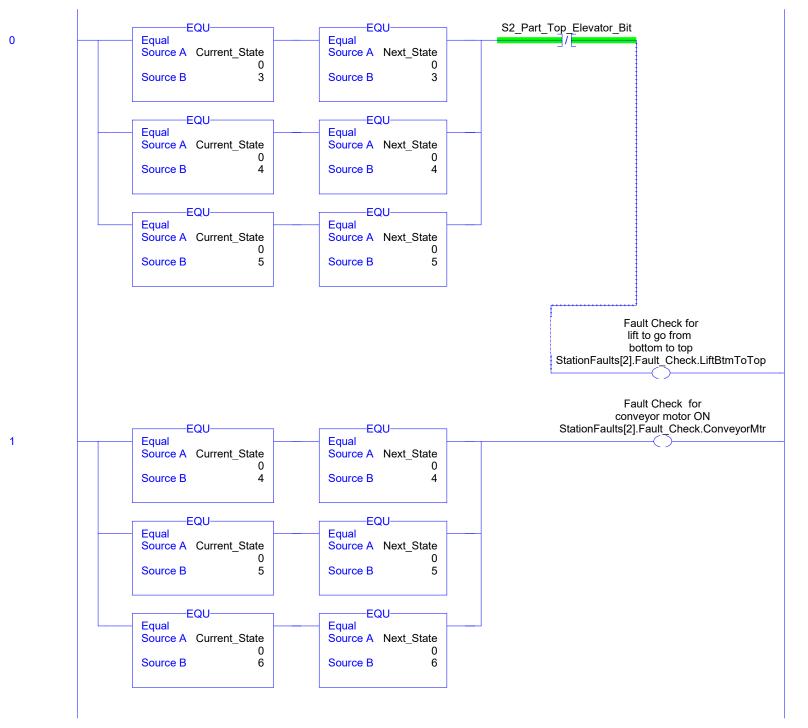
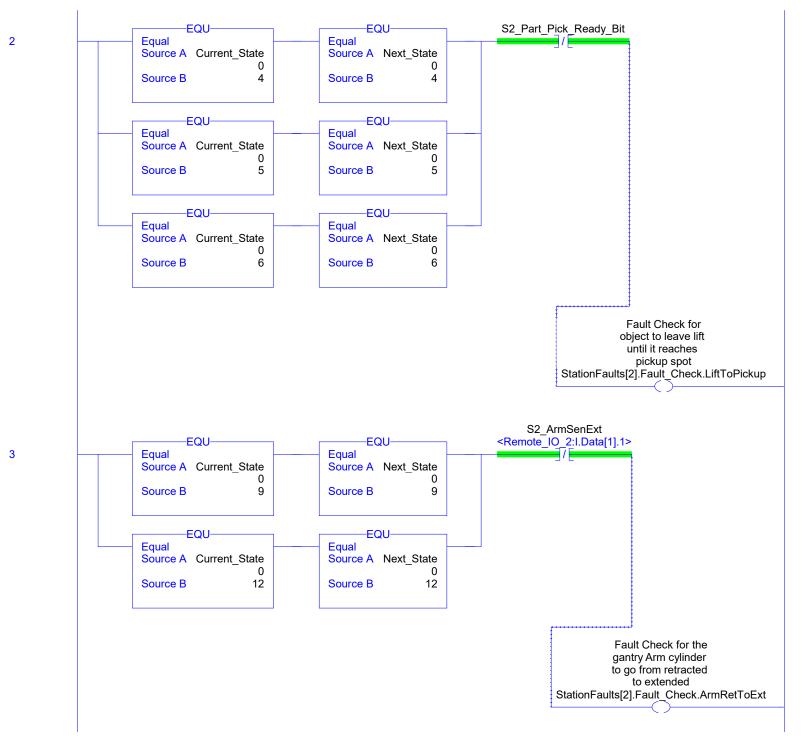
E:\Mechatronics Project\MultiStationMaster Version12.ACD



E:\Mechatronics Project\MultiStationMaster Version12.ACD

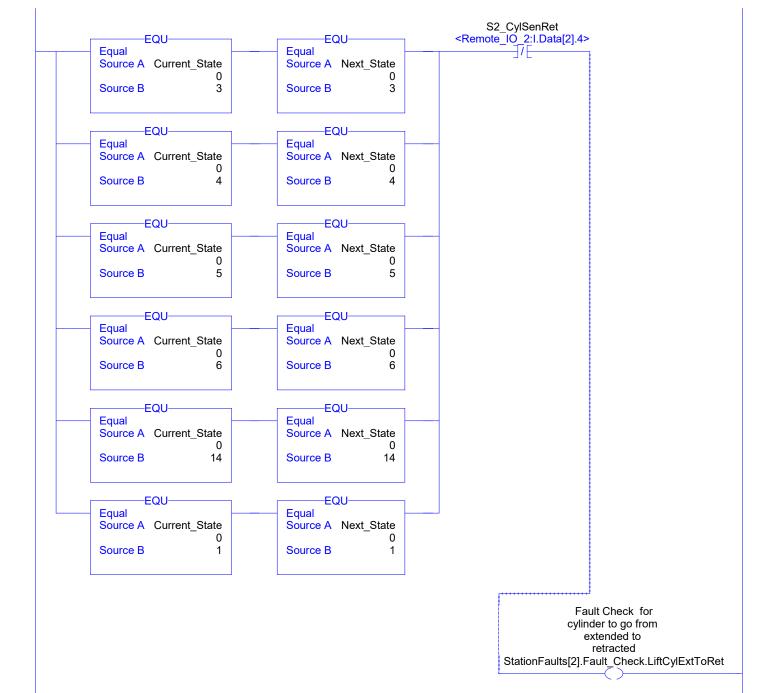


S2_CylSenExt <Remote_IO_2:I.Data[2].3> -EQU--EQU-Equal Equal Source A Current_State Source A Next_State 0 0 Source B 5 Source B 5 S2_Lift_Drop_timer.DN -EQU-EQU-Equal Equal Source A Current_State Source A Next_State Source B Source B 14 Fault Check for cylinder to go from retracted to extended StationFaults[2].Fault_Check.LiftCylRetToExt

Page 4

Total number of rungs in routine: 10

5



6

MultiStation_test:MainTask:Station2_Program
Total number of rungs in routine: 10

S2_LiftSen_Bottom <Remote_IO_2:I.Data[1].0> -EQU--EQU-Equal Equal Source A Next_State Source A Current_State 0 0 Source B Source B -EQU--EQU-Equal Equal Source A Current_State Source A Next_State Source B Source B -EQU--EQU-Equal Equal Source A Current_State Source A Next_State Source B Source B -EQU--EQU-Equal Equal Source A Current_State Source A Next_State Source B Source B -EQU----EQU-Equal Equal Source A Current_State Source A Next_State Source B Source B -EQU--EQU-Equal Equal Source A Next_State Source A Current_State Source B Source B 14 Fault Check for lift to go from top to bottom StationFaults[2].Fault_Check.LiftTopToBtm

otal number of rungs in routine: 10 E:\Mechatronics Project\MultiStationMaster_Version12.ACD

