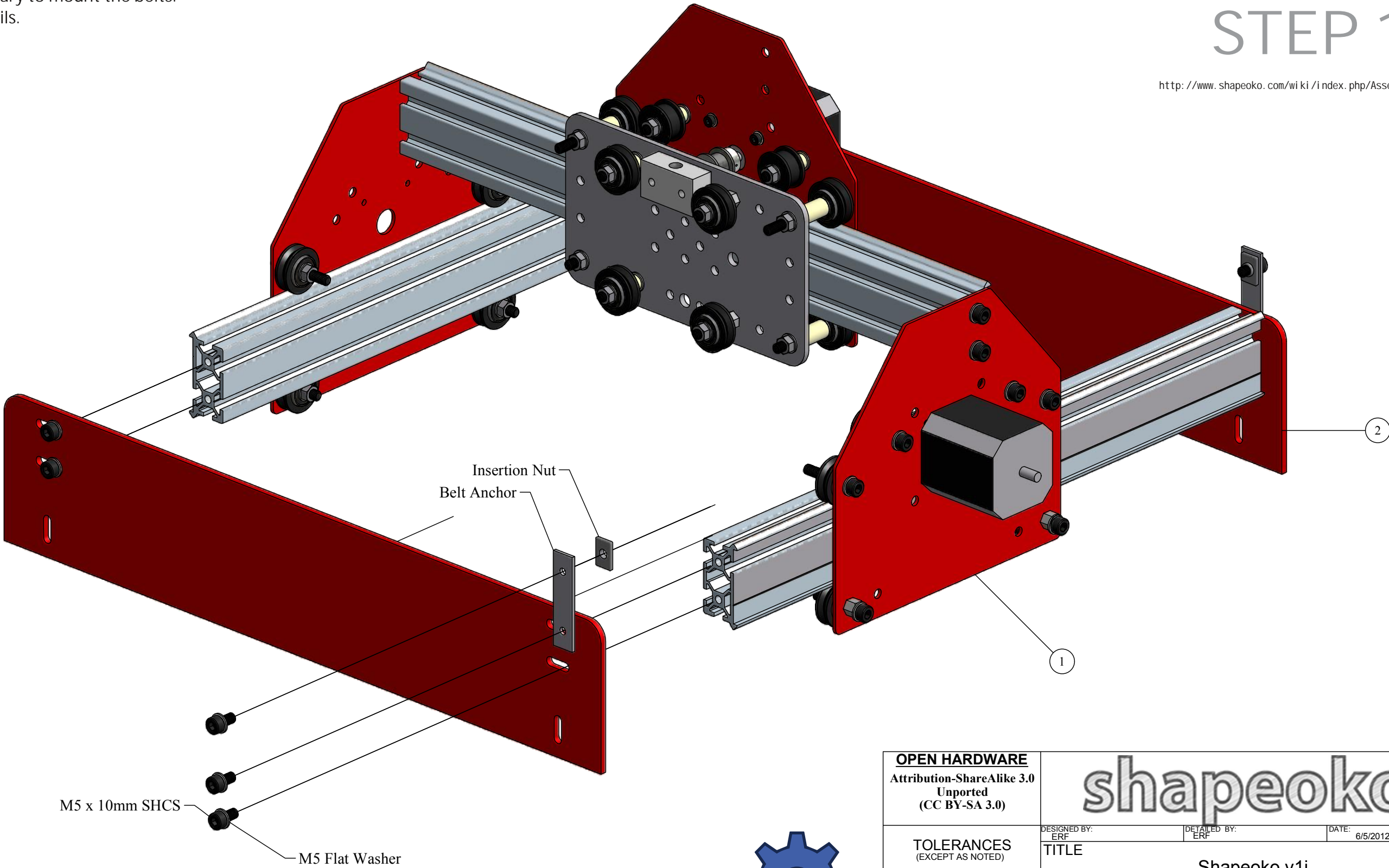


Main Frame Assembly:  
In addition, it will be necessary to mount the belts.  
Please see the wiki for details.

Shapeoko Build Instructions

# STEP 12

[http://www.shapeoko.com/wiki/index.php/Assembly\\_step\\_12](http://www.shapeoko.com/wiki/index.php/Assembly_step_12)



ITEM	QTY	PART NUMBER	TITLE
1	1	SM-GA01	Shapeoko Gantry Assembly
2	1	SM-FA01	Shapeoko - Frame Assembly



**OPEN HARDWARE**  
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Unported  
(CC BY-SA 3.0)

**TOLERANCES**  
(EXCEPT AS NOTED)  
BETWEEN  
FINISHED SURFACES  
  
FRACTIONAL:  $\pm 1/64"$   
DECIMAL:  $\pm .010"$   
  
DETAIL DIMENSIONS:  $\pm 1/16"$

**shapeoko**

DESIGNED BY: ERF    DETAILED BY: ERF    DATE: 6/5/2012

TITLE  
Shapeoko v1i

SIZE B    DRAWING NUMBER  
Shapeoko\_v1i

SCALE    SHEET 1 OF 1