


S I Z E (DN)	FIGURE No.			NOM. SIZE	A/F	D	A	B	L	ITEM CODE No.
	8409	8699/8609	8499	d (INCH)						
	15	15 & 20	15	3/8"	9.5	14	9.5	3	28 ⁰³	01
	20	25	20	7/16"	11.1	17	11	4	33.0 ⁰³	02
	⁰³ 25	⁰³ --	⁰³ 25	7/16"	11.1	17	11	4	37 ⁰³	03
	--	40	--	1/2"	12.7	21	13	5	43 ⁰³	04
	40	50	40	5/8"	15.9	25	16	6	44 ⁰³	05

NOTE :

THREADS SHALL BE CLEANED.
1st.THREAD SHALL BE REMOVED.

MATL. : ASTM A193 Gr.B7 / B7M / Gr.B8 / Gr.B16

UNSPECIFIED TOLERANCE			A4.15-40.8409.101.R2	03	ALTERATION DIMNS.ARE MARKED 03		18.11.15	18.11.15		
Angle : ± 1°			A4.15-40.8409.101.R1	02	ALTERATION DIMNS. ARE ARE MARKED 2			S.SAIN 03.02.11		
Decimal 2 Places : ± 0.125			REF. DRAWING No.	REVS	BRIEF RECORD		APRVD.	INITIAL		
Decimal 3 Places : ± 0.062			<div></div> <div>ASSOCIATED TOOLINGS (INDIA) PVT. LTD.</div> <div>BALITIKURI KALITALA , HOWRAH.</div>							
DRAWN	S.SAIN	19.12.04								
CHCKD.	S.BASU	20.12.04								
APRVD.	J.Karmakar	21.12.04								
SCALE	N.T.S									
ALL DIMENSIONS ARE IN MM.			FIG. No.:		8409	DRG. No.:		A4.15-40.8409.101	REV.	SHEET No.
						ISSUE No.:01			03	01 OF 01