TOP GLOVE SDN. BHD

WORK INSTRUCTION

Production Process Control Testing: Foaming Test

Purposes/Function/Objective

- to check bubbles on latex

<u>Materials/ Chemicals/</u> <u>Tools/Equipment</u>

- 1. Container.
- 2. Ruler to measure the Height.
- 3. Coagulant (sample)
- 4. Analytycal Balance.
- 5. MST Machine.
- 6.Ruler to measure the Height

<u>Specification</u>

Calculation:

H1 - H2

Where:

H1 = Height of coagulant solution before stir, cm. H2 = Height of the coagulant

(Effective Date: 02/05/2011)

Form/s

- Nil

References:

- nil

Procedures

Weight 80g of the coagulant solution into beaker.



Measure the height of coagulant solution in the container after stirered. (H2)



Use the ruler to measure the height of the coagulant solution surface before stir. (H1)



Fix beaker at stirrer machine.



Stir the coagulant at 14000 rpm for, 1 minutes.



Calculation : H1 - H2

Where:

H1 = Height of coagulant solution before stir, cm. H2 = Height of the coagulant

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