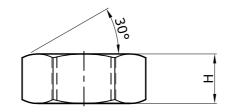
DO NOT SCALE IF IN DOUBT ASK!



NOTE:

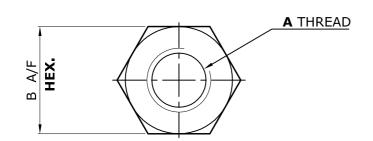
OUT SIDE SURFACE : FORGED OR MACHINING

CLEAN & FREE FROM DEFECTS.

BEARING SURFACE : AT RIGHT ANGLE TO

THREAD AXIS.

THREAD: LEAN & FREE FROM BURRS.
CLASS: 6H AS PER ANSI B1.13M - 1983



USED ON SIZE & FIG. No.	THREAD A	PITCH	A/F B	MINOR DIA.	EFFECTIVE DIA.	MAJOR DIA.	HEIGHT H	ITEM No.
15 - 8409; 8699; 15 - 8499 20 - 8409; 8699 20 - 8499; 25 - 8699;	M8	1.25	13.0	6.647 6.912	7.188 7.348	8.000 8.340	6.5	01
25 - 8409; 8499 32 - 8409; 40 - 8409;8699; 40 - 8499; 50 - 8699; 50 - 1309;1399; 3399;6399 80 - 1399;3399; 100 - 1309;3309; 1399;3399;	M10	1.5	16.8	8.376 8.676	9.026 9.206	10.000 10.396	8.0	02
50 - 9309;15309/409 80 - 6399;	M12	1.5	19.0	10.376 10.676	11.026 11.216	12.000 12.406	10.0	03
150 - 3309;3399 200 - 1399	M14	2	21	11.835 12.210	12.701 12.913	14.000 14.501	12.0	04

MATL.: SS.304/ASTM A194 Gr.2H

Angle: ± 1° Decimal 2 Places: ± 0.125 Decimal 3 Places: ± 0.062 DRAWN 28.10.05 CHCKD 11.11.05 REF. DRAWING No. REVS BRIEF RECORD ASSOCIATED TOOLINGS (INDIA) PVT. BALITIKURI KALITALA, HOWRAH TITLE: GLAND LOCK NUT FOR E.S. VALVE	INITIAL LTD.
Decimal 3 Places: ± 0.062 ASSOCIATED TOOLINGS (INDIA) PVT BALITIKURI KALITALA, HOWRAH 11.11.05	
DRAWN 28.10.05 CHCKD 11.11.05 ASSOCIATED TOOLINGS (INDIA) PVT. BALITIKURI KALITALA, HOWRAH	LTD.
CHCKD 11.11.05 BALITIKURI KALITALA, HOWRAH	
APRVD 12.11.05 TITLE: GLAND LOCK NUT FOR F.S. VALVE SIZE: 15 NB 40 NB.CLASS: 800	
SCALE NTS SHE	T No.
ALL DIMENSIONS ARE IN MM FIG NO: 8409 DRG NO: A4.15-40.8409.111 01	. 1 110.