

- a. What are the effectiveness factors for $D_P = 4$ mm and $D_P = 7$ mm?
- b. The following data were obtained for $D_P = 4$ mm at different substrate concentrations. Assuming no liquid film resistance, determine the r_m and K_s for the microbial system.

S_0 (mg/l)	r (mg/l-h)
100	85
250	200
500	360
1000	630
2000	1000

9.13. A waste-water stream of $F = 1$ m³/h with substrate at 2000 mg/l is treated in an upflow packed bed containing immobilized bacteria in form of biofilm on small ceramic particles. The effluent substrate level is desired to be 30 mg/l. The rate of substrate removal is given by the following equation:

$$r_s = \frac{kXS}{K_s + S}$$

By using the following information, determine the required height of the column (H).

$$k = 0.5 \text{ h}^{-1}, X = 10 \text{ g/l}, K_s = 200 \text{ mg/l}, L = 0.2 \text{ mm}, a = 100 \text{ m}^2/\text{m}^3, A = 4 \text{ m}^2, \eta = 0.8$$