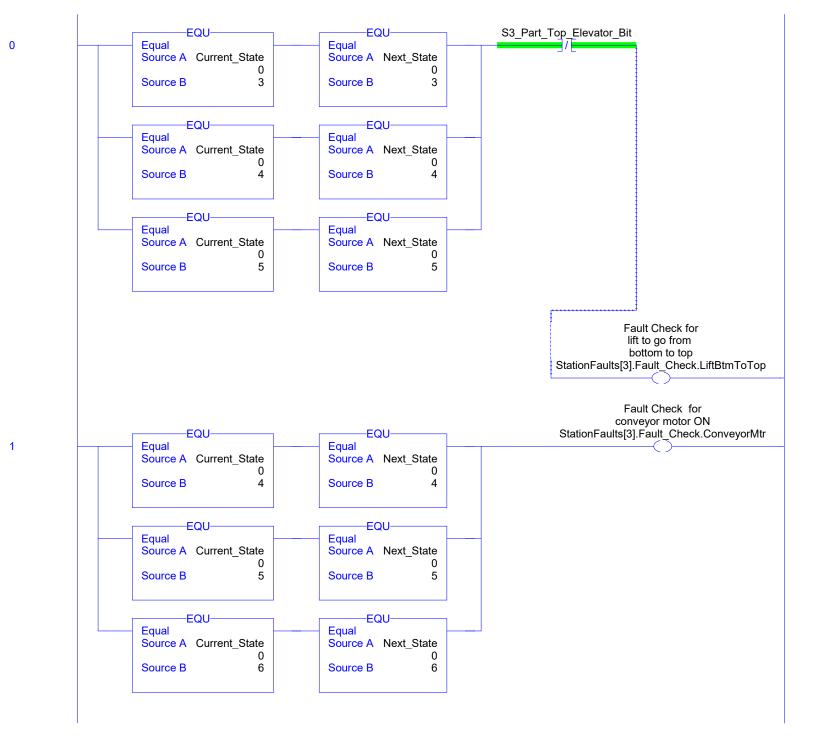
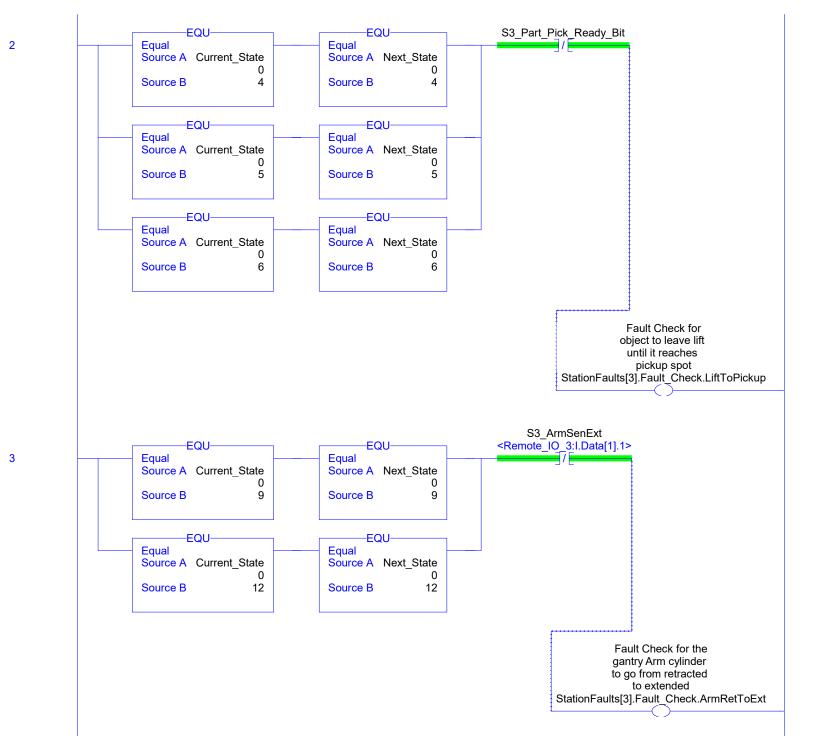
E:\Mechatronics Project\MultiStationMaster Version12.ACD



E:\Mechatronics Project\MultiStationMaster Version12.ACD

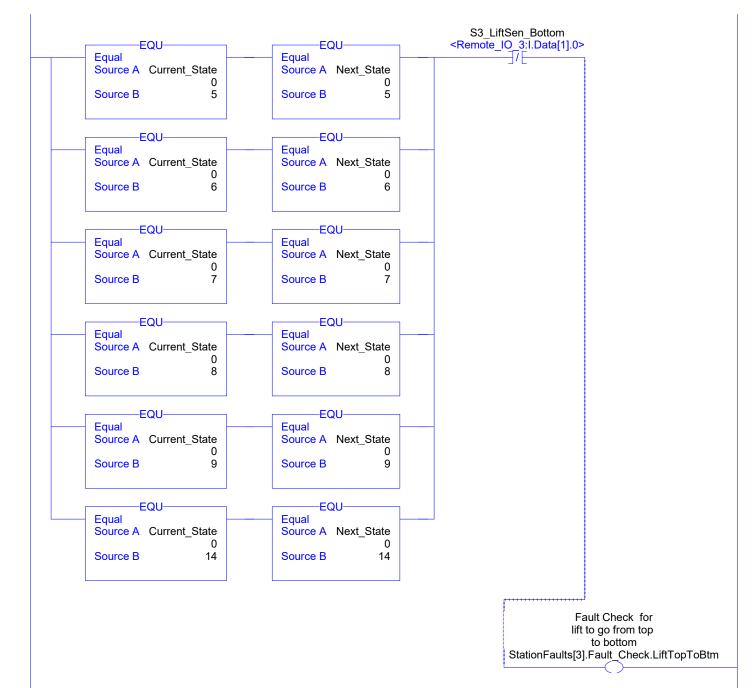


S3_CylSenExt <Remote_IO_3:I.Data[2].3> -EQU--EQU-Equal Equal Source A Current_State Source A Next_State 0 0 Source B 5 Source B 5 S3_Lift_Drop_timer.DN -EQU-EQU-Equal Equal Source A Current_State Source A Next_State Source B Source B 14 Fault Check for cylinder to go from retracted to extended StationFaults[3].Fault_Check.LiftCylRetToExt

> S3_CylSenRet <Remote_IO_3:I.Data[2].4> -EQU--EQU-Equal Equal Source A Next_State Source A Current_State 0 0 Source B Source B -EQU---EQU-Equal Equal Source A Current_State Source A Next_State Source B Source B -EQU-----EQU-Equal Equal Source A Current_State Source A Next_State Source B Source B -EQU----EQU-Equal Equal Source A Current_State Source A Next_State Source B Source B -EQU----EQU-Equal Equal Source A Current_State Source A Next_State Source B Source B 14 -EQU--EQU---Equal Equal Source A Current_State Source A Next_State Source B Source B Fault Check for cylinder to go from extended to retracted StationFaults[3].Fault_Check.LiftCylExtToRet

6

MultiStation_test:MainTask:Station3_Program
Total number of rungs in routine: 10



Total number of rungs in routine: 10

