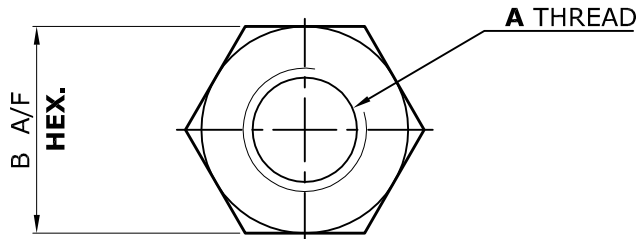
**NOTE :**

OUT SIDE SURFACE : FORGED OR MACHINING
CLEAN & FREE FROM DEFECTS.

BEARING SURFACE : AT RIGHT ANGLE TO
THREAD AXIS.


THREAD : LEAN & FREE FROM BURRS.

CLASS : 6H AS PER **ANSI B1.13M - 1983**



USED ON SIZE & FIG. No.	THREAD A	PITCH	A/F B	MINOR DIA.	EFFECTIVE DIA.	MAJOR DIA.	HEIGHT H	ITEM No.
15 - 8409; 8699; 15 - 8499 20 - 8409; 8699 20 - 8499; 25 - 8699;	M8	1.25	13.0	6.647 6.912	7.188 7.348	8.000 8.340	6.5	01
25 - 8409; 8499 32 - 8409; 40 - 8409; 8699; 40 - 8499; 50 - 8699; 50 - 1309; 1399; 3399; 6399 80 - 1399; 3399 100 - 1309; 3309; 1399; 3399;	M10	1.5	16.8	8.376 8.676	9.026 9.206	10.000 10.396	8.0	02
50 - 1309; 15309/409 80 - 6399;	M12	1.75	19.0	10.376 10.676	11.026 11.216	12.000 12.406	10.0	03
150 - 3309; 3399 200 - 1399	M14	2	21	11.835 12.210	12.701 12.913	14.000 14.501	12.0	04

MATL. : SS.304/ASTM A194 Gr.2H

TOLERANCE							
Angle : ± 1° Decimal 2 Places : ± 0.125 Decimal 3 Places : ± 0.062							
			REF. DRAWING No.	REVS	BRIEF RECORD	INITIAL	
			<div><div></div><div>ASSOCIATED TOOLINGS (INDIA) PVT. LTD. BALITIKURI KALITALA , HOWRAH</div></div>				
DRAWN		28.10.05	TITLE : GLAND NUT FOR F.S. VALVE SIZE : 15 NB. - 40 NB.CLASS : 800			MATL :	
CHCKD		11.11.05					
APRVD		12.11.05					
SCALE	NTS		FIG NO: 8409			DRG NO: A4.15-40.8409.110	SHEET No. 01 OF 01
ALL DIMENSIONS ARE IN MM							