



DIMENSION (mm)

LINE SIZE "A"	PIPE SIZE "B"	F	L (NOTE 5)
6"	4" SCH.40	130	186
8"	4" SCH.40	130	212
10"	4" SCH.40	130	242
12"	6" SCH.40	180	319
14"	6" SCH.40	180	358
16"	6" SCH.40	180	389

NOTES:

- FOR ALLOY STEEL, STAINLESS STEEL & STRESS RELIEF LINES, THE MATERIAL CLASS SHALL BE THE SAME AS MAIN LINES, AND IT SHOULD BE FABRICATED TOGETHER WITH MAIN LINE IN SHOP.
- DIMENSION "H" SHALL BE CUT TO SUIT IN FIELD.
- THIS TYPE SHALL BE USED WITH M-42 TO DETERMINE THE LOWER COMPONENT TYPE. IN THIS DETAIL, USE TYPE-B, C & H ONLY.
- DESIGNATION NUMBER DENOTE AS FOLLOWS:

10-6B-05B

- DENOTE THE LOWER COMPONENT TYPE SEE M-42
- DENOTE DIMENSION "H" (IN 100mm)(SEE NOTE 6)
- DENOTE SUPPORTED LINE SIZE "A"
- DENOTE TYPE NO.

- DIMENSION "L" IS BASED ON LONG RADIUS ELBOW TO WHICH DUMMY PIPE IS WELDED.
- IF THE LOWER COMPONENT TYPE-B IS USED, DIMENSION "H" SHALL BE COUNTED FROM THE ELEVATION OF THE LOWEST POINT OF PAVING.
- ALL WELDED CONNECTIONS SHALL BE MADE WITH 6mm FILLET WELDS, BUT FOR ALL WELDS WITH PIPE, THE WELDING THICKNESS SHALL NOT EXCEED THE THICKNESS OF PIPE UNLESS OTHERWISE NOTED.

D-010M.DWG



中鼎工程股份有限公司
俊鼎機械廠股份有限公司

DETAIL OF PIPE SUPPORT

TYPE-10

(1 OF 1)

ENGINEERING STANDARD

STM-05.01

BY

CHK.

DATE

APPR.

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