

## WORK INSTRUCTION

## Incoming Raw Chemical Testing : Caustic Soda Test (Titration)

Purposes/Function/Objective

- To determine the percentage of caustic soda of incoming chemical for IETS process.

Materials/ Chemicals/Tools/Equipment

1. Phenolphthalein
2. HCL
3. Conical Flask
4. Pipette
5. Measuring Cylinder
6. Analytical balance

Specification

1) % of NaOH

$$= (N \times v \times 4) / w$$

where,

N= concentration of titrant

v = vol of titration required

w = weight of caustic soda

2) Caustic soda sample should test immediately because caustic soda is a hygroscopic chemical

Form/s:

- LA/F04
- LA/F12

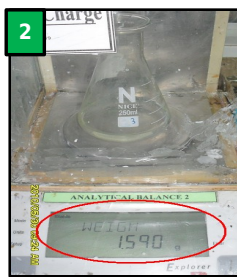
References :

- nil

(Effective Date : 02/05/2011)

Procedures

Add 50ml of distilled/deionised water into conical flask.



Weigh (1.50 ± 0.050) gram of Caustic Soda into the conical flask.



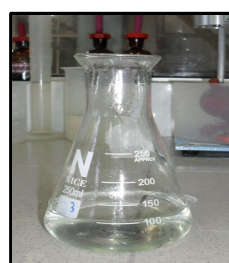
Rinse the side of conical flask with 25ml distilled/deionised water



Add 3-4 drops of phenolphthalein



Titrate with 1.0M HCl



End point : from pinkish to colourless

7  
Calculation :  
% of NaOH  
 $= (N \times v \times A) / w$

Prepared by:	Verified by:	Approved by:
Noor Azura Binti Azman	Al-Fadilah Mohamad	Noor Akilah Saidin
QA/MQC Asst Supervisor	QA Executive II	QA Deputy General Manager