



## NOTES:

- FOR ALLOY STEEL, STAINLESS STEEL & STRESS RELIEF LINES, THE MATERIAL CLASS SHALL BE THE SAME AS MAIN LINES, AND IT SHOULD BE FABRICATED TOGETHER WITH MAIN LINE IN SHOP.
- THIS TYPE SHALL BE USED WITH M-42 TO DETERMINE THE LOWER COMPONENT TYPE. IN THIS DETAIL, USE TYPE-B, C & H ONLY. TYPE-C NEED A 9tX150 S.Q. PLATE TO REST ON TOP OF STEEL.
- DESIGNATION NUMBER DENOTE AS FOLLOWS:  
 09-2B-05B  
 — DENOTE THE LOWER COMPONENT TYPE SEE M-42  
 — DENOTE DIMENSION "H" (IN 100mm)(SEE NOTE 6)  
 — DENOTE SUPPORTED LINE SIZE "A"  
 — DENOTE TYPE NO.
- DIMENSION "H" SHALL BE CUT TO SUIT IN FIELD .
- DIMENSION "L" IS BASED ON LONG RADIUS ELBOW TO WHICH DUMMY PIPE IS WELDED.
- IF THE LOWER COMPONENT TYPE-B IS USED, DIMENSION "H" SHALL BE COUNTED FROM THE ELEVATION OF THE LOWEST POINT OF PAVING.
- ALL WELDED CONNECTIONS SHALL BE MADE WITH 6mm FILLET WELDS, BUT FOR ALL WELDS WITH PIPE, THE WELDING THICKNESS SHALL NOT EXCEED THE THICKNESS OF PIPE UNLESS OTHERWISE NOTED.

D-009M.DWG



中鼎工程股份有限公司  
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## DETAIL OF PIPE SUPPORT

TYPE-09

( 1 OF 1 )

ENGINEERING STANDARD

STM-05.01

D-9

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BY

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DATE

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