

Gap KBM Bill of Materials

Master Style: 537253; LGP102F20 Line Plan: Gap Toddler Girls Active Knits FA20 Flow: LINE ADOPTION

 Product
 LS PTF G TEE
 Product Team:
 Gap Toddler Girls Knit/Sweater

Description:
Product Status: Concept Product Type: Top Long Sleeve

Category:KNITSSub-Category:KNIT TOPSItem Type:GRAPHICSBOM #000550797Tech Designer:Wong, NicoleDesigner:Treacy, Susanna

Sourcing Office: Hong Kong Merch Number(s): (,); Vendor Collaboration:

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

Packaging Instr: BOM Last Mod: Jan 24, 2020 1:45

PM PST

Area:

Theme:

Comments:

								(SET A:	CC1-5 o	f 5)			
Image Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Qty	Usage	CC1 B2621 (BEA ANYTH ING)	CC2 B08 (PAINT)	CC3 PURPLE ROSE (HEAR T)	FROST	ESS NIGHT	
Fabric													
Knit 157203 PILLAR 30/1 JERSEY-NORMA FINISH 150G/M2 AW	100% Cotton / gg / 30/1 lb / 70.0 in / 150.0 g/m2 / TBD	COLOR & TOUCH CO LTE CT-J0128)		lb	0.0	ENTIRE BODY AND SLVS	B2621	B08	PURPLE ROSE 338	IVORY FROST 245	MOONLE SS NIGHT 149	
Knit 157203 PILLAR 30/1 JERSEY-NORMA FINISH 150G/M2 AW	100% Cotton / gg / 30/1 lb / 70.0 in / 150.0 g/m2 / TBD	COLOR & TOUCH CO LTE CT-J0128			lb	0.0	NECK TRIM AND INTERIOR BACK NECK TAPE	B2621	B08	PURPLE ROSE 338	IVORY FROST 245	MOONLE SS NIGHT 149	
Trim					,								
Thread Trim 183757 Spun Polyester_Gap	Spun Polyester / n/a tex /	A&E or Coats Shell RD: 183427		27 TEX	TBD	0.0	ALLOVER GARMENT CONSTRUCTION	DTM GROUND	B08	PURPLE ROSE 338	IVORY FROST 245	MOONLE SS NIGHT 149	
Tape 27270 MOBILAR TAPE	// in	FACTORY SUPPLIED		1/4 in	yd	0.0	AT SHOULDER SEAMS	CLEAR	CLEAR	CLEAR	CLEAR	CLEAR	
Graphics													
Graphic F20Z104R2-PTF-BEANYTHING	G				Each	0.0		F20Z104 R2-PTF-B EANYTH ING_F20 Z104R2- PTF-BEA NYTHING		N/A	N/A	N/A	
Graphic F20Z114R1-PTF-PAINT					Each	0.0		N/A	F20Z114 R1-PTF- PAINT_ F20Z11 4R1-PT F-PAINT	N/A	N/A	N/A	

Gap KBM **Bill of Materials**

Master Style: Product

537253; LGP102F20

LS PTF G TEE Description:

Sourcing Office: Hong Kong

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									(SET A:	CC1-5 of	f 5)		
	Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Qty	Usage	CC1 B2621 (BEA ANYTH ING)		CC3 PURPLE ROSE (HEAR T)		
Graph													
	Graphic F20Z117R1-PTF-STARS					Each	0.0		N/A	N/A	F20Z117 R1-PTF- STARS_ F20Z117 R1-PTF- -STARS		N/A
	Graphic F20Z112-PTF-LEAPARD					Each	0.0		N/A	N/A	N/A	F20Z112 -PTF-LE APARD_ F20Z112 -PTF-LE APARD	N/A
	Graphic F20Z115-PTF-PLANETS					Each	0.0			N/A	N/A	N/A	F20Z115 -PTF-PL ANETS_ F20Z11 5-PTF-P LANETS
Packa	aging / Labels				,	,							
	Care/Content Label 188658 Gap_Universal_Normal Wash_C&C Label (Global) - 30mm Slit edge single face satin tape	/// e	Approved Suppliers: Avery Dennison, SML, R-Pac			TBD	0.0	3" UP FROM BTM SIDE EDGE @ WEARERS LEFT INSIDE SEAM					
	Main Label 269965 BABYGAP TODDLER PLAYTIME FAVORITES HEAT TRANSFER LABEL - BGHTL-269965- G(GLOBAL) BGHTL-269965- C(CANADA) BGHTL-269965- E(EUROPE)BG-269965-CH(CHINA)	111	APPROVED: AVERY DENNISON, SAMWON, RPAC, SML			TBD	0.0	INTERIOR HTL, 3/8" FRM BACK NECK DROP		GAP BLUE W/ WHITE HALO	GREY W/ WHITE HALO		GAP BLUE W/ WHITE HALO



Gap KBM Measurement Chart - Regular; 30s Jrsy

Master Style: 537253; LGP102F20 Line Plan: Gap Toddler Girls Active Knits FA20 Flow: LINE ADOPTION Gap Toddler Girls Knit/Sweater **Product Team:**

Product LS PTF G TEE

Description:

Product Type:

Top Long Sleeve

Area: Theme:

Product Status: Concept BOM #: 000550797

Tech Designer: Wong, Nicole

Designer: Treacy, Susanna

Sourcing Office: Hong Kong SAE-A TRADING CO., LTD (1002249)

Vendor:

Grade Rule:

Comments:

Merch Number(s): (,);

Vendor Collaboration:

Factory:

Gap Toddler Knit/Sweater Tops Alpha Block: MC Last Mod:

UOM:

Feb 18, 2020 12:58

Inches

PM PST MC Status: Final

Knit Machine; Up to 18 in - 5T; Base (2T)

2/5/20: LONG SLEEVE FIT SHOULD BE EXACTLY SAME AS SHORT SLEEVE, NO FIT SAMPLE IS

REQUIRED, SAE-A PLEASE FOLLOW SHORT SLEEVE BODY AND CONSTRUCTION AS PER GSS

AND BOM, THANKS.

POM	Description	Add'l	Variation	QC	Tol(-)	Tol(+)	6-12	12-18	18-24	2T	3T	4T	5T		
	•	Comments					months	months	months						
1081	Neck Width Seam to Seam			Y	1/4	1/4	5 1/2	5 1/2	5 3/4	5 3/4	6	6	6 1/4		
1083	Front Neck Drop: Imaginary Line to Seam				1/4	1/4	2 5/8	2 5/8	2 3/4	2 3/4	2 7/8	2 7/8	3		
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8		
1535	Trim Height	inset neck trim;Neck Binding Trim Height	Neck at Center Back		999	999	3/8	3/8	3/8	3/8	3/8	3/8	3/8		
1121	Chest at Armhole			Y	3/8	3/8	10 1/8	10 1/2	10 7/8	11 1/4	11 5/8	12	12 1/2		
1258	Bottom Opening Straight			Y	1/4	1/4	11 1/2	12	12 1/2	13	13 1/2	14	14 5/8		
1516	Hem Height		Bottom		999	999	5/8	5/8	5/8	5/8	5/8	5/8	5/8		
1095	Shoulder Width Seam to Seam at Front	Shoulder Width Seam to Seam	Set-In	Y	1/4	1/4	8 1/4	8 5/8	9	9 1/4	9 1/2	9 3/4	10 1/8		
1100	Shoulder Slope	G			1/8	1/8	1/2	1/2	1/2	5/8	5/8	3/4	3/4		
1103	Shoulder Seam Forward				999	999	1/4	1/4	1/4	1/4	1/4	1/4	1/4		
1290	Sleeve Length from Center Back		Long	Y	3/8	3/8	14 1/4	15 1/4	16 1/4	17 1/4	18 1/4	19 1/4	20 3/4		
1276	Armhole Straight - 2 Point Measurement		Cap	Υ	1/4	1/4	4	4 1/4	4 1/2	4 3/4	5	5 1/8	5 3/8		
1298	Bicep 1" below Armhole				1/4	1/4	3 1/4	3 1/2	3 3/4	4	4 1/4	4 3/8	4 5/8		
1512	Shirring Length	RATIO 1.5 : 1	at Sleeve Cap		1/8	1/8	2 3/4	2 3/4	3	3	3	3 1/4	3 1/4		
1301	Sleeve Opening		Long	Υ	1/4	1/4	2 7/8	2 7/8	3	3	3 1/8	3 1/8	3 1/4		
1516	Hem Height		Sleeve		999	999	5/8	5/8	5/8	5/8	5/8	5/8	5/8		
1338	Body Length from High Point Shoulder	Body Length from HPS - Front	Тор	Y	3/8	3/8	12 1/4	13	13 3/4	14 1/2	15 1/4	16	16 3/4		
1338	Body Length from High Point Shoulder	Body Length from HPS - Back	Тор	Y	3/8	3/8	11 7/8	12 5/8	13 3/8	14 1/8	14 7/8	15 5/8	16 3/8		
1094	Minimum Neck Stretch			Y	0	999	20	21	21	21	21	21	22		



Gap KBM			Sample Measure	ements Fu	II - Regular; 30s Jrs
Master Style:	537253 ; LGP102F20	Line Plan:	Gap Toddler Girls Active Knits FA20	Flow:	LINE ADOPTION
Product Description:	LS PTF G TEE	Product Team:	Gap Toddler Girls Knit/Sweater	Area:	
Product Status:	Concept	Product Type:	Top Long Sleeve	Theme:	
BOM #:	000550797	Tech Designer:	Wong, Nicole	Designer:	Treacy, Susanna
Sourcing Office: Vendor: Factory:	Hong Kong SAE-A TRADING CO., LTD (1002249)	Merch Number(s):	(,);	Vendor Co	llaboration:
Grade Rule:	Gap Toddler Knit/Sweater Tops Alpha	Block:		MC Last M	od: Feb 18, 2020 12:58 PM PST
	Knit Machine; Up to 18 in - 5T; Base (2T)			MC Status	: Final
Comments:	2/5/20: LONG SLEEVE FIT SHOULD BE REQUIRED, SAE-A PLEASE FOLLOW SI AND BOM, THANKS.		,	UOM:	Inches

This measurement chart doesn't contain any sample measurements



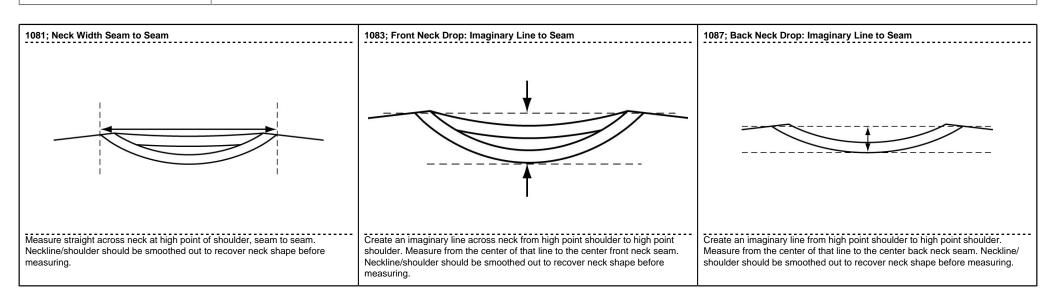
Comments:

AND BOM, THANKS.

Gap KBM How to Measure - Regular, 30s Jrsy Master Style: 537253; LGP102F20 Line Plan: Gap Toddler Girls Active Knits FA20 LINE ADOPTION Flow: **Product** LS PTF G TEE **Product Team:** Gap Toddler Girls Knit/Sweater Area: Description: Top Long Sleeve **Product Status:** Concept **Product Type:** Theme: **BOM #:** 000550797 **Tech Designer:** Wong, Nicole Designer: Treacy, Susanna Sourcing Office: Hong Kong Merch Number(s): (,); **Vendor Collaboration:** SAE-A TRADING CO., LTD (1002249) Vendor: Factory: Grade Rule: Gap Toddler Knit/Sweater Tops Alpha (r) MC Last Mod: Block: Feb 18, 2020 12:58 PM PST Knit Machine; Up to 18 in - 5T; Base (2T) MC Status: Final

UOM:

Inches



2/5/20: LONG SLEEVE FIT SHOULD BE EXACTLY SAME AS SHORT SLEEVE, NO FIT SAMPLE IS

REQUIRED, SAE-A PLEASE FOLLOW SHORT SLEEVE BODY AND CONSTRUCTION AS PER GSS



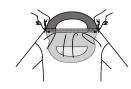
How to Measure - Regular; 30s Jrsy Gap KBM Master Style: 537253; LGP102F20 Line Plan: Gap Toddler Girls Active Knits FA20 LINE ADOPTION Flow: **Product** LS PTF G TEE **Product Team:** Gap Toddler Girls Knit/Sweater Area: Description: Top Long Sleeve **Product Status:** Concept **Product Type:** Theme: **BOM #:** 000550797 **Tech Designer:** Wong, Nicole Designer: Treacy, Susanna Sourcing Office: Hong Kong Merch Number(s): (,); **Vendor Collaboration:** Vendor: SAE-A TRADING CO., LTD (1002249) Factory: Grade Rule: Gap Toddler Knit/Sweater Tops Alpha (r) MC Last Mod: Block: Feb 18, 2020 12:58 PM PST

Knit Machine; Up to 18 in - 5T; Base (2T) MC Status: Comments: 2/5/20: LONG SLEEVE FIT SHOULD BE EXACTLY SAME AS SHORT SLEEVE, NO FIT SAMPLE IS UOM:

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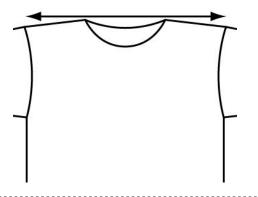
AND BOM, THANKS.

1094; Minimum Neck Stretch



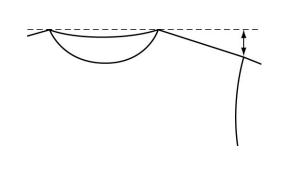
Insert gauge into the garment from the bottom opening and pull towards the neck opening. Pass = Gauge goes through the neck opening smoothly without shape distortion or seam breakage. Fail = Gauge goes through the neck opening with shape distortion or seam breakage; or the gauge is unable to go through the neck opening.

1095; Shoulder Width Seam to Seam at Front



Measure straight across front of garment from natural fold of shoulder at armhole, seam to seam.

1100; Shoulder Slope



Final

Inches

Create an imaginary line at high point shoulder. Measure from imaginary line to shoulder at armhole.



Gap KBM			How	to Measur	e - Regular; 30s Jrs
Master Style: Product	537253 ; LGP102F20 LS PTF G TEE	Line Plan: Product Team:	Gap Toddler Girls Active Knits FA20 Gap Toddler Girls Knit/Sweater	Flow: Area:	LINE ADOPTION
Description:	20111 0 122	Trouder rounn	Cap reduier emerangementer	711041	
Product Status:	Concept	Product Type:	Top Long Sleeve	Theme:	
BOM #:	000550797	Tech Designer:	Wong, Nicole	Designer:	Treacy, Susanna
Sourcing Office: Vendor: Factory:	Hong Kong SAE-A TRADING CO., LTD (1002249)	Merch Number(s):	(,);	Vendor Co	llaboration:
Grade Rule:	Gap Toddler Knit/Sweater Tops Alpha	Block:	(r)	MC Last M	od: Feb 18, 2020 12:5
	Knit Machine; Up to 18 in - 5T; Base (2T)			MC Status:	Final

Knit Machine; Up to 18 in - 5T; Base (2T)

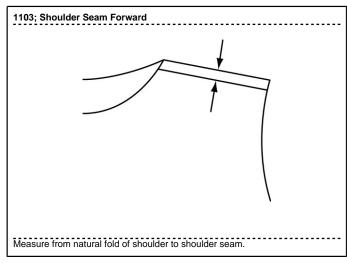
Comments:

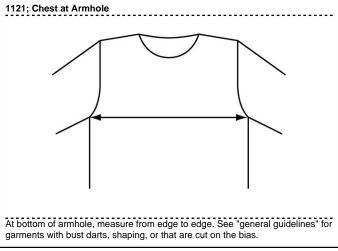
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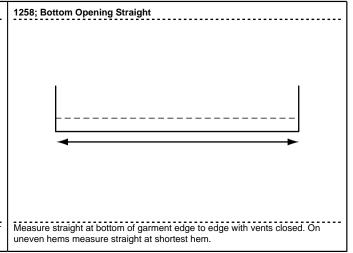
PM PST

MC Status:
Final

UOM:
Inches









Gap KBM			How	to Measur	e - Regular; 30s Jrs
Master Style: Product Description:	537253 ; LGP102F20 LS PTF G TEE	Line Plan: Product Team:	Gap Toddler Girls Active Knits FA20 Gap Toddler Girls Knit/Sweater	Flow: Area:	LINE ADOPTION
Product Status: BOM #:	Concept 000550797	Product Type: Tech Designer:	Top Long Sleeve Wong, Nicole	Theme: Designer:	Treacy, Susanna
Sourcing Office: Vendor: Factory:	Hong Kong SAE-A TRADING CO., LTD (1002249)	Merch Number(s):	(,);	Vendor Co	llaboration:
Grade Rule:	Gap Toddler Knit/Sweater Tops Alpha	Block:	(r)	MC Last M	od: Feb 18, 2020 12:58 PM PST

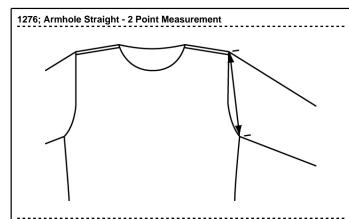
Knit Machine; Up to 18 in - 5T; Base (2T)

Comments: 2/5/20: LONG SLEEVE FIT SHOULD BE EXACTLY SAME AS SHORT SLEEVE, NO FIT SAMPLE IS

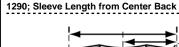
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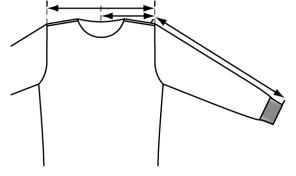
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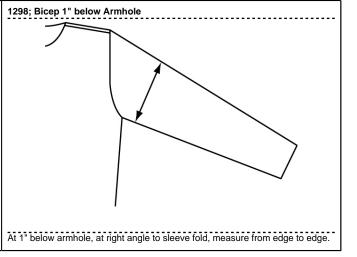


Lay body and armhole flat, with armhole in its natural shape. Measure from natural fold of shoulder to underarm at armhole seam point to point. If garment has trim, measure point to point incl. trim.





Determine center back neck point by measuring shoulder width and marking center point at neck seam/edge. Measure from this point to shoulder/armhole seam then straight to bottom edge of cuff or sleeve.



MC Status:

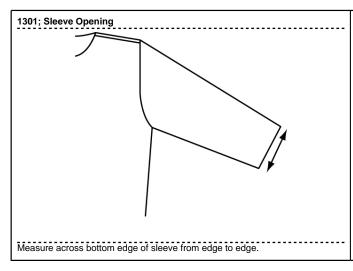
UOM:

Final

Inches

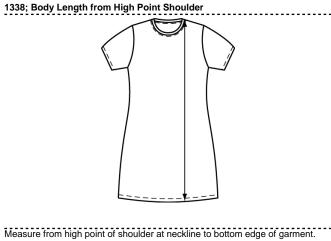


Gap KBM			How	to Measure	e - Regular; 30s Jrsy
Master Style: Product Description:	537253 ; LGP102F20 LS PTF G TEE	Line Plan: Product Team:	Gap Toddler Girls Active Knits FA20 Gap Toddler Girls Knit/Sweater	Flow: Area:	LINE ADOPTION
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Grade Rule:	Gap Toddler Knit/Sweater Tops Alpha	Block:	(r)	MC Last M	od: Feb 18, 2020 12:58 PM PST
	Knit Machine; Up to 18 in - 5T; Base (2T)			MC Status:	Final



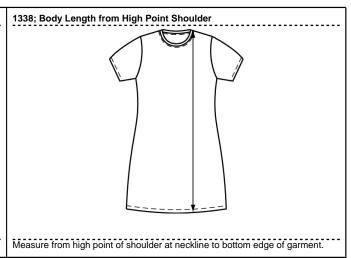
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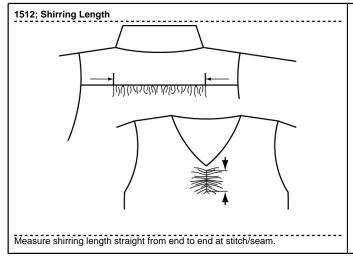


UOM:

Inches

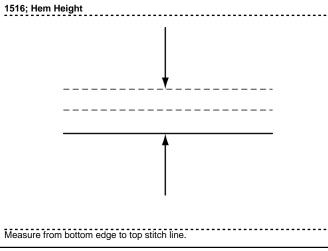


Gap KBM			How	to Measur	e - Regular; 30s Jrs
Master Style: Product Description:	537253 ; LGP102F20 LS PTF G TEE	Line Plan: Product Team:	Gap Toddler Girls Active Knits FA20 Gap Toddler Girls Knit/Sweater	Flow: Area:	LINE ADOPTION
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Grade Rule:	Gap Toddler Knit/Sweater Tops Alpha	Block:	(r)	MC Last M	od: Feb 18, 2020 12:58 PM PST
	Knit Machine: Up to 18 in - 5T: Base (2T)			MC Status:	: Final



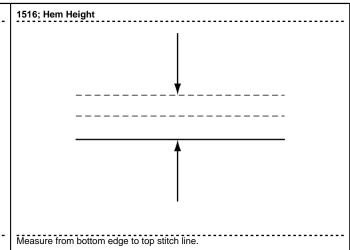
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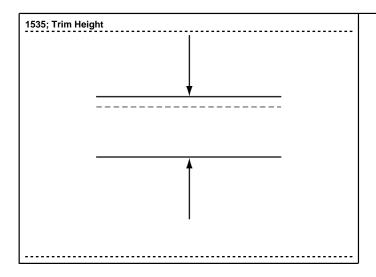


UOM:

Inches



Gap KBM			Но	w to Measur	e - Regular; 30s Jrs
Master Style:	537253 ; LGP102F20	Line Plan:	Gap Toddler Girls Active Knits FA20	Flow:	LINE ADOPTION
Product Description:	LS PTF G TEE	Product Team:	Gap Toddler Girls Knit/Sweater	Area:	
Product Status:	Concept	Product Type:	Top Long Sleeve	Theme:	
BOM #:	000550797	Tech Designer:	Wong, Nicole	Designer:	Treacy, Susanna
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Comments:	2/5/20: LONG SLEEVE FIT SHOULD BE E REQUIRED, SAE-A PLEASE FOLLOW SH AND BOM, THANKS.		•	UOM:	Inches



Gap KBM Sketches - Front

Master Style:537253; LGP102F20Line Plan:Gap Toddler Girls Active Knits FA20Flow:LINE ADOPTIONProductLS PTF G TEEProduct Team:Gap Toddler Girls Knit/SweaterArea:

Product
Description:
Product Status:

Concept Product Type: Top Long Sleeve Theme:

Sourcing Office: Hong Kong Merch (,); Vendor Collaboration:

Number(s):

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

Comments: Sketch View Last Mod: Feb 5, 2020 12:40 PM PST



Gap KBM Sketches - Back

Master Style: 537253; LGP102F20 Line Plan: Flow: LINE ADOPTION Gap Toddler Girls Active Knits FA20 **Product Team:** Gap Toddler Girls Knit/Sweater

Product Description: LS PTF G TEE

Product Type: Top Long Sleeve Area:

Product Status: Concept Theme:

(,); Vendor Collaboration: Sourcing Office: Hong Kong Merch Number(s):

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

Comments: Sketch View Last Mod: Feb 5, 2020 12:40 PM PST



Gap KBM **Sketches - Front Detail 1**

537253; LGP102F20 LINE ADOPTION Master Style: Line Plan: Gap Toddler Girls Active Knits FA20 Flow: **Product** LS PTF G TEE **Product Team:** Gap Toddler Girls Knit/Sweater Area:

Description:

Product Status: Concept **Product Type:** Top Long Sleeve Theme:

Sourcing Office: Hong Kong Merch (,); **Vendor Collaboration:**

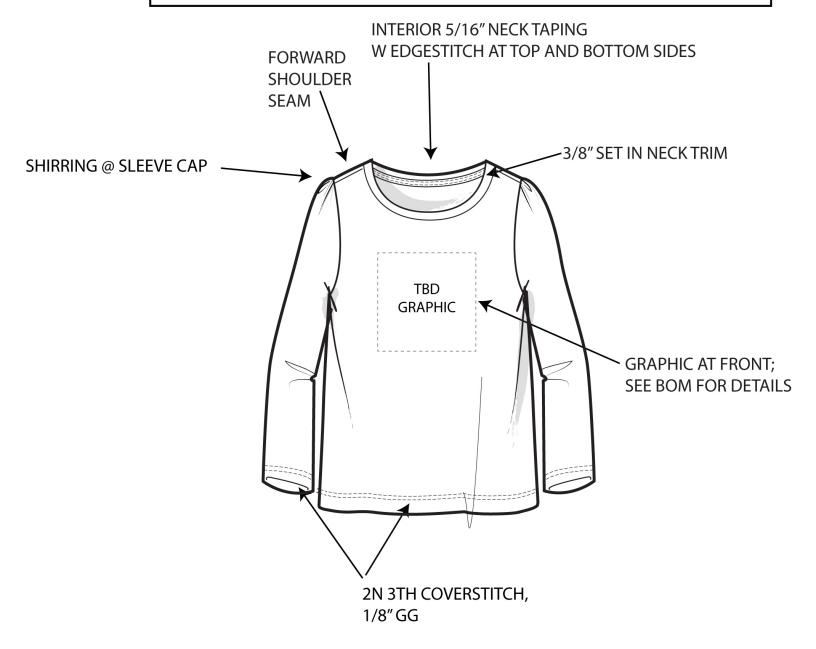
Number(s): Vendor:

Factory:

SAE-A TRADING CO., LTD (1002249)

Comments: Sketch View Last Mod: Feb 5, 2020 12:40 PM PST

FOLLOW GAP INC CONSTRUCTION STANDARDS FOR KNIT TOPS. DETAILS NOTED ON THE SKETCH ARE VARIATIONS FOR THIS STYLE ONLY



Gap KBM					Sketches - generic
Master Style: Product	537253 ; LGP102F20 LS PTF G TEE	Line Plan: Product Team:	Gap Toddler Girls Active Knits FA20 Gap Toddler Girls Knit/Sweater	Flow: Area:	LINE ADOPTION
Description: Product Status:	Concept	Product Type:	Top Long Sleeve	Theme:	
Sourcing Office:	Hong Kong	Merch Number(s):	(,);	Vendor C	Collaboration:
Vendor:	SAE-A TRADING CO., LTD (1002249)	`,			
Factory:					
Comments:			Sketch View	/ Last Mod:	Jan 27, 2020 12:27 PM PST

PLEASE NOTE:

* This Gap Inc. baby / kids style must be produced and tested in compliance with all Product Safety Standards and Procedures as outlined in the Gap Inc. Softlines Manual. Each vendor is responsible for ensuring that all products made for Gap Inc. are in compliance with all applicable laws, rules, guidelines and regulations as well as Gap Inc.'s quality and corporate standards. For further information please consult the Gap Inc. Softlines Manual (available online via Gap Source Library) or contact SF / S&VD Product Assessment.

(CPSC COTTON SNUG FITTING SLEEPWEAR ONLY)

* Point of Measure, designated on the Measurement Page in UPPER CASE comply with the Consumer Product Safety Commission regulations for snug fitting cotton sleepwear. These measurements will be strictly enforced during inline and shipment audits. Tolerances for these measurements must not exceed those listed on the measurement page. (* PLEASE REFER TO HOW TO MEASURE MANUAL / SNUG FITTING SLEEPWEAR GUIDELINES (FOUND IN GAPSOURCE LIBRARY) FOR EXPLANATION OF MEASUREMENT POINTS *)

(FLAME RESISTANT SLEEPWEAR ONLY)

* Garment seams, fabric and decorative trims must meet or exceed the Gap, Inc. SOP #C001 for children's flame resistant (FR) sleepwear. Flame resistant sleepwear must only be sourced with approved U.S. vendors, S&VD HK, S&VD Americas and S&VD Korea.