

Expt. No. 1

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Expt. Name Introduction to Robot simulation

Date : 5/2/24

LAB OBJECTIVES:

- Understand the functionality of robot actuators.
- Explore the kinematic structure of the ABB IRB - 1520 robot
- Learn about the importance of robot safety systems and implementation

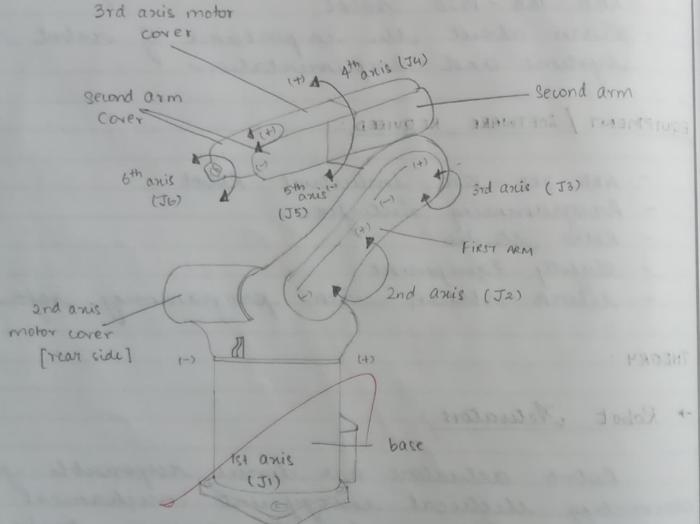
EQUIPMENT / SOFTWARE REQUIRED:

- ABB IRB - 1520 industrial Robot
- Programming Interface
- Robo Studio
- Safety Equipment
- Work station with programming software

THEORY :

→ Robot Actuators :

Robot actuators are devices responsible for converting electrical energy into mechanical motion, enabling robot to perform tasks. In the ABB IRB - 1520, actuators control the movement of joints and the end-effector. Common types of actuators include electric motors, hydraulic actuators, and pneumatic



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actuators. Understanding the function and operation of actuators is crucial for programming robot movements accurately and efficiently.

Robot Kinematics :

Robot Kinematics is the study of the movement of robot components without considering the forces causing the motion. The kinematic structure of ABB IRB - 1520 includes multiple joints and linkages that allow for complex motion patterns. By analyzing kinematics, programmes can determine the relationship between joint angles and end-effector positions. This understanding is essential for motion planning, trajectory generation and optimizing robot performance.

Robot Safety Systems :

Robot safety systems are designed to minimise the risk of accidents and injuries in industrial environments. The ABB IRB - 1520 is equipped with various safety features, including emergency stop buttons, safety fences and collision detection sensors. These systems help prevent collisions with obstacles or human operators, ensuring a safe working environment. Understanding and implementing

safety protocols are essential aspects of robot programming to protect both personnel and equipment.

INDUSTRIAL ROBOT PROGRAMMING LANGUAGES:

Industrial robots are programmed using specialised programming languages tailored to their control systems. Common industrial robot programming languages include :

Rapid : ABB robots, including the IRB-1520, use Rapid as their native programming language. It is a high-level, task-oriented language designed for ease of use and quick deployment of robot applications.

KUKA Robot Language (KRL) : KUKA robots use KRL for programming, which is a high-level language similar to C++ and Pascal.

Fanuc Robot Language (FRL) : Fanuc robots utilize FRL, a language optimized for controlling robotic movements and tasks.

LAB GUIDELINES:

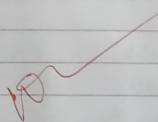
1. Follow all safety protocols outlined by the instructor.

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2. Work in pairs or groups to troubleshoot and solve programming languages.
3. Keep the workspace clean and organized.
4. Report any equipment malfunctions or safety concerns promptly.



AIM: Basic simulation of industrial robot IRB 1520.

ROBOT SPECIFICATIONS:

• Robot Make	:	ABB
• Model	:	IRB 1520
• Pay load capacity	:	4.5 kg
• Maximum reach	:	1.5 M
• Configuration	:	Articulated/jointed arm.
• gripper type	:	Mechanical gripper
• no. of axis	:	6 axis.

PROCEDURE:

- Turn on the robot and connect it steadily.
- For major axis :
 - use left and right for axis 1
 - use up and down for axis 2
 - use clockwise and anticlockwise for axis 3
- For minor axis :
 - use left and right for axis 4.
 - use up and down for axis 5.
 - use clockwise and anticlockwise for axis 6.

RESULT:

The basic simulation of the industrial robot was carried out successfully.



AIM :

To move an object by basic simulation, simple pick and place operation.

ROBOT SPECIFICATIONS :

- | | | |
|---------------------|---|---------------------------|
| • Robot make | : | ABB |
| • Model | : | IRB 1520 |
| • Pay load capacity | : | 4.5 kg |
| • Maximum reach | : | 1.5 M |
| • configuration | : | Articulated / jointed arm |
| • gripper type | : | mechanical gripper |
| • no. of axes | : | 6. |

PROCEDURE :

- Turn on the robot and connect it steadily
- For major axis:
 - use left and right for axis 1.
 - use up and down for axis 2
 - use clockwise and anti-clockwise for axis 3.
- For minor axis:
 - use left and right for axis 4
 - use up and down for axis 5
 - use clockwise and anti-clockwise for axis 6.
- Use these functions to perform simple pick and place operation.

RESULT :

Thus, simple pick and place was performed successfully.

AIM:

To perform a simple programming using Move L command instructions for IRB1520 1B robot in robot studio.

APPARATUS REQUIRED:

Robot Studio simulation software

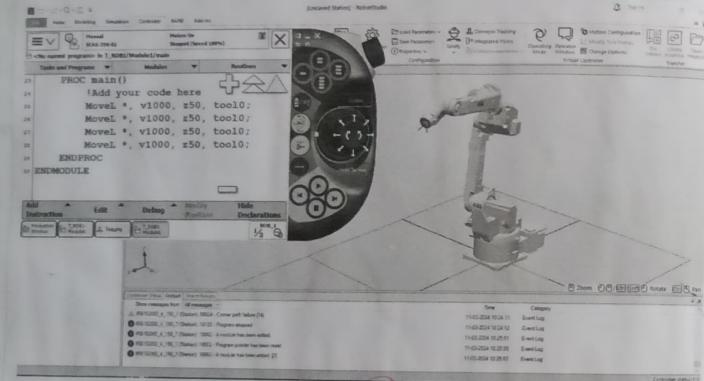
PROCEDURE :

- i) Open IRB1520 robot controller from virtual controller.
- ii) Open the joy pendant and turn it to manual mode.
- iii) Open the program editor and start the program
- iv) Select the Move L command from 'add instruction' section and modify the position.
- v) Move the robot after modifying the position
- vi) Play the simple program in Auto mode.

Results:

The simple programming using Move L instruction in Robot Studio performed successfully.

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Expt. Name Simple programming using wait time command. Date : 04/3/24

AIM:

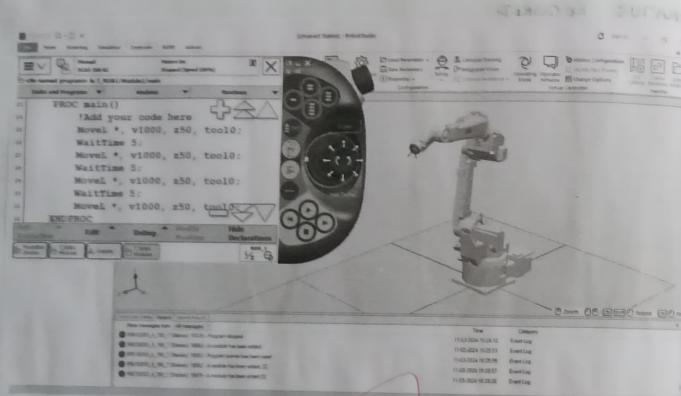
To perform a simple programming using wait time command in IRB1520 robot in Robot Studio.

APPARATUS REQUIRED:

Robot studio simulation software.

PROCEDURE:

- i) Open IRB1520 robot controller from virtual controller.
- ii) Open the joy pendant and turn it to Move L command.
- iii) Open the program editor and start the program.
- iv) After performing Move L command add Wait Time of 5 seconds.
- v) Play the simple program in autemode and verify.



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PROGRAM :

PROC main () :

Move L *, V1000, Z50, T0010;

Wait time 10;

Move L *, V1000, Z50, T0010;

Wait time 10;

END PROC

END MODULE

Result :

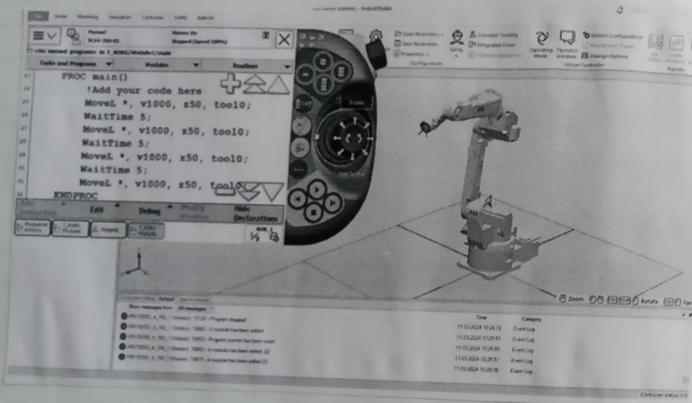
Thus, simple programming using waitTime command in IRB1520 TD robot in robot studio was performed successfully.

AIM:

Simulation of simple program using WAIT command in Automatic mode using Robot Studio.

APPARATUS REQUIRED :

Robot studio simulation software.

PROCEDURE :

- i) Open IRB1520 1D robot controller from virtual controller.
- ii) Open the program editor and start the program.
- iii) After performing basic move L command, add Wait command from the add instructions section with a wait time of 10 seconds.
- iv) Switch the operator pendant to automatic mode.
- v) Play and verify the program.

PROGRAM :

```
PROC Main ()  
    MoreL*, V1000, Z50, toolD;  
    wait time 10;  
    MoreL*, V1000, Z50, toolD;  
    wait time 10;  
END PROC  
END MODULE.
```

Result :

Thus the simple programming by adding wait time command in automatic mode in Robot Studio is performed successfully.

AIM :

To perform simple program of palletizing operation in the given pallet with IRB 1520 ID industrial robot.

ROBOT SPECIFICATIONS:

16	15	14	13
9	10	11	12
8	7	6	5
1	2	3	4

50 50

- i) Robot make : ABB
- ii) Robot model : IRB 1520
- iii) Pay load capacity : 4.5 kgs
- iv) Maximum reach : 1.5 m
- v) Configuration : Articulated arm
- vi) gripper type : mechanical gripper
- vii) no. of axis : 6 axis.

PROCEDURE:

- i) Turn on the robot and connect it steadily.
- ii) For major axis :
 - use left and right for axis 1
 - use up and down for axis 2
 - use clockwise and anticlockwise for axis 3.
- iii) For minor axis :
 - use left and right for axis 4
 - use up and down for axis 5
 - use clockwise and anticlockwise for axis 6.
- iv) use these functions to perform palletizing operation in the given

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pallet.

Result:

Thus, the palletizing operation was performed successfully.

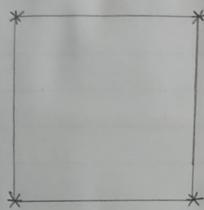
AIM :

Performing square tracing operation in Robot Studio.

APPARATUS :

Robot Studio simulation software.

PROCEDURE :



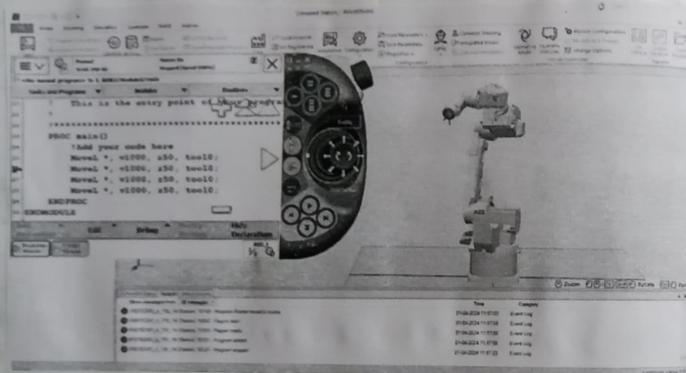
- i) Open IRB1520 1D robot controller from virtual controller.
- ii) Open the program editor and start the program.
- iii) Using Move L command, modify the target positions of the end effector in such a way that it moves in a square tracing path.
- iv) Switch the far pendant to automatic mode.

CODE :

```

PROC main()
MoveL*, v1000, z50, tool0;
MoveL*, v1000, z50, tool0;
MoveL*, v1000, z50, tool0;
END PROC
END MODULE

```



Result :

Thus, the square tracing operation is performed in the Robot Studio.

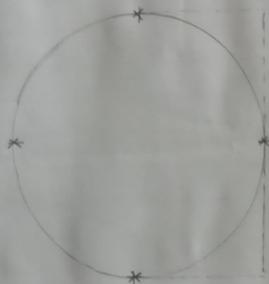
AIM :

Performing circle tracing operation in Robot studio.

APPARATUS :

Robot simulation software.

PROCEDURE :



- i) Open IRB1520 1D robot controller from virtual controller
- ii) Open the flex pendant and turn it to manual mode
- iii) Open the program editor and start the program ch01
- iv) Modify the position of the end effector in orthogonal position using More C.
- v) Repeat the same steps to trace a complete circle
- vi) Switch the flex pendant to automatic mode.
- vii) Play and verify the program.

CODE :

Proc main()

MoveC *, *, V1000, Z10, tool0;

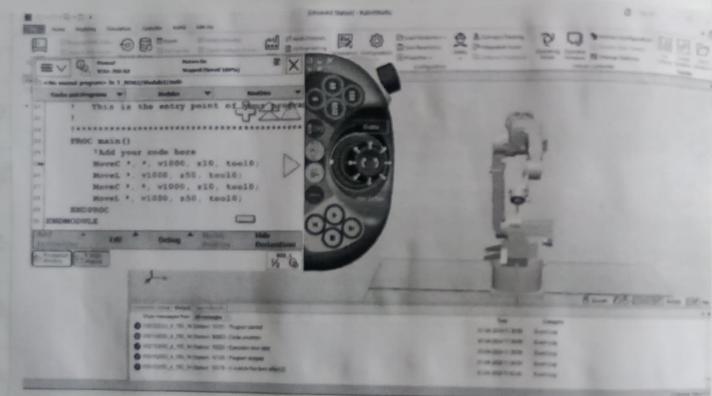
MoveL *, V1000, Z50, tool0;

MoveC *, *, V1000, Z10, tool0;

MoveL *, V1000, Z50, tool0;

END PROC

END MODULE



Result :

Thus, the circle tracing operation was successfully performed in Robot Studio.

AIM :

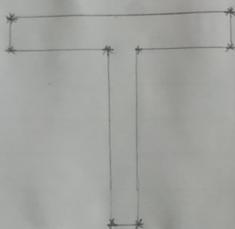
Performing letter tracing operation in Robot Studio.

APPARATUS:

Robot Studio simulation software.

PROCEDURE :

- i) Open IRB1520 1D robot controller from virtual controller.
- ii) Open the flex pendant and turn it to manual mode.
- iii) open the program editor and start your program.
- iv) Using Morel command, modify the target positions of the end effector in such a way that it moves in path of the alphabet T.
- v) Switch the flex pendant to automatic mode
- vi) Play and verify the program.



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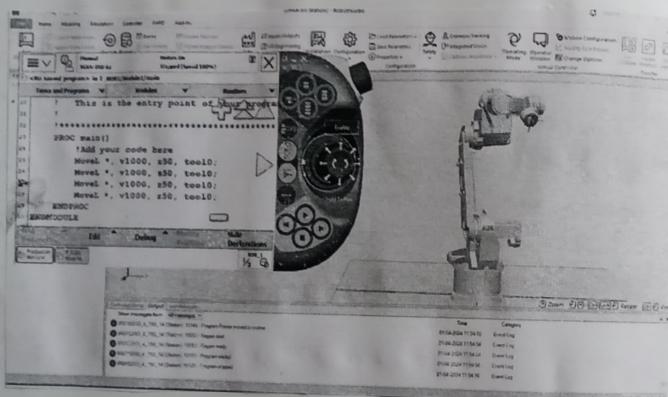
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CODE :

```

PROC main()
    MoreL*, V1000, Z50, tool0;
    MoreL*, V1000, Z50, tool0;
    MoreL*, V1000, Z50, tool0;
    MoreL*, V1000, Z50, tool0;
    MoreL*, V1000, Z50, tool0;
END PROC
END MODULE.

```



Result :

Thus, the tracing operation of the letter T in Robot studio was performed successfully.