Station1\_Metal\_Sorting\_Subroutine - Ladder Diagram MultiStation\_test:MainTask:Station1\_Program

5/2/2022 3:08:53 PM E:\Mechatronics Project\MultiStationMaster\_Version12.ACD

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Total number of rungs in routine: 3

S1\_X1\_Bit S1\_LimSwX1\_Status 0 S1\_Y1\_Bit S1\_LimSwY1\_Status 1 **--**]/ S1\_X1\_Bit S1\_Y1\_Bit Move\_Done\_Bit 2 (End)