## FLEXITECH SDN BHD

Clean Room Latex Gloves For Critical Environment

REV 5-29032007

Technical Specification								
1. Material	100% Natural rubber latex.							
2. Glove Features	Ambidextrous.							
	Beaded cuff for enhance donning							
	Textured surface or smooth surface							
3. Colour	Natural yellow							
4. Quality Standards	ASTM D3578-00, Standard Specification for Latex Examination Gloves							
5. Cleanroom Compatibility	Gloves are packed in a certified Class 10 cleanroom.							
·	Each batch tested, certified and documented. Batch no and lot no printed on packaging.							
6. Packaging								
	Polybags are cleanroom compatible, easy opening and dust-free.							
	2 stages of 50 gloves vacuum-sealed in 2 cleanroom bags. The gloves indentities and batch no							
	labels on outer bag. 10 bags per 2 liner polybags packed in a shipping carton.							
7. Technical properties	Class 100 S							
Protein Level	< 50 ug/gm							
Electrical Properties	At 12.5% R. humidity							
Resisitivity (EST S11.12)	1 x10 <sup>12</sup> ohms/square							
Total non-volatile residue	2.5 ug/cm2							
Particles level (particles/cm <sup>2</sup> )	< 1,500 ( IE							
Ave.Total 0.5 - 20 um	Orbital Shaker							
Extractable Contents (Ionic)								
Silicone	None							
Amide	None							
Phatalates	None							
Fluoride (F)	< 0.0005 ug/cm <sup>2</sup>							
Chloride ( Cl' )	< 0.200 ug/cm <sup>2</sup>							
Bromide (Br)	$< 0.0005 \text{ ug/cm}^2$							
Nitrate (NO <sub>3</sub> )	$< 0.100 \text{ ug/cm}^2$							
Phosphate (PO <sub>4</sub> <sup>3</sup> )	< 0.015 ug/cm <sup>2</sup>							
Sulfate (SO <sub>4</sub> <sup>2</sup> )	< 0.150 ug/cm <sup>2</sup>							
Lithium (Li <sup>+</sup> )	< 0.0015 ug/cm <sup>2</sup>							
Sodium (Na <sup>+</sup> )	< 0.150 ug/cm <sup>2</sup>							
Ammonium (NH4 <sup>+</sup> )	< 0.150 ug/cm <sup>2</sup>							
Potassium (K <sup>+</sup> )	< 0.090 ug/cm <sup>2</sup>							
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Magnesium (Mg <sup>2+</sup> )	< 0.006 ug/cm <sup>2</sup>							
Calcium (Ca <sup>2+</sup> )	< 0.200 ug/o							
8. Physical Dimension		USEW64						
Size Palm width, (+ - 5 mm)		XS 76	S 85	95	L 106	XL 115	XXL	
Weight, (+0.0g, -0.2g)		5.2g	5.6g	6.4g	6.7g	7.3g	120 7.9g	
Length, (+ - 10 mm)		U,25	<u> </u>	**************************************	9 inches	1.05	1175	
Thickness, Single-wall (+/- 0.0	2mm )		***************************************		-			
Cuff	0.10mm							
Palm		0.12mm						
Finger-tips		0.14mm						
9.1 Physical Properties-Smooth surface		Before	ageing, Min		After ageing, Min			
Tensile strength		21 Mpa			16 Mpa			
Elongation		700%			500%			
9.2 Physical Properties-Textyre	Before ageing, Min			After ageing, Min				
Tensile strength	18.5 Mpa			15 Mpa				
Elongation	650%			500%				