



Features of Combination Beading Tube Expander :-

- Expanding Beading & Re Rolling in Single Operation.
- Reduce Labour Cost.
- Self Retained Rolls In Cage.
- Produce Perfect Beading & Noise free Operation.

TUBE EXPANDERS SPECIFICATION

TUBE			EXPANSION RANGE Inch (mm)	BEADING EXPANDER ASSEMBLY	MANDREL		ROLLS	BEADING ROLL PART NO	GUIDE ROLL ASSEMBLY
OD		BWG (INCH)			PART NO	SQUAR E			
Inch	(mm)								
2"	50.8m m	10 (0.134)	1.700 – 1.906 (43.2 – 48.4)	41633 – 010	41615	3/4"	41670 (SET OF 4)	41631 – 010	41701 – 010
		11 (0.120)		41633 – 011				41631 – 011	41701 – 011
		12 (0.109)		41633 – 012				41631 – 012	41701 – 012
		13 (0.095)		41633 – 013				41631 – 013	41701 – 013
2.1/2 "	63.5m m	10 (0.134)	2.200 – 2.460 (55.9 – 62.5)	41634 – 010	41635	1"	41673 (SET OF 5)	41651 – 010	41702 - 010
		11 (0.120)		41634 – 011				41651 – 011	41702 – 011
		12 (0.109)		41634 – 012				41651 – 012	41702 – 012
		13 (0.095)		41634 – 013				41651 – 013	41702 – 013
3"	76.2m m	10 (0.134)	2.700 – 2.980 (68.6 – 75.7)	41635 – 010	41655	1"	41676 (SET OF 5)	41671 – 010	41703 – 010
		11 (0.120)		41635 – 011				41671 – 011	41703 – 011
		12 (0.109)		41635 – 012				41671 – 012	41703 – 012