State canswork solutions

1. question gives variance, so read to squar not: = 9

b) P(T<29)

() P(SOCT(SZ)

d) P(41CTC51)

a)
$$P(x > 100) = 1 - P(x < 100)$$

$$= 1 - (1 - exp (-(10/3.5)^{0.82})$$

$$= exp - (10/3.5)$$

$$= 0.093932388$$

$$\approx 0.0939$$
B) $P(x < 10) = 1 - exp (-(1/3.5)^{0.82})$

$$= 1 - 0.699083921$$

$$= 0.300916078$$

$$\approx 0.3009$$
A
() $P(x > 537) = 1 - (1 - exp (-(53.7/3.5)^{0.02})$

$$= exp - (53.7/3.5)$$

$$= 8.39582372 \times 10^{-5}$$

$$\approx 8.39582372 \times 10^{-5}$$

$$\approx 8.39582375058$$

$$\approx 0.8633$$
O

3.

a per year
$$\lambda = 2$$
, so per marth $\lambda = \frac{2}{12} = \frac{1}{6}$

$$P(X=2) = (\frac{1}{6}) e^{-\frac{1}{6}} = e^{\frac{1}{6}} = 0.01175669$$

$$\approx 0018$$

$$P(x < y) = \frac{2e^{-1} + 2e^{-1} + 2e^{-1} + 2e^{-1}}{0!} + \frac{2e^{-1} + 2e^{-1}}{2!} + \frac{3e^{-1}}{3!}$$

=0.135335283+0.270670566+0.27067056+0.180447044

C. P(x=5) = 25e = 0.036089408 5! 20.0361 D

$$P(x = 1) = (\frac{1}{26})e^{-\frac{1}{26}} = 0.0370 \cdot 10335$$

20.0370 A

= 0.316455696

≈ 0.3165 B

a) Expected distance = 1/2 , >= 0.25 70.25 = 4 m b) P(x < 2) = 1 - exp (-2 + 4) =1-0.606530659 = 0.39 3469 34 ≈ 0.3935 c) P(x>5) = 1-(P(x < 5)) = 1-(1-exp(-5x4)) = esp - (5/4) = 0.286504796 € 0.2865 d) Var (x) = >2 (6.25) = 16 m C

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- 4	g.	
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)	sample	mean	range	Sample	preas	range
		6.2	3	16	4.6	6
	2	5.4	8	17	6	8
	3	4.2	7	18	4.2	3
	4	2.6	5	19	3.6	7
	5	4.4	6	20	5.4	4
	6	6.2	7	21	5.2	6
	7	6.2	q	22	2-2	2
	8	4.6	7	23	4.2	6
	9	3.6	6	24	5	7
	10	5.4	5	25	64	7
A		2.6	3	26	4.2	6
	12	7.2	2	27	6.6	4
	13	5	7	28	4	4
	14	4.2	7	29	3.4	6
	15	5.6	8	30	3.6	4
	٤	73.4	85	Σ	68.6	80

Grand man: 73.4+68.6 = 142 24.7333

mean range: 85+80 = 165 = 5.5

Samples of size 5: dy = 2.326, Do 974 = 0.16, Doggs = 0.37

UPC $30 + 3.09 \times 2.32665 \approx 8.0009 \times 2.34 \times 5.5 = 12.87$ UNC $30 + 1.96 \times 5.5/2.32665 \approx 6.8060 \times 1.81 \times 5.5 = 9.955$ UNC $141/30 - 1.96 \times 5.5/2.32665 \approx 2.6607 \times 0.37 \times 5.5 = 2.035$ LAC $141/30 - 3.09 \times 5.5/2.32665 \approx 1.4658 \times 0.16 \times 5.5 = 0.88$



su plots at the ord.

b. Range Chart: no samples that are between the action and herning lines.

no samples above the action lines

no new of 5 or more that cross a worning or action

Crit

no runs of 6 or more lying entirely above or below the grand mean

=> in control with respect to the range

means chart i no samples above the action limit

no two consecutive values outside the same waning

no runs of 5 or more that cross a warning or action

no runs of 6 or more lying entirely above or below the

=> in control with respect to the mean

=> process is in control

reset 5.	samples			
Sample	Mean	cange	9	
31	6	5		
31	6.6	5		
33	4.6	7		
34	6	6		
35	4.8	7		

See plots at the end.

Does the process remain in control? Parage chart: no sample ingringes the action limits no my g 5 or more infringing a worning limit no rung 6 or more entirely obor or below the ma > remains in control mean that: no sample injuges the action limits no run of 5 or more crossing a warning limit no rung 6 or more entirely above or below the > remains in control => The process remains in contral.



