

INSTRUCTION MANUAL

Model T100H

UV FLUORESCENCE SO₂ ANALYZER

Addendum to T100 Operation Manual, PN 068070000



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SAFETY MESSAGES

Important safety messages are provided throughout this manual for the purpose of avoiding personal injury or instrument damage. Please read these messages carefully. Each safety message is associated with a safety alert symbol, and are placed throughout this manual; the safety symbols are also located inside the instrument. It is imperative that you pay close attention to these messages, the descriptions of which are as follows:



WARNING: Electrical Shock Hazard



HAZARD: Strong oxidizer



GENERAL WARNING/CAUTION: Read the accompanying message for specific information.



CAUTION: Hot Surface Warning



Do Not Touch: Touching some parts of the instrument without protection or proper tools could result in damage to the part(s) and/or the instrument.



Technician Symbol: All operations marked with this symbol are to be performed by qualified maintenance personnel only.



Electrical Ground: This symbol inside the instrument marks the central safety grounding point for the instrument.

CAUTION



This instrument should only be used for the purpose and in the manner described in this manual. If you use this instrument in a manner other than that for which it was intended, unpredictable behavior could ensue with possible hazardous consequences.

NEVER use any gas analyzer to sample combustible gas(es)!

Note

Technical Assistance regarding the use and maintenance of the T100H or any other Teledyne ML product can be obtained by contacting Teledyne ML's Customer Service Department:

Telephone: 800-846-6062

Email: tml_support@teledyne.com

or by accessing various service options on our website at <http://www.teledyne-ml.com>

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WARRANTY PROCEDURE

- Customer shall notify TML of a defect within the warranty period and request a return authorization number and designated TML repair facility. Customer shall return the defective part or parts to the designated TML Customer Service Facility as set forth below, freight prepaid by the customer. TML will prepay the return freight.
- TML will notify the customer of TML's decision to repair or replace the defective part and the expected shipment date.
- At the customer's request, TML may elect to repair defective product(s) located in North America on site, in which case travel expenses, travel time, and related expenses incurred by TML personnel (excluding repair time) shall be paid by the customer.

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ABOUT THIS MANUAL

This T100H manual, PN xxxxx, is to be used in conjunction with the T100 manual (PN 068070000); it is comprised of multiple documents, in PDF format, as listed below.

Part No.	Rev	Name/Description

NOTE

Please read in its entirety before making any attempt made to operate the instrument.

REVISION HISTORY

yyyy Mmm dd, MxxxxX Manual, PNxxxxxx Rev [X], DCN [xxxx]				
Document	PN	Rev	DCN	Change Summary
	00000			•
				•
				•

2010, T100H Manual, PN0 Rev A, DCN				
Document	PN	Rev	DCN	Change Summary
Xxxx Manual	0xxxx	X	xxxx	Initial Release
For the purpose of capturing this manual's construct at its initial release, the following list documents the current Rev of each part comprising Rev A of this manual. Any future changes to this manual will be recorded in this <i>Revision History</i> section, most recent changes at the top. Their new Rev letters will be updated in the preceding <i>About This Manual</i> section:				

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1. INTRODUCTION

This addendum is based on the Model T100 Operators Manual (P/N 068070000). In most ways the T100H analyzer is identical to the T100 in design and operation, therefore most of the basic set up information, operating instructions as well as calibration, maintenance, troubleshooting and repair methods are found in that manual. This addendum documents only those areas where the T100H is different in design or operating method from the T100.

1.1. T100H Documentation

NOTE

Throughout this addendum, words printed in capital, bold letters, such as **SETUP** or **ENTR** represent messages as they appear on the analyzer's front panel display

NOTE

The menu flowcharts in this addendum contain typical representations of the analyzer's display during the various operations being described. These representations are not intended to be exact and may differ slightly from the actual display of your instrument.

1.2. Using This Manual Addendum

This manual addendum has the same overall structure as that of the T100 operator's manual, to simplify referring between the two. The manual has the following sections:

Table of Contents:

Outlines the contents of the addendum in the order the information is presented. This is a good overview of the topics covered in the manual. There is also a list of tables, a list of figures and a list of appendices.

Specifications and Warranty

This section contains a list of the analyzer's performance specifications, a description of the conditions and configuration under which EPA equivalency was approved and Teledyne Instrument's warranty statement.

Getting Started:

A concise set of instructions for setting up, installing and running your analyzer for the first time.

FAQ:

Answers to the most frequently asked questions about operating the analyzer.

Optional Hardware & Software

A description of optional equipment to add functionality to your analyzer.

Operation Instructions

This section includes step by step instructions for operating the analyzer and using its various features and functions.

Calibration Procedures

General information and step by step instructions for calibrating your analyzer.

Instrument Maintenance

Description of preventative maintenance procedures that should be regularly performed on your instrument to assure good operating condition.

Theory of Operation

This section describes the aspects of T100H operation that differ from the T100 manual.

Maintenance & Troubleshooting Section:

This section includes pointers and instructions for diagnosing problems that are specific to the T100H. The T100 manual has a more complete troubleshooting section, most of which also applies to the T100H.

Appendices:

For easier access and better updating, some information has been separated out of the manual and placed in a series of appendices at the end of this addendum. These include: software menu trees, warning messages, definitions of DAS & serial I/O variables, spare parts list, repair questionnaire, interconnect listing and drawings, and electronic schematics.

2. SPECIFICATIONS, APPROVALS & WARRANTY

2.1. Specifications

Table 2-1: Model T100H Basic Unit Specifications

Min/Max Range (Physical Analog Output)	In 1ppb increments from 10ppm to 5,000 ppm, dual ranges or auto ranging
Measurement Units	ppm, mg/m ³ (user selectable)
Zero Noise ¹	0.05 ppm rms
Span Noise ¹	< 0.5% of reading (above 50 ppm)
Lower Detectable Limit ²	0.1 ppm rms
Zero Drift (24 hours)	< 1 ppm
Zero Drift (7 days)	< 2 ppm
Span Drift (7 Days)	< 0.5% FS
Linearity	1% of full scale
Precision	0.5% of reading ¹
Temperature Coefficient	< 0.1% per °C
Voltage Coefficient	< 0.05% per V
Lag Time ¹	5 sec
Rise/Fall Time ¹	95% in < 30 sec
Sample Flow Rate	700 cm ³ /min. ±10%
Temperature Range	5-40°C
Humidity Range	0 - 95% RH, non-condensing
Dimensions H x W x D	7" x 17" x 23.5" (178 mm x 432 mm x 597 mm)
Weight, Analyzer (Basic Configuration)	45 lbs (20.5 kg) w/internal pump
Weight, Pump Pack	16 lbs (7 kg)
AC Power Rating	100 V, 50/60 Hz (3.25A); 115 V, 60 Hz (3.0 A); 220 – 240 V, 50/60 Hz (2.5 A)
Environmental	Installation category (over-voltage category) II; Pollution degree 2
Analog Outputs	Three (3) Outputs
Analog Output Ranges	100 mV, 1 V, 5 V, 10 V, 2-20 or 4-20 mA isolated current loop. All Ranges with 5% Under/Over Range
Analog Output Resolution	1 part in 4096 of selected full-scale voltage
Status Outputs	8 Status outputs from opto-isolators
Control Inputs	6 Control Inputs, 3 defined, 3 spare
Serial I/O	One (1) RS-232; One (1) RS-485 (2 connectors in parallel) Baud Rate : 300 – 115200: Optional Ethernet Interface
Certifications	EN61326 (1997 w/A1: 98) Class A, FCC Part 15 Subpart B Section 15.107 Class A, ICES-003 Class A (ANSI C63.4 1992) & AS/NZS 3548 (w/A1 & A2; 97) Class A. IEC 61010-1:90 + A1:92 + A2:95,
1 As defined by the USEPA. 2 Defined as twice the zero noise level by the USEPA.	

2.2. CE Mark Compliance

Emissions Compliance

The Teledyne-Advanced Pollution Instrumentation UV Fluorescence SO₂ Analyzer was tested and found to be fully compliant with:

EN61326 (1997 w/A1: 98) Class A, FCC Part 15 Subpart B Section 15.107 Class A, ICES-003 Class A (ANSI C63.4 1992) & AS/NZS 3548 (w/A1 & A2; 97) Class A.

Safety Compliance

The Teledyne-Advanced Pollution Instrumentation UV Fluorescence SO₂ Analyzer was tested and found to be fully compliant with:

IEC 61010-1:90 + A1:92 + A2:95,

3. GETTING STARTED

3.1. Unpacking and Initial Setup



CAUTION

To avoid personal injury, always use two persons to lift and carry the Model T100H.



WARNING

Ensure that the power source voltage and frequency match those of the instrument specs on the rear panel model label. Never disconnect electronic circuit boards, wiring harnesses or electronic subassemblies while the unit is under power.



CAUTION – Avoid Warranty Invalidation

Printed circuit assemblies (PCAs) are sensitive to electro-static discharges too small to be felt by the human nervous system. Damage resulting from failure to use ESD protection when working with electronic assemblies will void the instrument warranty.

See *A Primer on Electro-Static Discharge* in the main manual for more information on preventing ESD damage.

1. Inspect the received packages for external shipping damage. If damaged, please advise the shipper first, then T-ML.
2. Included with your analyzer is a printed record (Form number 04989) of the final performance characterization performed on your instrument at the factory. This record is an important quality assurance and calibration record for this instrument. It should be placed in the quality records file for this instrument.
3. Carefully remove the top cover of the analyzer and check for internal shipping damage.
 - Remove the set screw located in the top, center of the rear panel
 - Remove the screws fastening the top cover to the unit (four per side).
 - Lift the cover straight up.
4. Inspect the interior of the instrument to make sure all circuit boards and other components are in good shape and properly seated.
5. Check the connectors of the various internal wiring harnesses and pneumatic hoses to make sure they are firmly and properly seated.
6. Verify that all of the optional hardware ordered with the unit has been installed. These are checked on the paperwork (Form 04989) accompanying the analyzer.

3.1.1. Electrical Connections:

For full details on the electrical connections of the T100H, please refer to the T100 user's manual (#068070000), Electrical Connections section.

3.1.1.1. External Pump

The T100H is equipped with an external pneumatic pump. This pump is powered separately from the instrument via it's own power cord. The pump has no ON/OFF switch and should begin operating as soon as it is plugged into a live power supply.



WARNING

- Check the voltage / frequency label on the rear panel of the instrument and on the external pump for compatibility with the local power. Do not plug in either the analyzer or the pump unless the voltages or frequencies are correct.
- Power connection must have a functioning ground connection. Do not defeat the ground wire on power plug.
- Turn off analyzer power before disconnecting or connecting electrical subassemblies.
- Do not operate with cover off.

3.2. Pneumatic Connections

NOTE

To prevent dust from getting into the analyzer, it was shipped with small plugs inserted into each of the pneumatic fittings on the rear panel. Make sure that all dust plugs are removed before attaching exhaust and supply gas lines. Store for future use.

Table 3-1: Inlet / Outlet Connector Descriptions

REAR PANEL LABEL	FUNCTION
Sample	Connects the sample gas to the analyzer. When operating the analyzer without zero span option, this is also the inlet for any calibration gases.
Exhaust	Connect an exhaust gas line to this port to the inlet of the external pump.
Zero Air	On Units with zero/span valve option installed, this port connects the zero air gas or the zero air cartridge to the analyzer.

Figure 3-5 of the T100 Manual (P/N 068070000) shows the internal pneumatic flow of the T100 in its standard configuration. For a diagram of the internal pneumatic flow of the T100H, see Figure 3-2 of this addendum.

3.2.1.1. Pneumatic Connections to T100H Basic Configuration:

The pneumatic connections for the T100H analyzer in its basic configuration are nearly identical to those described the T100 Manual (P/N 068070000) Section 3.5 except that the T100H has an external pump. Therefore:

- A pneumatic line of 1/4" PTFE must be attached between the analyzer's exhaust port and the inlet port of the pump.
- The exhaust from must be vented outside the shelter or immediate area surrounding the instrument using a maximum of 10 meters of 1/4" PTFE tubing.

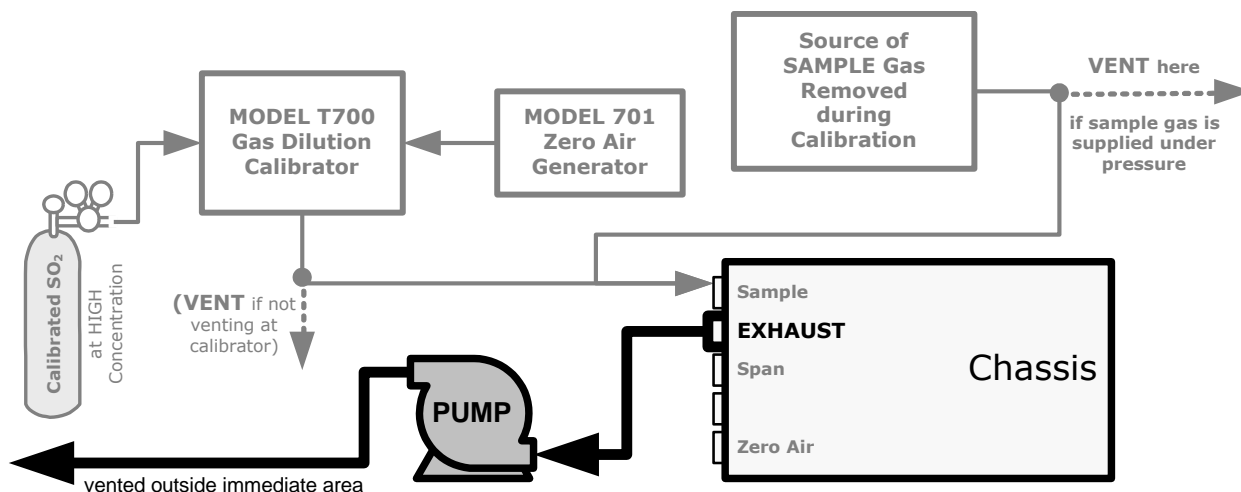


Figure 3-1: Example of Pneumatic Connections to T100H External Pump

This change is true for all configurations and variations of the T100H.

3.2.1.2. Connections with Internal Valve Options Installed

- There is no IZS option available for the T100H .
- An additional valve option (Option 52 - Zero & Two Span Points) is available on the T100H. The pneumatic set up for this option is:

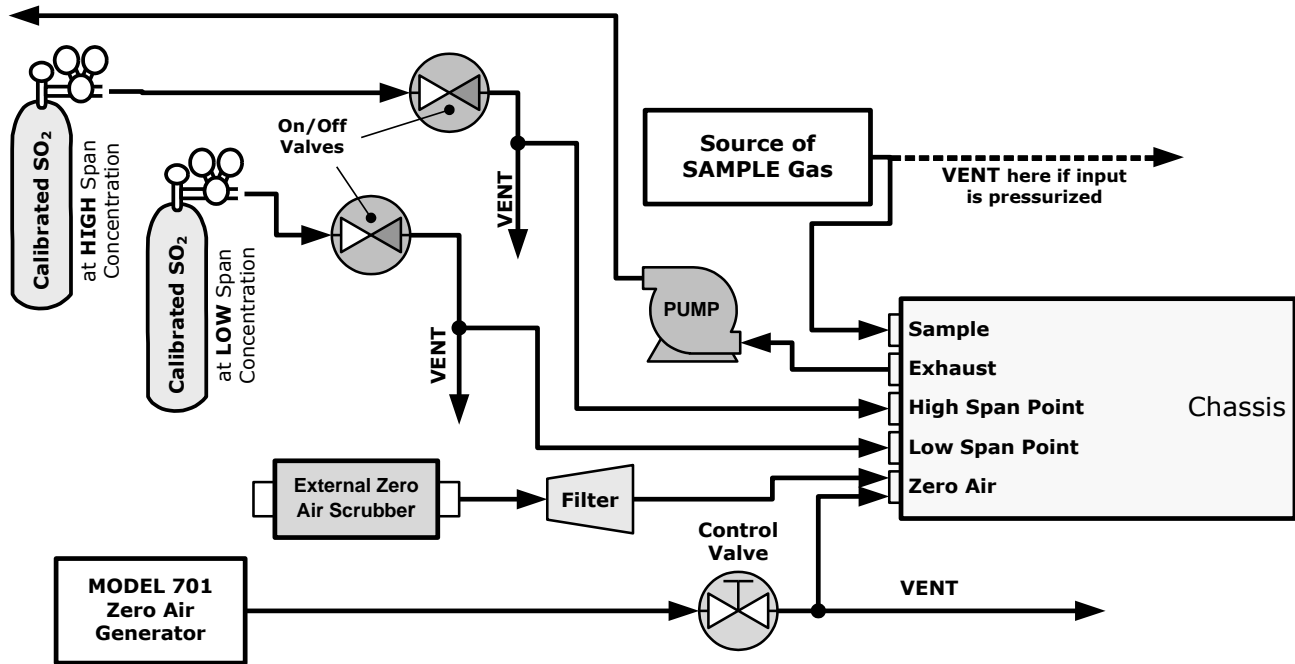


Figure 3-2: Pneumatic Connections to T100H with Zero and Two Span Point Valve Option

3.2.2. T100H Layout

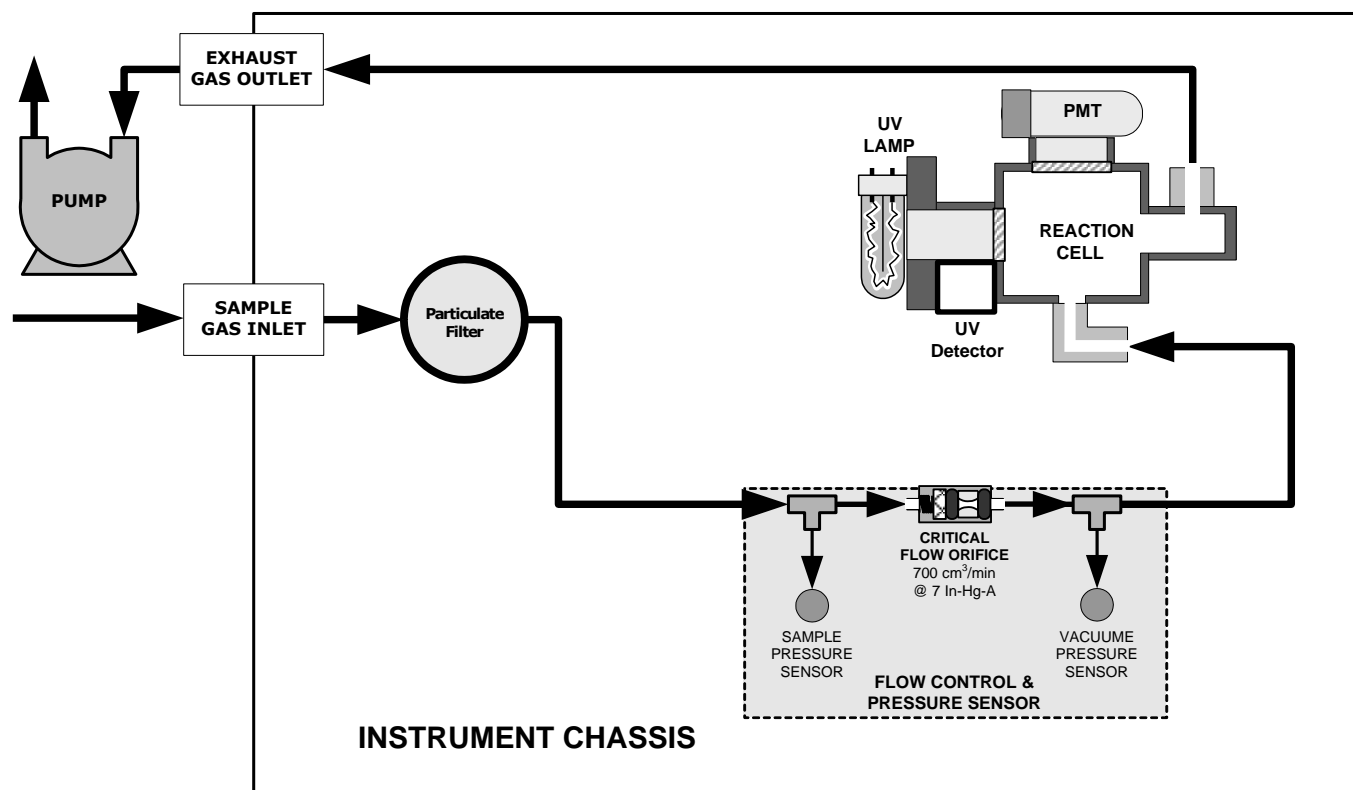


Figure 3-3: Internal Pneumatic flow for T100H in Basic Configuration

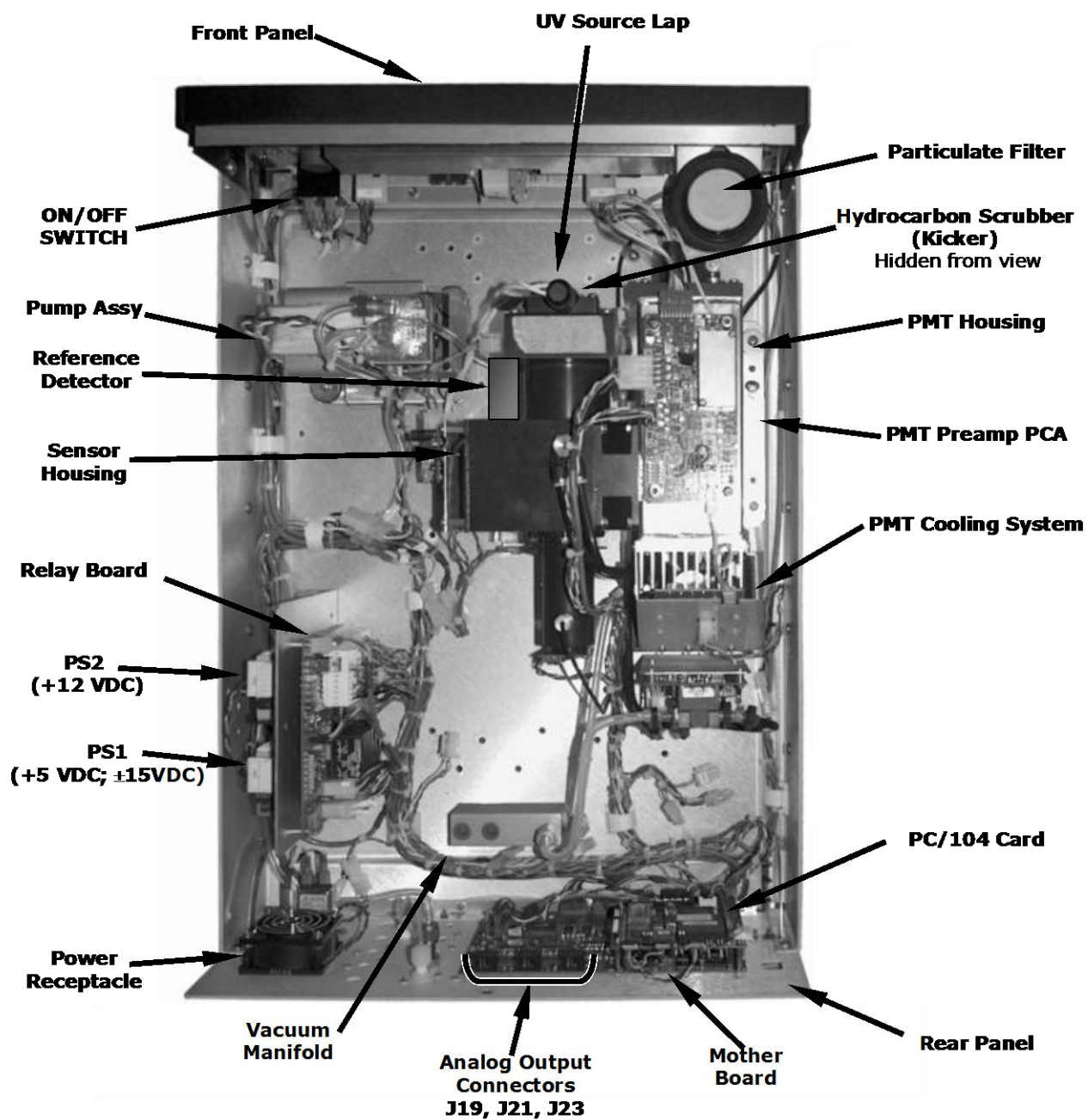


Figure 3-4: T100H Layout (Basic Unit – No Valve Options)

3.3. Initial Operation

With the following exceptions, the operation of the T100H is nearly identical to that of the T100. Please refer to the T100 User's Manual, Section 3, for details on initial operation, including common warning messages, functional check, and initial calibration and common interferences for the T100H.

3.3.1. Warning Messages

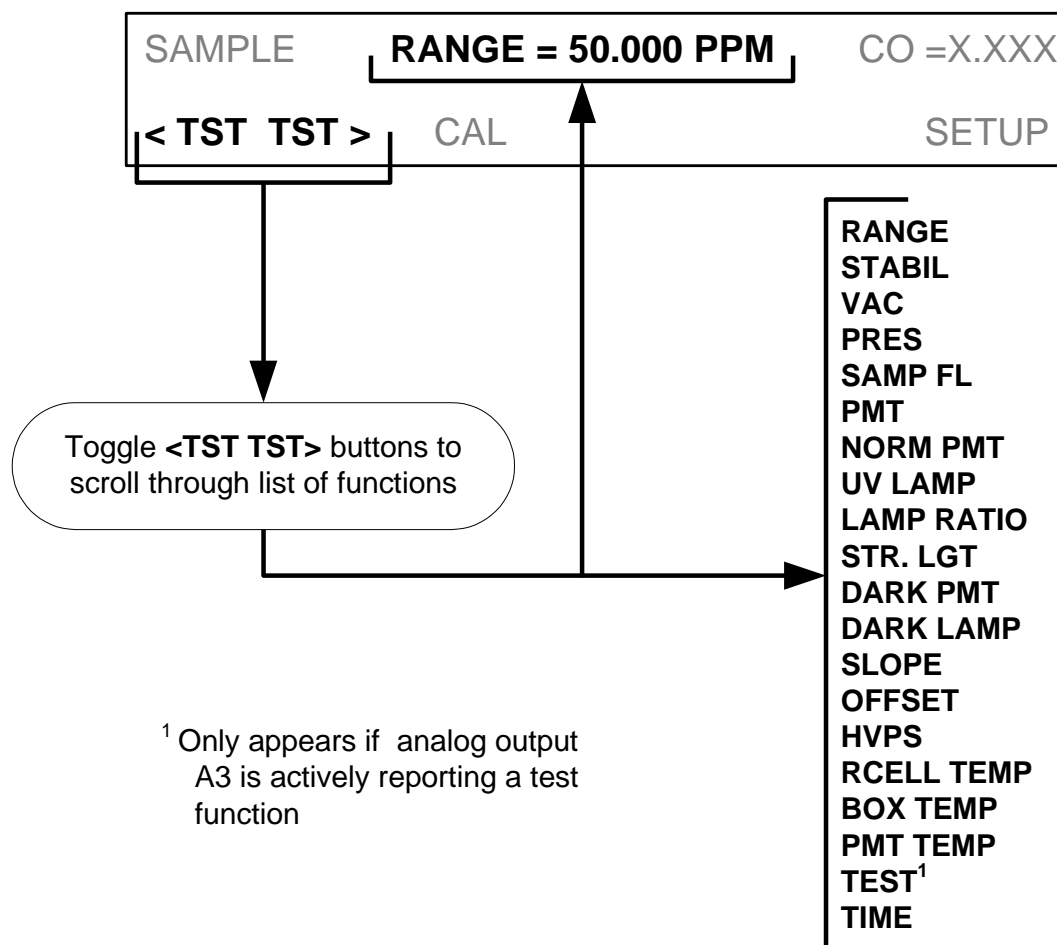
Please refer to the T100 User's Manual (068070000), Section 3, for a complete listing of warnings for the T100H. The following table lists warnings that differ in the T100H from those described in the T100 manual.

Table 2-1: Possible Warning Messages at Start-Up

MESSAGE	MEANING
Vacuum Pressure Warning	The vacuum pressure reading is out of its allowed range. The pump may have failed, or the instrument may have a leak or obstruction in the flow path.

3.3.2. Test Functions

Check to make sure that the analyzer is functioning within allowable operating parameters as described in the T100 Manual (P/N 068070000). The available test functions for the T100H are:



3.3.3. Interferents for SO₂ Measurements

Hydrocarbons are a significant interferent for UV fluorescent SO₂ measurements, however, the typical T100H application does not have hydrocarbons in the sample stream. Therefore, in order to reduce cost to the customer, the T100H in its standard configuration does not include a hydrocarbon kicker/scrubber.

If your application includes hydrocarbons in the sample gas stream, it is very important that they be removed from the sample gas prior to it entering the analyzer's sample chamber. A hydrocarbon Kicker Option (OPT 65) package (see Section 5 of this manual) is available for this purpose.

4. FREQUENTLY ASKED QUESTIONS (FAQS)

More FAQs are included in the T100 manual, which also includes a glossary of terms.

Q: How long does the sample pump last?

A: The sample pump should last about one year and the pump diaphragms should to be replaced annually or when necessary.

To determine if the diaphragm on a T100H needs replacing check the **VAC** test function (instead of the **PRES** function as described in the T100 Manual - P/N 068070000). If the **VAC** value is > 10 in-Hg-A, the diaphragm should be replaced.

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5. OPTIONAL HARDWARE AND SOFTWARE

With the following additions, changes and exceptions, the options listed in Table 1-1 of the T100 Manual (P/N 068070000) are also available for the T100H.

5.1. Ambient Zero/Ambient Span Valves (Option 50A)

The T100H zero/span valve option is identical to that of the T100 in respect to operation and valve states (see Table 3-10 of the T100 Manual). The internal pneumatic connections are slightly different.

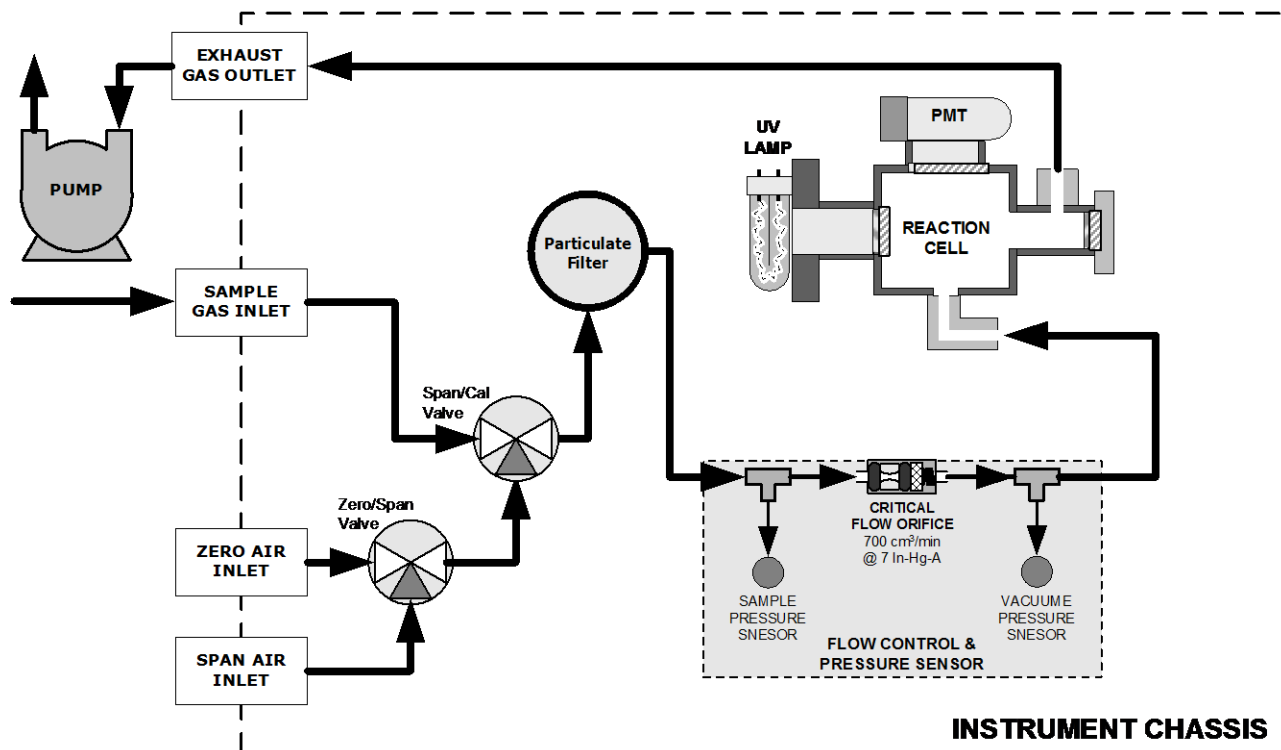


Figure 5-1: Pneumatic Diagram of the T100H With Z/S Option Installed.

5.2. Ambient Zero / Two Ambient Span Valve Option (OPT 50C)

This option includes a special set of valves that allows two separate SO₂ mixtures to enter the analyzer from two independent sources. Typically these two gas mixtures will come from two, separate, pressurized bottles of certified calibration gas: one mixed to produce a SO₂ concentration equal to the expected span calibration value for the application and the other mixed to produce a concentration at or near the midpoint of the intended measurement range. Individual gas inlets, labeled HIGH SPAN and LOW SPAN are provided at the back on the analyzer.

The valves allow the user to switch between the two sources via keys on the front panel or from a remote location by way of either the analyzer's digital control inputs or by sending commands over it's serial I/O port(s).

NOTE

The analyzer's software only allows the **SLOPE** and **OFFSET** to be calculated when sample is being routed through the **HIGH SPAN** inlet.

The **LOW SPAN** gas is for midpoint reference checks only.

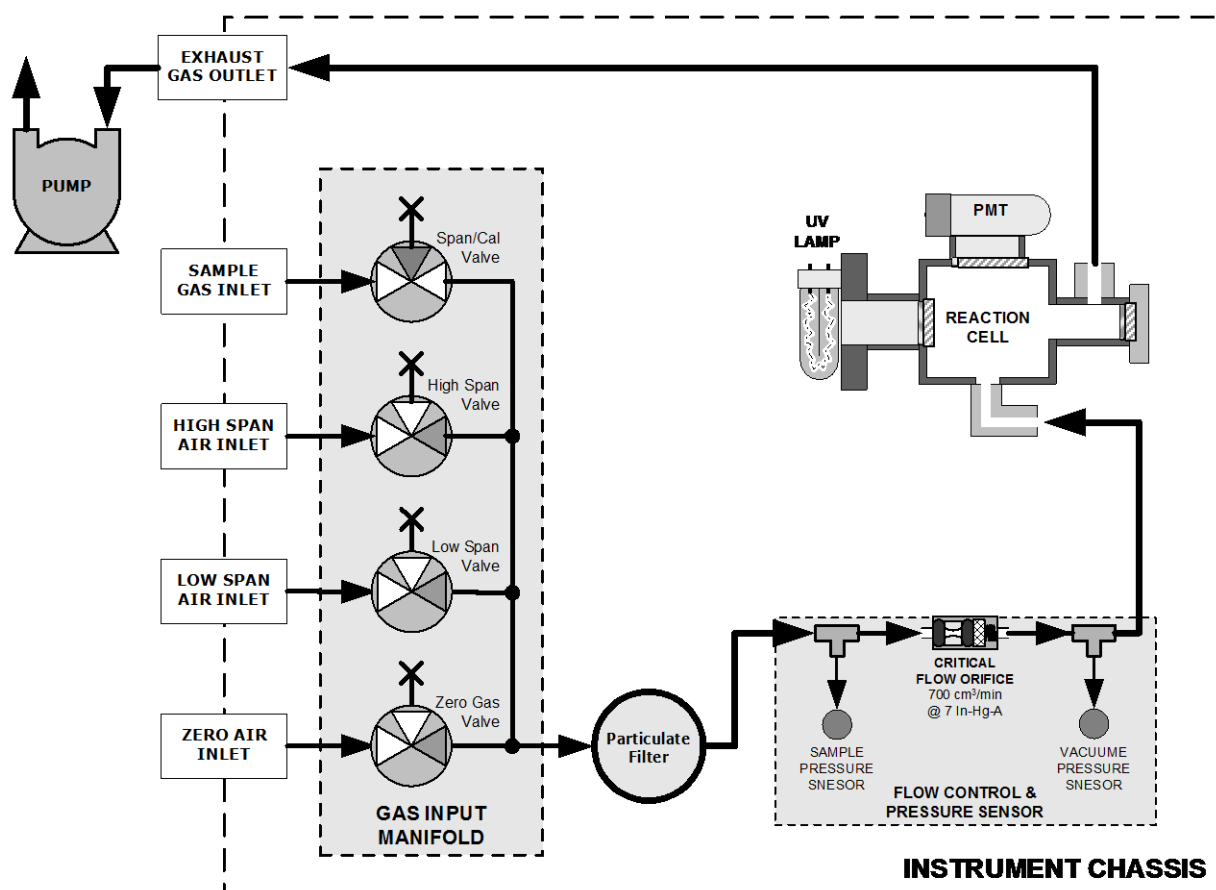


Figure 5-2: Pneumatic Diagram of the T100H with Option 50C Installed

Table 5-1 describes the state of each valve during the analyzer's various operational modes.

Table 5-1: Two-Point Span Valve Operating States

MODE	VALVE	CONDITION
SAMPLE	Sample/Cal	Open to SAMPLE inlet
	Zero Gas Valve	Closed to ZERO AIR inlet
	High Span Valve	Closed to HIGH SPAN inlet
	Low Span Valve	Closed to LOW SPAN inlet
ZERO CAL	Sample/Cal	Closed to SAMPLE inlet
	Zero Gas Valve	Open to ZERO AIR inlet
	High Span Valve	Closed to HIGH SPAN inlet
	Low Span Valve	Closed to LOW SPAN inlet
HIGH SPAN CAL	Sample/Cal	Closed to SAMPLE inlet
	Zero Gas Valve	Closed to ZERO AIR inlet
	High Span Valve	Open to HIGH SPAN inlet
	Low Span Valve	Closed to LOW SPAN inlet
Low Span Check	Sample/Cal	Closed to SAMPLE inlet
	Zero Gas Valve	Closed to ZERO AIR inlet
	High Span Valve	Closed to HIGH SPAN inlet
	Low Span Valve	Open to LOW SPAN inlet

5.3. Hydrocarbon Kicker Option (OPT 86D)

This option is specifically designed for those applications where hydrocarbons are present in the sample gas stream. It includes an internal, scrubber consisting of a tube of a specialized plastic that absorbs hydrocarbons very well located within an outer flexible plastic tube shell.

As gas flows through the inner tube, hydrocarbons are absorbed into the membrane walls, and transported through the membrane wall and into the hydrocarbon free, purge gas flowing through the outer tube (see Figure 5-3). This process is driven by the hydrocarbon concentration gradient between the inner and outer of the tubes.

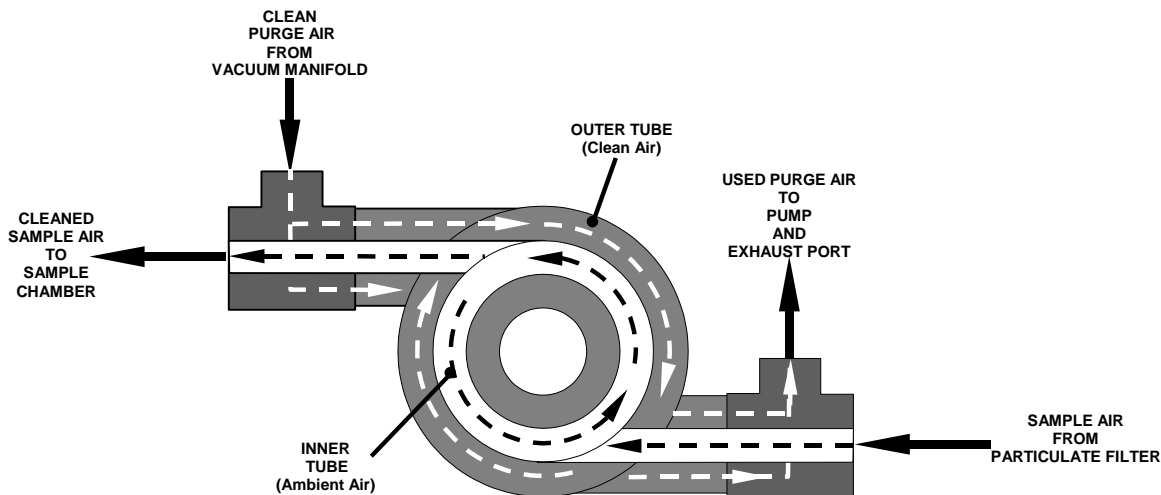


Figure 5-3: Hydrocarbon Scrubber (Kicker) – OPT 86D

The scrubbed air from the inner tube is returned to be used as the purge gas in the outer tube after it passes through the analyzers reaction cell. This means that when the analyzer is first started, the concentration gradient

between the inner and outer tubes is small and the scrubber's efficiency is relatively low. When the instrument is turned on after having been off for more than 30 minutes, it takes a certain amount of time for the gradient to become large enough for the scrubber to adequately remove hydrocarbons from the sample air.

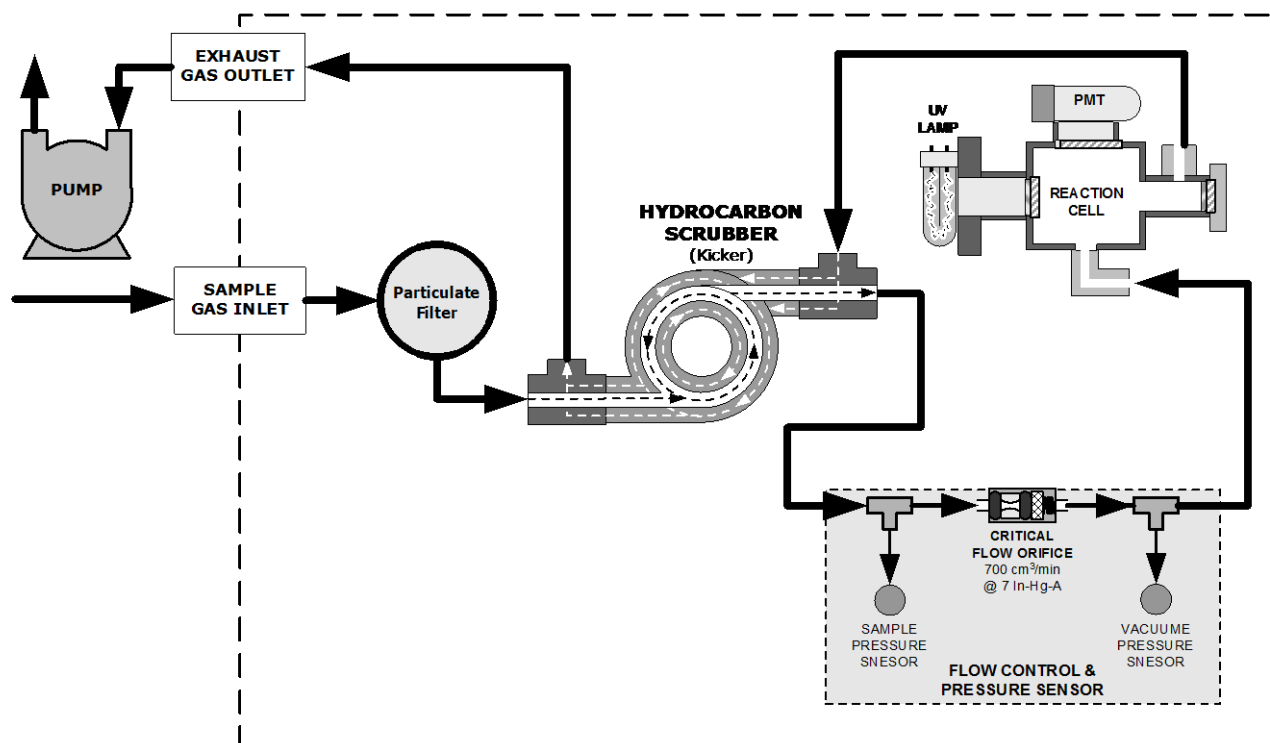


Figure 5-4: T100H Internal Pneumatic Diagram with Hydrocarbon Scrubber Installed

6. OPERATING INSTRUCTIONS

6.1. Warning Messages

Please refer to the T100 User's Manual (068070000), Section 4.2.2, for a list of warnings for the T100H. The following table list describes an additional warning in the T100H.

Table 6-1: Additional M101EH Warning Messages

MESSAGE	MEANING
Vacuum Pressure Warning	The vacuum pressure reading is out of its allowed range. The pump may have failed, or the instrument may have a leak or obstruction in the flow path.

6.2. Test Functions

Please refer to the T100 Manual (068070000), Section 4.2.1, for a list of test functions for the T100H. The following table lists test functions that are in addition to or differ from those listed there.

Table 6-2: Additional T100H Test Functions

DISPLAY	PARAMETER	UNITS	DESCRIPTION
VAC	Vacuum Pressure	In-Hg-A	The actual pressure measured on the vacuum side of the T100H's critical flow orifice. This is the pressure of the gas in the instrument's sample chamber.
PRES	Sample GAS Pressure	in-Hg-A	The current pressure of the sample gas as it enters the sample inlet at the back of the analyzer, but upstream of the critical flow orifice and before the gas enters the reaction cell.

6.2.1. Test Channel Output

When activated, output channel **A3** can be used to report one of the test functions viewable from the SAMPLE mode display. To activate the A3 channel and select a test function, follow instructions in Section 6.9.10 of the T100 Manual (P/N 068070000).

The following table lists test functions that are in addition to or differ from those listed in Table 6-14 of the T100 Manual.

Table 6-3: Additional M101EH Test Parameters Available for Analog Output A3

TEST CHANNEL	TEST PARAMETER RANGE
VACUUM PRESSURE	0-40 in-Hg-A

6.2.2. Range Units

The T100H only displays concentrations in parts per million (10^6 mols per mol, **PPM**) or milligrams per cubic meter (mg/m^3 , **MGM**).

- NOT AVAILABLE: Parts per billion (10^9 mols per mol, **PPB**) and micrograms per cubic meter ($\mu\text{g/m}^3$, **UGM**).

To change the concentration units of the T100H follow the instructions found in Section 6.7.7 of the T100 Manual.

6.2.3. Using the T100H with a Hessen Protocol Network

The set up and use of the T100H in Hessen protocol networks is the same as described in Section 6.12.4 of the T100 Manual (P/N 068070000) except that there are minor differences in the status flags. The following table supercedes Table 6-27 of the T100 Manual.

Table 6-4: T100H Default Hessen Status Bit Assignments

STATUS FLAG NAME	DEFAULT BIT ASSIGNMENT
WARNING FLAGS	
SAMPLE FLOW WARNING	0001
PMT DET WARNING	0002
UV LAMP WARNING	0002
HVPS WARNING	0004
DARK CAL WARNING	0008
RCELL TEMP WARNING	0010
PMT TEMP WARNING	0040
INVALID CONC	0080
OPERATIONAL FLAGS	
In Manual Calibration Mode	0200
In Zero Calibration Mode	0400
In Low Span Calibration Mode	0800
In Span Calibration Mode	0800
UNITS OF MEASURE FLAGS	
UGM ¹	0000
MGM	2000
PPB ¹	4000
PPM	6000
SPARE/UNUSED BITS	0020, 0100, 8000
UNASSIGNED FLAGS	
Box Temp Warning	System Reset
Sample Press Warning	Front Panel Warning
Vacuum Press Warning	Analog Cal Warning
Rear Board Not Detected	Cannot Dyn Zero
Relay Board Warning	Cannot Dyn Span
¹ Although assigned flags, these units are not available on the T100H	

6.2.4. Default DAS Channels


The default Data Channels included in the M101EH analyzer's software include the **CONC**, **PNUMT** & **CALDAT** channels. The **FAST** & **DETAIL** preset channels are not included.

6.2.5. Remote Operation Using the External Digital I/O

6.2.5.1. Status Outputs

The function and pin assignment5s for the T100H digital status outputs are:.

Table 6-5: Status Output Signals

SATUS CONNECTOR PIN NUMBER ¹	STATUS DEFINITION	CONDITION
1	SYSTEM OK	ON if no faults are present.
2	CONC VALID	OFF any time the HOLD OFF feature is active, such as during calibration or when other faults exist possibly invalidating the current concentration measurement (example: sample flow rate is outside of acceptable limits). ON if concentration measurement is valid.
3	HIGH RANGE	ON if unit is in high range of the AUTO Range Mode
4	ZERO CAL	ON whenever the instrument's ZERO point is being calibrated.
5	HIGH SPAN CAL	ON whenever the instrument is set for DUAL or AUTO reporting range mode an it's high range span point is being calibrated .
6	DIAG MODE	ON whenever the instrument is in DIAGNOSTIC mode
7	LOW SPAN CAL	ON whenever the instrument is set for DUAL or AUTO reporting range mode an it's lows range span point is being calibrated .
8	SPARE	
D	EMITTER BUS	The emitters of the transistors on pins 1-8 are bussed together.
	SPARE	
+	DC POWER	+ 5 VDC, 300 mA source (combined rating with Control Output, if used).
	Digital Ground	The ground level from the analyzer's internal DC power supplies

¹ Located on Rear Panel

6.2.5.2. Control Inputs

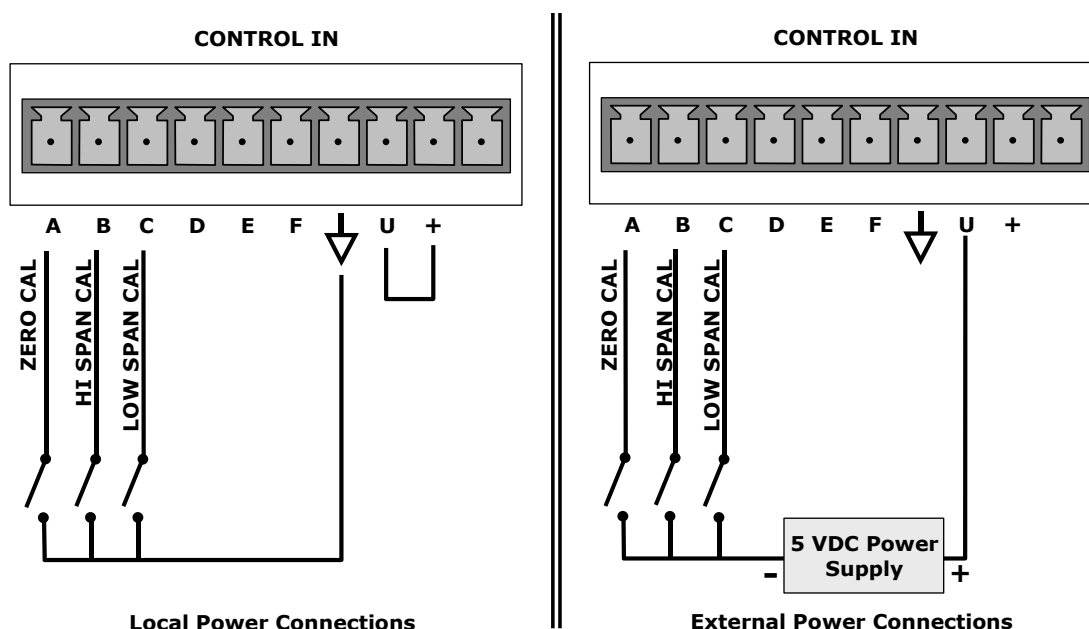



Figure 6-1: Control Input Connector

Table 6-6: Control Input Signals

INPUT #	STATUS DEFINITION	ON CONDITION
A	REMOTE ZERO CAL	The analyzer is placed in Zero Calibration mode. The mode field of the display will read ZERO CAL R.
B	REMOTE HIGH SPAN CAL	If the instrument is set for DUAL or AUTO reporting rang mode, activating this input causes the analyzer to enter high range span calibration mode. The mode field of the display will read SPAN CAL R.
C	REMOTE LO SPAN CAL	The analyzer is placed in low span calibration mode as part of performing a low span (midpoint) calibration. The mode field of the display will read LO CAL R.
D, E & F	SPARE	
	Digital Ground	The ground level from the analyzer's internal DC power supplies (same as chassis ground)
U	External Power input	Input pin for +5 VDC required to activate pins A – F.
+	5 VDC output	Internally generated 5V DC power. To activate inputs A – F, place a jumper between this pin and the "U" pin. The maximum amperage through this port is 300 mA (combined with the analog output supply, if used).

7. CALIBRATION AND CALIBRATION CHECK PROCEDURES

Calibration procedures for the T100H are the same as those for the T100. One exception to this statement is that the T100H has a special valve option, Zero and Two Span Point Valve Option - OPT 52 (See Section 5.1), that allows a mid-span point be checked.

7.1. Manual Calibration with the Zero and Two Span Point Valve Option (OPT 52) installed.

NOTE

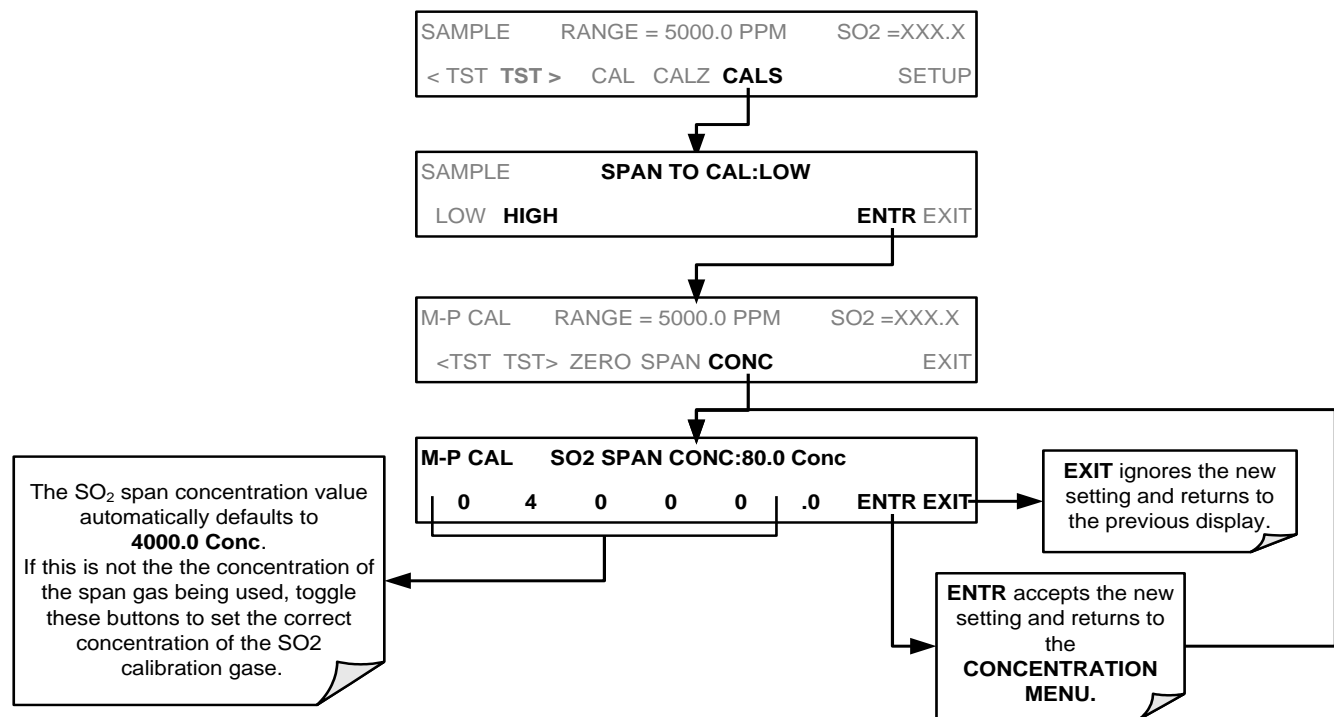
It is only possible to calibrate to the high span gas. The low span gas is only used for calibration checks.

Zero and Span calibrations using the Zero and two Span Valve option are similar to that described in Section 7.2, except that:

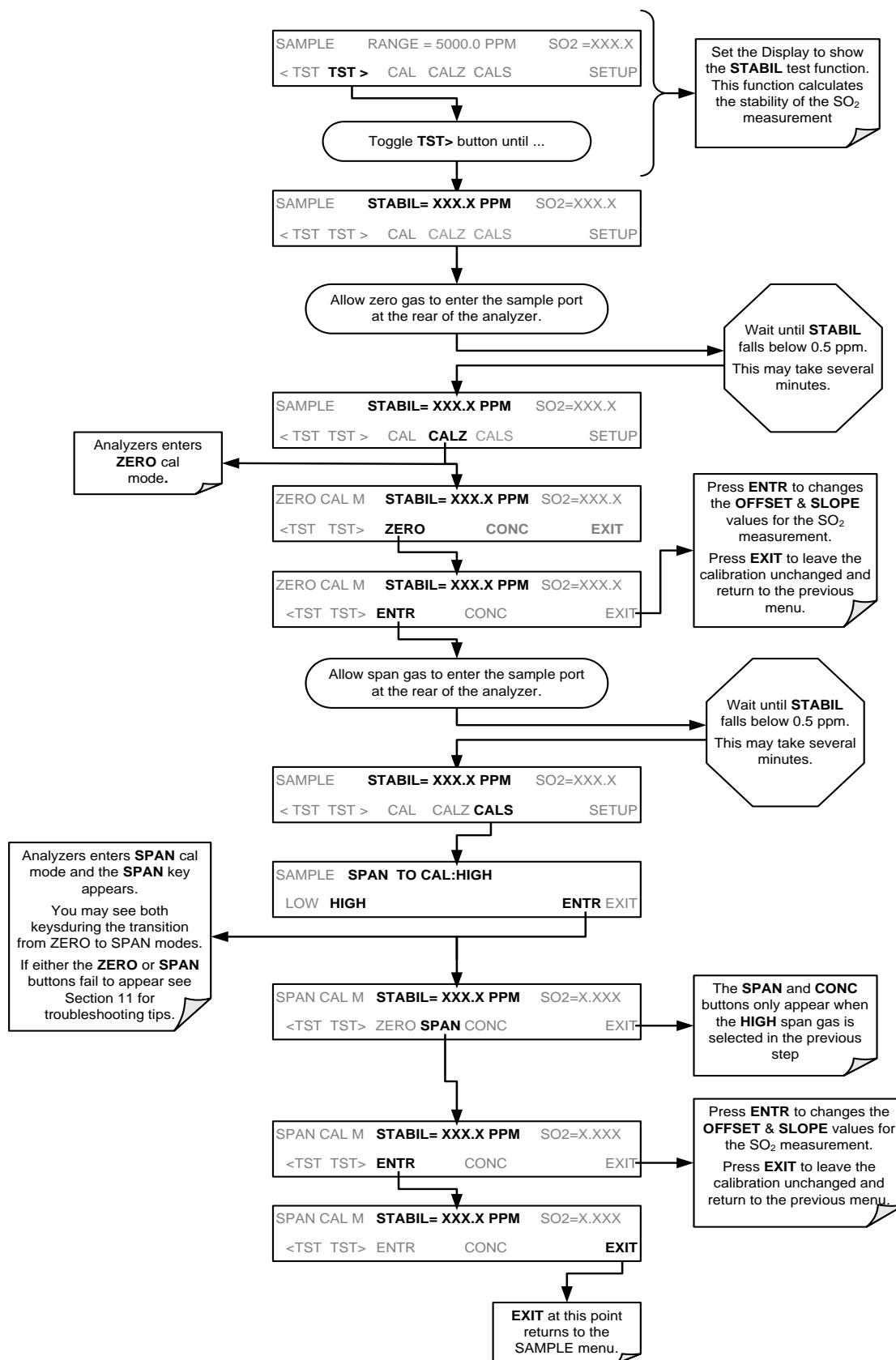
- Zero air and both span gas is supplied to the analyzer through the zero gas and span gas inlets rather than through the sample inlet.
- The zero and cal operations are initiated directly and independently with dedicated keys (**CALZ** & **CALS**)

STEP ONE: Connect the sources of zero air and span gas to the respective ports on the rear panel (see Figure 3-2 of this addendum).

STEP TWO: Set the expected SO₂ high span gas value:

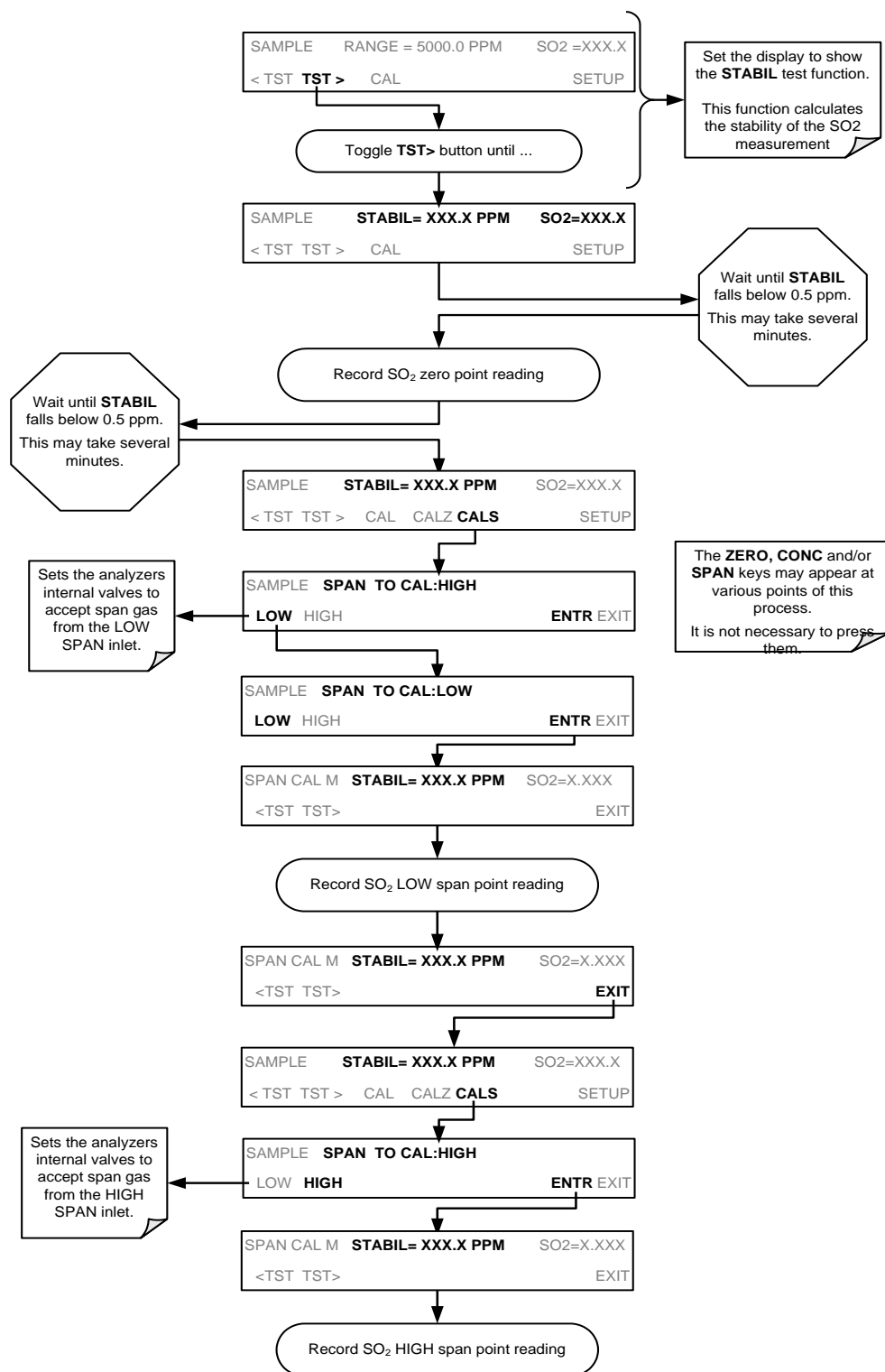


STEP THREE: Perform the calibration according to the following flow chart:



7.2. Manual Calibration Check with Ambient Zero and Two Ambient Span Valve Option (OPT 50C) Installed

Set up is identical to that shown in **STEP ONE** of the preceding section. To perform the zero/span check:



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8. INSTRUMENT MAINTENANCE

8.1. Maintenance Schedule

There is no Internal IZS offered for the T100H.

8.2. Predictive Diagnostics

Because the T100H's internal pneumatics are monitored in a different manner than those of the T100 there are some differences in how the instrument's test functions are used as predictive diagnostics. Table 8-1 of this addendum supersedes Table 9-2 of the T100 Manual

Table 8-1: Predictive Uses for Test Functions

TEST FUNCTION	DAS FUNCTION	CONDITION	BEHAVIOR		INTERPRETATION
			EXPECTED	ACTUAL	
PRES	SMPPRS	Sample gas pressure upstream of the critical flow orifice.	Constant within atmospheric changes	Slowly increasing	<ul style="list-style-type: none"> Flow path is clogging up. <ul style="list-style-type: none"> - Check critical flow orifice & sintered filter. - Replace particulate filter
				Slowly decreasing	<ul style="list-style-type: none"> Developing leak in pneumatic system to vacuum (developing valve failure)
PRES	SMPPRS	Sample gas pressure upstream of the critical flow orifice.	Constant within atmospheric changes	Slowly increasing	<ul style="list-style-type: none"> Flow path is clogging up. <ul style="list-style-type: none"> - Check critical flow orifice & sintered filter. - Replace particulate filter
				Slowly decreasing	<ul style="list-style-type: none"> Developing leak in pneumatic system to vacuum (developing valve failure)
VAC	VACUUM	Gas pressure downstream of the critical flow orifice (e.g. inside reaction cell.	Constant within atmospheric changes	Fluctuating	<ul style="list-style-type: none"> Developing leak in pneumatic system
SAMP FL	SMPFLW	Standard Operation	Stable	Slowly Decreasing	<ul style="list-style-type: none"> Flow path is clogging up. <ul style="list-style-type: none"> - Check critical flow orifice & sintered filter. - Replace particulate filter
DRK PMT	DRKPMT	PMT output when UV Lamp shutter closed	Constant within ± 20 of check-out value	Significantly increasing	<ul style="list-style-type: none"> PMT cooler failure Shutter Failure
SO_2 Concentration	CONC1	Standard configuration at span	stable for constant concentration	Decreasing over time	<ul style="list-style-type: none"> Drift of instrument response; UV Lamp output is excessively low.
				Fluctuating	<ul style="list-style-type: none"> Leak in gas flow path.
LAMP RATIO	LAMPR	Standard Operation	Stable and near 100%	Fluctuating or Slowly increasing	<ul style="list-style-type: none"> UV detector wearing out UV source Filter developing pin holes
				Slowly decreasing	<ul style="list-style-type: none"> UV detector wearing out Opaque oxides building up on UV source Filter UV lamp aging

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9. THEORY OF OPERATION

9.1. The UV Light Path

The UV light path of the T100H is similar to that of the T100 (see Section 10.2 of the T100 Manual). The main differences between the T100H and the T100 are:

- The location of the reference detector (See Section 9.1.1 of this addendum).
- The methods used to reject for certain measurement interferences is different (see Section 9.1.2 of this addendum).

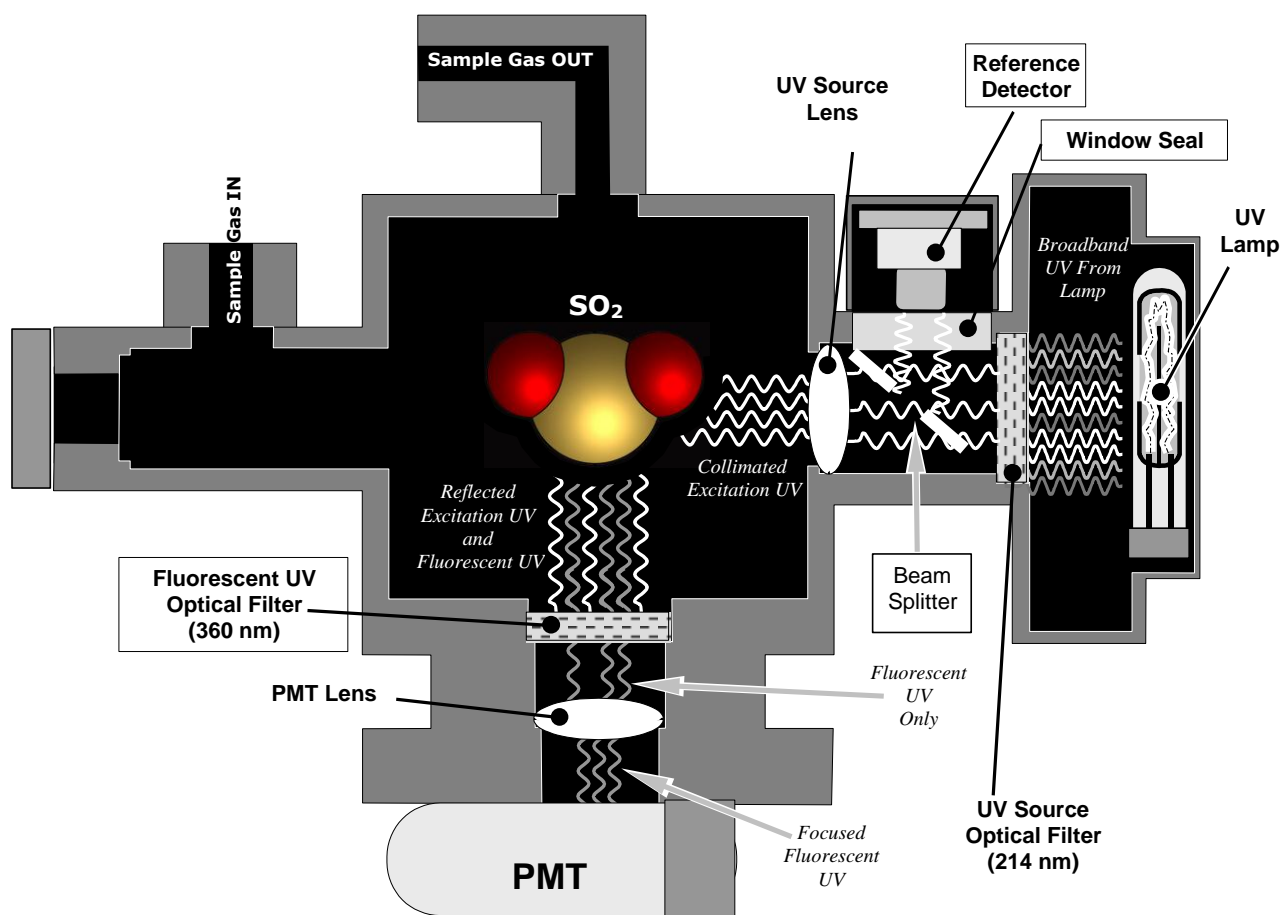


Figure 9-1: UV Light Path

9.1.1. The Reference Detector

A vacuum diode UV detector that converts UV light to a DC current is used to measure the intensity of the excitation UV source lamp. The location of the T100H reference detector differs from that of the T100.

- On the T100 this detector is located directly across the reaction cell from the lamp where it can measure the output of the lamp directly. Because the T100 is designed to measure relatively low concentrations of SO₂, enough of the lamp's 214 nm source light makes it through the reaction cell to get a reliable reading.
- On the T100H the detector is located between the UV lamp and the reaction cell and to the side. A beam splitter reflects a portion of the lamp output 90 degrees, through a window and onto the detector. This arrangement is required because nearly all of 214 nm UV source light entering the reaction cell is absorbed by the higher concentrations of SO₂ typically measured by the T100H.

A window transparent to UV light provides an air-proof seal that prevents ambient gas from contaminating the sample chamber.

9.1.2. Direct Measurement Interferents

The most common source of interference when measuring SO₂ is from other gases that fluoresce in a similar fashion to SO₂ when exposed to UV Light. The most significant of these are:

- A class of hydrocarbons called poly-nuclear aromatics (PNA) of which xylene and naphthalene are two prominent examples.
- Nitric oxide (NO), which fluoresces in the a spectral range near to SO₂. For critical applications where high levels of NO are expected an optional 360 nm optical filter is available that improves the rejection of NO (contact customer service for more information).

The methods by which the Model T100H rejects interference for these substances differs from the T100 as follows.

- Since the typical application for which the T100H rarely includes the presences of hydrocarbons or PNA's, no hydrocarbon scrubber (kicker) is included in the T100H's base configuration. An optional scrubber (see Section 5.3of this addendum) is available.
- On the other hand the typical T100H application often includes much higher concentrations of Nitric Oxide (NO), which fluoresces in a spectral range near that of SO₂. Therefore a 360 nm filter replaces the 330nm UV filter located between the PMT and the reaction cell in order to more efficiently reject for interference due to the higher concentrations of NO.

9.2. Pneumatic Operation

9.2.1. Sample Gas Flow

The flow of gas through the T100H UV Fluorescence SO₂ Analyzer is created by a small external pump that pulls air through the instrument. The T100H has no kicker to scrub hydrocarbons from the sample stream. Typical applications for the T100H do not have hydrocarbons in the sample stream.

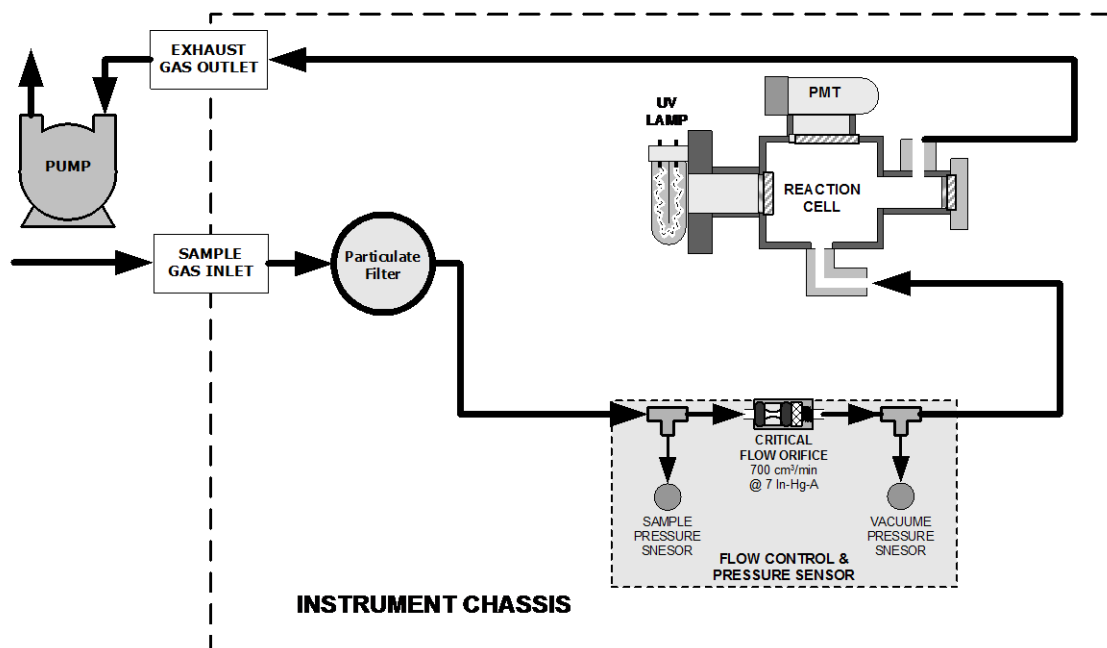


Figure 9-2: Pneumatic Diagram of the T100H – Base Configuration

9.2.2. Pneumatic Sensors

The T100H uses two pneumatic sensors to verify gas flow. These sensors are located on a printed circuit assembly, called the pneumatic pressure/flow sensor board. This PCA is attached to a manifold containing the critical flow orifice that sets the instrument flow rate.

9.2.2.1. Sample Pressure Sensor

An absolute pressure transducer plumbed to the input of the analyzer's sample chamber is used to measure the pressure of the sample gas before it passes through the critical flow orifice. This is used to validate the critical flow condition (2:1 pressure ratio) through the instrument's critical flow orifice.

The actual sample gas pressure measurement is viewable through the analyzer's front panel display as the test function **PRES**

9.2.2.2. Vacuum Pressure Sensor

An absolute pressure transducer measures the pressure on the vacuum side of the critical flow orifice and is used to measure the sample gas pressure in the reaction cell. If the vacuum pressure is not in the correct range, a warning will be displayed by the software. Also, if the temperature/pressure compensation (TPC) feature is turned on, the output of this sensor is also used to supply pressure data for that calculation.

The actual pressure of the gas downstream from the critical flow orifice (including the gas inside the reaction cell) viewable through the analyzer's front panel display as the test function **VAC**

9.2.2.3. Sample Flow Calculation

Unlike the T100, which uses a thermal-mass flow sensor to directly measure the gas flow through the instrument, the T100H calculates the gas as follows.

- The ratio of the two pressures is measured and used to validate critical flow. If the ratio is not correct ($< 2:1$) the **SAMPLE FLOW WARN** message is activated. Also, the value of the **SAMP FL** test function is set to **XXXX**.

If the pressure ratio between the two sensors is valid ($\geq 2:1$), the instrument calculates the flow based on sample gas pressure level (**PRES**) and is viewable via the front panel as the **SAMP FL** test function.

9.3. Electronic Operation

The following figures replace Figures 10-10 & 10-19 of the T100 Manual (P/N 068070000). There is no IZS option, a vacuum pressure sensor replaces the T100's thermal-mass flow sensor and provision is made for the two ambient span valve option.

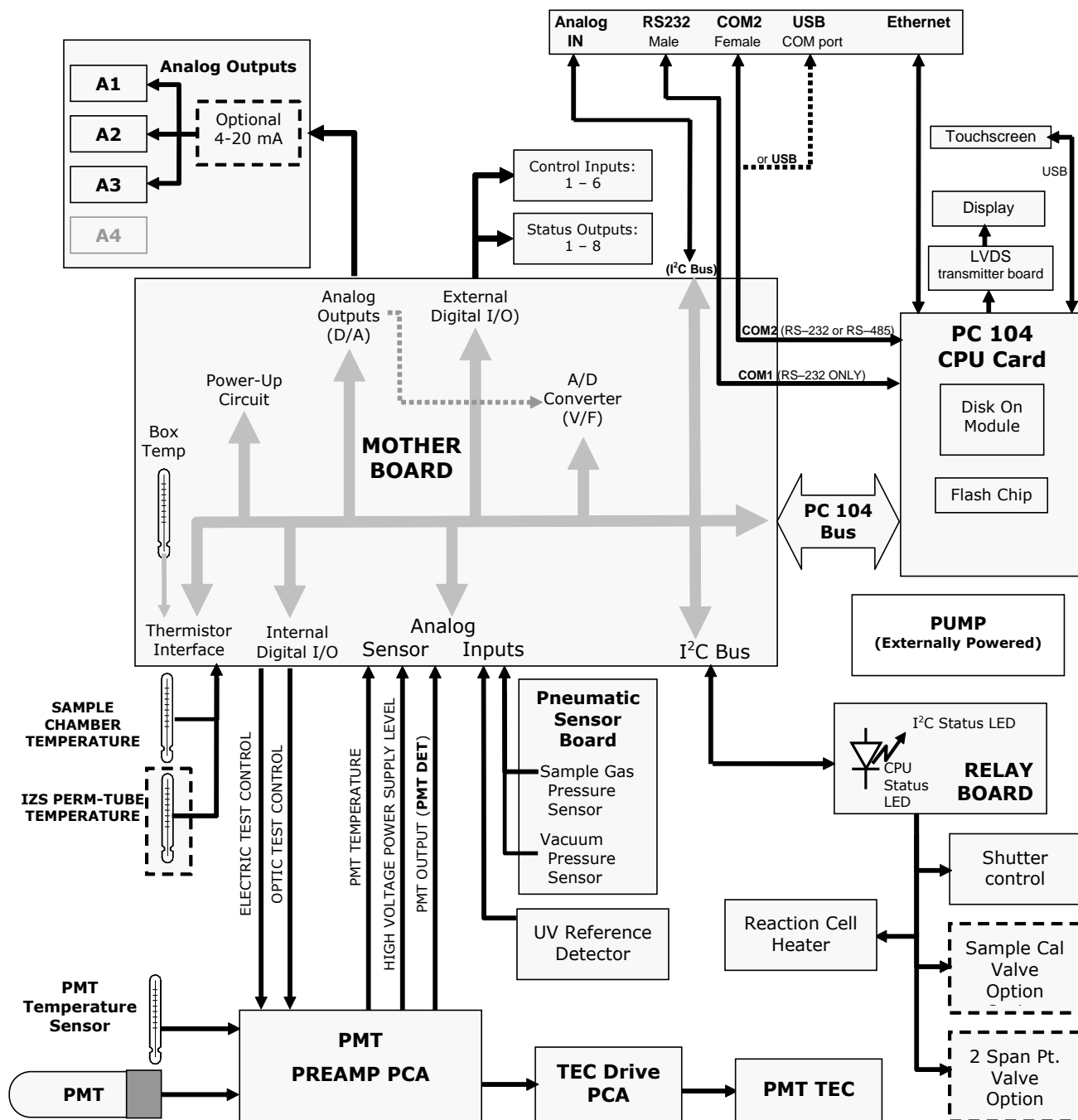


Figure 9-3: T100H Electronic Block Diagram

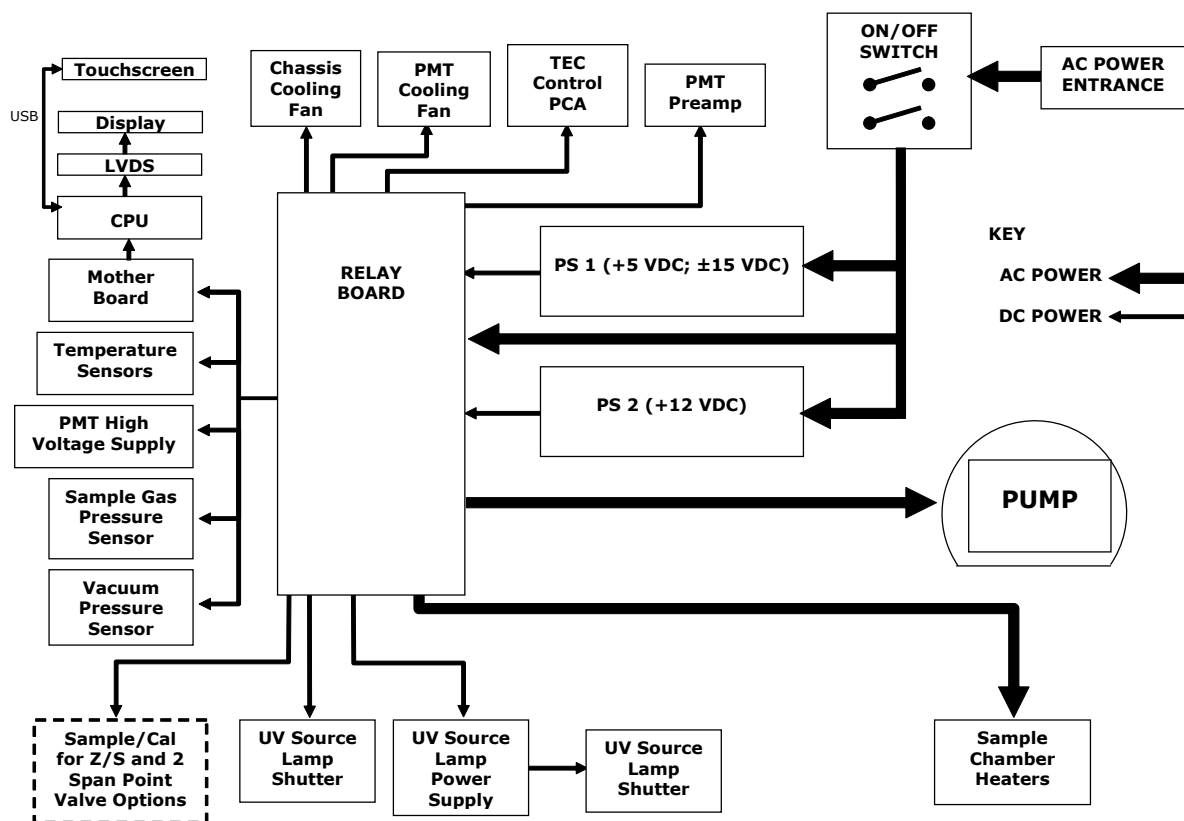


Figure 9-4: T100H Power Distribution Block Diagram

10. TROUBLESHOOTING & REPAIR

For the most part the information contained in Section 11 of the T100 Manual (P/N 068070000) is also applicable to the T100H. There are a few exceptions however.

10.1.1. Fault Diagnosis with Warning Messages

Table 10-1: Warning Messages - Indicated Failures

WARNING MESSAGE	FAULT CONDITION	POSSIBLE CAUSES
VACUUM PRESS WARN	Gas pressure inside the reaction cell outside of warning limits.	If sample pressure is > 10 in-Hg: <ul style="list-style-type: none">○ Pneumatic Leak○ Bad Pump → Rebuild Pump○ Failed pressure sensor/circuitry

10.1.2. Fault Diagnosis with Test Functions

Table 10-2: Test Functions - Possible Causes for Out-Of-Range Values

TEST FUNCTION	NOMINAL VALUE(S)	POSSIBLE CAUSE(S)
VAC	<9.1 IN-HG-A	Incorrect sample gas pressure could be due to: pneumatic leak; malfunctioning valve; malfunctioning pump; clogged flow orifices; sample inlet overpressure; faulty pressure sensor

10.2. Subsystem Checkout

10.2.1. Pneumatic Sensor Assembly

The pneumatic sensor assembly of the T100H differs from that of the T100 in that there is no flow sensor. Instead the assembly includes two pressure sensors located on either side of a critical flow orifice. The T100H software infers the gas flow rate by mathematically comparing the two pressure readings.

If you suspect that one of the two pressure sensors is failing:

1. Cap the sample inlet.
2. After a few seconds, check the **VAC** and **PRES** test functions and verify that:
 - The **VAC** value matches the **PRES** value to within 1 In-Hg-A, and;
 - Both are less than 10 in-Hg-A (i.e. under vacuum).
3. Uncap the sample inlet and unplug the pump.
4. After a few minutes, the value **VAC** and **PRES** should match within 1 In-Hg-A, and read atmospheric pressure.
 - If the two sensors do not match or are significantly different from ambient atmospheric pressure, call Teledyne Instruments customer service.

10.3. Repair Procedures

10.3.1. Repairing the Sample Gas Flow Control Assembly

The Critical Flow Orifice is part of the pressure sensor and flow control assembly. The jewel orifice is protected by a sintered filter, so it is unusual for the orifice to need replacing, but it is possible for the sintered filter and o-rings to need replacing. See the Spare Parts list in Appendix B for part numbers and kits.

To replace the filter and/or orifice

1. Turn off Power to the analyzer.
2. Locate the pressure sensor / flow control assembly.
3. Disconnect the signal cable and pneumatic fittings.
4. Remove the assembly from the optical bench by removing the 2 screws at each end of the assembly.
5. The inlet end of the assembly is located at the end with the straight pneumatic fitting. Remove the fitting and the components as shown in the exploded view.
6. Replace the o-rings (p/n:OR01) and the sintered filter (p/n:FL01).
7. if you are replacing the Critical Flow Orifice itself (p/n:00094100), make sure that the side with the colored window (usually RED) is facing upstream to the flow gas flow.
8. Re-assemble in reverse order. See the Spares List in Appendix B for part numbers.
9. After re-connecting the power and pneumatic lines, flow check the instrument as described in the Section 1.5.2 of the T100 Operator's Manual.

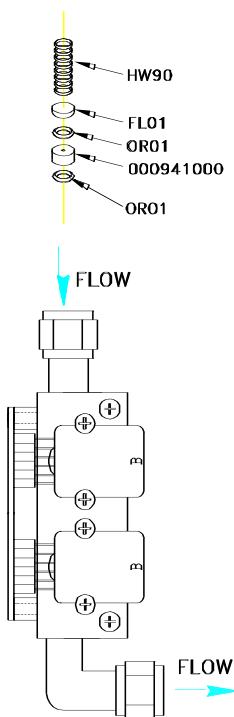


Figure 10-1: Flow Control Assembly

10.3.2. Sensor Module Repair & Cleaning

NOTE:

After any repair or service has been performed on the sensor module, the T100H should be allowed to warm up for 60 minutes.

Always perform a leak check (See Section 11.5.1) and calibrate the analyzer (see Section 7) before placing it back in service.

The most significant difference between the T100 sensor module and the T100H sensor module is the location of the reference detector. Therefore most of the procedures described in Section 11.6.3 apply to the T100H as well.

Exceptions are noted below:

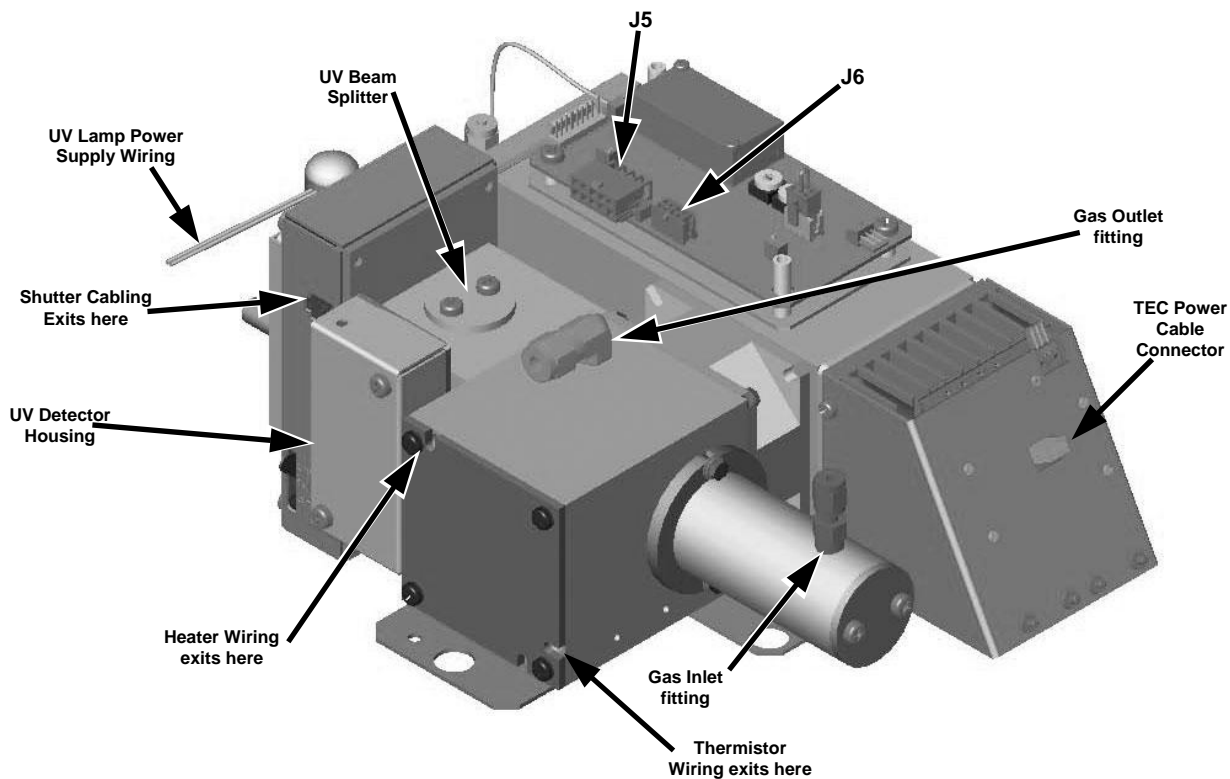


Figure 10-2: Sensor Module Wiring and Pneumatic Fittings

10.3.2.1. Adjusting the UV Lamp (*Peaking the Lamp*)

There are three ways in which ambient conditions can effect the UV Lamp output and therefore the accuracy of the SO₂ concentration measurement. These are:

Line Voltage Change: UV lamp energy is directly proportional to the line voltage. This can be avoided by installing adequate AC Line conditioning equipment such as a UPS/surge suppressor.

Lamp Aging - Over a period of months, the UV energy will show a downward trend, usually 30% in the first 90 days, and then a slower rate, until the end of useful life of the lamp. Periodically running the UV lamp calibration routine (see Section 6.9.7) will compensate for this until the lamp output becomes too low to function at all.

Lamp Positioning – The UV output level of the lamp is not even across the entire length of the lamp. Some portions of the lamp shine slightly more brightly than others. At the factory the position of the UV lamp is adjusted to optimize the amount of UV light shining through the UV filter/lens and into the reaction cell. Changes to the physical alignment of the lamp can affect the analyzers ability to accurately measure SO₂.

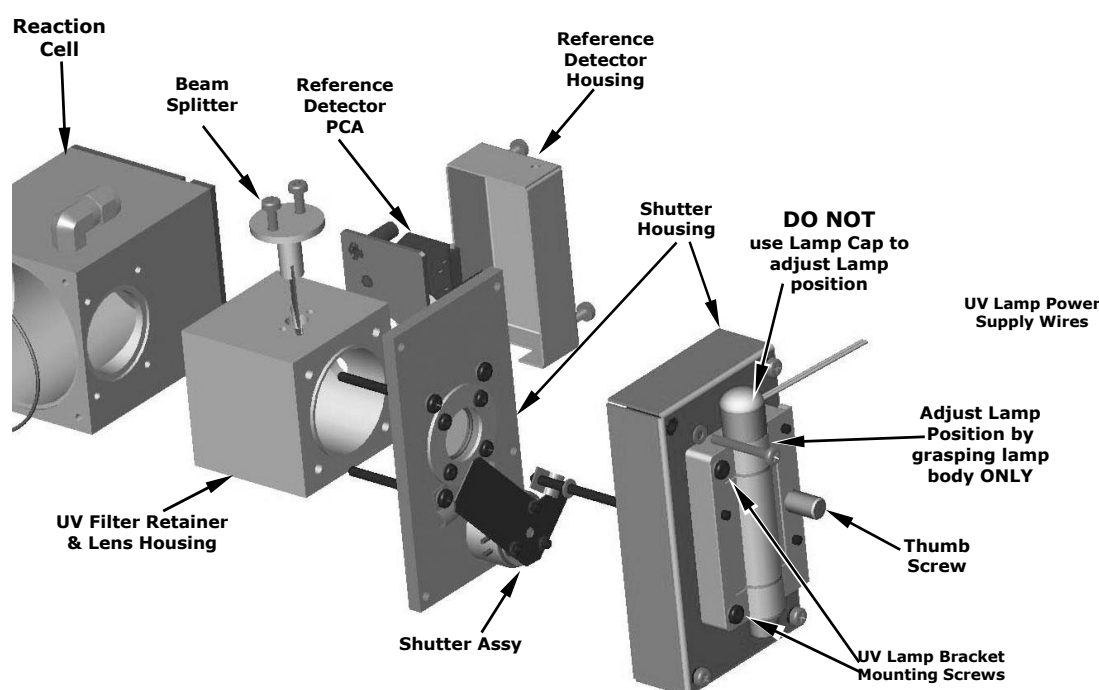


Figure 10-3: Shutter Assembly - Exploded View



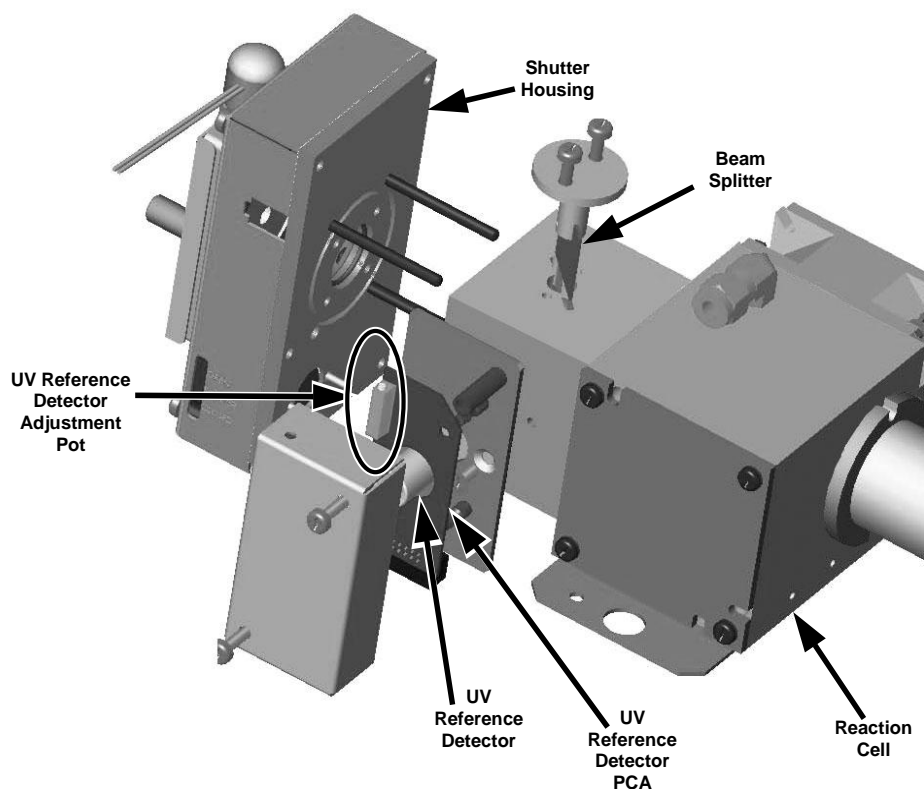
CAUTION:

ALWAYS wear UV-Protective, Safety Glasses when working with the UV Lamp Assembly

1. Set the analyzer display to show the signal I/O function, **UVLAMP_SIGNAL** (see Section 11.1.3). **UVLAMP_SIGNAL** is function 33.
2. Slightly loosen the large brass thumbscrew located on the shutter housing (see Figure 10-3) so that the lamp can be moved.
3. While watching the **UVLAMP_SIGNAL** reading, slowly rotate the lamp or move it back and forth vertically until the **UVLAMP_SIGNAL** reading is at its maximum.
 - **DO NOT** grasp the UV lamp by its cap when changing its position (see Figure 10-3). Always grasp the main body of the lamp.
4. Compare the **UVLAMP_SIGNAL** reading to the information in Table 10-3 and follow the instructions there.

Table 10-3: Example of HVPS Power Supply Outputs

UVLAMP_SIGNAL	ACTION TO BE TAKEN
3500mV \pm 200mV.	No Action Required
> 4900mV at any time.	Adjust the UV reference detector potentiometer (see Figure 10-4) until UVLAMP_SIGNAL reads approximately 3600mV before continuing to adjust the lamp position.
>4500mV or < 1000mV	Adjust the UV reference detector potentiometer (see Figure 10-4) until UVLAMP_SIGNAL reads as close to 3500mV as possible.
< 600mV	Replace the lamp.

**Figure 10-4: Location of UV Reference Detector Potentiometer**

5. Finger tighten the thumbscrew.

NOTE:

DO NOT over-tighten the thumbscrew.

10.3.2.2. PMT Hardware Calibration (**FACTORY CAL**)

The sensor module hardware calibration adjusts the slope of the PMT output when the instrument's slope and offset values are outside of the acceptable range and all other more obvious causes for this problem have been eliminated.

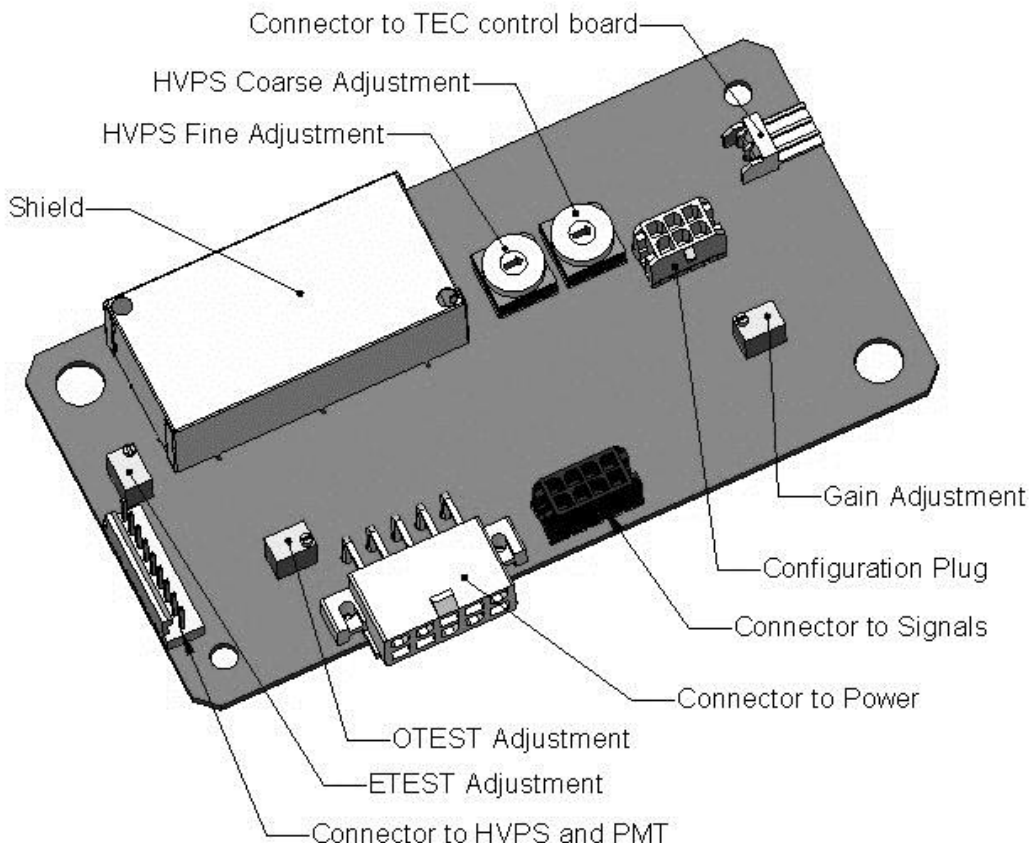


Figure 10-5: Pre-Amplifier Board Layout

1. Set the instrument reporting range type to **SNGL** (see Section 6.7.4 of the T100 Manual)
2. Perform a zero-point calibration using zero air (see Section 7 of the T100 Manual).
3. Let the instrument stabilize by allowing it to run for one hour.
4. Adjust the UV Lamp. (See Section 10.3.2.1 of this addendum)
5. Perform a **LAMP CALIBRATION** procedure (see Section 6.9.7 of the T100 Manual).
6. Locate the Preamp board (see Figure 3-4 of this addendum).
7. Locate the Following Components On the Preamp board (see Figure 10-5 of this addendum):
 - HVPS coarse adjustment switch (Range 0-9, then A-F)
 - HVPS fine adjustment switch (Range 0-9, then A-F)
 - Gain adjustment potentiometer (Full scale is 10 to 12 turns).

8. Set the HVPS coarse adjustment to its minimum setting (0).
9. Set the HVPS fine adjustment switch to its maximum setting (F).
10. Turn the gain adjustment potentiometer clockwise to its maximum setting.
11. Set the front panel display to show **STABIL** (see Section 6.2.1 of the T100 Manual)
12. Feed span gas into the analyzer.
13. Wait until the **STABIL** value is below 0.5 ppm,

NOTE

Use a span gas equal to 80% of the reporting range.

Example: for a reporting range of 200 ppm, use a span gas of 160 ppm.

14. Scroll to the **OFFSET** function and record the value.
15. Scroll to the **NORM PMT** value.

NOTE

Do not overload the PMT by accidentally setting both adjustment switches to their maximum setting. This can cause permanent damage to the PMT.

16. Determine the target **NORM PMT** value according to the following formulas.
 - If the reporting range is set for ≤ 500 ppm (the instrument will be using the 500 ppm physical range):
Target **NORM PMT** = (8 x span gas concentration) + **OFFSET**
 - If the reporting range is set for $\geq 2,001$ ppb (the instrument will be using the 5,000 ppm physical range):
Target **NORM PMT** = (0.8 x span gas concentration) + **OFFSET**

EXAMPLE: If the **OFFSET** is 33 mV, the Reporting Range is 1000 ppm, the span gas should be 800 ppm SO₂ and the calculation would be:

$$\begin{aligned}\text{Target } \mathbf{NORM PMT} &= (0.8 \times 800) + 33 \text{ mV} \\ \text{Target } \mathbf{NORM PMT} &= 640 + 33 \text{ mV} \\ \text{Target } \mathbf{NORM PMT} &= 673 \text{ mV}\end{aligned}$$

17. Set the HVPS coarse adjustment switch to the lowest setting that will give you more than the target NORM PMT signal from Step 16.
 - The coarse adjustment typically increments the **NORM PMT** signal in 100-300 mV steps.
18. Adjust the HVPS fine adjustment such that the **NORM PMT** value is at or just above the target NORM PMT signal from Step 16.
19. Continue adjusting the both the coarse and fine switches until **NORM PMT** is as close to (but not below) the target NORM PMT value from Step 16.

20. Adjust gain adjustment potentiometer until the **NORM PMT** value is ± 10 mV of the target level from Step 16.
21. Perform span calibration (see Section 7 of the T100 Manual)
22. Scroll to the **SLOPE** function and record the value.
23. If the value of the **SLOPE** is between 0.900 and 1.100 the PMT Hardware calibration is complete.
24. If the value of the **SLOPE** is less than 0.900 or greater than 1.100:
 1. Multiply the slope value from step 22 by the norm PMT value from step 19.
 2. Repeat steps 17 through 24 using this new value for **NORM PMT**.

10.4. Technical Assistance

If this manual and its trouble-shooting / repair sections do not solve your problems, technical assistance may be obtained from Teledyne Monitor Labs, Inc., Customer Service, 35 Inverness Drive East, Englewood, CO 80112. Phone: 1-800-846-6062. Fax: 1-303-799-4853. Email: tml_support@teledyne.com

Before you contact customer service, fill out the problem report form in Appendix C, which is also available online for electronic submission at <http://www.teledyne-ml.com/manuals.asp>

User Notes:

APPENDIX A - Version Specific Software Documentation

APPENDIX A - VERSION SPECIFIC SOFTWARE DOCUMENTATION

APPENDIX A-1: T100H Software Menu Trees, Revision C.0

APPENDIX A-2: Sample Display Menu – Z/S Valve Option Installed

APPENDIX A-3: Primary Setup Menu (Except iDAS)

APPENDIX A-4: Primary Setup Menu (iDAS)

APPENDIX A-5: Secondary Setup Menu (COMM & VARS)

APPENDIX A-6: Secondary Setup Menu (COMM Menu with Ethernet Card)

APPENDIX A-7: Secondary Setup Menu – Hessen Submenu

APPENDIX A-8: Secondary Setup Menu (DIAG)

APPENDIX A-9: Setting up Communications

NOTE

As the menu tree structure for the T100H and 100EH menu tree structure varies from that of the T100 and M100E, they are included in this appendix. Please refer to Appendix A of the “parent” manual (either the T100 or the 100EH) for all other software documentation.

APPENDIX A-1: Software Menu Trees, Rev C.0

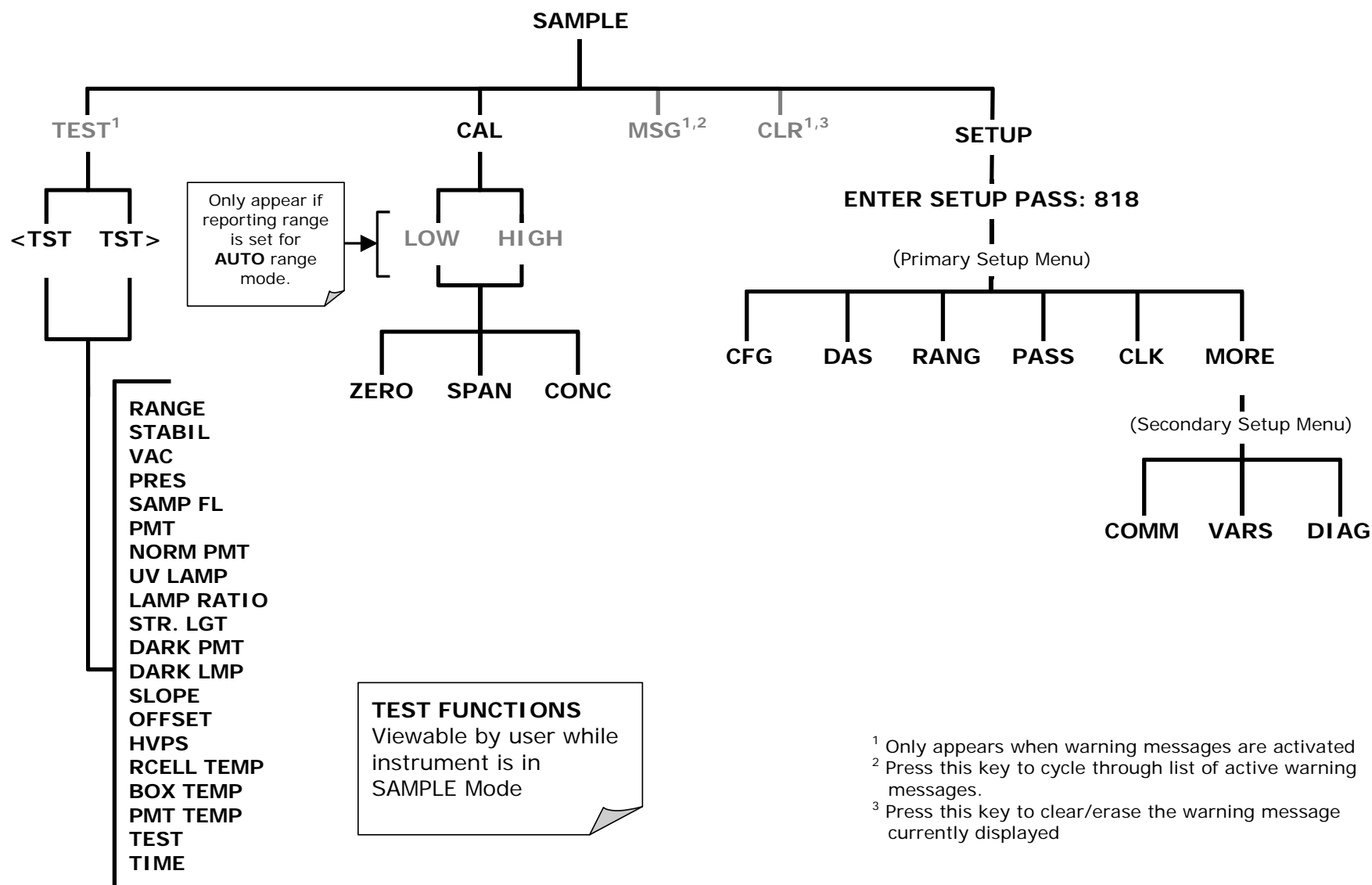


Figure A-1: Basic Sample Display Menu

- ¹ Only appears when warning messages are activated
² Press this key to cycle through list of active warning messages.
³ Press this key to clear/erase the warning message currently displayed

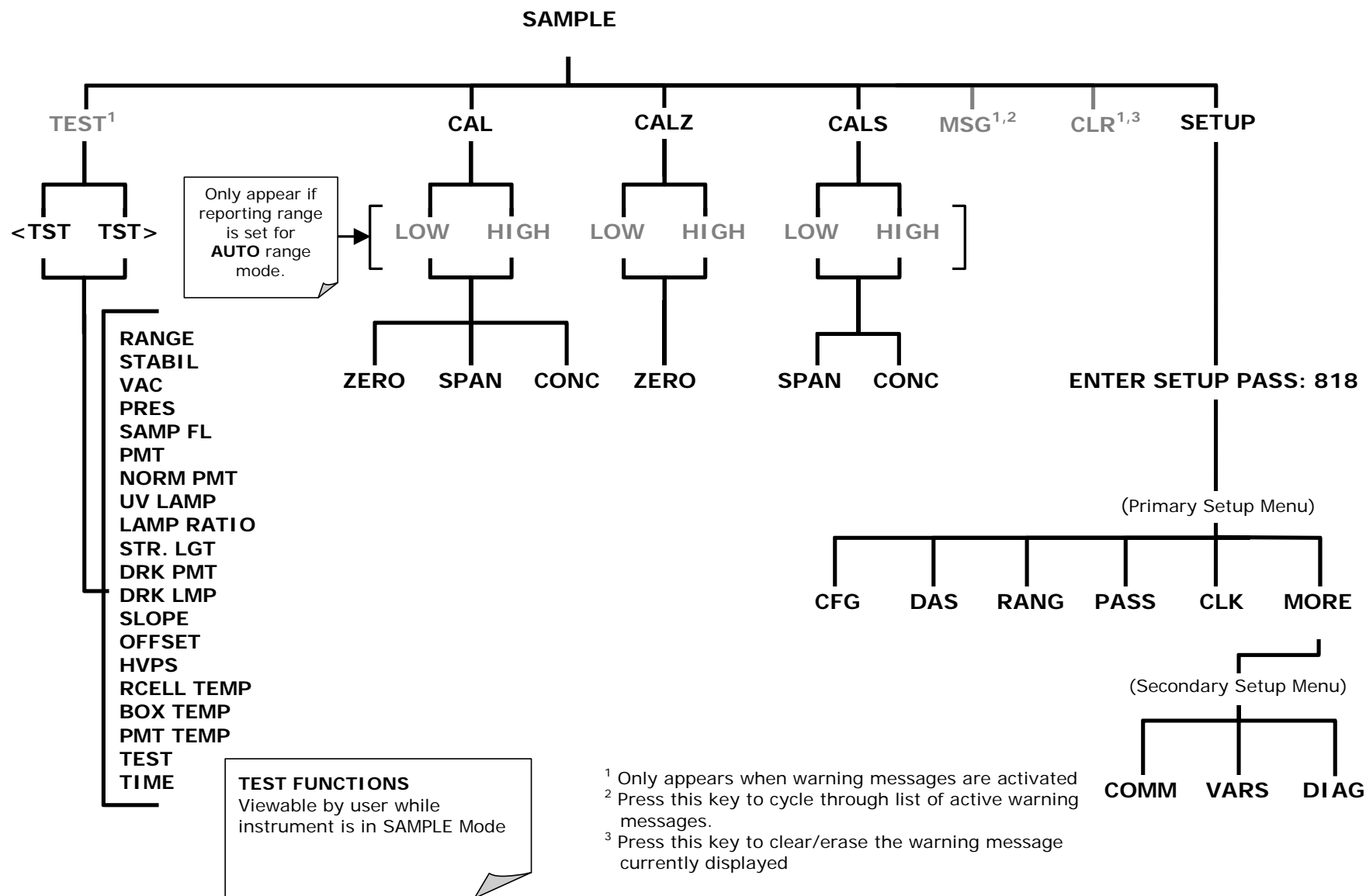


Figure A-2: Sample Display Menu - Z/S Valve Option installed

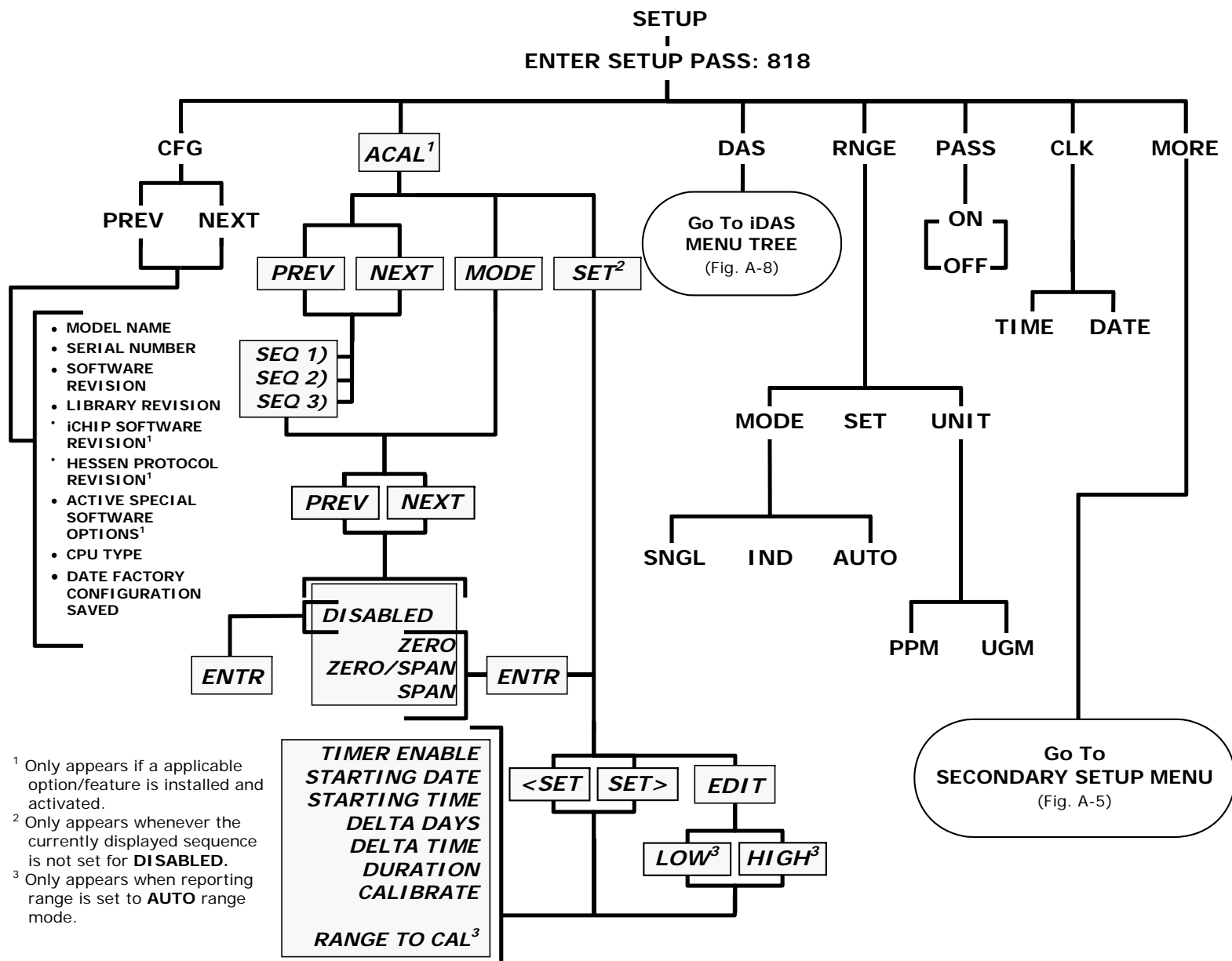


Figure A-3: Primary Setup Menu (Except iDAS)

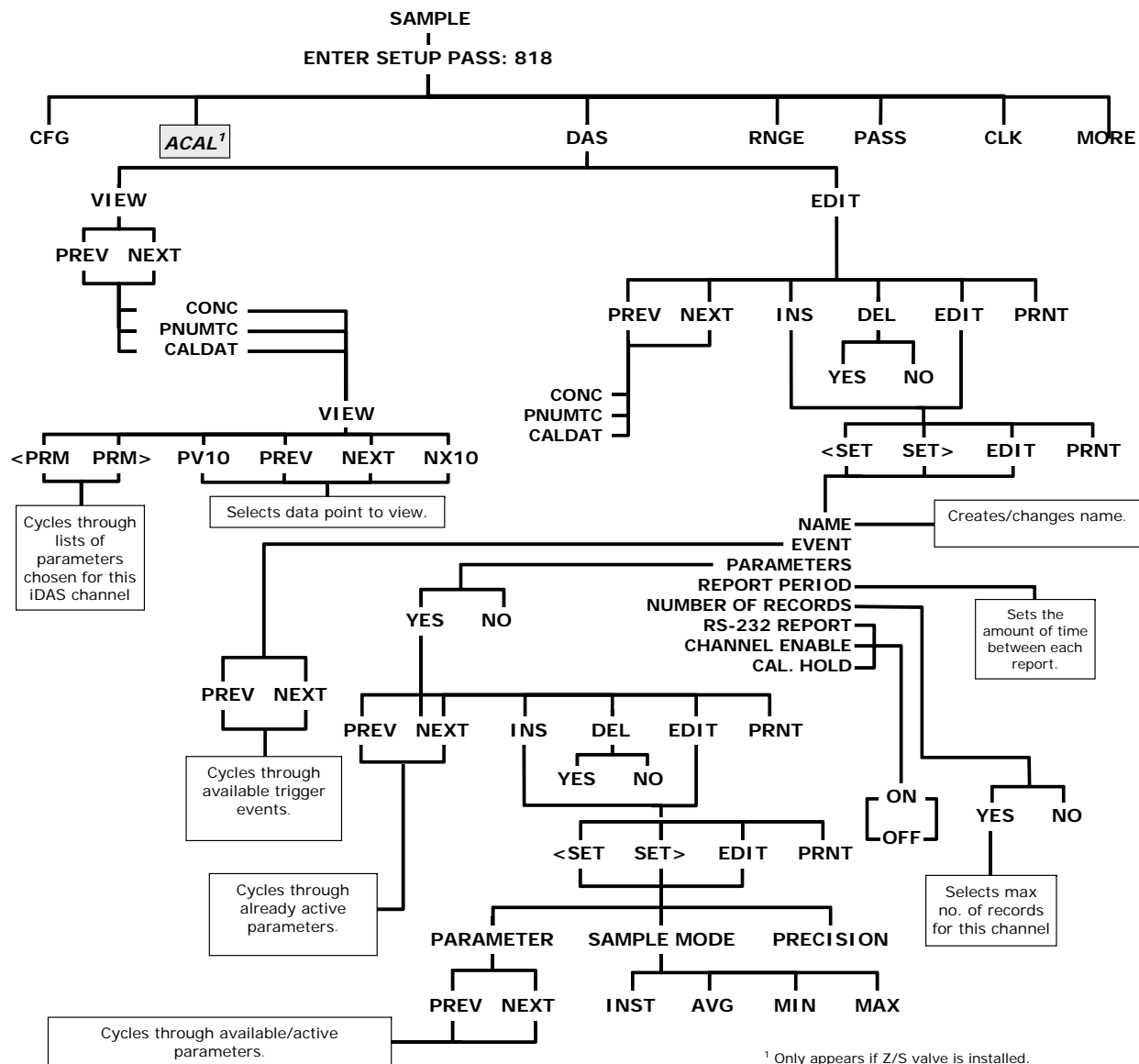


Figure A-4: Primary Setup Menu (iDAS)

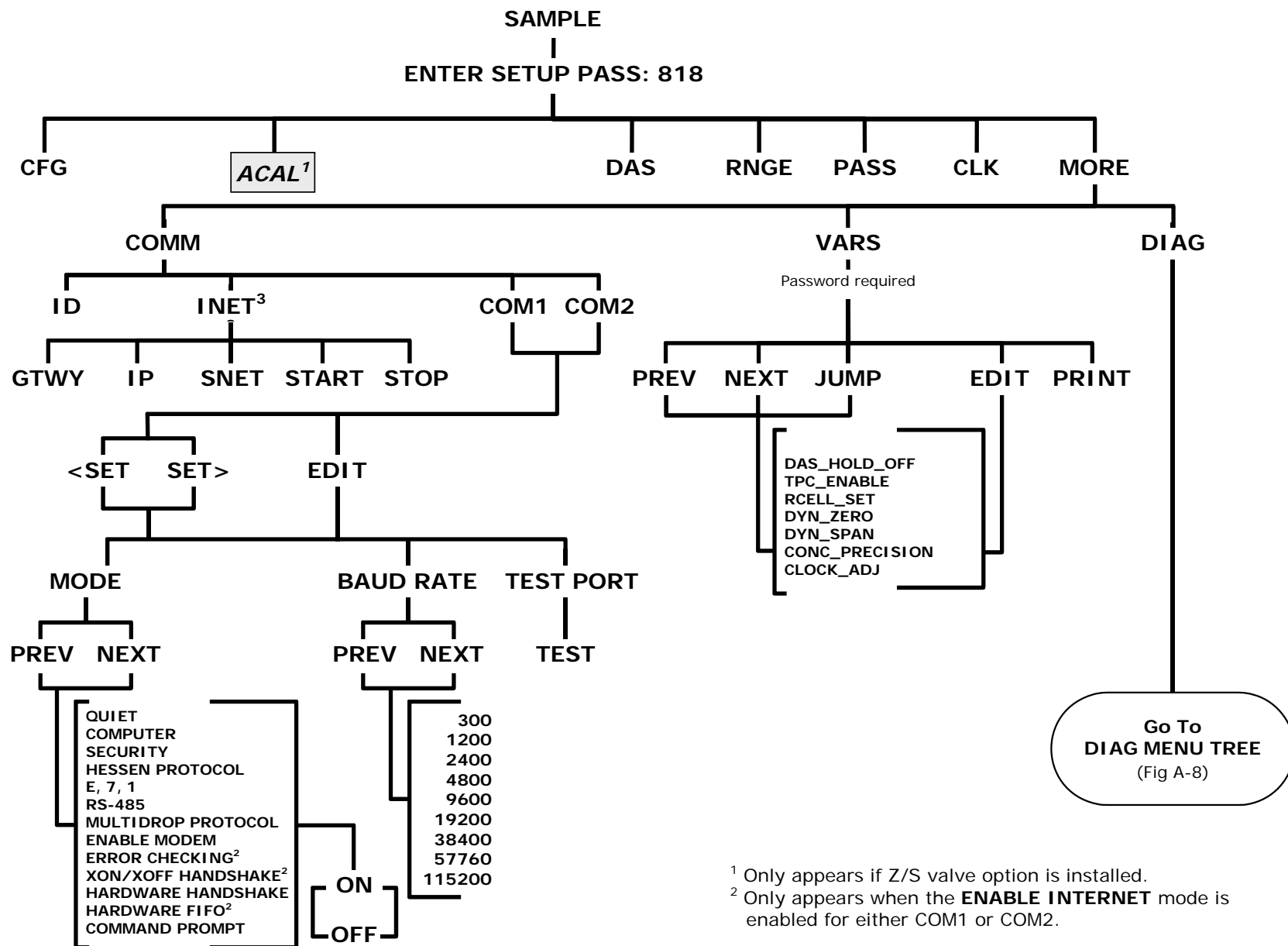
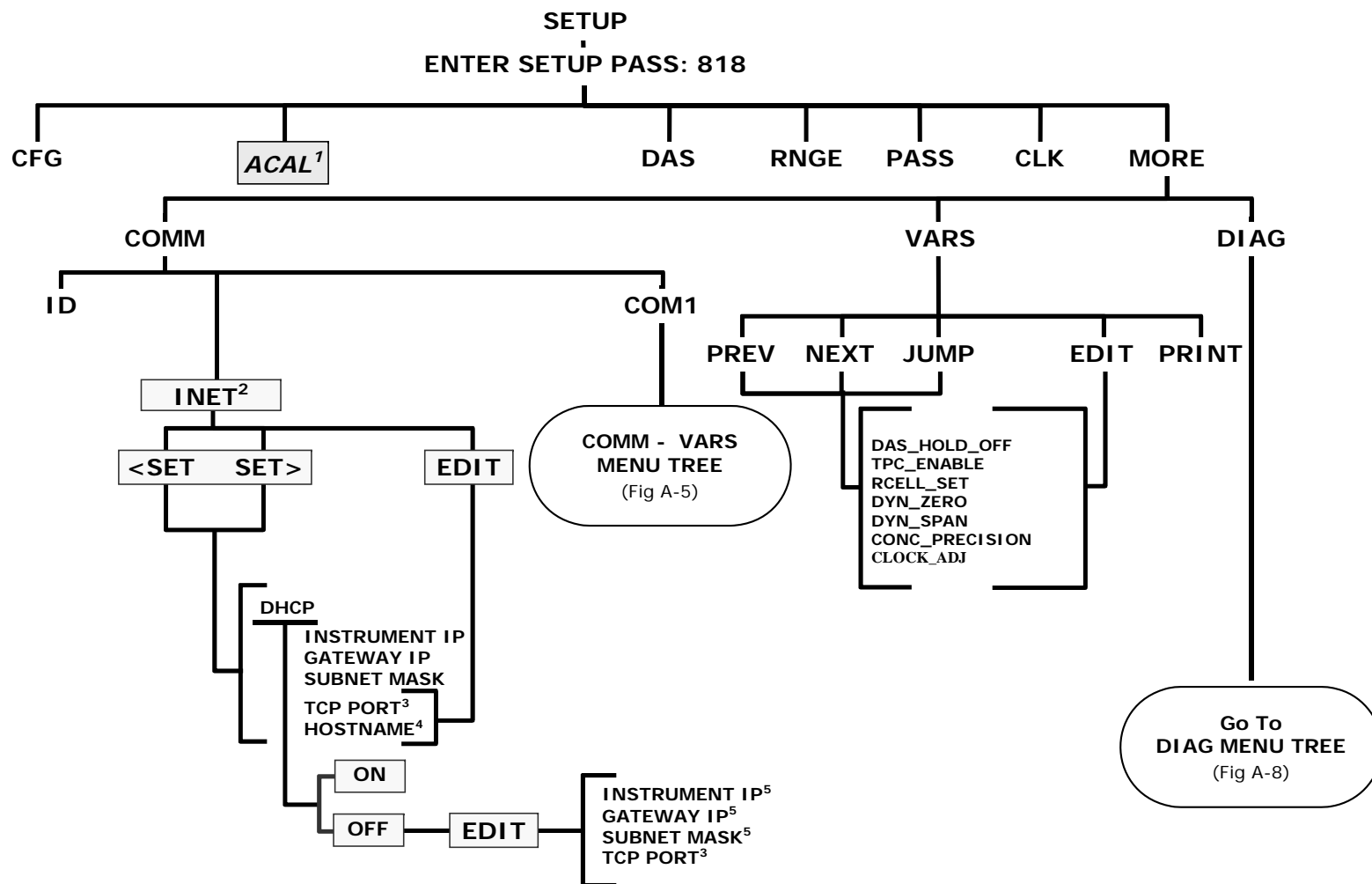


Figure A-5: Secondary Setup Menu (COMM & VARS)

¹ Only appears if Z/S valve option is installed.² Only appears when the **ENABLE INTERNET** mode is enabled for either COM1 or COM2.



¹ Only appears if a valve option is installed.

² Only appears when the Ethernet card (option 63) is installed.

³ Although **TCP PORT** is editable regardless of the **DHCP** state, do not change the setting for this property unless instructed to by Teledyne Instruments Customer Service personnel.

⁴ **HOST NAME** is only editable when **DHCP** is **ON**.

⁵ **INSTRUMENT IP**, **GATEWAY IP** & **SUBNET MASK** are only editable when **DHCP** is **OFF**.

Figure A-6: Secondary Setup Menu (COMM Menu with Ethernet Card)

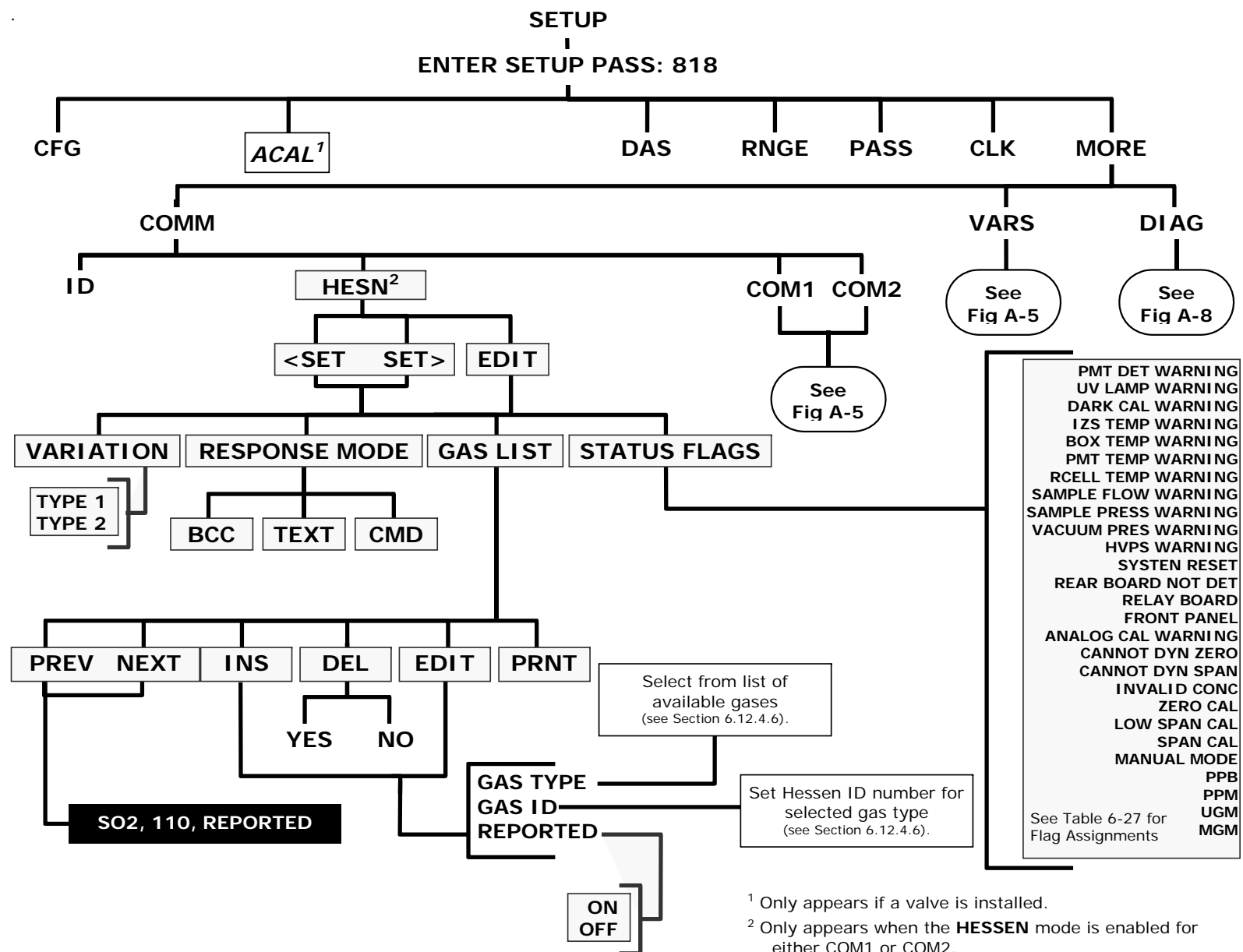


Figure A-7: Secondary Setup Menu - HESSEN Submenu

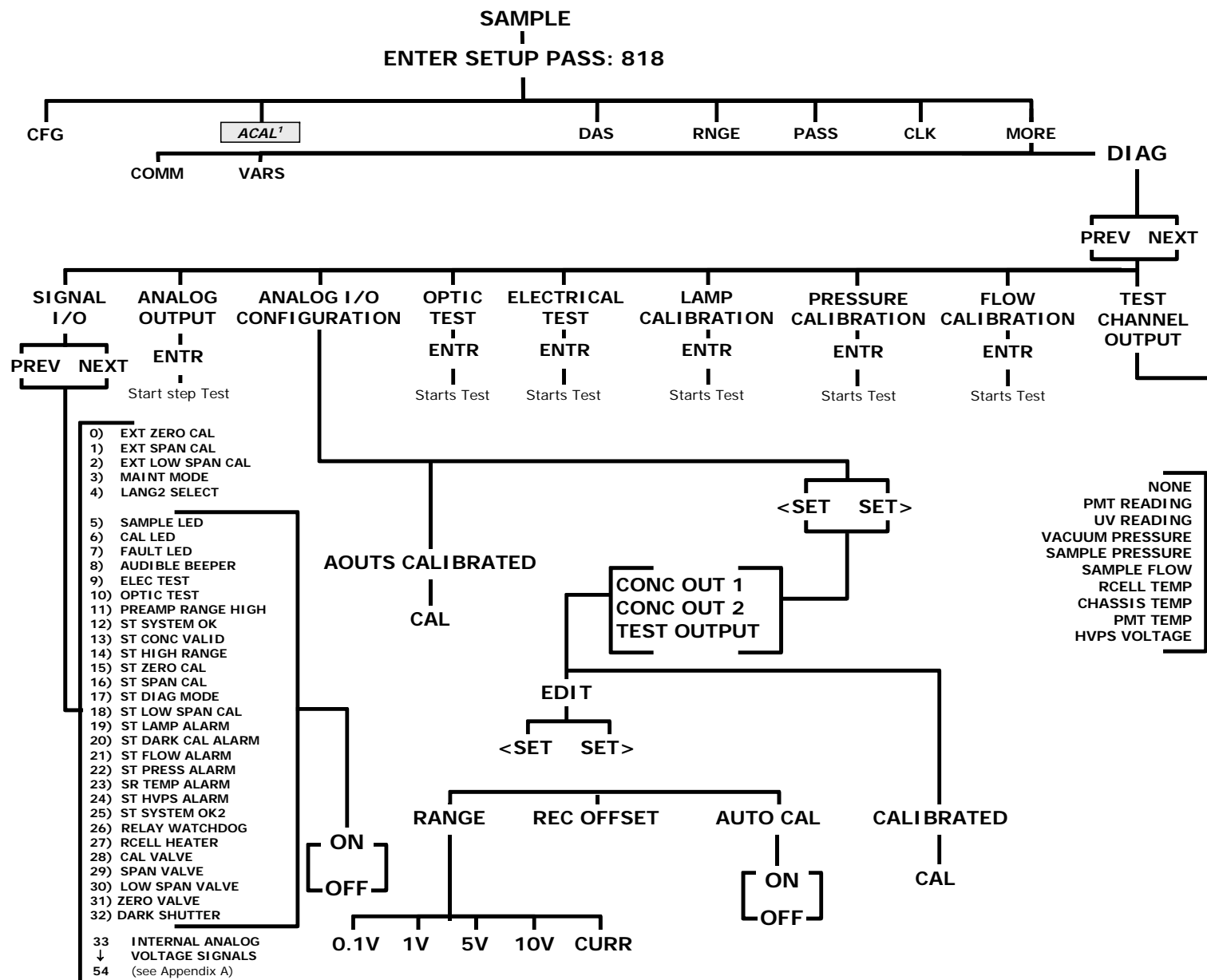


Figure A-8: Secondary Setup Menu (DIA)

APPENDIX A-9: Setting up Communications

Setting up the communications for integration with a Teledyne Monitor Labs system.

The following describes the settings that should be entered into the analyzer's COMM sub menus.

Ethernet Communication

The following settings must be entered into the comm. menus in order to achieve Ethernet communication. Analyzers shipped with systems are setup at the factory.

ID: Analyzer specific. See table below.

INET:

DHCP: OFF

INST IP: site specific

GATEWAY IP: leave as factory default or site specific.

SUBNET MASK: leave as factory default or site specific.

TCP PORT: 3000

ONLINE: ON

BAUD RATE: 115200

Analyzer ID Table

	SO ₂	TRS	NO _x	CO	CO ₂	O ₂	O ₂ /CO ₂
MACHINE ID	100	102	200	300	360	802	
GAS ID	150	160	141	130	120	170	

Serial Communication

Teledyne Monitor Labs systems communicate to the analyzers via the PLC using serial communication. The communication protocol used in the analyzer is the Hessen two protocol. When an analyzer is first turned on, the Hessen variables do not exist in the non-volatile memory. In order to create these variables, the Hessen protocol must be turned on in COM 1 and then the power must be cycled.

HESN:

HESSEN VARIATION: TYP2

HESSEN RESPONSE MODE: BCC

HESSEN GAS LIST:

Any gas to be reported via the serial string needs to be entered here. Enter the gas, a gas ID and whether it is reported or not. Please note that this ID is different from the machine or internet ID stated above. For example: SO2, 150, Reported. See table below for gas ID's needed for each analyzer. When more than one analyzer is in a system, the second analyzer will be 2XX e.g. SO2, 250, Reported. Refer to system prints for system specific ID's.

HESSEN STATUS FLAGS:

Set any the flag number to 0001 for any warning that should sent out on the serial string as a common analyzer fault. All other flags should be set to 0000 except for the PPM UNITS which should be set to 4000. Please see table below for TML recommended list of analyzer specific flags which should be set to 0001

COM1:

COM1 MODE: *This number is a hexadecimal based on the following settings. It may change with software revisions and therefore is not listed here.

QUITE MODE: ON

COMPUTER MODE: ON

SECURITY MODE: OFF

HESSEN PROTOCOL: ON

E,7,1 MODE: OFF

RS-485 MODE: OFF

MULTIDROP MODE: ON

ENABLE MODEM: OFF

ERROR CHECKING: OFF

XON/XOFF HANDSHAKE: OFF

HARDWARE HANDSHAKE: OFF

HARDWARE FIFO: ON

COMMAND PROMPT: OFF

COM1 BAUD RATE: 2400

Warning / ID	SO ₂	TRS	NO _x	CO	CO ₂	O2	O2/CO2
PMT DET	X	X					
UV LAMP	X	X					
BOX TEMP	X	X	X	X	X	X	X
PMT TEMP	X	X	X				
RCELL TEMP	X	X	X				
SAMPLE FLOW	X	X	X	X	X	X	X
SAMPLE PRESSURE	X	X	X	X	X	X	X
HVPS	X	X	X				
MANIFOLD TEMP			X				
CONV TEMP			X				
RCELL PRESSURE	X *High Range		X				
OZONE FLOW			X				
OZONE GEN OFF			X				
SYNC WARN				X	X		
SOURCE WARN				X	X		
BENCH TEMP				X	X		
WHEEL TEMP				X	X		
SAMPLE TEMP				X	X		
PHOTO TEMP				X	X		
O2(CO2) CELL TEMP						X	X
OPTIONAL GAS CELL TEMP	X *1		X *1	X *1	X *1	X *1	
ID (machine or internet)	100	102	200	300	360	802	
ID (Hessen Gas)	150	160	141	130	120	122	
*1 If the analyzer has an optional gas sensor installed, i.e. a CO ₂ cell in a T300, set the temperature flag for that option.							

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APPENDIX B – T100H Spare Parts List

NOTE

Use of replacement parts other than those supplied by TML may result in non-compliance with European standard EN 61010-1.

- T100HSP – T100H Spare Parts List

T100H ANALYZER SPARE PARTS LIST

REVISION HISTORY

LTR	DESCRIPTION	DATE	INCORP	APPR
A	Initial Release per ECO 6988	7/15/2011	JN/CAD	JN

T100H INDIVIDUAL SPARE PARTS LIST

Part Number	Description	Level
000940400	ORIFICE, 4 MIL, BLUE	2
000940800	ORIFICE, 012 MIL, RXCELL	2
002690000	LENS, UV	2
002700000	LENS, PMT	2
002740000	FILTER, PMT OPTICAL, 360 NM	2
003290000	ASSY, THERMISTOR	3
011630000	GASKET, HVPS INSULATOR	2
013140000	ASSY, COOLER FAN (NOX/SOX)	3
013400000	CD, PMT, SO2, TML50/E	2
013420000	ASSY, ROTARY SOLENOID, TML50	2
013570000	ASSY, THERMISTOR (COOLER)	3
014080100	ASSY, HVPS, SOX/NOX	2
016290000	WINDOW, SAMPLE FILTER, 47MM	3
016300700	ASSY, SAMPLE FILTER, 47MM, ANG BKT, TFE	3
018080000	KIT, DESSICANT BAGGIES (12)	1
023410000	PCA, FLOW/PRESSURE TML50H	2
037860000	ORING, TFE RETAINER, SAMPLE FILTER	1
040010000	ASSY, FAN REAR PANEL, E SERIES	3
045870100	PCA, TML50H UV REF DETECTOR	3
046210000	ADDENDUM, MANUAL, TML50H	3
046250000	ASSY, RXCELL HEATER/FUSE, TML50	2
046260000	ASSY, THERMISTOR, RXCELL, TML50	3
049310100	PCA, TEC CONTROL, E SERIES	2
050610100	CONFIGURATION PLUGS, 115V/60Hz	3
050610200	CONFIGURATION PLUGS, 115V/50Hz	3
050610300	CONFIGURATION PLUGS, 220-240V/60Hz	3
050610400	CONFIGURATION PLUGS, 220-240V/50Hz	3
058021100	PCA, MOTHERBOARD, E SERIES, GEN 5-I	2
066970000	PCA, INTRF.LCD TOUCH SCRNB, F/P	3
067240000	CPU,PC-104	3
067300100	PCA, AUX-I/O BOARD, ETHERNET	3
067900000	LCD MODULE, W/TOUCHSCREEN	3
068810000	PCA, LVDS TRANSMITTER BOARD	3
069340100	DISK ON MODULE, w/SOFTWARE, STD, T100H	3
069500000	PCA,SERIAL & VIDEO INTERFACE BOARD	3
072150000	ASSY. TOUCHSCREEN CONTROL MODULE	3
072650000	MANUAL, OPERATORS, T100H	3
884-017300	PUMP ASSY, EXTERNAL, 115V/60 HZ, THOMAS	2
98415105-1	EXTERNAL SCRUBBER ASSY., CHARCOAL	2

T100H INDIVIDUAL SPARE PARTS LIST

Part Number	Description	Level
CN0000458	CONNECTOR, REAR PANEL, 12 PIN	3
CN0000520	CONNECTOR, REAR PANEL, 10 PIN	3
FL0000001	FILTER, SS	1
HW0000005	FOOT, CHASSIS	3
HW0000036	TFE TAPE, 1/4" (48 FT/ROLL)	1
HW0000090	SPRING, SS, FLOW CONTROL	1
HW0000453	SUPPORT, CIRCUIT BD, 3/16" ICOP	3
HW0000685	LATCH, MAGNETIC, FRONT PANEL	3
KIT000095	REPLACEMENT, COOLER KIT, TML50/41	2
KIT000253	KIT, SPARE PS37, E SERIES	2
KIT000254	POWER SUPPLY, SWITCHING, 12V/60W	2
OR0000001	ORING, FLOW CONTROL/IZS	1
OR0000084	ORING, UV FILTER	1
RL0000015	RELAY, DPDT, GORDOS PREFERRED	2
SW0000051	SWITCH, POWER, CIRC BR	3
SW0000059	PRESSURE XDUCER, 0-15 PSIA	2
041800400	PCA, PMT PREAMP, TML50	R2
043570000	AKIT, EXPENDABLES, TML50/87	R1
045230200	PCA, RELAY CARD W/RELAYS, E SERIES, S/N'S >455	R2
047280000	KIT, SPARE PARTS, TML50	R2
061930000	PCA, UV LAMP DRIVER, GEN-2	R2
98000242	KIT, PUMP SERVICE, THOMAS PUMP	R2
850-056500	REFILL KIT, ACTIVATED CHARCOAL, 1 LB.	R1
KIT000093	REPLACEMENT KIT, 214NM FILTER (03187)	R2
KIT000236	KIT, UV LAMP REPLCMNT w/E-A ADPTR.	R2
OR0000004	ORING, OPTIC/CELL, CELL/TRAP	R1
OR0000006	ORING, CELL/PMT	R1
OR0000007	ORING, PMT/BARREL/CELL	R1
OR0000015	ORING, PMT FILTER	R1
OR0000016	ORING, UV LENS	R1
OR0000027	ORING, COLD BLOCK/PMT HOUSING & HEATSINK	R1
OR0000048	ORING, REF DETECTOR	R1
OR0000060	ORING, PRESSURE TRANSDUCER	R1
OR0000083	ORING, PMT SIGNAL & OPTIC LED	R1
OR0000094	ORING, SAMPLE FILTER	R1

SPARE PARTS FOR ANALYZER OPTIONS ARE ON FOLLOWING PAGE(S)

INDEX OF OPTIONS FOR T100H

Option	Description
41	Current Loop Analog Output
64A	PCA, AUX-I/O BOARD, ETHERNET & USB
64B	PCA, AUX-I/O BD, ETHERNET, ANALOG & USB
65A	Oxygen Sensor
67A	Carbon Dioxide Sensor
FLTR	TFE Filter Elements
PU71	Pump, External, Ultraquiet, KNF, 115V/60HZ

T100H INDIVIDUAL OPTIONS SPARE PARTS LIST (Not Included in Standard Analyzer Configuration)

Option	Part Number	Description	Level
41	KIT000219	PCA, 4-20MA OUTPUT, (E-OPTION)	3
64A	067300200	PCA, AUX-I/O BOARD, ETHERNET & USB	3
64B	067300000	PCA, AUX-I/O BD, ETHERNET, ANALOG & USB	3
65A	000940400	ORIFICE, 4 MIL, O2 OPTION	R2
65A	043420000	ASSY, HEATER/THERMISTOR O2 OPTION	3
65A	OP0000030	OXYGEN TRANSDUCER	3
67A	054250000	OPTION, CO2 SENSOR 20% VAISALA	3
67A	OP0000033	CO2 MODULE, 0-20%, VAISALA	2
67A	OR0000101	ORING, CO2 OPTION	R1
FLTR	009690000	AKIT, TFE FLTR ELEMENT, 47MM, (FL6) (100)	2
FLTR	009690100	AKIT, TFE FLTR, 47MM, (FL6) (30)	1
PU71	PU0000071	PUMP, EXTERNAL, ULTRAQUIET, KNF, 115V/60HZ	2
PU71	PU0000073	REBUILD KIT FOR PU71	R1

Levels marked with an "R" are TML recommended parts to have on hand for typical repairs and maintenance.

Level 1: General maintenance supplies and expedables such as filters, O-rings, lamps, etc.

Level 2: Critical items that are known from experience to have a higher failure rate, such as pumps, heaters, converters, valves, and circuit boards.

Level 3: Other miscellaneous items not included in Level 1 or 2. This level includes other spare parts that are not expected to fail over a given time frame.



Customer: _____ Phone: _____

Contact Name: _____ Fax No: _____

Site Address: _____

Serial No.: _____ Firmware Revision: _____

1. Are there any failure messages? _____

Please complete the following table: (Note: Depending on options installed, not all test parameters shown below will be available in your instrument)

PARAMETER	DISPLAYED AS	OBSERVED VALUE	UNITS	NOMINAL RANGE
Range	RANGE		PPM UG/M ³	1-5000 PPM Standard
Stability	STABIL		PPM UG/M ³	<.1 PPM with Zero Air
Vacuum	VAC		In-Hg-A	4 – 10 "Hg
Sample Pressure	PRES		In-Hg-A	24 – 29
Sample Flow	SAMP FL		cc/min	700 ±10%
PMT Signal	PMT		mV	0 ± 100 with Zero Air
Normalized PMT Signal	NORM PMT		mV	0 ± 100 with Zero Air
UV Lamp	UV LAMP		mV	1000 – 4800
UV Lamp Ratio	LAMP RATIO		%	35 – 120%
Stray Light	STR. LGT		PPM	-50 to +100
Dark PMT	DRK PMT		mV	<200
Dark Lamp	DRK LMP		mV	-30 to 50
Slope	SLOPE		-	1.0 ± 0.3
Offset	OFFSET		mV	<200
High Voltage Power Supply	HVPS		V	400 – 750*
Reaction Cell Temperature	RCELL TEMP		°C	50 ± 1
Box Temperature	BOX TEMP		°C	Ambient + (3-7)
PMT Temperature	PMT TEMP		°C	7 ± 2
Time of Day	TIME		HH:MM:SS	

TELEDYNE ML CUSTOMER SERVICE

EMAIL: tml_support@teledyne.com

PHONE: (303) 792-3300

TOLL FREE: (800) 846-6062 FAX: (303) 799-4853



Test Settings		
Test Value	Observed Value	Acceptable Value
ETEST PMT Reading		2000 ± 1000MV
OTEST PMT Reading		2000 ± 20 MV

2. Have you performed a leak check and flow check? _____

3. What are the failure symptoms? _____

4. What test have you done trying to solve the problem? _____

5. If possible, please include a portion of a strip chart pertaining to the problem. Circle pertinent data.

Other information: _____

Thank you for providing this information. Your assistance enables Teledyne ML to respond faster to the problem that you are encountering.

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PHONE: (303) 792-3300

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APPENDIX D - ELECTRONIC SCHEMATICS

Table D-1: List of Included Electronic Schematics

DOCUMENT #	DOCUMENT TITLE
0690801	Interconnect List, T100
06908	Interconnect Drawing, T100
04354	PCA, 04003, Pressure/Flow Transducer Interface
04524	PCB, Relay, T100
04181	PCA, PMT Preamp, T100
05064	PCA, UV Ref, Dual Out, T100
04693	Driver, Bursting UV Lamp, T100
04932	PCB, TEC Amplifier, T100
04468	PCA, Analog Output Isolator, T100
05083	PCA, G5 Motherboard PN 05802
06698	GUI Interface
06882	LVDS, Transmitter Board
06731	Auxiliary I/O Board (Power-Ethernet)

User Notes:

Interconnect List, T100

(Reference 0690801A)

Revision	Description						Checked	Date	DCN
A	Initial Release						KV	9/3/10	5833
Cable PN	Signal	Assembly	FROM			TO			
			PN	J/P	Pin	Assembly	PN	J/P	Pin
0364901	CBL ASSY, AC POWER								
	AC Line	Power Entry	CN0000073		L	Power Switch	SW0000025		L
	AC Neutral	Power Entry	CN0000073		N	Power Switch	SW0000025		N
	Power Grnd	Power Entry	CN0000073			Shield			
	Power Grnd	Power Entry	CN0000073			Chassis			
	AC Line Switched	Power Switch	SW0000025		L	PS2 (+12)	068020000	SK2	1
	AC Neu Switched	Power Switch	SW0000025		N	PS2 (+12)	068020000	SK2	3
	Power Grnd	Power Entry	CN0000073			PS2 (+12)	068020000	SK2	2
	AC Line Switched	Power Switch	SW0000051		L	PS1 (+5, ±15)	068010000	SK2	1
	AC Neu Switched	Power Switch	SW0000025		N	PS1 (+5, ±15)	068010000	SK2	3
	Power Grnd	Power Entry	CN0000073			PS1 (+5, ±15)	068010000	SK2	2
	AC Line Switched	Power Switch	SW0000025		L	Relay PCA	045230100	J1	1
	AC Neu Switched	Power Switch	SW0000025		N	Relay PCA	045230100	J1	3
	Power Grnd	Power Entry	CN0000073			Relay PCA	045230100	J1	2
03829	CBL ASSY, DC POWER TO MOTHERBOARD								
	DGND	Relay PCA	045230100	J7	1	Motherboard	058021100	J15	1
	+5V	Relay PCA	045230100	J7	2	Motherboard	058021100	J15	2
	AGND	Relay PCA	045230100	J7	3	Motherboard	058021100	J15	3
	+15V	Relay PCA	045230100	J7	4	Motherboard	058021100	J15	4
	AGND	Relay PCA	045230100	J7	5	Motherboard	058021100	J15	5
	-15V	Relay PCA	045230100	J7	6	Motherboard	058021100	J15	6
	+12V RET	Relay PCA	045230100	J7	7	Motherboard	058021100	J15	7
	+12V	Relay PCA	045230100	J7	8	Motherboard	058021100	J15	8
	Chassis Gnd	Relay PCA	045230100	J7	10	Motherboard	058021100	J15	9
04023	CBL, I2C, RELAY BOARD TO MOTHERBOARD								
	I2C Serial Clock	Motherboard	058021100	P107	3	Relay PCA	045230100	P3	1
	I2C Serial Data	Motherboard	058021100	P107	5	Relay PCA	045230100	P3	2
	I2C Reset	Motherboard	058021100	P107	2	Relay PCA	045230100	P3	4
	I2C Shield	Motherboard	058021100	P107	6	Relay PCA	045230100	P3	5
0402602	CBL, IZS HTR/TH, RXCELL & OB TH								
	RTHA	Motherboard	058021100	P27	7	RX Cell Thermistor	046260000		2
	RTHB	Motherboard	058021100	P27	14	RX Cell Thermistor	046260000		1
	IZTA	Motherboard	058021100	P27	6	IZS Therm/Htr	052660000		2
	IZTB	Motherboard	058021100	P27	13	IZS Therm/Htr	052660000		3
	IZS-L	Relay PCA	045230100	P18	1	IZS Therm/Htr	052660000		4
	IZS-N	Relay PCA	045230100	P18	2	IZS Therm/Htr	052660000		1
	GND	Relay PCA	045230100	P18	11	Shield			
	O2-L	Relay PCA	045230100	P18	6	O2 Sensor Therm/Htr	043420000		4
	O2-N	Relay PCA	045230100	P18	7	O2 Sensor Therm/Htr	043420000		2
	TS3	Relay PCA	045230100	P18	3	Relay PCA	045230100	P18	4
	TS4	Relay PCA	045230100	P18	8	Relay PCA	045230100	P18	9
	N/C	Relay PCA	045230100	P18	12	Shield			
	O2TA	Motherboard	058021100	P27	4	O2 Sensor Therm/Htr	043420000		3
	O2TB	Motherboard	058021100	P27	11	O2 Sensor Therm/Htr	043420000		1
0402701	CBL, RX CELL HEATERS								
	RH1B	Relay PCA	045230100	P2	1	RX Cell Heaters	046250000		4
	RH2B	Relay PCA	045230100	P2	1	RX Cell Heaters	046250000		6
	RH1A	Relay PCA	045230100	P2	2	RX Cell Heaters	046250000		3
	RTS1	Relay PCA	045230100	P2	3	RX Cell Heaters	046250000		1
	RTS2	Relay PCA	045230100	P2	4	RX Cell Heaters	046250000		2
	RH2A	Relay PCA	045230100	P2	5	RX Cell Heaters	046250000		5
		Relay PCA	045230100	P2	13	Relay PCA	045230100	P2	14
		Relay PCA	045230100	P2	8	Relay PCA	045230100	P2	9
04105	CBL, KEYBD TO MTHBRD								
	Kbd Interrupt	LCD Interface PCA	066970000	J1	7	Motherboard	058021100	J106	1
	DGND	LCD Interface PCA	066970000	J1	2	Motherboard	058021100	J106	8
	SDA	LCD Interface PCA	066970000	J1	5	Motherboard	058021100	J106	2
	SCL	LCD Interface PCA	066970000	J1	6	Motherboard	058021100	J106	6
	Shld	LCD Interface PCA	066970000	J1	10	Motherboard	058021100	J106	5

Interconnect List, T100
(Reference 0690801A)

Cable PN	Signal	FROM				TO			
		Assembly	PN	J/P	Pin	Assembly	PN	J/P	Pin
04176	CBL, DC POWER TO RELAY BOARD								
	DGND	Relay PCA	045230100	P8	1	Power Supply Triple	068010000	J1	3
	+5V	Relay PCA	045230100	P8	2	Power Supply Triple	068010000	J1	1
	+15V	Relay PCA	045230100	P8	4	Power Supply Triple	068010000	J1	6
	AGND	Relay PCA	045230100	P8	5	Power Supply Triple	068010000	J1	4
	-15V	Relay PCA	045230100	P8	6	Power Supply Triple	068010000	J1	5
	+12V RET	Relay PCA	045230100	P8	7	Power Supply Single	068020000	J1	3
	+12V	Relay PCA	045230100	P8	8	Power Supply Single	068020000	J1	1
04437	CBL, PREAMPLIFIER TO TEC								
	Preamp TEC drive VREF	Preamp PCA	041800400	J1	1	TEC PCA	049310100	J3	1
	Preamp TEC drive CTRL	Preamp PCA	041800400	J1	2	TEC PCA	049310100	J3	2
	Preamp TEC drive AGND	Preamp PCA	041800400	J1	3	TEC PCA	049310100	J3	3
0448501	CBL, SHUTTER TO RELAY BOARD								
	+12V RET	Shutter	013420000		1	Relay PCA	045230100	P6	1
	+12V	Shutter	013420000		2	Relay PCA	045230100	P6	2
04488	CBL, MAIN HARNESS								
	AGND	Relay PCA	045230100	P5	1	O2 Sensor	049210000	P1	5
	-V15	Relay PCA	045230100	P5	2	O2 Sensor	049210000	P1	6
		Motherboard	058021100	P109	10	O2 Sensor	049210000	P1	9
	O2 SIGNAL-	Motherboard	058021100	P109	7	O2 Sensor	049210000	P1	10
	O2 SIGNAL+	Motherboard	058021100	P109	1	Shield			
	PMT TEMP	Motherboard	058021100	P109	4	PMT Preamp PCA	041800400	P6	5
	HVPS	Motherboard	058021100	P109	5	PMT Preamp PCA	041800400	P6	6
	PMT SIGNAL+	Motherboard	058021100	P109	6	PMT Preamp PCA	041800400	P6	7
	AGND	Motherboard	058021100	P109	12	PMT Preamp PCA	041800400	P6	8
	AGND	Motherboard	058021100	P109	11	Shield			
	ETEST	Motherboard	058021100	P108	8	PMT Preamp PCA	041800400	P6	1
	OTEST	Motherboard	058021100	P108	16	PMT Preamp PCA	041800400	P6	2
	PHYSICAL RANGE	Motherboard	058021100	P108	7	PMT Preamp PCA	041800400	P6	4
	AGND	Motherboard	058021100	P109	9	UV Ref PCA	050630100	P1	4
	CH7	Motherboard	058021100	P109	3	UV Ref PCA	050630100	P1	1
	CH2	Motherboard	058021100	P109	2	UV Ref PCA	050630100	P1	5
	+15V	Relay PCA	045230100	P10	4	UV Ref PCA	050630100	P1	2
	-15V	Relay PCA	045230100	P10	6	UV Ref PCA	050630100	P1	3
	TEC +12V RET	Relay PCA	045230100	P10	7	TEC PCA	049310100		2
	TEC +12V	Relay PCA	045230100	P10	8	TEC PCA	049310100		1
	DISP RET	Relay PCA	045230100	P10	1	LCD Interface PCA	066970000	P14	8
	+5 DISP	Relay PCA	045230100	P10	2	LCD Interface PCA	066970000	P14	1
	EGND	Shield				LCD Interface PCA	066970000	P14	4
	SDA	Lamp Driver PCA	061930000	P1	4	LCD Interface PCA	066970000	P14	5
	SCL	Lamp Driver PCA	061930000	P1	3	LCD Interface PCA	066970000	P14	6
	+12V	Lamp Driver PCA	061930000	P1	1	Relay PCA	045230100	P9	8
	+12RET	Lamp Driver PCA	061930000	P1	2	Relay PCA	045230100	P9	7
	DGND	PMT Preamp PCA	041800400	P5	1	Relay PCA	045230100	P9	1
	VCC	PMT Preamp PCA	041800400	P5	2	Relay PCA	045230100	P9	2
	+15V	PMT Preamp PCA	041800400	P5	4	Relay PCA	045230100	P9	4
	-15V	PMT Preamp PCA	041800400	P5	6	Relay PCA	045230100	P9	6
	DGND	LCD Interface PCA	066970000	P14	2	Relay PCA	045230100	P11	1
	VCC	LCD Interface PCA	066970000	P14	3	Relay PCA	045230100	P11	2
	+12RET	Fan	040010000		1	Relay PCA	045230100	P11	7
	+12V	Fan	040010000		2	Relay PCA	045230100	P11	8
	AGND	Flow Module PCA	040030100	P1	3	Relay PCA	045230100	P11	3
	+15V	Flow Module PCA	040030100	P1	6	Relay PCA	045230100	P11	4
	PRESS SIGNAL 1	Flow Module PCA	040030100	P1	2	Motherboard	058021100	P110	6
	PRESS SIGNAL 2	Flow Module PCA	040030100	P1	4	Motherboard	058021100	P110	5
	FLOW SIGNAL 1	Flow Module PCA	040030100	P1	5	Motherboard	058021100	P110	4
	FLOW SIGNAL 2	Flow Module PCA	040030100	P1	1	Motherboard	058021100	P110	3
	SHIELD	Shield				Motherboard	058021100	P110	12
	SHIELD	Shield				Motherboard	058021100	P110	9
	TC SIGNAL 1	Relay PCA	045230100	P17	1	Motherboard	058021100	P110	2
	TC 1 SIGNAL DGND	Relay PCA	045230100	P17	2	Motherboard	058021100	P110	8
	TC SIGNAL 2	Relay PCA	045230100	P17	3	Motherboard	058021100	P110	1
	TC 2 SIGNAL DGND	Relay PCA	045230100	P17	4	Motherboard	058021100	P110	7

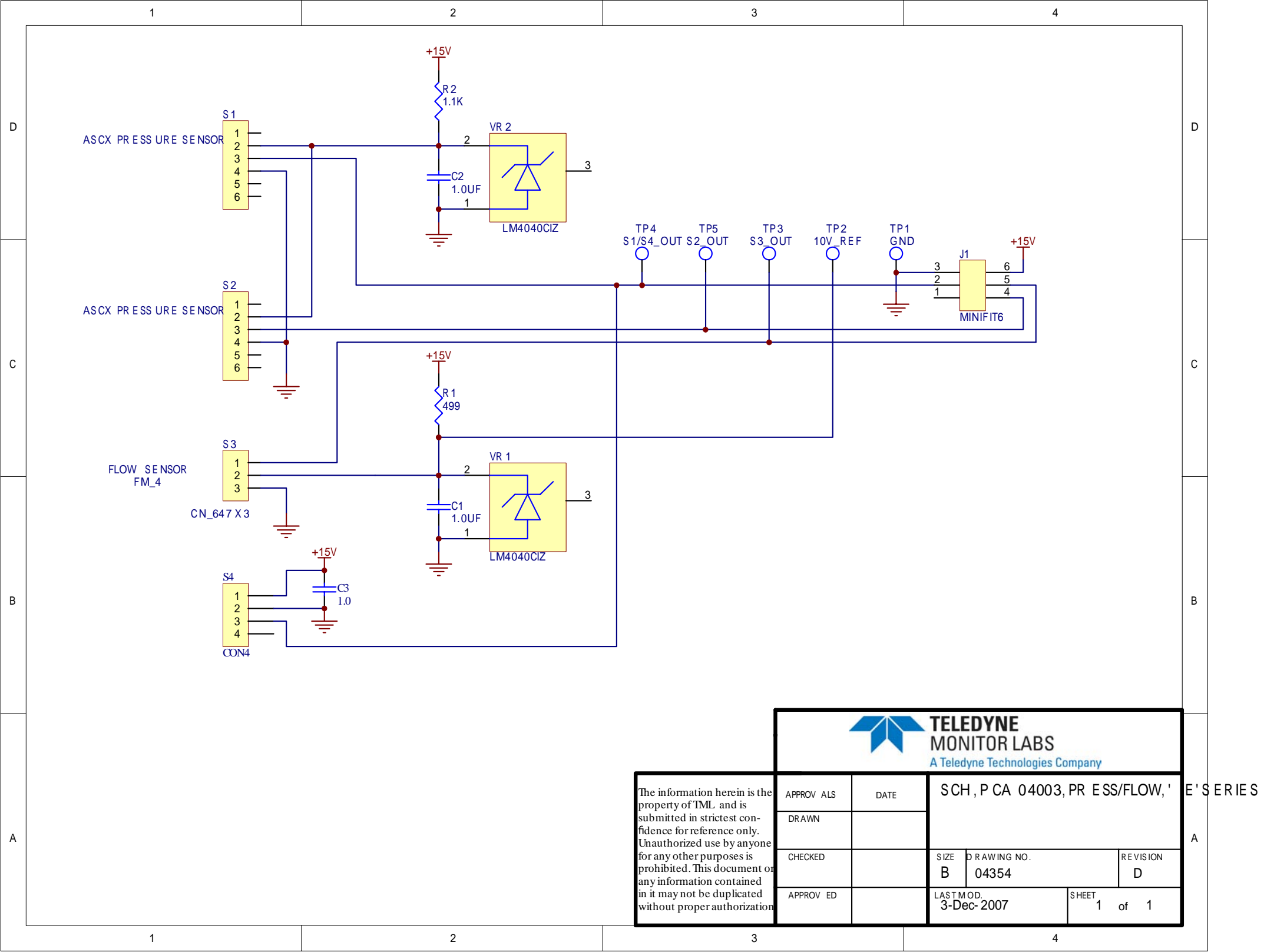
Interconnect List, T100
(Reference 0690801A)

			FROM			TO			
Cable PN	Signal	Assembly	PN	J/P	Pin	Assembly	PN	J/P	Pin
04562	CBL, Z/S IZS VALVES								
	Sample Valve +12V	Relay PCA	045230100	P4	1	SMP/CAL	055560000		1
	Sample Valve +12V RET	Relay PCA	045230100	P4	2	SMP/CAL	055560000		2
	Zero/Span valve +12V	Relay PCA	045230100	P4	3	ZS/HI S	055560100		1
	Zero/Span valve +12V RE	Relay PCA	045230100	P4	4	ZS/HI S	055560100		2
	Low Span Valve +12V	Relay PCA	045230100	P4	5	Lo Span	055560100		1
	Low Span Valve +12V RE	Relay PCA	045230100	P4	6	Lo Span	055560100		2
	AutoZero Valve +12V	Relay PCA	045230100	P4	7	Zero	055560000		1
	AutoZero Valve +12V RE	Relay PCA	045230100	P4	8	Zero	055560000		2
04671	CBL, MOTHERBOARD TO XMITTER BD (MULTIDROP OPTION)								
	GND	Motherboard	058021100	P12	2	Xmitter bd w/Multidrop	069500000	J4	2
	RX0	Motherboard	058021100	P12	14	Xmitter bd w/Multidrop	069500000	J4	14
	RTS0	Motherboard	058021100	P12	13	Xmitter bd w/Multidrop	069500000	J4	13
	TX0	Motherboard	058021100	P12	12	Xmitter bd w/Multidrop	069500000	J4	12
	CTS0	Motherboard	058021100	P12	11	Xmitter bd w/Multidrop	069500000	J4	11
	RS-GND0	Motherboard	058021100	P12	10	Xmitter bd w/Multidrop	069500000	J4	10
	RTS1	Motherboard	058021100	P12	8	Xmitter bd w/Multidrop	069500000	J4	8
	CTS1/485-	Motherboard	058021100	P12	6	Xmitter bd w/Multidrop	069500000	J4	6
	RX1	Motherboard	058021100	P12	9	Xmitter bd w/Multidrop	069500000	J4	9
	TX1/485+	Motherboard	058021100	P12	7	Xmitter bd w/Multidrop	069500000	J4	7
	RS-GND1	Motherboard	058021100	P12	5	Xmitter bd w/Multidrop	069500000	J4	5
	RX1	Motherboard	058021100	P12	9	Xmitter bd w/Multidrop	069500000	J4	9
	TX1/485+	Motherboard	058021100	P12	7	Xmitter bd w/Multidrop	069500000	J4	7
	RS-GND1	Motherboard	058021100	P12	5	Xmitter bd w/Multidrop	069500000	J4	5
06737	CBL, I2C to AUX I/O (ANALOG IN OPTION)								
	ATX-	Motherboard	058021100	J106	1	Aux I/O PCA	067300000	J2	1
	ATX+	Motherboard	058021100	J106	2	Aux I/O PCA	067300000	J2	2
	LED0	Motherboard	058021100	J106	3	Aux I/O PCA	067300000	J2	3
	ARX+	Motherboard	058021100	J106	4	Aux I/O PCA	067300000	J2	4
	ARX-	Motherboard	058021100	J106	5	Aux I/O PCA	067300000	J2	5
	LED0+	Motherboard	058021100	J106	6	Aux I/O PCA	067300000	J2	6
	LED1+	Motherboard	058021100	J106	8	Aux I/O PCA	067300000	J2	8
06738	CBL, CPU COM to AUX I/O (USB OPTION)								
	RXD	CPU PCA	067240000	COM1	1	Aux I/O PCA	0673000 or -02	J3	1
	DCD	CPU PCA	067240000	COM1	2	Aux I/O PCA	0673000 or -02	J3	2
	DTR	CPU PCA	067240000	COM1	3	Aux I/O PCA	0673000 or -02	J3	3
	TXD	CPU PCA	067240000	COM1	4	Aux I/O PCA	0673000 or -02	J3	4
	DSR	CPU PCA	067240000	COM1	5	Aux I/O PCA	0673000 or -02	J3	5
	GND	CPU PCA	067240000	COM1	6	Aux I/O PCA	0673000 or -02	J3	6
	CTS	CPU PCA	067240000	COM1	7	Aux I/O PCA	0673000 or -02	J3	7
	RTS	CPU PCA	067240000	COM1	8	Aux I/O PCA	0673000 or -02	J3	8
	RI	CPU PCA	067240000	COM1	10	Aux I/O PCA	0673000 or -02	J3	10
06738	CBL, CPU COM to AUX I/O (MULTIDROP OPTION)								
	RXD	CPU PCA	067240000	COM1	1	Xmitter bd w/Multidrop	069500000	J3	1
	DCD	CPU PCA	067240000	COM1	2	Xmitter bd w/Multidrop	069500000	J3	2
	DTR	CPU PCA	067240000	COM1	3	Xmitter bd w/Multidrop	069500000	J3	3
	TXD	CPU PCA	067240000	COM1	4	Xmitter bd w/Multidrop	069500000	J3	4
	DSR	CPU PCA	067240000	COM1	5	Xmitter bd w/Multidrop	069500000	J3	5
	GND	CPU PCA	067240000	COM1	6	Xmitter bd w/Multidrop	069500000	J3	6
	CTS	CPU PCA	067240000	COM1	7	Xmitter bd w/Multidrop	069500000	J3	7
	RTS	CPU PCA	067240000	COM1	8	Xmitter bd w/Multidrop	069500000	J3	8
	RI	CPU PCA	067240000	COM1	10	Xmitter bd w/Multidrop	069500000	J3	10
06739	CBL, CPU ETHERNET TO AUX I/O								
	ATX-	CPU PCA	067240000	LAN	1	Aux I/O PCA	06730XXXX	J2	1
	ATX+	CPU PCA	067240000	LAN	2	Aux I/O PCA	06730XXXX	J2	2
	LED0	CPU PCA	067240000	LAN	3	Aux I/O PCA	06730XXXX	J2	3
	ARX+	CPU PCA	067240000	LAN	4	Aux I/O PCA	06730XXXX	J2	4
	ARX-	CPU PCA	067240000	LAN	5	Aux I/O PCA	06730XXXX	J2	5
	LED0+	CPU PCA	067240000	LAN	6	Aux I/O PCA	06730XXXX	J2	6
	LED1	CPU PCA	067240000	LAN	7	Aux I/O PCA	06730XXXX	J2	7
	LED1+	CPU PCA	067240000	LAN	8	Aux I/O PCA	06730XXXX	J2	8
06741	CBL, CPU USB TO FRONT PANEL								
	GND	CPU PCA	067240000	USB	8	LCD Interface PCA	066970000	J9	
	LUSBD3+	CPU PCA	067240000	USB	6	LCD Interface PCA	066970000	J9	
	LUSBD3-	CPU PCA	067240000	USB	4	LCD Interface PCA	066970000	J9	
	VCC	CPU PCA	067240000	USB	2	LCD Interface PCA	066970000	J9	

Interconnect List, T100
(Reference 0690801A)

Cable PN	Signal	Assembly	FROM			Assembly	TO		
			PN	J/P	Pin		PN	J/P	Pin
06746	CBL, MB TO 06154 CPU								
	GND	Motherboard	058021100	P12	2	Shield			
	RX0	Motherboard	058021100	P12	14	CPU PCA	067240000	COM1	1
	RTS0	Motherboard	058021100	P12	13	CPU PCA	067240000	COM1	8
	TX0	Motherboard	058021100	P12	12	CPU PCA	067240000	COM1	4
	CTS0	Motherboard	058021100	P12	11	CPU PCA	067240000	COM1	7
	RS-GND0	Motherboard	058021100	P12	10	CPU PCA	067240000	COM1	6
	RTS1	Motherboard	058021100	P12	8	CPU PCA	067240000	COM2	8
	CTS1/485-	Motherboard	058021100	P12	6	CPU PCA	067240000	COM2	7
	RX1	Motherboard	058021100	P12	9	CPU PCA	067240000	COM2	1
	TX1/485+	Motherboard	058021100	P12	7	CPU PCA	067240000	COM2	4
	RS-GND1	Motherboard	058021100	P12	5	CPU PCA	067240000	COM2	6
	RX1	Motherboard	058021100	P12	9	CPU PCA	067240000	485	1
	TX1/485+	Motherboard	058021100	P12	7	CPU PCA	067240000	485	2
	RS-GND1	Motherboard	058021100	P12	5	CPU PCA	067240000	485	3
06910	CBL, COOLER FAN								
	+12V RET	Relay PCA	045230100	P12	7	Cooler Fan	013140000		2
	+12V	Relay PCA	045230100	P12	8	Cooler Fan	013140000		1
WR256	CBL, XMITTER TO INTERFACE								
		LCD Interface PCA	066970000	J15		Transmitter PCA	068810000	J1	





TELEDYNE

MONITOR LABS

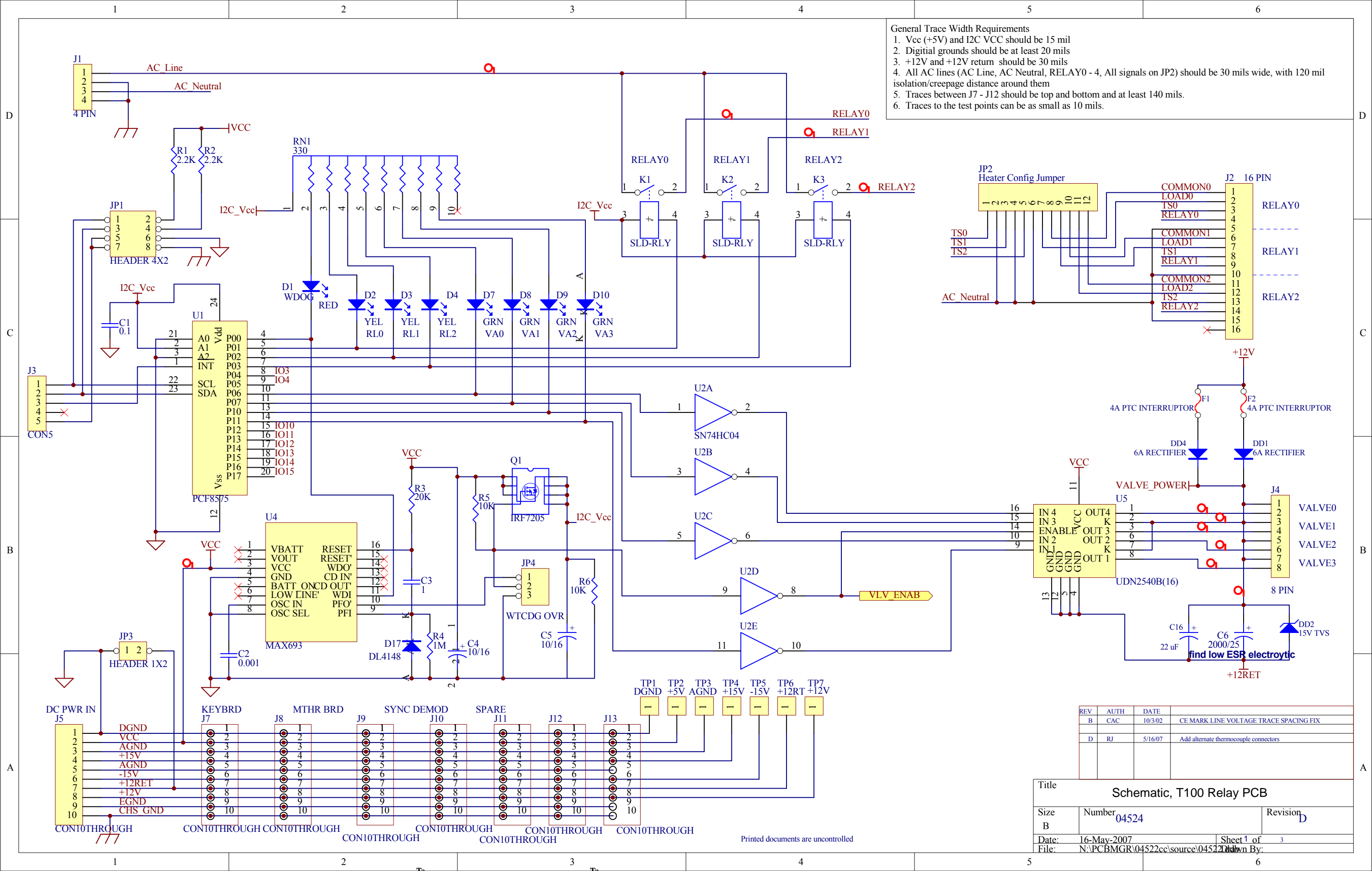
A Teledyne Technologies Company

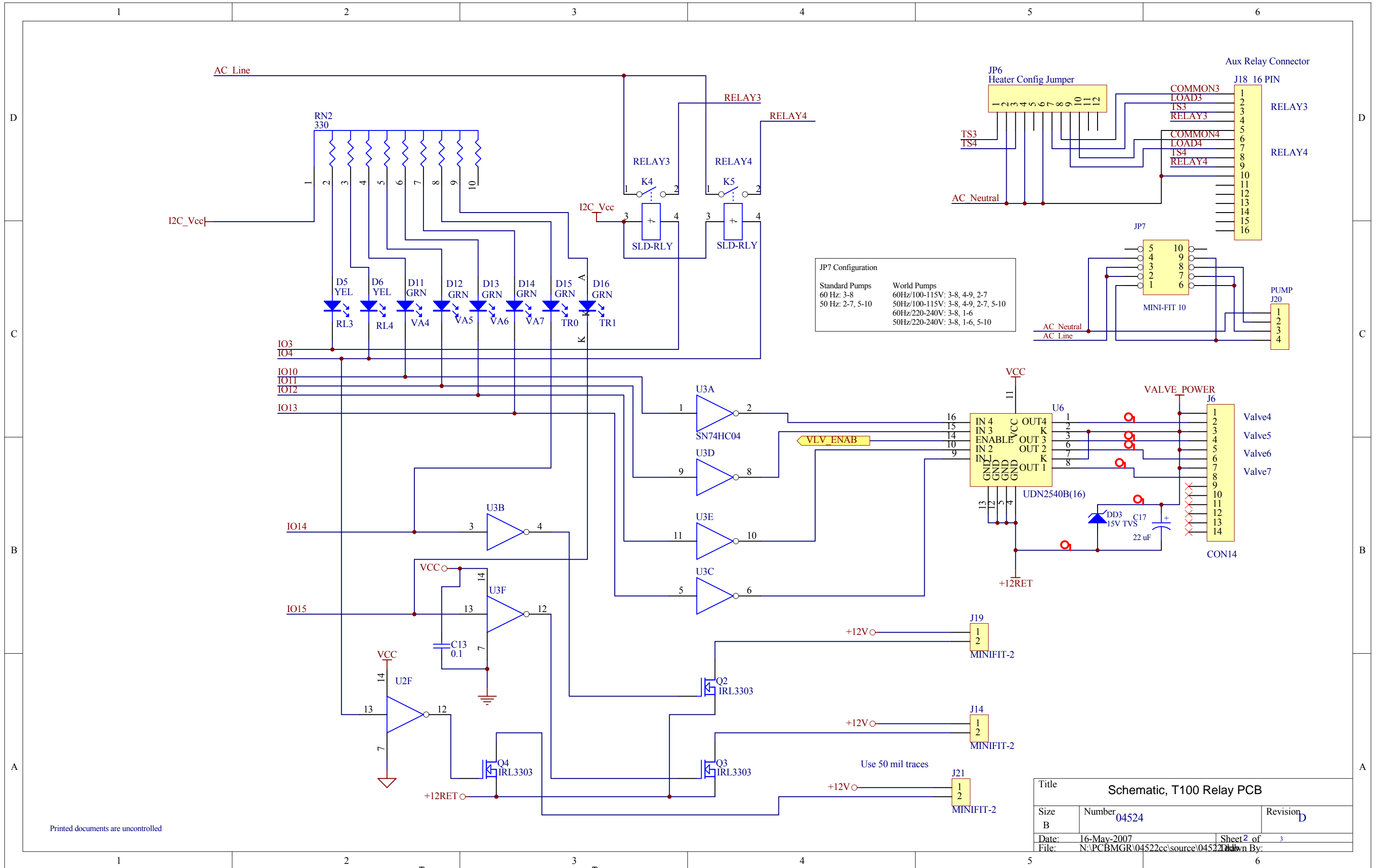
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CHECKED		SIZE B	DRAWING NO. 04354	REVISION D
APPROV ED		LAST MOD. 3-Dec-2007		SHEET 1 of 1

068070000 Rev A

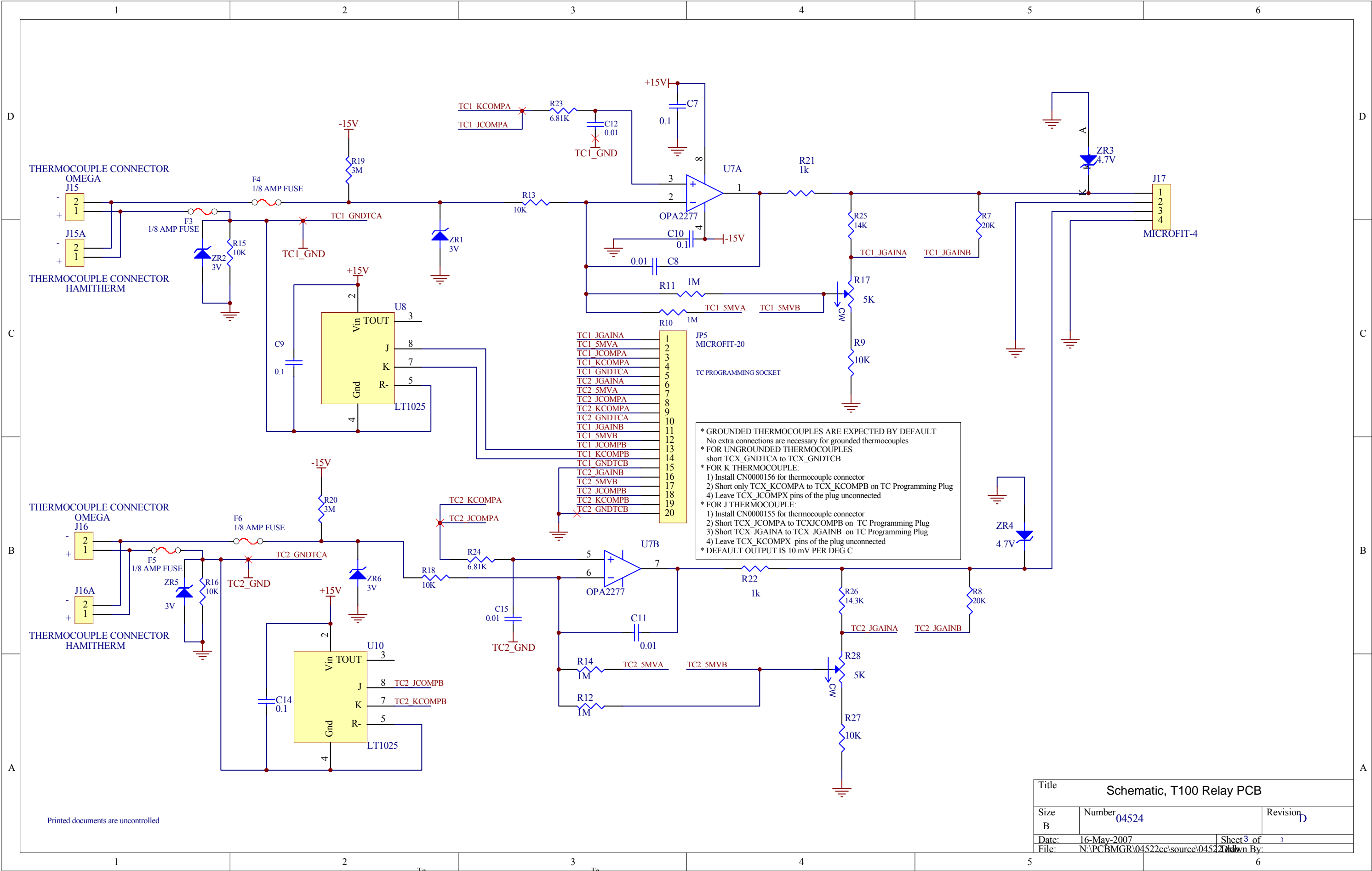
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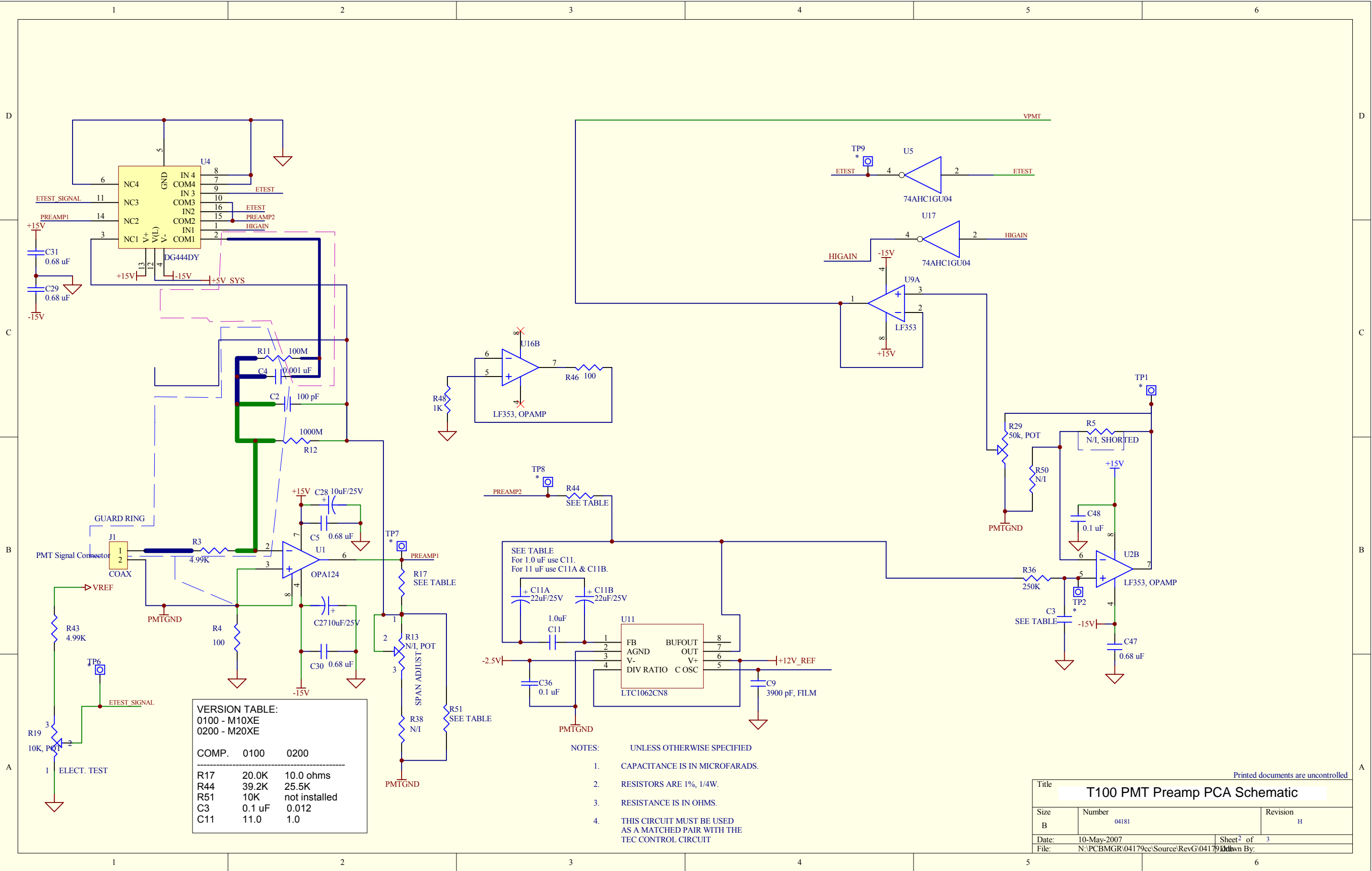


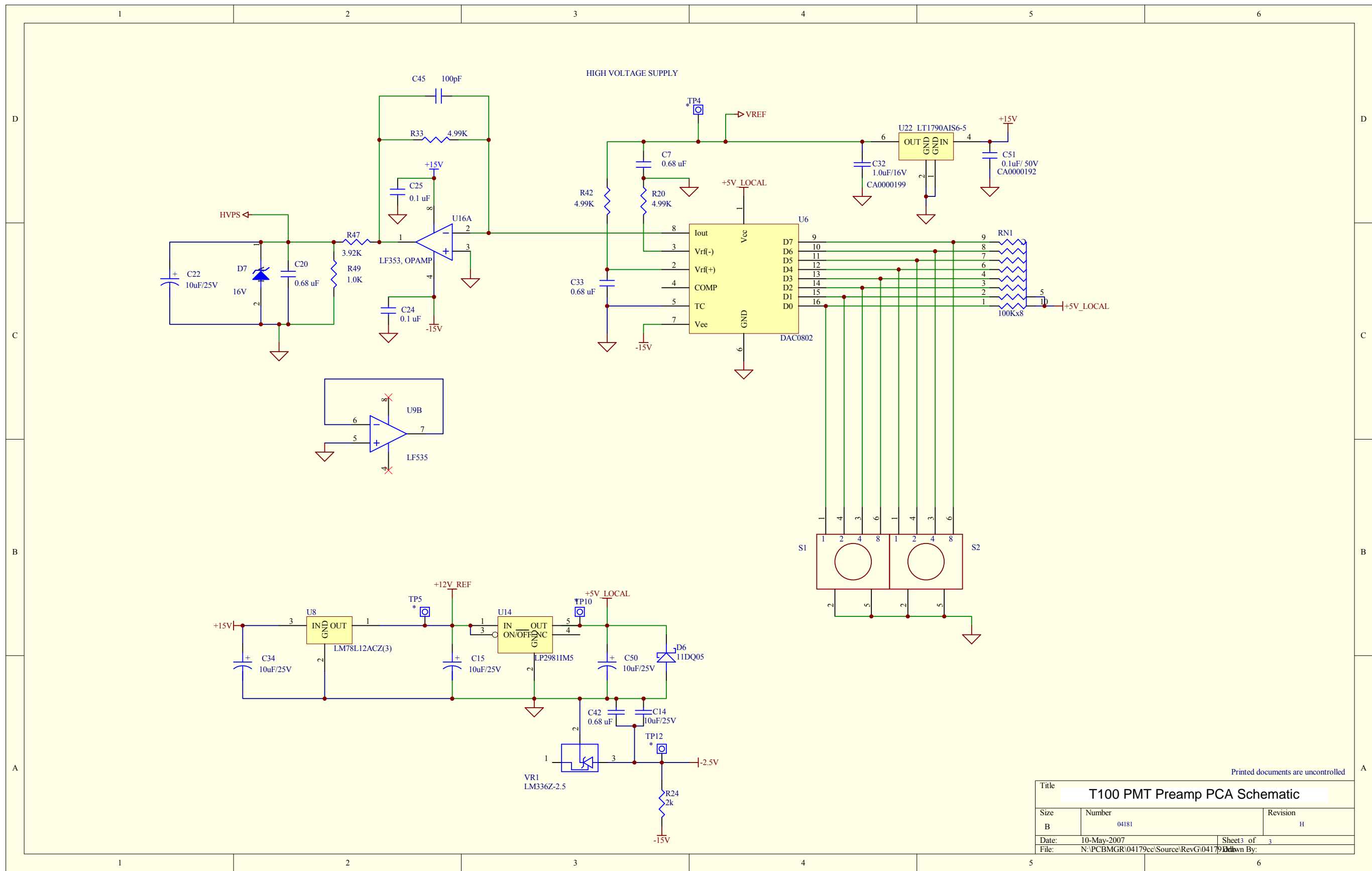
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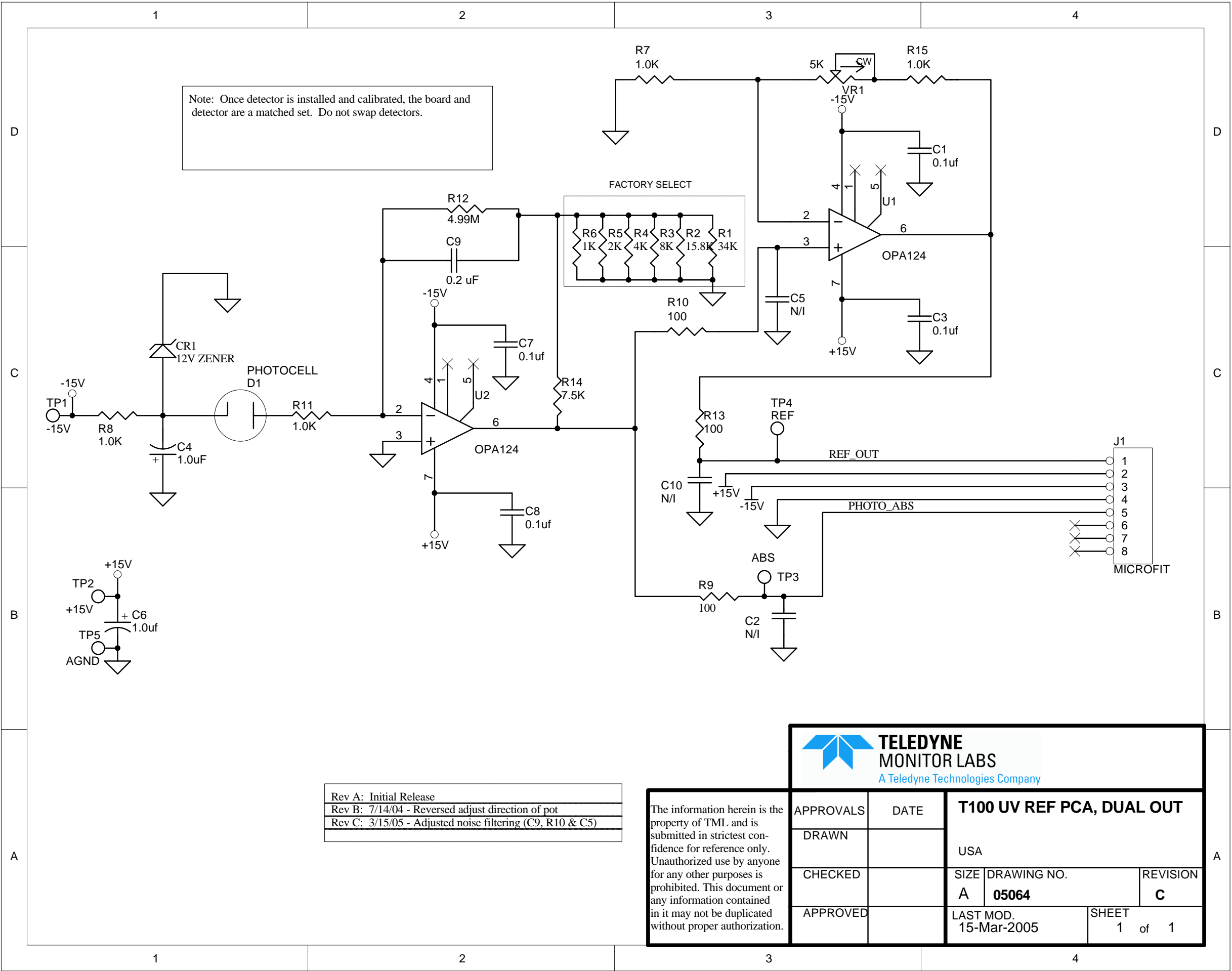
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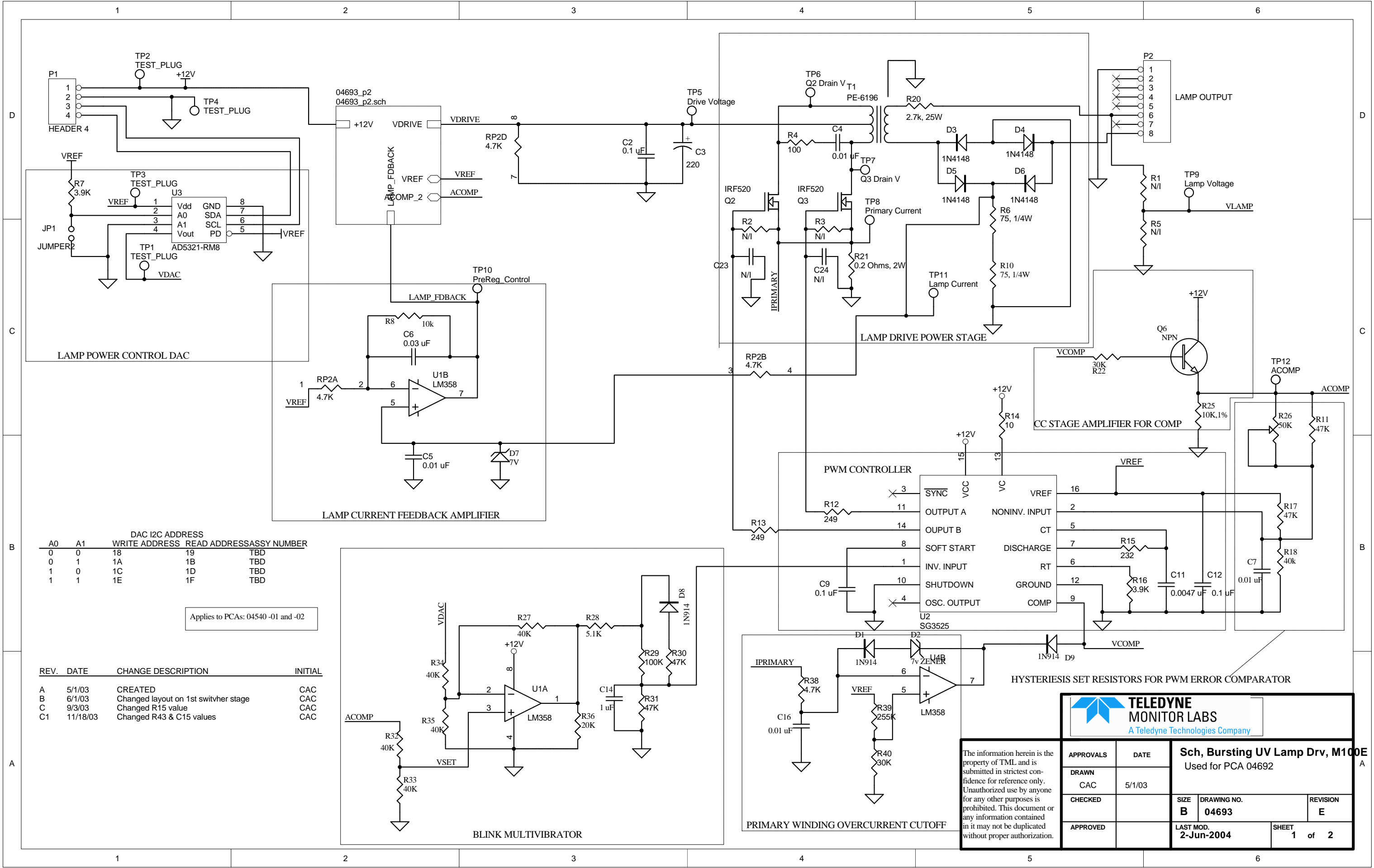


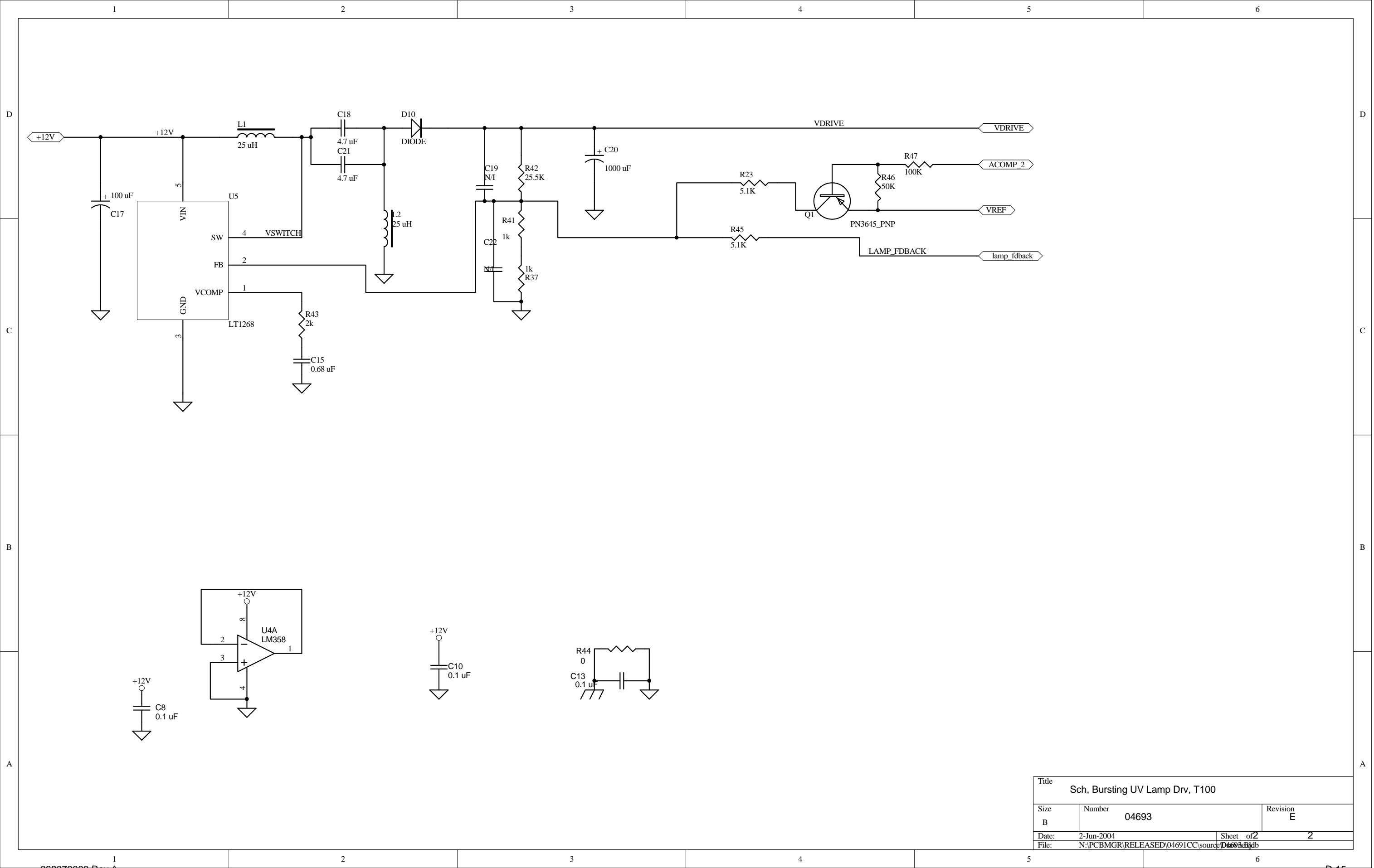
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Size	Number			Revision	
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Date:	16-May-2007	Sheet	3 of 3		
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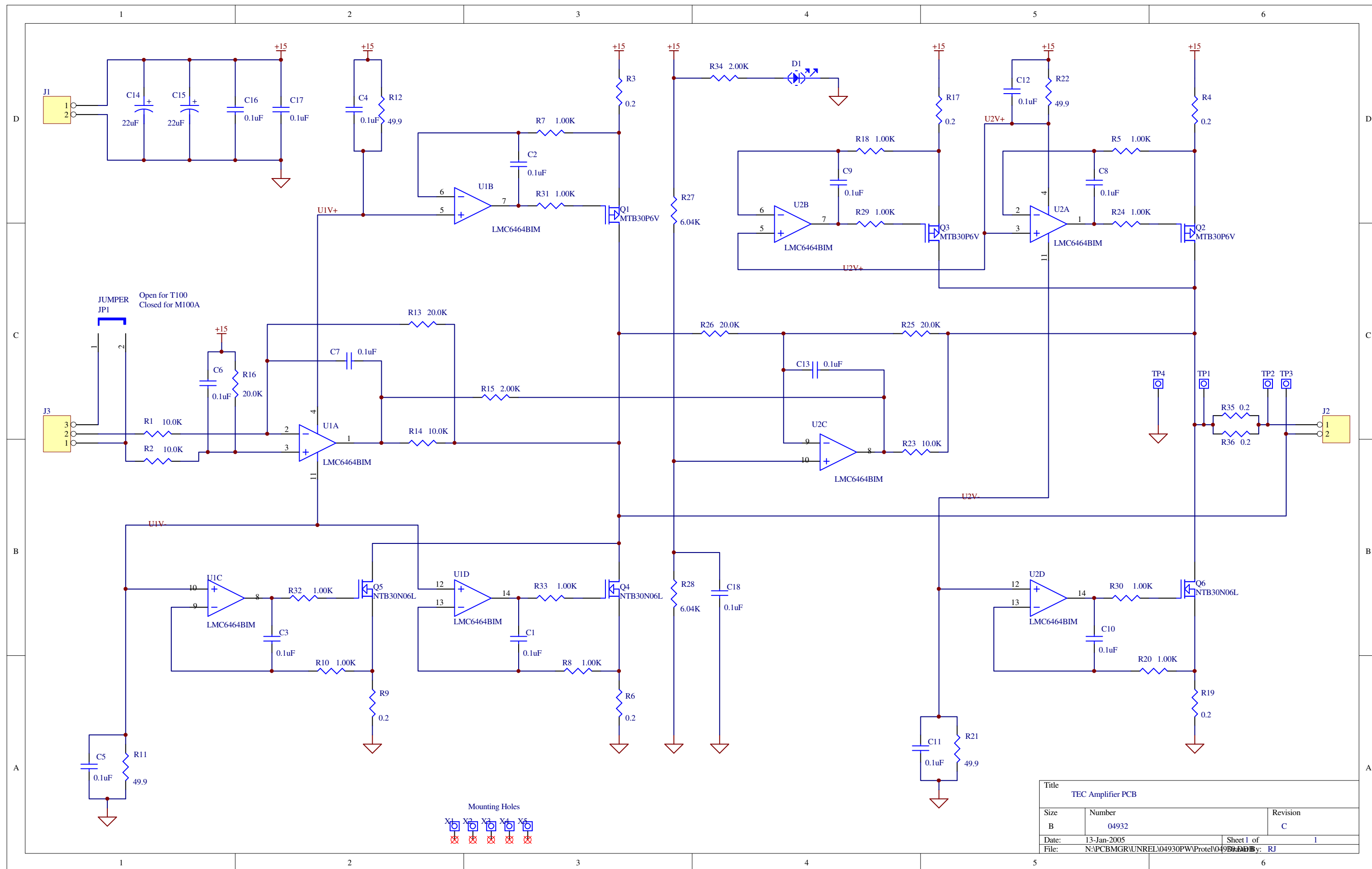


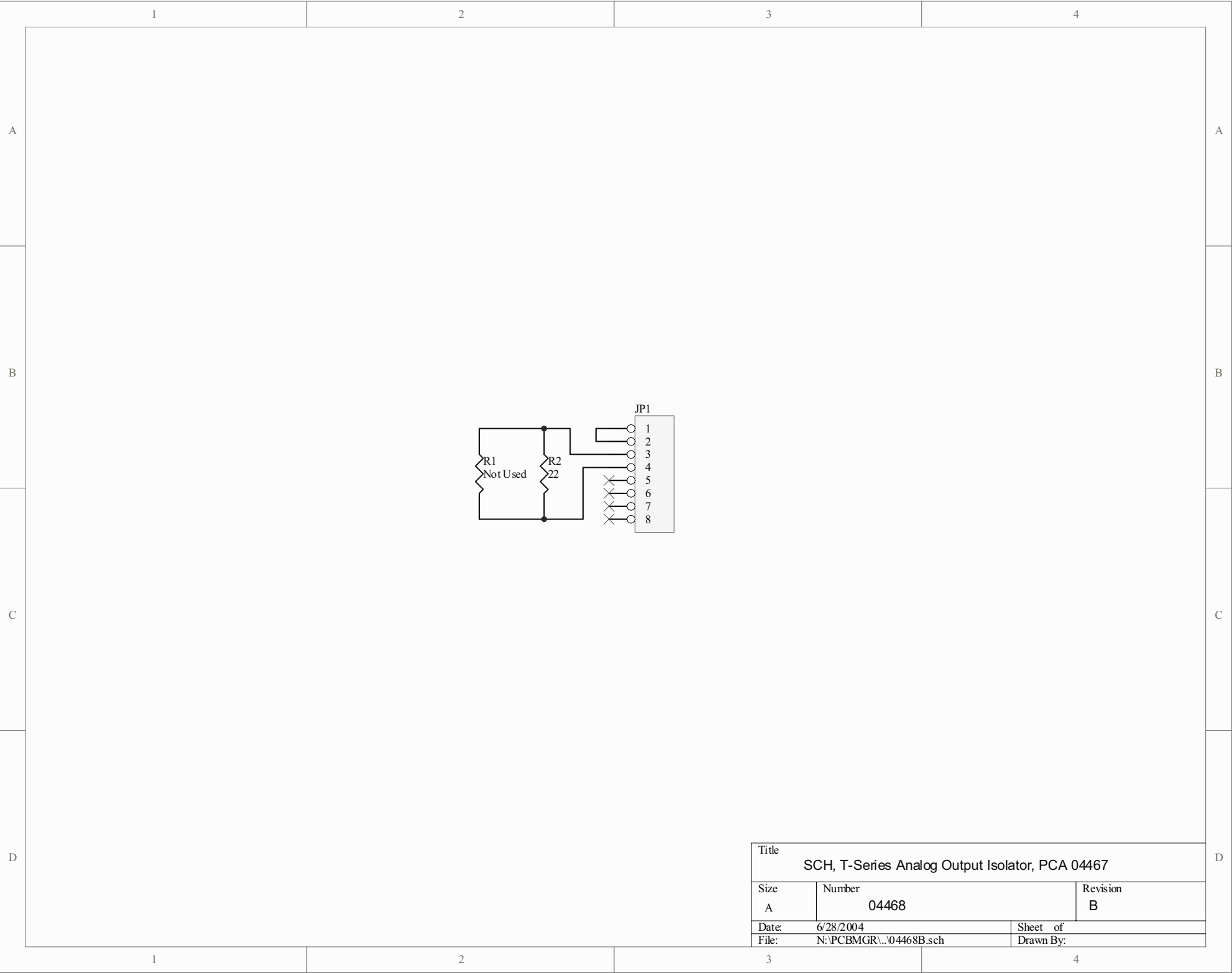




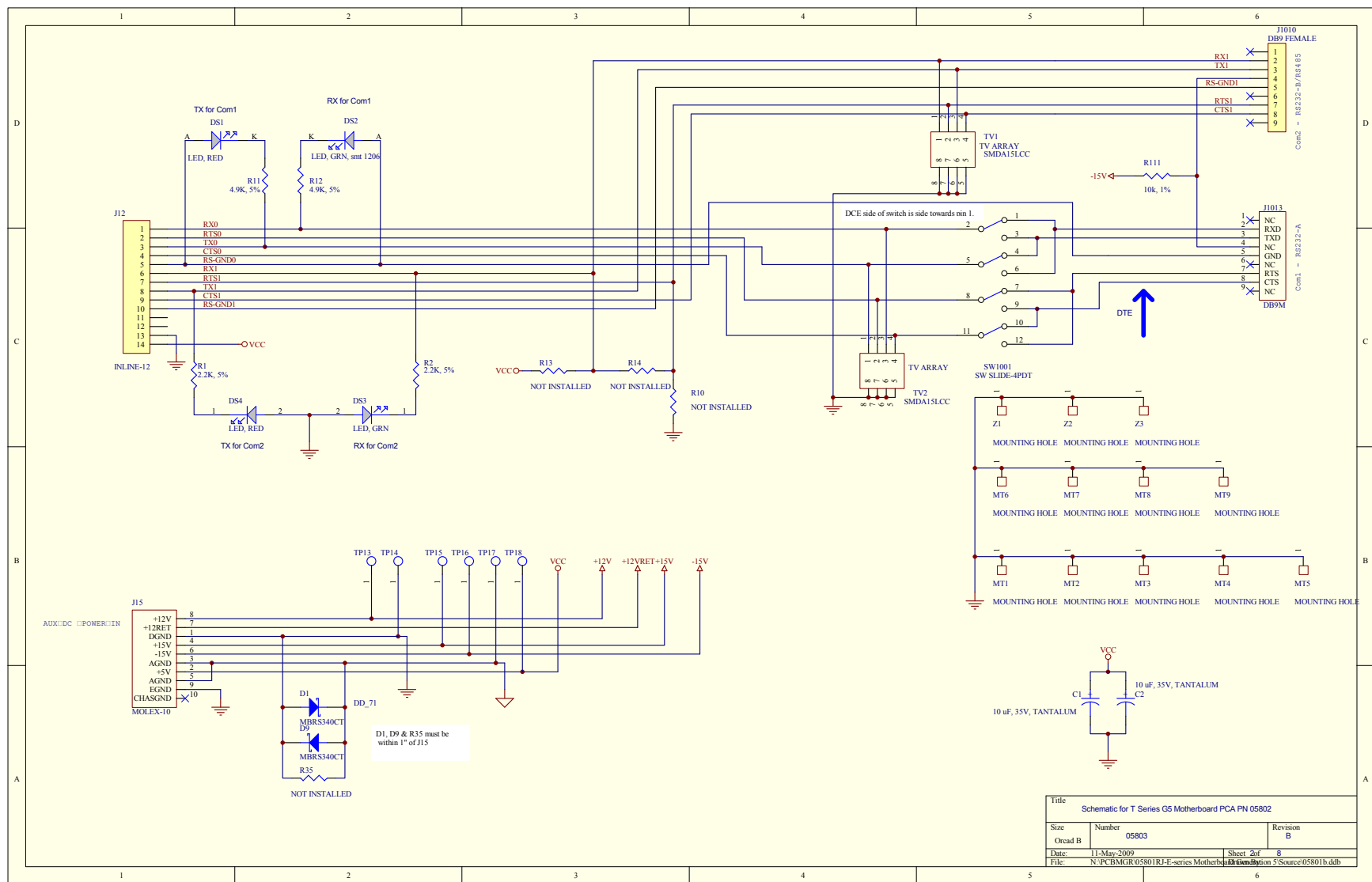


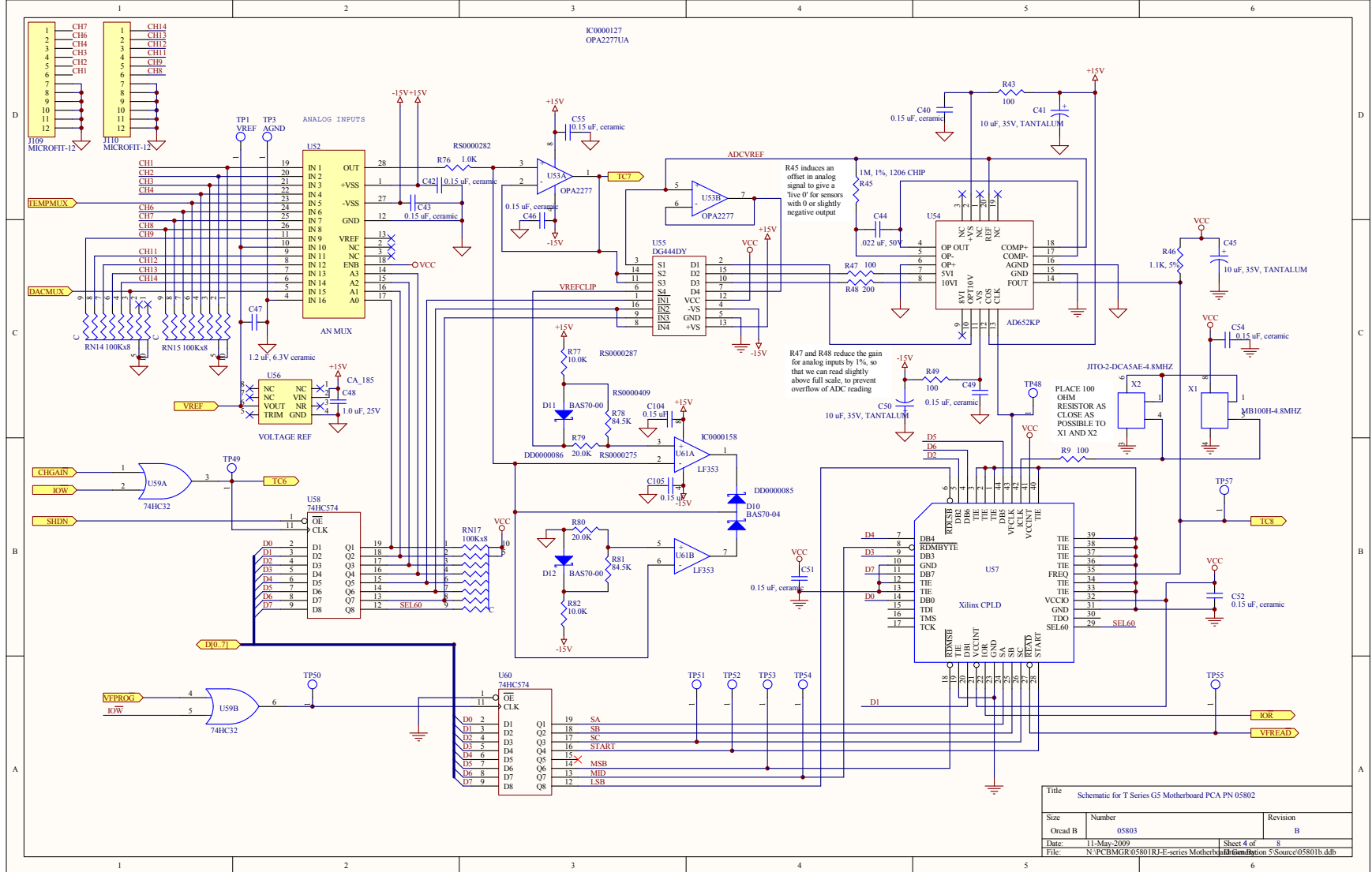
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B				E
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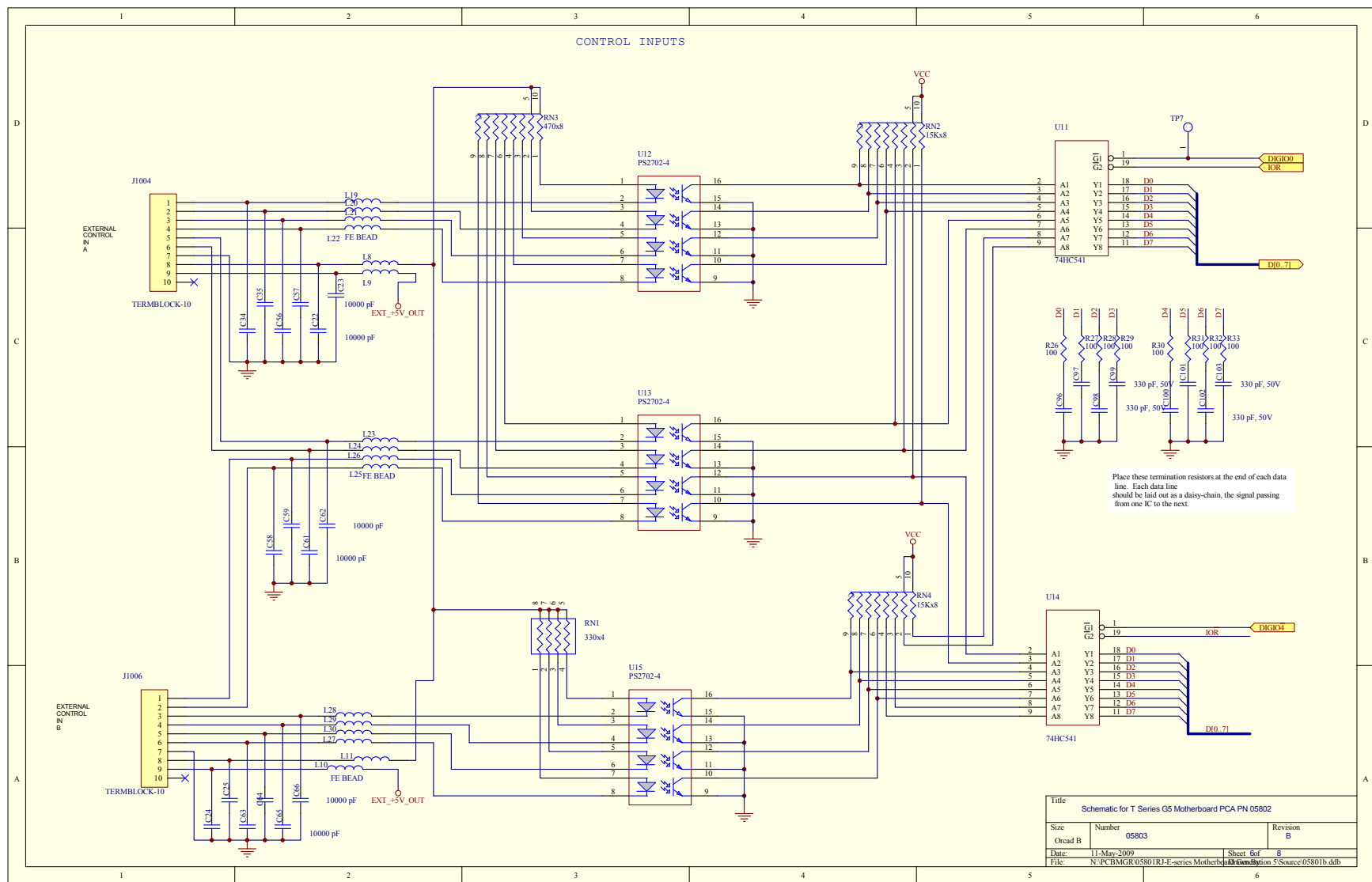


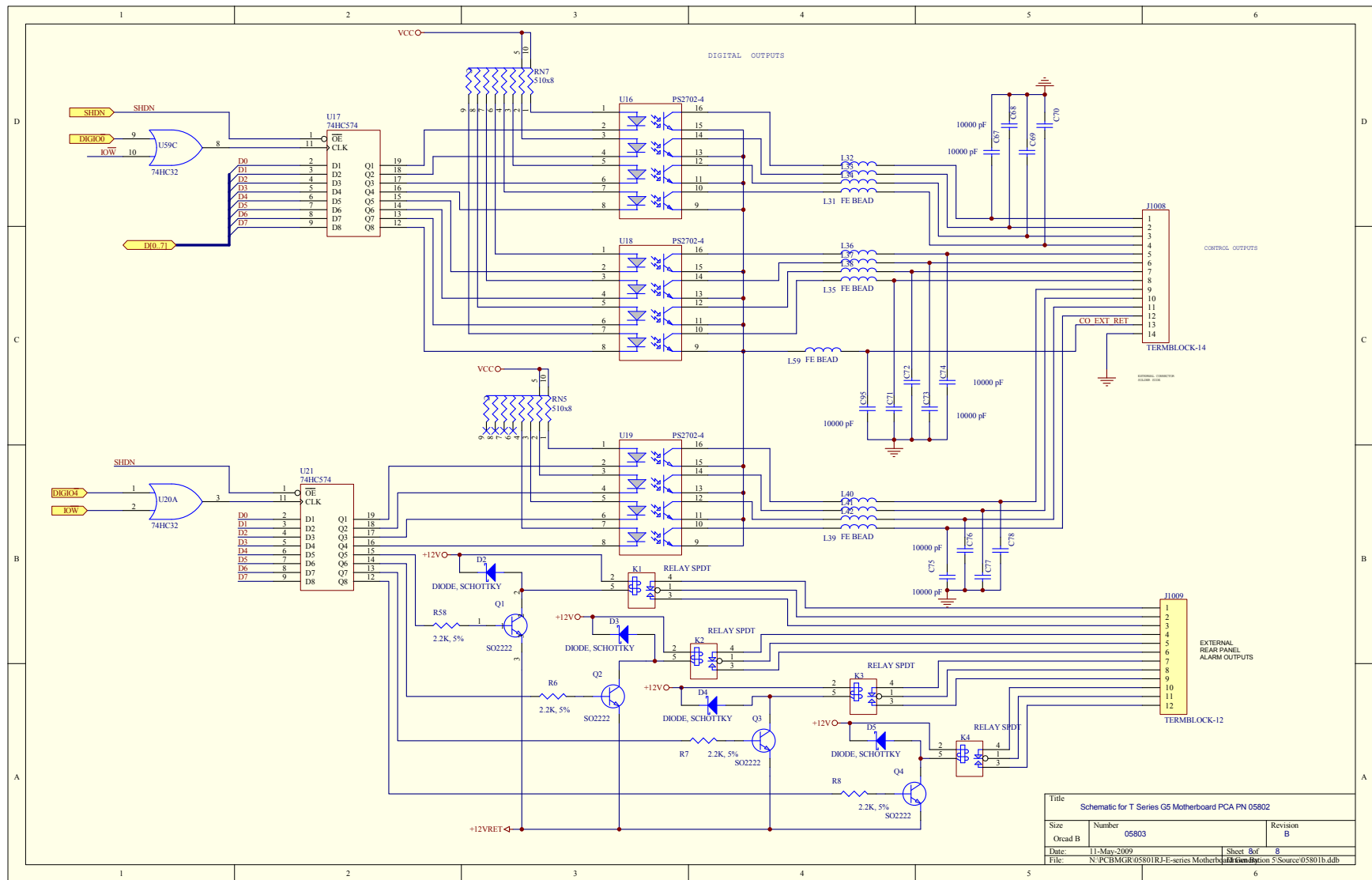


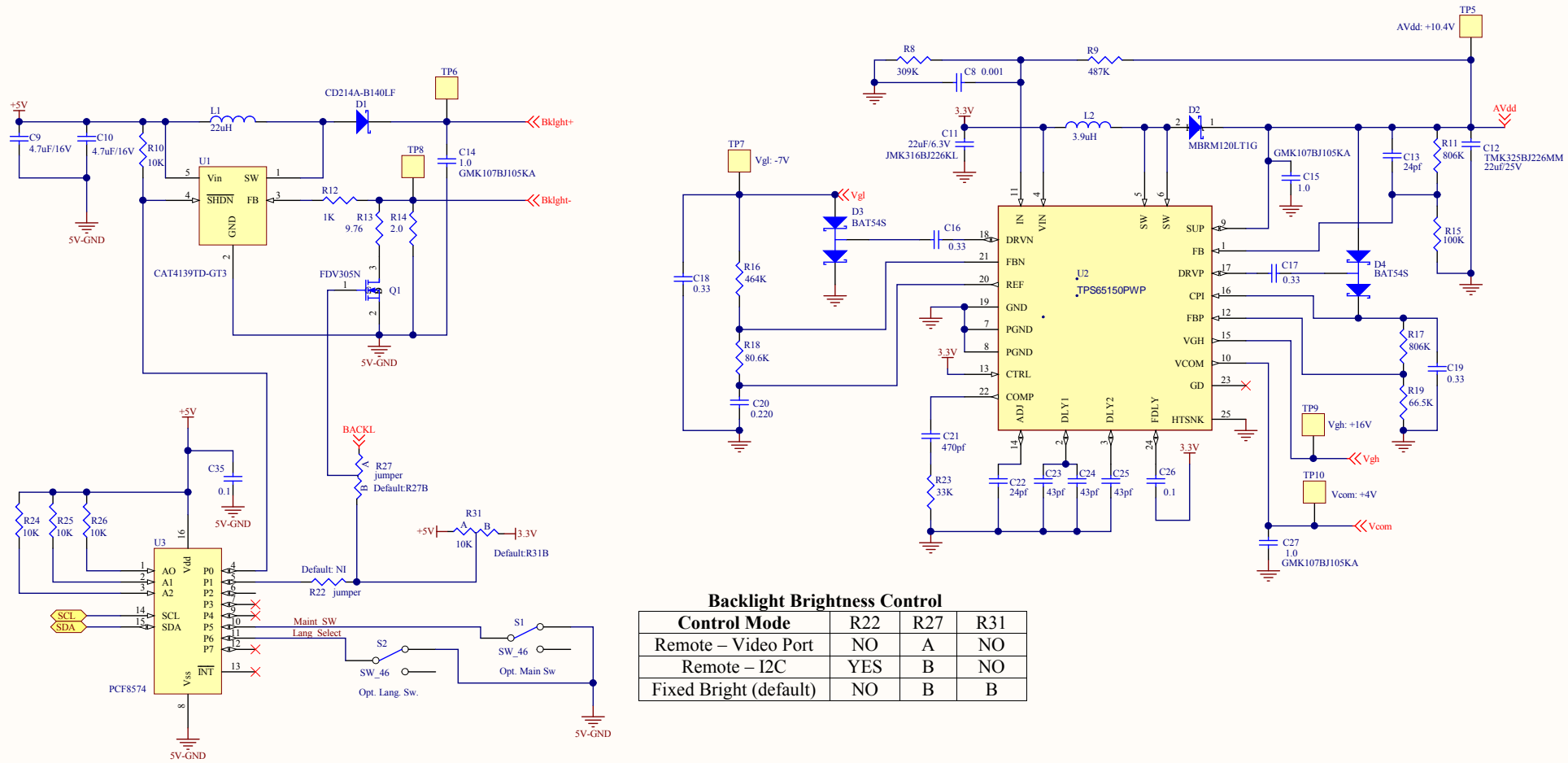




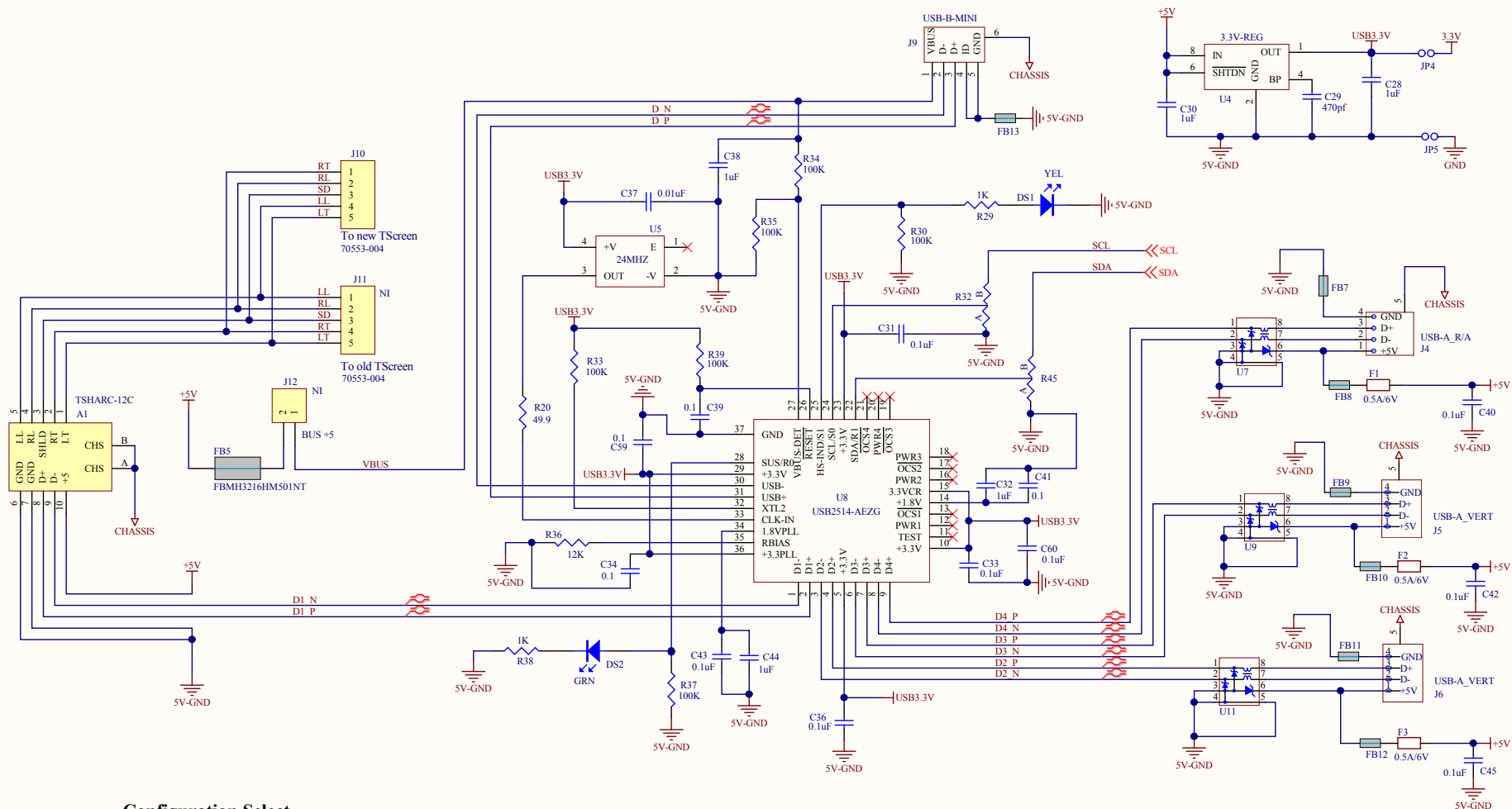








GUI Interface		
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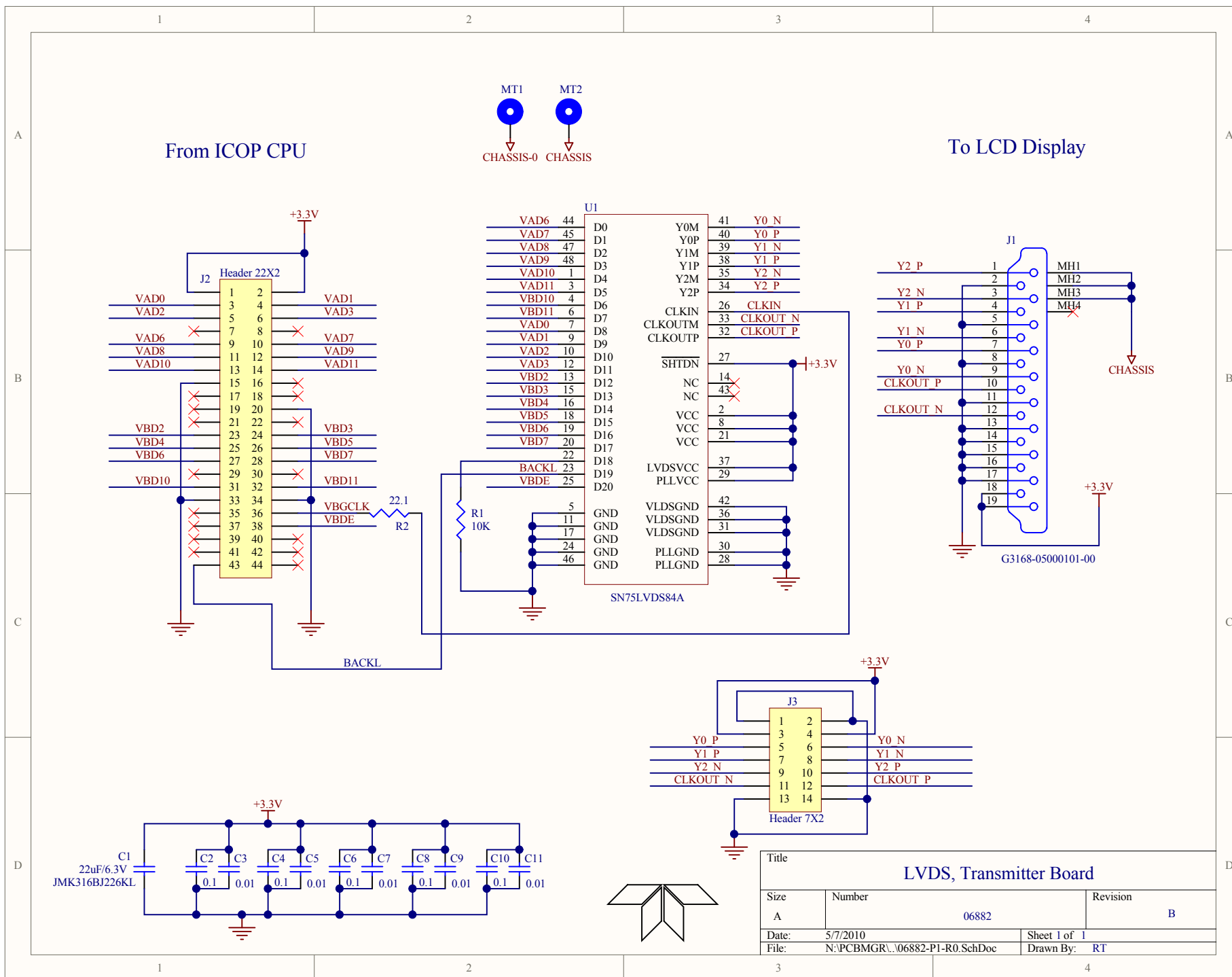


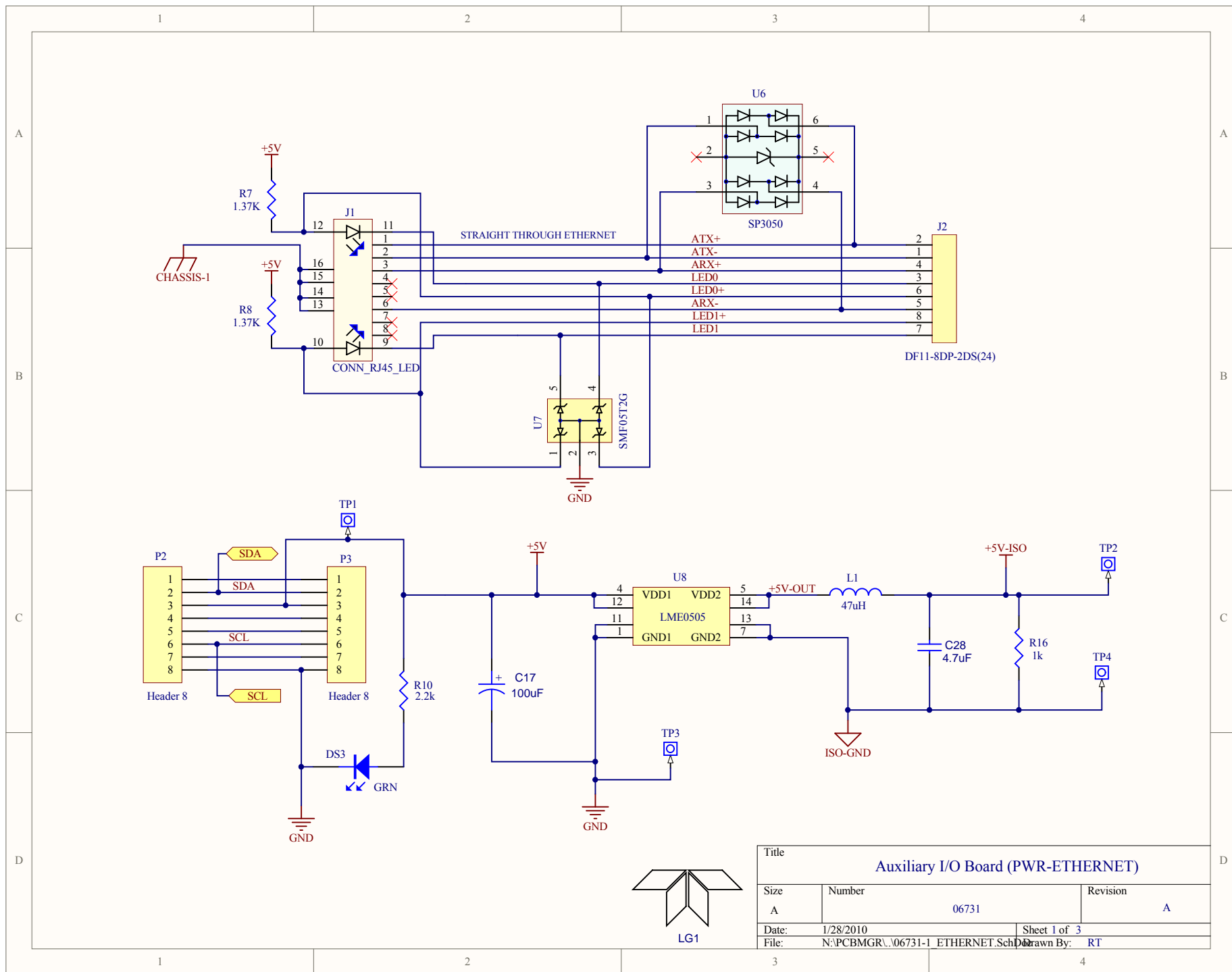
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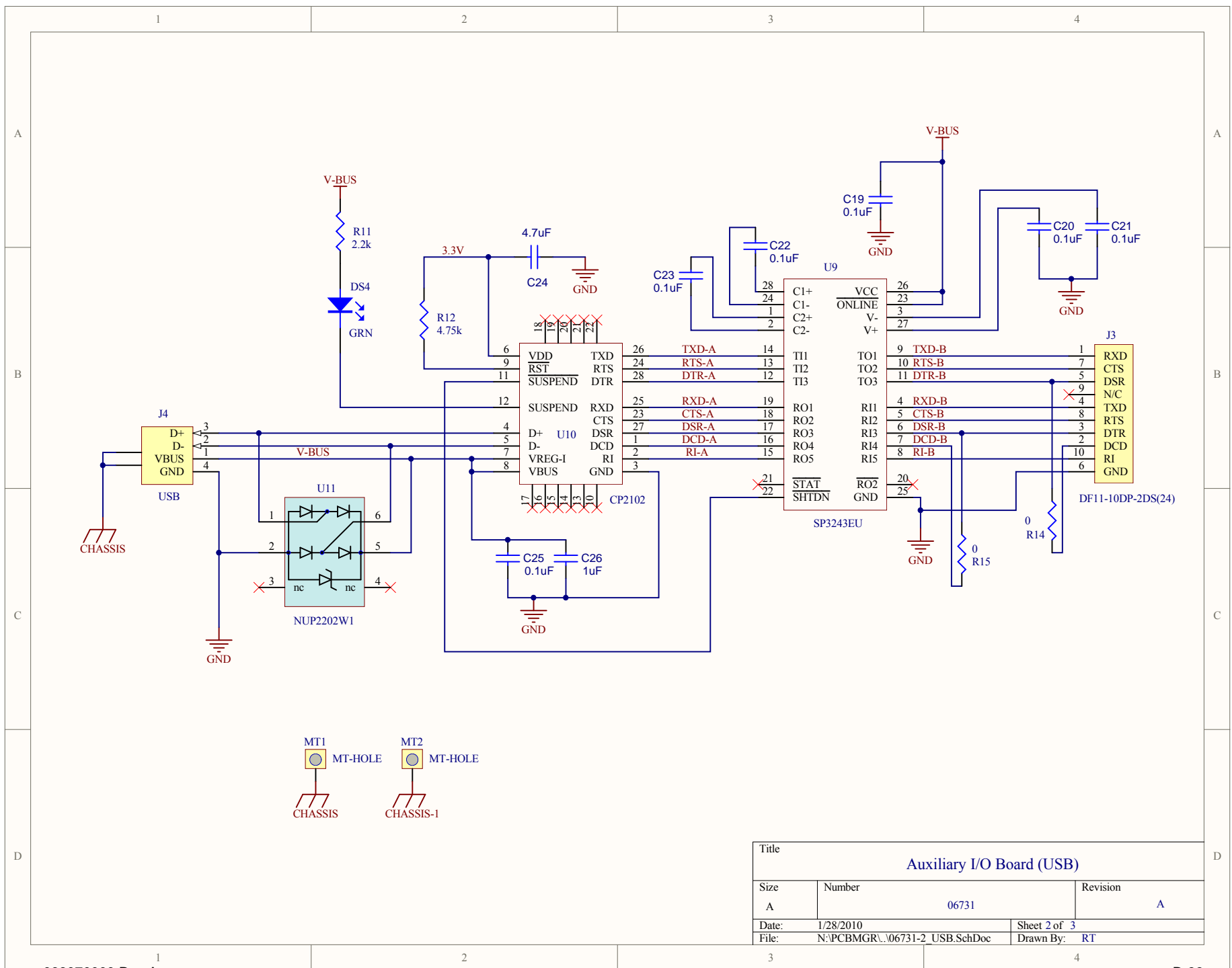
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MBUS	B	B

Install 100K for A, 0 Ohm for B

Title			
GUI Interface			
Size	Number	Revision	
B	06698	D	
Date:	6/24/2010	Sheet 3 of 4	
File:	N:\PCB\MGR\06696.P3.R3.schdoc	Drawn By:	RT







Title		
Auxiliary I/O Board (USB)		
Size	Number	Revision
A	06731	A
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