




SIZE (NB.)	FIG. No.	'O'	'I'	'C'	No. OFF RINGS.	ITEM No.	REMARKS
15	8699	15.95 15.90	9.5 9.6	5	4	01	USED - 8 & 10 - 8409 ; 8415
	8409						USED - 15 - 8415
	8499	17.95 17.90	11.35 11.30	5	4	02	
20	8699						USED - 20 - 8609
	8409	20.45 20.40	12.80 12.85	5	5	03	USED - 25 - 8609 & 20 - 8415
	8499	17.95 17.90	11.30 11.35	5	5	04	
25	8699						
	8499						
	8409	24.95 24.90	14.80 14.85	6	5	05	USED - 25 - 8415
40	8699/8609						
	8409	29.25 29.20	19.30 19.35	6	5	06	USED - 40 - 8415 ; 32 - 8409
	8499	26.15 26.10	16.30 16.35	6	5	07	
50	8699						
25	25409 25499	38.45 38.40	25.40 25.45	6.5	6	08	
40	25409 25499	48.40 48.35	31.90 31.95	6.0	7	09	

MATERIAL :

GRAPHITED ASBESTOS WITH SACRIFICIAL INHIBITOR AND INCONEL WIRE REINFORCEMENT./

GRAFOIL DIE MOULDED RINGS.

CORR. INHIB. DIE FORMED FLEX. GRAFIED WITH BRADED ANTI-EXTRUSION RINGS.

TOLERANCE			A4.15-40.8409.105.R3	04	ADDITION TABLE AS MARKED 	24.03.09
Angle : ± 1°			A4.15-40.8409.105.R2	03	ADDITIONS SHEET & TABLE ARE MARKED 	15.12.08
Decimal 2 Places : ± 0.125			REF. DRAWING No.	REVS	BRIEF RECORD	INITIAL
Decimal 3 Places : ± 0.062			<div> ASSOCIATED TOOLINGS (INDIA) PVT. LTD. BALITIKURI KALITALA , HOWRAH.</div>			
DRAWN.		25.03.04				
CHCKD.		25.03.04				
APRVD.		25.03.04				
SCALE.	N.T.S		TITLE : <u>GLAND PACKING FOR F.S. VALVE.</u>			MATL. :
ALL DIMENSIONS ARE IN MM.			FIG. No.: 8409	DRG. No.: A4.15-40.8409.105.R6		SHEET No. 01 OF 02