Data type Name: UDT_FaultTimers

Description:

An UDT containing a list of Timers for fault checking

Size: 120 byte(s)

Name	Value	Data Type	Style
LiftBtmToTop		TIMER	NullType
Timer for lift to go from bottom to to			
External Access:	Read/Write		
LiftCylRetToExt		TIMER	NullType
Timer for cylinder to go from retrac	ted to extended		
External Access:	Read/Write		
LiftCylExtToRet		TIMER	NullType
Timer for cylinder to go from extend	ded to retracted		- ····
External Access:	Read/Write		
LiftTopToBtm		TIMER	NullType
Timer for lift to go from top to botto	om		Tuni iype
External Access:	Read/Write		
ConveyorMtr		TIMER	NullType
Timer for conveyor motor ON			rumiype
External Access:	Read/Write		
LiftToPickup		TIMER	NullType
Timer object to leave lift until it reaches pickup spot			1.0011) P
External Access:	Read/Write		
MtrX		TIMER	NullType
Time for the motor on the X-Axis to	be on		71
External Access:	Read/Write		
MtrY		TIMER	NullType
Time for the motor on the Y-Axis to	be on		71
External Access:	Read/Write		
ArmRetToExt		TIMER	NullType
Timer for the gantry Arm cylinder to	go from retracted to extended		71
External Access:	Read/Write		
ArmExtToRet		TIMER	NullType
Timer for the gantry Arm cylinder to	go from extended to retracted		- 7 r -
External Access:	Read/Write		