5 min

$$y = 0.532 + 0.368x_1 + 0.276x_2 + 0.320x_3$$

$$R = 0.860$$

y =
$$2.787 + 0.180x_1 + 0.342x_2 + 0.384x_3$$

 $R = 0.795$

2 min
$$y = 2.787 + 0.180x_1 + 0.342x_2 + 0.384x_3$$

0 min $y = 5.720 + -0.009x_1 + 0.313x_2 + 0.412x_3$ R = 0.675