

10.4.	Sterilization of Process Fluids	314
	<i>10.4.1. Introduction and the Kinetics of Death, 314</i>	
	<i>10.4.2. Sterilization of Liquids, 315</i>	
	<i>10.4.3. Sterilization of Gases, 320</i>	
10.5.	Summary	323
	Suggestions for Further Reading	324
	Problems	325

**11 RECOVERY AND PURIFICATION OF PRODUCTS** **329**

11.1.	Strategies to Recover and Purify Products	329
11.2.	Separation of Insoluble Products	331
	<i>11.2.1. Filtration, 332</i>	
	<i>11.2.2. Centrifugation, 336</i>	
	<i>11.2.3. Coagulation and Flocculation, 340</i>	
11.3.	Cell Disruption	341
	<i>11.3.1. Mechanical Methods, 341</i>	
	<i>11.3.2. Nonmechanical Methods, 342</i>	
11.4.	Separation of Soluble Products	343
	<i>11.4.1. Liquid–Liquid Extraction, 343</i>	
	<i>11.4.2. Aqueous Two-phase Extraction, 348</i>	
	<i>11.4.3. Precipitation, 349</i>	
	<i>11.4.4. Adsorption, 351</i>	
	<i>11.4.5. Dialysis, 355</i>	
	<i>11.4.6. Reverse Osmosis, 356</i>	
	<i>11.4.7. Ultrafiltration and Microfiltration, 358</i>	
	<i>11.4.8. Cross-flow Ultrafiltration and Microfiltration, 360</i>	
	<i>11.4.9. Chromatography, 365</i>	
	<i>11.4.10. Electrophoresis, 375</i>	
	<i>11.4.11. Electrodialysis, 376</i>	
11.5.	Finishing Steps for Purification	378
	<i>11.5.1. Crystallization, 378</i>	
	<i>11.5.2. Drying, 378</i>	
11.6.	Integration of Reaction and Separation	379
11.7.	Summary	380
	Suggestions for Further Reading	381
	Problems	382

**Part 4 Applications to Nonconventional Biological Systems** **385**

**12 BIOPROCESS CONSIDERATIONS IN USING ANIMAL CELL CULTURES** **385**

12.1.	Structure and Biochemistry of Animal Cells	385
12.2.	Methods Used for the Cultivation of Animal Cells	387