

ISSUE / REVISIÓN	DRAWN / DIBUJADO	APPROVED / APROVADO	DATE / FECHA (dd/mm/yy)	STATUS / ESTADO (BLOCKED = BLOQUEADO, RELEASED = LIBERADO)
A00	MÓNICA CABRERA	DANI CARRILLO	29/05/2019	BLOCKED

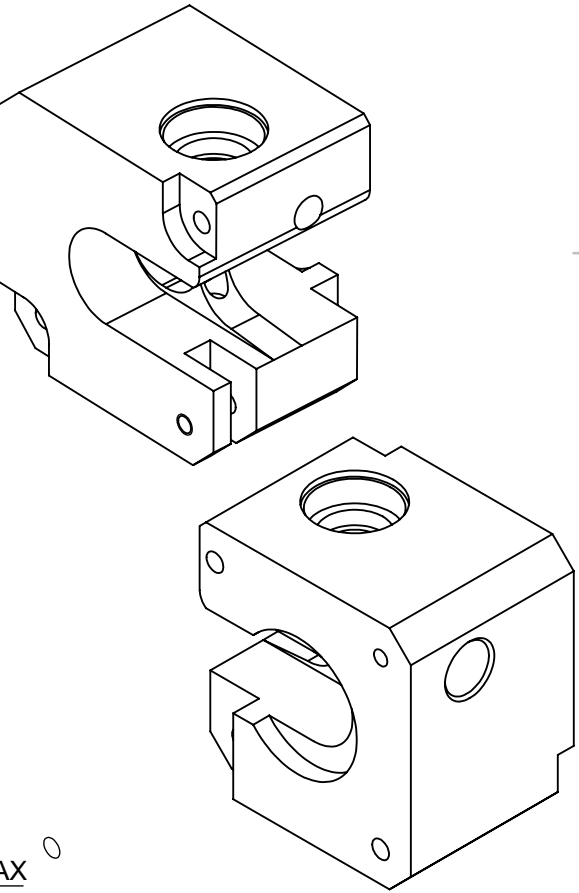
NOTES / NOTAS

DIGITAL SHAPE MODEL (STP FILE), OR DIGITAL DRAWING (DXF FILE), IN THIS ORDER, IS BASIS WHERE DIMENSIONS ARE OMITTED
MODELO DIGITAL (STP ARCHIVO), O PLANO DIGITAL (ARCHIVO DXF), EN ESTE ORDEN, COMO REFERENCIA EN CASO DE OMISIÓN DE MEDIDAS

TOLERANCES UNLESS OTHERWISE STATED: DIN 2768-mk
TOLERANCIAS A MENOS QUE ESTÉ INDICADO: DIN 2768-mk

MACHINED SURFACE ROUGHNESS UNLESS OTHERWISE STATED: Ra 6.3µm
RUGOSIDAD SUPERFICIAL DE CARA MECANIZADA A MENOS QUE ESTÉ INDICADO: Ra 6.3µm

0.05 A



MATERIAL: AL-6082 (T6)	SIZE / TAMAÑO A3
DXF FILE / ARCHIVO: N/A	SCALE / ESCALA 2:1
STP FILE / ARCHIVO: 14047_A00.STEP	DO NOT SCALE DRAWING / NO CAMBIAR LA ESCALA
DOCUMENT DESCRIPTION / DESCRIPCIÓN DE DOCUMENTO 040M07C02.0P026G EXTRUDER BODY RIGHT	SHEET NUMBER / HOJA NÚMERO 1/3
DOCUMENT CODE / CÓDIGO DE DOCUMENTO 14047	ISSUE / REVISIÓN A00
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Technical drawing of a mechanical part showing two circular features, Y and X, and dimensions. Feature Y is a circular hole with a diameter of 4,60. Feature X is a circular hole with a diameter of 10,27. The part has a central vertical axis and a horizontal axis. The dimensions are indicated by arrows and text: 4,60 for the diameter of feature Y, and 10,27 for the diameter of feature X. The part is shown in a cross-section view with hatching. The drawing includes a title block with the text 'x2 R6,50' and a dimension line indicating a radius of 6,50 for the fillet between the two features.

Technical drawing of a mechanical part, likely a valve or plug, showing a cross-section with various dimensions and tolerances.

Dimensions and Tolerances:

- Overall diameter: $\phi 14,40$
- Length of the main body: $13,450 \text{ h}8 \left(\begin{smallmatrix} +0,027 \\ 0 \end{smallmatrix} \right)$
- Inner diameter of the main body: $\phi 10,50$
- Inner diameter of the central hole: $\phi 6,50 \left(\begin{smallmatrix} +0,10 \\ 0 \end{smallmatrix} \right)$
- Length of the central hole: 1
- Length of the tapered section: 5
- Length of the bottom section: $7,50$
- Overall length: $13,50$
- Bottom diameter: $\phi 3,80 \left(\begin{smallmatrix} +0,10 \\ 0 \end{smallmatrix} \right)$

Note: $1 \times 60^\circ$ (Chamfer)

Technical drawing of a mechanical part, likely a bush or sleeve, showing a cross-section with a central bore and a stepped outer profile. The drawing includes dimensions for diameters, lengths, and angles. A hatched area on the right indicates a specific material or finish. A circular feature is visible on the right side of the part.

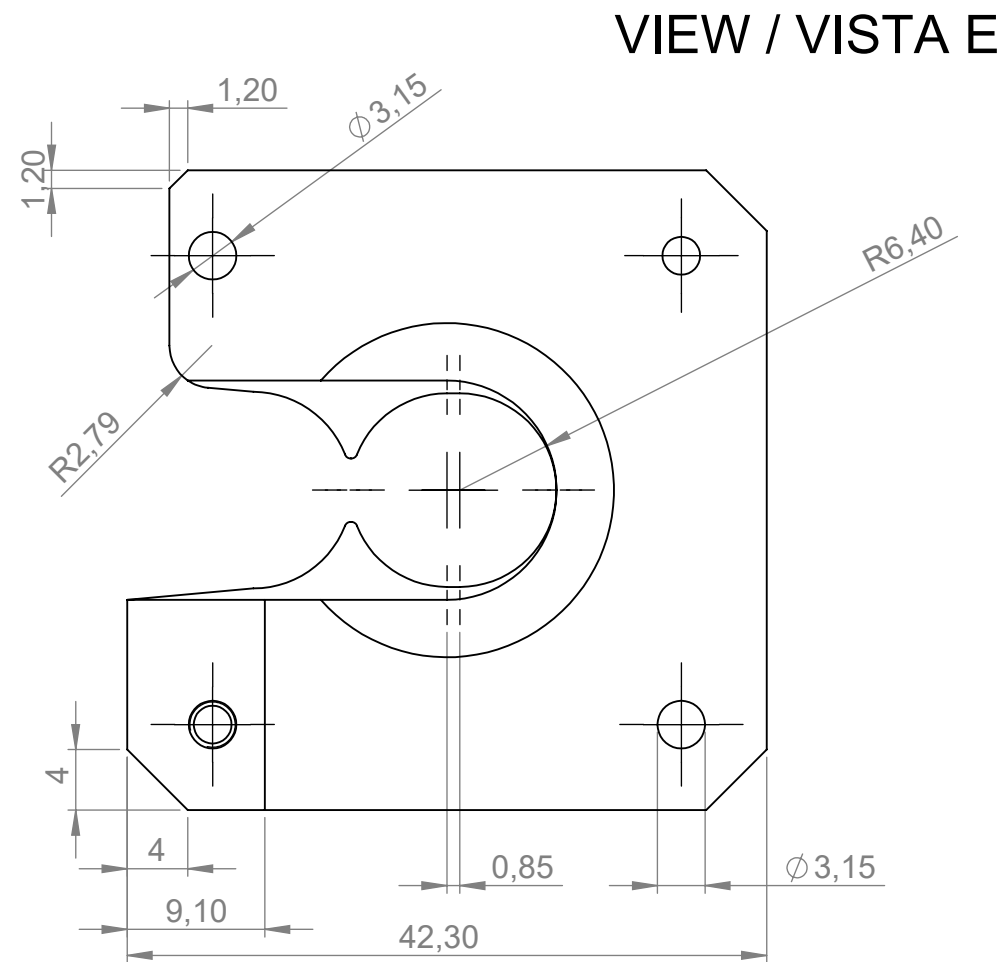
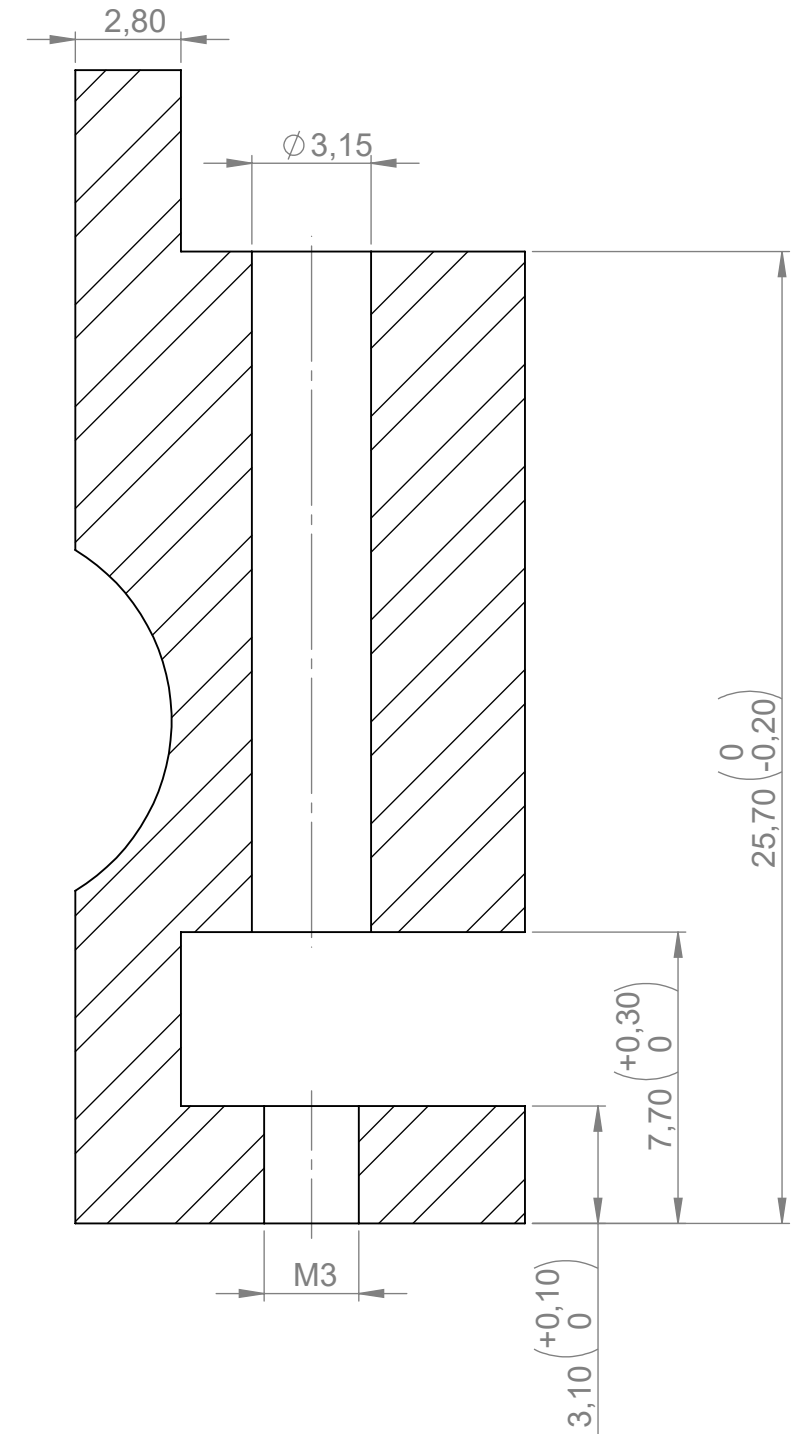
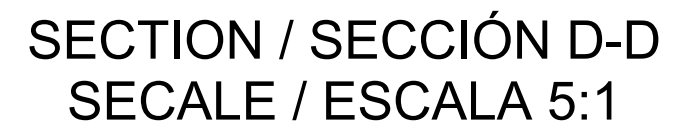
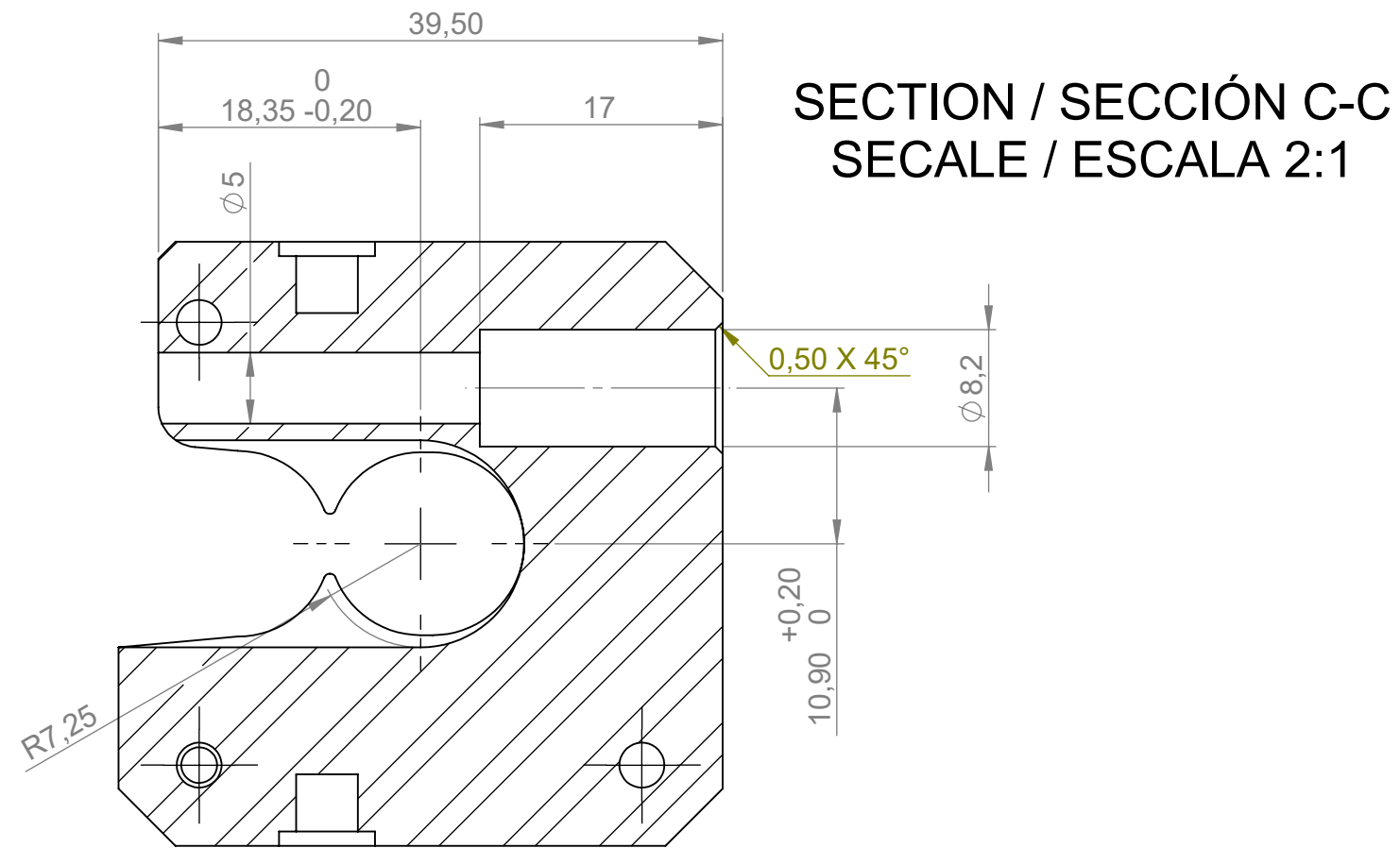
Dimensions and Tolerances:

- Top diameter: $\phi 3,80 \begin{smallmatrix} +0,10 \\ 0 \end{smallmatrix}$
- Top chamfer: $0,70 \times 60^\circ$
- Second diameter: $\phi 6,50 \begin{smallmatrix} +0,10 \\ 0 \end{smallmatrix}$
- Third diameter: $\phi 10,50$
- Fourth diameter: $\phi 13,450 \text{ H8} \begin{smallmatrix} (+0,027) \\ 0 \end{smallmatrix}$
- Bottom diameter: $\phi 14,40$
- Lengths: 1 , 5 , $7,50$, $13,50$
- Angle: $1 \times 60^\circ$

Surface Finish: $\phi 0.1 \text{ B}$

Material/Finish: LX 5:1

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DOCUMENT DESCRIPTION / DESCRIPCIÓN DE DOCUMENTO		DO NOT SCALE DRAWING NO CAMBIAR LA ESCALA	
040M07C02.0P026G		SHEET NUMBER / HOJA NÚMERO	
EXTRUDER BODY RIGHT		2/3	
DOCUMENT CODE / CÓDIGO DE DOCUMENTO		ISSUE / REVISIÓN	
14047		A00	
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MATERIAL: AL-6802 (T6)		SIZE TAMAÑO A3	
DXF FILE / ARCHIVO: N/A		SCALE / ESCALA 2:1	
STP FILE / ARCHIVO: 14047_A00.STEP		DO NOT SCALE DRAWING NO CAMBIAR LA ESCALA	
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