

S. No.	Parameters	Product settings		Set value	Initial		End	
		RPM / Pressure	Ampere	RPM / Pressure	Observed RPM	Observed Ampere	Observed RPM	Observed Ampere
1	Mill Motor RPM and Ampere	500 - 750rpm	1-10 Amp	750	750	7.41	750	7.42
2	Roll Motor RPM and Ampere	7 - 10 rpm	4-20 Amp	07	07	8.69	07	8.64
3	Vertical feed Screw RPM and Ampere	40 - 48 rpm	1-10 Amp	44	44	4.83	44	5.10
4	Horizontal feed Screw RPM and Ampere	10 - 15 rpm	1-10 Amp	14	14	2.91	14	2.85
5	Roll Pressure	170- 200 bars	NA	190	190	NA	190	NA