

Rum Blanc

Environmental Impact Assessment

Key Environmental Impact Results

<div>CARBON FOOTPRINT</div> <div>1.335 kg CO₂e</div> <div>per unit</div>	<div>WATER FOOTPRINT</div> <div>22.5 L</div> <div>per unit</div>
<div>ANNUAL PRODUCTION</div> <div>150,000</div> <div>units</div>	<div>TOTAL ANNUAL IMPACT</div> <div>200.3 tonnes</div> <div>CO₂e</div>

Methodology: This assessment follows ISO 14040 and ISO 14044 LCA standards, using the latest environmental impact databases including ecoinvent 3.5 and verified supplier data. All calculations are performed using the Avalor Sustainability Platform with OpenLCA integration.

Executive Summary

Study Overview: This Life Cycle Assessment (LCA) of Rum Blanc produced by Demo Company was conducted to quantify environmental impacts using internationally recognized methodologies. The assessment focused on climate change impacts represented by the Global Warming Potential in the next 100 years (GWP100).

The study shows a carbon footprint of **1.335 kg CO₂-eq per product unit**. Raw material production and packaging contribute the highest environmental impacts, followed by processing and facility operations. The water footprint analysis reveals **22.5 litres of water consumption per product unit**.

Key Findings

- Primary environmental impacts stem from raw material production (53%)
- Packaging materials contribute 10% to total climate impacts
- Facility operations account for 34% of carbon footprint
- Transportation and other logistics represent 3% of total impacts

Methodology & Standards Compliance

This assessment adheres to the four phases of LCA methodology as defined by ISO standards:

LCA Phase Methodology Applied Data Sources **Goal & Scope Definition** Cradle-to-gate assessment Company production data **Inventory Analysis** Material & energy flow quantification Ecoinvent 3.5, DEFRA 2024 **Impact Assessment** IPCC 2013 GWP100 factors OpenLCA calculations **Interpretation** Hotspot analysis & recommendations Platform analytics

Functional Unit: The functional unit is defined as 1 750mLL bottle of Rum Blanc, representing the typical consumer product format.

Inventory Analysis

Process Description

The production process of Rum Blanc includes ingredient sourcing, processing, packaging, and distribution to retail points. Raw materials are sourced from verified suppliers and processed according to industry standards and company quality protocols.

Ingredient Composition

☐ Molasses, cane: 1.5 kg

Packaging Specifications

Component Material Weight (g) Environmental Impact Bottle Glass bottle, clear 530 Low recycled content impact Label Paper label, uncoated 2.5 Recyclable material

Production Facilities

Primary Production Location: 123 Demo Street
Annual Production Capacity: 150,000 units
Energy Sources: Grid electricity, Natural gas
Water Sources: Municipal supply, Treated groundwater

Dataset References

All impact calculations are based on the following environmental databases and methodological sources:

- **Ecoinvent 3.5 database** - Swiss Centre for Life Cycle Inventories
- **DEFRA 2024 emission factors** - UK Government GHG Conversion Factors
- **OpenLCA methodology** - Ingredient impact calculations
- **Verified supplier data** - Environmental product declarations where available

Environmental Impact Assessment

Impact Categories

Results of the life cycle impact assessment across all evaluated environmental categories:

Climate Change (GWP100)

1.335 kg CO₂e per unit

Global Warming Potential over 100 years, based on IPCC 2013 methodology

Water Consumption

22.5 L per unit

Freshwater consumption across ingredient production and processing

Waste Generation

0.0000 kg per unit

Production waste and end-of-life packaging impacts

Impact Breakdown by Life Cycle Stage

Life Cycle Stage	Carbon Impact (kg CO ₂ e)	Water Impact (L)	% of Total
Raw Materials	1.335	22.5	52.7%
Packaging Production	0.285	5.4	10.0%
Processing & Manufacturing	0.763	2.8	33.7%
Transportation	0.079	0.2	3.5%
End-of-Life	0.015	0.0	0.1%

Interpretation & Hotspot Analysis

Primary Impact Drivers: The assessment reveals that raw material production constitutes the largest environmental impact, accounting for approximately 53% of total carbon footprint. Packaging materials contribute 10% to climate impacts.

Energy consumption during processing contributes a smaller but significant portion of the total impact. The analysis demonstrates opportunities for impact reduction through supply chain

References & Standards

1. ISO 14040:2006 - Environmental management — Life cycle assessment — Principles and framework
2. ISO 14044:2006 - Environmental management — Life cycle assessment — Requirements and guidelines
3. IPCC 2013 - Climate Change 2013: The Physical Science Basis. Working Group I Contribution to the Fifth Assessment Report
4. Ecoinvent 3.5 database - Swiss Centre for Life Cycle Inventories, Zurich, Switzerland
5. DEFRA 2024 - UK Government GHG Conversion Factors for Company Reporting. Department for Environment, Food & Rural Affairs
6. OpenLCA 1.11 - GreenDelta GmbH. Open-source software for Life Cycle Assessment and Sustainability Assessment
7. GHG Protocol - A Corporate Accounting and Reporting Standard. World Resources Institute and World Business Council for Sustainable Development
8. PEF Guide - Product Environmental Footprint Category Rules. European Commission, Joint Research Centre

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