

DIMENSIONLESS GROUPS

Nu

$$hL/k_f$$

Bi

$$hL/k_s$$

Fo

$$\alpha t / L^2$$

Bo

$$vL/\alpha$$

Sh

$$kL/D$$

→ Br

$$mv^2/k\Delta T$$

→ Da

$$\tau k, \frac{(-r_A)V}{F_{A0}}$$

Eu

$$\frac{P}{\rho v^2}$$

Sc

$$\frac{\nu}{D}$$

Ma

$$\frac{v}{c}$$

jo

$$Sh Re^{-1} Sc^{-1/3}$$

jH

$$Nu Re^{-1} Pr^{-1/3}$$

→ Le

$$\frac{D}{\alpha}$$

→ Gz

$$\frac{\pi}{4} Re Pr \frac{D}{L}$$

De

$$\lambda/T$$

- St (okes)

$$esD^2/\mu v$$

Re

$$ev^D/\mu$$

Pr

$$v/\alpha$$

Rg

$$Gr Pr$$

Gr

$$\frac{L^3 e^2 \beta \Delta T}{\mu^2}$$

C_D

$$\frac{F_D}{\frac{1}{2} e v^2 A_C}$$

f

$$\frac{F_R}{A \cdot \frac{1}{2} e v^2}$$

- F_r

$$v^2/gD \text{ --- Fronde}$$

- St (anton)

$$h/evcp$$

= We

$$ev^2D/\sigma$$

Pc

$$Dv/\alpha$$

Φ

$$\frac{V}{(SA)_{ext}} \sqrt{\frac{\kappa}{D_{AB}}}$$

- kn

$$\frac{\lambda}{L}$$

Dimensionless Groups

Nusselt

Biot

Fourier

Bodenstein

$$= \frac{L/k_f}{1/h} = \frac{\text{resistance to conduction (of the fluid)}}{\text{resistance to convection}}$$

Nusselt

$$Nu = \frac{hL}{\underset{\substack{\downarrow \\ \text{fluid}}}{K_f}} = \frac{\text{convective heat transport}}{\text{diffusive heat transport - conduction}}$$

- used in correlations for determining h

$$Nu = Nu(Re, Pr, Br, \epsilon/d)$$

is viscous dissipation is small:

$$Nu = Nu(Re, Pr, \epsilon/d)$$

$$\text{sphere: } Nu = 2 + 0.6 Re^{1/2} Pr^{1/3}$$

$= 2$ if stationary fluid

$Nu < 1$ \rightarrow cond. dominates
resistance to convection limiting

$Nu > 1$ \rightarrow resistance to conduction limiting
Conv. dominates

Biot

$$Bi = \frac{hL}{K_s \rightarrow \text{solid}} = \frac{L/k_s}{1/h} = \frac{\text{convective resistance}}{\text{conductive resistance}}$$

- use to determine what is more important in limiting heat transfer

Fourier

$$Fo = \frac{\alpha t}{L^2} = \frac{\text{heat conduction rate}}{\text{rate of internal energy storage}}$$

- non-dimensional time parameter

Bodenstein

$$Bo = \frac{v d}{D_{AB}} = (Re)(Sc) = \frac{\text{total momentum transfer}}{\text{molecular mass transfer}}$$

(like Re)

measures flow contribution made by molecular diffusion

Sherwood

$$Sh = \frac{KL}{D_{AB}} = \frac{\text{Conv. m.t.}}{\text{diffusive m.t.}}$$

Mass transfer to/from bubbles : $Sh = \frac{K_c D}{D_{AB}} = 0.991 Pe^{1/3}$

turbulent tube flow :

$$Sh_D = 0.04 Re_D^{0.75} Sc^{0.33}$$

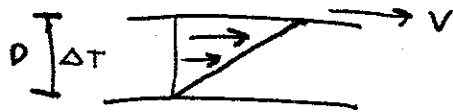
Convective transport off of a dissolving plate :

$$\bar{Sh} = 0.66 Re_c^{1/2} Sc^{1/3}$$

- use to find D_{AB} from empirical correlations

Brinkman

$$Br = \frac{\mu (v/D)^2}{K \Delta T / D^2} = \frac{\text{heat produced by viscous dissipation}}{\text{heat transport by conduction}}$$



if $\mu \downarrow$, $Br \downarrow$, less out
viscous heating terms

$$= \frac{\mu v^2}{K \Delta T}$$

Damköhler

$$Da = \tau K$$

1st order rxn, CSTR

$$= \frac{(-r_A)V}{F_{A0}} = \frac{\text{rate of rxn}}{\text{rate of convective transport}}$$

If $Da > 1$ convective transfer limited

$Da < 1$ rxn rate limited

CSTR : $Da = 0.1 \sim 10\%$ conversion

$Da = 10^4 \sim 90\%$ conversion

Euler

$$Eu = \frac{\text{pressure force}}{\text{inertial force}} = \frac{P}{\rho V^2}$$

- Comes from non-dimensionalizing Navier-stokes

Schmidt

$$Sc = \frac{V}{D_{AB}} = \frac{\mu}{\rho D_{AB}}$$

$$\begin{array}{l} \text{momentum} \longrightarrow \delta \\ \text{mass} \longrightarrow \delta_c \end{array} = Sc^{1/3}$$

Mach

$$Ma = \frac{V}{C}$$

↖
speed of sound

j_D - Chilton-Colburn j -factor

$$j_D = \frac{Sh}{Re Sc^{1/3}}$$

$$j_H = j_D = f(Re, \text{geometry}, BC's)$$

- relate heat and mass transfer

flat plate: $j_H = j_D = 0.332 Re_x^{-1/2}$
(forced convection) length of plate = x

- use to determine mass transfer coefficient

Lewis

$$Le = \frac{D_{AB}}{\alpha} = \frac{\text{mass diffusivity}}{\text{thermal diffusivity}}$$

- use in BC theory

$$\delta_c \text{ vs } \delta_t$$

- if need to heat to get a rxn going
(overcome ΔE)

Graetz

$$Gz = \frac{\pi}{4} Re Pr \frac{D}{L} = f(Re, Pr, D/L)$$

Laminar pipe flow + free conv in horizontal pipe

Deborah

$$De = \frac{\lambda}{T} = \frac{\text{char. time of material}}{\text{char. time of process}}$$

"silly putty" example

- Visco-elastic fluids

De small - flow

De large - break

Stokes

$$St = \frac{\rho g D^2}{\mu v} = \frac{\text{gravitational force}}{\text{viscous force}}$$

Reynolds

$$Re = \frac{\rho v D}{\mu} = \frac{\text{inertial force}}{\text{viscous force}} = \frac{\text{conv. mom. trans.}}{\text{diff. mom. trans.}}$$

- like Nu , Sc

- Correlations for friction factor

non-dimen. of $N-S$

$$\frac{D\vec{V}^+}{Dt^+} = -\nabla^+ p^+ + \underbrace{\left(\frac{\mu}{\rho v D}\right)}_{1/Re} \nabla^{+2} \vec{V}^+ + \underbrace{\left(\frac{g D}{v^2}\right)}_{1/Fr} \frac{\vec{S}}{S}$$

each term
divide \wedge by E_u to get this

Prandtl

$$Pr = \frac{\nu}{\alpha} = \frac{C_p \mu}{k} = \frac{\text{momentum diffusion}}{\text{thermal diffusion}}$$

comes from non-dimensionalization of energy eqn.

$$\frac{DT^*}{D+^*} = \frac{1}{Re Pr} \nabla^{+2} T + \frac{Br}{Re Pr} \Phi^+ \quad \xrightarrow{\text{dissipation}}$$

$$Pr_{H_2O} = 7$$

$$Pr_{\text{gases}} \sim 0.6 - 1$$

j_H Colburn Factor

$$j_H = St Pr^{2/3} = \frac{C_f}{2} = Nu Re^{-1} Pr^{-1/3}$$

$$= \frac{h}{\rho v C_p} \left(\frac{C_p \mu}{k} \right)^{2/3} \quad \frac{C_f}{2} = St \quad (\text{only valid if } Pr \approx 1)$$

Reynolds said : $j_H = Pr^{2/3} \quad (\text{exp't})$

Colburn said : $j_H = St Pr^{2/3} \quad (\text{exp't})$
↑ added this

- we can compute h from frictional and drag information of the fluid

Rayleigh

$$Ra = Gr Pr$$

- useless

Groschoff

$$Gr = \frac{L^3 \rho^2 g \beta \Delta T}{\mu^2} = \frac{\text{buoyancy force}}{\text{viscous force}}$$

↑ thermal expansion $-\frac{1}{\rho} \frac{d\rho}{dT}$

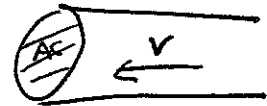
- free convection

- cigarette smoke rises until cools and viscous forces are not important anymore - then viscous forces take over and it spreads out

Drag Coefficient C_D

$$C_D = \frac{F_D}{\frac{1}{2} \rho v^2 A_c}$$

↑ drag force ↑ face area



$$F_D = C_D \frac{1}{2} \rho v^2 A_c = C_D (\pi R^2) \left(\frac{1}{2} \rho v^2 \right)$$

Fanning Friction Factor f

$$F_K = (2\pi R L) \left(\frac{1}{2} \rho v^2 \right) f$$

$$f = \frac{F_K}{2\pi R L \frac{1}{2} \rho v^2} = \frac{F_K}{A \cdot \frac{1}{2} \rho v^2}$$

Froude

$$Fr = \frac{v^2}{gD} = \frac{\text{inertial force}}{\text{gravitational force}}$$

- non-dimensionalizing $N-S$

Stanton

$$St = \frac{h}{\rho v C_p} = \frac{\text{convective heat transport}}{\text{momentum transport (convective)}}$$

- only can be used in correlating forced convection data

$$St = f(Re, Pr)$$

$$\text{Reynolds analogy : } St = \frac{C_f}{2}$$

only if $Pr = 1$ and no form drag

Colburn analogy : valid for wide range of Pr

$$\frac{C_f}{2} = St \cdot Pr^{2/3}$$

Weber

$$We = \frac{\text{Inertial forces}}{\text{Surface forces}} = \frac{\rho v^2 D}{\sigma}$$

↗ char length
↘ surface tension

- bubble and drop formation

Peclet

$$Pe = \frac{Dv}{\alpha} = \frac{\text{conv. momentum transport}}{\text{molecular heat transport}}$$

$$Pe = Re Pr$$

Thiele

$$\text{Thiele} : \frac{V}{S A_{ext}} \sqrt{\frac{K}{D_{AB}}} = \phi = \frac{\text{reaction rate}}{\text{rate of diffusion into catalyst}}$$

- diffusion into porous catalysts

From : 1st order rxn

$$\frac{d^2 C_A}{dx^2} - \frac{K}{D_{AB}} C_A = 0$$

$$\frac{C_A}{C_{A \text{ surface}}} = \frac{\cosh \left(\sqrt{\frac{K}{D_{AB}}} (L-x) \right)}{\cosh \left(\sqrt{\frac{K}{D_{AB}}} L \right)}$$

cylindrical pore



no convective
flux in - flux out
+ rxn = 0

high ϕ : rate of diffusion slower than rxn rate
mass transfer limiting

Knudsen

$$Kn = \frac{\text{mean free path}}{\text{distance of pore characteristic length}}$$