

B STERILE INSTALLATION REQUIREMENTS

SL NO	IN AND OUTLETS OF THE MACHINE	PLUMBING MATERIAL	SIZE	LOCATION IN MACHINE	ROOM LOCATION	MAXIMUM PERMISSIBLE LENGTH OF PIPE
1	VALVE BENCH STEAM EXHAUST (HIGH PRESSURE STEAM @134°C)	GI	1"	<ul style="list-style-type: none"> ➔ REAR SIDE IN SINGLE DOOR MACHINES, ➔ RIGHT SIDE IN DOUBLE DOOR 	2'1" FROM FLOOR	3 METRE AT SAME LEVEL
2	STEAM TRAP EXHAUST	GI	1"	<ul style="list-style-type: none"> ➔ REAR IN SINGLE DOOR MACHINE ➔ LEFT SIDE IN DOUBLE DOOR MACHINE 	2'6" FROM FLOOR	3 METRE AT SAME LEVEL
3	BOILER & VACUUM PUMP OUTLET	CPVC	1"	8" ABOVE FLOOR LEVEL AT REAR SIDE	AT FLOOR LEVEL ON THE REAR SIDE WALL	5 METRE AT FLOOR LEVEL
4	RO WATER IN TO BOILER	CPVC	1"	8" ABOVE FLOOR LEVEL AT REAR SIDE	8" FROM FLOOR AT REAR SIDE WALL	NOT APPLICABLE
5	RAW WATER TO VACUUM PUMP	CPVC	1" OR 3/4"	8.5" ABOVE FLOOR LEVEL AT REAR SIDE	8.5" FROM FLOOR AT REAR SIDE WALL	NOT APPLICABLE