



DIMENSIONS INCHES UNLESS SPECIFIED

TOLERANCES AS DIMENSIONED

MATERIAL: ALUMINUM ALLOY

if we find some round aluminum stock that is around an inch in diameter then you should not have to use the lathe. Otherwise, you can do it in a mill:

- 1) Drill the 10mm hole 3/8" deep centered on the piece
- 2) Flip over and drill the 6mm hole about .25" in. If they do not have a 6mm bit and we dont either get as close as you can, but right under it please.
- 3) Tap the #6-32 hole 0.5" deep

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
		DIMENSIONS ARE IN INCHES	DRAWN	LWB		TITLE:		
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±						
		THREE PLACE DECIMAL ±						
		INTERPRET GEOMETRIC	Q.A.					
		TOLERANCING PER:	COMMENTS:					
		MATERIAL						
		FINISH						
		DO NOT SCALE DRAWING				SIZE	DWG. NO.	REV
						A	CLAW-011	
						SCALE: 2:1	WEIGHT:	SHEET 1 OF 1