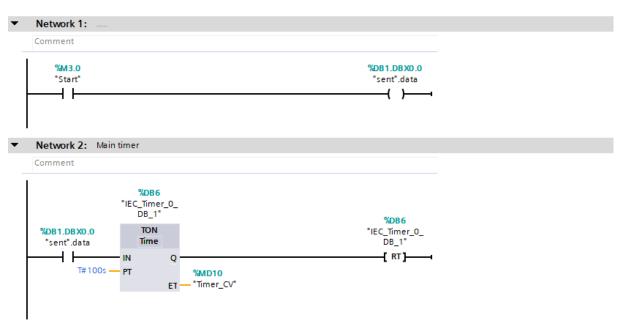
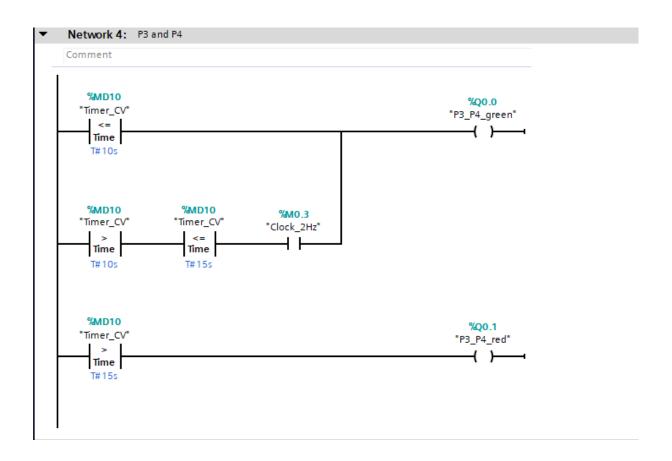


Main 1:



▼ Network 3: W1, W2 and W4

```
%Q0.4
 %MD10
                                                                 "W1_W3_W4_
green"
"Timer_CV"
                                                                    ( )-
 Time
 T#34s
                                                                    %Q0.3
 %MD10
                 %MD10
                                                                 "W1_W3_W4_
"Timer_CV"
                "Timer_CV"
                                                                   yellow"
                  <=
Time
 >
Time
                                                                     ( )-
 T#34s
                  T#37s
 %MD10
"Timer_CV"
 Time
 T#99s
 %MD10
                                                                    %Q0.2
"Timer_CV"
                                                               "W1_W3_W4_red"
                                                                    ⊣ )—
 Time
 T#37s
```



```
Network 5: W2 and W6
Comment
                       %MD10
"Timer_CV"

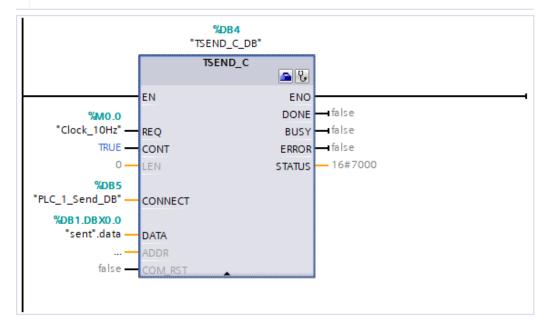
<=
Time

T#50s
   %MD10
"Timer_CV"
                                                                                   %Q0.7
"W2_W6_green"
    >
Time
     T#40s
   %MD10
"Timer_CV"
                       %MD10
"Timer_CV"
                                                                                   %Q0.6
"W2_W6_yellow"
                         <=
Time
    >
Time
                                                                                        ⊣( )—
                          T#40s
     T#39s
                       %MD10
"Timer_CV"
    >
Time
   %MD10
"Timer_CV"
                                                                                     %Q0.5
"W2_W6_red"
    >
Time
                                                                                        -( )-
     T#53s
    %MD10
   "Timer_CV"
    <=
Time
```

▼ Network 6: P2

Network 7:

Comment

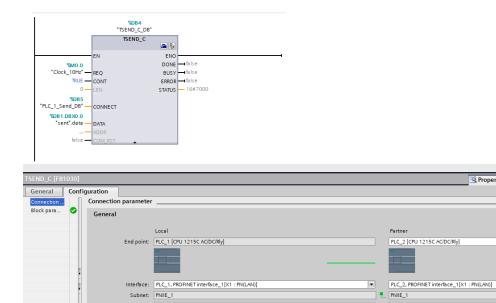


Properties Info Diagnostics

192.168.22.138

PLC_2_Receive_DB

Active connection establishment



Interface: PLC_1, PROFINET interface_1[X1 : PN(LAN)]

Connection ID (dec): 1

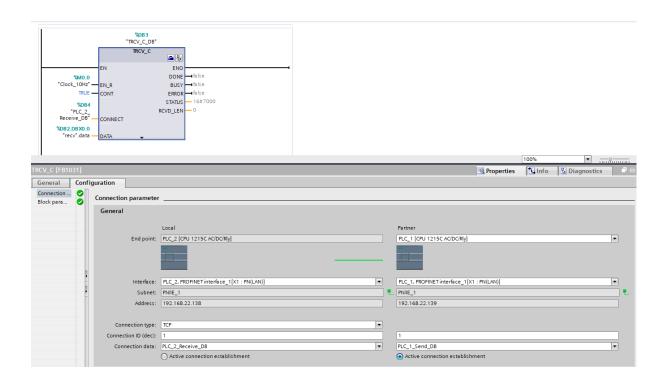
Connection data: PLC_1_Send_DB

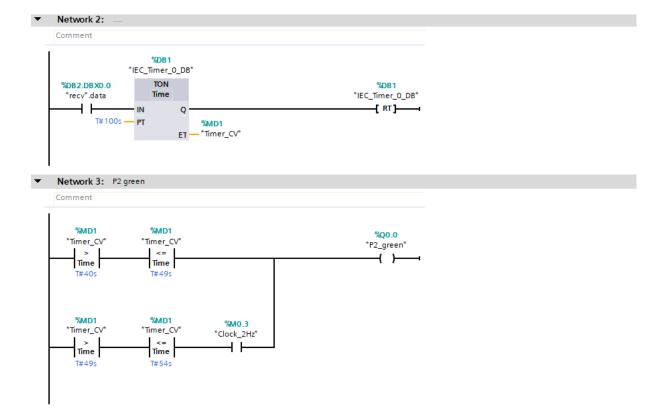
Active connection establishment

Subnet: PN/IE_1 Address: 192.168.22.139



< III >





```
▼ Network 4: W7
```

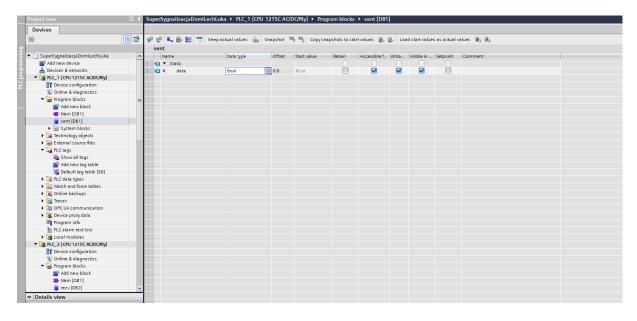
```
%MD1
                  %MD1
                                                                   %Q0.6
"Timer_CV"
                "Timer_CV"
                                                                 "W5_green"
                  <=
                                                                   ( )—
 Time
                  Time
 T#78s
                  T#94s
                  %MD1
 %MD1
                                                                   %Q0.5
"Timer_CV"
                "Timer_CV"
                                                                 "W5_yellow"
                  <=
Time
 >
Time
                                                                    <del>(</del> )—
                  T#78s
 T#77s
 %MD1
                  %MD1
"Timer_CV"
                "Timer_CV"
                  <=
                  Time
 Time
 T#94s
                  T#97s
 %MD1
                                                                   %Q0.4
"Timer_CV"
                                                                  "W5_red"
                                                                   -( )-
 Time
 T#97s
 %MD1
"Timer_CV"
 <=
 Time
 T#78s
```

▼ Network 6: P1

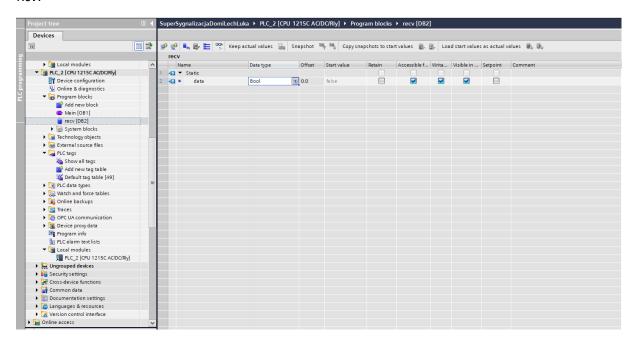
Comment

```
%MD1
                                                               %Q0.7
"Timer_CV"
                                                              "P1_red"
 >
                                                               -( )-
 Time
 T#97s
 %MD1
"Timer_CV"
 <=
 Time
 T#78s
 %MD1
                %MD1
                                                               %Q1.0
"Timer_CV"
               "Timer_CV"
                                                             "P1_green"
 >
Time
                <=
                                                               ⊣ )–
                Time
 T#78s
                 T#92s
 %MD1
                %MD1
                                %M0.3
"Timer_CV"
               "Timer_CV"
                              "Clock_2Hz"
 >
                <=
                                 4 F
 Time
                Time
 T#92s
                T#97s
```

Sent:



Rcv:



Def:

