

LEAD TIME REQUIRED TO PREPARE SAMPLE GLOVE

No	Flow Chart	Process	Lead Time	Remark
1		(A) Glove from production	0 ~ 14 days	Depend on production schedule and stock condition
2		Chlorination	1/2 day	
3		Dryer	1/2 day	
4		DI wash	1/2 day	x 2 times if tacky gloves
5		Dryer	1/2 day	
6		(B) Clean room glove	-----	We use the glove from clean room if there is any stock.
7		LPC / IC Test	1 day	
8		FTIR / NVR Test	1 day	
9		NVR - Tested by Seagate method	2 days	Only if requested by customer
10		QA leader performs 100% inspection	About 200 pcs / day	QA leader has to carry out her daily duty besides preparing sample.
11		Preparation of COC report.	1/2 hour	
12		Delivery from F18B to F9.	1 day	

(A)
For uncommon products
 (Unavailable stock)
 (to dip new sample gloves)
 Lead time 7- 14 days

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(B)
Common products
 (Gloves from production of customer orders)
 Lead time 2 - 7 days

Remark :

The sample glove preparation will be delayed in the below condition.

- 1.) That is no stock in production, clean room or warehouse.
- 2.) There is no production for the related glove. Production planner have to arrange the sample production with refer to production schedule.
- 3.) The sample glove doesn't pass the lab inspection. We need to re-process the sample.
- 4.) Customer requests for additional inspection.
- 5.) The sample quantity is too large. QA leader needs longer time to do 100% inspection.
- 6.) The production schedule is too tight. We are not able to slot in sample process.
- 7.) If customer requests for aging test, lab requires additional 7 days lead time.

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