

## Product Bulletin

### ASR CORROSION INHIBITOR 123 Acid Corrosion Inhibitor

#### PRODUCT DESCRIPTION AND APPLICATION

ASR CORROSION INHIBITOR 123 is a clear organic liquid designed to protect ferrous and non-ferrous metals from acid attack during cleaning, pickling, and other process applications. It forms a stable, protective molecular film on metal surfaces that minimizes hydrogen evolution and pitting corrosion without interfering with acid efficiency. The product is completely soluble in water and can be blended easily with most acid systems such as HCl, H<sub>2</sub>SO<sub>4</sub>, or organic acids. ASR CORROSION INHIBITOR 123 is compatible with other additives commonly used in acid cleaning formulations.

#### PHYSICAL & CHEMICAL PROPERTIES

Property	Typical Value
Form	Clear liquid
Appearance	Colorless to pale yellow
Odor	Mild amine-like
Density	8.6 – 9.0 lb/gal
Specific Gravity @25°C	1.03 – 1.08
pH (Neat)	8.0 – 9.5
Viscosity @25°C	1.0 – 1.3 cps
Freeze Point	2 °C
Freeze–Thaw Recovery	Complete
Flash Point (PMCC)	>110 °C
Solubility in Water	Complete

NOTE: These physical properties are typical values for this product. Please refer to the Safety Data Sheet (SDS) for the most current and complete information.

#### ACTIVE CONSTITUENTS

The active ingredients of ASR CORROSION INHIBITOR 123 are proprietary organic bases and stabilizers formulated in an aqueous medium to achieve excellent metal passivation and long-term stability.

## REGULATORY APPROVALS

ASR CORROSION INHIBITOR 123 contains no regulated heavy-metal salts or halogenated organics and complies with general industrial chemical standards for water-treatment additives. For specific regulatory certifications, refer to the SDS or contact your ASR representative.

## MATERIALS OF COMPATIBILITY

Compatible	Not Compatible
Carbon Steel	Aluminum
Stainless Steel	Copper
PVC	Copper Alloys
Polyethylene	Brass
Polypropylene	Nickel
Teflon (PTFE)	—
Viton	—
Buna N	—
Neoprene	—

## DOSAGE AND FEEDING

The required dosage of ASR CORROSION INHIBITOR 123 depends on acid type, concentration, temperature, and exposure time. A typical initial dosage range is 0.1 – 0.5 % v/v of the total acid solution. For your specific application, the local ASR technical representative will determine the optimal feed rate based on corrosion test data. Maintain adequate mixing to ensure uniform dispersion throughout the system. Do not overfeed; excessive dosage may reduce acid efficiency.

## ENVIRONMENTAL AND TOXICITY DATA

Refer to SDS Sections 11 and 12 for full aquatic and mammalian toxicological information. The product contains biodegradable organic components and is free from chromates or nitrites.

## SAFETY AND HANDLING

Read the product label and SDS carefully before use. Wear suitable gloves, goggles, and protective clothing during handling. Avoid contact with strong oxidizing agents and acids in concentrated form. In case of contact with eyes or skin, rinse immediately with plenty of water and seek medical attention if irritation persists. Consult SDS Section 8 for recommended personal protective equipment (PPE).

## **STORAGE**

Maximum storage temperature is 49 °C. Store in a cool, well-ventilated area away from direct sunlight and strong acids. Recommended in-plant storage period is six months. Avoid repeated freeze–thaw cycles. Refer to the SDS, Section 7, for detailed storage information.

## **REMARKS**

If you need assistance or more information on this product, please call your nearest ASR Representative.

For Medical and Transportation Emergencies involving ASR products, please see the Safety Data Sheet for the phone number.