

ORDINARY MAINTENANCE

OPERATIONAL FREQUENCY	Every 8 h	Every 400 h	Every 2500 h	Over
Check fan belt	X			
Check cooling liquid level	X			
Check oil sump level	X			
Check for water in the fuel pre-filter	X			
Check battery liquid		X		
Check for water in the fuel tank		X		
Check that nuts, bolts and pipe fittings are tightly closed			X	
Check alternator battery charger / starting motor			X	
Check nozzles / injector			X	
Check alternator bearings				5000 h
Check alternator insulation				5000 h or 2 years
Clean air filter	X			
Clean radiator / check radiator hose		X		
Clean fuel tank and auxiliary tank			X	
Register valves, rocker arm			X	
Partial motor overhaul				8000/10000 h
Total motor overhaul				16000/20000 h
Replace fuel cartridge		X		
Replace oil sump, oil cartridge and air filter		X		
Replace alternator bearing(s)				8000/10000 h
Replace cooling liquid				5000 h or 2 years