

WORK INSTRUCTION

Incoming Former Testing : Former Physical Dimension Test

Purposes/Function/Objective

- To conduct sampling and testing of incoming former used in the manufacturing of both raw latex and synthetic latex.

Materials/ Chemicals/Tools/Equipment

1. Former - Sample
2. Measuring Tape
3. Weighing Balance Machine

Specification

Sampling Plan:-
Lot maximum=3200pcs
S2 AQL 1.5

Acc : 0 Rej : 1

Form/s:

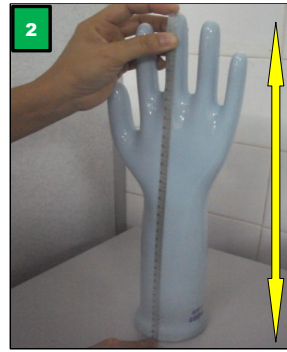
- LA/F13

References :

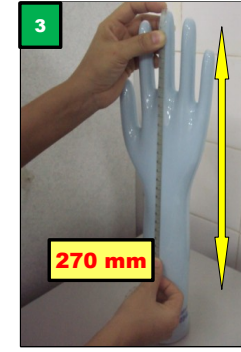
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Procedures**WEIGHT**

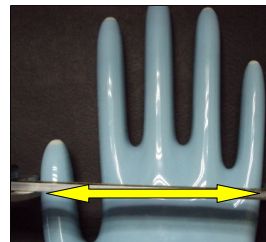
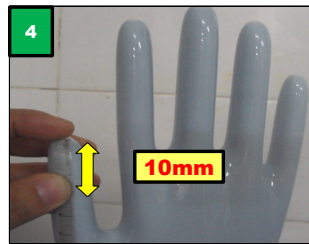
Weight former using weighing balance

**LENGTH**

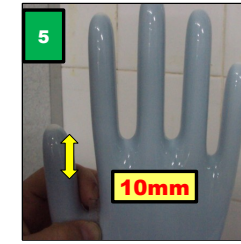
Measure length of former from 3rd fingertip until base of former

**CUFF PERIMETER**

Place measuring tape and mark former at 270 mm from 3rd fingertip. Place tape above the marking, tighten the tape at cuff and take reading as per above picture.

**SPAN WIDTH**

Mark 10mm from 1st fingertip. Place measuring tape horizontally below the marking and measure span width from 1st to 5th finger

**PALM CIRCUMFERENCE**

Measure 10 mm from base of 1st finger. At the marking, tighten measuring tape and measure palm circumference. Take reading as per above picture.

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Repeat step 1 to step 5 for remaining formers one by one. Record the data in Former Testing Record.

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Prepared by:	Verified by:	Approved by:
Noor Azura Binti Azman	Al-Fadilah Mohamad	Noor Akilah Saidin
QA/MQC Asst Supervisor	QA Executive II	QA Deputy General Manager