

HDB		TOTUMduino		V <sub>max</sub>
	pin n.			
24VDC	++ 1/2/3			24
	-- 4/5/6			
BLOWER	+ 12		67 TEMP_0	5
	- 13			
THERM	+ 19		HEAT_0	24
	- 20			
HEAT	+ 7			
	- 8			
SERVO	PWM 9		11 SERVO0	5
	+5V 10			
I2C	SDA 14		20 SDA	
	SCL 15			
ARDUINO	+ 17			
	GND 18			
5VDC	+ 17			
	- 18			

```

; Enable communication for head 0 (default head)
M563 P0 S1

```

```

; Setup head serial interface
M575 P4 R<rx> T<tx> B<baud>

```

```

; Send one line of text to the head
M790 P4 "text ..."

```

```

; Send multiple lines of text to the head
M790 P4
text
:
.

```

Available serial parameters

<rx>	<tx>	<baud>
11	20	300
	21	600
	67*	1200
67*	11	2400
	20	4800
	21	9600
<div> <div></div> use these </div> <div> * limited bandwidth </div>		14400
		19200
		28800
		31250
		38400
		57600
		115200