

- a. What are the effectiveness factors for  $D_p = 4$  mm and  $D_p = 7$  mm?
- b. The following data were obtained for  $D_p = 4$  mm at different substrate concentrations. Assuming no liquid film resistance, determine the  $r_m$  and  $K_s$  for the microbial system.

$S_0$ (mg/l)	$r$ (mg/l-h)
100	85
250	200
500	360
1000	630
2000	1000

- 9.13.** A waste-water stream of  $F = 1$  m<sup>3</sup>/h with substrate at 2000 mg/l is treated in an upflow packed bed containing immobilized bacteria in form of biofilm on small ceramic particles. The effluent substrate level is desired to be 30 mg/l. The rate of substrate removal is given by the following equation:

$$r_s = \frac{kXS}{K_s + S}$$

By using the following information, determine the required height of the column ( $H$ ).

$$k = 0.5 \text{ h}^{-1}, X = 10 \text{ g/l}, K_s = 200 \text{ mg/l}, L = 0.2 \text{ mm}, a = 100 \text{ m}^2/\text{m}^3, A = 4 \text{ m}^2, \eta = 0.8$$