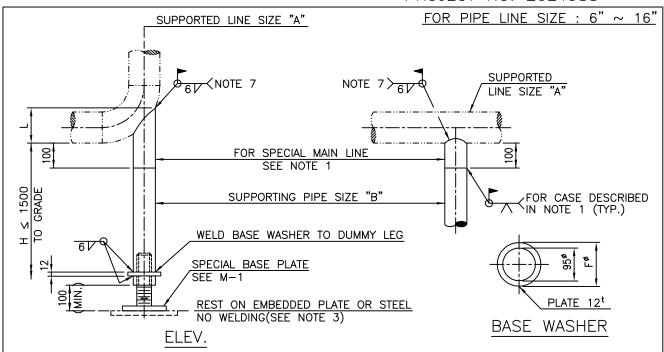
PROJECT NO: 20E4588

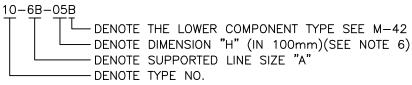


DIMENSION (

| DIMENSION (mm) | | | | | | | | | | |
|----------------|-----------|-----|----------|--|--|--|--|--|--|--|
| LINE SIZE | PIPE SIZE | F | L | | | | | | | |
| "A" | "B" | Г | (NOTE 5) | | | | | | | |
| 6" | 4" SCH.40 | 130 | 186 | | | | | | | |
| 8" | 4" SCH.40 | 130 | 212 | | | | | | | |
| 10" | 4" SCH.40 | 130 | 242 | | | | | | | |
| 12" | 6" SCH.40 | 180 | 319 | | | | | | | |
| 14" | 6" SCH.40 | 180 | 358 | | | | | | | |
| 16" | 6" SCH.40 | 180 | 389 | | | | | | | |

NOTES:

- 1. FOR ALLOY STEEL, STAINLESS STEEL & STRESS RELIEF LINES, THE MATERIAL CLASS SHALL BE THE SAME AS MAIN LINES, AND IT SHOULD BE FABRICATED TOGETHER WITH MAIN LINEIN SHOP.
- 2. DIMENSION "H" SHALL BE CUT TO SUIT IN FIELD.
- 3. THIS TYPE SHALL BE USED WITH M-42 TO DETERMINE THE LOWER COMPONENT TYPE. IN THIS DETAIL, USE TYPE-B, C & H ONLY.
- 4. DESIGNATION NUMBER DENOTE AS FOLLOWS:



- 5. DIMENSION "L" IS BASED ON LONG RADIUS ELBOW TO WHICH DUMMY PIPE IS WELDED.
- 6. IF THE LOWER COMPONENT TYPE-B IS USED, DIMENSION "H" SHALL BE COUNTED FROM THE ELEVATION OF THE LOWEST POINT OF PAVING.
- 7. ALL WELDED CONNECTIONS SHALL BE MADE WITH 6mm FILLET WELDS, BUT FOR ALL WELDS WITH PIPE, THE WELDING THICKNESS SHALL NOT EXCEED THE THICKNESS OF PIPE UNLESS OTHERWISE NOTED.

| | | | | | | | ENGINEERING STANDARD | | |
|-------|---------------------------|--|--|-------|--|------------------------|----------------------|---------------|--|
| 1.DWG | 中鼎工程股份有限公司 俊鼎機械廠股份有限公司 | | | | | DETAIL OF PIPE SUPPORT | STM-05.01 | | |
| 10 | BY | | | CHK. | | TYPF-10 | | | |
| 0-0 | DATE | | | APPR. | | (1 OF 1) | D-10 | REV. 1 | |