

SUGGESTIONS FOR FURTHER READING

A number of general references address problems in reactor design, scale-up, control, and sterilization. The following are some examples.

- AIBA, S., A. E. HUMPHREY, AND N. F. MILLIS, *Biochemical Engineering*, 2d ed., Academic Press, New York, 1973. (Although this book is somewhat dated, it provides a good practical overview of all the topics in this chapter.)
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- BLANCH, H. W., AND D. S. CLARK, *Biochemical Engineering*. Marcel Dekker, Inc., New York, 1996.
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- PRAVE, P., AND OTHERS, *Fundamentals of Biotechnology*, VCH Verlagsgesellschaft, Weinheim, Germany, 1987.
- STEPHANOPOULOS, G., ed., *Bioprocessing* (Vol. 3 of *Biotechnology*, 2d ed., H.-J. Rehm and G. Reed, ed.), VCH, New York, 1993.

More specific articles and books are the following:

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- BYLUND, F., F. GUILLARD, S.-O ENFORS, C. TRÄGARDH, AND G. LARSSON, Scale Down of Recombinant Protein Production: A Comparative Study of Scaling Performance, *Bioprocess Eng.* 20:327–389, 1999.
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- KOSSEN, N. W. F., “Problems in the Design of Large Scale Bioreactors,” T. K. Ghose, ed., *Biotechnology and Bioprocess Engineering*, United India Press, New Delhi, pp. 365–385, 1985.
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- McFARLANE, C. M., AND A. W. NIENOW, Studies of High Solidity Ratio Hydrofoil Impellers for Aerated Bioreactors. I. Review, *Biotechnol. Prog.* 11:601–607, 1995.
- OLDSHUE, J., *Fluid Mixing Technology*, McGraw-Hill, New York, 1983.