


TOLERANCE ON 'O' DIA. : + 0 , - 0.300

TOLERANCE ON 'I' DIA. : + 0 , - 0.127

**CIRCULAR GASKET**

ITEM No.	1	2	3	4	5	6	7	8	9
' I '	28.5	34	40	48	62	94	128		--
' O '	37.5	45	52	61.5	75	104	139		--
SIZE (NB.) & FIG. No.	8 & 10 & 15 - 8409 15 - 8699 20 - 8699 15 - 8499	20 - 8409 20 - 8499 25 - 8699	25 - 8409 25 - 8499	40 - 8699	40 - 8409 50 - 8609 40 - 8499 50 - 8699	50 - 1309 50 - 3309 50 - 1399 50 - 3399 50 - 1379 50 - 3379	80 - 3399		--

**MATL. : SS.304/316 SPIRAL WOUND  
COMPRESSED WITH GRPH FLR.**

TOLERANCE							
Angle : ± 1°  Decimal 2 Places : ± 0.125  Decimal 3 Places : ± 0.062							
			REF. DRAWING No.	REVS	BRIEF RECORD	INITIAL	
			<div><div></div><div><b>ASSOCIATED TOOLINGS (INDIA) PVT. LTD.</b> <b>BALITIKURI KALITALA , HOWRAH</b></div></div>				
DRAWN		04.08.05	TITLE : <b><u>SPIRAL WOUND GASKET FOR F.S.VALVE.</u></b> <b><u>SIZE RANGE : 15NB. - 40 NB. CLASS : 800</u></b>			MATL :	
CHCKD		30.09.05					
APRVD		01.10.05					
SCALE	NTS		FIG No: <b>8409</b>			DRG No: <b>A4.15-40.8409.104</b>	SHEET No. <b>01 OF 03</b>
ALL DIMENSIONS ARE IN MM							