two screws on the clamp plate fixing low pressure transducer in place, and cut the binding bands.



- ④ Remove the heat shrinkage tube, and disconnect the connector from the low pressure transducer, then disconnect the low pressure transducer from the flare nut.



- ⑤ Insert the pressure transducer cable through the heat shrinkage tube, and connect the cable to the new low pressure transducer. If paint on the low pressure transducer is peeled off, apply clear lacquer.

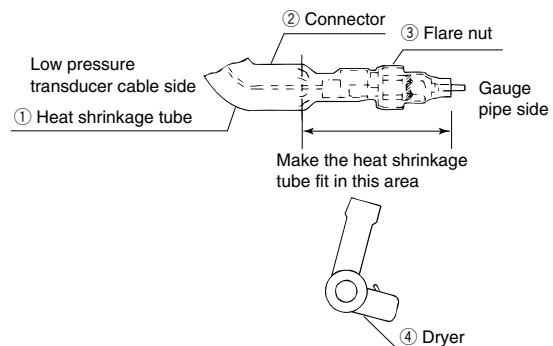


CAUTION

Do not expose the low pressure transducer to hot air of a dryer for excess time.

Otherwise, the transducer may be damaged.

- ⑥ Apply the heat shrinkage tube in the following position, then shrink it with hot air of a dryer.

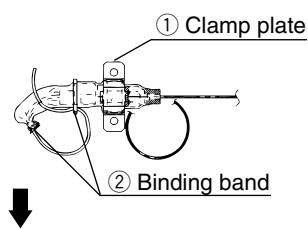


- ⑦ Apply sealer between the heat shrinkage tube and the flare nut. (Sealer :KE4898)



- ⑧ Fix the low pressure transducer with the clamp plate, and fix the cable with the binding band.

Fix the shrinkage tube end of the cable side downward for prevention of water entering into the tube.



Fix the tube directing the end downward

4.1.13 High pressure transducer (HPT)

- Model SPCH01

- Colour indication: High pressure transducer: Red
High pressure transducer: cable: Red

The HPT is located in the refrigerant circuit.

The operating high pressure value is displayed on the controller indication panel.

(1) Replacement procedure

The replacement procedure is the same as that for the low pressure transducer.

Make sure that the fixing position and the cable connection is correct.

4.1.14 Temperature sensor

(1) Sensor calibration

- Supply and Return air sensor
(SS/RS/DSS/DRS)
- ① Prepare the ice bath
- ② Cut the binding of each sensor and put them into the ice bath
- ③ Turn on the unit and display "Sensor calibration (CAL)" in "Manual Check" mode in 3.9.2.5
- ④ Press the key to calibrate 4 sensors
*Be sure to check the ice bath temperature is 0 degC.
- ⑤ Controller LED segments display the result of calibration

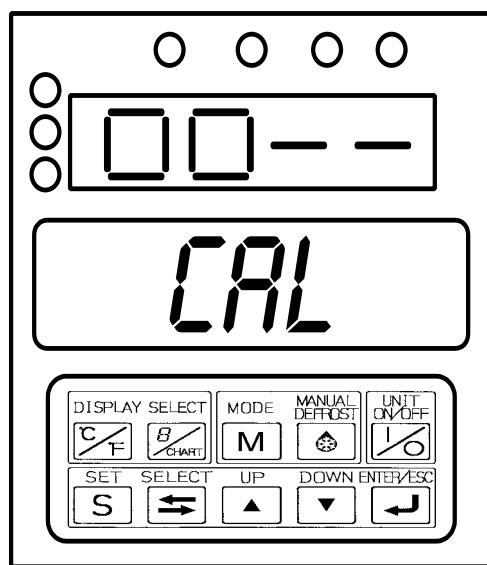
<Display>

- 1st : Supply air sensor (SS)
- 2nd : Return air sensor (RS)
- 3rd : Data recorder sensor for Supply air (DSS)
- 4th : Data recorder sensor for Return air (DRS)

<Result>

- : Sensor accuracy is normal; The reading of the sensor is within 1.0deg C.
Offset figure is memorized in order to record accurate control/recording.
- : Sensor accuracy is out of +/-1.0deg C.
The sensor shall be malfunction.
(Replacement is required.)

(Example)



- SS : Normal
- RS : Normal
- DSS : Abnormal
- DRS : Abnormal

(2) Replacement

- ① Switch off the unit and disconnect power cable
- ② Disconnect the cable of the defective sensor on the terminal board. Replace the sensor by a new sensor and connect the cable on the terminal board again.

(TB1), referring to wiring diagram in 7.12



CAUTION

1. Be sure the colour marker to identify the defective sensor for SS an DSS, RS and DRS.
2. Be sure to execute calibration after replacement for correction of offset figure.

4.1.15 Humidity sensor (optional)

Please replace sensor every 2 years.
(The accuracy of sensor shall be kept within ±5%RH)

4.2 Fan and fan motor

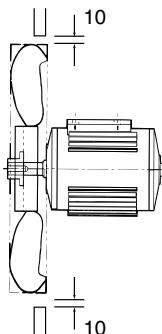
(1) Specification

Fan	Model	Evaporator	Condenser
		Propeller fan	
Motor	Size	440mm	300mm
	Model	3-phase squirrel-cage induction motor	
	Output (60Hz) (Number of poles)	700/90W (2P/4P)	670W (4P)
Bearing	Shielded ball bearing with rubber seal 6203WNC	Shielded ball bearing with rubber seal 620400NC-X	

(2) Installation structure

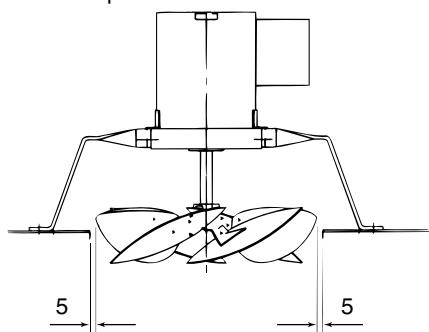
a. Condenser fan and fan motor

Condenser fan and fan motor



b. Evaporator fan and fan motor

Evaporator fan and fan motor



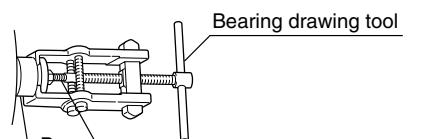
(3) Replacement procedure

1) Condenser fan

Remove the fan grille and the fan guide, and loosen the two hexagonal sets of screws on the boss of the fan, then pull the fan forward out.

※ If the boss is stuck to the motor shaft, use the bearing drawing tool on the market to pull out the fan.

● How to use bearing drawing tool on the market.



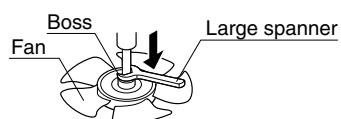
2) Condenser fan motor

- ① Remove the condenser fan.
- ② Disconnect the fan motor cable from the magnetic switch in the control box.
- ③ Remove the fan motor mounting bolts, and replace the motor.
- ④ Install the fan and connect the cable.
- ⑤ After replacement, confirm that the fan is not in contact with the fan guide. (For checking, rotate the fan by hand.)

3) Evaporator fan

Loosen the two sets of screws on the boss portion of the fan, and pull the fan downward out.

※ If the boss is stuck to the motor shaft, use a large spanner as shown below.



4) Evaporator fan motor

- ① After removing the fan at item 3), disconnect the fool proof wire connection.
- ② Remove the motor mounting bolts. (Do not remove the motor mounting base.)
- ③ After replacing the motor, connect the wiring with fool proof wire connection.
- ④ Install the fan.
- ⑤ After replacement, make sure that the fan is not in contact with the fan guide. (To check, rotate the fan by hand.)



CAUTION

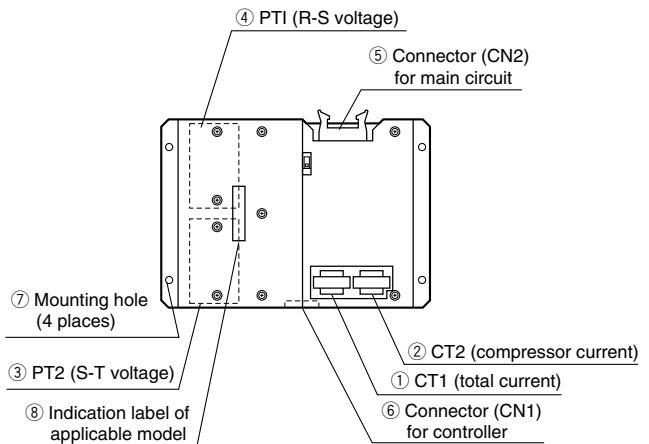
Apply the locking agent on the screws of the fan to prevent from loosening. Otherwise, fan may drop from the motor.

4.3 PT and CT board (EC9756)

Two function of the measuring device and protector are integrated on this printed-circuit board. This board works as an interface between the main circuit (high voltage) and the controller.

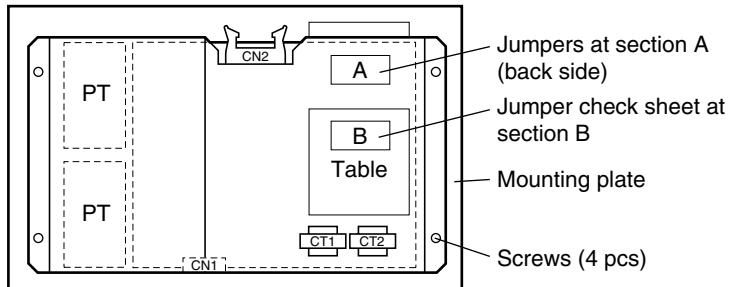
(1) Function

Name	Content
Current measurement (CT1, CT2)	AC 0 to 50A (50/60Hz)
Voltage measurement (PT1, PT2)	AC 150 to 600V (50/60Hz)
Compressor overcurrent protection	Unit with 400V only : 26.0A Unit with 200V and 400V: 15.0A
Phase sequence detection	The phase sequence is detected by sending the voltage waveform to the controller.



(2) Pre-assembly work

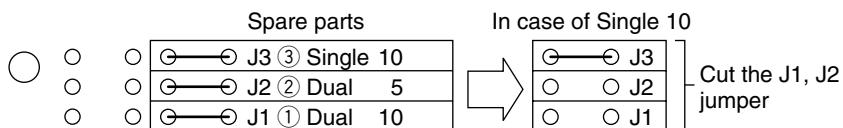
Before installing the PT/CT board (spare parts), cut jumpers and remove the mounting plate for the over current setting.



(2-1) Overcurrent setting

Cut jumpers at section A according to the following chart in order to make the over current setting.

Example: over current setting for 10Hp single power



(2-2) Indication of check marks

After cutting jumpers, indicate check marks on the table B.

Example of check mark indication

CASE	Type	Jumper		
		J1	J2	J3
1	Dual 10	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>
2	Dual 5	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>
3	Single 10	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>



CASE	Check
1	
2	
3	✓

(2-3) Removal of mounting plate

Check the following table to see if the mounting plate should be removed. If the mounting plate must be removed, remove the four screws and dismount the mounting plate.

Over current setting and removal of mounting plate

Model	Spare parts	LXE5C	LXE10C	LXE10D	LXE10D LXE10E
Type	——	Dual 5HP	Dual 10HP		Single 10HP
Over current setting value	——	8.5A	15A		26A
Jumpers	J3	○ ○	○ ○	○ ○	○ ○
	J2	○ ○	○ ○	○ ○	○ ○
	J1	○ ○	○ ○	○ ○	○ ○
Mounting plate	Provided	Not to be removed	Not to be removed	To be removed	To be removed

○ ○ : Cut jumper

○ — ○ : Do not cut jumper

(3) Replacement procedure



CAUTION

Be sure that the main power is disconnected.

- ① Disconnect the wires routed via CT1 and CT2 from the terminals.
※At this time, take care to prevent CT1 and CT2 from being damaged.
- ② Disconnect the connector (CN1) for the controller and the connector (CN2) for the main circuit.
- ③ Remove four mounting nuts.
- ④ After replacing the PT and CT board, connect the lead wired in reverse order of the above removal procedure.
- ⑤ After checking the wiring once, test-run the system to verify that no trouble is found.

4.4 Maintenance service

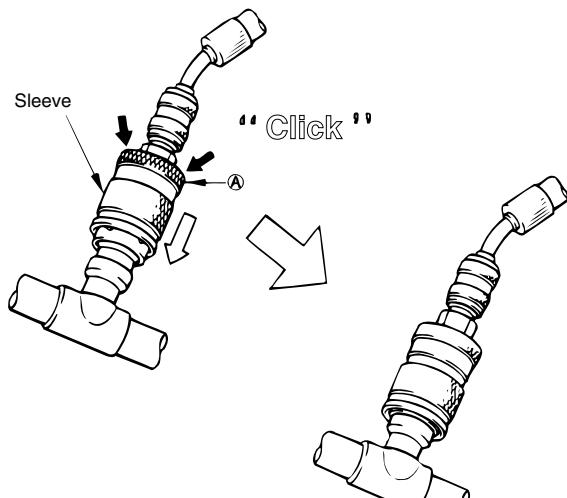
4.4.1 Collection of refrigerant

- ① When release the refrigerant from the refrigerant system, be sure to use a refrigerant recovery unit to protect the ozone layer around the earth from depletion.
- ② Observe strictly all the environmental laws relating with to the country where the repair service is conducted.

4.4.2 Gauge manifold

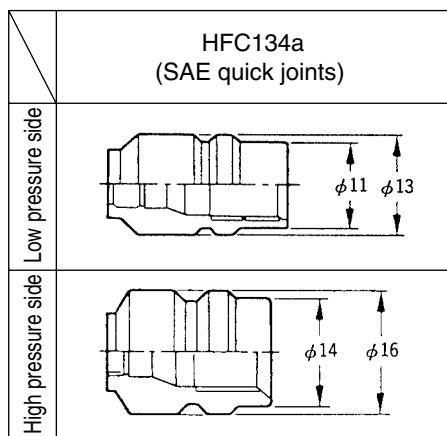
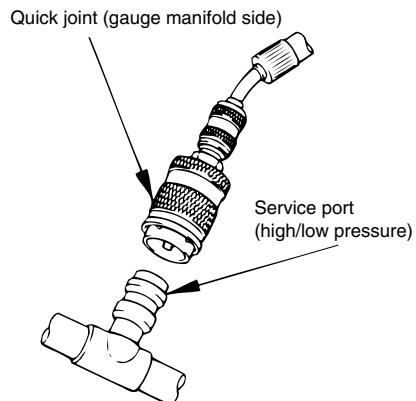
(1) Attaching the gauge manifold

Place the quick joint against the service port and push it at section A until it clicks.



CAUTION

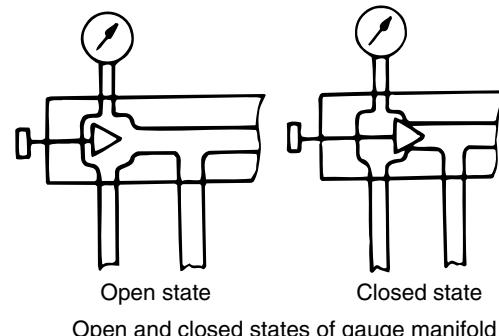
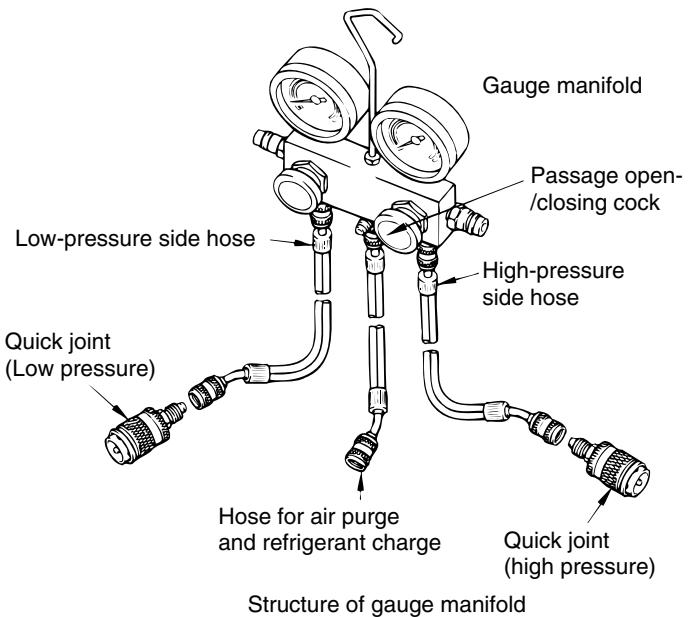
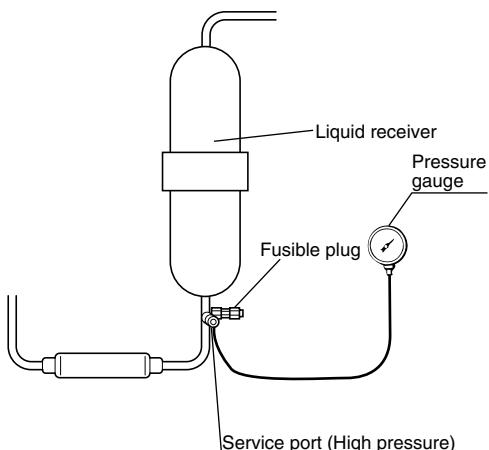
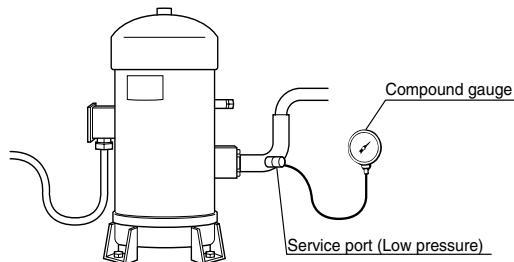
1. Use the pressure indicating function of the controller to check the working pressure as much as possible instead of using the gauge manifold in order to prevent foreign particles or moisture from mixing into the refrigerant system.
2. Do not use any of the pressure gauge, gauge manifold, charge hose and charging cylinder which have been used for CFC12 in order to prevent refrigerant or refrigerant oil of a different kind from mixing. Use the exclusive tools for HFC 134a.
The service port of quick joint type is provided to make improved handling.
※ Quick joint system



Be sure to use the gauge manifold with the quick joints shown above.

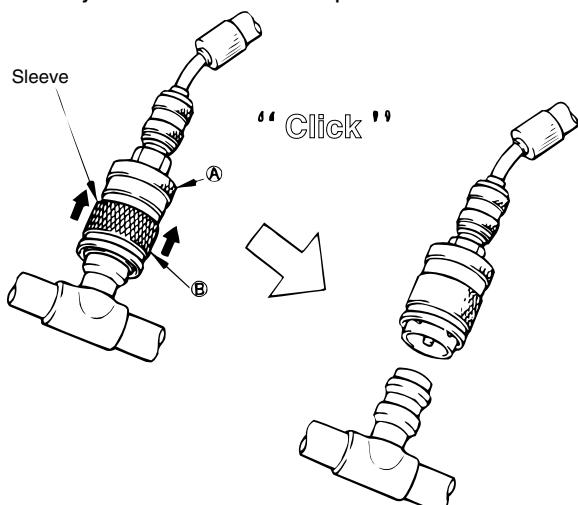
●Caution on the service work

- ① Be sure not to bend the refrigerant pipe when pushing the quick joint during connection work.
- ② If the installation fails due to movement of the sleeve, try it again after returning the sleeve to the original position.
- ③ The remaining pressure in the charge hose may cause installation failure. In this case, try it again after relieving the pressure in the hose.



(2) Removal of gauge manifold

Holding the quick joint at Ⓐ, pull the section B (sleeve) upward and remove the quick joint from the service port.



CAUTION

Be sure to attach the cap to the service port after the removal of the manifold.

4.4.3 Automatic pump down

An automatic pump down system is applied to the unit to prevent the unit from extra decrease of low pressure due to pump down operation or burning of scroll compressor due to a close stop valve.

(1) Controller operation

Press the **M** key twice to select the pump down mode, then, the LCD displays "P down".

Select "ON" by using **▽** key or **△** key, and press the **□** key to start the automatic pump down operation.

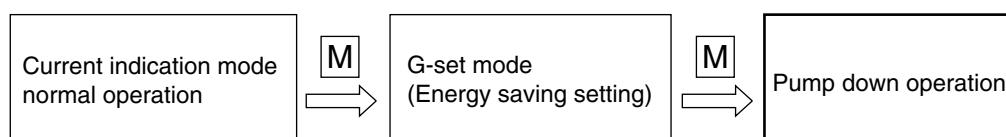


Fig. 1

○ Controller display

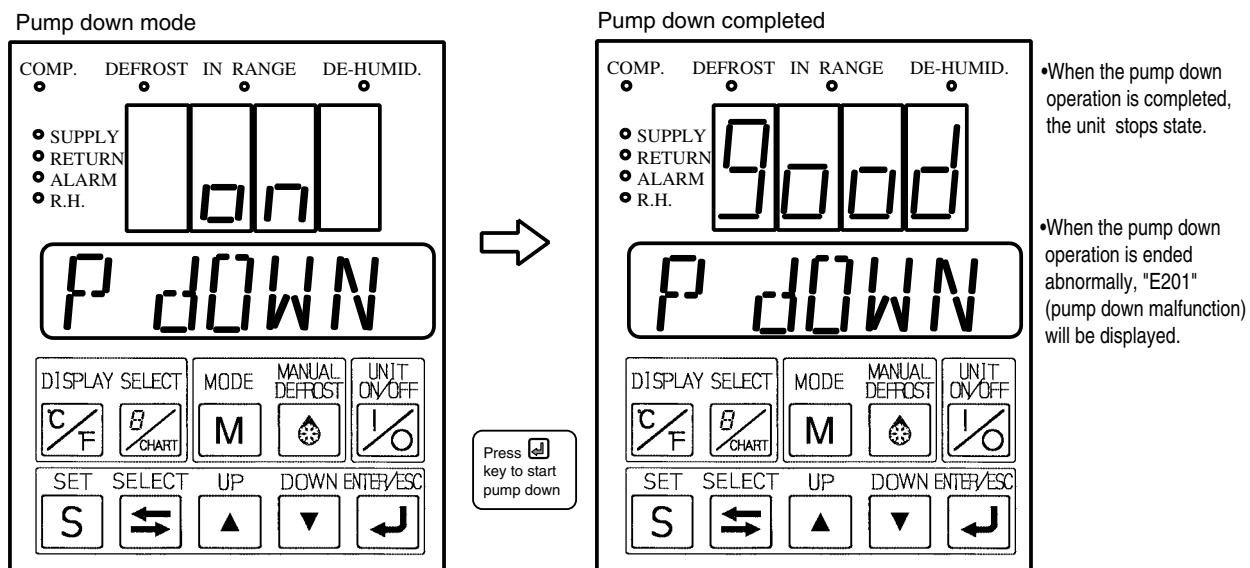


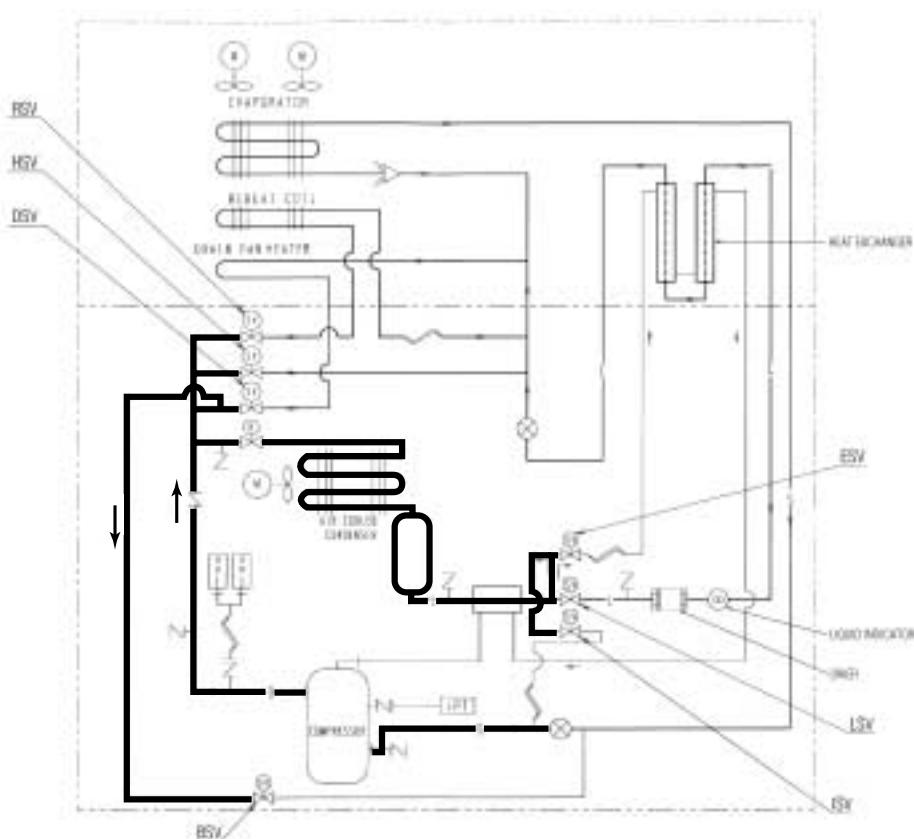
Fig. 2

(2) Automatic pump down operation

Once the automatic pump down is started, all of the service works from refrigerant collection into the receiver, to the equalizing in suction piping system, can be executed automatically.

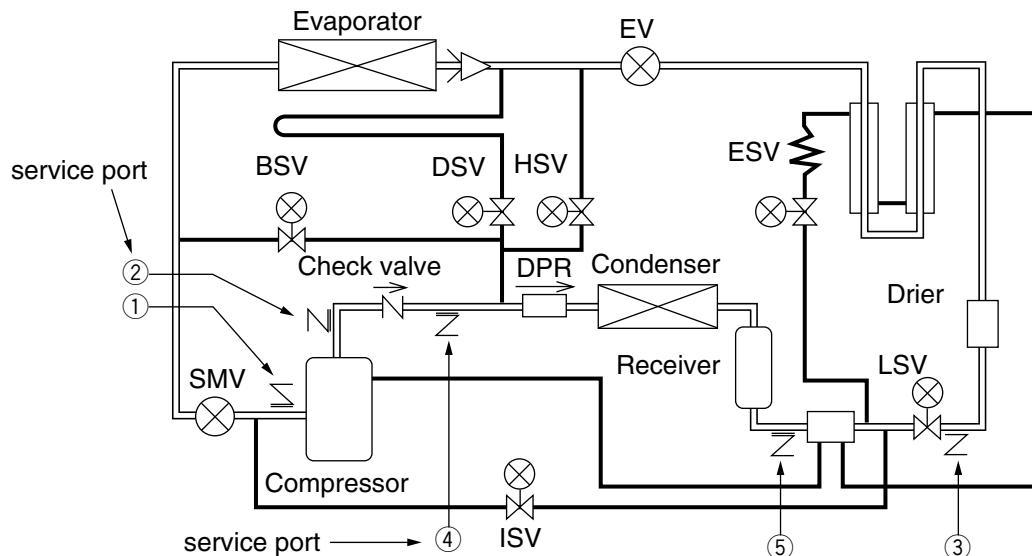
When "Good" is displayed, service works such as replacing the dryer, etc. can be conducted without any other operation.

	①	②	③	④	⑤
	[Preperation] Turn on Automatic pump down.  Normal operation for 1 minute	[Pump down-Twice] $\textcircled{2} \rightarrow \textcircled{3} \rightarrow \textcircled{4} \rightarrow \textcircled{2} \rightarrow \textcircled{3} \rightarrow \textcircled{4}$			[Termination] EV full close  Termination  GOOD
Compressor	ON	ON	OFF	OFF	OFF
LSV	ON				
EV	ON	ON	ON	ON	ON (full close)
SMV	ON	ON	ON	ON	ON
ESV		ON→OFF			
DSV					
HSV				ON (1st)	
BSV					
ISV				ON (2nd)	



4.4.4 Refrigerant Recovery and Charge

(1) Schematic diagram



Service work		Service port	Remarks
Pressure Check	High pressure	②	
	Low pressure	①	
Refrigerant recovery and charge (R134a: 4.6Kgf)	[1] Refrigerant Recovery	⑤	Recover refrigerant from port ⑤ after operating Automatic Pump-Down first.
		④ & ⑤	Recover completely the refrigerant left in the unit port ④ & ⑤.
	[2] Vacuum & Dehydration	④ & ⑤	After recovering, vacuum from port ④ & ⑤. *The connection at port ④ is same size at ① for low pressure.
		⑤ → ③	After vacuuming, charge liquid refrigerant from ⑤ first and then from ③.
	[3] Liquid charging	③	If not reached to the specified amount 4.2 kgf, go to next below. 1. Operate Automatic Pump-Down first and stop it using ON/OFF switch after the compressor stops during the Auto pump down operation. 2. Charge liquid refrigerant from port ③.

(2) Recovery non-condensable gas

If air or other non-condensable gas exists in the refrigerant circuit, it is accumulated in the condenser, which raises pressure in the condenser abnormally high and reduces the heat transfer ratio of the condenser surface resulting in a decrease of the refrigerating capacity. It is, therefore, very important to remove non-condensable gas.

If the discharge pressure is abnormally high and does not return to the normal pressure, inspect if air or any other non-condensable gas exists by the following procedure.

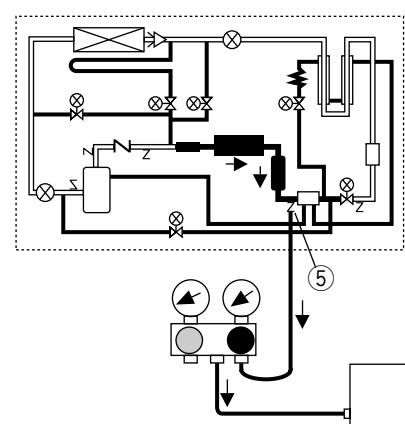
- Conduct automatic pump down operation (see page 4-18) and stop the unit after collecting the refrigerant into the liquid receiver.

Run the condenser fan by using the condenser fan check (see page 3-60) in the manual check functions, and wait until the condenser cooling air inlet/outlet temperatures become equal. If there is any difference between the saturated pressure corresponding to cooling air temperature and condensing pressure, then non-condensable gas exists. In this case, recover non-condensable gas as stated below.

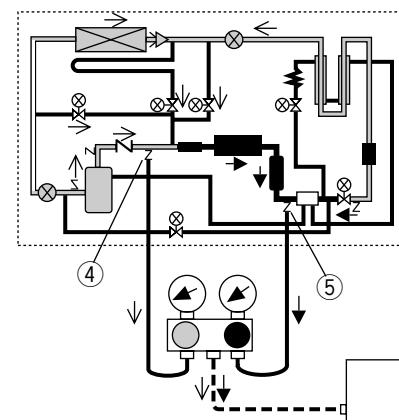
- ① Conduct automatic pump down
- ② Condense the refrigerant as much as possible, and then collect the gas from the service port on the compressor discharge side.
- ③ Reading the pressure gauge, collect the non-condensable gas repeatedly until condensing pressure equals saturated pressure.

(3) Refrigerant Recovery

- ① Operate Automatic Pump Dwn.
- ② Recover refrigerant from port ⑤.



- ③ Recover completely refrigerant left in the unit from ports ④ & ⑤.



(4) Refrigerant recovery

There are two methods of refrigerant recovery; i.e. one is collecting the refrigerant purged in a cylinder and the other is collecting the refrigerant using a refrigerant recovery unit.

- Collecting the refrigerant in a cylinder

- ① Prepare an empty cylinder which has been dried with vacuum dehydration inside, and weigh it.
- ② Connect the cylinder to the service port of the liquid line in front of the liquid solenoid valve by the charging pipe with the cylinder cock closed, and then loosen the flare nut on the cylinder side a little to remove the air from the charging pipe.
- ③ Operate the refrigeration unit to conduct automatic pump down. ①
- ④ After the completion of pump down, then open the cock of the cylinder to collect the liquid refrigerant in it. ②
- ⑤ After collection of the refrigerant, close the cock, and remove the charging pipe.
- ⑥ Be certain that the refrigerant has been collected in the cylinder by weighing it.
- ⑦ Recover the refrigerant left in the refrigerating unit from the inlet port of discharge pressure regulating valve or the outlet port of liquid receiver. ③

Note: It is absolutely necessary to use the refrigerant recovery unit to collect refrigerant from the unit except in case of emergency.

(5) Vacuum-dehydrating, and refrigerant/refrigerant oil charging

If all the refrigerant has leaked out and air is intermixed in the refrigeration circuit, remove the cause of trouble and carry out vacuum-dehydrating. Then charge the specified amount of refrigerant.

[Required tools]

1. Refrigerant cylinder (content of 20kg) equipped with joint for HFC134a
2. Gauge manifold with quick joints
3. Weighing scale (up to 50kg)
4. Vacuum pump

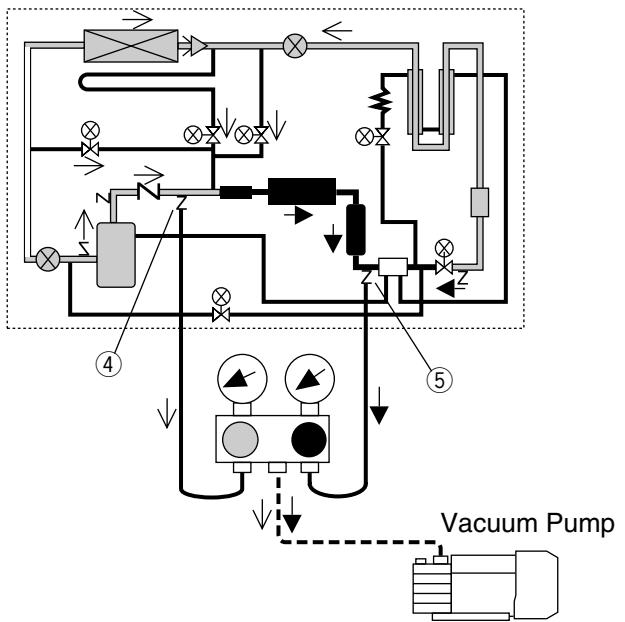
(a) Vacuum dehydrating (Refer page 4.4.5)

Connect the vacuum pump to the service ports ④ and ⑤ at the liquid receiver outlet piping and discharge pressure regulating valve inlet, and then vacuum up to 76cmHg. Disconnect the vacuum pump, holding the refrigerant circuit in the vacuum state. However, if air enters in the refrigerant circuit, vacuum up the circuit to 76cmHg and then vacuum the circuit for another 2 hours or more.

Refer to [1] schematic diagram

Vacuum & Dehydration

1. After recovering, vacuum and dehydrate from ports ④ & ⑤.



(b) Cylinder weight recording

Place a refrigerant cylinder on the weighing scale, and record the weight of the cylinder.

(c) Charging of liquid refrigerant

Connect the cylinder with liquid receiver inlet port ⑤ and tilt the cylinder the cock side down.

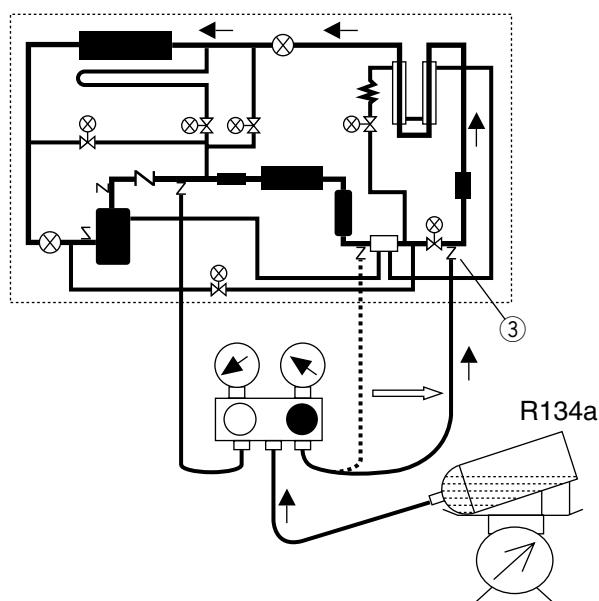
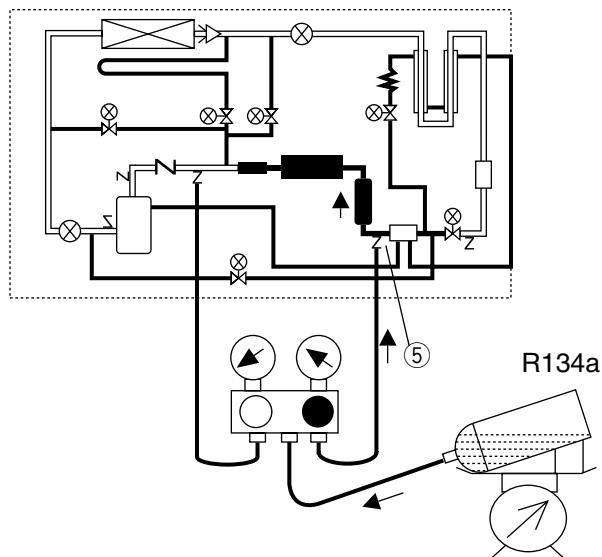
Open the cock while the unit stops and charge the liquid refrigerant.

Close the cock when the charged amount reaches to specified value. (Figure 1 and 2)

Refer chapter [1] schematic diagram

CAUTION

Carry out the operation check after the replacing and charging of refrigerant, then replace the drier.



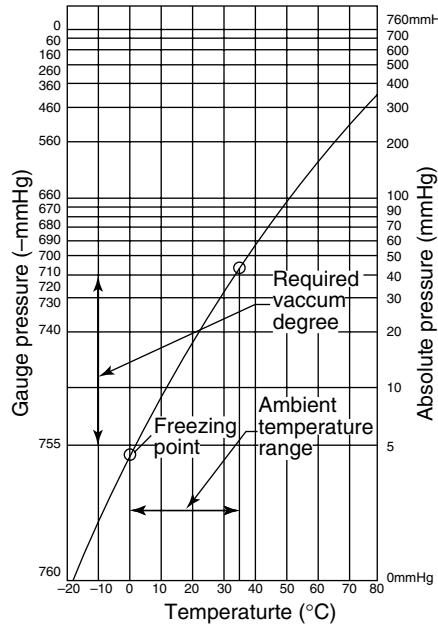
4.4.5 Evacuation and dehydrating

After repairing the refrigerant system, vacuum-dehydrate the system before charging the refrigerant.

Vacuum-dehydrating is the process to make the circuit dry by purging the moisture (liquid) in the circuit to outside in state of vapor (gas) using the vacuum pump.

As the pressure lowers below normal atmosphere (760mmHg), the boiling point of water rapidly drops. If the boiling point drops beyond the atmospheric temperature, water will be vaporized.

Example: If the atmospheric temperature is 7.2 °C (45 °F), vacuum-dehydrating will be impossible unless the vacuum degree is lower than -752mmHg. For vacuum-dehydrating, it is important to select and maintain the vacuum pump.



(1) Vacuum pump selection

Select a vacuum pump considering the following two points.

- ① Select a vacuum pump whose vacuum achievability is excellent.
(A vacuum degree of -755mmHg or lower can be achieved.)
- ② The displacement must be relatively large (approx. 40 l/min. or more).
Before vacuum-dehydrating work, be sure to confirm that the pump achieves the vacuum degree of -755mmHg or lower by using the vacuum gauge.

Boiling point of water (°C)	Atmospheric pressure(mmHg)	Vacuum degree(mmHg)
40	55	-705
30	36	-724
26.7	25	-735
24.4	23	-737
22.2	20	-740
20.6	18	-742
17.8	15	-745
15.0	13	-747
11.7	10	-750
7.2	8	-752
0	5	-755

(Reference) Kinds of vacuum pumps and achievable vacuum degree

Type	Achievable vacuum degree Displacement	Application	
		For vacuum-dehydrating	For air exhausting
Oil rotary type (oil-necessary type)	-759.98mmHg 100 l/min.	Applicable	Applicable
Oilless rotary type (oil-unnecessary type)	-750mmHg 50 l/min.	Inapplicable	Inapplicable
	-759.98mmHg 40 l/min.	Applicable	Applicable

Take care that this type is often used as the most convenient type.

With the pump of an oil rotary type, it is important to replace the oil and check the achievability every 1 to 2 months.

(2) Vacuum-dehydrating method

There are two method of vacuum-dehydrating of normal vacuum-dehydrating and special vacuum-dehydrating. In general, the normal vacuum-dehydrating is applied. If any moisture is enters the circuit, apply the special vacuum-dehydrating method.

[normal vacuum-dehydrating]

① Vacuum-dehydrating(first time)

Connect the gauge manifold to the service ports of the liquid line and the outlet of discharge pressure regulator. Run the vacuum pump for 2 hours or longer. (The achievable vacuum degree must be -755 mmHg or lower)

If a pressure of -755mmHg or lower can not be achieved even after pump operation of 2 hours, moisture or leakage may exist in the system. In this case, run the pump another hour or more.

If a pressure of -755mmHg or lower can not be achieved even after operation of 3 hours or more, check for leakage.

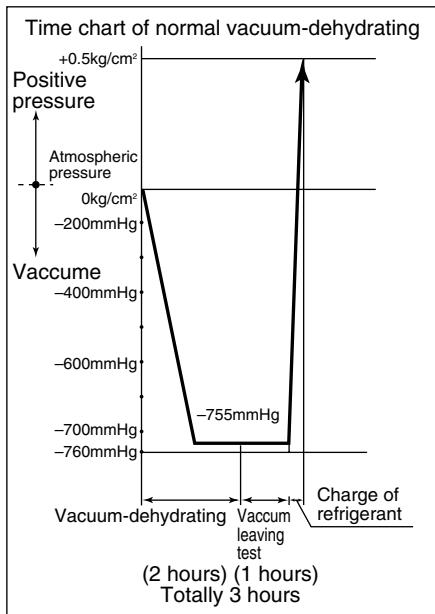
Note: Evacuate the system from the service ports ④ of both liquid and outlet of the check valve ⑤, because the system is blocked on the way since the liquid solenoid valve is provided on the way of the system.

② Vacuum holding test

Hold the system at a pressure of -755mmHg or lower for 1 hour or longer, and confirm that the vacuum reading does not rise on the vacuum gauge. If it rises, moisture or leakage may exist in the system. However, take care not to leak air from the gauge manifold. If air enters, it is recommended to use the copper tube directly instead of gauge manifold.

③ Charging of refrigerant

After the vacuum-holding test, make the circuit vacuous again for approx. 10 minutes. Then, charge the specified amount of refrigerant through the service port on the liquid line using the charging cylinder.



[Special vacuum-dehydrating]

This method is that the vacuum-breaking process with nitrogen gas is integrated one time or more in the same way as the normal vacuum-dehydrating process.

① Vacuum-dehydrating (first time)

..... 2 hours

② Vacuum-breaking (first time)

Nitrogen gas is pressurized to $0.5\text{kg}/\text{cm}^2$ from the service port on suction pipe.

Since nitrogen gas breaks the vacuum, the effect of the vacuum-dehydrating is enhanced. However, if there is much moisture, it can not be removed by this method. Therefore, do not allow water entry or produce water during the refrigerant piping work.

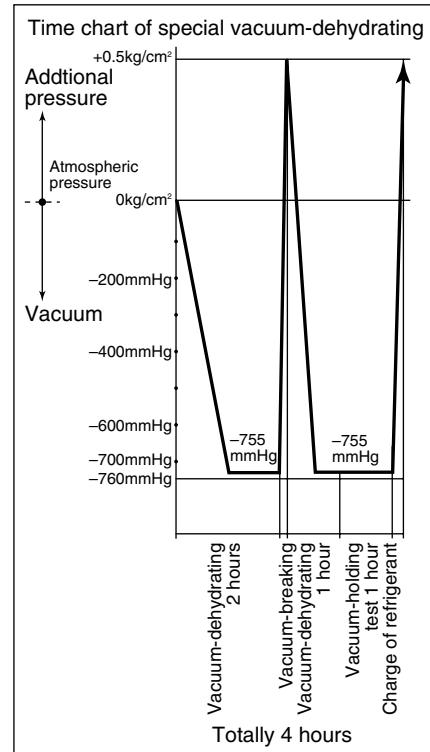
③ Vacuum-dehydrating (second time)

Run the vacuum pump one hour or longer.
(The achievable vacuum must be -755mmHg or lower.)

If pressure of -755mmHg or lower can not be achieved even after vacuuming of 2 hours, repeat step ②vacuum-breaking and ③vacuum-dehydrating.

- ④ Vacuum holding test 1 hour }
 - ⑤ Additional charge of refrigerant }
- Same as normal vacuum-dehydrating

Note: Make sure to use nitrogen gas for vacuum-breaking. (If any oxygen gas is used, it may explode.)



(1mmHg=0.0013kg/cm²=0.133Kpa)

5. Optional Devices

5.1 USDA transportation

If USDA receptacles and sensors (Optional) are provided to the unit, the unit can take USDA transportation. (Refer to arrangement of main component in 2.2.2.)

5.1.1 Type of USDA sensor/receptacle

Two types of sensors can be installed, according to the type of receptacles.

User should confirm the type of receptacles and select proper sensor in below table.

According to the model, the quantity of receptacle is different. (3 or 4)

Type	Receptacle	Sensor
1	T3107003	ST9702-1
2	HD10-3-96P	NTC type probe

*3 receptacles : USDA 1, USDA 2, USDA 3

4 receptacles : USDA 1, USDA 2, USDA 3, CTS (Cargo temperature sensor)

5.1.2 Initial setting

User should confirm initial setting of controller as below.

- 1) USDA transportation ; Initial setting mode at page 3-32.
Quantity of receptacles should be set
- 2) Type of USDA sensor
Type of USDA sensor should be set.

5.1.3 USDA sensor calibration

USDA requires sensor calibration every transportation and report each offset figure. Free-supply downloading software enable to assist this. Please refer to "Operation manual for Daikin Container Communication Software".

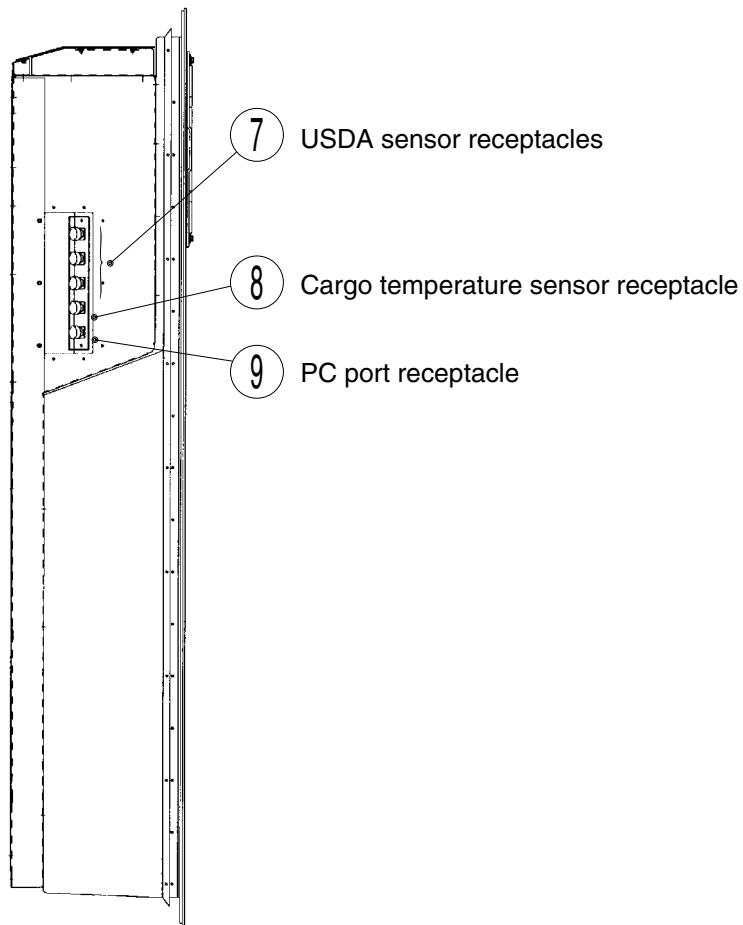
5.1.4 USDA transportation requirement

Cargo and refrigeration unit shall be required pre-cooling before cargo loading. As to position of USDA sensors and operation, please refer to the guidance of USDA.

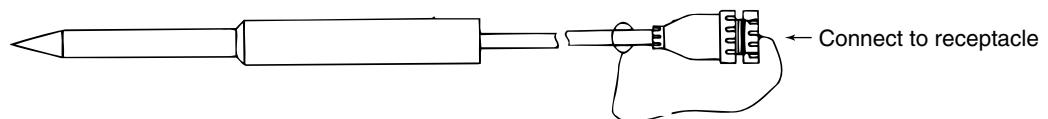
5.1.5 USDA report

Free supply downloading software enables you to make document easily, which USDA local officer requires. In detail, please refer to "Operation manual for Daikin Container Communication Software".

- An example of installation of USDA receptacle inside



- USDA sensor (Optional ; type 1)



6. TROUBLESHOOTING

6.1 Refrigeration system and electrical system

If the unit does not work properly, refer to the following table to find causes of trouble and provide appropriate measures.

State	Malfunction occurrence	Abnormal point	Possible cause
I Unit does not operate	A. Neither evaporator fan, condenser fan nor compressor ran.	① No trouble with unit	Power failure
			Equipment power supply: OFF
			Disconnection of power plug
			Poor contact of power plug
		② Circuit breaker	Circuit breaker: OFF
			Solenoid valve coil burned out or short circuit
			Contactor coil burned out or short circuit
			Short circuit of wiring inside unit
	③ UNIT ON/OFF key	④ Controller	OFF or malfunction
			Wire breakage in the control circuit transformer
			Fuse (10A) burned out
			Open phase (R or T)
	⑤ Power transformer	④ Controller	Shut down due to alarm generation
			Wire breakage or open phase
II Unit operates but soon stops	B. Evaporator fan rotates, but condenser fan and compressor do not rotate.	No trouble with unit	ON/OFF control with frozen mode (Inside temperature is lower than SP.)
	C. Condenser fan rotates, but evaporator fan and compressor do not rotate.	Activation of electronic overcurrent protection device, PT/CT board.	Overcurrent due to overload operation, etc.
	D. Compressor rotates, but evaporator fan and condenser fan do not rotate.	Fan motor, actuation of protection thermostat	Fan locked by foreign material
			Not-closing of protection thermostat contact point
	E. Compressor buzzes, but it does not operate.	① Compressor	Open phase
			Lock
			Low supply voltage
			Motor coil burned out or short circuit
		② Power transformer	Power transformer malfunction
III Unit starts but soon stops	A. Unit starts but soon stops	① Activation of HPS within 30 seconds after compressor starting	High-pressure switch malfunction
			Liquid solenoid valve: closed
		② Abnormal low pressure drop within 2 seconds after compressor starting	Electronic expansion valve: closed
			Overcurrent due to overload operation, etc.
	B. Evaporator fan rotates, but condenser fan and compressor do not rotate.	③ Activation of electronic overcurrent protection devices, PT/CT board	Overcurrent due to overload operation, etc.
			In ON-OFF control operation with frozen mode
	C. Condenser fan rotates, but evaporator fan and compressor do not rotate.	④ Activation of compressor thermal protector	Refrigerant overcharge
			Air entering in the refrigerant system
			Insufficient air flow rate in the air cooled condenser
			○ Condenser finned coil blocked
			○ Air passage blocked by foreign material
			○ Broken blade of condenser fan

State	Malfunction occurrence	Abnormal point	Possible cause
II Unit operates but soon stops III Inside temperature does not drop.	C. Condenser fan rotates, but evaporator fan and compressor do not rotate. A. Suction pressure is high B. Suction pressure is excessively low C. Economizer circuit does not function D. Defrosting is not initiated.	① Activation of high-pressure switch (Water cooled condenser type)	<input type="radio"/> Short circuit of condenser fan motor <input type="radio"/> Wrong installation of condenser fan <input type="radio"/> Reverse rotation of condenser fan <input type="radio"/> Insufficient cooling water flow rate <input type="radio"/> Water-cooled condenser blocked with scale
			Overcurrent due to overload operation, etc.
			<input type="radio"/> Electronic expansion valve: poor contact of connector <input type="radio"/> Electronic expansion valve: incorrect opening <input type="radio"/> Electronic expansion valve: blocked <input type="radio"/> Suction modulating valve: blocked <input type="radio"/> Dryer: blocked
			<input type="radio"/> Abnormal discharge gas temperature <input type="radio"/> Hot gas solenoid valve: coil wire broken <input type="radio"/> Injection solenoid valve: closed <input type="radio"/> Injection capillary tube: blocked <input type="radio"/> High pressure increasing due to overload
		① Poor compression of compressor ② Hot gas solenoid valve ③ Defrosting solenoid valve ④ Discharge gas by-pass solenoid valve ⑤ Electronic expansion valve ⑥ Injection solenoid valve	<input type="radio"/> Abrasion of scroll slide section <input type="radio"/> Valve leakage
			<input type="radio"/> Valve leakage <input type="radio"/> Valve leakage
			<input type="radio"/> Valve leakage <input type="radio"/> Valve leakage
			<input type="radio"/> Electronic expansion valve malfunction <input type="radio"/> Poor contact of connector
			<input type="radio"/> Valve leakage
			<input type="radio"/> Solenoid valve coil malfunction <input type="radio"/> Refrigerant leakage
		① Liquid solenoid valve (Not opened) ② Shortage of refrigerant charge ③ Drier ④ Suction modulating valve ⑤ Electronic expansion valve ⑥ Evaporator	<input type="radio"/> Drier blocked with contamination <input type="radio"/> Coil wire breakage <input type="radio"/> Disconnection of connector
			<input type="radio"/> Valve blocked with moisture <input type="radio"/> Valve blocked with contamination
			<input type="radio"/> Breakage of coil lead wire or disconnection of connector <input type="radio"/> Lead wire breakage or miss-mounting of evaporator inlet or outlet sensor
			<input type="radio"/> Electronic expansion valve malfunction
			<input type="radio"/> Abnormal frosting <input type="radio"/> Insufficient air flow rate in the evaporator
			<input type="radio"/> Air passage blocked by foreign material <input type="radio"/> Evaporator fan motor malfunction
			<input type="radio"/> Evaporator fan damage or fall out <input type="radio"/> Air short circuit around the evaporator <input type="radio"/> Reverse rotation of evaporator fan motor
		Economizer solenoid valve	<input type="radio"/> Solenoid valve coil malfunction <input type="radio"/> Valve blocked with contamination
		① Manual defrost key ② Evaporator outlet sensor ③ Defrosting solenoid valve ④ No trouble with unit	<input type="radio"/> Poor contact of connector <input type="radio"/> Incorrect installation of sensor
			<input type="radio"/> Valve blocked with contamination <input type="radio"/> Valve coil malfunction
			<input type="radio"/> Defrost interval is set to 99 H (Demand/defrost setting)

State	Malfunction occurrence	Abnormal point	Possible cause
III Inside temperature does not drop. IV Inside temperature does not rise (in the heating mode)	E. Defrosting is operated frequently.	① No trouble with the unit	Excessive amount of moisture in cargo
		② Defrosting solenoid valve	Leakage
		③ Defrost timer	Short setting timer
	F. Refrigeration unit is normal	① Container	High cargo temperature
			Poor thermal insulation or air leakage
	A. Discharge pressure is low.	① Poor compression of compressor	Abrasion of scroll slide section
		② Hot gas solenoid valve	Valve leakage
		③ Defrosting solenoid valve	Valve leakage
		④ Injection solenoid valve	Valve blocked with contamination
	B. Discharge pressure is high	① Evaporator fan	Damages on fan blade
			Rotation failure of fan motor
			Actuation of fan motor thermal protector
V Control is unstable	A. Hunting	① Suction modulating valve	Valve blocked with contamination
		② Electronic expansion valve	Valve blocked with contamination
	B. Temperature continues dropping.	① Suction modulating valve	Valve blocked with contamination
			Magnetic coil malfunction
			Wire breakage
	C. Temperature continues rising.	① Suction modulating valve	Valve blocked with contamination
		② Electronic expansion valve	Valve blocked with contamination
		③ Evaporator	Insufficient evaporator air flow rate (Refer to III-B-(6).)
		④ Drier	Drier blocked with contamination
		⑤ Shortage of refrigerant charging amount	Refrigerant leakage
VI Abnormal noise or abnormal vibration.	A. Abnormal noise is generated	① Compressor	Worn-out of bearing
			Abrasion of scroll slide section
			Loose-tightened bolt
		② Evaporator fan	Loose fan motor set bolt
			Deformation of fan motor set leg or loose-tightened bolt
			Bending of fan motor shaft
			Worn-out of fan motor bearing
			Deformation of fan guide
			Contact between fan and fan guide
		③ Condenser fan	Loose-tightened fan motor set bolt
			Bending of fan motor shaft
			Worn-out of fan motor bearing
			Deformation of fan guide
			Deformation of condenser front panel
VII Abnormal frosting on compressor	B. Abnormal vibration generates	① Compressor	Loose-tightened set bolt
		② Piping	Loose-tightened or missing of clamp bolt
	Frosting area is less than one third of compressor surface.	It is normal, since the unit is controlled to make superheat degree small by electronic expansion valve.	
	Frosting area is more than one third of compressor surface.	Suction gas temperature sensor	Defective contact of sensing section
			Deviation from specified sensor characteristics
		Discharge gas temperature sensor	Defective contact of sensing section
		Evaporator inlet sensor	Deviation from specified sensor characteristics
VIII Water-cooled operation is impossible	Although water coupling are connected, condenser fan continues rotating.	① No actuation of water pressure switch	Insufficient cooling water flow rate Water pressure switch malfunction
		② No trouble with the unit	To prevent temperature in the control box from rising, the condenser fan rotates at the ambient temperature of 30°C or higher.

6.2 Alarm codes on electronic controller

If any alarm occurs, search its cause and repair it referring to the following table.

Be sure to check the connectors in the electronic controller as the poor contact of them may cause the controller alarm codes.

Alarm code	Content	Possible cause	
F101	The high-pressure switch (HPS) activates within 30 seconds after the compressor start or the protection devices activates five times at unit start-up.	Discharge pressure regulation valve is defective.	
		Check valve is blocked.	
		Lead wire of the high-pressure switch is broken.	
		High-pressure switch contact is defective.	
		High-pressure switch is defective.	
		Condenser fan motor is in abnormal stop.	
		Printed-circuit board malfunction.	
F109	Low pressure lowers abnormally within 2 seconds after compressor started.	Liquid solenoid valve coil is broken.	
		Low-pressure transducer (LPT) value is abnormal.	CPU board is faulty.
			The low-pressure transducer is faulty.
F111	High-pressure switch (HPS) does not activate at set value.	High-pressure switch lead wire is broken.	
F301	Temperature setting request	High-pressure transducer lead wire is broken.	
F401 F403	In the chilled or partial frozen mode, the supply air sensor (SS) and return air sensor (RS) is defective.	Set point temperature is not set.	
		Failure of SRAM (on CPU board)	
		Short circuit or breakage of both sensor lead wires	
		Wrong wiring connection on both sensors	
F603	The suction modulating valve does not fully close although it is set to be full-close.	Both sensors defective	
		CPU board malfunction	
		Suction modulating valve coil is broken.	
F701	Abnormal power voltage Note) 1.	Suction modulating valve malfunctions.	
F705	S phase is open phase	The voltage selector is in poor contact.	
		The circuit breaker is in poor contact.	
		Power plug is in poor contact.	
		Power cable is broken	
		Open phase of power supply	
F803	Any following malfunction codes are counted 10 times E101 · E103 · E107 E109 · E203 · E707	Refer to the possible cause of the left mentioned malfunction codes.	
E101	High-pressure switch (HPS) activated during operation.	Refrigerant is overcharged	
		Wrong refrigerant is charged. (i.e. HCFC22)	
		Air entered in the refrigerant system	
		Insufficient air flow rate	Fins are blocked
			Air passage is blocked by some foreign materials
			Short circuit of condenser cooling air
			Wrong installation of condenser fan
			Condenser fan rotates reverse.
			Condenser fan breakage.
			Condenser fan fell out.
		Ambient temperature is abnormally high	
		Condenser fan motor running is abnormal	Motor stops due to thermal protector actuation.
			Air passage is blocked by some foreign materials
			Wiring lead breakage
			Motor does not run Wrong wiring
		Water-cooled condenser capacity is decreased	Shortage of cooling-water
			Cooling-water temperature high.
			Blocked with scale
		HPS malfunction	
		Wiring lead breakage	
		Poor connection with terminal block board	
E103	Electronic overcurrent protection device (electronic OC) actuates.	Wrong wiring of high pressure switch	
		CPU board malfunction	
		Power I/O board malfunction	
		PT/CT board malfunction	

Note1: If S phase is open, F701 may occur. When F701 and F705 are displayed together, inspect the S phase for opening.

Alarm code	Content	Possible cause		
E103	Compressor thermal protector (CTP) activates.	Shortage of refrigerant amount	Refrigerant leakage	
		Injection solenoid valve is not opened.	Wiring lead breakage	
			Defective wiring	
			Coil burned out	
			Coil fell out	
		Injection capillary is blocked		
		Compressor thermal protector (CTP) malfunction		
		Compressor lock		
		Compressor lock		
		Excessive refrigerant supply during defrosting and metering heating	Injection solenoid valve is not closed due to foreign materials caught.	
E105	Micro-computerized overcurrent protection device (Micro-computerized OC) activates.	The current sensor (CT2) value is abnormal.	CPU board malfunction	
			Current sensor malfunction	
		Injection solenoid valve operates improperly.	Valve is blocked with contamination	
			Wire lead breakage	
			Wrong wiring	
			Coil burned out	
			Coil fell out	
		Injection capillary is blocked		
		High pressure is abnormally high.	Overcharge of refrigerant	
		Compressor burnt		
E107	Discharge gas temperature sensor (DCHS) becomes abnormally high during operation.	Refrigerant shortage		
		Drier is blocked		
		Excessive frost on the evaporator		
		Discharge gas temperature sensor value is abnormal	CPU board malfunction	
			Sensor failure	
			Evaporator outlet sensor failure during defrosting	
		Insufficient refrigerant amount	Shortage of refrigerant amount	
			Refrigerant leakage	
		Liquid solenoid valve is not opened.	Valve blocked with contamination	
			Wiring lead breakage	
			Wrong wiring	
			Coil burned out	
			Coil fell out	
		Electronic expansion valve does not activate.	Valve blocked with moisture	
			Valve blocked with contamination	
E109	Low pressure continues to lower abnormally for 2 seconds or longer.		Coil wiring lead breakage or connector disconnection	
			Evaporator inlet or outlet sensor wiring breakage or wrong installation	
			Electronic expansion valve malfunction	
		Drier is blocked		
		Excessive frost on evaporator	Evaporator fan insufficient air circulation	Air passage is blocked by foreign material
				Evaporator fan breakage
				Air-short circuit around evaporator
				Reverse rotation of evaporator fan
				Evaporator fan fell out
			Fan motor does not run	Wrong wiring
E201	Pump-down does not end within 60 seconds.			Fan motor thermal protector actuates.
				Wiring lead breakage
				Wrong wiring
				Air passage is blocked by foreign materials
				Air leaks on the access panel.
				Ventilator is open.
		Low-pressure transducer value is abnormal		CPU board malfunction
				Sensor malfunction
		Liquid solenoid valve does not close.	Valve blocked with contamination	
			Lead wire breakage	
E202	Compressor does not start.		Wrong wiring	
			Coil burned out	
			Coil fell out	
			Compressor valve breakage	
E203	Compressor starts but does not stop.	Abrasions of compressor scroll		
		Injection solenoid valve does not close.	Valve blocked with contamination	
			Lead wire breakage	

Alarm code	Content	Possible cause		
E201	Pump-down does not end within 60 seconds.	Injection solenoid valve does not close.	Wrong wiring Coil burned out Coil fell out	
		Leakage of hot gas solenoid valve	Valve blocked with contamination	
		Defrosting solenoid valve	Valve blocked with contamination	
		Discharge gas by-pass solenoid valve	Valve blocked with contamination	
		Low pressure sensor value is abnormal	Printed-circuit board malfunction	
			Pressure sensor malfunction	
		Suction modulating valve does not operate.	Lead wire breakage Wrong wiring Coil burned out Adopter PCB is defective Valve blocked with contamination	
E203	Overcool protection function actuate (control sensor \leq SP-3.0) in the chilled or partial frozen mode for 3 minutes or longer.		Air passage is blocked by foreign materials Evaporator fan damaged Air short circuit around evaporator	
			Evaporator fan motor thermal protector activates	
			Evaporator fan interferes with guide Lead wire breakage Air passage is blocked by foreign material	
	Defrosting time is 90 minutes long	Evaporator outlet sensor gets off from the evaporator outlet tube. Insulation pipe cover of evaporator outlet sensor is improperly installed. Evaporator outlet sensor is defective.		
		Defrosting solenoid valve does not open		
		Lead wire breakage Coil burned out Valve blocked with contamination		
		Hot gas solenoid valve does not open.		
		Lead wire breakage Coil burned out Valve blocked with contamination		
		Injection solenoid valve does not open		
		Lead wire breakage Wrong wiring Coil burned out Coil fell out Valve blocked with contamination		
		High-pressure transducer or low-pressure transducer malfunction.		
		Evaporator outlet sensor value is abnormal		
		Printed-circuit board malfunction Sensor malfunction		
		Excessive frosting		
E303	Humidity setting request	CPU board (SRAM) malfunction	Resetting	
E305	Defrosting interval setting request			
E307	Calendar setting request			
E311	Trip start setting request			
E401	Supply air temperature sensor (SS) malfunction	Line breakage Short circuit Wrong wiring Sensor value is abnormal	Printed-circuit board malfunction	
E402	Data recorder supply air temperature sensor (DSS) malfunction	Line breakage Short circuit Wrong wiring Sensor value is abnormal	Printed-circuit board malfunction	
E403	Return air temperature sensor (RS) malfunction	Line breakage Short circuit Wrong wiring CPU board malfunction		
E404	Data recorder return air temperature sensor (DRS) malfunction	Line breakage Short circuit Wrong wiring CPU board malfunction		
E405	Discharge temperature sensor (DCHS) malfunction	Line breakage Short circuit Wrong wiring CPU board malfunction		
E406	Suction gas sensor (SGS) malfunction	Line breakage Short circuit Wrong wiring CPU board malfunction		

Alarm code	Content	Possible cause
E407	Evaporator inlet sensor (EIS) malfunction	Line breakage
		Short circuit
		Wrong wiring
		CPU board malfunction
E409	Evaporator outlet sensor (EOS) malfunction	Line breakage
		Short circuit
		Wrong wiring
		CPU board malfunction
E411	Ambient sensor (AMBS) malfunction	Line breakage
		Short circuit
		Wrong wiring
		CPU board malfunction
E413	Low pressure transducer (LPT) malfunction	Line breakage
		Short circuit
		Wrong wiring
		CPU board malfunction
E415	High pressure transducer (HPT) malfunction	Line breakage
		Short circuit
		Wrong wiring
		CPU board malfunction
E417	Voltage sensor (PT1) malfunction	Sensor malfunction
		CPU board malfunction
E419	Voltage sensor (PT2) malfunction	Sensor malfunction
		CPU board malfunction
E421	Current sensor (CT1) malfunction	Sensor malfunction
		CPU board malfunction
E423	Current sensor (CT2) malfunction	Sensor malfunction
		CPU board malfunction
E425 E427 E429	Pulp temperature sensor (USDA1 to 3) malfunction	Wrong wiring in the USDA receptacle.
		Line breakage in the USDA receptacle.
		Short circuit in the USDA receptacle.
		Junction cable breakage
		Junction cable poor contact
		Wrong wiring in the control box
		Short circuit in the control box
		Pulp temperature sensor malfunction
		CPU board malfunction
E431	Humidity sensor (HuS) malfunction	Lead wire breakage
		Wrong wiring
		Humidity sensor malfunction
		CPU board malfunction
E603	Line breakage of suction modulating valve (SMV) or drive circuit malfunction or wrong setting of controller	Lead wire breakage
		Wrong wiring
		CPU board malfunction
		Wrong setting of initial setting of controller (DECOS a, b, c)
E607	Abnormal contact point of manual defrost key (sheet key)	Switch malfunction
		Short circuit
		CPU board malfunction
E707	Momentally power failure	Commercial power supply stops for 40 to 300msec.

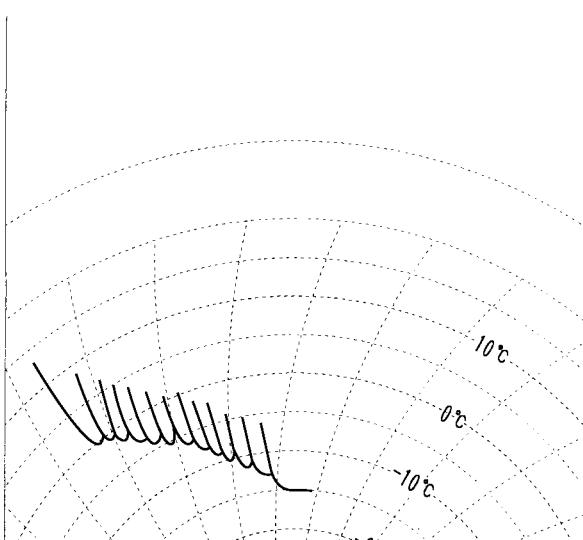
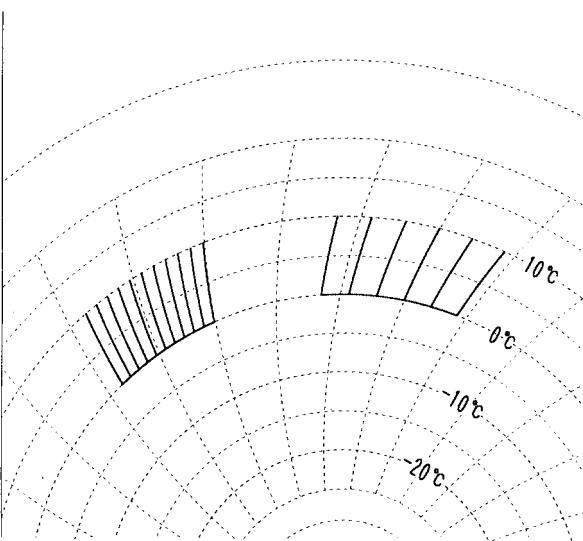
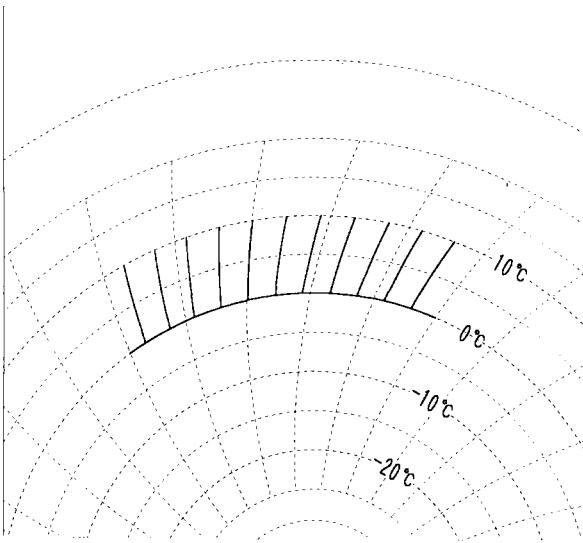
6.3 Troubleshooting for automatic PTI (J-code)

Step	Content	Alarm code	Conclusion	Possible cause	Check method
P00	Basic data record	No indication	No judgment		
P02	Alarm check on all sensor	Same as normal operation	Same as normal operation	Same as normal operation	Same as normal operation
P04	Power supply check	No indication	Same as normal operation	Same as normal operation	Same as normal operation
P05	Compressor start running Check	J051	Same as normal operation	Same as normal operation	Same as normal operation
P06	HPS check	J061 J062 J064 J065	Abnormal OFF point Not return High pressure does not rise. High pressure does not drop.	(1) HPS malfunction (2) High pressure transducer (HPT) malfunction (3) Gas leak from Gauge manifold (No unit malfunction)	(1) Check HPS (2) Compare to Gauge manifold (3) Remove Gauge manifold.
P08	Pump down check	J081	Pump down requires too long time.	Blocked with contamination of liquid solenoid valve Leakage of hot gas by-pass solenoid valve Leakage of defrosting solenoid valve Leakage of discharge gas by-pass solenoid valve	Try again S-PTI Touch the outlet pipe of the solenoid valve. Touch the outlet pipe of the solenoid valve. Touch the outlet pipe of the solenoid valve.
P10	Solenoid valve check	J101	Excessive leakage of solenoid valve	Liquid solenoid valve malfunction Suction modulating valve malfunction Injection valve malfunction	Check Liquid solenoid valve Check Suction modulating valve Check Injection valve
P12	RS, SS accuracy check	J121	Excessively large temperature difference between RS and DRS Excessively large temperature difference between SS and DSS	SS malfunction RS malfunction	Compare the SS with the DSS on the controller panel. Compare the RS with the DS on the controller panel.
P14	HPT, LPT accuracy check	J141	Excessively large pressure difference between HPT and LPT	HPT malfunction LPT malfunction	Compare the high pressure valve with the gauge manifold of HPT (on the controller panel). Compare the low pressure valve with the gauge manifold of LPT (on the controller panel)
P16	Evaporator fan Hi/Lo speed operation check	J161	Abnormal operation of evaporator fan speed	Evaporator fan and motor malfunction. Magnetic contactor (EFH/L) and wiring malfunction.	Check Evaporator fan and motor. Check magnetic contactor (EFH/L) and wiring.
P20	Check on economizer solenoid valve (ESV)	J201	ESV does not open.	ESV coil malfunction ESV malfunction	Check on ESV coil, wiring and terminals. Check on capillary tube temperature on ESV outlet.

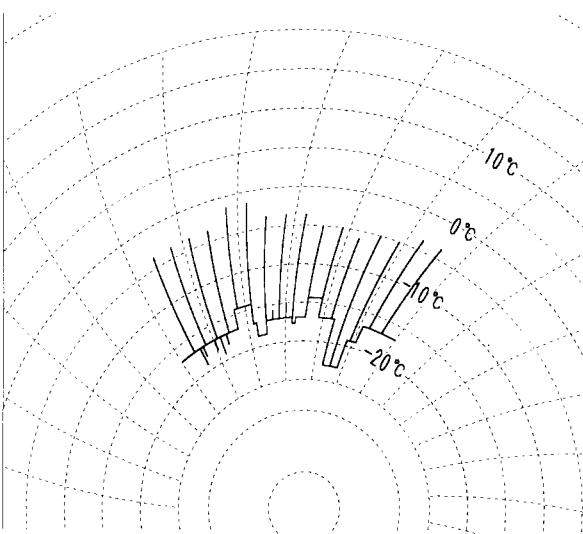
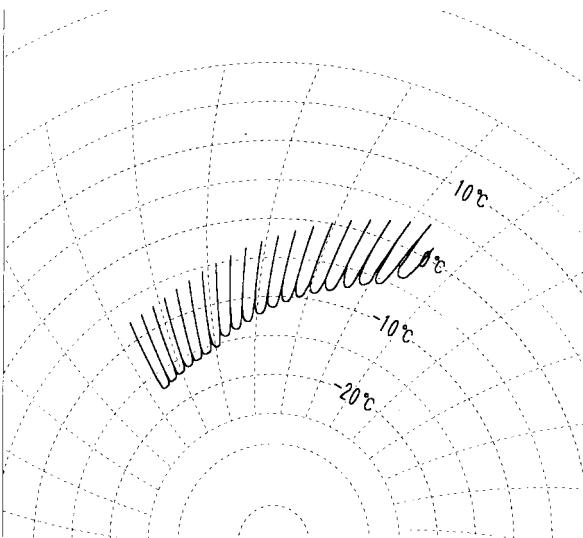
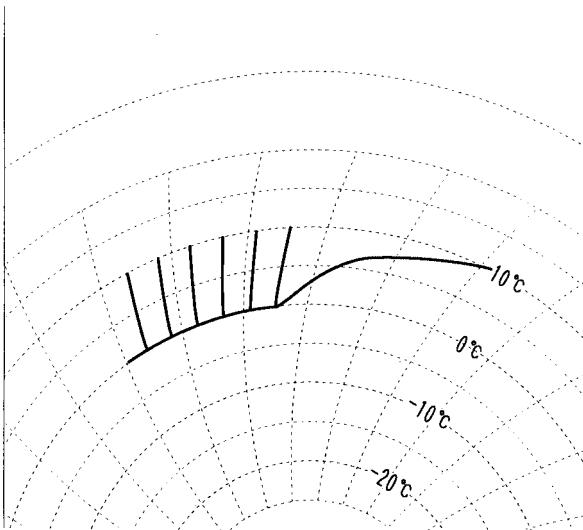
Step	Content	Alarm code	Conclusion	Possible cause	Check method
P22	Check on discharge gas bypass solenoid valve (BSV)	J221	BSV does not open.	BSV coil malfunction	Check on BSV coil, wiring and terminals.
				BSV malfunction	Check on outlet piping temperature of BSV
P24	Check on defrosting solenoid valve (DSV)	J241	DSV does not open.	DSV coil failure	Check on DSV coil, wiring and terminals.
				DSV malfunction	Check on outlet piping temperature of DSV
P26	Standard Pull down operation	No indication			
P28	SMV function check (Open SMV to 3%)	J281	(LPT : decrease 20Kpa)	SMV coil failure SMV malfunction	Refer 4.2.5. Check appearance (Replace coil bracket)
P29	Electronic expansion valve check	J291	Pump down time is too long.	Electronic expansion valve wiring malfunction	Check knocking sound of the coil Disconnect and connect the connector of the coil
				Electronic expansion valve coil burn out.	Check on knocking sound of coil.
				Leakage of hot gas by-pass solenoid valve	Touch the outlet pipe of the solenoid valve.
				Leakage of defrosting solenoid valve	Touch the outlet pipe of the solenoid valve.
				Leakage of discharge gas bypass solenoid valve	Touch the outlet pipe of the solenoid valve.
P30	ISV opening or closing check	J301	ISV does not open.	ISV coil malfunction	Check on ISV coil, wiring and terminals.
				ISV malfunction	Check on capillary tube temperature on ISV outlet.
P32	HSV opening or closing check	J321	HSV does not open.	HSV coil malfunction	Check on HSV coil, wiring and terminals.
				HSV malfunction	Check on outlet piping temperature of HSV
P50	Pull-down cooling capacity	J501	Out of ambient temperature condition	No unit malfunction Ambient temperature is lower than -10°C Ambient temperature is higher than 43°C	Check ambient temperature.
		J502	Pull down time is too long.	Same as normal operation	Same as normal operation
P60	0°C control	No indication	No judgement		
P70	Defrosting operation check	J701	Out of starting condition. (EOS is 20°C or more.)	Wrong installation of EOS.	Check the installation of EOS.
				Leakage of hot gas solenoid valve	Touch the outlet pipe of the solenoid valve.
		J702	Defrost time is too long.	Wrong installation of EOS. EOS malfunction.	Check the installation of EOS. Check EOS.
P80	Pull-down cooling capacity	J801	Pull down time is too long.	Same as normal operation	Same as normal operation
P90	-18°C control	No indication	No judgement		

Note :"Same as normal operation" means that it is same as judgement, countermeasure and check method at normal operation.

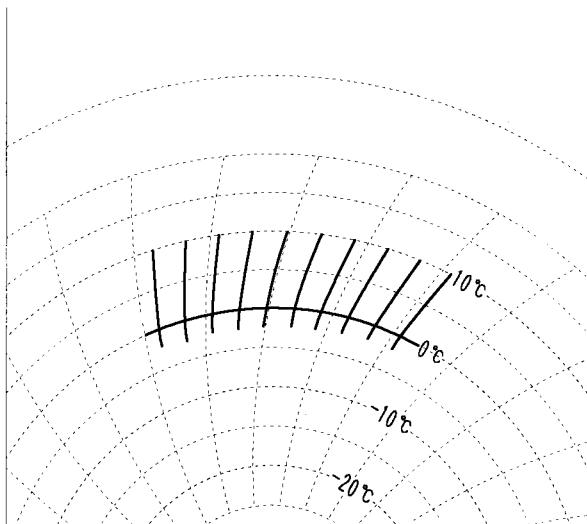
6.4 Diagnosis based on the recording chart



Set temperature	0°C
Occurrence read out from the recording chart	
Defrosting is periodically executed by the timer	
Abnormal content and abnormal point	
Normal	
Set temperature	0°C
Occurrence read out from the recording chart	
The recording paper is not properly fed because the chart nut which retains the recording chart is loose. (left side)	
Abnormal content and abnormal point	
Tighten the chart nut, then it will return to normal. (Right side)	
Set point temperature	5°C
Occurrence read out from the recording chart	
When the moisture in the cargo is excessive, the cooling capacity becomes insufficient during pull-down operation since frosting occurs excessively. Since the temperature rises before reaching the set point temperature, defrosting is repeated at outside of the in-range temperature.	
Abnormal content and abnormal point	
The operation is not abnormal. Until the amount of the frost on the evaporator is to be reduced, defrosting with the frost detection is repeated. In 2 to 3 days, defrosting interval will return to normal.	



Set temperature	0°C
Occurrence read out from the recording chart	
Though the temperature record is normal, the temperature rapidly rises.	
Abnormal content and abnormal point	
The compressor stops due to malfunction or the fusible safety plug is molten.	
Set point temperature	-18°C
Occurrence read out from the recording chart	
Though defrosting is periodically executed, the inside temperature gradually rises.	
Abnormal content and abnormal point	
Due to the insufficient cooling capacity, the inside temperature rises.	
<ul style="list-style-type: none"> • Refrigerant amount is short due to leakage. • Compressor valve is broken. • Expansion valve or liquid solenoid valve are clogged. • High pressure rises due to shortage of air flow rate of the condenser, etc. 	
Set temperature	-18°C
Occurrence read out from the recording chart	
The recorder temperature suddenly varies.	
Abnormal content and abnormal point	
The connector in the temperature recorder is in poor contact.	



Set point temperature	0°C
Occurrence read out from the recording chart	
When defrosting, the inside temperature temporarily drops.	
Abnormal content and abnormal point	
Since the liquid solenoid valve is not closed, pump-down operation before defrost starts is not performed, and cooling operation continues with the evaporator fan stopped. The normal operation starts 2 min. after defrosting has been terminated forcibly, but the evaporator is still cold.	

6.5 Emergency operation

6.5.1 Emergency operation of controller

In case of the controller malfunction, emergency operation can be executed by using emergency operation kit.

(1) Components to be prepared (emergency operation kit)

- Short circuit connector --- Stored on the back of CPU/IO board case in the control box.
- Electronic expansion valve emergency cap --- Stored in the spare parts kit.
- Suction modulating valve emergency magnet --- Stored in the spare parts kit.

(2) Procedure

① Circuit breaker OFF

Turn the circuit breaker in the control box off.

② Short circuit of controller

Connect the short circuit connector stored on the back of CPU/IO board case inside the control box with the emergency pin on the terminal board.

For the details, refer to the section [6.5.2 "Short circuit procedure for controller"](#).

③ Emergency operation of electronic expansion valve

By using emergency cap, set the electronic expansion valve in fixed opening degree.

For the details, refer to the section [6.5.3 "Emergency operation of electronic expansion valve"](#).

④ Emergency operation of suction modulating valve

Fully open the suction modulating valve by turning the dip switch on adopter PCB on or by using emergency magnet.

For the details, refer to the section [6.5.4 "Emergency operation of suction modulating valve"](#).

⑤ Circuit breaker ON

Turn the circuit breaker in the control box on to operate the unit.

(3) Operating condition at emergency

Temperature can not be controlled. Turn the circuit breaker on or off to maintain the target temperature.

Mode	Available function of protection devices	Operating condition of unit
Cooling operation	RPP : Reverse phase protection device HPS : High pressure switch CTP : Compressor thermal protector	<input type="radio"/> Compressor runs continuously. <input type="radio"/> Evaporator fan runs at low speed continuously. <input type="radio"/> Condenser fan runs continuously. <input type="radio"/> Electronic expansion valve operates with fixed opening by the emergency cap. <input type="radio"/> Suction modulating valve operates with full opening by emergency magnet.
Heat operation	_____	<input type="radio"/> Compressor stops. <input type="radio"/> Evaporator fan runs at high speed continuously. <input type="radio"/> Condenser fan stops.

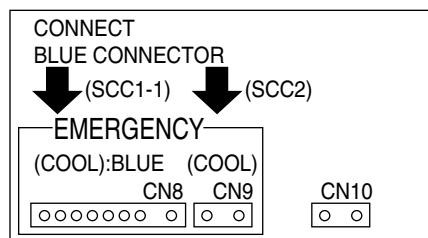
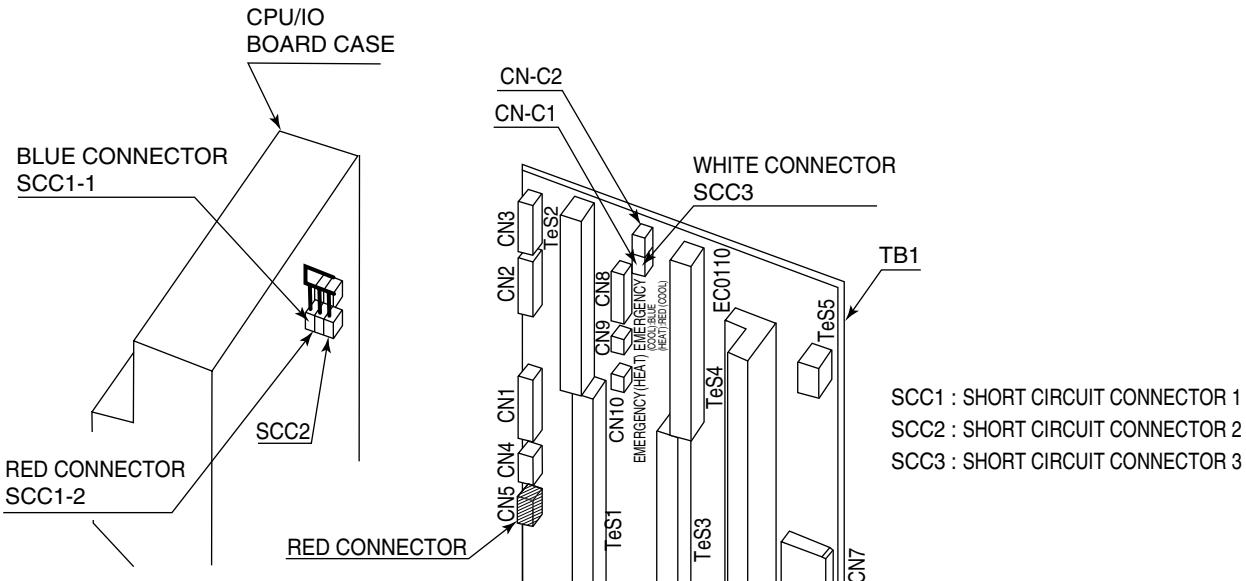
6.5.2 Short circuit operation of controller

Interrupt power supply for controller on the terminal board in control box, while operate the devices required to be operated by connecting directly with short circuit connectors.

(1) Cooling operation

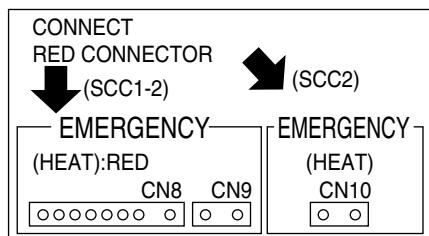
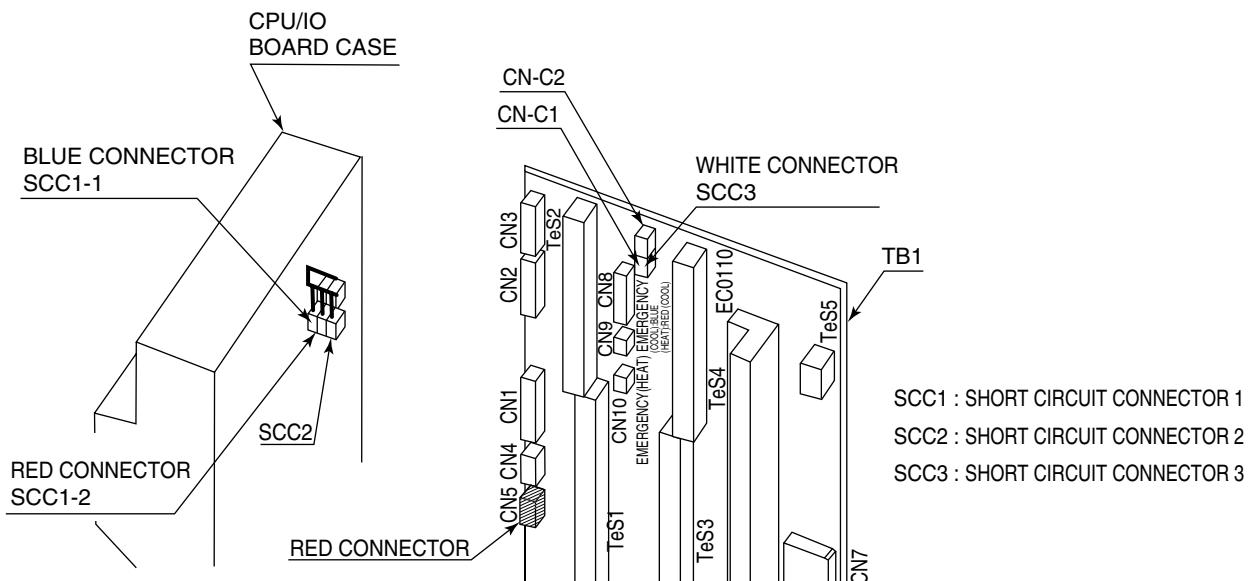
1. Disconnect the power supply connector CN5 (red connector).
 2. Remove short circuit connector on the back of CPU/IO board case.
 3. Connect the blue 8-pin short circuit connector (SCC1-1) with emergency 8-pin port (CN8) on the terminal board.
- Connect blue 2-pin short circuit connector (SCC2) with "cool" side of emergency connector (CN9).
4. Compressor can not be operated if the power supply wiring is in reverse phase.

In this case, change connection of white connector SCC3 with CN-C1 to connection with CN-C2.



(2) Heating operation

1. Disconnect the power supply connector CN5 (red connector).
 2. Remove short circuit connector on the back of CPU/IO board case.
 3. Connect the red 8-pin short circuit connector (SCC1-2) with emergency 8-pin port (CN8) on the terminal board.
- Connect blue 2-pin short circuit connector (SCC2) with "heat" side of emergency connector (CN10).
4. If the ventilation air flow is discharged in reverse direction, evaporator fan should turn in reverse direction.
- In this case, change connection of white connector SCC3 with CN-C1 to connection with CN-C2.



6.5.3 Emergency operation of electronic expansion valve

In case of the controller malfunction or faulty electronic expansion valve coil, electronic expansion valve can be operated with fixed valve opening by using emergency cap.

⚠ Caution

If the electronic expansion valve is energized while the coil is removed from valve body, the coil driver with which the valve needle is pushed protrude excessively. In this state, when the valve is restored from emergency operation, the needle may be caught with the driver resulting the valve fully closed.

Therefore, be sure not to energize the coil before emergency operation.

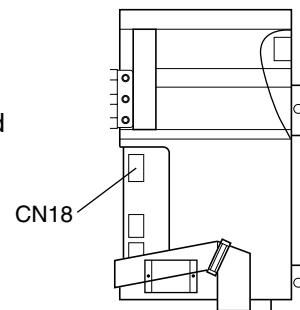
[Disenergizing of coil]

○ When controller malfunction

Disconnect the red power supply connector (red : CN5) on the terminal board when removing of controller short circuit connector (SCC1-1 or SCC1-2) to disenergize the electronic expansion valve.(described in the section 10.5.2)

○ When only electronic expansion valve is conducted emergency operation.

Disconnect CN18 on the controller CPU board to disenergize the electronic expansion valve.



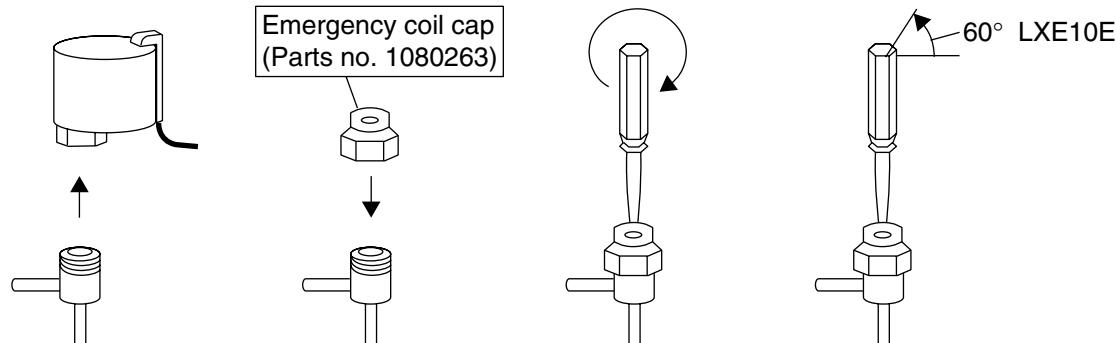
1. Remove the coil.
2. Set the emergency cap on the electronic expansion valve body.
3. Fully close the electronic expansion valve by turning the minus recessed screw of emergency cap clockwise with miniature driver.
(Tightening torque: approx. 1 kgf · cm The torque is required to tighten the valve softly until the driver stops turning)
4. Then slightly open the electronic expansion valve by turning the minus recessed screw of emergency cap counter clockwise for 60°
5. Apply a loose-free adhesive on the screw.

① Remove the coil.

② Set the emergency coil cap.
(Parts no. 1080263)

③ Fully close.

④ Slightly open.



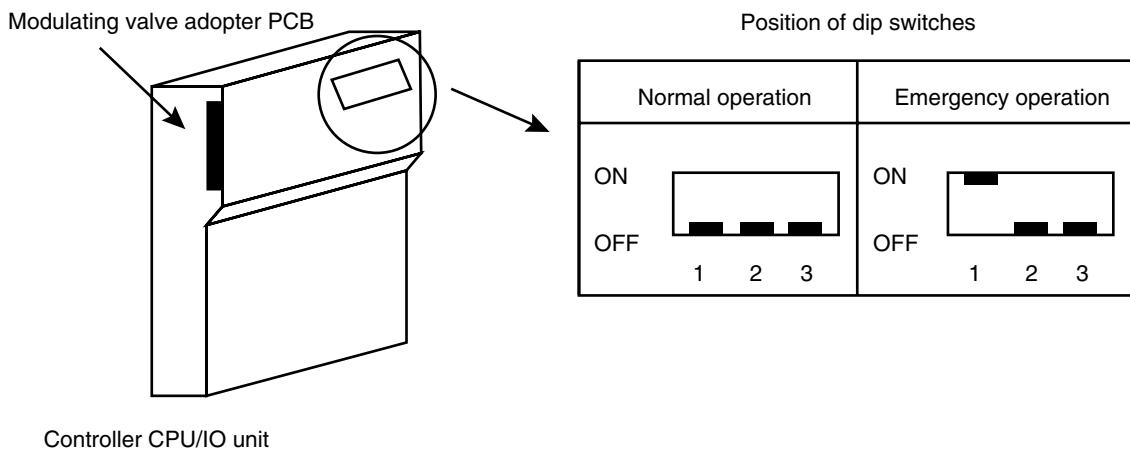
6.5.4 Emergency operation of suction modulation valve:

In case of emergency, there are two ways to open the suction modulating valve manually.

It is important to follow these steps in this sequence. Use step 1 first. If this is not working, then use step 2.

Step 1. Fully open the valve by using the dip switch on the adopter PCB.

In case of controller malfunction while the suction modulating valve and adopter PCB are normal, turn the No. 1 dip switch ON to open the valve automatically. At the same time the dip switch is switched, a clicking sound can be heard that the valve fully opens. If nothing will be heard, continue to step 2.



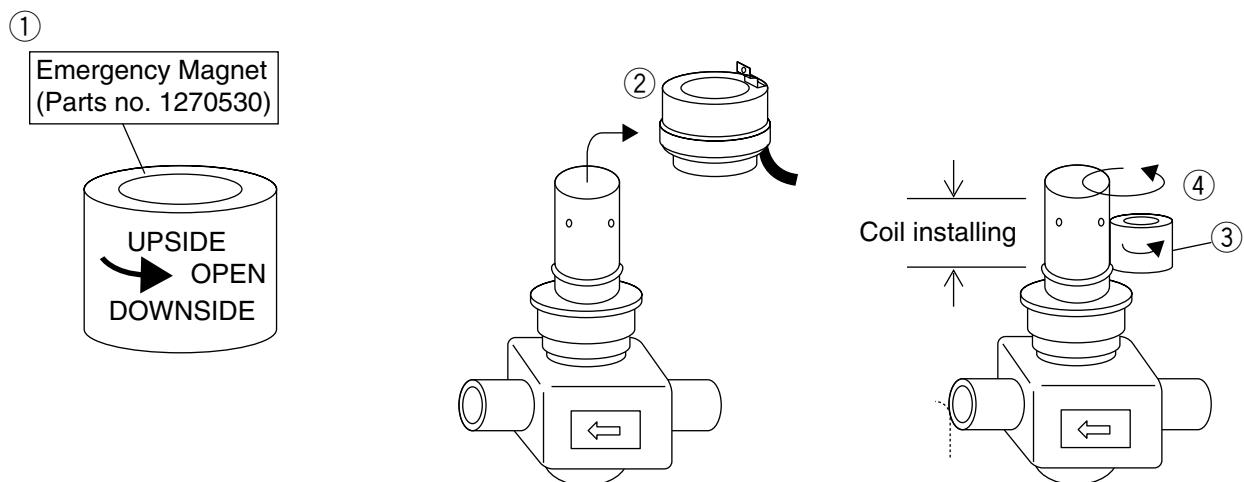
Controller CPU/IO unit

Step 2. Fully open the valve by using an emergency magnet.

If the method of step 1 was not working, use this step to open the valve.

In case of the suction modulating valve or adopter PCB malfunction, the valve can be opened by using an emergency magnet.

- ① Prepare Emergency Magnet
- ② Remove the coil of the modulating valve.
- ③ Contact the emergency magnet to the coil mounting section of the valve with the "UPSIDE" up. (the emergency magnet is attracted to the coil installing section by magnetic force of the inside driving magnet)
- ④ Rotate the emergency magnet counter clockwise to open the valve fully. (when the valve is fully opened, the inside driving magnet will be inactive and the emergency magnet can be removed)



6.5.5 Automatic Back up for supply / return air temperature sensors

When the unit is equipped with the data recorder sensors, the following emergency operations are available.

When the DRS and DSS are used for the emergency operation, DATA RECORDER SENSOR ON/OFF SETTING to be set OFF. (Refer to page 3-30, basic function setting mode.)

RS: Return air temperature sensor DRS: Data recorder return air temperature sensor

RRS: Recorder return air temperature sensor

SS: Supply air temperature sensor DSS: Data recorder supply air temperature sensor

RSS: Recorder supply air temperature sensor

Malfunction code	Abnormal point	Unit back-up operation
E401	SS Supply air temperature sensor (SS) for control malfunction	Chilled mode: Back-up operation with DSS Frozen mode: only malfunction code indication
E402	DSS Data recorder supply air temperature sensor (DSS) malfunction	Only malfunction code indication
E401 E402	Both SS and DSS malfunction	Chilled mode: Back-up operation with RS -2°C. Frozen mode: only malfunction code indication
E403	RS Return air temperature sensor (RS) for control malfunction	Chilled mode: only malfunction code indication Frozen mode: Back-up operation with DRS
E404	DRS Data recorder supply air temperature sensor (DRS) malfunction	Only malfunction code indication
E403 E404	Both RS and DRS malfunction	Chilled mode: only malfunction code indication Frozen mode: Back-up operation with SS +5°C
H006	Chilled mode: Temperature difference is 2 °C or more between SS and DSS or more than one hour. Frozen mode: Temperature difference is 2 °C or more between RS and DRS or more than one hour.	Only malfunction code indication Only malfunction code indication

7. APPENDIX

7.1 Standard tightening torques for bolts

	Bolt size	Main part	Tightening torque		
			N · m	kgf · cm	lbf · ft
Stainless steel	M4	Small parts	1.6	16	1.2
	M5	Solenoid valve	3.0	31	2.2
	M6	Access panel	5.2	53	3.8
	M8	Evaporator fan motor Condenser fan motor Control box Service door	12.3	125	9.1
	M10	Evaporator fan motor mounting base Compressor suction flange Compressor discharge flange	25.2	257	18.6
	M12	Compressor	42.7	435	31.5

Note: Tolerance of tightening torque is within $\pm 10\%$.

7.2 Standard tightening torque for flare nut

Pipe size		Main part	Tighten torque		
mm	in.		N · m	kgf · cm	lbf · ft
φ6.4	2/8	Compressor pressure port	15.7	160	11.3
φ9.5	3/8	—	36.3	370	26.8
φ12.7	4/8	Dryer	54.9	500	40.5

Note: Tolerance of tightening torque is within $\pm 10\%$.

7.3 Resistance of motor coil and solenoid valve coil

Symbol	Parts name	Value of resistance Ω	Remarks
CM	Compressor motor coil	1.780 Ω (@ 75°C)	
CFM	Condenser fan motor coil	57.2 Ω	
EFM	Evaporator fan motor coil	19.4 Ω	
LSV	Liquid solenoid valve coil		
HSV	Hot gas solenoid valve coil		
DSV	Defrosting solenoid valve coil		
ISV	Injection solenoid valve coil		
ESV	Economizer solenoid valve coil		
BSV	Hot gas by-pass solenoid valve coil		
EV	Electronic expansion valve coil	White - Red : 150 Ω Orange - Red : 150 Ω Yellow - Brown : 150 Ω Blue - Brown : 150 Ω	White — (COM) = Red — Orange — Yellow — Brown — Blue — (COM)
SMV	Suction modulation valve coil	Blue - Yellow : 113 Ω Black - White : 113 Ω	Blue — Yellow — (M) — Black — White

※The values of resistance are at room temperature excluding those of compressor.

7.4 HFC134a, temperature - vapor pressure characteristics table

Temperature °C	Vapor pressure		Temperature °C	Vapor pressure	
	kPa	kg/cm ² · G		kPa	kg/cm ² · G
- 40.0	- 49	- 0.5015	20.0	470	4.7977
- 39.0	- 46	- 0.4734	21.0	488	4.9795
- 38.0	- 44	- 0.4440	22.0	507	5.1656
- 37.0	- 41	- 0.4135	23.0	525	5.3560
- 36.0	- 37	- 0.3817	24.0	544	5.5508
- 35.0	- 34	- 0.3486	25.0	564	5.7500
- 34.0	- 31	- 0.3141	26.0	584	5.9538
- 33.0	- 27	- 0.2783	27.0	604	6.1621
- 32.0	- 24	- 0.2410	28.0	625	6.3751
- 31.0	- 20	- 0.2023	29.0	647	6.5929
- 30.0	- 16	- 0.1621	30.0	668	6.8154
- 29.0	- 12	- 0.1204	31.0	691	7.0428
- 28.0	- 8	- 0.0771	32.0	713	7.2751
- 27.0	- 3	- 0.0322	33.0	737	7.5124
- 26.0	1	0.0144	34.0	760	7.7548
- 25.0	6	0.0627	35.0	785	8.0023
- 24.0	11	0.1128	36.0	810	8.2551
- 23.0	16	0.1646	37.0	835	8.5131
- 22.0	21	0.2183	38.0	861	8.7765
- 21.0	27	0.2739	39.0	887	9.0453
- 20.0	32	0.3314	40.0	914	9.3196
- 19.0	38	0.3908	41.0	941	9.5994
- 18.0	44	0.4523	42.0	969	9.8849
- 17.0	51	0.5159	43.0	998	10.1762
- 16.0	57	0.5816	44.0	1027	10.4732
- 15.0	64	0.6494	45.0	1057	10.7761
- 14.0	71	0.7195	46.0	1087	11.0850
- 13.0	78	0.7918	47.0	1118	11.3999
- 12.0	85	0.8664	48.0	1149	11.7209
- 11.0	93	0.9434	49.0	1182	12.0481
- 10.0	100	1.0229	50.0	1214	12.3815
- 9.0	108	1.1048	51.0	1248	12.7213
- 8.0	117	1.1892	52.0	1281	13.0676
- 7.0	125	1.2761	53.0	1316	13.4203
- 6.0	134	1.3657	54.0	1351	13.7797
- 5.0	143	1.4580	55.0	1387	14.1457
- 4.0	152	1.5530	56.0	1424	14.5185
- 3.0	162	1.6508	57.0	1461	14.8982
- 2.0	172	1.7514	58.0	1499	15.2848
- 1.0	182	1.8549	59.0	1538	15.6785
- 0.0	192	1.9613	60.0	1577	16.0793
1.0	203	2.0708	61.0	1617	16.4873
2.0	214	2.1833	62.0	1658	16.9027
3.0	225	2.2989	63.0	1699	17.3254
4.0	237	2.4177	64.0	1741	17.7557
5.0	249	2.5398	65.0	1784	18.1936
6.0	261	2.6651	66.0	1828	18.6391
7.0	274	2.7937	67.0	1872	19.0925
8.0	287	2.9258	68.0	1918	19.5539
9.0	300	3.0613	69.0	1964	20.0232
10.0	314	3.2004	70.0	2010	20.5007
11.0	328	3.3430	71.0	2058	20.9864
12.0	342	3.4892	72.0	2107	21.4805
13.0	357	3.6392	73.0	2156	21.9831
14.0	372	3.7929	74.0	2206	22.4943
15.0	387	3.9505	75.0	2257	23.0142
16.0	403	4.1119	76.0	2309	23.5430
17.0	419	4.2773	77.0	2362	24.0807
18.0	436	4.4467	78.0	2415	24.6276
19.0	453	4.6201	79.0	2470	25.1837
			80.0	2525	25.7492

Conversion rate : 1kg · f/cm² · G=98.0665kPa

7.5 Temperature sensor characteristics table (SS/RS/DSS/DRS/RSS/RRS/EIS/EOS/SGS/AMBS)

Temperature(°C)	Temperature(°F)	Resistance(kΩ)	Temperature(°C)	Temperature(°F)	Resistance(kΩ)
+ 50	+ 122	0.985	+ 0	+ 32	6.860
+ 49	+ 120.2	1.018	- 1	+ 30.2	7.176
+ 48	+ 118.4	1.054	- 2	+ 28.4	7.508
+ 47	+ 116.6	1.090	- 3	+ 26.6	7.857
+ 46	+ 114.8	1.128	- 4	+ 24.8	8.226
+ 45	+ 113	1.167	- 5	+ 23	8.614
+ 44	+ 111.2	1.208	- 6	+ 21.2	9.023
+ 43	+ 109.4	1.251	- 7	+ 19.4	9.454
+ 42	+ 107.6	1.296	- 8	+ 17.6	9.909
+ 41	+ 105.8	1.342	- 9	+ 15.8	10.39
+ 40	+ 104	1.390	- 10	+ 14	10.89
+ 39	+ 102.2	1.441	- 11	+ 12.2	11.43
+ 38	+ 100.4	1.493	- 12	+ 10.4	11.99
+ 37	+ 98.6	1.548	- 13	+ 8.6	12.59
+ 36	+ 97	1.605	- 14	+ 6.8	13.22
+ 35	+ 95	1.665	- 15	+ 5	13.88
+ 34	+ 93.2	1.727	- 16	+ 3.2	14.59
+ 33	+ 91.4	1.791	- 17	+ 1.4	15.33
+ 32	+ 89.6	1.859	- 18	- 0.4	16.12
+ 31	+ 87.8	1.929	- 19	- 2.2	16.95
+ 30	+ 86	2.003	- 20	- 4	17.83
+ 29	+ 84.2	2.080	- 21	- 5.8	18.76
+ 28	+ 82.4	2.160	- 22	- 7.6	19.75
+ 27	+ 80.6	2.244	- 23	- 9.4	20.80
+ 26	+ 78.8	2.331	- 24	- 11.2	21.91
+ 25	+ 77	2.423	- 25	- 13	23.08
+ 24	+ 75.2	2.519	- 26	- 14.8	24.33
+ 23	+ 73.4	2.619	- 27	- 16.6	25.66
+ 22	+ 71.6	2.724	- 28	- 18.4	27.06
+ 21	+ 69.8	2.833	- 29	- 20.2	28.56
+ 20	+ 68	2.948	- 30	- 22	30.15
+ 19	+ 66.2	3.068	- 31	- 23.8	31.83
+ 18	+ 64.4	3.193	- 32	- 25.6	33.63
+ 17	+ 62.6	3.325	- 33	- 27.4	35.53
+ 16	+ 60.8	3.463	- 34	- 29.2	37.56
+ 15	+ 59	3.607	- 35	- 31.0	39.72
+ 14	+ 57.2	3.758	- 36	- 32.8	42.02
+ 13	+ 55.4	3.917	- 37	- 34.6	44.46
+ 12	+ 53.6	4.083	- 38	- 36.4	47.07
+ 11	+ 51.8	4.258	- 39	- 38.2	49.85
+ 10	+ 50	4.441	- 40	- 40	52.81
+ 9	+ 48.2	4.633			
+ 8	+ 46.4	4.834			
+ 7	+ 44.6	5.046			
+ 6	+ 42.8	5.268			
+ 5	+ 41	5.501			
+ 4	+ 39.2	5.747			
+ 3	+ 37.4	6.004			
+ 2	+ 35.6	6.275			
+ 1	+ 33.8	6.560			

7.6 Temperature sensor characteristics table (DCHS)

Temperature(°C)	Temperature(°F)	Resistance(kΩ)	Temperature(°C)	Temperature(°F)	Resistance(kΩ)
72	162	32.783	102	216	12.566
74	165	30.629	104	219	11.835
76	169	28.635	106	223	11.153
78	172	26.787	108	226	10.515
80	176	25.073	110	230	9.919
82	180	23.482	112	234	9.361
84	183	22.005	114	237	8.840
86	187	20.633	116	241	8.351
88	190	19.358	118	244	7.894
90	194	18.171	120	248	7.465
92	198	17.066	122	252	7.063
94	201	16.037	124	255	6.685
96	205	15.078	126	258	6.331
98	208	14.184	128	262	5.998
100	212	13.350	130	266	5.686

7.7 High pressure transducer characteristics table

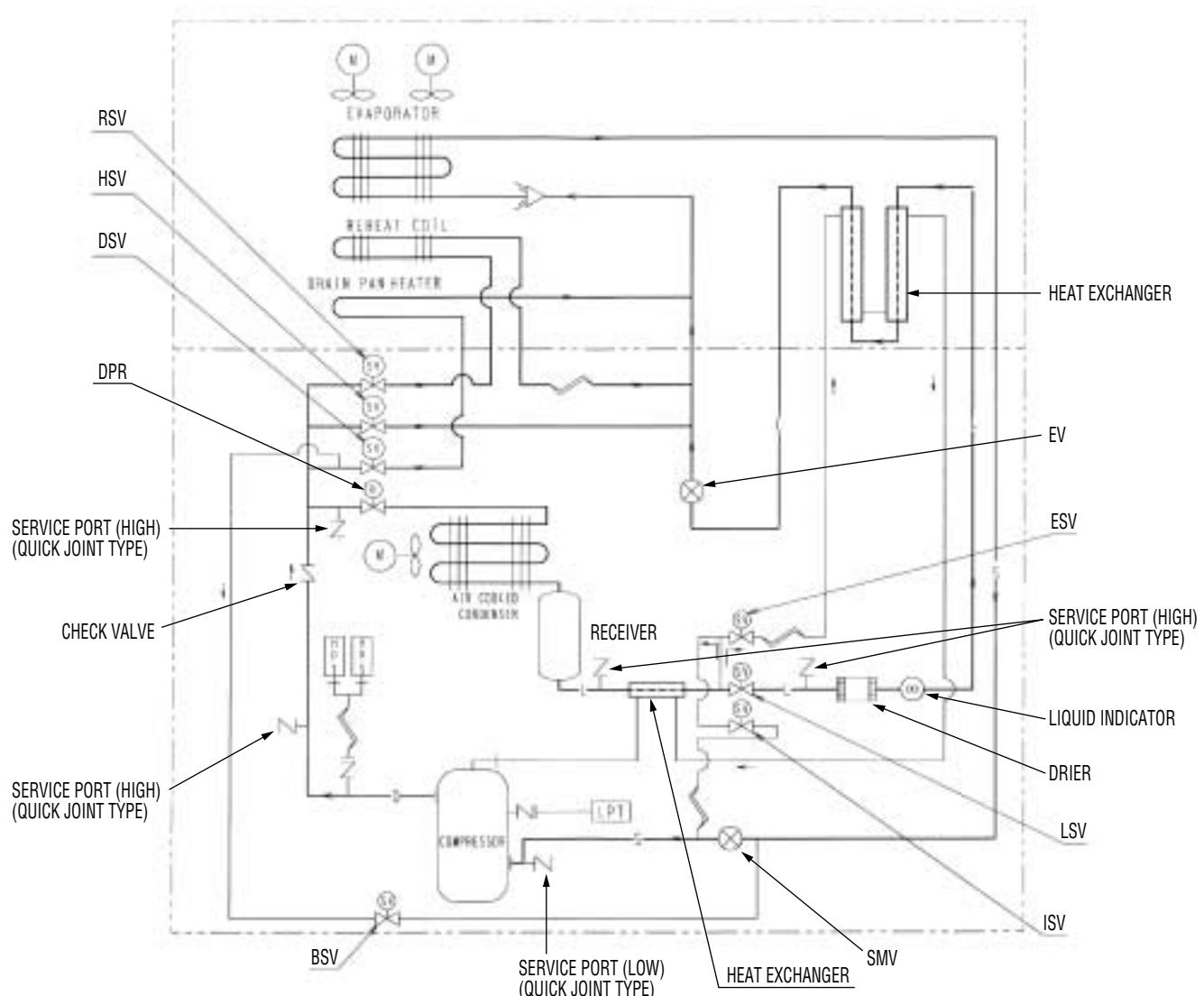
Pressure (kPa · G)	Out put (V)	Pressure (kPa · G)	Out put (V)
0	0.50	1100	1.62
100	0.60	1200	1.72
200	0.70	1300	1.83
300	0.81	1400	1.93
400	0.91	1500	2.03
500	1.01	1600	2.13
600	1.11	1700	2.23
700	1.21	1800	2.34
800	1.32	1900	2.44
900	1.42	2000	2.54
1000	1.52	2100	2.64

7.8 Low pressure transducer characteristics table

Pressure (kPa · G)	Out put (V)
-500	-1.03
-400	-0.72
-300	-0.42
-200	-0.11
-100	0.19
0	0.50
100	0.81
200	1.11
300	1.42
400	1.72
500	2.03
600	2.34
700	2.64
800	2.95
900	3.25
1000	3.56

7.9 Piping diagram

●LXE10E



EV:Electronic Expansion Valve

SMV:Suction Modulation Valve

DPR:Discharge pressure regulator

LSV:Liquid Solenoid Valve

HSV:Hot Gas Solenoid Valve

DSV:Defrost Solenoid Valve

ISV:Injection Solenoid Valve

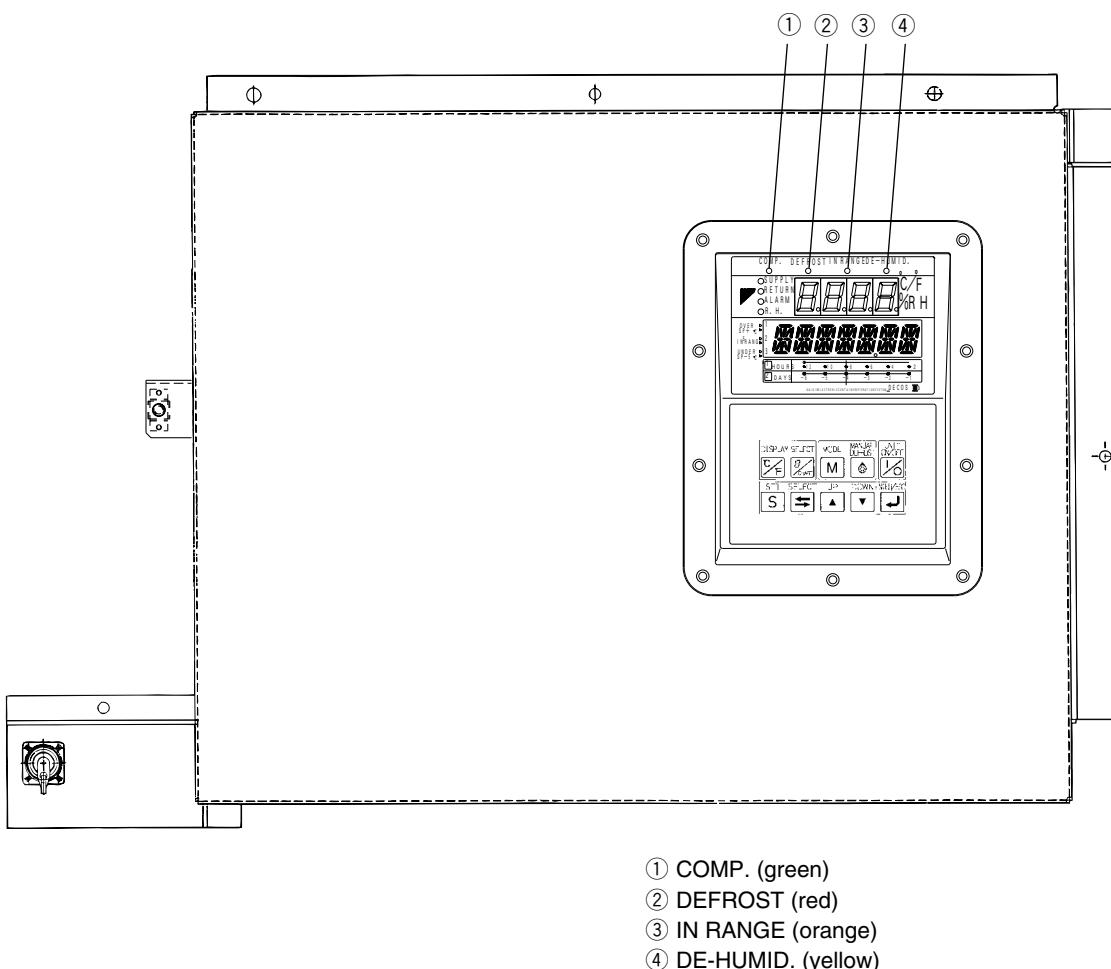
ESV:Economizer Solenoid Valve

BSV:Discharge Gas Bypass Solenoid Valve

7.10 Pilot lamps and monitoring circuit

Four pilot lamps which indicate operating mode are mounted on the controller in the control box.

Pilot lamp	Color	Operating condition
COMP.	Green	The compressor is running
DEFROST	Red	The unit is under defrosting operation
IN RANGE	Orange	The inside temperature is within the proper range (within $\pm 2.0^{\circ}\text{C}$ ($\pm 3.6^{\circ}\text{F}$) of the preset temperature).
DE-HUMID.	Red	The unit is set to the dehumidification control operation. (optional)



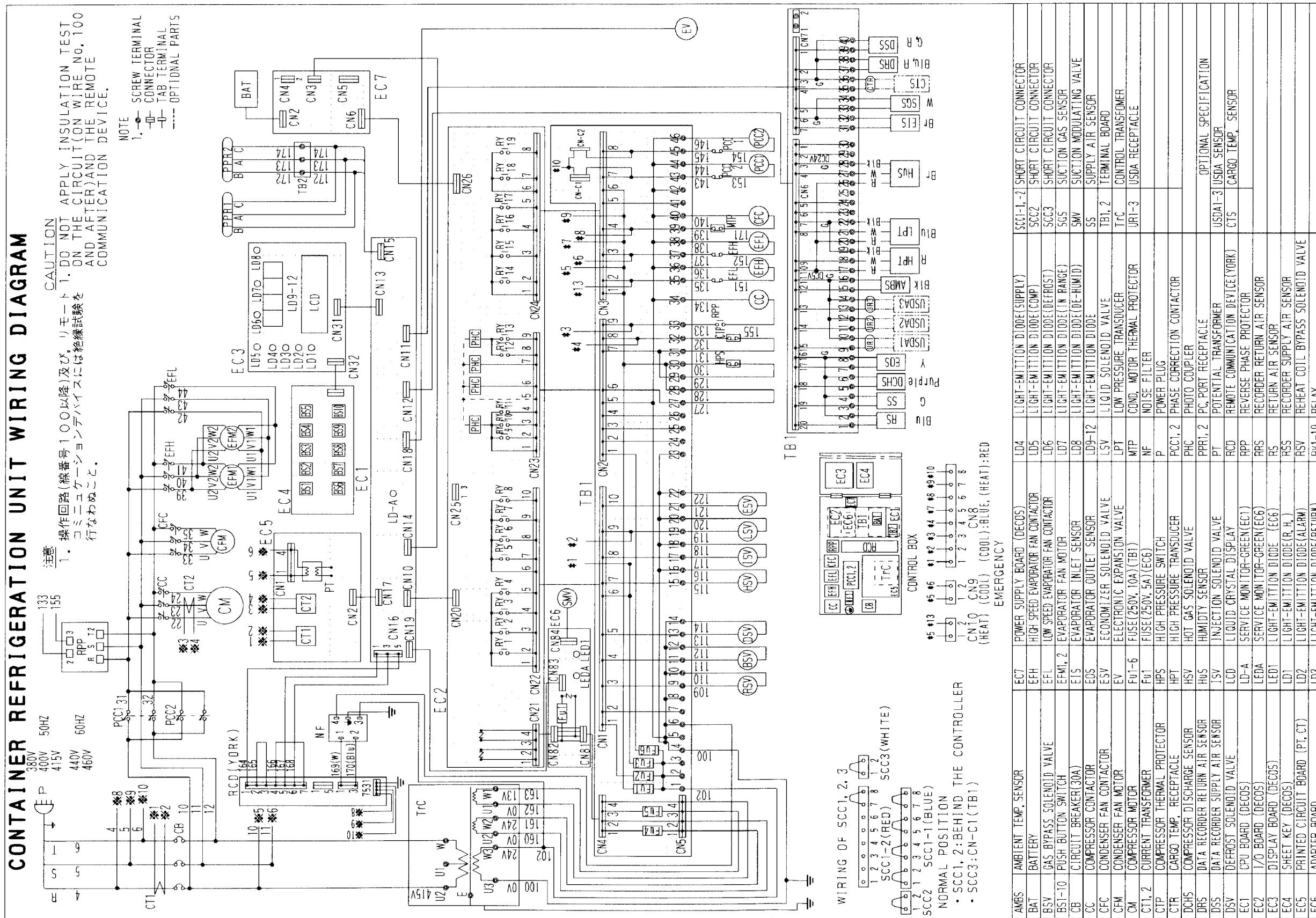
7.11 Fuse protection table

	Protection of:	Wiring diagram:
Fuse 1 (250V, 10A)	<ul style="list-style-type: none"> • High pressure switch (HPS) • Compressor contactor (CC) • Evaporator fan contactor high speed (EFH) • Evaporator fan contactor low speed (EFL) • Condenser fan contactor (CFC) • Compressor terminal protector (CTP) • Phase correction contactor (PCC1, PCC2) 	Drawing 7.12 at TB1 print board page 7-8
Fuse 2 (250V, 10A)	<ul style="list-style-type: none"> • Gas bypass solenoid valve (BSV) • Defrost solenoid valve (DSV) 	Drawing 7.12 at TB1 print board page 7-8
Fuse 3 (250V, 10A)	<ul style="list-style-type: none"> • Hot gas solenoid valve (HSV) • Liquid solenoid valve (LSV) • Injection solenoid valve (ISV) • Economizer solenoid valve (ESV) 	Drawing 7.12 at TB1 print board page 7-8
Fuse 4 (250V, 10A)	<ul style="list-style-type: none"> • Electronic expansion valve (EV) • PT and CT board 	Drawing 7.12 at TB1 print board page 7-8
Fuse 5 (250V, 10A)	<ul style="list-style-type: none"> • Recorder • LED indication • LCD display 	Drawing 7.12 at TB1 print board page 7-8
Fuse 6 (250V, 10A)	<ul style="list-style-type: none"> • Remote monitoring receptacle (RM) 	Drawing 7.12 at TB1 print board page 7-8
Fuse 7 (250V, 5A)	<ul style="list-style-type: none"> • Suction modulating valve (SMV) 	Drawing 7.12 at EC6 print board page 7-8

7.12 Schematic wiring diagram

●LXE10E-A14

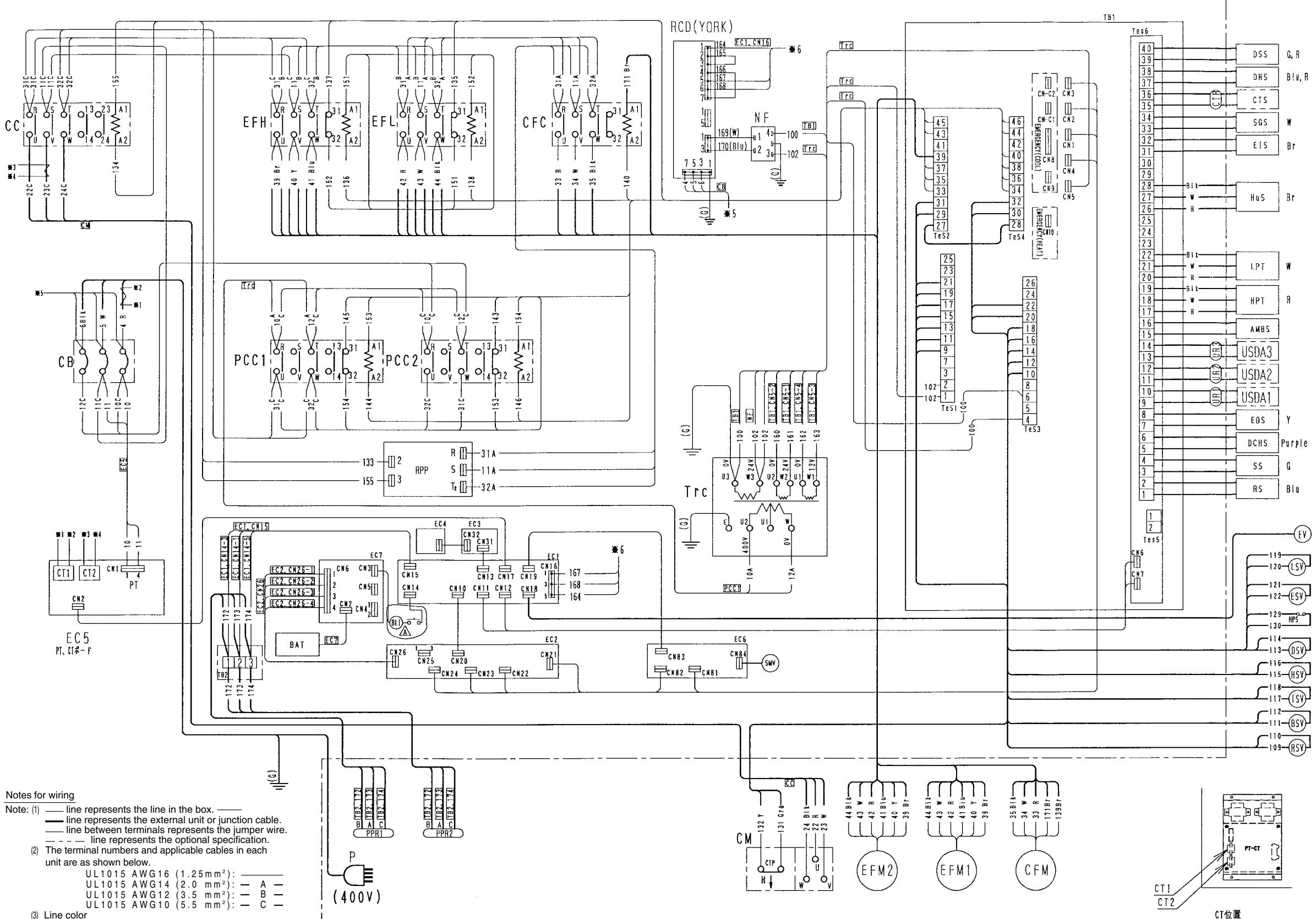
LXE10E-A15



7.13 Stereoscopic wiring diagram

●LXE10E-A14

LXE10E-A15



Notes for wiring

Note: (1) — line represents the line in the box.
— line represents the external unit or junction cable.
— line between terminals represents the jumper wire.

(2) The terminal numbers and applicable cables in each unit are as shown below.

UL1015 AWG16 (1.25 mm²): _____

UL1015 AWG14 (2.0 mm^2): — A —
 UL1015 AWG12 (3.5 mm^2): — B —
 UL1015 AWG10 (5.5 mm^2): — C —

(3) Line color

(3) Line color
 Bl: Black, Blu: Blue, G: Green
 Br: Brown, R : Red
 Y : Yellow, W : White
 (O) Other

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