

Mustafa\_Ata\_Türkcan\_Exp7 / PLC\_1 [CPU 1212C DC/DC/DC] / Program  
blocks

## Main [OB1]

## Main Properties

## General

Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Automatic		

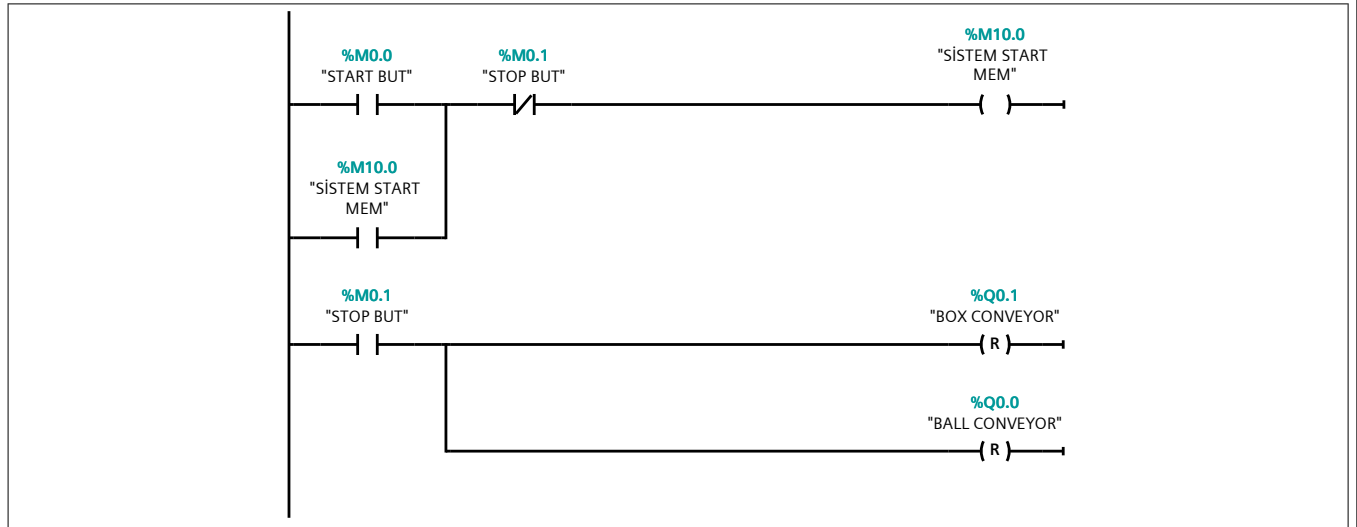
## Information

Title	"Main Program Sweep (Cycle)"	Author		Comment	
Family		Version	0.1	User-defined ID	

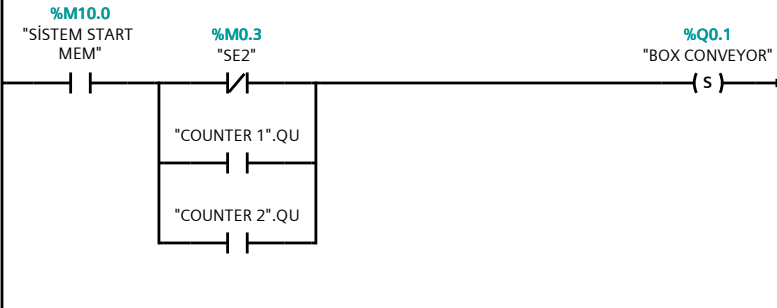
## Main

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

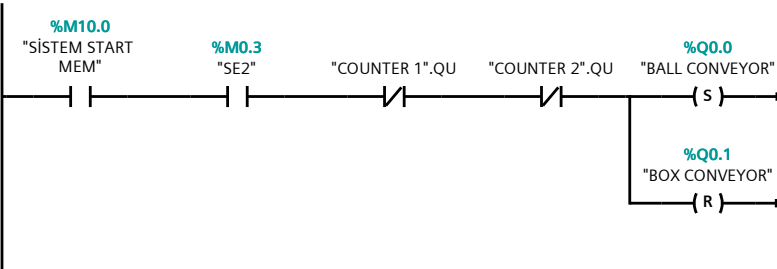
## Network 1: SİSTEM START-STOP



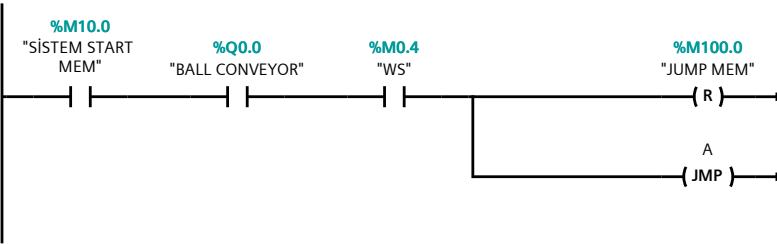
## Network 2: BOX CONVEYOR ÇALIŞMASI



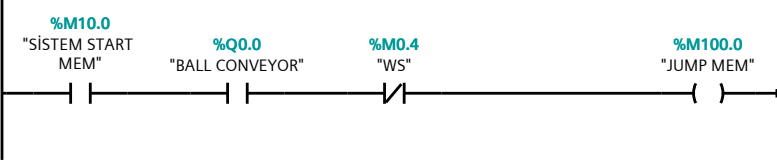
Network 3: BALL CONVEYOR CALISMASI



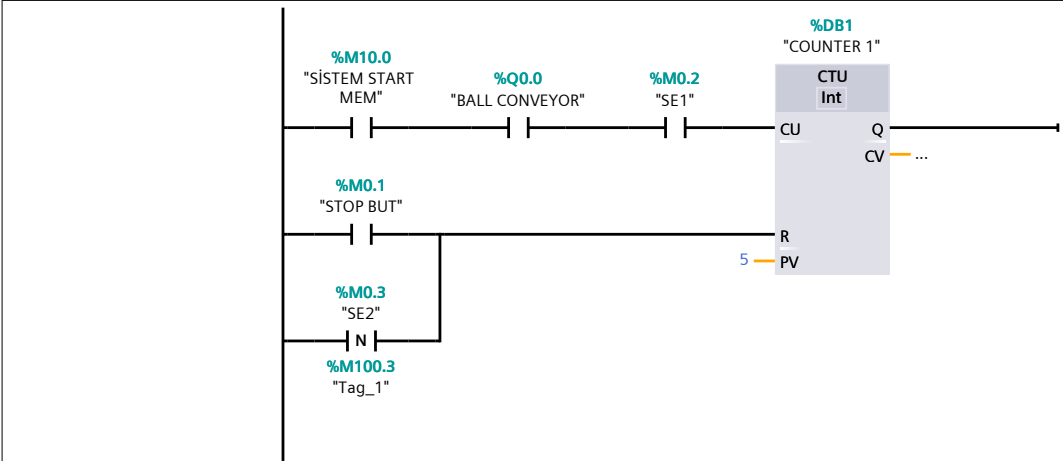
Network 4:



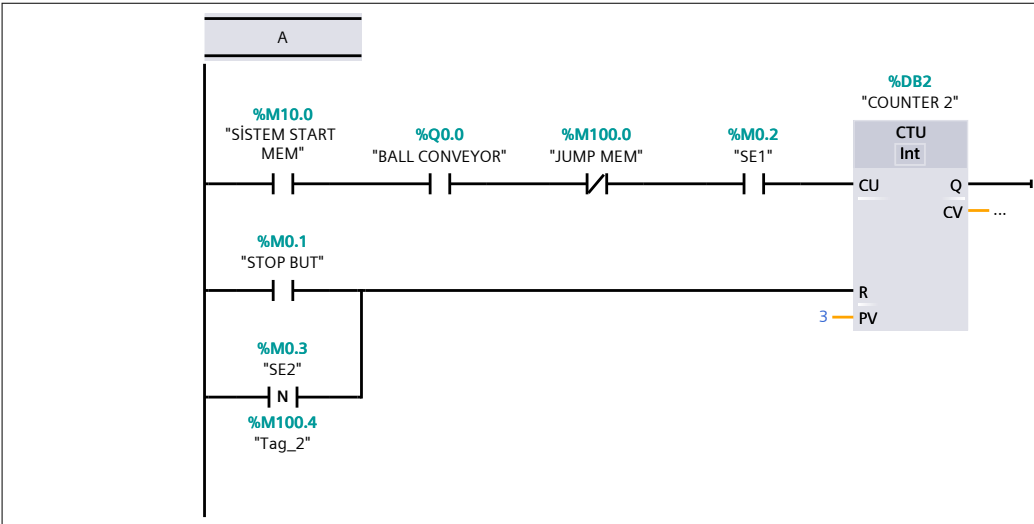
Network 5:



Network 6:



Network 7:



Network 8:

