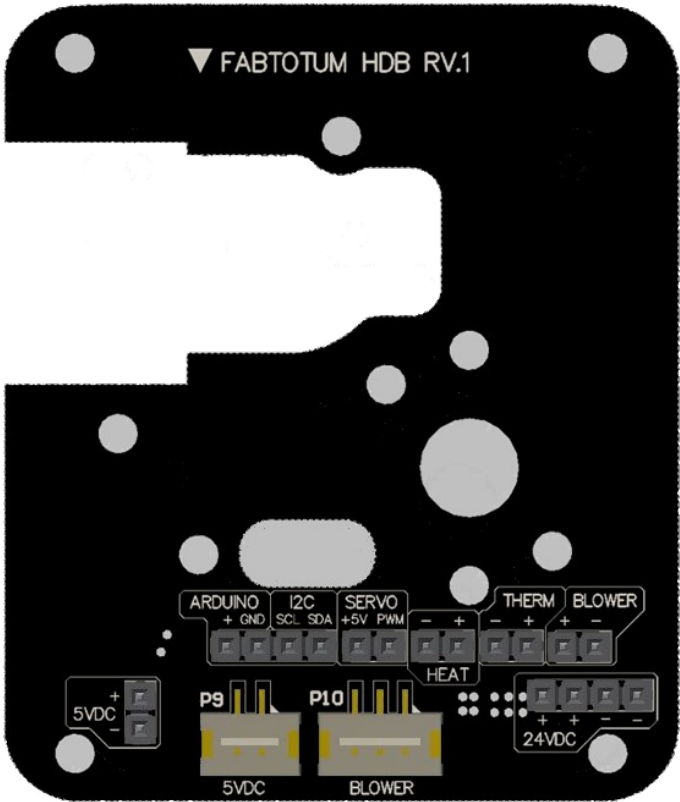


HDB			TOTUMduino		V _{max}
24VDC	++	1/2/3			24
	--	4/5/6			
BLOWER	+	12			5
	-	13			
THERM	+	19	67	TEMP_0	5
	-	20			
HEAT	+	7		HEAT_0	24
	-	8			
SERVO	PWM	9	11	SERVO0	5
	+5V	10			5
I2C	SDA	14	20	SDA	5
	SCL	15	21	SCL	5
ARDUINO	+	17			5
	GND	18			
5VDC	+	17			5
	-	18			



```

; Enable communication for head 0 (default head)
M563 P0 S1

```

```

; Setup head serial interface
M575 P4 R<rx> T<tx> B<baud>

```

```

; Send one line of text to the head
M790 P4 "text ..."

```

```

; Send multiple lines of text to the head
M790 P4
text
:
.

```

<rx>	<tx>	<baud>
11	20	300
	21	600
	67*	1200
67*	11	2400
	20	4800
	21	9600
		14400
		19200
		28800
		31250
		38400
		57600
		115200