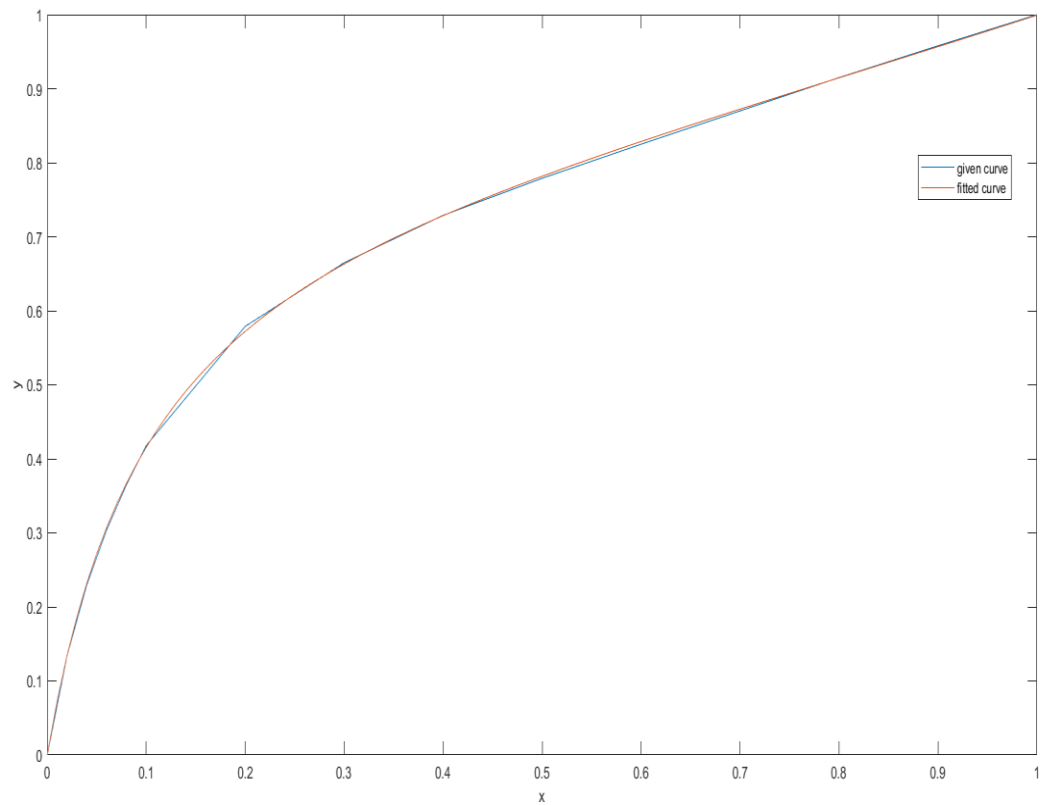


## CHE213\_SIMULATION LAB 4

210237

AVINASH YADAV

i) Fitted curve



ii)  $D=190.52 \text{ kmol/hr}$

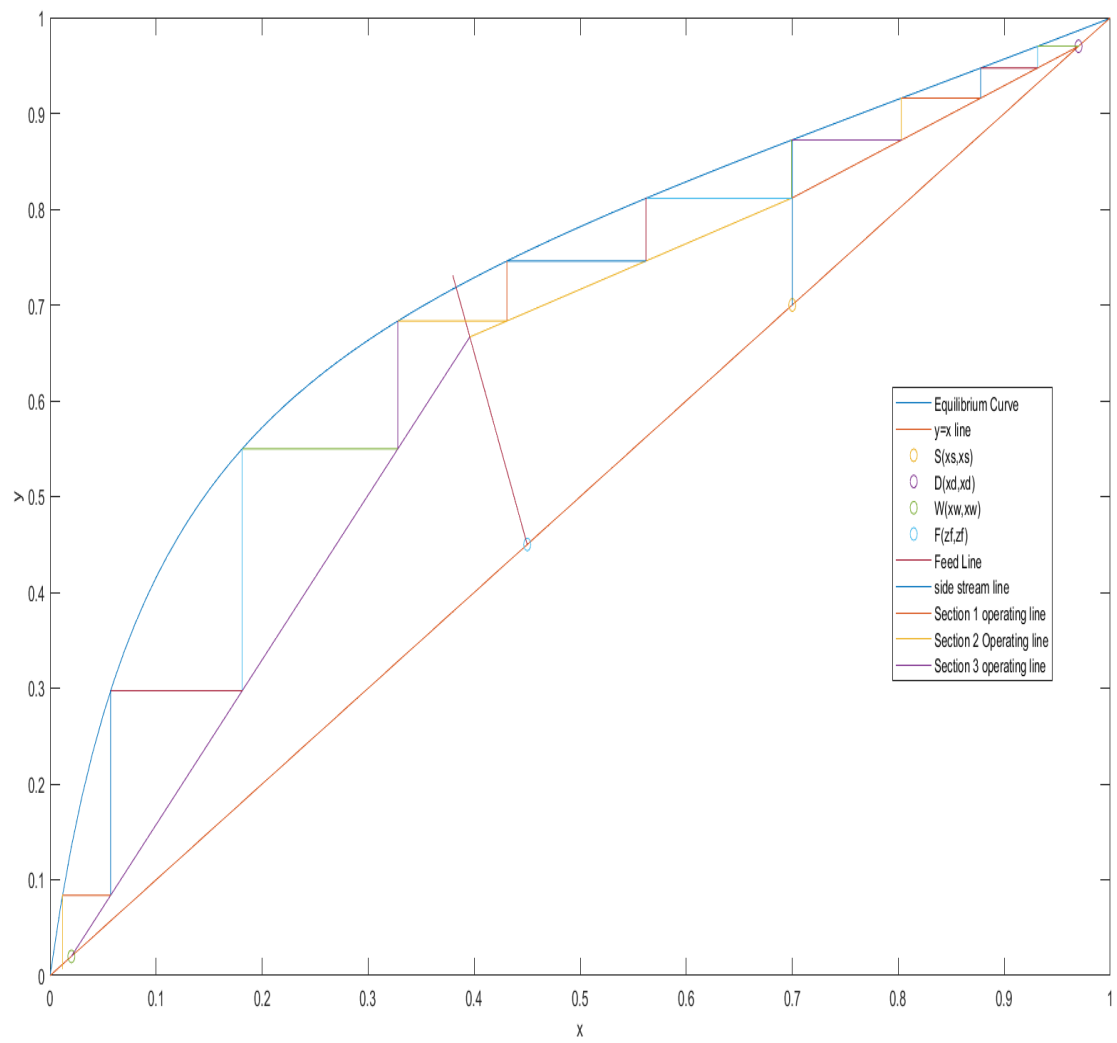
$W=259.47 \text{ kmol/hr}$

vi) pinch point = (0.7,0.872)

minimum reflux ratio=0.556

actual reflux ratio=1.415

(ii, iii,iv,v,vii,viii)



**(ii, iii,iv,v,vii,viii)**

**Equation of line and flow rate in different sections-**

**Section I – Condenser, reflux drum and all stages prior to the sidestream removal stage**

$$V1=460.19 \text{ kmol/hr}$$

$$L1=269.66 \text{ kmol/hr}$$

$$y = 0.586x + 0.4$$

**Section II – Sidestream stage and all stages prior to the feed stage**

$$V2=460.19 \text{ kmol/hr}$$

$$L2=219.66 \text{ kmol/hr}$$

$$y = 0.477x + 0.48$$

**Section III – Feed stage and all stages below along with the reboiler**

$$V3=360.19 \text{ kmol/hr}$$

$$L3=619.66 \text{ kmol/hr}$$

$$y = 1.72x - 0.01$$

**equation of feed line-**  $y = -4x + 2.25$

**equation of stream line-**  $x=0.7$

ix) no. of ideal trays required=10

Feed tray=7

Tray from which sidestream withdrawn=4