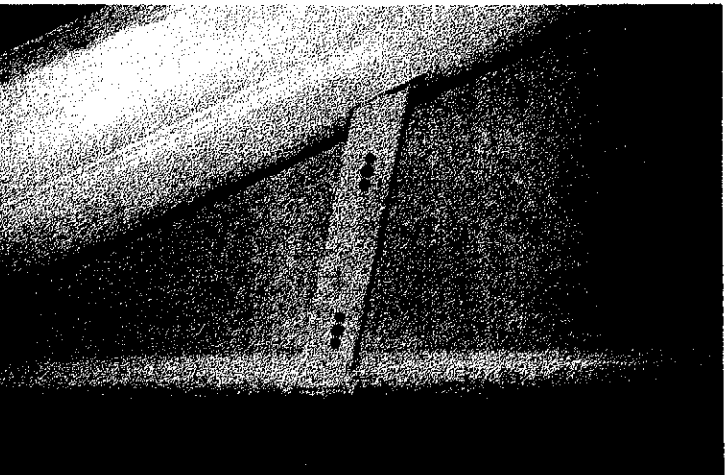


## LANDING GEAR STEP

### Sub-Section "H"

The Step for the Landing Gear on the Speedster needs to be fitted prior to the covering of the Landing Gear Leg.

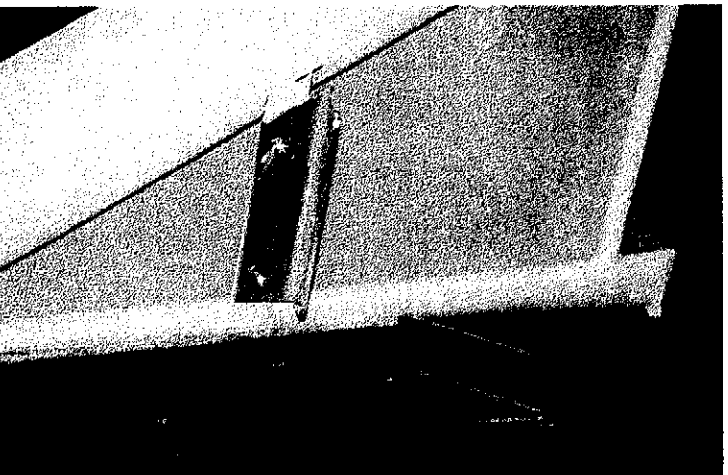


Nut Plates install on angle on Gear Leg

**STEP 1: TRIM STEP**  
P/N 63900 comes as a rectangular shaped angle. Trim the corner from this angle to make a left and right hand Step. Lay out the screw holes and drill as in Fig. LG-H-1. Drill holes 3/16 in.

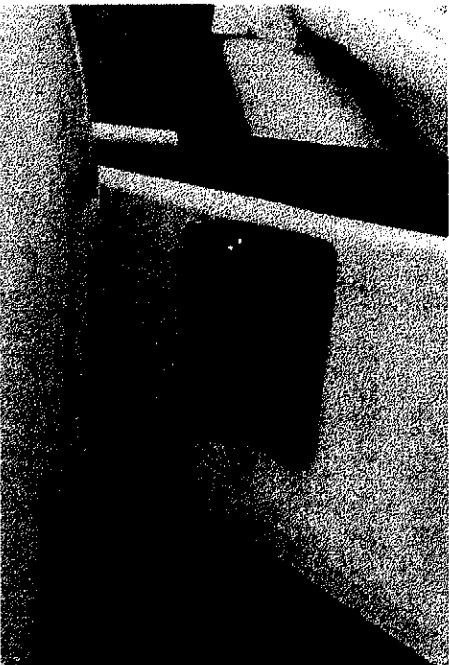
**STEP 2: DRILL GEAR LEG**  
Place the 63900 Steps on the left and right Gear Legs, and after centering the Step, drill matching holes in the angle welded in the Legs for this purpose.

**STEP 3: INSTALL NUT PLATES**  
Temporarily install the P/N 91175 Nut Plates with P/N 91119 Screws and drill through the flanges of the Nut Plates with a 3/32" (0.094) drill. Remove the Screws and fasten the Plates with P/N 91099 Driven Rivets.



Fit Step to the Gear Leg

SkyStar Aircraft Corporation				© 1992	
MODEL	ASSEMBLY	REVISION	DATE	SECTION	PAGE
4-1200	Sub-Section "H" Landing Gear Step		Sept 1, 1993	Landing Gear	LG-H-1



**STEP 4: INSTALL P/N 62912 SHIELD**  
Trim the P/N 62912 Step Shield to match Gear Leg, and drill through the 63900 Step to position the holes in the Shield. Remove the Shield and the Step from the Gear Leg, as the leg must be covered and painted before final assembly.

Gear Leg with Step and Shield in place

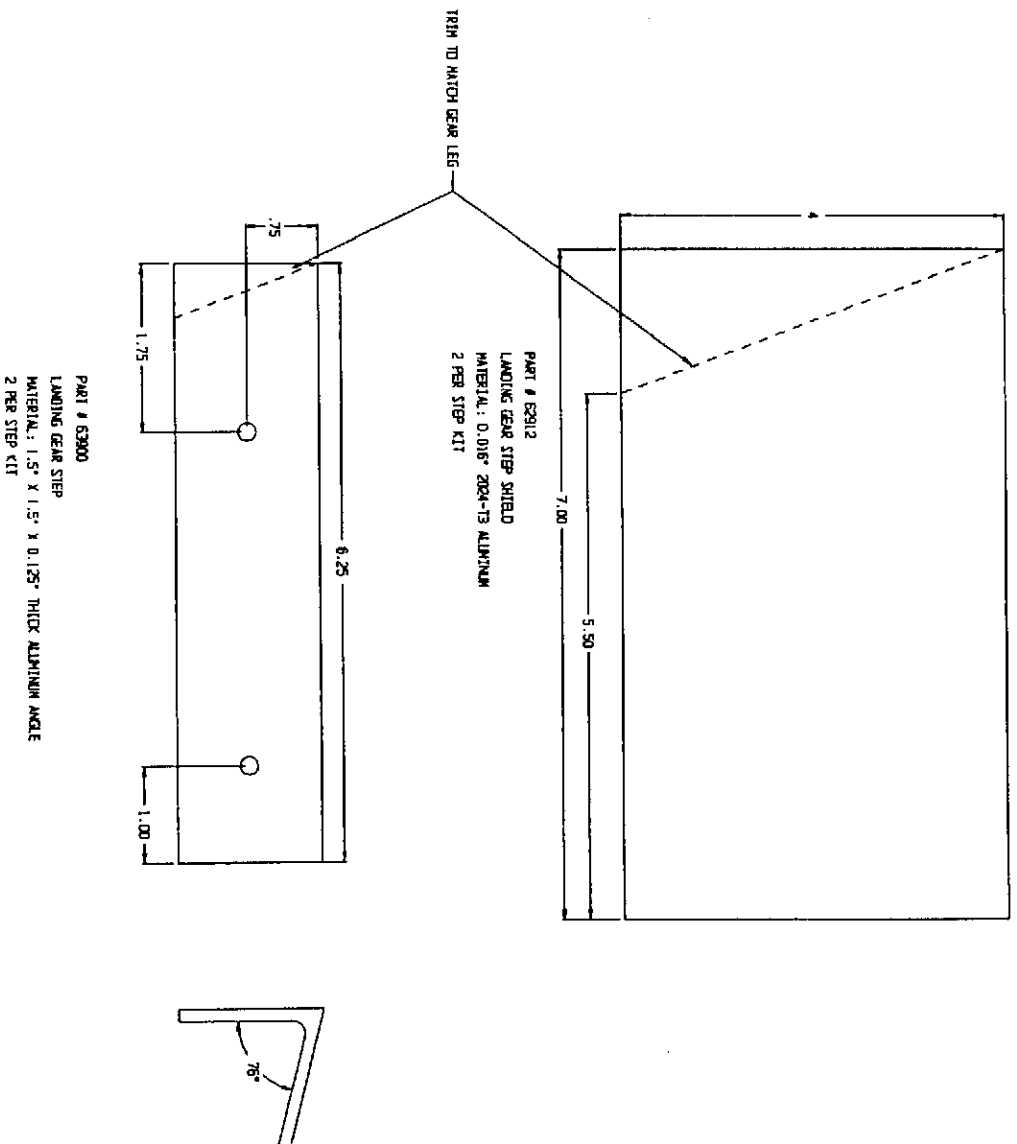


Fig. LG-H-1

MODEL		SkyStar Aircraft Corporation		© 1992	
4-1200	ASSEMBLY	Sub-Section "H" Landing Gear Step	REVISION	DATE	SECTION
				Sep 1, 1993	Landing Gear
					PAGE
					LG-H-2