

**Solution** Equation 11.47 can be written as

$$-\frac{U}{K_a(1-\varepsilon)} \int_{C_L}^{C_{L0}} \frac{dC_L}{C_L - C_L^*} = H$$

Using the equilibrium relationship, we obtain

$$C_L^* = \frac{1}{625} C_S^2$$

and by using the operating-line relationship, which is  $F/B = 10$ , we note that  $C_S = 10C_L$ .

$$C_L^* = \frac{1}{625} 100 C_L^2 = \frac{1}{6.25} C_L^2 = 0.16 C_L^2$$

Substituting this equation into eq. 11.47 yields

$$-\frac{U}{K_a(1-\varepsilon)} \int_{C_L}^{C_{L0}} \frac{dC_L}{C_L - 0.16 C_L^2} = H$$

Integration with the numerical values yields

$$-\frac{1.5 \text{ m/h}}{(15 \text{ h}^{-1})(0.8)} \int_{0.2}^5 \frac{dC_L}{C_L - 0.16 C_L^2} = H$$

$$H = 0.6 \text{ m.}$$

### 11.4.5. Dialysis

*Dialysis* is a membrane separation operation used for the removal of low-MW solutes such as organic acids ( $100 < \text{MW} < 500$ ) and inorganic ions ( $10 < \text{MW} < 100$ ) from a solution. A well-known example is the use of dialysis membranes to remove urea ( $\text{MW} = 60$ ) from urine in artificial kidney (dialysis) devices. In biotechnology dialysis can be used to remove salts from a protein solution, which is often a step in resolubilizing proteins that were initially in inclusion bodies. A schematic of a dialysis membrane is depicted in Fig. 11.18. Note that the membrane is selective. The dialysis membrane separates two phases containing low-MW and high-MW solutions. Since the MW cutoff of a dialysis membrane is very small, low-MW solutes move from a high- to a low-concentration region. At equilibrium, the chemical potentials of diffusing compounds on both sides of a membrane are equal.

$$\mu_1^\alpha = \mu_1^\beta \quad (11.51)$$

where  $\mu$  is the chemical potential of the diffusing compound. In terms of concentrations, eq. 11.51 can be written as

$$RT \ln C_1^\alpha \gamma_1^\alpha = RT \ln C_1^\beta \gamma_1^\beta \quad (11.52)$$

or

$$C_1^\alpha \gamma_1^\alpha = C_1^\beta \gamma_1^\beta \quad (11.53)$$