DECEMBER 1972 - REVISED MARCH 1988

- Designed Specifically for High-Speed: Memory Decoders
   Data Transmission Systems
- 3 Enable Inputs to Simplify Cascading and/or Data Reception
- Schottky-Clamped for High Performance

#### description

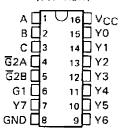
These Schottky-clamped TTL MSI circuits are designed to be used in high-performance memory decoding or data-routing applications requiring very short propagation delay times. In high-performance memory systems, these docoders can be used to minimize the effects of system decoding. When employed with high-speed memories utilizing a fast enable circuit, the delay times of these decoders and the enable time of the memory are usually less than the typical access time of the memory. This means that the effective system delay introduced by the Schottky-clamped system decoder is negligible.

The 'LS138, SN54S138, and SN74S138A decode one of eight lines dependent on the conditions at the three binary select inputs and the three enable inputs. Two active-low and one active-high enable inputs reduce the need for external gates or inverters when expanding. A 24-line decoder can be implemented without external inverters and a 32-line decoder requires only one inverter. An enable input can be used as a data input for demultiplexing applications.

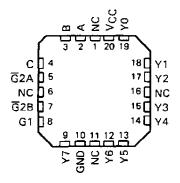
All of these decoder/demultiplexers feature fully buffered inputs, each of which represents only one normalized load to its driving circuit. All inputs are clamped with high-performance Schottky diodes to suppress line-ringing and to simplify system design.

The SN54LS138 and SN54S138 are characterized for operation over the full military temperature range of  $-55\,^{\circ}\text{C}$  to  $125\,^{\circ}\text{C}$ . The SN74LS138 and SN74S138A are characterized for operation from  $0\,^{\circ}\text{C}$  to  $70\,^{\circ}\text{C}$ .

SN54LS138, SN54S138.... J OR W PACKAGE SN74LS138, SN74S138A.... D OR N PACKAGE (TOP VIEW)

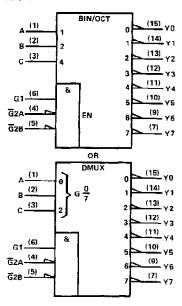


SN54LS138, SN54S138 . . . FK PACKAGE (TOP VIEW)



NC-No internal connection

#### logic symbols†



<sup>&</sup>lt;sup>†</sup>These symbols are in accordance with ANSI/IEEE Std 91-1984 and IEC Publication 617-12.

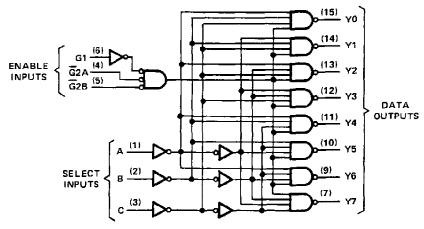
Pin numbers shown are for D, J, N, and W packages.



# SN54LS138, SN54S138, SN74LS138, SN74S138A 3-LINE-TO 8-LINE DECODERS/DEMULTIPLEXERS

logic diagram and function table

'LS138, SN54S138, SN74S138A



Pin numbers shown are for D, J, N, and W packages.

'LS138, SN54138, SN74S138A **FUNCTION TABLE** 

	1)	IPUT	S							~		
ENA	BLE	S	ELEC	T	OUTPUTS							
G1	Ğ2*	С	8	Α	YO	Y1	Y2	Υ3	Y4	Y5	Y6	<b>Y7</b>
Х	Н	×	×	×	Н	Н	Н	Н	Н	Н	Н	Н
L	Х	х	Х	×	н	Н	Н	Н	Н	Н	Н	Н
н	L	L	L	L	L	н	Н	Н	Н	Н	Н	Н
Н	L	L	L	н	н	Ļ	Н	Н	Н	H	H	Н
Н	L	L	Н	L	н	н	L	Н	Н	Н	Н	H
н	L	L.	н	Н	н	н	н	L	Н	Н	H	Н
н	L	н	Ļ	L	н	Н	Н	Н	L	Н	Н	Н
Н	L	H	L	н	н	Н	Н	Н	Н	Ļ	Н	H
н	L	н	Н	L	Н	Н	Н	H	Н	Н	L	Н
H	Ł	Н	Н	Н	н	Н	Н	Н	Н	Н	Н	L

 ${}^*\overline{G}2=\overline{G}2A+\overline{G}2B$  H= high level, L= low level, X= irrelevant

## schematics of inputs and outputs **EQUIVALENT OF EACH EQUIVALENT OF EACH** TYPICAL OF OUTPUTS **ENABLE INPUT OF 'LS138** OF 'L\$138 SELECT INPUT OF 'LS138 -vcc Vcc -120 Ω NOM Vcc-5 kΩ NOM 20 kΩ NOM INPUT OUTPUT INPUT -**EQUIVALENT OF EACH** TYPICAL OF OUTPUTS INPUT OF \$N54\$138, \$N74\$138A OF SN54S138, SN74S13BA -Vcc 50 Ω NOM Vcc -2.8 kΩ NOM INPUT OUTPUT

#### absolute maximum ratings over operating free-air temperature range (unless otherwise noted)

Supply voltage, VCC (see Note 1)			 	 		. 7 V
Input voltage						
Operating free-air temperature range:	SN54LS138,	SN54S138	 	 55	°C to	125°C
	SN74LS138,					
Storage temperature range			 	 65	°C to	150°C

NOTE 1: Voltage values are with respect to network ground terminal.

## SN54LS138, SN74LS138 3-LINE TO 8-LINE DECODERS/DEMULTIPLEXERS

#### recommended operating conditions

	·	SN54L5138			SN74LS138			UNIT
		MIN	NOM	MAX	MIN	NOM	MAX	UNIT
∨cc	Supply voltage	4.5	5	5.5	4.75	5	5.25	V
VIH	High-level input voltage	2			2		_	V
VIL	Low-level input voltage			0.7			0.8	٧
lOH	High-level output current			-0.4			-0.4	mA
lOL	Low-level output current			4			8	mA
TA	Operating free-air temperature	- 55		125	0		70	°C

#### electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

CADAMETER	TEST CONDITIONS†	S	N54LS1	38	S	N74LS1	38	TINU	
PARAMETER	TEST CONDITIONS.	MIN	TYP‡	MAX	MIN	TYP‡	MAX	DIVIT	
VIK	V <sub>CC</sub> = MIN, I <sub>I</sub> = -18 mA				- 1.5			-1.5	V
Voн	$V_{CC} = MIN$ , $V_{IH} = 2 V$ , $V_{IL} = MAX$ , $I_{OH} = -0.4 \text{ mA}$		2.5	3.4		2.7	3.4		٧
	V <sub>CC</sub> = MIN, V <sub>IH</sub> = 2 V,	IOL = 4 mA		0.25	0.4		0.25	0.4	v
VOL	VIL = MAX	IOL = 8 mA					0.35	0.5	V
Ц	VCC = MAX. VI = 7 V			-	0.1			0.1	mA
IН	$V_{CC} = MAX$ , $V_{\parallel} = 2.7 \text{ V}$				20			20	μΑ
1	V <sub>CC</sub> = MAX, V <sub>I</sub> = 0.4 V	Enable			-0.4			-0.4	mΑ
IqL	ACC = MWY, AI = 0.4 A	A, B, C			-0.2		<u>-</u>	-0.2	IIIA
los §	V <sub>CC</sub> = MAX	_	- 20		100	- 20		- 100	mA
<sup>I</sup> CC	V <sub>CC</sub> = MAX. Outputs enabled and open			6.3	10		6.3	10	mA

<sup>†</sup> For conditions shown as MIN or MAX, use the appropriate value specified under recommended operating conditions.

### switching characteristics, VCC = 5 V, $T_A = 25 \text{ °C}$

PARAMETER <sup>§</sup>	FROM TO		LEVELS	TEST CONDITIONS		SN54LS138 SN74LS138		
İ	(INPUT)	(OUTPUT)	OF DELAY		MIN	TYP	MAX	]
t <b>P</b> LH						11	20	ns
<sup>t</sup> PHL	Binary		2			18	41	ns
<sup>t</sup> PLH	Select	Any				21	27	ns
tPHL			3	R <sub>L</sub> = 2 kΩ, C <sub>L</sub> = 15 pf	-,	20	39	ns
<sup>†</sup> PLH				See Note 2		12	18	ns
tPHL	P		2			20	32	пѕ
tPLH	Enable	Any	2			14	26	ns
<sup>†</sup> PHL		İ	3			13	38	ns

TtpLH = propagation delay time, low-to-high-level ouput

 $<sup>^{\</sup>ddagger}$  All typical values are at V<sub>CC</sub> = 5 V. T<sub>A</sub> = 25 °C.  $^{\$}$  Not more than one output should be shorted at a time, and duration of the short-circuit test should not exceed one second.

tpHL = propagation delay time, high-to-low-level output

NOTE 2: Load circuits and voltage waveforms are shown in Section 1.

#### absolute maximum ratings over operating free-air temperature range (unless otherwise noted)

Supply voltage, VCC (see Note 1)	7 V
Input voltage 5.	5 V
Operating free-air temperature range: SN54S13855°C to 12!	5°C
SN74S138A 0 °C to 70	o°C
Storage temperature range65 °C to 15(	o°C

NOTE 1: Voltage values are with respect to network ground terminal.

#### recommended operating conditions

		, s	SN54S138			SN74S138A		
		MIN	NOM	MAX	MIN	NOM	MAX	UNIT
Vcс	Supply voltage	4.5	5	5.5	4.75	5	5.25	V
VIH	High-level input voltage	2			2			V
VIL	Low-level input voltage			0.8			0.8	V
<sup>ј</sup> он	High-level output current			- 1		_	-1	mA
loL	Low-level output current			20			20	mA
TA	Operating free-air temperature	- 55		125	0	·	70	°C

## electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITIONS <sup>†</sup>	S IS	UNIT			
				MIN	TYP <sup>‡</sup>	MAX	
VIK	V <sub>CC</sub> = MIN,	I <sub> </sub> = -18 mA			_	-1.2	V
V	)/ NAINI	Viv. = 2 V Viv. = 0.9 V Inv. = 1 mA	SN54S'	2.5	3.4		V
Voн	VCC = MIN,	$V_{IH} = 2 \text{ V},  V_{IL} = 0.8 \text{ V}.  I_{OH} = -1 \text{ mA}$	SN745'	2.7	3.4		v
Vol	V <sub>CC</sub> = MIN,	$V_{IH} = 2 \text{ V},  V_{IL} = 0.8 \text{ V},  I_{OL} = 20 \text{ mA}$				0.5	V
l <sub>l</sub>	V <sub>CC</sub> = MAX,	$V_{  } = 5.5 \text{ V}$				1	mA
lН	VCC = MAX.	V <sub>I</sub> = 2.7 V	***	1		50	μА
liL	$V_{CC} = MAX$	V <sub>1</sub> = 0.5 V				- 2	mA
los <sup>§</sup>	V <sub>CC</sub> = MAX			-40		- 100	mΑ
<sup>1</sup> CC	V <sub>CC</sub> = MAX.	Outputs enabled and open			49	74	mΑ

<sup>&</sup>lt;sup>†</sup> For conditions shown as MIN or MAX, use the appropriate value specified under recommended operating conditions.

 $<sup>^{\</sup>ddagger}$  All typical values are at V<sub>CC</sub> = 5 V, T<sub>A</sub> = 25 °C.

Not more than one output should be shorted at a time, and duration of the short circuit test should not exceed one second.

## SN54S138, SN74S13BA 3-LINE TO 8-LINE DECODERS/DEMULTIPLEXERS

## switching characteristics, VCC = 5 V, TA = 25 °C

PARAMETER <sup>†</sup>	FROM	TO	LEVELS	TEST CO	S	UNIT			
	(INPUT)	(OUTPUT)	OF DELAY			MIN	TYP	MAX	
tPLH							4.5	7	ns
<sup>t</sup> PHL	Binary	<b>a</b>	2	1			7	10.5	ns
<sup>t</sup> PLH	Select	Any	3	]			7.5	12	ns
tPHL			3	$R_{L} = 280 \Omega$	$C_L = 15 pF$ ,		8	12	ns
tPLH			2	See Note 2			5	8	กร
tPHL	<b>.</b>		2	1		Ţ	7	11	ns
<sup>t</sup> PLH	Enable	Any		}		_	. 7	11	ns
tPHL		<u> </u>	3	1			7	11	пs

<sup>†</sup>tpLH = propagation delay time, low-to-high-level output tpHL = propagation delay time, high-to-low-level output NOTE 2: Load circuits and voltage waveforms are shown in Section 1.

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### **PACKAGING INFORMATION**

Orderable Device	Status <sup>(1)</sup>	Package Type	Package Drawing	Pins	Package Qty	e Eco Plan <sup>(2)</sup>	Lead/Ball Finish	MSL Peak Temp <sup>(3)</sup>
76005012A	ACTIVE	LCCC	FK	20	1	TBD	Call TI	Level-NC-NC-NC
7600501EA	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
7600501EA	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
7600501FA	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
7600501FA	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
76041012A	ACTIVE	LCCC	FK	20	1	TBD	Call TI	Level-NC-NC-NC
76041012A	ACTIVE	LCCC	FK	20	1	TBD	Call TI	Level-NC-NC-NC
7604101EA	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
7604101EA	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
7604101FA	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
7604101FA	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
JM38510/07701BEA	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
JM38510/07701BEA	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
JM38510/07701BFA	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
JM38510/07701BFA	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
JM38510/30701B2A	ACTIVE	LCCC	FK	20	1	TBD	Call TI	Level-NC-NC-NC
JM38510/30701B2A	ACTIVE	LCCC	FK	20	1	TBD	Call TI	Level-NC-NC-NC
JM38510/30701BEA	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
JM38510/30701BEA	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
JM38510/30701BFA	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
JM38510/30701BFA	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
JM38510/30701SEA	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
JM38510/30701SEA	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
JM38510/30701SFA	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
JM38510/30701SFA	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
SN54LS138J	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
SN54LS138J	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
SN54S138J	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
SN54S138J	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
SN74LS138D	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74LS138D	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74LS138DG4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74LS138DG4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74LS138DR	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74LS138DR	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74LS138DRG4	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74LS138DRG4	ACTIVE	SOIC	D	16	2500	Green (RoHS &	CU NIPDAU	Level-1-260C-UNLIM





26-Sep-2005

Orderable Device	Status <sup>(1)</sup>	Package Type	Package Drawing	Pins	Package Qty	e Eco Plan <sup>(2)</sup>	Lead/Ball Finish	MSL Peak Temp <sup>(3)</sup>
						no Sb/Br)		
SN74LS138N	ACTIVE	PDIP	N	16	25	Pb-Free (RoHS)	CU NIPDAU	Level-NC-NC-NC
SN74LS138N	ACTIVE	PDIP	N	16	25	Pb-Free (RoHS)	CU NIPDAU	Level-NC-NC-NC
SN74LS138N3	OBSOLETE	PDIP	N	16		TBD	Call TI	Call TI
SN74LS138N3	OBSOLETE	PDIP	N	16		TBD	Call TI	Call TI
SN74LS138NE4	ACTIVE	PDIP	N	16	25	Pb-Free (RoHS)	CU NIPDAU	Level-NC-NC-NC
SN74LS138NE4	ACTIVE	PDIP	N	16	25	Pb-Free (RoHS)	CU NIPDAU	Level-NC-NC-NC
SN74LS138NSR	ACTIVE	SO	NS	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74LS138NSR	ACTIVE	SO	NS	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74LS138NSRE4	ACTIVE	SO	NS	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74LS138NSRE4	ACTIVE	SO	NS	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74S138AD	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74S138ADE4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74S138AN	ACTIVE	PDIP	N	16	25	Pb-Free (RoHS)	CU NIPDAU	Level-NC-NC-NC
SN74S138AN3	OBSOLETE	PDIP	N	16		TBD	Call TI	Call TI
SN74S138ANE4	ACTIVE	PDIP	N	16	25	Pb-Free (RoHS)	CU NIPDAU	Level-NC-NC-NC
SN74S138ANSR	ACTIVE	SO	NS	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SN74S138ANSRE4	ACTIVE	SO	NS	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
SNJ54LS138FK	ACTIVE	LCCC	FK	20	1	TBD	Call TI	Level-NC-NC-NC
SNJ54LS138FK	ACTIVE	LCCC	FK	20	1	TBD	Call TI	Level-NC-NC-NC
SNJ54LS138J	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
SNJ54LS138J	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
SNJ54LS138W	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
SNJ54LS138W	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
SNJ54S138FK	ACTIVE	LCCC	FK	20	1	TBD	Call TI	Level-NC-NC-NC
SNJ54S138FK	ACTIVE	LCCC	FK	20	1	TBD	Call TI	Level-NC-NC-NC
SNJ54S138J	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
SNJ54S138J	ACTIVE	CDIP	J	16	1	TBD	Call TI	Level-NC-NC-NC
SNJ54S138W	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC
SNJ54S138W	ACTIVE	CFP	W	16	1	TBD	Call TI	Level-NC-NC-NC

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in



#### PACKAGE OPTION ADDENDUM

26-Sep-2005

a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS) or Green (RoHS & no Sb/Br) - please check <a href="http://www.ti.com/productcontent">http://www.ti.com/productcontent</a> for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free** (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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#### 14 LEADS SHOWN



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. This package is hermetically sealed with a ceramic lid using glass frit.
- D. Index point is provided on cap for terminal identification only on press ceramic glass frit seal only.
- E. Falls within MIL STD 1835 GDIP1-T14, GDIP1-T16, GDIP1-T18 and GDIP1-T20.

## W (R-GDFP-F16)

## CERAMIC DUAL FLATPACK



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. This package can be hermetically sealed with a ceramic lid using glass frit.
- D. Index point is provided on cap for terminal identification only.
- E. Falls within MIL STD 1835 GDFP1-F16 and JEDEC MO-092AC



#### FK (S-CQCC-N\*\*)

#### **28 TERMINAL SHOWN**

#### **LEADLESS CERAMIC CHIP CARRIER**



NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- C. This package can be hermetically sealed with a metal lid.
- D. The terminals are gold plated.
- E. Falls within JEDEC MS-004



## N (R-PDIP-T\*\*)

## PLASTIC DUAL-IN-LINE PACKAGE

16 PINS SHOWN



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Falls within JEDEC MS-001, except 18 and 20 pin minimum body length (Dim A).
- The 20 pin end lead shoulder width is a vendor option, either half or full width.



## D (R-PDSO-G16)

## PLASTIC SMALL-OUTLINE PACKAGE



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
- D. Falls within JEDEC MS-012 variation AC.



### **MECHANICAL DATA**

## NS (R-PDSO-G\*\*)

## 14-PINS SHOWN

#### PLASTIC SMALL-OUTLINE PACKAGE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion, not to exceed 0,15.



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