Total number of rungs in routine: 23

MultiStation_test:FaultTask:Station2_ProgramFaults

5/2/2022 3:05:29 PM

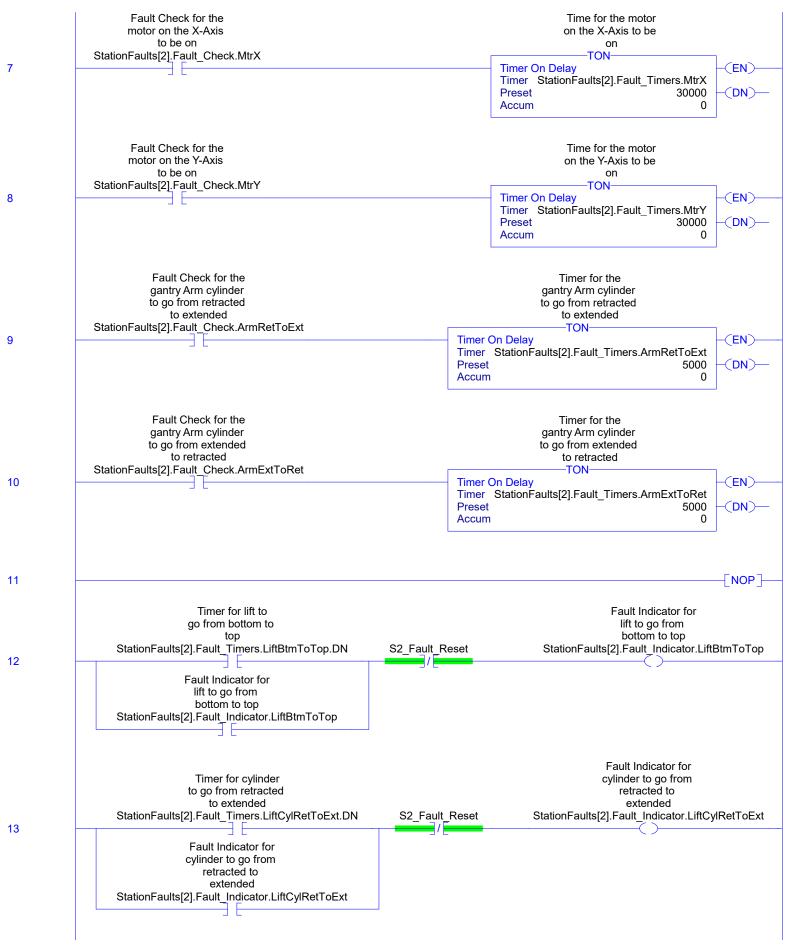
Page 1

E:\Mechatronics Project\MultiStationMaster Version12.ACD

S2_Fault_Reset COP-0 Copy File Source StationFaults[0] StationFaults[2] Dest Length Fault Check for Timer for lift to lift to go from go from bottom to bottom to top top StationFaults[2].Fault_Check.LiftBtmToTop TON-Timer On Delay (EN)1 Timer StationFaults[2].Fault_Timers.LiftBtmToTop Preset 5000 -(DN)Accum Fault Check for cylinder to go from Timer for cylinder retracted to to go from retracted extended to extended StationFaults[2].Fault_Check.LiftCylRetToExt TON (EN) Timer On Delay Timer StationFaults[2].Fault Timers.LiftCylRetToExt 5000 (DN) Preset Accum 0 Fault Check for cylinder to go from Timer for cylinder extended to to go from extended retracted to retracted StationFaults[2].Fault_Check.LiftCylExtToRet TON Timer On Delay (EN) Timer StationFaults[2].Fault_Timers.LiftCylExtToRet Preset (DN)Accum 0 Fault Check for Timer for lift to lift to go from top go from top to to bottom bottom StationFaults[2].Fault_Check.LiftTopToBtm TON Timer On Delay (EN)Timer StationFaults[2].Fault Timers.LiftTopToBtm Preset 5000 (DN)Accum 0 Fault Check for Timer for conveyor conveyor motor ON motor ON StationFaults[2].Fault_Check.ConveyorMtr TON-5 Timer On Delay (EN) Timer StationFaults[2].Fault_Timers.ConveyorMtr (DN) Preset 10000 Accum 0 Fault Check for object to leave lift Timer object to until it reaches leave lift until it pickup spot reaches pickup spot StationFaults[2].Fault Check.LiftToPickup TON-6 Timer On Delay (EN) Timer StationFaults[2].Fault_Timers.LiftToPickup (DN)Preset 10000 Accum

MultiStation_test:FaultTask:Station2_ProgramFaults

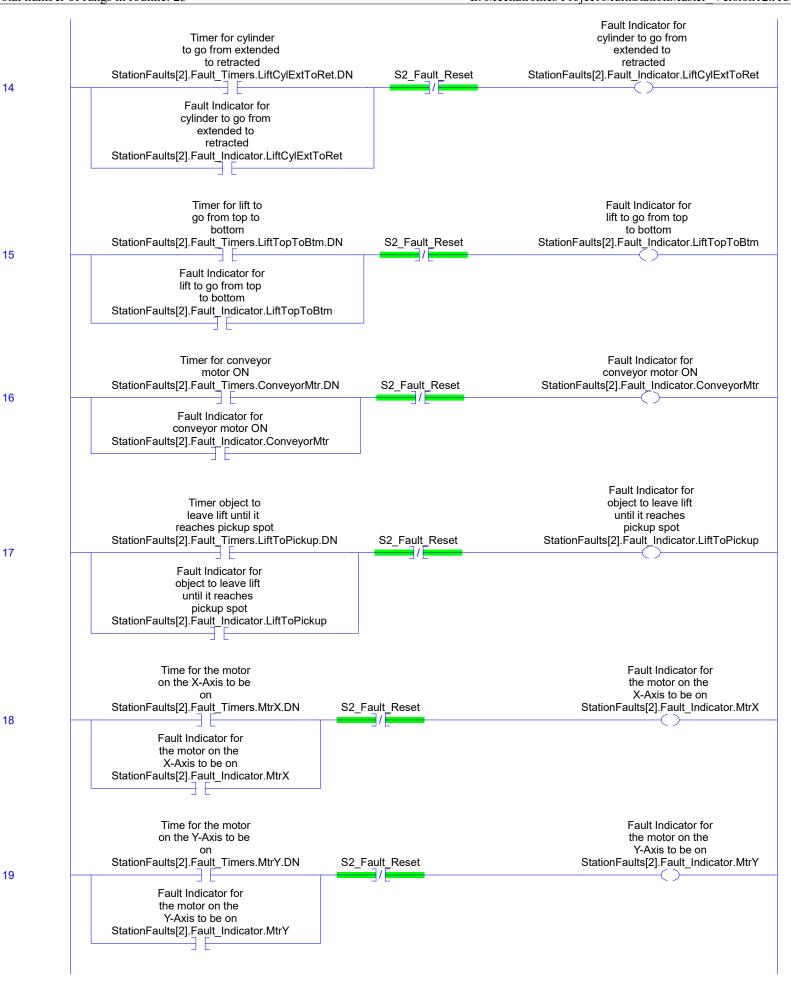
Total number of rungs in routine: 23 E:\Mechatronics Project\MultiStationMaster Version12.ACD



Page 3

E:\Mechatronics Project\MultiStationMaster Version12.ACD

MultiStation_test:FaultTask:Station2_ProgramFaults Total number of rungs in routine: 23



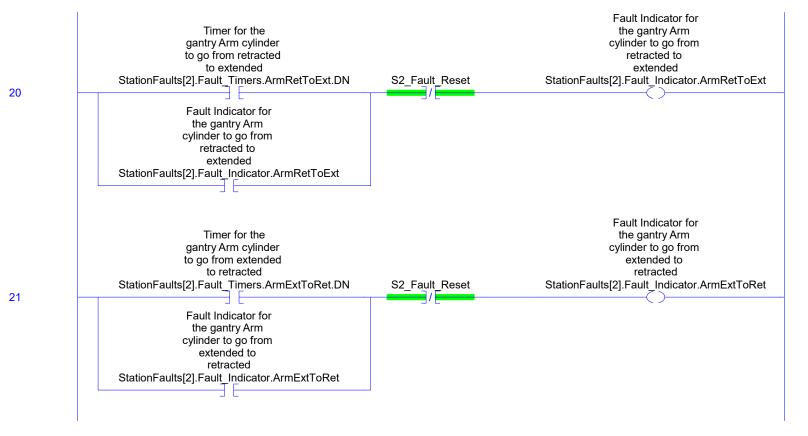
S2_Faults - Ladder Diagram

MultiStation_test:FaultTask:Station2_ProgramFaults Total number of rungs in routine: 23

5/2/2022 3:05:31 PM

Page 4

E:\Mechatronics Project\MultiStationMaster Version12.ACD



22

(End)

MultiStation_test:FaultTask:Station2_ProgramFaults Total number of rungs in routine: 23

al number of rungs in routine: 23 E:\Mechatronics Project\MultiStationMaster_Version12.ACD

