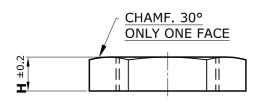
DO NOT SCALE IF IN DOUBT ASK!



NOTE:

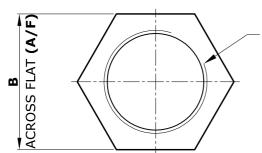
OUT SIDE SURFACE : FORGED OR MACHINING

CLEAN & FREE FROM DEFECTS.

BEARING SURFACE : AT RIGHT ANGLE TO

THREAD AXIS.

THREAD: LEAN & FREE FROM BURRS.
CLASS: 6H AS PER ANSI B1.13M - 1983



E - THREAD CLASS: 6H AS PER ASME B1.13M

USED ON SIZE & FIG. No.	THREAD (E) DESCRIPTION	A/F 'B'	HEIGHT 'H'	MINOR DIA.	EFFECT DIA.	MAJOR DIA.	ITEM No.
15 x 8699	M16 x 1.5P	24.0 23.9	6.5	14.3 14.6	15.0 15.2	16.0 16.4	01
15 x 8409	M18 x 1.5P	24.0 23.9	6.5	16.3 16.6	17.0 17.2	18.0 18.4	02
20 x 8409	M20 x 1.5P	28.0 27.8	8	18.3 18.6	19.0 19.2	20.0 20.4	03
40 x 8699	M25 x 1.5P	30.0 29.8	8	23.3 23.6	24.0 24.2	25.0 25.4	04
40 x 8409	M28 x 2P	38.0 37.8	9.5	25.8 26.2	26.7 26.9	28.0 28.5	05
50 x 6399	M30 x 2P	40.0 39.8	10	28.3 28.6	29.0 29.2	30.0 30.4	06
80 x 1399	M33 x 2P	45.0 44.7	11	30.8 31.2	31.7 31.9	33.0 33.4	07
100 x 1399	M36 x 2P	46.0 45.8	12	33.8 34.2	34.7 34.9	36.0 36.5	08
40 x 25499	M45 x 2P	56.0 55.8	12	42.8 43.2	43.7 43.9	45.0 45.5	09

MATL.: SS.304/ASTM A194 Gr.2H

TOLERANCE												
Angle:±	: 1°											
Decimal 2 Places : ± 0.125			REF. DRAWING No.		REVS	BRIEF RECORD			INITIAL			
Decimal 3	3 Places : ± (0.062	ASSOCIATED TOOLINGS (INDIA) PVT. LTD.									
DRAWN		14.06.13		BALITIKURI KALITALA, HOWRAH								
CHCKD		14.06.13	PUGU NUT FOR F C VALVE).TI -		
APRVD		14.06.13	TITLE:		SH NUT FOR F.S. VALVE ON 15 - DN 40. CLASS: 800					ATL:		
SCALE	CALE NTS		FIG NO: 0.400	D	RG NO:	A 1 1 E .	40.9400	SH	IEET No.			
ALL DIMENSIONS ARE IN MM		8409			A4.15	-40.8409.	112 0	1 OF 01				