



**Figure 6.12.** Logistic growth curve.

$\Delta t$ (h)	$\bar{X}$ (g/L)	$\frac{1}{\bar{X}} \Delta X / \Delta t$ (h <sup>-1</sup> )	$\left(1 - \frac{\bar{X}}{X_{\infty}}\right)$	$k$ (h <sup>-1</sup> )
2	0.75	0.333	0.931	0.36
3	1.55	0.236	0.856	0.28
5	3.45	0.156	0.681	0.23
5	6.25	0.093	0.416	0.22
5	8.65	0.044	0.200	0.22
5	10.00	0.016	0.074	0.22
5	10.55	0.0057	0.023	0.25

A value of  $k = 0.24 \text{ h}^{-1}$  would describe most of the data, although it would slightly underestimate the initial growth rate. Another approach would be to take the log of the above equation to give:

$$\log \frac{1}{X} \frac{dX}{dt} = \log k + \log \left( 1 - \frac{\bar{X}_0}{X_{\infty}} \right)$$

and to fit the data to this equation and estimate  $k$  from the intercept. In this case  $k$  would be about  $0.25 \text{ h}^{-1}$ .

**b)** The yields are estimated directly from the data as:

$$Y_{P/S} = \frac{-\Delta P}{\Delta S} = \frac{-(49-0)}{(2-100)} = 0.5 \frac{\text{gP}}{\text{gS}}$$

$$Y_{X/S} = \frac{-\Delta X}{\Delta S} = \frac{-(10.7-0.5)}{(2-100)} = 0.104 \frac{\text{gX}}{\text{gS}}$$

The above estimate of  $Y_{X/S}$  is only approximate, as maintenance effects and endogenous metabolism have been neglected.