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MustafaAtaTürkcan_Exp6 / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks

Main [OB1]

Main Properties								
General								
Name	Main	Number	1	Type	OB			
Language	LAD	Numbering	Automatic					
Information								
Title	"Main Program Sweep (Cycle)"	Author		Comment				
Family		Version	0.1	User-defined ID				

Main							
Name	Data type	Default value	Comment				
✓ Input							
Initial_Call	Bool		Initial call of this OB				
Remanence	Bool		=True, if remanent data are available				
Temp							
Constant							

Network 1: START-STOP

Network 2:

Totally Integrated **Automation Portal** %M10.0 "System_ memory_1" **%Q0.1** "MV2" %M0.3 "TBL1" **%M0.4** "TBL2" **%Q0.0** "MV1" **H** F 1/} **₩** 1/} **(**s)-**%M0.4** "TBL2" %M0.3 "TBL1" %Q0.2 "Mixing-Motor" +-1/1--(s)--**%M10.1** "RETURN" _(R)_ Network 3: %M10.0 **%M0.4** "TBL2" "System_ memory_1" **%Q0.1** "MV2" %M0.3 "TBL1" **H** F **H** F -(s)-**%Q0.0** "MV1" -(R)-%Q0.2 "Mixing-Motor" –(R)– Network 4: %M10.0 %Q0.2 "Mixing-Motor" "System_ memory_1" %Q0.0 %M0.3 %M0.4 %Q0.1 "MV1" "TBL1" "TBL2" "MV2" -(R)-%M10.1 "RETURN" -(s)-Network 5: %DB1 "Counter_1" CTU %M10.1 "RETURN" Int \dashv \vdash CU Q CV -%M0.2 "RESET" +"counter_ girilecek_deger" — PV

Totally Integrated Automation Portal			
Network 6:			
	"Counter_1".QU	%Q0.3 "LAMBA" { S }	-
		%M10.0 "System_ memory_1" ———————————————————————————————————	-
Network 7:	1		
	"Counter_1".QU Time TP Time IN Q T#2s PT ET	%Q0.4 "BUZZER" 	-1
Network 8:	1		
	%M0.2 "RESET"	%Q0.3 "LAMBA" ————————————————————————————————————	-
		%Q0.0 "MV1" ————————————————————————————————————	-
		%Q0.1 "MV2" 	-1
		%Q0.2 "Mixing-Motor" (R)	-
		%M10.0 "System_ memory_1" (S)	-
	1		