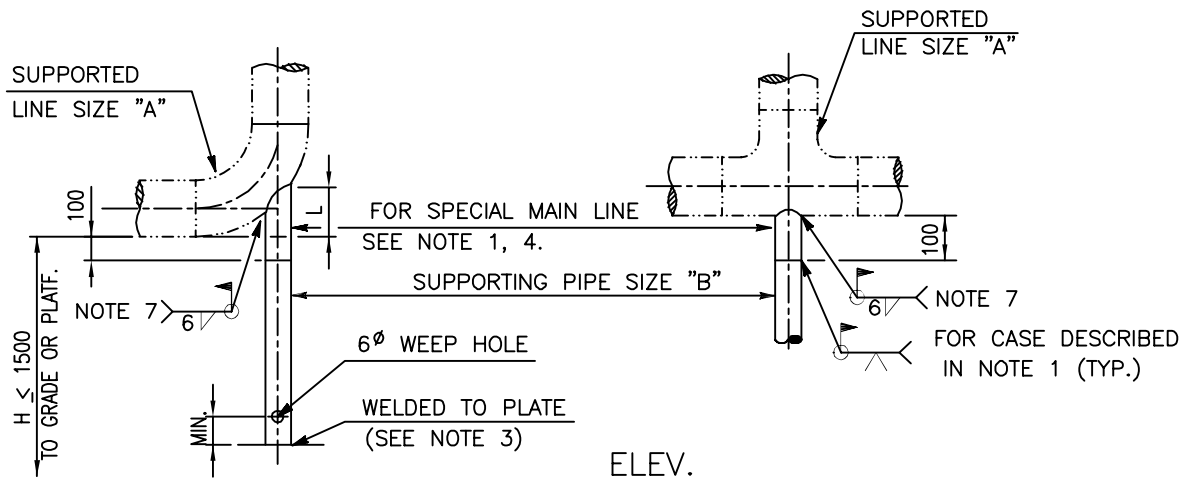
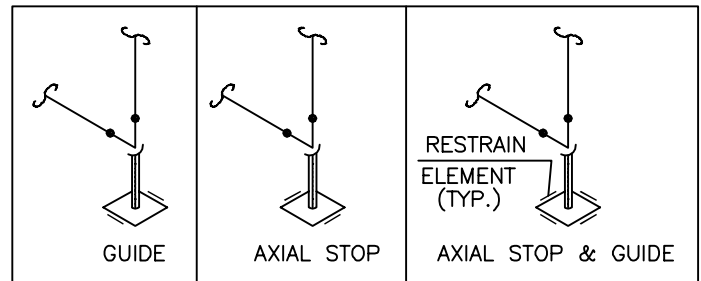


FOR PIPE LINE SIZE : 2" ~ 24"



LINE SIZE "A"	PIPE SIZE "B"	L (NOTE 5)
2"	1 1/2" SCH.80	71
3"	2" SCH.40	93
4"	3" SCH.40	139
6"	4" SCH.40	186
8"	6" SCH.40	271
10"	8" SCH.40	353
12"	8" SCH.40	370
14"	10" SCH.40	473
16"	10" SCH.40	491
18"	12" STD.WT	572
20"	12" STD.WT	594
24"	12" STD.WT	647



RETRAIN FUNCTION

NOTES :

- FOR L.T.C.S., ALLOY STEEL, STAINLESS STEEL & STRESS RELIEF LINES, THE MATERIAL SHALL BE THE SAME AS MAIN LINES. AND IT SHOULD BE FABRICATED TOGETHER WITH MAIN LINE IN SHOP.
- DIMENSION "H" SHALL BE CUT TO SUIT IN FIELD .
- THIS TYPE SHALL BE USED WITH M-42 TO DETERMINE THE LOWER COMPONENT TYPE.
- DESIGNATION NUMBER DENOTE AS FOLLOWS:

01-2B-05B-A

DENOTE THE RETRAIN FUNCTION:

- " " , RESTING ONLY, NO RESTRAIN.
- A , AXIAL STOP
- G , GUIDE
- F , BOTH AXIAL TOP AND GUIDE

DENOTE THE LOWER COMPONENT TYPE, SEE M-42

DENOTE DIMENSION "H" (IN 100mm) (SEE NOTE 6)

DENOTE SUPPORTED LINE SIZE "A"

DENOTE TYPE NO.

- DIMENSION "L" IS BASED ON LONG RADIUS ELBOW TO WHICH DUMMY PIPE IS WELDED.
- IF ONE OF THE LOWER COMPONENT TYPE-A, B, E, G IS USED, DIMENSION "H" SHALL BE COUNTED FROM THE ELEVATION OF THE LOWEST POINT OF PAVING.
- THE WELDING SIZE SHALL NOT EXCEED THE THICKNESS OF PIPE EXCEPT NOTED.

D-001M.DWG



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DETAIL OF PIPE SUPPORT

TYPE-01

(1 OF 1)

ENGINEERING STANDARD

STM-05.01

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