		1	2	3	4	5	6	7	8	9	10	11	12
1	(0)	X0 —| |—	X1 —|/|—									M0 —( )—
2		M0 —| |—											
3	(8)	M0 —| |—	X2 —|/|—									Y0 —( )—
4	(14)	M0 —| |—	X2 —| |—	X3 —| |—	Y2 —|/|—							Y1 —( )—
5			Y1 —| |—									Y3 —( )—
6	(29)	M0 —| |—	Y1 —| |—	X4 —| |—	X3 —|/|—							Y2 —( )—
7			Y2 —| |—									
8	(42)												{END }

Device Name	Comment
M0	m_start
X0	start
X1	stop
X2	cbsp1
X3	cbvt1
X4	cbvt2
Y0	motor1
Y1	qt
Y2	qn
Y3	kv