

### 9.3.1.2 Helical Gear *\*using Mott*

In helical gear questions, you will usually be specifying a single gear only. You will likely be given the following:

- Diametral Pitch ( $P_d$ )<sup>49</sup> or Normal Diametral Pitch ( $P_{nd}$ )
- Transverse Pressure Angle ( $\phi_t$ ) or Normal Pressure Angle ( $\phi_n$ )
- Number of Teeth (N)
- Face Width (F)
- Helix Angle ( $\psi$ )

In return, you will need to specify the following:

- Transverse Circular Pitch ( $p_t$ )
- Normal Circular Pitch ( $p_n$ )
- Axial Pitch ( $p_x$ )
- Pitch Diameter (D)
- Whichever diametral pitch and pressure angle you are not given
- Number of Axial Pitches in the Face Width

*These questions are very straight-forward. You'll be zooooooming using the calculator! Steps are below.*

1. Start by calculating the normal diametral pitch<sup>50</sup>.

$$P_{nd} = \frac{P_d}{\cos(\psi)}$$

2. Find the Transverse and Normal Circular Pitch.

$$p_t = \frac{\pi}{P_d}$$
$$p_n = p_t \cos(\psi)$$

3. Calculate Axial Pitch.

$$p_x = \frac{p_t}{\tan(\psi)}$$

---

<sup>49</sup>Sometimes also called the Transverse Diametral Pitch

<sup>50</sup>Use the equation to solve for  $P_d$  in-case the question gives you the transverse diametral pitch instead

4. **Calculate Pitch Diameter.**

$$D = \frac{N}{P_d}$$

5. **Find the Normal (or Transverse) Pressure Angle**

$$\phi_n = \tan^{-1}[\tan(\phi_t)\cos(\psi)]$$

$$\phi_t = \tan^{-1} \left[ \frac{\tan(\phi_n)}{\cos(\psi)} \right]$$

6. **Find Number of Axial Pitches in Face Width.**

$$\text{No. of Axial Pitches} = \frac{F}{p_x}$$

*\*Full Helical Action if greater than 2*

**That's basically it! Good job!**