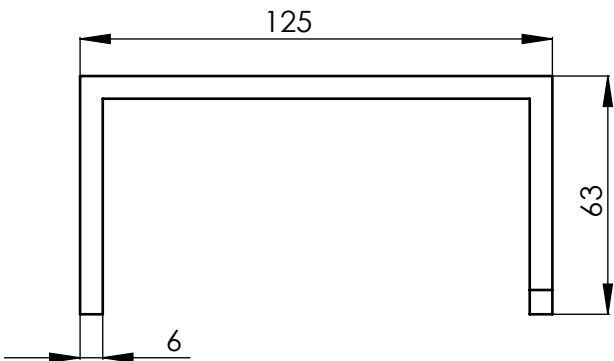
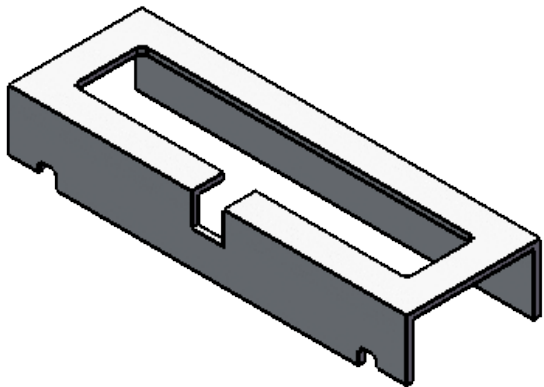
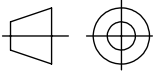


These fillets radii are not crucial and can be machined at operative's discretion but no bigger than 5mm



Radii for these fillets can be machined at operative's discretion for ease and speed of manufacturing given end mill to be use



FUNDACIÓ cim BARCELONATECH	1	EN AW 6063		373x125x63		-		-	
	Quant.	Material		Max dimensions		Heat treatment		Coating	
	General dimensional tolerances by DIN 7168-M		General geometrical tolerances by DIN 7168		Minimum surface roughness Ra=6.3	Attached files: -			
						Created on: 20/07/2017		Printed on: 10/10/2017	
		Reference number Calibration Y Axis					Project: BCN3D SigmaX		
							System: Útils Muntatge		
							Assembly: Mecànica		
	Scale 1:2	Designed Fabio Palmini		Drawn Fabio Palmini		Part: Calibration Y Axis			
	Sheet / Total 1/1	Checked Eric Pallarés		Aproved Eric Pallarés		Drawing version V1.1		Contact Eric Pallarés 93.401.71.71	
	Sheet format A3	<input type="checkbox"/> Views <input type="checkbox"/> Cuts & Sections <input type="checkbox"/> Dimensioning <input type="checkbox"/> Tolerances <input type="checkbox"/> Printing box							