



M390 Microclean

VACUUM HARDENING OR HEAT TREAT FOIL : 1160°C

HEAT TREATMENT HOLDING TIME : 10 minutes

SUBZERO QUENCHING : 2 hours at -70°C Reheating in still air at ambient temperature

TEMPERING : 2*2 hours at 250°C to reach 60/62 HRC

Locking pins: 8pcs 10mm*2mm steel rods