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MustafaAta_Türkcan_EXP5 / PLC_1 [CPU 1211C DC/DC/Rly] / Program blocks

Main [OB1]

Main Properties							
General							
Name	Main	Number	1	Type	OB		
Language	LAD	Numbering	Automatic				
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment			
Family		Version	0.1	User-defined ID			

Main							
Name	Data type	Default value	Comment				
✓ Input							
Initial_Call	Bool		Initial call of this OB				
Remanence	Bool		=True, if remanent data are available				
Temp							
Constant							

Network 1: START-STOP

Network 2:

```
%M1.0
                                                                       %M1.1
"sys_started"
                P_TRIG
                                                                    "conve1_stop"
   4 F
                                                                        -( R )-
                CLK
                        Q
                   %M10.0
                 "start_ptrig"
                                                                       %M0.3
                                                                    "conve2_stop"
                                                                        -( R )---
                                                                       %M0.4
                                                                    "conve2_start"
                                                                       _( R )___
```

Network 3:

```
Totally Integrated
   Automation Portal
                                      %M1.0
                                                                                                              %Q0.2 "CONVE_1"
                                                         %M1.1
                                                     "conve1_stop"
                                    "sys_started"
                                       \dashv \vdash
                                                          <del>-</del>1/1-
                                                                                                                <del>(</del> )-
Network 4:
                                                         %DB1
                                                        "TON_1"
                                                         TON
                                       %Q0.2
                                                                                                               %M0.4
                                     "CONVE_1"
                                                      Time
                                                                                                            "conve2_start"
                                                     - IN
                                                                                                                -( s )-
                                                                Q·
                                            T#15s — PT
                                                            ET --- ...
Network 5:
                                                                                                              %Q0.3
"CONVE_2"
                                      %M1.0
                                                        %M0.4
                                                                         %M0.3
                                    "sys_started"
                                                     "conve2_start"
                                                                       "conve2_stop"
                                       \dashv \vdash
                                                         \dashv \vdash
                                                                            <del>-</del>1/1-
Network 6:
                                                                           %DB2
"TP_1"
                                       %Q0.2
                                                         %Q0.3
                                     "CONVE_1"
                                                                         Time
                                                       "CONVE_2"
                                                                                 ET --- ...
Network 7:
                                                                                                               %M1.1
                                      "TP_1".Q
                                                     N_TRIG
- CLK Q -
                                                                                                            "conve1_stop"
                                                                                                               _( s )__
                                       \dashv \vdash
                                                       %M10.1
                                                     "conv1_stop_
ntrig"
Network 8:
```

