### The Rate and Volume expressions and Stoichiometry

Stoichiometry:

Basis: use limiting reactant (arbitrarily choose A for example)

$$A + \frac{b}{a}B \longrightarrow \frac{c}{a}C + \frac{d}{a}D$$

$$-\int_{A} = -\int_{B} = \int_{C} = \int_{D}$$

$$0$$
They arrive positive (consumed) (formed)

Stoichiometric table: (use to evaluate molar changes in species due to Rom.)

Species	Initially (mol)	(hange (mol)	Remoining (mol)
A	Ma	-(NAO XA)	NA = NA = (1-24)
B	1 NB2	- = (NAO XA)	NB = NBO - a NAS XA
C	Neo	+ & (NAD XA)	Nc = Nco + E Nao XA
<b>D</b>	$\mathcal{N}_{Do}$	+ & (NAO XA)	16 = No. + = Na. XA
I (med)	N <sub>T</sub> 。		NI = NIO
ر ماهای این این این این این این این این این ا	No		NT = NTO + ( = + = - = - 1) NO)
			<u> </u>

$$\delta = \frac{\partial}{\partial a} + \frac{C}{a} - \frac{1}{a} = \frac{\partial}{\partial a} + \frac{1}{a} + \frac{1}{a} = \frac{\partial}{\partial a} + \frac{1}{a} + \frac{1}{a} = \frac{\partial}{\partial a} + \frac{\partial}{\partial a} = \frac{\partial}{\partial$$

Rate and Volume expressions cont.

Volume change with Reaction:

$$V = V_0 \left( \frac{P_0}{P} \right) \frac{T}{T_0} \left( \frac{Z}{Z_0} \right) \frac{N_T}{N_{T_0}}$$

$$N_T = N_{To} + \delta N_{Ao} X$$

YAON XAO (905 ON MUNICIPAL)  $\frac{N_T}{N_{T_0}} = 1 + \frac{N_{A_0}}{N_{T_0}} S X_A$ 

Ideal gos:

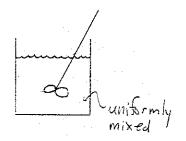
CA = PA = YAPT

= 
$$RC_AC_B$$
  $A+B \rightarrow C$  } second order  
=  $RC_A^2$   $2A \rightarrow C$ 

= le'CA ~ where le'= le CB } psuedo First order conc. of B >> conc. of A and tempors essablish const.

# General Reactor Design

# 1) Batch Reactor



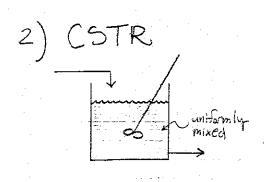
- a) composition changes with time, however, at any given instant the composition throughout the reactor is uniform
- b) Generally used for liquid phase reactions

#### advantages

- · simple, needs little supporting equipment
- · Ideal for small scale laboratory studies on reaction Kinetics
- · for specially chemicals, polymers, pharmaceuticals

#### Disadvantages

- · low production capacitús
- · high labor costs per unit production



a) Ideal feature is the assumption of complete imitorinity of conc. and temp. throughout the reactor. — to approach this ideal mixing pattern it is necessary that the feed to intimately mixed with the contents of the reactor in a time interval that is very small compared to the mean residence time of the fluid flowing through the vessel

#### advantages

- · God when temp. control is a critical aspect
- · good when cortalyst must be kept in suspension
- · for large scale operation when rate of each win is fairly high to extremely high

#### Disadvantages

\* Conversion of readout per volume reador 15 smallest of the flow readors (high Capital costs)

# 3) PFR



Plug flow (fluid elements more with a uniform velocity along parallel) stream lines/ highly turbulent flow

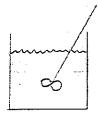
#### advantages.

- · easy to maintain
- · usually produces highest convension per reactor volume of any flow reactor

#### Disadvantages

· Difficult to control temperature (hot spots can occur when txn is highly) exothermic

### Batch Reactor



$$\frac{dN_A}{dt} = -\int_{\Gamma_A}^{V} dV =$$

Conversion

$$X_{A} = \frac{N_{A0} - N_{A}}{N_{A0}}$$

$$N_{A} = N_{A0} (1 - X_{A})$$

Differential form:

Integral form:

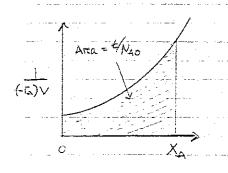
$$N_{A0} \frac{dX_A}{dE} = -\Gamma_A V$$

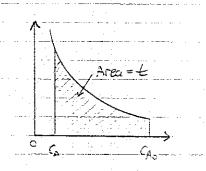
t = NAO J AXA and SUESde = NAO JAXA

note: These egns are completely general and apply to const. /non-const. density (volume) and temp. reactions

Semi-batch (V= V(E))

- · Density (volume) changes occur due to the Stoichrometry of the reaction
- · Temp. Changes occur due to external heating looks or energy generated by the RXD.

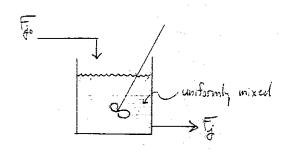




General Case

Constant - density Systems

### CSTR



material Balance:

$$F_{A_0} = F_A - \Gamma_A V$$
  $F_A = F_{A_0} (1 - \chi_A)$ 

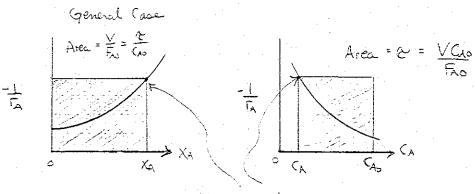
$$F_{Ao} X_A = (-V_A)V$$

$$= \frac{C_{Ao} X_A}{-C_0}$$

Space times

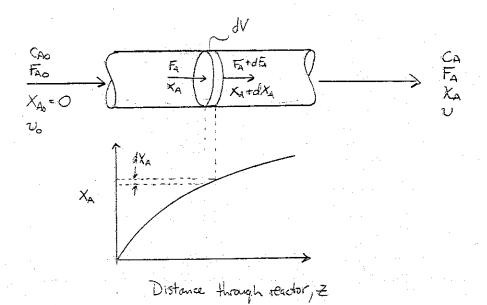
Space Velocity

$$=$$
  $\frac{V}{V_o}$ 



Condition's within reactor and at the exit

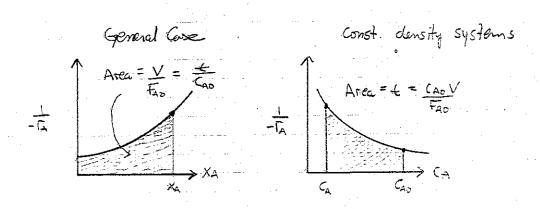
### PFR



Material Balance:

input = output + disappearance by reaction + accumulation  $\overline{A} = \overline{A} + d\overline{A} + (-\overline{A}) dV$   $\overline{A} = A + dV$ 

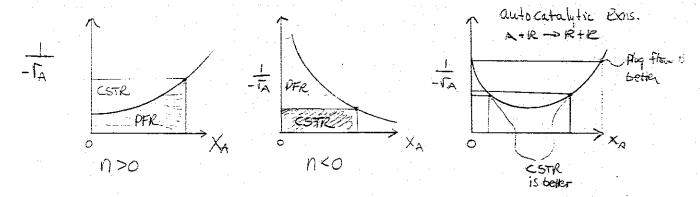
$$\frac{V}{T_{Ab}} = \frac{\mathcal{E}}{C_{Ab}} = \int_{0}^{X_{A}} \frac{dX_{A}}{-T_{A}} \ll \text{design egn.}$$



# Choosing The Right Kind of Reactor

### Rule 1. For single reactions

To minimize the reactor volume, keep the concentration as high as possible for a reactant whose order is n > 1. For components where n < 1 beep the concentration low.



minimize area under curve (-v. x. x.); this also applies to multiple reactor configurations.

CSTR

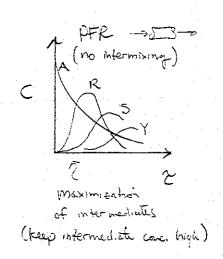
reduces to that of a

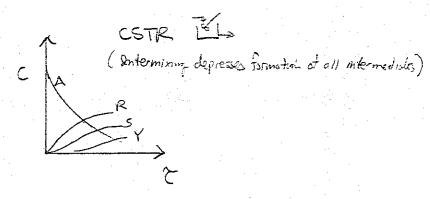
PFR.

### Rule 2: For reactions in series

#### A-R-S-...Y-Z

To maximize any intermediate, do not mix fluids that have different concentrations of the active ingredients-reactants or intermediates.





Rule 3: For parallel reactions

R desired  $n_1$  low order  $A \xrightarrow{2} S \qquad n_2 \qquad \text{in hermical exter}$   $n_3 \qquad \text{high order}$ 

To get best product distribution:

- · low CA favors the reaction of lowest order
- · high CA favors the reaction of highest order
- · If the desired reaction is of intermediate order then some intermediate & will give the best product distribution
- o For reactions all of the same order the product distribution is not affected by the concentration level.

Rule 4: Effect of Temperature on Product Distribution

A  $\stackrel{!}{\rightarrow}$  R  $\stackrel{?}{\rightarrow}$  S

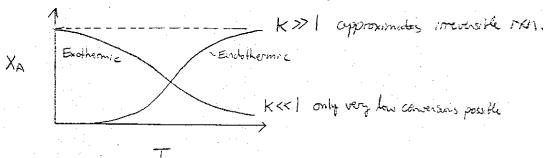
A  $\stackrel{!}{\rightarrow}$  R  $\stackrel{!}{\rightarrow}$  R with  $k_1 = k_2 \cdot e^{-E_2/RT}$ S  $k_2 = k_2 \cdot e^{-E_2/RT}$ 

high T favois ixin. with larger E, while to T towns reaction with smaller E.

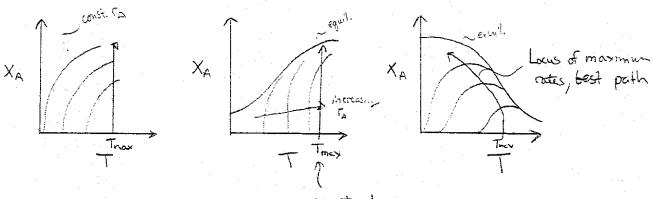
#### Non-Isothermal Reactors

For non-Isothermal reactors, both mass and energy balances must be considered.

Effect of Temperature on equilibrium conversion



Consider general Shape of conversion vs. Temp. Plots

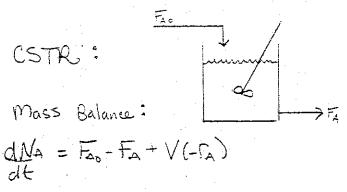


operate at max possible temperature allowable by materials

For non-wothermal design mass and everyy Exclances must be solved simultaneously

For a botch reactor: mass:  $N_{A0} \frac{d \chi_A}{d t} = V \Gamma_A(\chi_A, T)$ \_hest transfered Energy: mCp dI = V(-DHrm) (XA,T) + qAk C accumulation q= U(Tr-T) Ctemp. of heating medium for adiabatic operation q=0 Graphical representation of energy balance egn. For mothermic PXII. (AHRKO)

.



\* at Heady state the CSTR operates isothermathy, which is a result of complete mixing. So, both the mass and energy balances can be considered independently (uncoupled)

The second response to the second second

For steady-state operation

Energy Balance:

for steady-state and adiabatic

Use mass balance to eliminate the rate term in the energy balance



Multiple steady-states in a CSTR (First-order Rxn)

Energy Balance: (Steady-State)

-Fao XA (ΔΗ) = E. PG (T-TO) + AKU(T-T,)

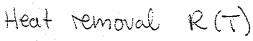
Mass Balance:

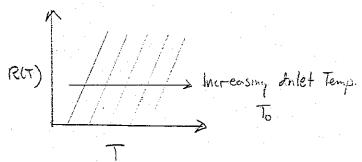
Substitute mass balance (XI) into energy balance

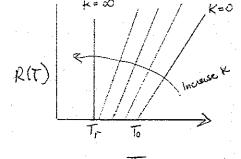
FAO(-DHF) re = FAO PG(T-TO) + AKU (T-TF)

-6(T) = heat generation term

R(T) = Heat removal term



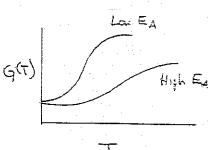


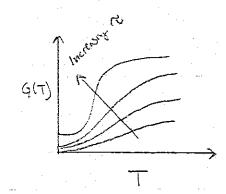


Slope increases & intercept moves to the left

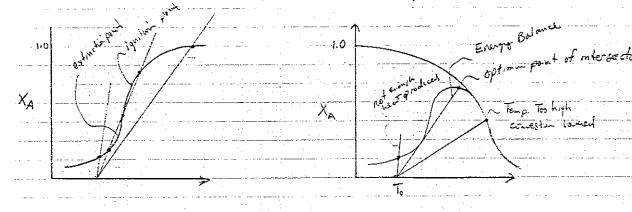
For Tr>To the intercept moves to the right







#### Consider both mass and Energy Balances



exothermic is reversible txn.

Exothermir RVERSIBLE FXD

## Non-Ideal Reactors

Factors to describe the contacting or flow pattern in a reactor:

- 1. RTD or residence time distribution of material that is flowing through the reactor
- 2. State of aggregation of the flowing material, its tendency to dump and for a group of molecules to move about together
- 3. Earliness and lateress of mixing of material in the vessel

RTD: E = exit age distribution [fraction of material that has resided in the reactor between & and exce

SEdt=1 dimensionless

Determining E (Experimentally)

| pulse input | Stup input |

Pulse Experiment:

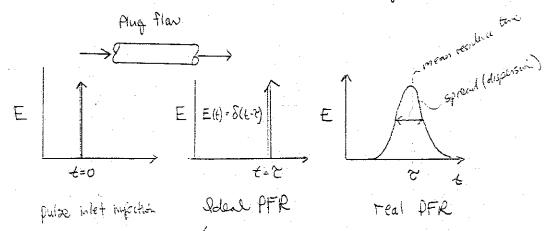
C

Aren = 

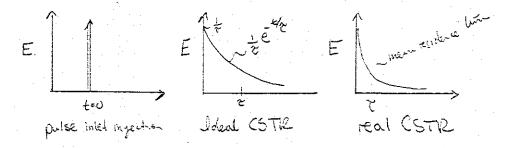
E(+) =  $\frac{\partial}{\partial x}$ Total amount of material injected into reactor

 $E(t) = \underbrace{C(t)}_{c}$ 

Reactor response to a pulse Injection.



CSTR 00



Odeal RTD: PFR - E(t) = S(t-2)

CSTR - E(t) = Le-4/2

Mean Residence time 15 the Centroid of the RTD

For CSTR the RTD is derived from a transient muss balance

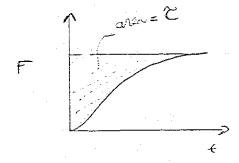
$$VdC = MS(t) - FC$$
 S.C. at t=0 C=0 dt contet

Using antegrating factor ~ C = M e

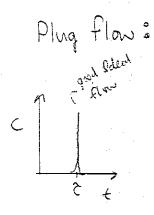
## Step experiment:

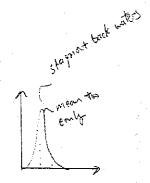
$$E(t) = \frac{d}{dt} \left[ \frac{C(t)}{Co} \right]$$
Step conc

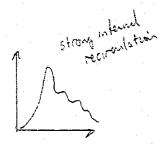
### Other Distribution functions:

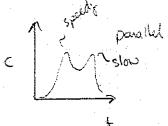


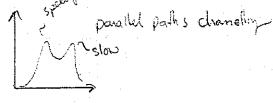
### Interpretation of RTD:

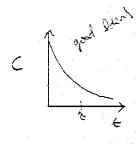


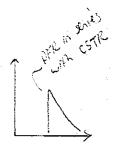




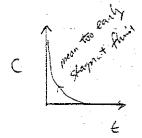


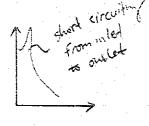




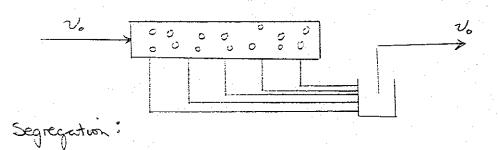








### Segregation and Maximum Mixedness



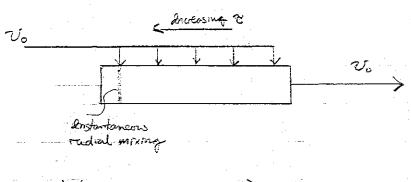
Batches of molecules are removed from the reactor at different locations along the reactor in such a manner to duplicate the RTD function E(t). Lumpmy all of the molecules that have the same residence time in the reactor into the same globule.

$$\bar{X} = \int_{0}^{\alpha} X(t) E(t) dt$$

X(t) ~ determined for a batch reactor dNa = (-TA)V

E(+) ~ determined for specific reactor of interest

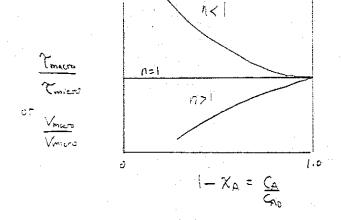
Maximum Mixedness:



$$\frac{dX}{dt} = \frac{\Gamma_{\Delta} + \frac{E(t)}{1 - F(t)}}{C_{A_0}} \times \frac{1}{1 - F(t)}$$

For first order TXN. Segregation and maximum mixedness are equivalent because conversion is independent of concentration, so mixing with sunnimportant.

For a given RTD and Reaction orders >1 maximum mixerness model gives lower bound on conversion.

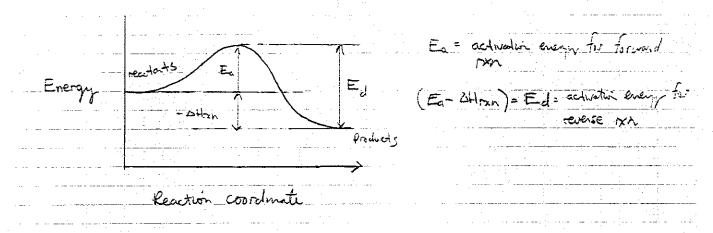


For N > 1  $X_{sey} > X_{max min} \Leftarrow Keep conc. as high as possible For <math>N < 1$   $X_{max min} > X_{sey} \Leftarrow Keep conc. as how as presible$ 

# Transition State Theory

The reacting system is postulated to pass through a configuration of minimum potential energy as it goes from reactants to products, and the rate of passage through this configuration is the rate of reaction.

- 1. The # of activated complexes is determined by an equilibrium with reactant motecules
- 2. It is assumed that the generation of products by decomposition of the transition state complex doesn't affect this equilibrium



AB+C (ABC) (ABC) A+BC

C transton Site complex

Equilibrium Constant: partitui function for   

$$K_c^{\dagger} = \frac{Q_{\pm}^{\circ}}{Q_{AB}^{\circ}} \frac{e^{-E/RT}}{e^{-E/RT}}$$

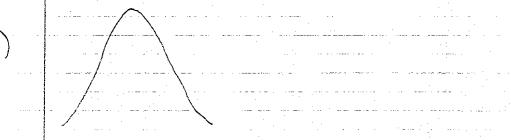
rate of reaction:

- assume one vibrational degree of freedom is fixed by the movement through the transition state

The exponential term ~

The probability that a molecule will be in a particular energy state, Ei, is given by the Boltzmann law, P(E;) × g, e-1/KT

المنا المستسلطينية المرازات المرازات المستريدين بالمارات المستريد



#### Features of TST:

- Predicts only first order behavior for the unimolecular txn. This failure is due to the assumption of universal equilibrium between reactants and the transition state complex.
  - At bu pressures the collisional deactivation process becomes very slow, since collisions are infrequent, and the rate of decomposition becomes large compared to deactivation. In such an event, equilibrium cannot be established; nearly every motecule which is activated will decompose to product.

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Samples less configurations (more ordered) (ASO) #	(Less orders)		
(\$\s^{\sigma}\)	> (DS),	The second secon	
	<del></del>		

## Unimolecular Reactions

$$A+A \Longrightarrow A^*+A (k_1,k_1)$$
 $A^* \longrightarrow products (k_2)$ 

$$\frac{dC_A^*}{dt} = k_1 C_A^2 - k_1 C_A^* C_A - k_2 C_A^* \approx 0 \quad PSSH$$

$$C_{A}^{*} = \frac{k_{1}C_{A}^{2}}{k_{2} + k_{-1}C_{A}}$$

rate = 
$$k_2 C_A^* = \frac{k_1 k_2 C_A^2}{k_2 + k_{-1} C_A}$$

Two limits ~

at high concentrations k-1 CA >> k2 (high pressure)

rate 2 k1k2 CA

at low concentrations 12-1 (4 CE lez (low pressure)

rate = k, C2

### P5517

assume that the concentration of the intermediates is very low (i.e. the consumption of the intermediates is very rapid, hence, not changing with time)

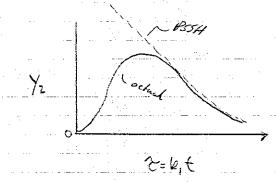
Consider:

$$R \xrightarrow{k_1} I \xrightarrow{k_2} P$$

$$\lambda = \frac{k_2}{k_1}$$
  $\hat{y}_1 = \frac{[R]}{[R]_0}$   $\hat{y}_2 = \frac{[I]}{[R_0]}$   $c = k_1 t$ 

$$\bigcirc \frac{d\hat{y}_{i}}{dz} = -\hat{y}_{i}$$

(2) 
$$\frac{1}{\lambda} \frac{d\hat{y}_2}{dz} = \hat{y}, -\hat{y}_2 \quad \text{as} \quad \lambda \rightarrow \infty \quad \frac{d\hat{y}_1}{dz} \approx 0 \quad |e_2\rangle > |e_1\rangle$$

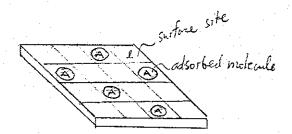


PSSH, depends on 2 and 2 and can fall apart at both short and long times.

### LHAW Kinetics

Adsorption Stotherms:

$$A+L \stackrel{k_1}{\rightleftharpoons} AL$$



Langmuit:

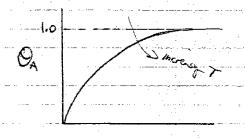
cosumptions: - Uniformly energetic adsorption sites

- no interactions between adsorbed surface species

- Mono layer Coverage

at equilibrium TAdsorptin = Tdesorptin

bold siles adjubed siles



Freund lich Isotherm

good for 
$$\Theta_A = \alpha C_A^m m < 1$$

surface coveres Tempkin Isotherm  $(Q = Q_0(1-d\Theta))$  - Heat of advorption is linear with surface covering  $\Theta_A = \frac{12T}{Q_0} \ln \left[ \frac{1}{K_A} e^{-Q_0} \right]_{C_A}^{\infty}$ 

Rate Expressions:

To = RSFC+ KaCA - KO Co

(1+kzCa+kz(R)

- 1 Postulate a mechanism
- @ write molar balances on each species
- 3 Invoke FSSH for adsorbed intermediates
- @ Elminute concentrations of adsorbed species from rate expression

## Derivation of Van't Hiff's Law

afternate Dessialen  

$$d(\frac{G}{RT}) = \frac{1}{RT}dG - \frac{E}{RT^2}dT$$

$$dG = -SdT + VJP G = H - TS$$

