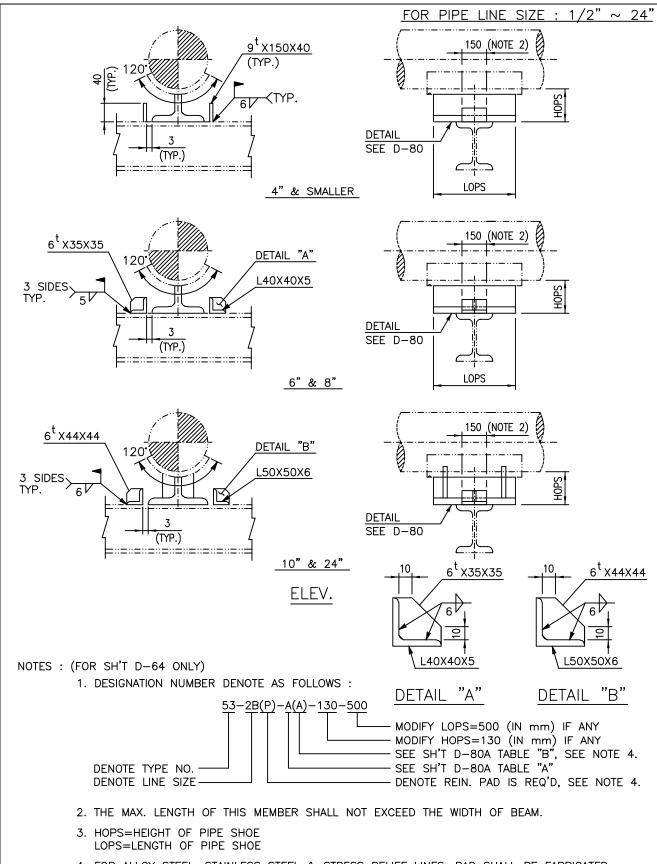
PROJECT NO: 20E4588

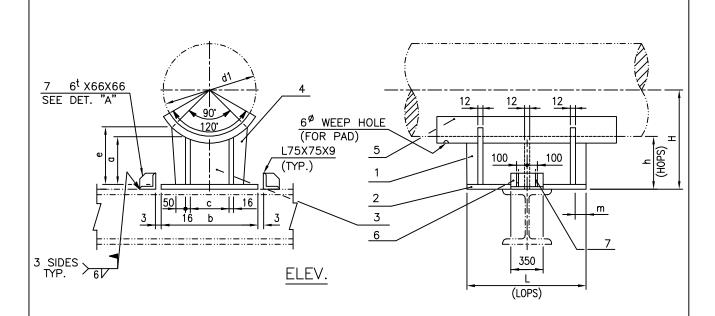


4. FOR ALLOY STEEL, STAINLESS STEEL & STRESS RELIEF LINES, PAD SHALL BE FABRICATED WITH MAIN LINES IN SHOP WITH SAME MATERIAL AS MAIN LINES, AND THE PAD MATERIAL IS MATERIAL TAKE OFF BY PIPING ISO DWG.

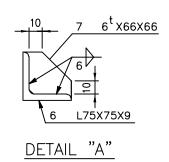
	中鼎工程股份有限公司 俊鼎機械廠股份有限公司							ENGINEERING STANDARD	
1.DWG							DETAIL OF PIPE SUPPORT	STM-05.01	
641	BY			CHK.			TYPE-53		
0-0	DATE			APPR.			(1 OF 2)	D-64	REV. 1

PROJECT NO: 20E4588



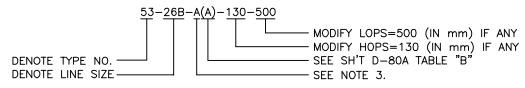


NO.	6	7	
PIECE	2	4	
PIPE SIZE	GUIDE	STIFF PLATE	
26"	L75X75X9	6 ^t x66x66	
28"	L/3X/3X9	0. 700/00	



NOTES : (FOR SH'T D-64A ONLY)

- 1. FOR DIMENSIONS AND INFORMATION NOT SHOWN ON THIS DWG. SEE SH'T D-80B.
- 2. DESIGNATION NUMBER DENOTE AS FOLLOWS:



- 3. TYPE-A FOR INSULATION THICKNESS ≤ 100, HOPS=150 EXCEPT MODIFIED.

 TYPE-B FOR INSULATION THICKNESS > 100≤150, HOPS=200 EXCEPT MODIFIED.
- 4. LOADING CONDITION: CARBON STEEL SADDLE WITH MAX. PIPE TEMPERATURE 370°C & PRESSURE 300 PSI.
- 5. HOPS=HEIGHT OF PIPE SHOE, LOPS=LENGTH OF PIPE SHOE.
- 6. FOR ALLOY STEEL, STAINLESS STEEL & STRESS RELIEF LINES, PAD SHALL BE FABRICATED WITH MAIN LINES IN SHOP WITH SAME MATERIAL AS MAIN LINES, AND THE PAD MATERIAL IS MATERIAL TAKE OFF BY PIPING ISO DWG.

G	中鼎工程股份有限公司 俊鼎機械廠股份有限公司						DETAIL OF PIPE SUPPORT		ENGINEERING STANDARD	
AM.DWG									STM-05.01	
64/	BY			снк.			TYPE-53			
0-0	DATE			APPR.			111 2 33	(2 OF 2)	D-64A	REV. 1

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