

5. Bend Up & Clean

0. Elmer's Glue pattern
to 0.5mm steel (24ga)

50x50mm
(check this!)

9. Bend Up 90

1. Cut Outline

10. Clean & Spot Weld



2. Drill

3. Form

6. Bend Rim



8. Bend up 90deg

7. Bend Up 50deg