MultiStation_test:MainTask:Station1_Program

Page 1

E:\Mechatronics Project\MultiStationMaster Version12.ACD

Total number of rungs in routine: 15 Input Capture S1 STOP <Remote_IO:I.Data[3].0> S1 stop bit 0 S1_START <Remote_IO:I.Data[2].7> S1_stop_bit S1_start_bit HMI_START_S1 ┪┢╸ HMI START_ALL S1 CapSen Lift <Remote IO:I.Data[2].5> S1 Cap Lift Bit S1 IndSen Lift <Remote_IO:I.Data[2].6> S1_Ind_Lift_Bit 3 S1 OptSen Lift <Remote_IO:I.Data[2].1> S1_Opt_Lift_Bit S1 LiftSen Top <Remote_IO:I.Data[2].0> S1_Part_Top_Elevator_Bit 5 S1_CapSen_Pick <Remote_iO:I.Data[2].2> S1_Part_Pick_Ready_Bit 6 S1_ProxSen_Y1 <Remote_IO:I.Data[1].7> S1_Y1_Bit S1 ProxSen Y2 <Remote_IO:I.Data[1].6> S1_Y2_Bit 8 S1 ProxSen X1 <Remote_IO:I.Data[1].3> S1_X1_Bit S1 ProxSen X3 <Remote_IO:I.Data[1].5> S1_X3_Bit 10 S1 ArmSenExt ${\tt S1_Gantry_Arm_Extended_Bit}$ <Remote_IO:I.Data[1].1> 11 S1 ArmSenRet <Remote_IO:I.Data[1].2> S1_Gantry_Arm_Retracted_Bit 12 S1_CylSenExt <Remote_IO:I.Data[2].3> S1_Cylinder_extend_bit 13 S1 LiftSen Bottom <Remote_IO:I.Data[1].0> S1 LiftSen Bottom Bit 14

S1_Inputs - Ladder Diagram
MultiStation_test:MainTask:Station1_Program
Total number of rungs in routine: 15 **Page 2** 5/2/2022 3:07:30 PM

Total number of rungs in routine: 15	E:\Mechatronics Project\MultiStationMaster	Version12.AC

(End)