Supply Chain Analysis

Prepared By: Victor Ola

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Abstract

Dataset of 100 unique values for a Fashion and Beauty startup company, with different variables that has effect on the profit, revenue and the overall welfare and deficiencies of the business. The purpose of the analysis is to demonstrate the effect of these variables to understanding key inventory metrics, e.g., product type, price, lead times, stock levels etc

Variables

There are varieties of variables that will impact the outcome of this analysis:

- Product Type
 - Skin Care
 - Hair Care
 - Cosmetics
- Price
- Availability: availability of Products
- Revenue Generated: process of creating sales of products
- Stock Levels: level of stock required for effective control of goods.
- Lead Times: the amount of time when a company has all necessary resources on hand to manufacture a product and when it finally completes the manufacturing process
- Location: cities where manufacture of different product types listed above in India
 - Mumbai
 - Kolkata
 - Delhi
 - Bangalore
 - Chennai
- Production Volumes: volumes or quantity of products produced
- Manufacturing Cost: cost of production
- Inspection Results: quality check to verify if the product meets the required standard
 - Pending
 - Fail
 - Pass
- Defect Rate
- Transportation Mode: different means of transportation mode to get products delivered
 - Road
 - Air
 - Sea
 - Rail
- Total Cost: overall cost

Objectives

The objective of the analysis is to analyze the effect of variables relevance for operations and logistics roles; to demonstrate understanding of key inventory metrics.

The analysis seeks to answer the following questions:

Cost Analysis

- 1. The costliest products to produce
- 2. How manufacturing cost relate to selling price

Supply Chain Analysis

- 1. The average lead times of different product type
- 2. Are there correlation between defects rates and inspection results

Logistics Chain Analysis

- 1. How different transportation mode affect total cost
- 2. How different routes also affect total cost

Quality Analysis

1. How do average defect rates correlate with inspection result and manufacturing costs

Production Analysis

1. Are production volume aligned with market demands

Performance Insight

- 1. Revenue generated from different location
- 2. Revenue by product type
- 3. Revenue contribution percentage from different location
- 4. Profit from different location
- 5. Profit by product type
- 6. Profit contribution percentage from different location
- 7. Revenue generated and their profit margin

Analysis

Cost Analysis

1. The costliest products to produce



Fig I:Bar Chart showing the costliest product to produce

At ₹1,959.73, Skincare had the highest manufacturing cost and was 75.07% higher than cosmetics, which had the lowest manufacturing cost at ₹1,119.37. Skincare had the highest manufacturing cost at ₹1,959.73, followed by haircare at ₹1,647.57 and cosmetics at ₹1,119.37. Skincare accounted for 41.46% of manufacturing cost. Haircare had ₹1,647.57 manufacturing cost, skincare had ₹1,959.73, and cosmetics had ₹1,119.37.

2. How manufacturing cost relate to selling price

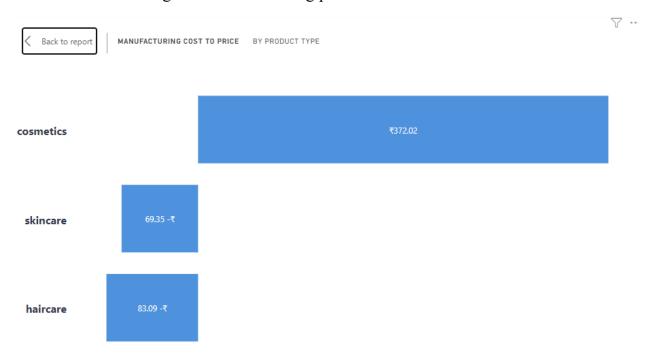


Fig II: Bar Chart Showing the Relationship Between Manufacturing Cost to Selling Price

At ₹372.02, cosmetics had the highest Manufacturing Cost to Price higher than haircare, which had the lowest Manufacturing Cost to Price at 83.09 -₹. Cosmetics had the highest Manufacturing Cost to Price at ₹372.02, followed by skincare at 69.35 -₹ and haircare at 83.09 -₹. Cosmetics accounted for 70.93% of Manufacturing Cost to Price. Haircare had 83.09 -₹ Manufacturing Cost to Price, skincare had 69.35 -₹, and cosmetics had ₹372.02.

Supply Chain Analysis

1. The average lead time of different product

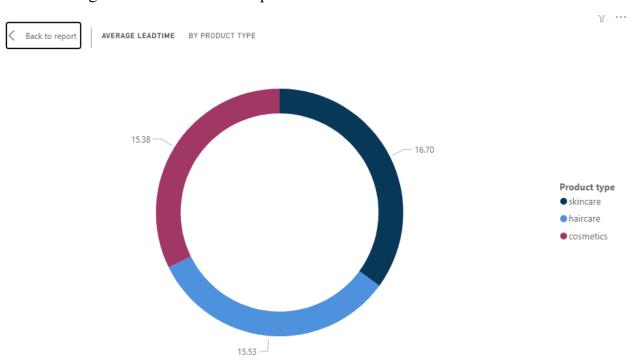


Fig III: Pie Chart Showing the Average Lead Time of Different Product

Skincare had the highest Average Leadtime at 16.70, followed by haircare at 15.53 and cosmetics at 15.38. Usually, more or an increased lead time could affect decrease in profit and revenue as lead time is the amount of time when a company has all necessary resources on hand to manufacture a product and when it finally completes the manufacturing process.

To avoid this raw material should be bought and brought in in batches and to avoid over stocking and having a good inventory control will come a long way to saving the business.

2. Are there correlation between defects rates and inspection results

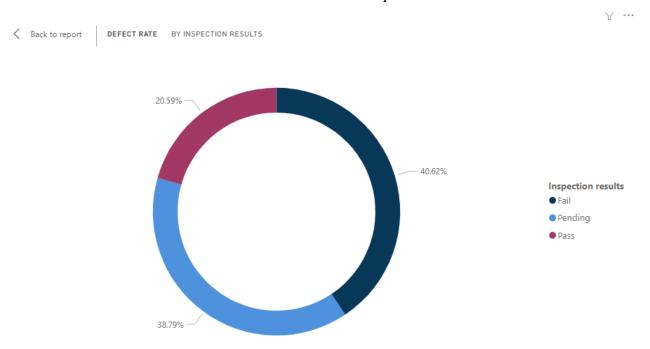


Fig IV: Pie Chart Showing Defect Rate of Different Product

Fail had the highest sum of defects at 92.49, followed by Pending at 88.32 and Pass at 46.90. Fail accounted for 40.62% of defect rate.

Logistics Chain Analysis

1. How different transportation modes affect cost

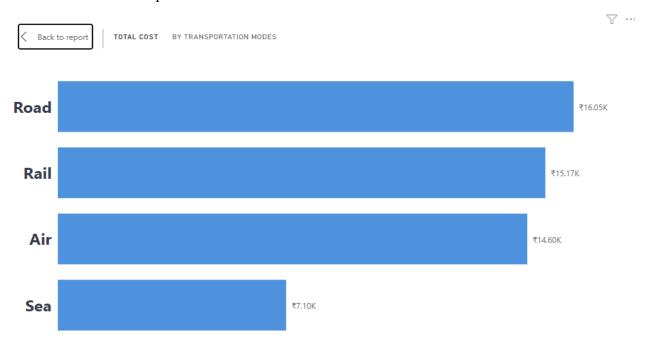


Fig V: Bar Chart Shows How Different Transportation Mode Affect Cost

At ₹16,048.19, Road had the highest Total Cost higher than Sea, which had the lowest Total Cost at ₹7,102.93. Road had the highest Total Cost at ₹16,048.19, followed by Rail, Air, and Sea. Road accounted for 30.32% of Total Cost. Across all 4 Transportation modes, Total Cost ranged from ₹7,102.93 to ₹16,048.19.

2. How different routes also affect Total cost

Route B

Route A

Route C

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Fig VI: Bar Chart Shows How Different Routes Also Affect Total Cost

At ₹22,039.38, Route B had the highest Total Cost higher than Route C, which had the lowest Total Cost at ₹10,009.42. Route B had the highest Total Cost at ₹22,039.38, followed by Route A at ₹20,875.77 and Route C at ₹10,009.42. Route B accounted for 41.64% of Total Cost. Route B had ₹22,039.38 Total Cost, Route C had ₹10,009.42, and Route A had ₹20,875.77.

Quality Analysis

1. How do average defect rates correlate with inspection result and manufacturing costs

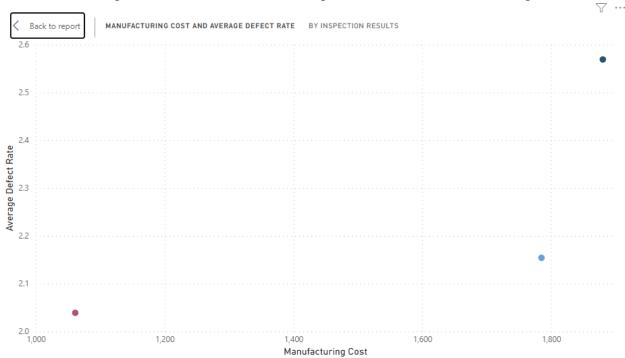


Fig VII: A Scatter Chart Showing Correlation Between The 3 Factors

Fail had the highest Manufacturing Cost (₹1,880.30) and Average Defect Rate (2.57).

Production Analysis

1. Are production volume aligned with market demands

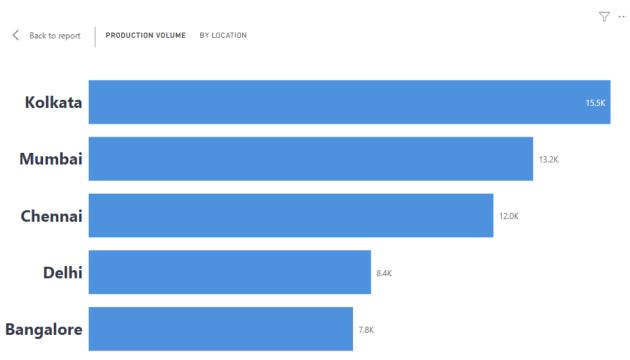


Fig VIII: Bar Chart of Production Volume with Market Demands

At **15451**, Kolkata had the highest Production Volume and was **97.41%** higher than Bangalore, which had the lowest Production Volume at 7827. Kolkata accounted for **27.21%** of Production Volume. Across all 5 Location, Production Volume ranged from **7827** to **15451**.

Performance Insight

1. Revenue generated from different location

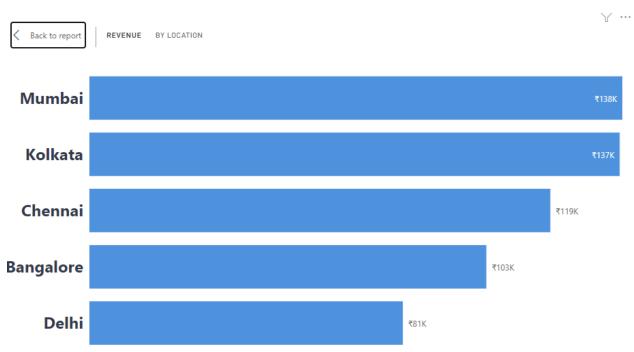


Fig IX: Bar Chart of Revenue from Different Location

At ₹137,755.03, Mumbai had the highest Revenue and was 70.01% higher than Delhi, which had the lowest Revenue at ₹81,027.70. Mumbai accounted for 23.85% of Revenue. Across all 5 Location, Revenue ranged from ₹81,027.70 to ₹137,755.03.

2. Revenue by product type



Fig X: Bar Chart of Revenue from Different Product

At ₹241,628.16, skincare had the highest Revenue and was 49.60% higher than cosmetics, which had the lowest Revenue at ₹161,521.27. skincare had the highest Revenue at ₹241,628.16, followed by haircare at ₹174,455.39 and cosmetics at ₹161,521.27. skincare accounted for 41.83% of Revenue. haircare had ₹174,455.39 Revenue, skincare had ₹241,628.16 while cosmetics had ₹161,521.27.

3. Revenue contribution percentage from different location

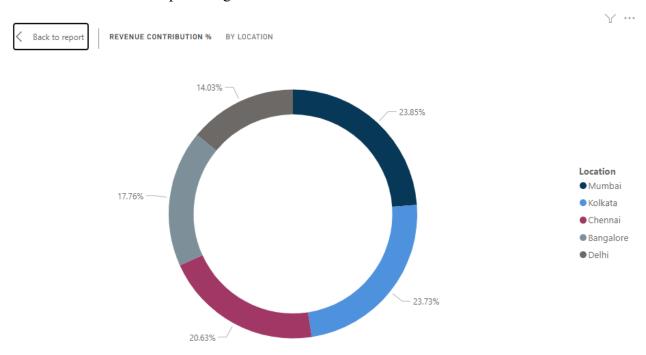


Fig XI: Pie Chart of Revenue Contribution Percentage from Different Location

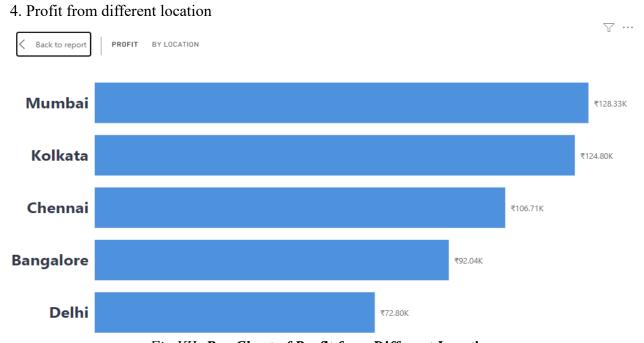


Fig XII: Bar Chart of Profit from Different Location

At ₹128,331.50, Mumbai had the highest Profit and was 76.27% higher than Delhi, which had the lowest Profit at ₹72,804.13. Mumbai accounted for 24.46% of Profit. Across all 5 Location, Profit ranged from ₹72,804.13 to ₹128,331.50.

5. Profit by product type



Fig XIII: Bar Chart of Profit by Product Type

At ₹219,398.84, skincare had the highest Profit and was 48.09% higher than cosmetics, which had the lowest Profit at ₹148,154.87. skincare had the highest Profit at ₹219,398.84, followed by haircare at ₹157,126.53 and cosmetics at ₹148,154.87. skincare accounted for 41.82% of Profit. haircare had ₹157,126.53 Profit, skincare had ₹219,398.84, and cosmetics had ₹148,154.87.

6. Profit contribution percentage by different location

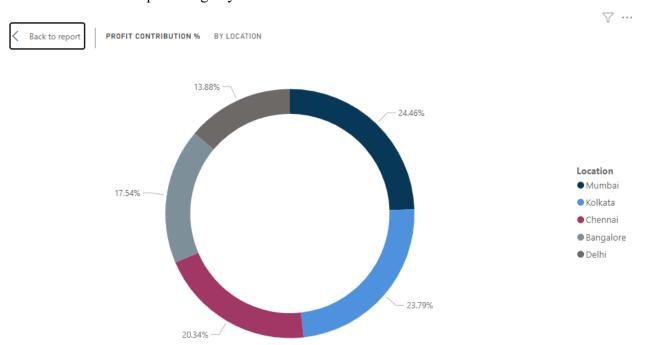


Fig XIV: Pie Chart of Profit Contribution from Different Location

7. Revenue generated and profit margin percentage across different location

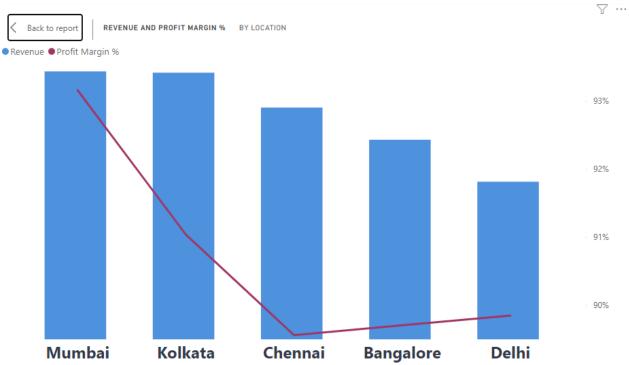


Fig XV: Relationship of Revenue and Profit Margin% from Different Location

At ₹137,755.03, Mumbai had the highest Revenue and was 70.01% higher than Delhi, which had the lowest Revenue at ₹81,027.70. Revenue and total Profit Margin% are positively correlated with each other. Mumbai accounted for 23.85% of Revenue. Revenue and Profit Margin% diverged the most when the Location was Mumbai, when Revenue was ₹137,754.10 higher than Profit Margin%.

Key Insights

- For any business to make profit the sale prices should be higher than manufacturing cost but products like skincare and haircare had negative result, to cover up for a potential loss the business sold more item to make up the difference. Check Fig II: Bar Chart Showing the Relationship Between Manufacturing Cost to Selling Price
- For the growth of a business especially with businesses under manufacturing your inventory must be well controlled, Skincare was the most expensive product to manufacture and it also had the highest average of lead times. Hence, if a good inventory is kept for raw materials to be used for production there would be reduction in lead times, which will significantly reduce the manufacturing cost. Check Fig I:Bar chart showing the costliest product to produce & Fig III: Pie Chart Showing the Average Lead Time of Different Product
- There are more failed products, products that fail quality test will cost the company more
 especially if the product can be reamended to pass the required standard of quality. Check
 Fig IV: Pie Chart Showing Defect Rate of Different Product & Fig VII: A Scatter Chart
 Showing Correlation Between The 3 Factors
- Generating more sales or revenue does not mean the business makes more profit or gets more profit margin, out of the cities listed in <u>Fig XV</u>: <u>Relationship of Revenue and Profit Margin% from Different Location</u> Delhi had the least amount of Revenue but has higher profit margin than Chennai and Bangalore. Generating more revenue can make up for potential loss in a business especially when the business generates more sales through massive discounts and promotions.
- Generally, sea transport is the slowest and cheapest mode which actually shows in <u>Fig V</u>: <u>Bar Chart Shows How Different Transportation Mode Affect Cost</u> while air is the most expensive but moving products or manufactured goods by either air, rail or sea will require additional land transport to reach its final destination. So, it explains why road transportation was the costliest in this business.