

The optimal printing environment temperature is 25-30 °C. If the printing environment temperature is too low and prints stick to the FEP film, please try increasing the bottom exposure time.

3DP Model	Resin Type	Color	Bottom Exposure(s)	Normal Exposure(s)	Layer Height(mm)	Notes
ELEGOO Mars	Standard Resin	Grey	60	8	0.05	
ELEGOO Mars	Standard Resin	Black	70	13-15	0.05	
ELEGOO Mars	Standard Resin	White	60	8	0.05	
ELEGOO Mars	Standard Resin	Red	60	8	0.05	
ELEGOO Mars	Standard Resin	Green	60	8	0.05	
ELEGOO Mars	Standard Resin	Translucent	70	12	0.05	
ELEGOO Mars	Standard Resin	Clear Blue	60	8	0.05	
ELEGOO Mars	Standard Resin	Blue	60	8	0.05	
ELEGOO Mars	Standard Resin	Yellow	60	8	0.05	
ELEGOO Mars	Standard Resin	Maroon	75	13-15	0.05	
ELEGOO Mars	Standard Resin	Beige	60	8	0.05	
ELEGOO Mars	ABS-Like Resin	Grey	60	8	0.05	
ELEGOO Mars	ABS-Like Resin	Black	70	13-15	0.05	
ELEGOO Mars	ABS-Like Resin	White	60	8	0.05	
ELEGOO Mars	ABS-Like Resin	Red	60	8	0.05	
ELEGOO Mars	ABS-Like Resin	Green	60	8	0.05	
ELEGOO Mars	ABS-Like Resin	Translucent	70	12	0.05	
ELEGOO Mars	ABS-Like Resin	Clear Blue	60	8	0.05	
ELEGOO Mars	ABS-Like Resin	Blue	60	8	0.05	
ELEGOO Mars	ABS-Like Resin	Yellow	60	8	0.05	
ELEGOO Mars	ABS-Like Resin	Maroon	75	13-15	0.05	
ELEGOO Mars	ABS-Like Resin	Beige	60	8	0.05	
ELEGOO Mars	Water Washable Resin	Ceramic Grey	60	8	0.05	
ELEGOO Mars	Water Washable Resin	Black	70	13-15	0.05	
ELEGOO Mars	Water Washable Resin	White	60	8	0.05	
ELEGOO Mars	Water Washable Resin	Red	60	8	0.05	
ELEGOO Mars	Water Washable Resin	Green	60	8	0.05	
ELEGOO Mars	Water Washable Resin	Clear Blue	60	8	0.05	
ELEGOO Mars	Water Washable Resin	Yellow	60	8	0.05	
ELEGOO Mars	Water Washable Resin	Beige	60	8	0.05	
ELEGOO Mars Pro	Standard Resin	Grey	45-50	7	0.05	
ELEGOO Mars Pro	Standard Resin	Black	45-50	10-12	0.05	
ELEGOO Mars Pro	Standard Resin	White	45-50	7	0.05	
ELEGOO Mars Pro	Standard Resin	Red	45-50	7	0.05	
ELEGOO Mars Pro	Standard Resin	Green	45-50	7	0.05	
ELEGOO Mars Pro	Standard Resin	Translucent	45-50	10	0.05	
ELEGOO Mars Pro	Standard Resin	Clear Blue	45-50	7	0.05	
ELEGOO Mars Pro	Standard Resin	Blue	45-50	7	0.05	
ELEGOO Mars Pro	Standard Resin	Yellow	45-50	7	0.05	
ELEGOO Mars Pro	Standard Resin	Maroon	45-50	10-12	0.05	
ELEGOO Mars Pro	Standard Resin	Beige	45-50	7	0.05	
ELEGOO Mars Pro	ABS-Like Resin	Grey	45-50	7	0.05	
ELEGOO Mars Pro	ABS-Like Resin	Black	45-50	10-12	0.05	
ELEGOO Mars Pro	ABS-Like Resin	White	45-50	7	0.05	
ELEGOO Mars Pro	ABS-Like Resin	Red	45-50	7	0.05	
ELEGOO Mars Pro	ABS-Like Resin	Green	45-50	7	0.05	
ELEGOO Mars Pro	ABS-Like Resin	Translucent	45-50	10	0.05	
ELEGOO Mars Pro	ABS-Like Resin	Clear Blue	45-50	7	0.05	
ELEGOO Mars Pro	ABS-Like Resin	Blue	45-50	7	0.05	
ELEGOO Mars Pro	ABS-Like Resin	Yellow	45-50	7	0.05	
ELEGOO Mars Pro	ABS-Like Resin	Maroon	45-50	10-12	0.05	
ELEGOO Mars Pro	ABS-Like Resin	Beige	45-50	7	0.05	
ELEGOO Mars Pro	Water Washable Resin	Ceramic Grey	45-50	7	0.05	
ELEGOO Mars Pro	Water Washable Resin	Black	45-50	10-12	0.05	
ELEGOO Mars Pro	Water Washable Resin	White	45-50	7	0.05	
ELEGOO Mars Pro	Water Washable Resin	Red	45-50	7	0.05	
ELEGOO Mars Pro	Water Washable Resin	Green	45-50	7	0.05	
ELEGOO Mars Pro	Water Washable Resin	Clear Blue	45-50	7	0.05	
ELEGOO Mars Pro	Water Washable Resin	Yellow	45-50	7	0.05	
ELEGOO Mars Pro	Water Washable Resin	Beige	45-50	7	0.05	
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Grey	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Black	45	3	0.05	
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	White	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Red	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Green	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Translucent	40	3	0.05	
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Clear Blue	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Blue	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Yellow	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Maroon	45	3	0.05	
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Beige	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Grey	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Black	35	3	0.05	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	White	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Red	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Green	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Translucent	35	2.5	0.05	

ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Clear Blue	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Blue	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Yellow	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Maroon	45	3	0.05	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Beige	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Ceramic Grey	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Black	35	3	0.05	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	White	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Red	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Green	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Clear Blue	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Yellow	35	2.5	0.05	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Beige	35	2.5	0.05	
Saturn	Standard Resin	Grey	30	2.5	0.05	
Saturn	Standard Resin	Black	35	3.5	0.05	
Saturn	Standard Resin	White	30	2.5	0.05	
Saturn	Standard Resin	Red	30	2.5	0.05	
Saturn	Standard Resin	Green	30	2.5	0.05	
Saturn	Standard Resin	Translucent	35	3.5	0.05	
Saturn	Standard Resin	Clear Blue	30	2.5	0.05	
Saturn	Standard Resin	Blue	30	2.5	0.05	
Saturn	Standard Resin	Yellow	30	2.5	0.05	
Saturn	Standard Resin	Maroon	35	3.5	0.05	
Saturn	Standard Resin	Beige	30	2.5	0.05	
Saturn	ABS-Like Resin	Grey	30	2.5	0.05	
Saturn	ABS-Like Resin	Black	35	3.5	0.05	
Saturn	ABS-Like Resin	White	30	2.5	0.05	
Saturn	ABS-Like Resin	Red	30	2.5	0.05	
Saturn	ABS-Like Resin	Green	30	2.5	0.05	
Saturn	ABS-Like Resin	Translucent	35	3.5	0.05	
Saturn	ABS-Like Resin	Clear Blue	30	2.5	0.05	
Saturn	ABS-Like Resin	Blue	30	2.5	0.05	
Saturn	ABS-Like Resin	Yellow	30	2.5	0.05	
Saturn	ABS-Like Resin	Maroon	30	2.5	0.05	
Saturn	ABS-Like Resin	Beige	30	2.5	0.05	
Saturn	Water Washable Resin	Ceramic Grey	30	2.5	0.05	
Saturn	Water Washable Resin	Black	35	3.5	0.05	
Saturn	Water Washable Resin	White	30	2.5	0.05	
Saturn	Water Washable Resin	Red	30	2.5	0.05	
Saturn	Water Washable Resin	Green	30	2.5	0.05	
Saturn	Water Washable Resin	Clear Blue	30	2.5	0.05	
Saturn	Water Washable Resin	Yellow	30	2.5	0.05	
Saturn	Water Washable Resin	Beige	30	2.5	0.05	