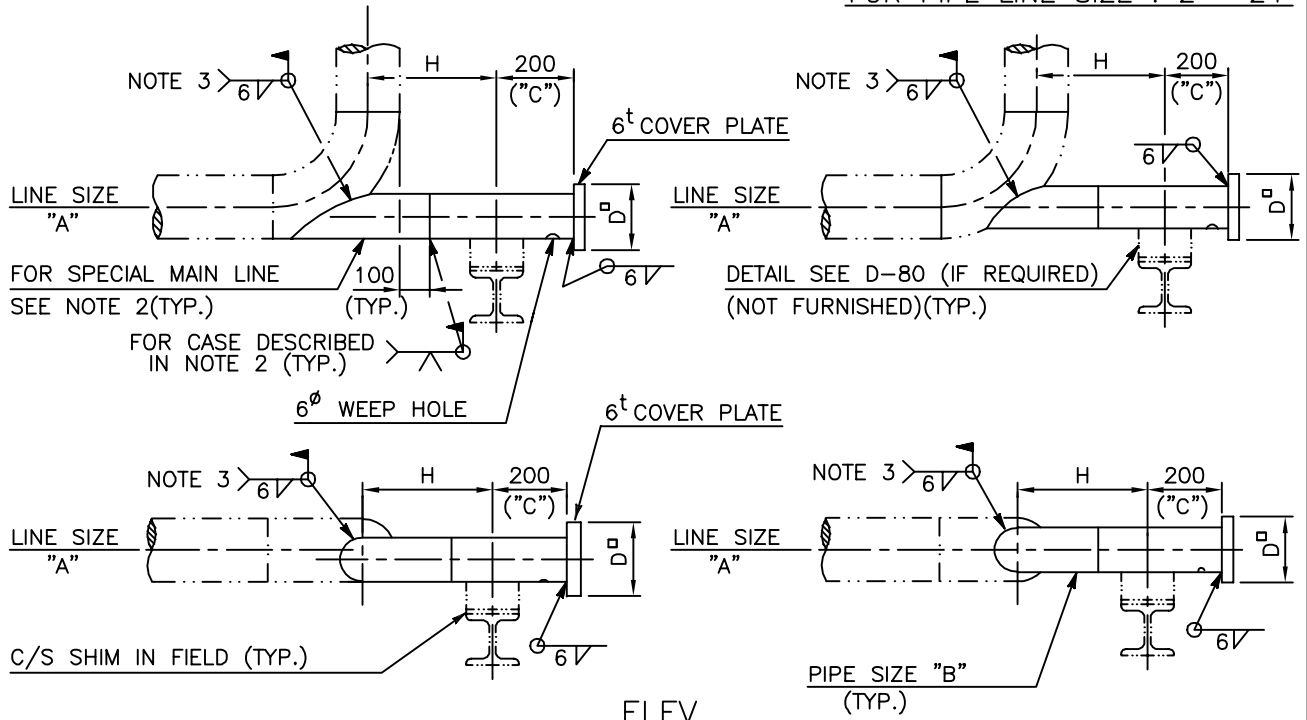


FOR PIPE LINE SIZE : 2"~ 24"



LINE SIZE "A"	PIPE SIZE "B"	D (mm)
2"	1 1/2" SCH.80	70
3"	2" SCH.40	80
4"	3" SCH.40	110
6"	4" SCH.40	140
8"	6" SCH.40	190
10"	8" SCH.40	240
12"	10" SCH.40	290
14"	12" STD.WT	340
16"	12" STD.WT	340
18"	14" STD.WT	380
20"	14" STD.WT	380
24"	16" STD.WT	430

## NOTES :

1. DESIGNATION NUMBER DENOTE AS FOLLOWS :

16-2B-05-03

- MODIFY DIMENSION "C" (IN 100mm) IF ANY
- DENOTE DIMENSION "H" (IN 100mm)
- DENOTE LINE SIZE "A"
- DENOTE TYPE NO.

2. FOR ALLOY STEEL, STAINLESS STEEL & STRESS RELIEF LINES, THE MATERIALS SHALL BE THE SAME AS MAIN LINES, AND IT SHALL BE FABRICATED TOGETHER WITH MAIN LINE IN SHOP.
3. ALL WELDED CONNECTIONS SHALL BE MADE WITH 6mm FILLET WELDS, BUT FOR ALL WELDS WITH PIPE, THE WELDING THICKNESS SHALL NOT EXCEED THE THICKNESS OF PIPE UNLESS OTHERWISE NOTED.

D-018M.DWG



中鼎工程股份有限公司  
俊鼎機械廠股份有限公司

## DETAIL OF PIPE SUPPORT

TYPE-16

( 1 OF 1 )

ENGINEERING STANDARD

STM-05.01

BY

CHK.

DATE

APPR.

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