DO NOT SCALE IF IN DOUBT ASK!

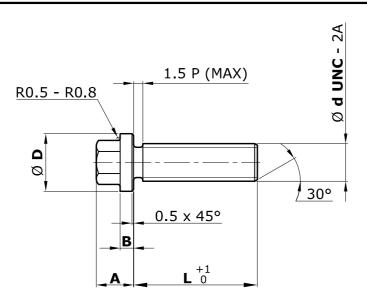




	FIGURE No.			NOM. SIZE	A/F	D	A	В	l	ITEM CODE
S I Z E (DN)	8409	8699/8609	8499	d (INCH)	7.7.					No.
	15	15 & 20	15	3/8"	9.5	14	9.5	3	28	
	20	25	20	7/16"	11.1	17	11	4	33.0	02
	⊚ 3 ₂₅	(03) 	⊚ 3 ₂₅	7/16"	11.1	17	11	4	37@3	03
		40		1/2"	12.7	21	13	5	43 (03)	
	40	50	40	5/8"	15.9	25	16	6	44 (03)	05

NOTE:

THREADS SHALL BE CLEANED.

1st.THREAD SHALL BE REMOVED.

MA**TL.:** ASTM A193 Gr.B7 / B7M / Gr.B8 / Gr.B16

UNSPECIFIED TOLERANCE			A4.15-40.840	J9.101.R2	03	AL ⁻	TERATION DIM	INS.ARE MARKED (03)	18.11.1	5 18.11.15		
Angle: ± 1°			A4.15-40.840	09.101.R1	02	ALTERATIO	ON DIMNS. A	RE ARE MARKED 🖄		S.SAIN 03.02.11		
Decimal 2 Places : ± 0.125			REF. DRAWING No.		REVS	BRIEF RECORD		APRVD	INITIAL			
Decimal 3 Places : ± 0.062 ASSOCIATED TOOLINGS (INDIA) PVT. LTD										LTD.		
DRAWN	S.SAIN	19.12.04	BALITIKURI KALITALA, HOWRAH.									
CHCKD.	S.BASU	20.12.04					•		- IM	ATL. :		
APRVD.	J.Karmakar	21.12.04	BONNET BOLT FOR F.S. VALVE									
SCALE	N.T.S		FIG. No.:	0.400		DRG. No.:	8445	40.0400.101	REV.	SHEET No.		
ALL DIME	ENSIONS AR	E IN MM.	TIGI NO.	8409	IS	SUE No.:01 A4.15-40.8409.1		40.8409.101		1 OF 01		