

'Z' STABILIZERS

*MB AND FAN
BUILT-ON*

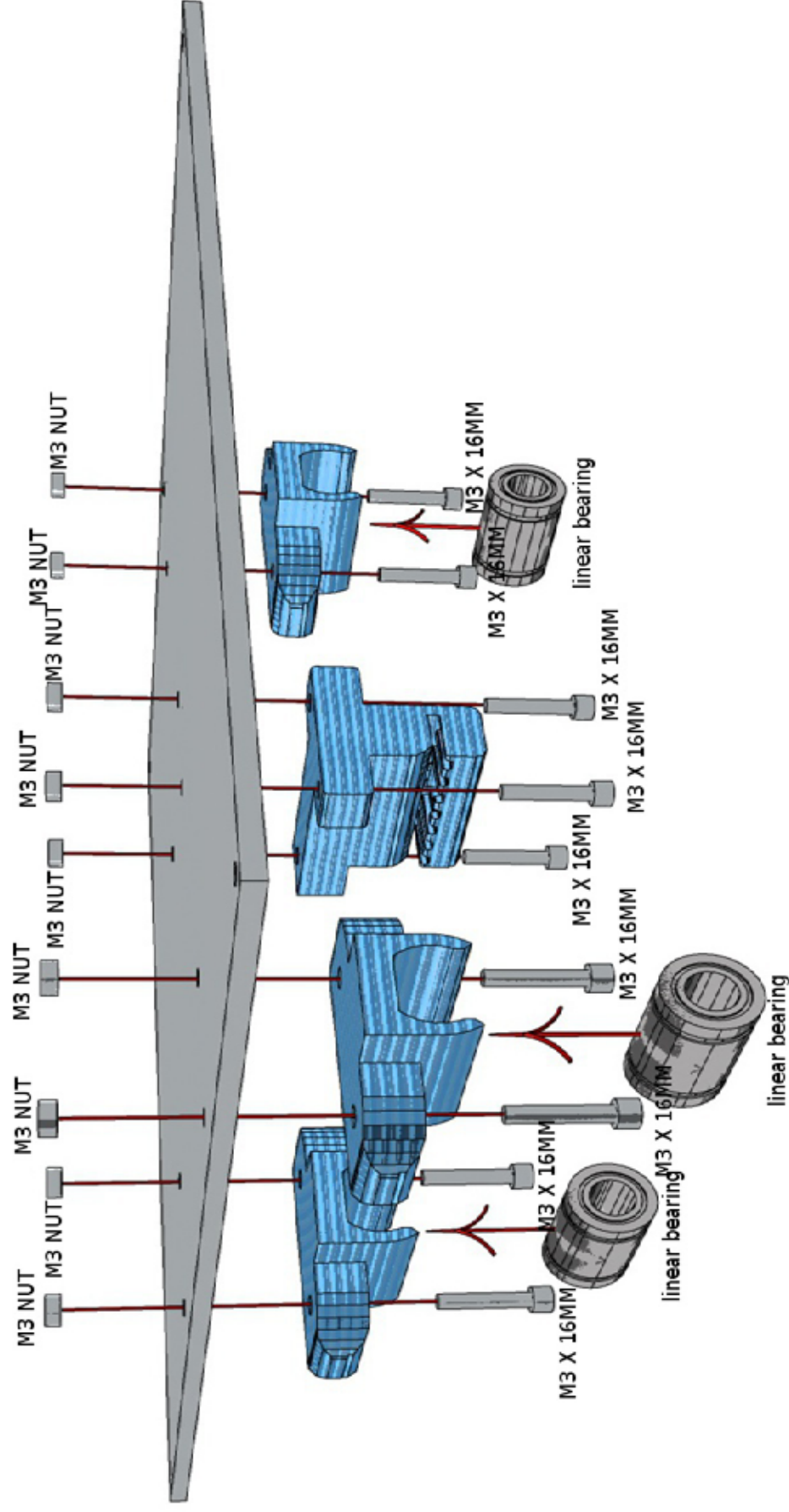


ACRYLIC BED

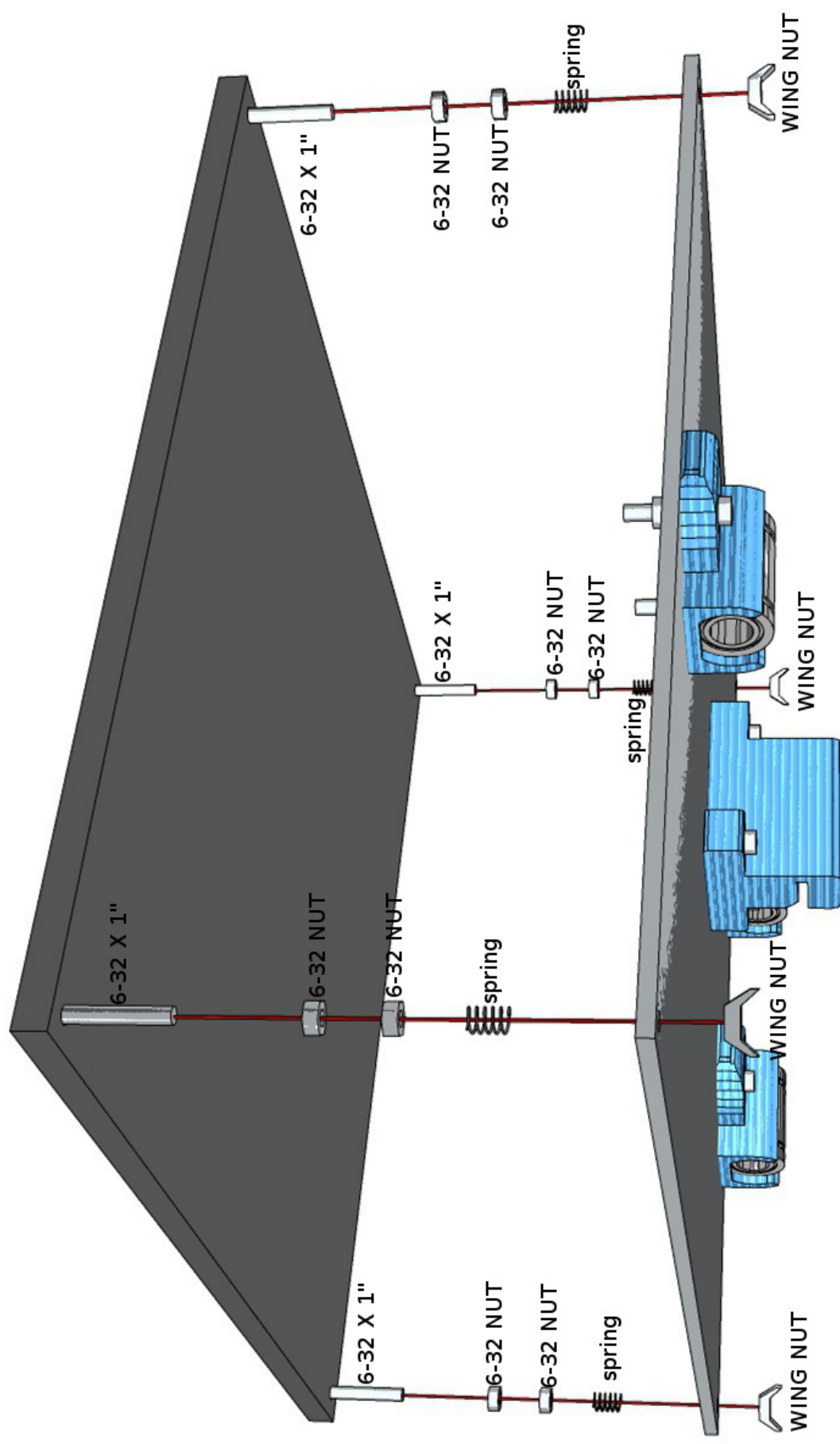
X S'S Ink LLC i3x assembly guide

Quantity	Item	Check 1
	Initial	1
	Fasteners	
	Nuts:	
	M3 Hex	
	M4 Hex	
	M5 Hex	
	M8 Hex	
	M8 Nyloc	
	M8 Acorn	
	#6-32 Hex	
	#6-32 Wing	
	Washers:	
	M3 Washer	
	M8 washer	
	Rods	
	8mm threaded:	
	2X 425~435mm	
	2X 355~365mm	
	1X 320~330mm	
	3X 200~210mm	
	1X 15~18mm	
	5mm threaded:	
	2X 240~250mm	
	8mm smooth:	
	2X 400~405mm	
	2X 365~375mm	
	2X 315~325mm	

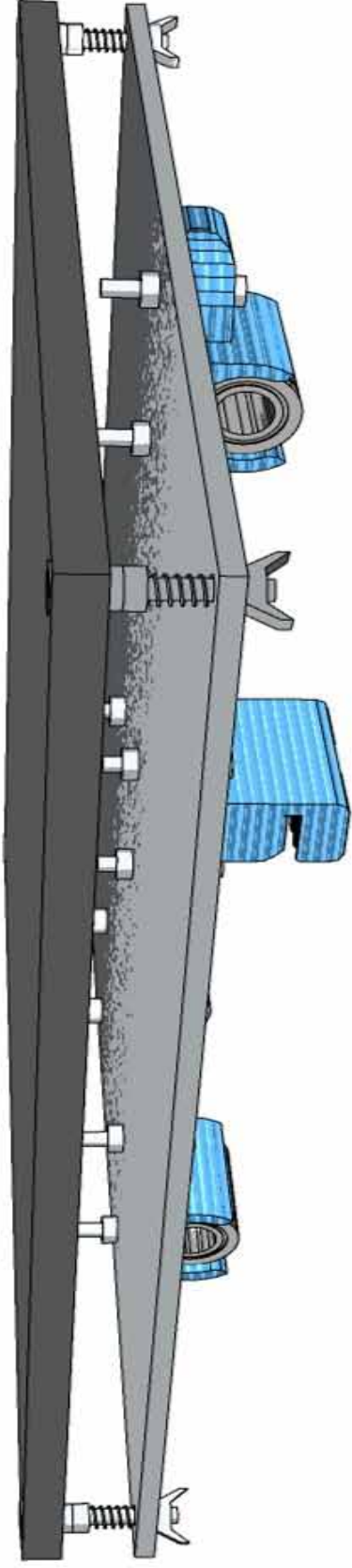
bed part 1



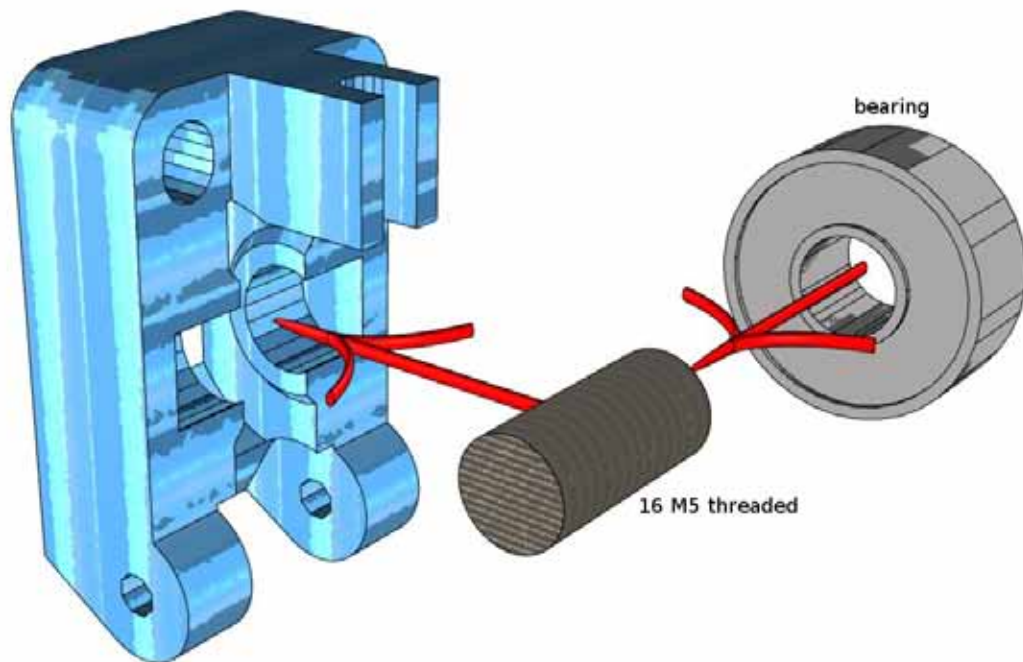
Bed part 2



Bed Full

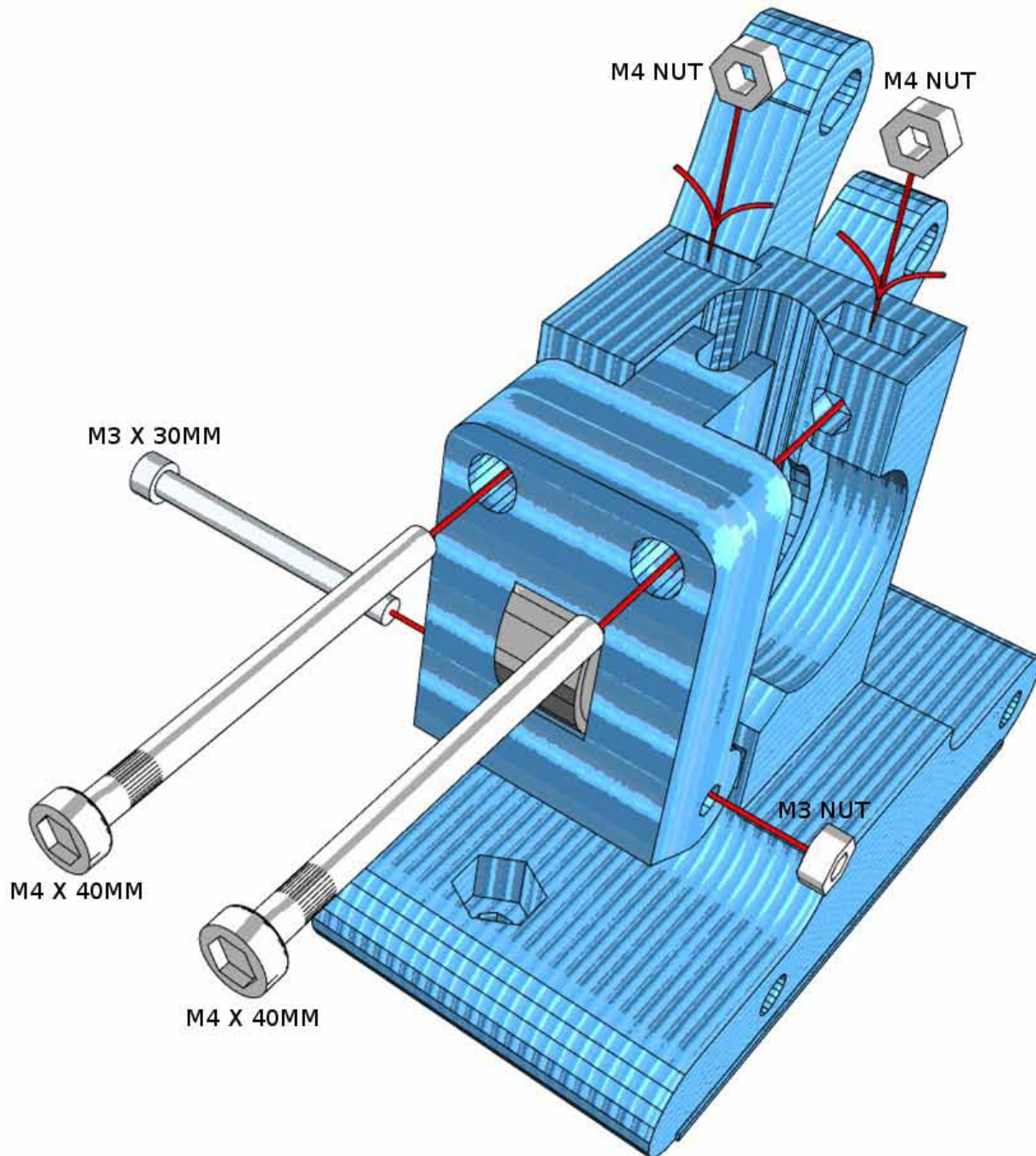


ExtruderHinge

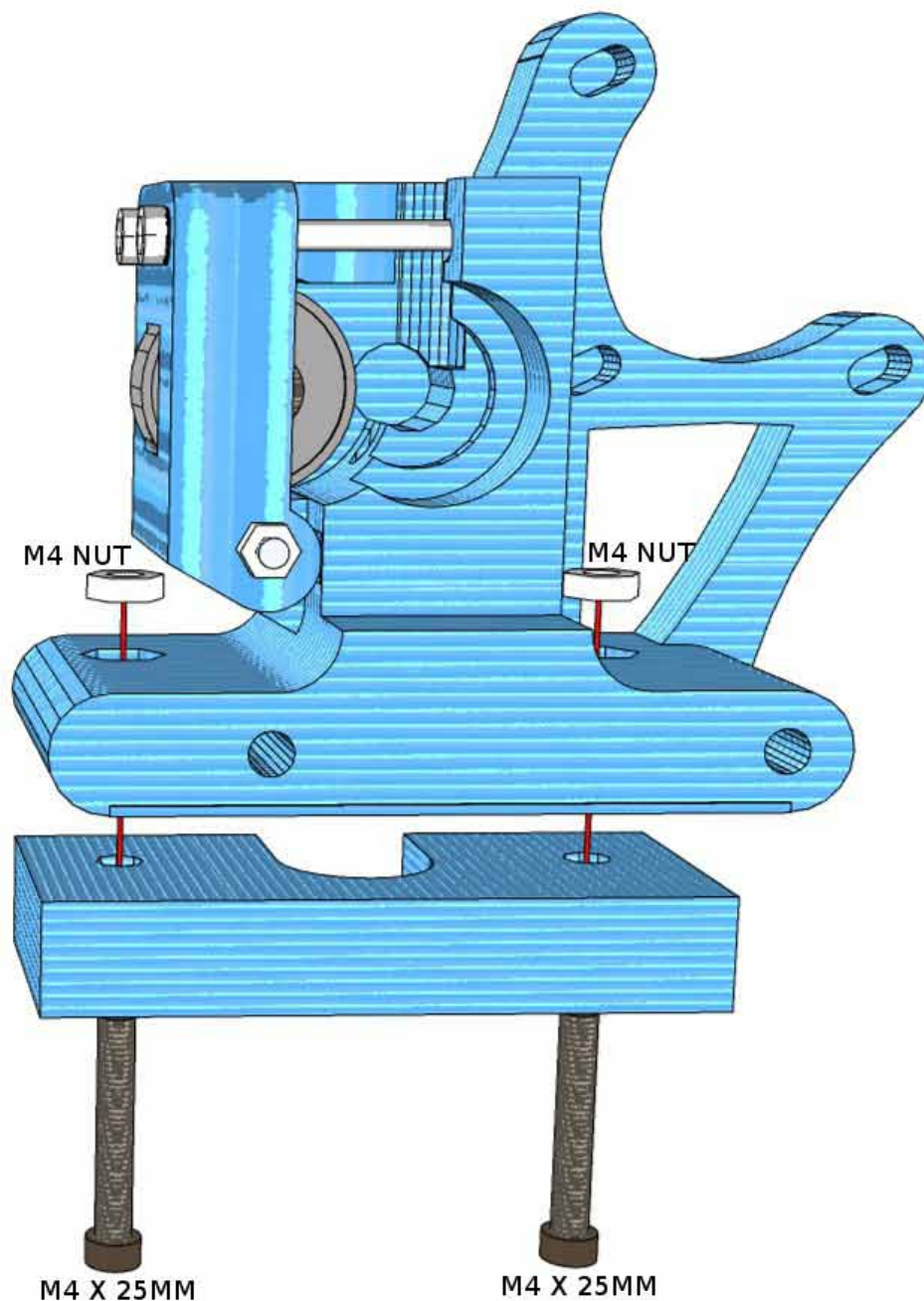


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Extruder Hinge 2

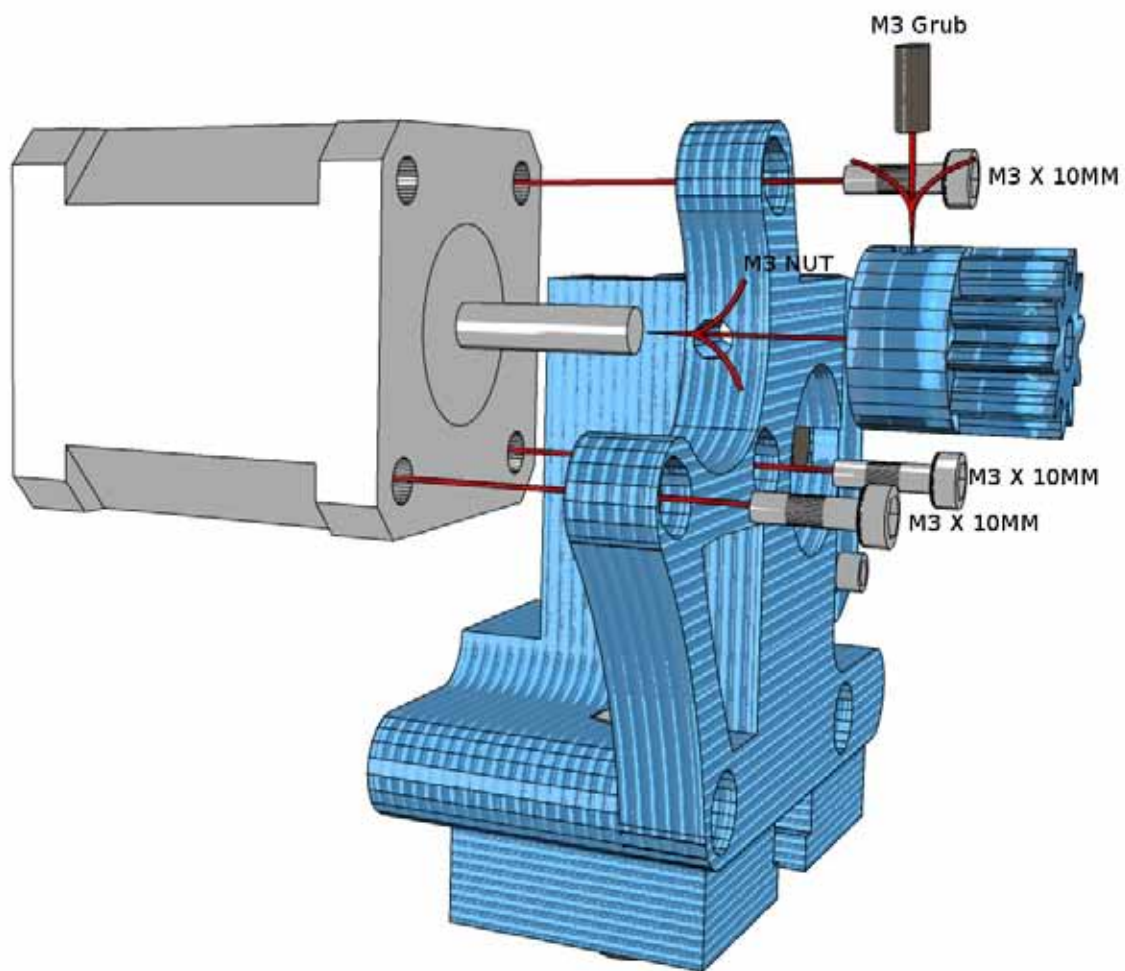


Extruder HotEnd Clamp



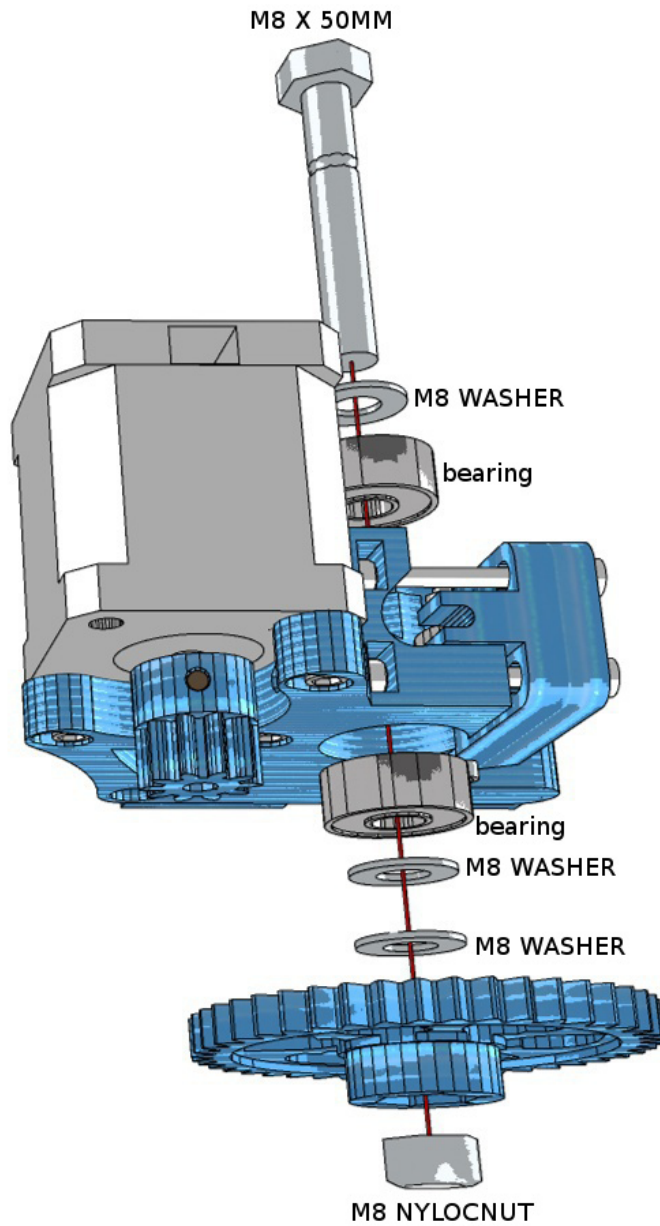
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Extruder Motor



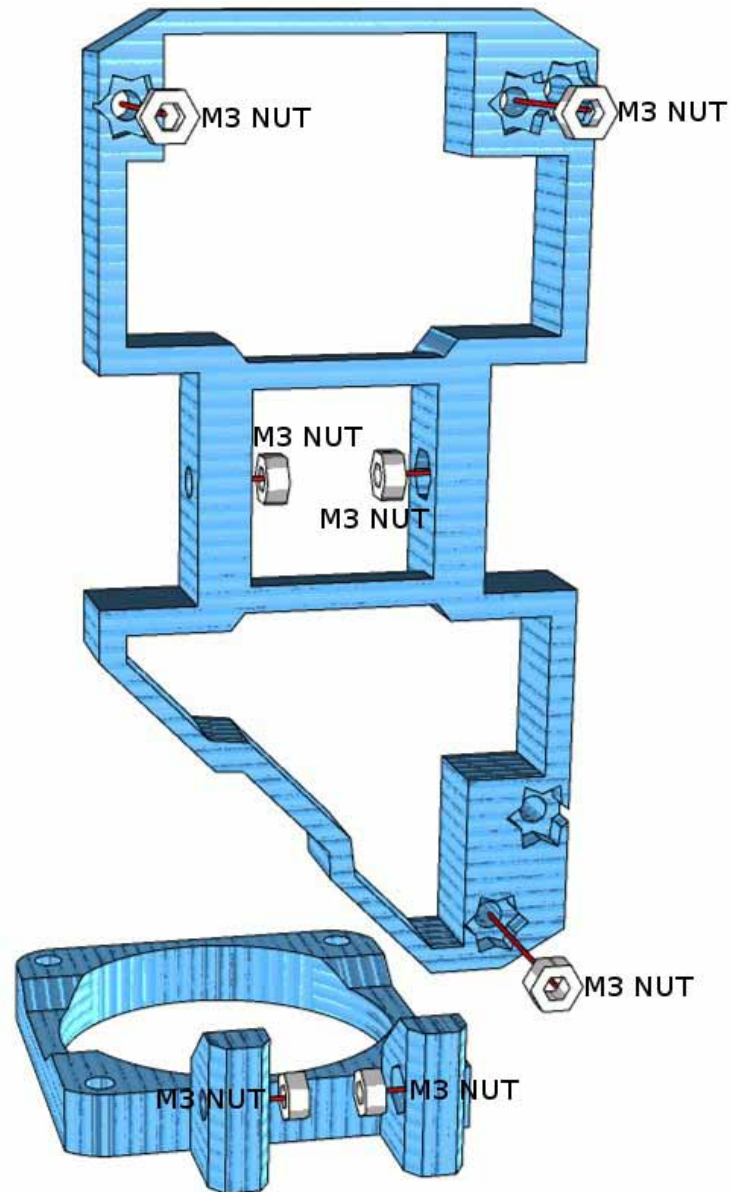
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Extruder hubbed-bolt



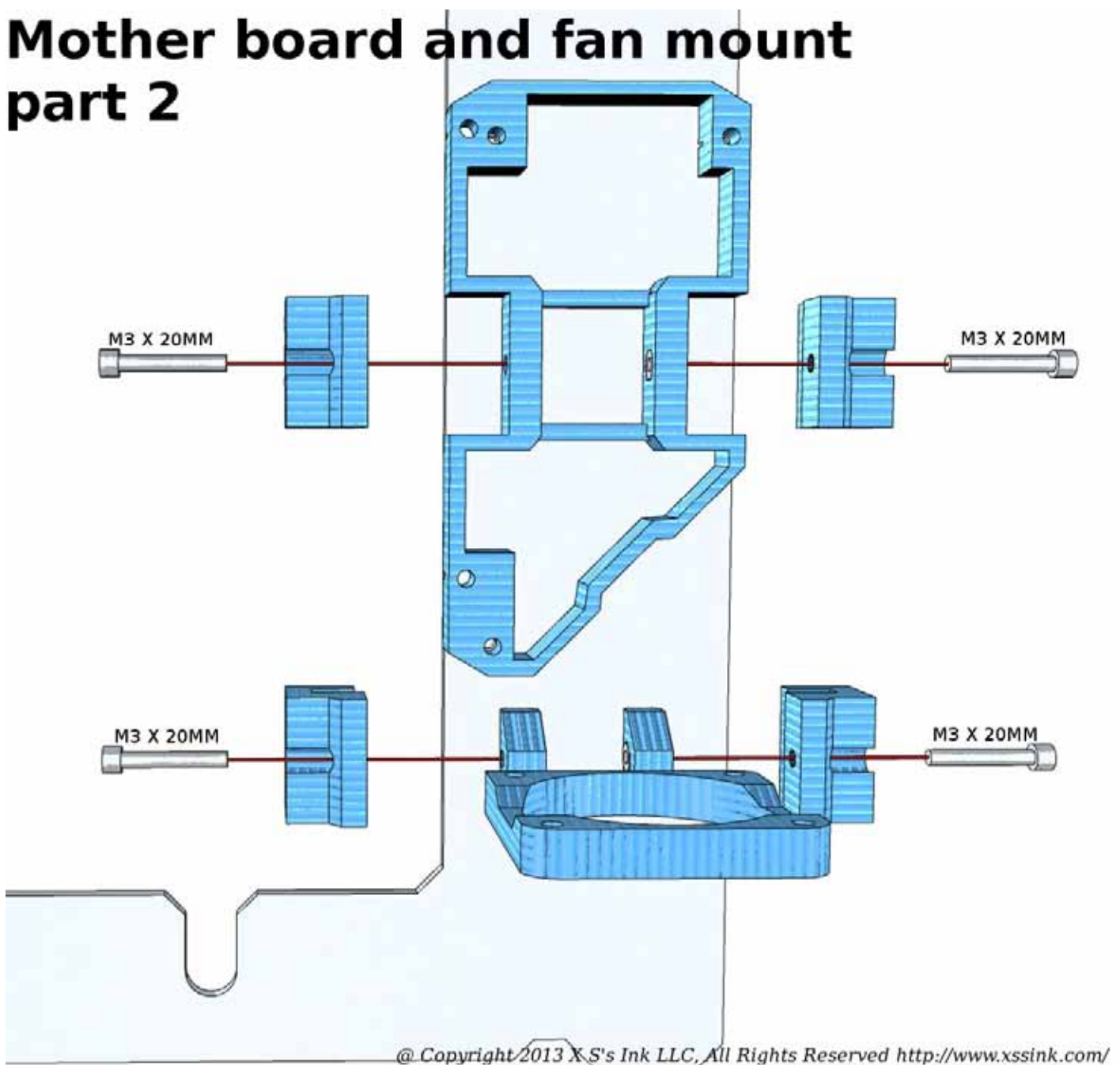
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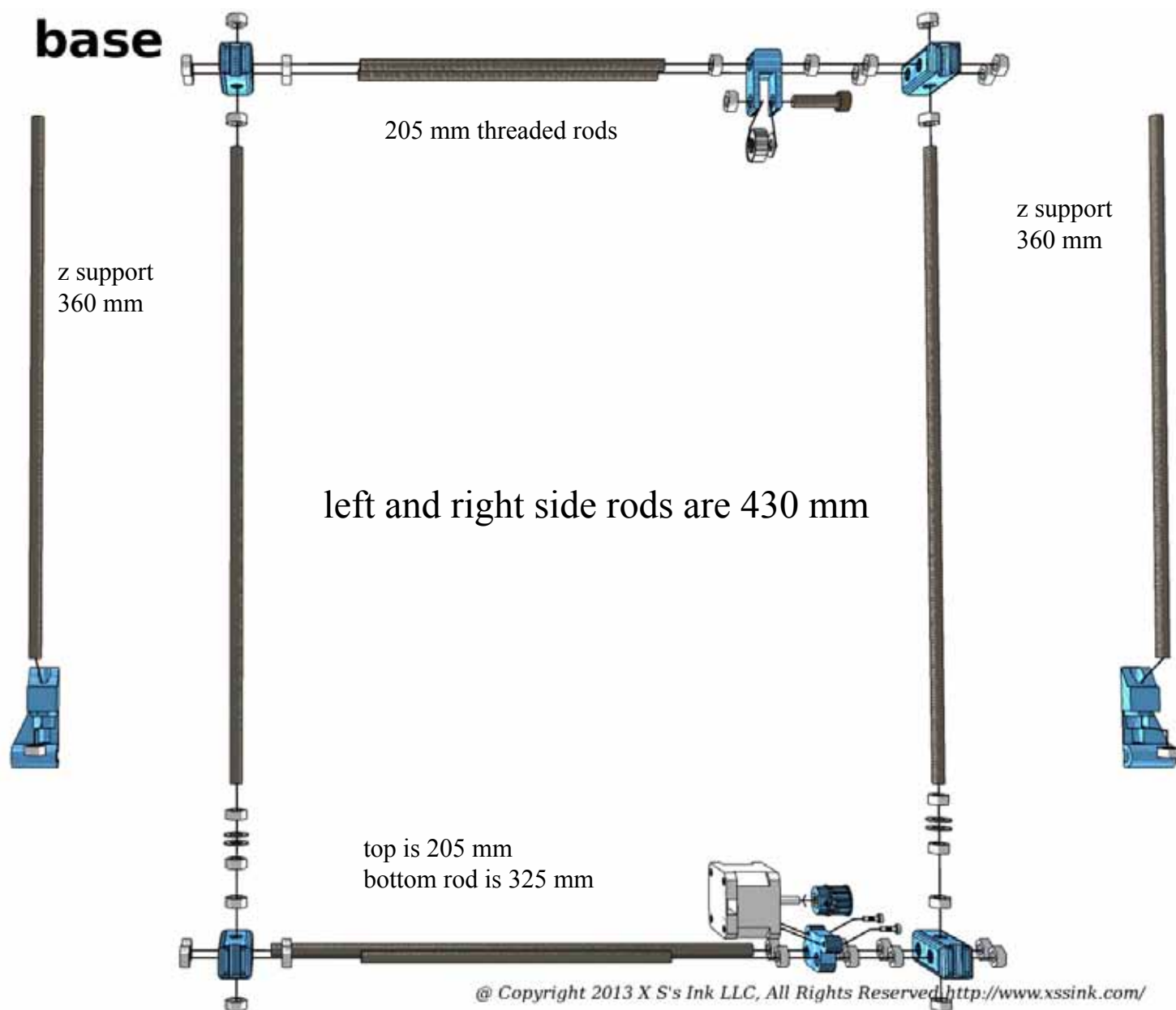
Mother board and fan mount part 1



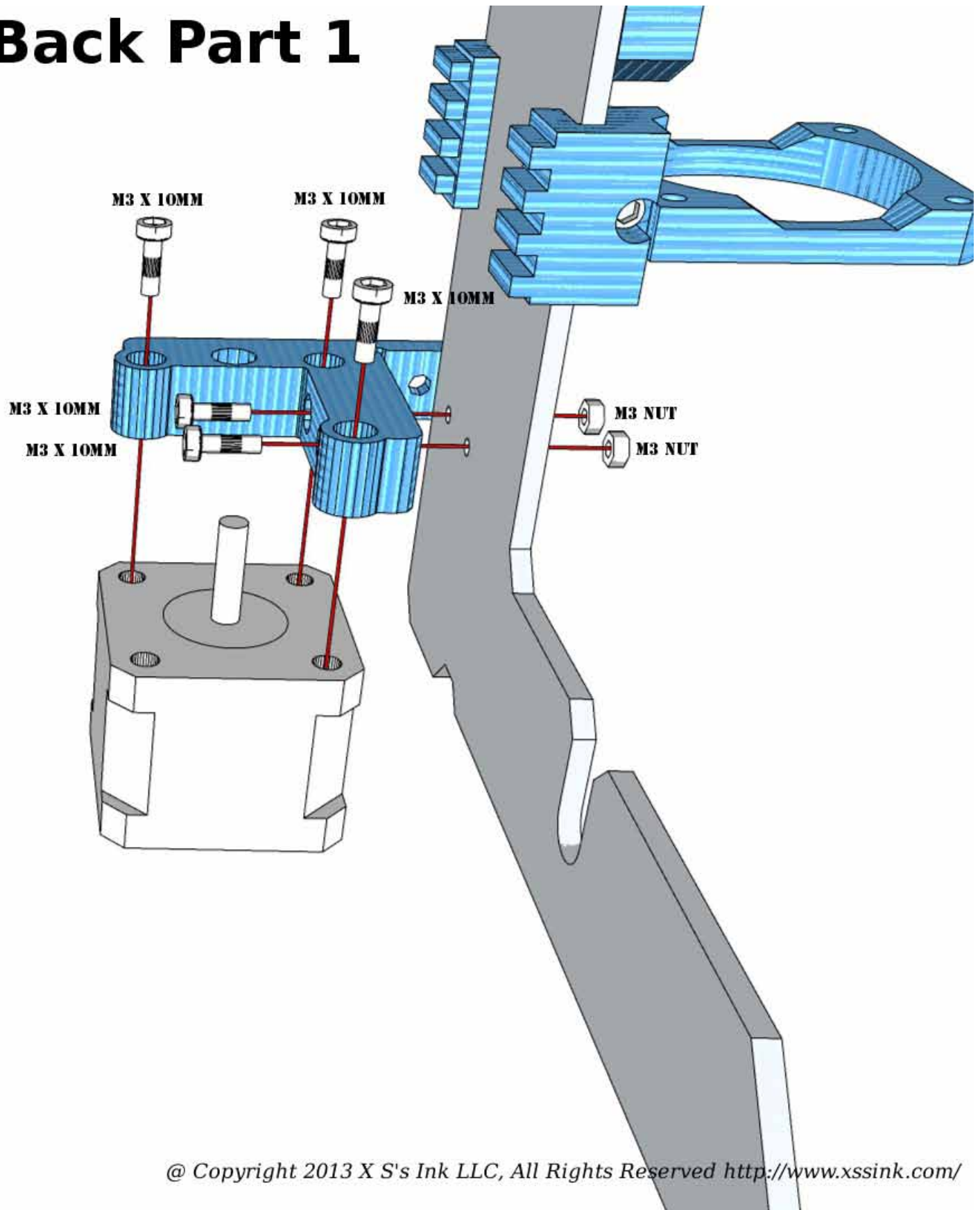
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Mother board and fan mount part 2

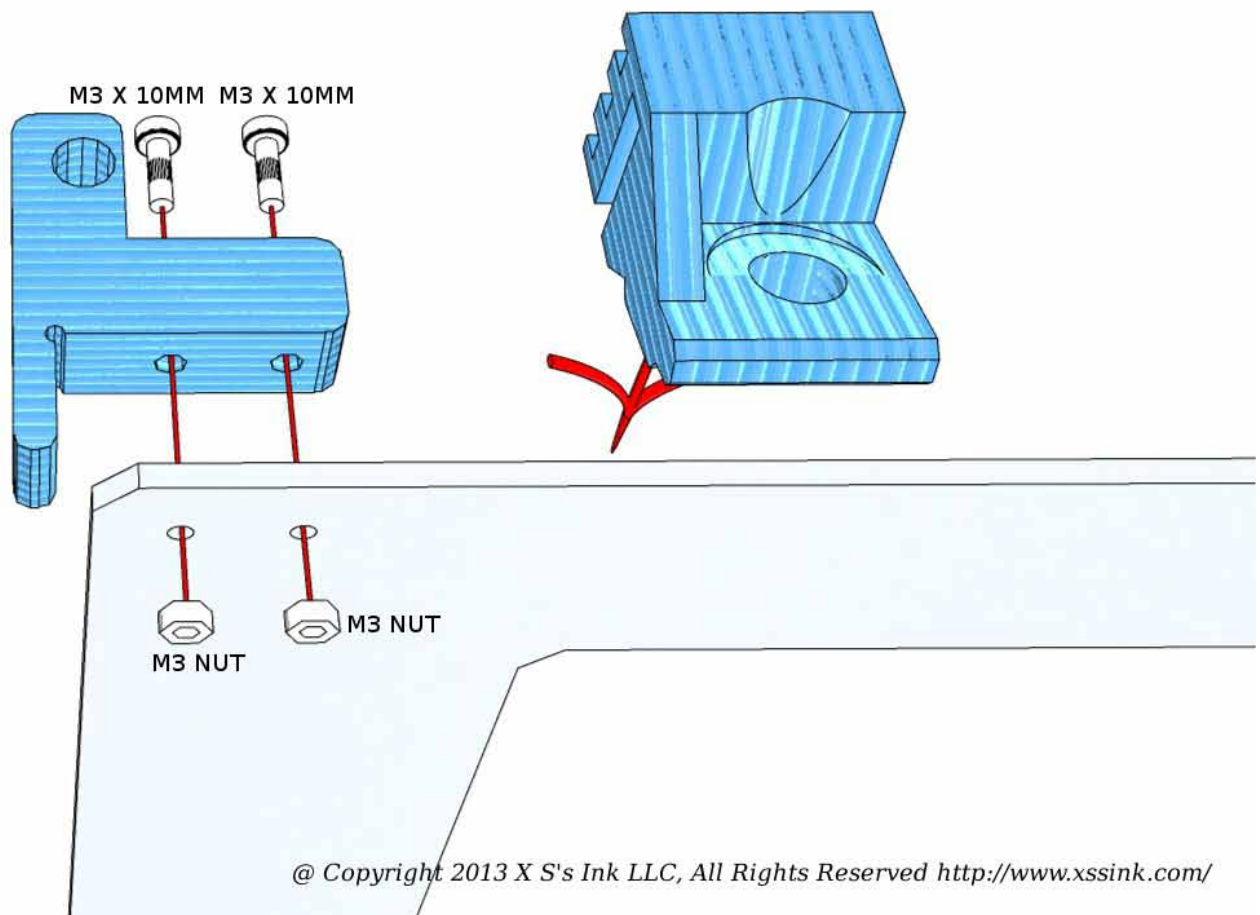




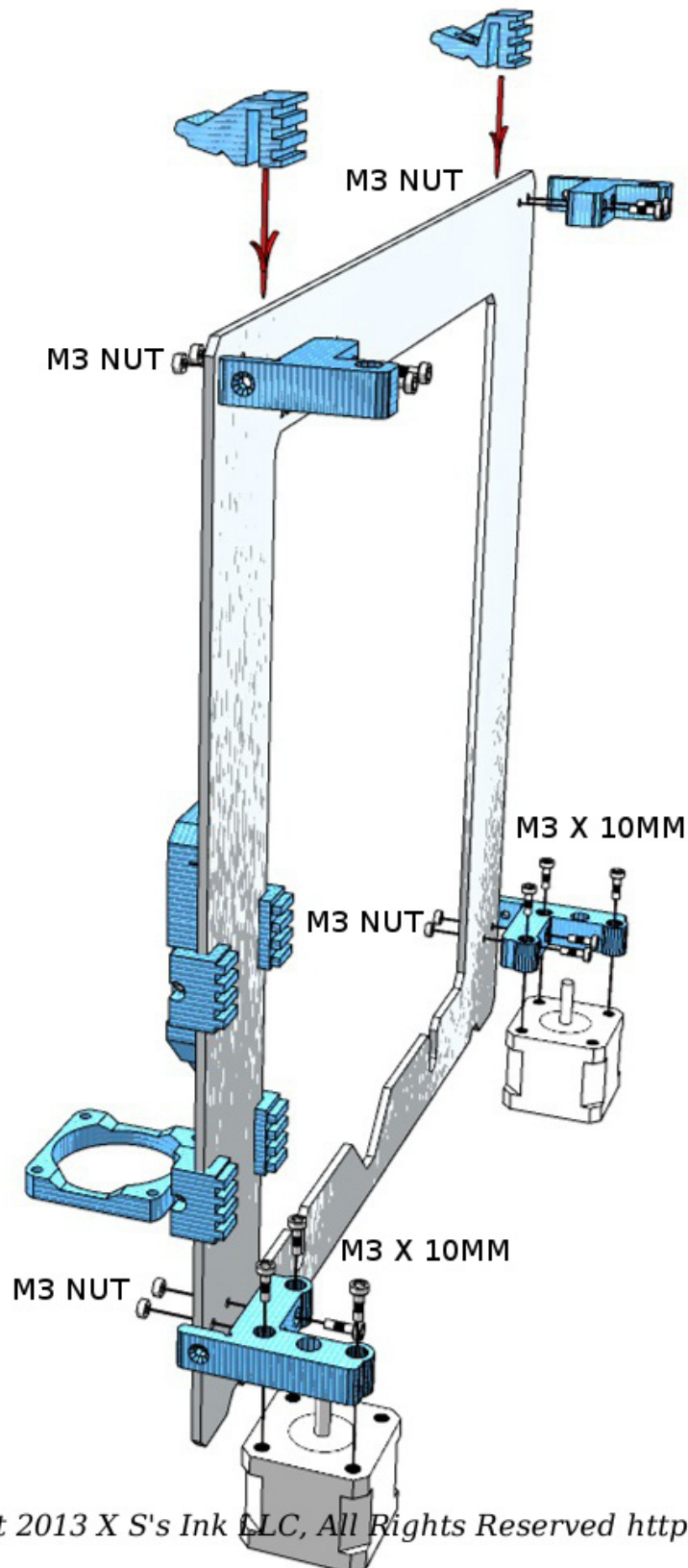
Back Part 1



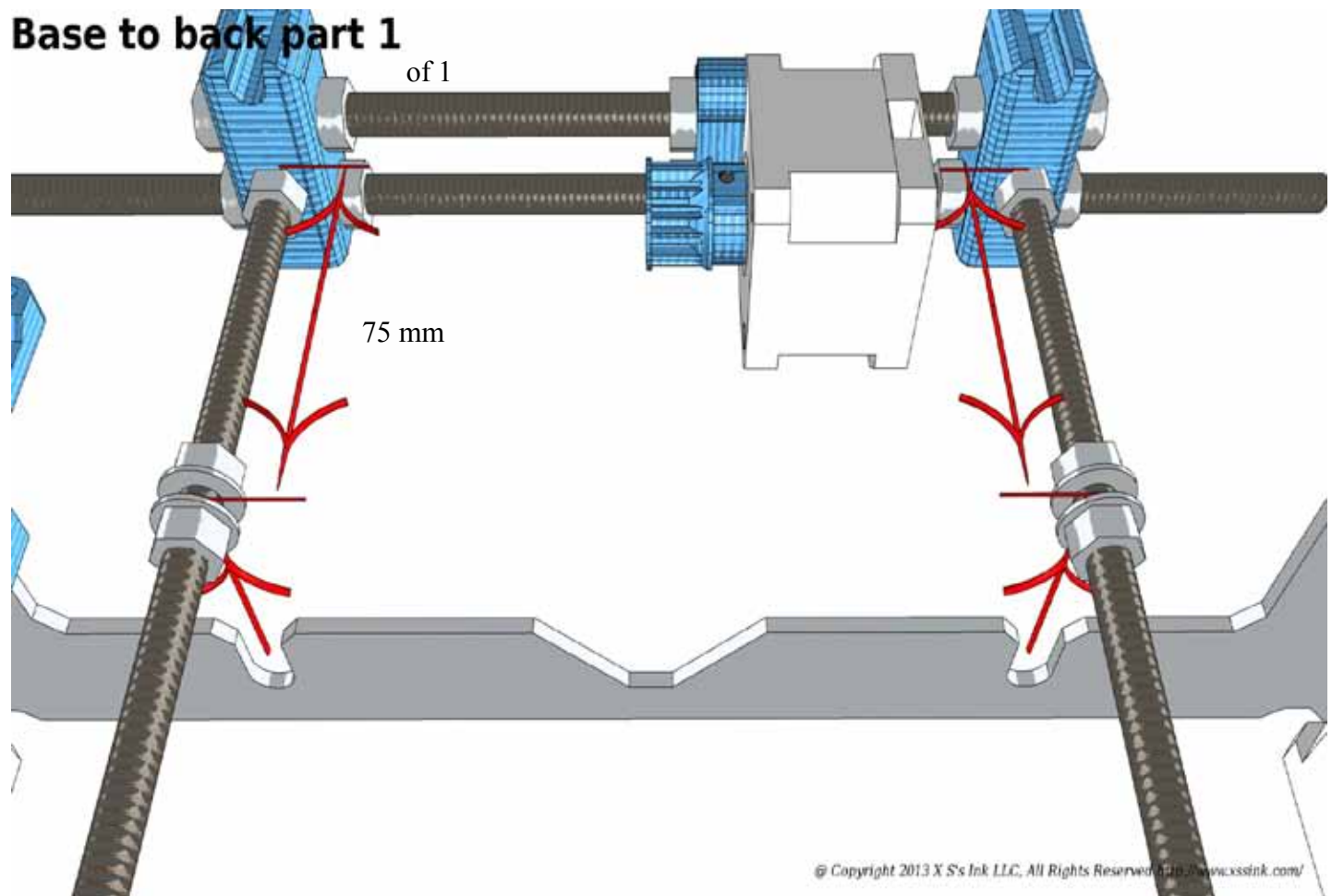
back part 2



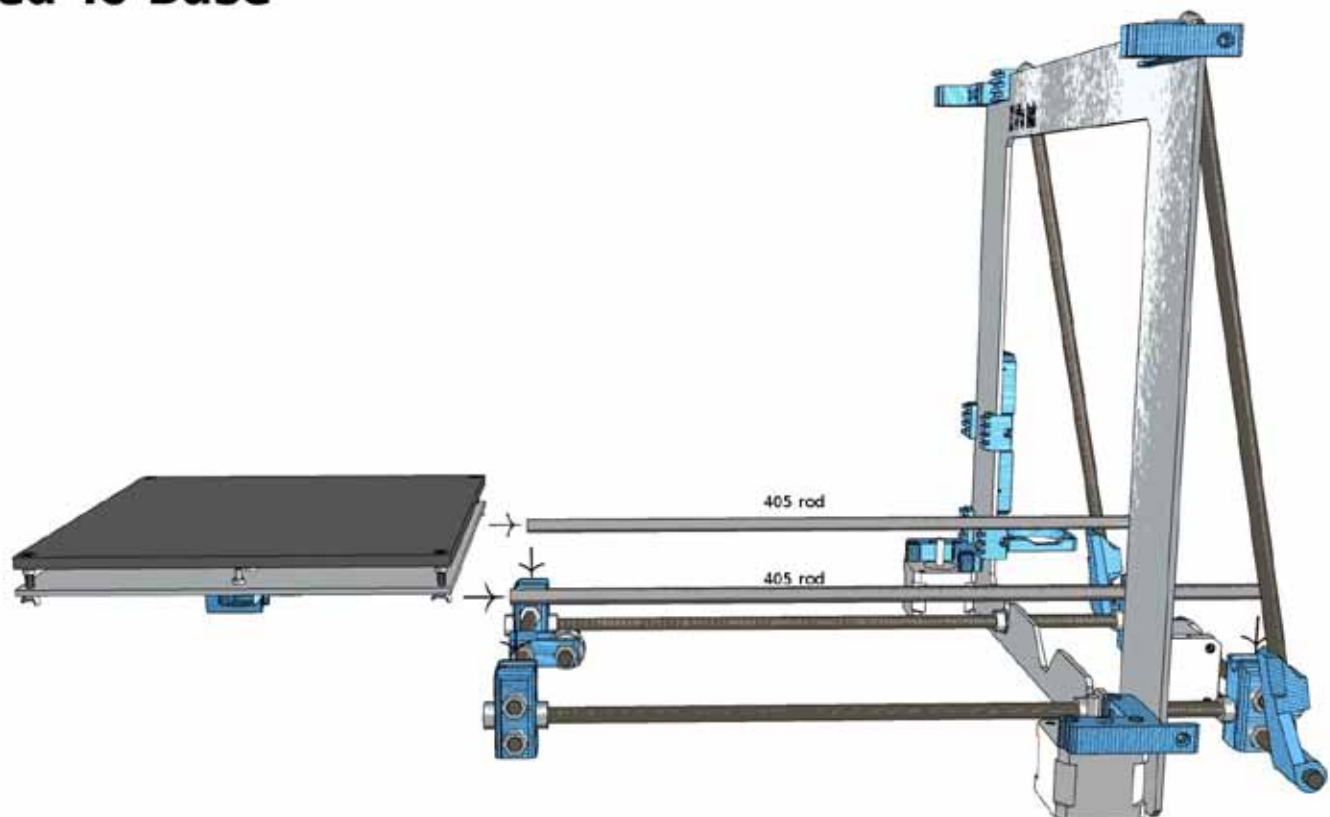
back part 3



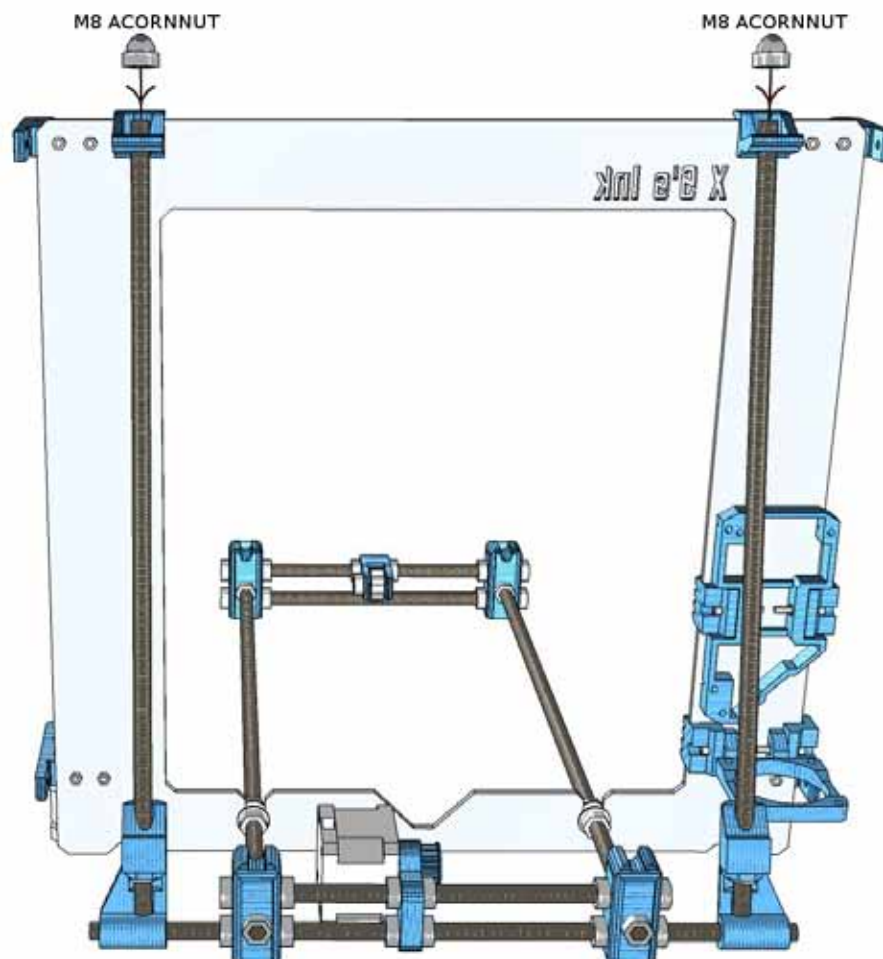
Base to back part 1



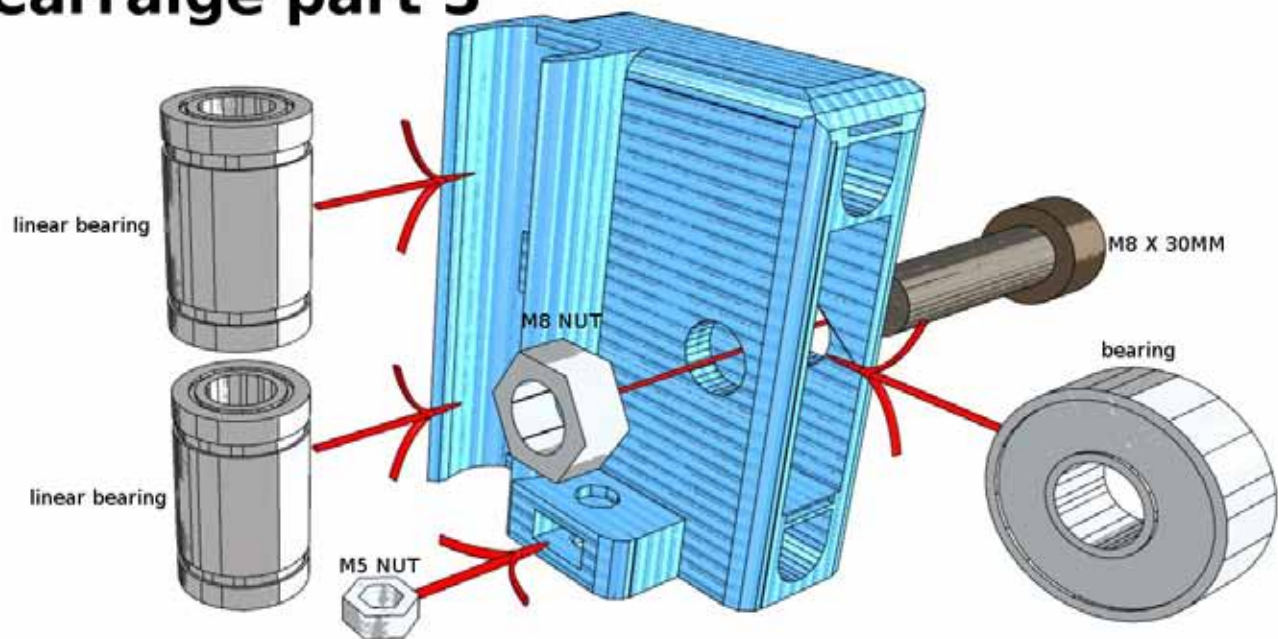
Bed To Base



Backsplash Support

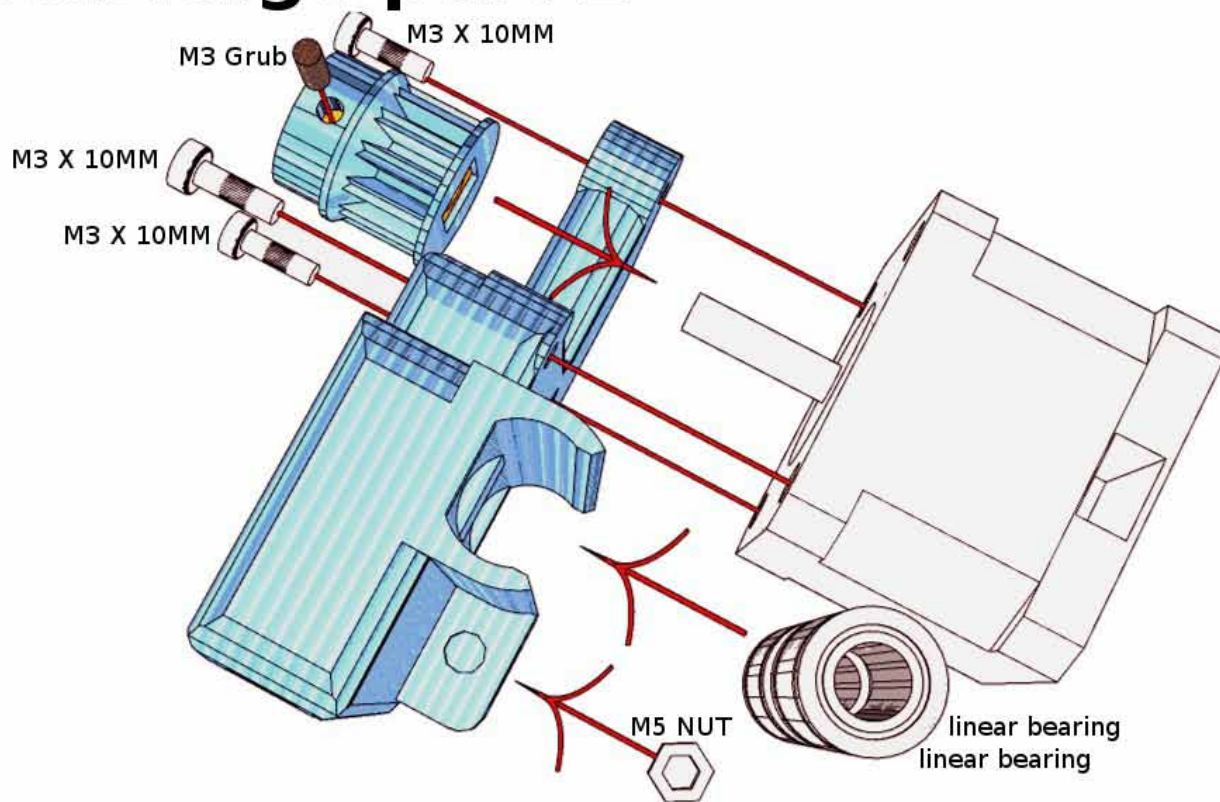


X Carraige part 3



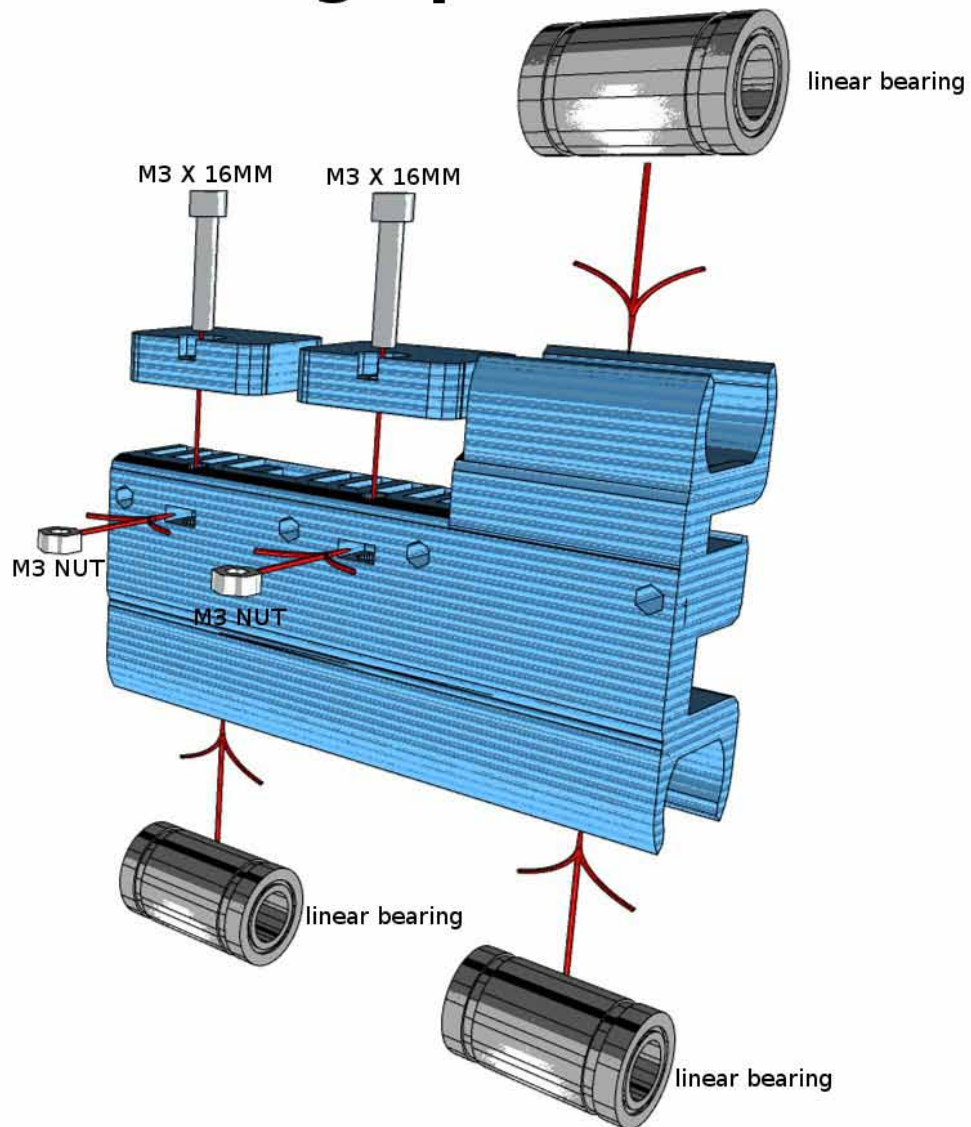
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XCarraige part 2



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X carraige part 3



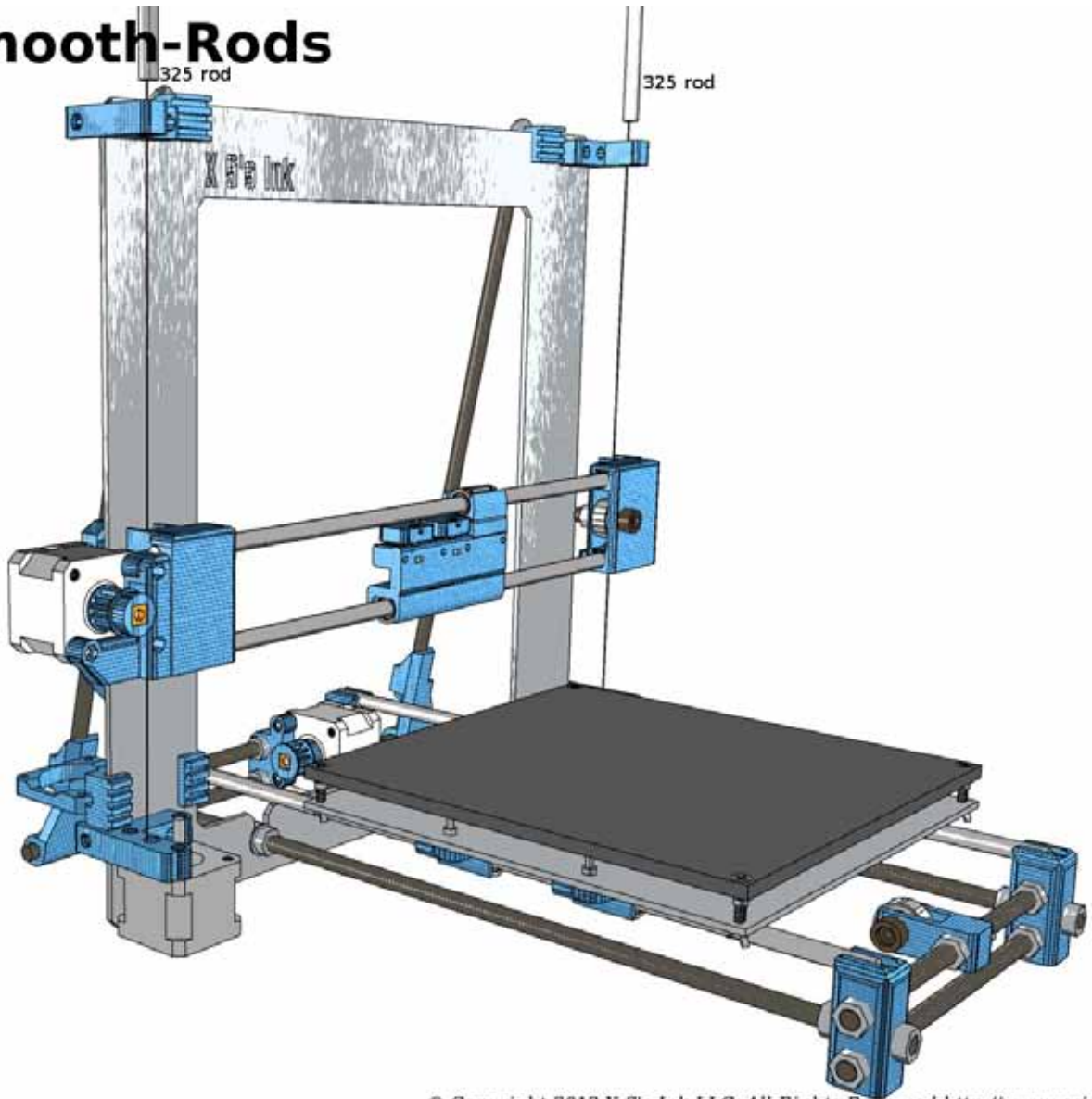
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X Carriage part 4



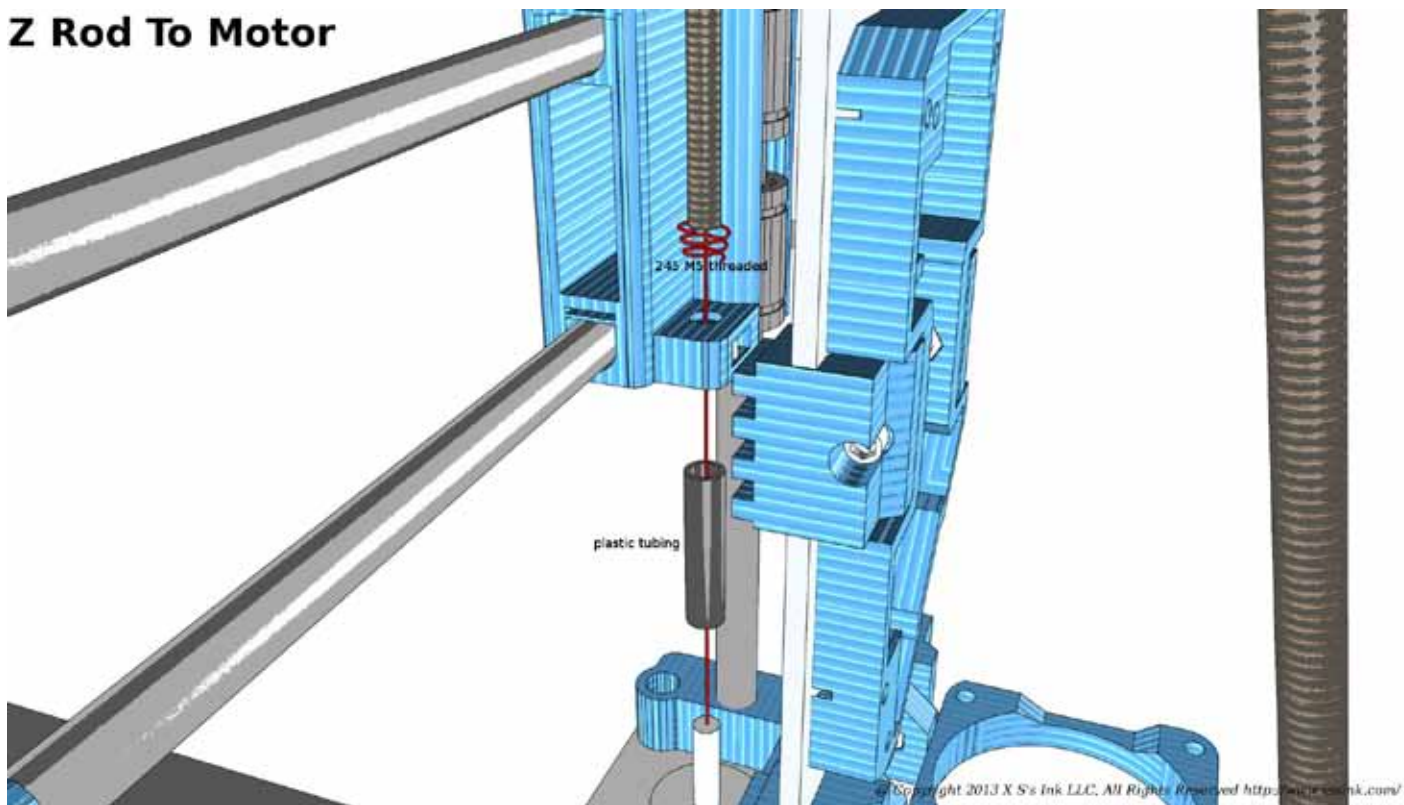
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Z Smooth-Rods

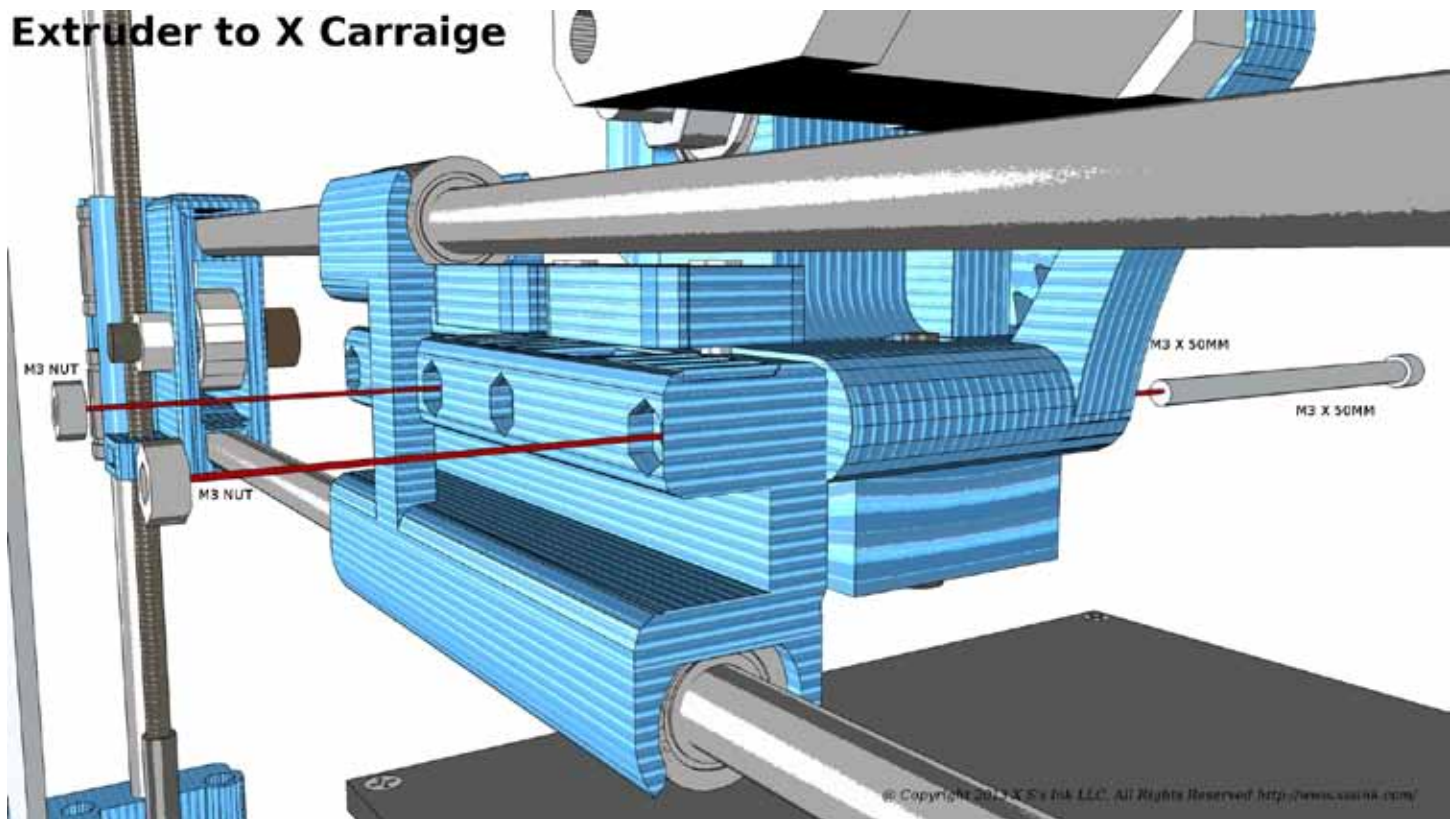


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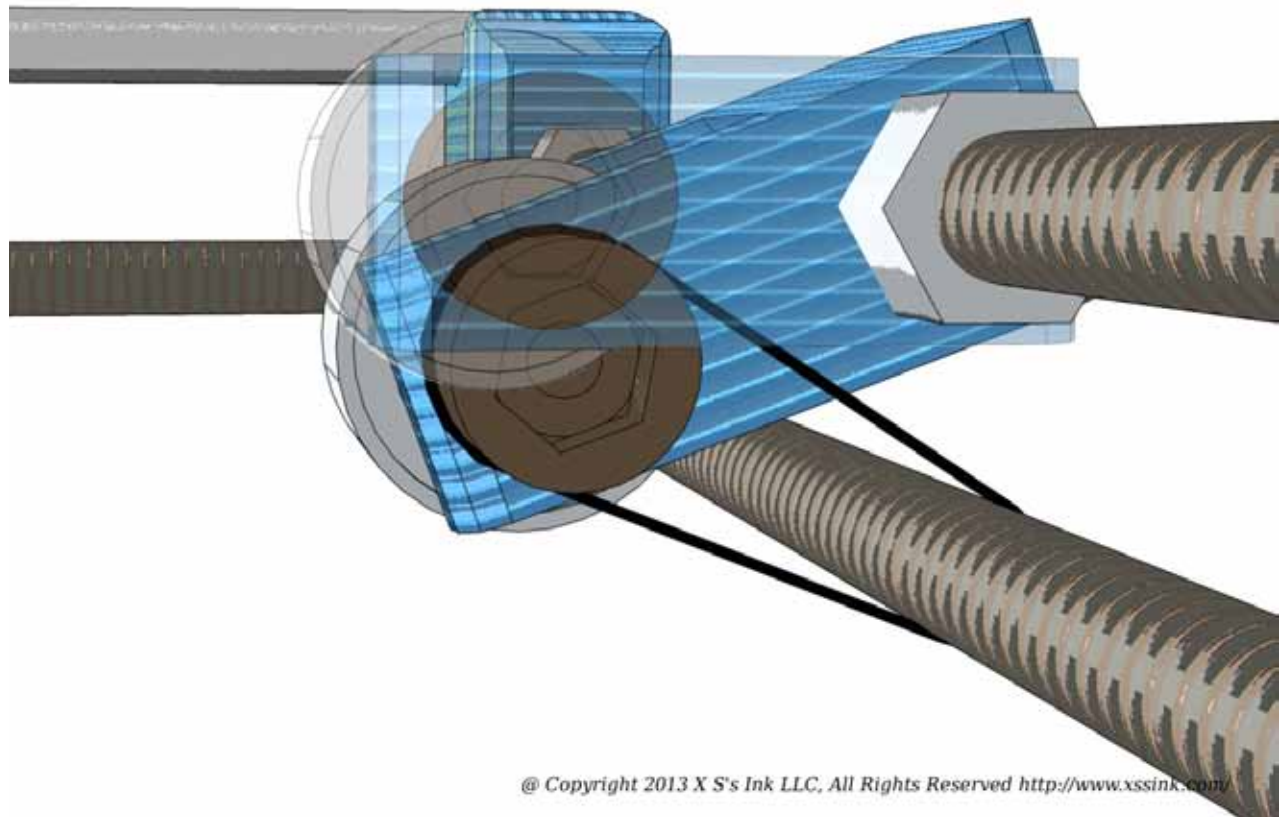
Z Rod To Motor



Extruder to X Carraige



belt tightening



If your motherboard is the Sanguinololu 1.3a here are the online instructions
<http://reprap.org/wiki/Sanguinololu>

If your motherboard is the Ramps 1.4 version here are the online instructions
http://reprap.org/wiki/RAMPS_1.4

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