

Table of contents

- [Resonance Tank Capacitor and Output Capacitor](#)
 - [Inputs and claculated parameters](#)
 - [Output capacitor Co](#)
 - [Formulas](#)
 - [Numerical Implementation of the Formulas](#)
 - [First proposition](#)
 - [Second proposition](#)
 - [Comparaison](#)
 - [Resonanat capacitor Cr](#)
 - [Chosing a capacitor for Cr](#)
 - [Understanding the Derating Curve of the Capacitors](#)
 - [Resonant capacitors configuration](#)
 - [References](#)

Resonance Tank Capacitor and Output Capacitor

Inputs and claculated parameters

Input datas	
V_In_min	360.0
V_In_nom	380.0
V_In_max	400.0
Vo_min	42.0
Vo_nom	48.0
Vo_max	54.0
Power	1200.0
f_nom	100000.0

Output datas	
Lnc	3.000000e+00
Qec	5.500000e-01
Cr_nF	1.162090e+02
n	4.000000e+00
Lr_uH	2.179700e+01
Lm_uH	6.539200e+01
fsw_min	6.017000e+04
fsw_max	1.562200e+05
Im_rms	6.992000e+00
Io	2.500000e+01
loe_rms	7.636000e+00
los_rms	3.054500e+01
Ir_rms	1.035400e+01
L_second_uH	4.087000e+00
Re_nom	2.490100e+01
Re_110	2.263700e+01
Cr	1.162090e-07
Lr	2.179700e-05
Lm	6.539200e-05

Output capacitor Co

Formulas

For a resistive load, the output capacitor is determined by

$$C_o \geq C_{o_{min}} = \frac{I_o}{8 \cdot f_{sw} \cdot \Delta V_{out}}$$

Where: - C_o : Output capacitance (Farads, F) - I_o : Output load current (Amperes, A) - f_{sw} : Switching frequency of the converter (Hertz, Hz) - ΔV_{out} : Maximum allowed output voltage ripple (Volts, V)

$$ESR_{max} = \frac{\Delta V_{out}}{I_{rect_peak}} = \frac{\Delta V_{out}}{\frac{\pi}{4} \cdot I_o \cdot 2}$$

$$I_{C_o} = I_o \sqrt{\frac{\pi^2}{8} - 1}$$

Where: - I_{C_o} : RMS current of the capacitor @ $f_{sw} = f_{nom}$ See page 26, 27 [

](#referencesID_03_1).
 By default, you can found all formula of this chapeter in the same ref
 For a resistive load, the output capacitor is determined by

$$C_o \geq C_{o_{min}}$$

$$C_{o_{min}} = \frac{I_o}{8 \cdot f_{sw} \cdot \Delta V_{outC}}$$

Where:

- C_o : Output capacitance (Farads, F)
- I_o : Output load current (Amperes, A)
- f_{sw} : Switching frequency of the converter (Hertz, Hz)
- ΔV_{out} : Maximum allowed output voltage ripple (Volts, V)

$$ESR_{max} = \frac{\Delta V_{outR}}{I_{rect_peak}}$$

$$I_{rect_peak} = \frac{\pi}{4} \cdot I_o \cdot 2$$

$$I_{C_o} = I_o \sqrt{\frac{\pi^2}{8} - 1}$$

Where:

- I_{C_o} : RMS current of the capacitor @ $f_{sw} = f_{nom}$

And the total ripple voltage can be:

- $V_{out} \approx V_{outR} + V_{outC}$

In this design we will verify:

- $V_{outR} < \frac{V_{outMax}}{2}$
- $V_{outC} < \frac{V_{outMax}}{2}$

See page 26, 27 [\[1\]](#).

By default, you can find all formulas of this chapter in the same reference.

Numerical Implementation of the Formulas

We must use fsw_min to the worst case

$$I_o = 25.000 \text{ (A)}$$

$$f_{sw_{min}} = 60170.000 \text{ (Hz)}$$

$$DV = 0.250 \text{ (vpp)}$$

$$\begin{aligned} Co_{min_{uF}} &= 1 \times 10^6 \cdot \frac{I_o}{8 \cdot f_{sw_{min}} \cdot DV} \\ &= 1 \times 10^6 \cdot \frac{25.000}{8 \cdot 60170.000 \cdot 0.250} \\ &= 207.745 \text{ (uF)} \end{aligned}$$

$$\begin{aligned} ESR_{max_m} &= 1 \times 10^3 \cdot \frac{DV}{I_o \cdot \frac{\pi}{2}} \\ &= 1 \times 10^3 \cdot \frac{0.250}{25.000 \cdot \frac{3.142}{2}} \\ &= 6.366 \text{ (m}\Omega\text{)} \end{aligned}$$

$$\begin{aligned} I_{Co} &= I_o \cdot \sqrt{\frac{(\pi)^2}{8} - 1} \\ &= 25.000 \cdot \sqrt{\frac{(3.142)^2}{8} - 1} \\ &= 12.086 \text{ (Arms)} \end{aligned}$$

$$I_o = 25.000 \text{ (A)}$$

$$f_{sw_{min}} = 60170.000 \text{ (Hz)}$$

$$DV = 0.250 \text{ (vpp)}$$

$$\begin{aligned} C_{o_{min_{uF}}} &= 1 \times 10^6 \cdot \frac{I_o}{8 \cdot f_{sw_{min}} \cdot DV} \\ &= 1 \times 10^6 \cdot \frac{25.000}{8 \cdot 60170.000 \cdot 0.250} \\ &= 207.745 \text{ (uF)} \end{aligned}$$

$$\begin{aligned} ESR_{max_m} &= 1 \times 10^3 \cdot \frac{DV}{I_o \cdot \frac{\pi}{2}} \\ &= 1 \times 10^3 \cdot \frac{0.250}{25.000 \cdot \frac{3.142}{2}} \\ &= 6.366 \text{ (m}\Omega\text{)} \end{aligned}$$

$$\begin{aligned} I_{Co} &= I_o \cdot \sqrt{\frac{(\pi)^2}{8} - 1} \\ &= 25.000 \cdot \sqrt{\frac{(3.142)^2}{8} - 1} \\ &= 12.086 \text{ (Arms)} \end{aligned}$$

First proposition

B40910A8127M000 aluminum electrolytic capacitors with Temp_max = 150°C, Below a screenshot of the datasheet [\[2\]](#).

Technical data and ordering codes

C_R 120 Hz 20 °C μF	Case dimensions ¹⁾ d x l mm	ESR_{max} 100 kHz 20 °C Ω	$I_{\text{AC,R}}$ 100 kHz 125 °C A	$I_{\text{AC,max}}$ 100 kHz 135 °C A	Ordering code (composition see below)
$V_R = 63 \text{ V DC}$					
82	10 x 10.2 10 x 10.5	0.022	4.0	2.8	B40910A8826M***
100	10 x 10.2 10 x 10.5	0.022	4.0	2.8	B40910A8107M***
100	10 x 12.5 10 x 12.8	0.017	4.6	3.2	B40910B8107M***
120	10 x 12.5 10 x 12.8	0.017	4.6	3.2	B40910A8127M***
150	10 x 16.5 10 x 16.8	0.013	5.5	3.8	B40910A8157M***
180	10 x 16.5 10 x 16.8	0.013	5.5	3.8	B40910A8187M***

Figure 1: B40910A8127M000 aluminum electrolytic capacitors with Temp_max = 150°C

Let's start with a configuration of 5 capacitors in parallel

$$\text{Nb}_{capa} = 6$$

$$C_{capa_{nom}} = 120 \text{ (uF)}$$

$$\text{Margin} = 20 \text{ (\%)}$$

$$\begin{aligned} C_{capa} &= C_{capa_{nom}} \cdot \left(1 - \frac{\text{Margin}}{100}\right) \\ &= 120 \cdot \left(1 - \frac{20}{100}\right) \\ &= 96.000 \text{ (uF, Worst case)} \end{aligned}$$

$$\begin{aligned} C_{eq} &= C_{capa} \cdot \text{Nb}_{capa} \\ &= 96.000 \cdot 6 \\ &= 576.000 \text{ (uF > 208uF ok)} \end{aligned}$$

$$\text{ESR}_{capa} = 17 \text{ (}\Omega \text{ @ 100kHz)}$$

$$\begin{aligned} \text{ESR}_{eq} &= \frac{\text{ESR}_{capa}}{\text{Nb}_{capa}} \\ &= \frac{17}{6} \\ &= 2.833 \text{ (}\Omega < 6.36\text{m OK)} \end{aligned}$$

$$\text{I}_{capa_{max}} = 4.600$$

$$\begin{aligned} \text{I}_{eq_{max}} &= \text{I}_{capa_{max}} \cdot \text{Nb}_{capa} \\ &= 4.600 \cdot 6 \\ &= 27.600 \text{ (@ Arms @ 125°C 100kHz > 12.08Arms ok)} \end{aligned}$$

Voltage ripples

$$\begin{aligned}
\Delta V_{outC} &= \frac{I_o}{8 \cdot f_{sw_{min}} \cdot C_{eq} \cdot 1 \times 10^{-6}} \\
&= \frac{25.000}{8 \cdot 60170.000 \cdot 576.000 \cdot 1 \times 10^{-6}} \\
&= 0.090
\end{aligned}$$

$$\begin{aligned}
I_{rect_{peak}} &= I_o \cdot \frac{\pi}{2} \\
&= 25.000 \cdot \frac{3.142}{2} \\
&= 39.270
\end{aligned}$$

$$\begin{aligned}
\Delta V_{outR} &= I_{rect_{peak}} \cdot ESR_{eq} \cdot 1 \times 10^{-3} \\
&= 39.270 \cdot 2.833 \cdot 1 \times 10^{-3} \\
&= 0.111
\end{aligned}$$

$$\begin{aligned}
\Delta V_{out} &= \Delta V_{outR} + \Delta V_{outC} \\
&= 0.111 + 0.090 \\
&= 0.201 \quad (< 0.25mV)
\end{aligned}$$

Self heating

Power Dissipation of Each Capacitor

$$\begin{aligned}
I_{each_{capa}} &= \frac{I_{Co}}{Nb_{capa}} \\
&= \frac{12.086}{6} \\
&= 2.014
\end{aligned}$$

$$\begin{aligned}
P_{selfHeating} &= ESR_{capa} \cdot 1 \times 10^{-3} \cdot (I_{each_{capa}})^2 \\
&= 17 \cdot 1 \times 10^{-3} \cdot (2.014)^2 \\
&= 0.069 \quad (W)
\end{aligned}$$

Estimation of Thermal Resistance Rth

$$\Delta_T = 150 - 125 = 25 \text{ (}^\circ\text{C)}$$

$$\text{ESR} = 0.017$$

$$I = 4.600 \text{ (Arms)}$$

$$\begin{aligned} P_{dissip} &= \text{ESR} \cdot (I)^2 \\ &= 0.017 \cdot (4.600)^2 \\ &= 0.360 \text{ (W)} \end{aligned}$$

$$\begin{aligned} R_{th} &= \frac{\Delta_T}{P_{dissip}} \\ &= \frac{25}{0.360} \\ &= 69.498 \text{ (}^\circ\text{C/W)} \end{aligned}$$

The self heating estimation and the max ambient temp

$$\begin{aligned} \Delta_T &= P_{selfHeating} \cdot R_{th} \\ &= 0.069 \cdot 69.498 \\ &= 4.794 \text{ (}^\circ\text{C} \Rightarrow \text{low delta temp)} \end{aligned}$$

$$\text{Margin} = 30 \text{ (}^\circ\text{C)}$$

$$T_{max} = 150$$

$$\begin{aligned} T_{amb_{max}} &= T_{max} - \Delta_T - \text{Margin} \\ &= 150 - 4.794 - 30 \\ &= 115.206 \text{ (}^\circ\text{C)} \end{aligned}$$

Voltage margin

$$V_{O_{max}} = 54.000 \text{ (VDC)}$$

$$V_{max_{datasheet}} = 63 \text{ (VDC)}$$

$$\begin{aligned} \text{Voltage}_{Margin} &= 100 \cdot \frac{V_{max_{datasheet}} - V_{O_{max}}}{V_{max_{datasheet}}} \\ &= 100 \cdot \frac{63 - 54.000}{63} \\ &= 14.286 \text{ (\%)} \end{aligned}$$

This solution is acceptable, but the voltage margin is limited.

Second proposition

EMHS101ARA331MMN0S aluminum electrolytic capacitors with Temp_max = 150°C, Below a screenshot of the datasheet [\[4\]](#).

WV (V _{dc})	Cap (μF)	Size code	ESR (Ω max./100kHz)		Rated ripple current (mA _{rms} /125°C, 100kHz)	Part No.
			20°C	−40°C		
100	110	KE0	0.17	2.5	920	EMHS101□RA111MKE0S
	150	KG5	0.13	1.8	1,030	EMHS101□RA151MKG5S
	160	LH0	0.098	1.3	1,640	EMHS101□RA161MLH0S
	200	MH0	0.091	0.98	1,720	EMHS101□RA201MMH0S
	240	LN0	0.063	0.80	2,230	EMHS101□RA241MLN0S
	330	MN0	0.059	0.59	2,300	EMHS101□RA331MMN0S

Figure 2: EMHS101ARA331MMN0S aluminum electrolytic capacitors with Temp_{max} = 150°C

Let's start with a configuration of 5 capacitors in parallel

$$Nb_{capa} = 10$$

$$C_{capa_{nom}} = 330 \text{ (}\mu\text{F)}$$

$$\text{Margin} = 20 \text{ (\%)}$$

$$\begin{aligned}
 C_{capa} &= C_{capa_{nom}} \cdot \left(1 - \frac{\text{Margin}}{100}\right) \\
 &= 330 \cdot \left(1 - \frac{20}{100}\right) \\
 &= 264.000 \text{ (}\mu\text{F, Worst case)}
 \end{aligned}$$

$$\begin{aligned}
 C_{eq} &= C_{capa} \cdot Nb_{capa} \\
 &= 264.000 \cdot 10 \\
 &= 2640.000 \text{ (}\mu\text{F} > 208\mu\text{F ok)}
 \end{aligned}$$

$$ESR_{capa} = 59 \text{ (}\Omega \text{ @ 100kHz)}$$

$$\begin{aligned}
 ESR_{eq} &= \frac{ESR_{capa}}{Nb_{capa}} \\
 &= \frac{59}{10} \\
 &= 5.900 \text{ (}\Omega < 6.36\text{m OK)}
 \end{aligned}$$

$$I_{capa_{max}} = 2.300$$

$$\begin{aligned}
 I_{eq_{max}} &= I_{capa_{max}} \cdot Nb_{capa} \\
 &= 2.300 \cdot 10 \\
 &= 23.000 \text{ (@ Arms)}
 \end{aligned}$$

Voltage ripples

$$\begin{aligned}
\Delta V_{outC} &= \frac{I_o}{8 \cdot f_{sw_{min}} \cdot C_{eq} \cdot 1 \times 10^{-6}} \\
&= \frac{25.000}{8 \cdot 60170.000 \cdot 2640.000 \cdot 1 \times 10^{-6}} \\
&= 0.020
\end{aligned}$$

$$\begin{aligned}
I_{rect_{peak}} &= I_o \cdot \frac{\pi}{2} \\
&= 25.000 \cdot \frac{3.142}{2} \\
&= 39.270
\end{aligned}$$

$$\begin{aligned}
\Delta V_{outR} &= I_{rect_{peak}} \cdot ESR_{eq} \cdot 1 \times 10^{-3} \\
&= 39.270 \cdot 5.900 \cdot 1 \times 10^{-3} \\
&= 0.232
\end{aligned}$$

$$\begin{aligned}
\Delta V_{out} &= \Delta V_{outR} + \Delta V_{outC} \\
&= 0.232 + 0.020 \\
&= 0.251 \text{ (clause to 0.25mV)}
\end{aligned}$$

Self heating

Power Dissipation of Each Capacitor

$$\begin{aligned}
I_{each_{capa}} &= \frac{I_{Co}}{Nb_{capa}} \\
&= \frac{12.086}{10} \\
&= 1.209
\end{aligned}$$

$$\begin{aligned}
P_{selfHeating} &= ESR_{capa} \cdot 1 \times 10^{-3} \cdot (I_{each_{capa}})^2 \\
&= 59 \cdot 1 \times 10^{-3} \cdot (1.209)^2 \\
&= 0.086 \text{ (W)}
\end{aligned}$$

Estimation of Thermal Resistance Rth

$$\Delta_T = 150 - 125 = 25 \text{ (}^\circ\text{C)}$$

$$\begin{aligned} P_{dissip} &= \text{ESR}_{capa} \cdot 1 \times 10^{-3} \cdot (\text{I}_{capa_{max}})^2 \\ &= 59 \cdot 1 \times 10^{-3} \cdot (2.300)^2 \\ &= 0.312 \text{ (W)} \end{aligned}$$

$$\begin{aligned} R_{th} &= \frac{\Delta_T}{P_{dissip}} \\ &= \frac{25}{0.312} \\ &= 80.100 \text{ (}^\circ\text{C/W)} \end{aligned}$$

The self heating estimation and the max ambient temp

$$\begin{aligned} \Delta_T &= P_{selfHeating} \cdot R_{th} \\ &= 0.086 \cdot 80.100 \\ &= 6.903 \text{ (}^\circ\text{C} => \text{low delta temp)} \end{aligned}$$

$$\text{Margin} = 30 \text{ (}^\circ\text{C)}$$

$$T_{max} = 150$$

$$\begin{aligned} T_{amb_{max}} &= T_{max} - \Delta_T - \text{Margin} \\ &= 150 - 6.903 - 30 \\ &= 113.097 \text{ (}^\circ\text{C)} \end{aligned}$$

$$V_{o_{max}} = 54.000 \text{ (VDC)}$$

$$V_{max_{datasheet}} = 100 \text{ (VDC)}$$

$$\begin{aligned} \text{Voltage}_{Margin} &= 100 \cdot \frac{V_{max_{datasheet}} - V_{o_{max}}}{V_{max_{datasheet}}} \\ &= 100 \cdot \frac{100 - 54.000}{100} \\ &= 46.000 \text{ (\%)} \end{aligned}$$

Comparaison

	requirements	Solutio1	Solutio2
ESR_eq	6.37	2.83	5.90
C_eq	207.74	576.00	2640.00
Ieq_max	12.09	27.60	23.00
VmaxDC	54.00	63.00	100.00
Delta_V_out	0.25	0.20	0.25
C_capa	NaN	96.00	264.00
Nb_capa	NaN	6.00	10.00
P_selfHeating	NaN	0.07	0.09
T_amb_max	NaN	115.21	113.10
Voltage_Margin	NaN	14.29	46.00

The voltage margin in the first solution is limited (16% in the worst case). However, I propose we proceed with this option, given the number of parallel capacitors. Care must be taken in control to prevent any overshoot or transient voltage, especially when Vout is at Vout_max.

Resonanat capacitor Cr

Chosing a capacitor for Cr

The inputs data

$$Cr_{nF} = 116.209 \text{ (nF)}$$

$$V_{In_{max}} = 400.000 \text{ (V)}$$

$$fsw_{min} = 60170.000 \text{ (Hz)}$$

The RMS voltage of the resonant capacitor

$$\begin{aligned}
X_{Cr} &= \frac{1}{2 \cdot \pi \cdot f_{sw_{min}} \cdot Cr_{nF} \cdot 1 \times 10^{-9}} \\
&= \frac{1}{2 \cdot 3.142 \cdot 60170.000 \cdot 116.209 \cdot 1 \times 10^{-9}} \\
&= 22.761 \text{ (Ohm)}
\end{aligned}$$

$$\begin{aligned}
V_{Cr} &= Ir_{rms} \cdot X_{Cr} \\
&= 10.354 \cdot 22.761 \\
&= 235.672 \text{ (V)}
\end{aligned}$$

$$\begin{aligned}
V_{Cr_{rms}} &= \sqrt{\left(\frac{V_{In_{max}}}{2}\right)^2 + (V_{Cr})^2} \\
&= \sqrt{\left(\frac{400.000}{2}\right)^2 + (235.672)^2} \\
&= 309.098 \text{ (vrms)}
\end{aligned}$$

Starting with the **B3267*L** film capacitors, the maximum rated DC voltage is 2000V. [\[2\]](#).

The design value of Cr is 116.2 nF
Below are some possible combinations for constructing this resonant capacitor:

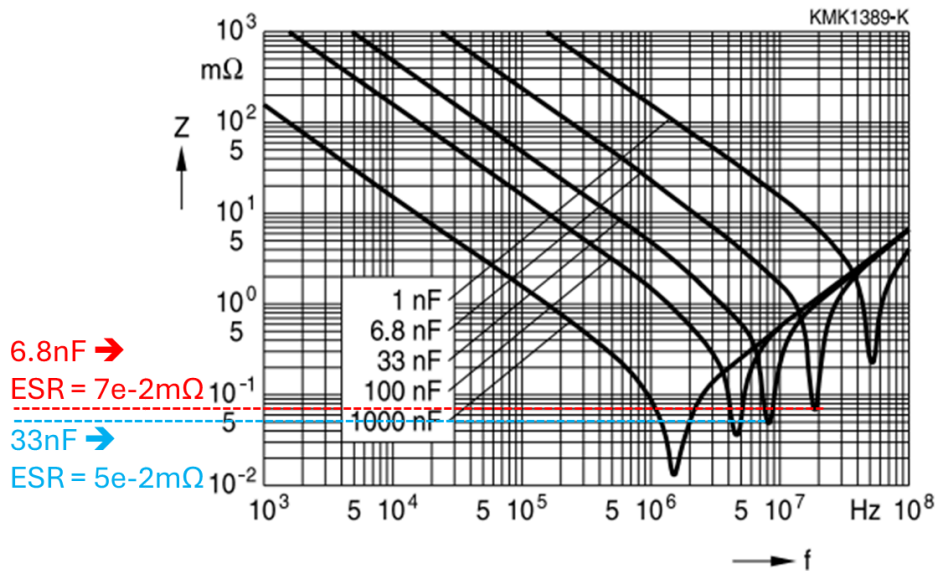
	Nominal_capa_nF	Nb capas in parallel	total capa nF	error %
0	6.2	19	117.8	1.4
1	6.8	17	115.6	-0.5
2	8.2	14	114.8	-1.2
3	10.0	12	120.0	3.3
4	12.0	10	120.0	3.3
5	15.0	8	120.0	3.3
6	22.0	5	110.0	-5.3
7	33.0	4	132.0	13.6
8	47.0	2	94.0	-19.1
9	56.0	2	112.0	-3.6
10	68.0	2	136.0	17.0

The current of each element capacitor

$$Ir_{rms1} = 1.294$$

The 15 nF, 15 mm, 2000 VDC TDK MKP capacitor meets both the Vrms and Irms requirements.

Impedance Z versus frequency f (typical values)



$$I_{RMS}(T_A) = I_{RMS, T_A \leq 100^\circ C} \cdot F_T(T_A)$$

$$V_{RMS}(T_A) = V_{RMS, T_A \leq 100^\circ C} \cdot F_T(T_A)$$

And F_T is given by the following curve:

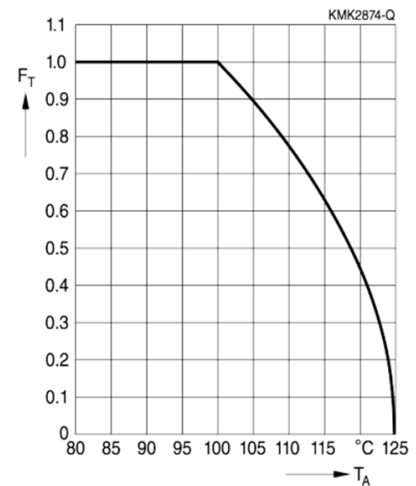


Figure 6: ESR and Thermal derating

From the below

6.8nF ESR=70μΩ

33nF ESR=50μΩ

By linear interpolation, the ESR of a 15 nF capacitor can be estimated as 63.74 μΩ

The power dissipation of each capacitor

$$ESR_u = 63.740 \text{ (}\mu\Omega\text{)}$$

$$I_{rms1} = 1.294 \text{ (Arms)}$$

$$I_{rmsmax} = 2 \text{ (Arms)}$$

$$\begin{aligned} PD_{uW} &= ESR_u \cdot (I_{rms1})^2 \\ &= 63.740 \cdot (1.294)^2 \\ &= 106.771 \text{ (uW)} \end{aligned}$$

The Rth estimation

$$T_{max} = 125$$

$$T_{100} = 100$$

$$\begin{aligned}\Delta_T &= T_{max} - T_{100} \\ &= 125 - 100 \\ &= 25\end{aligned}$$

$$\begin{aligned}PD_{uW_{max}} &= ESR_u \cdot (I_{rms_{max}})^2 \\ &= 63.740 \cdot (2)^2 \\ &= 254.962\end{aligned}$$

$$\begin{aligned}R_{TH} &= \frac{\Delta_T}{PD_{uW_{max}}} \\ &= \frac{25}{254.962} \\ &= 0.098 \text{ (}^\circ\text{C/uW)}\end{aligned}$$

Each capacitor's self-heating and the maximum permissible ambient temperature.

$$\begin{aligned}\Delta_T &= PD_{uW} \cdot R_{TH} \\ &= 106.771 \cdot 0.098 \\ &= 10.469 \text{ (}^\circ\text{C)}\end{aligned}$$

$$\begin{aligned}T_{amb_{max}} &= 125 - \Delta_T \\ &= 125 - 10.469 \\ &= 114.531 \text{ (}^\circ\text{C)}\end{aligned}$$

Understanding the Derating Curve of the Capacitors

One point calculation

$$T_a = 105$$

$$\begin{aligned}\Delta T &= T_{max} - T_a \\ &= 125 - 105 \\ &= 20\end{aligned}$$

$$\begin{aligned}PD_{uW_{max}} &= \frac{\Delta T}{R_{TH}} \\ &= \frac{20}{0.098} \\ &= 203.969\end{aligned}$$

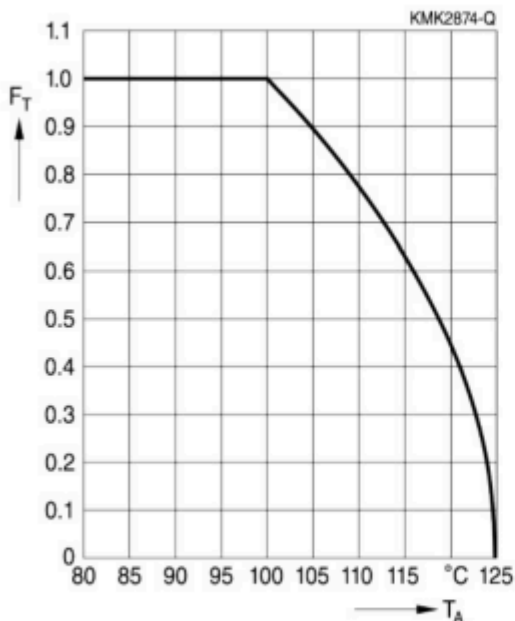
$$I_{rms_{max_{T_a}}} = 1.789$$

$$\begin{aligned}Fa &= \frac{I_{rms_{max_{T_a}}}}{I_{rms_{max}}} \\ &= \frac{1.789}{2} \\ &= 0.894\end{aligned}$$

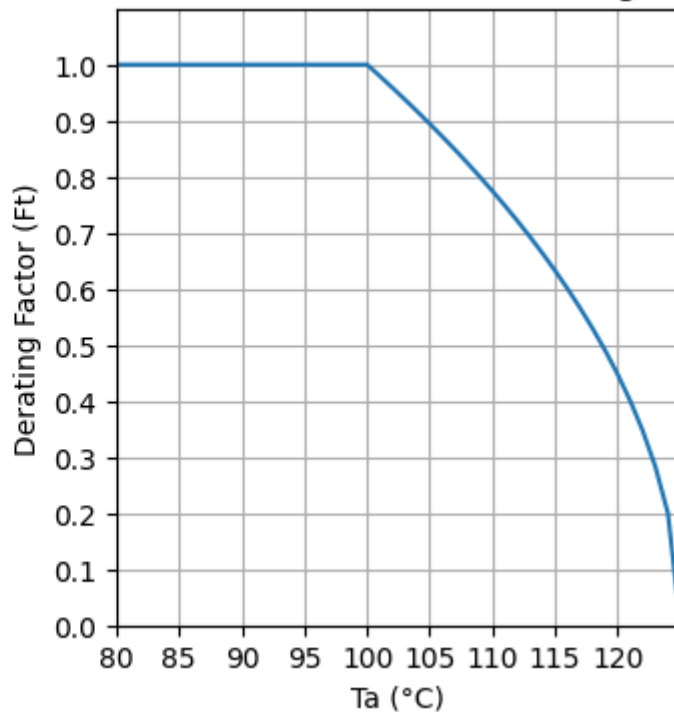
The same calculation is repeated to construct the derating curve.

(80.0, 125.0)

Thermal Derating from datasheet



Calculated Thermal Derating



Resonant capacitors configuration

There are two possible configurations for the resonant capacitors:

- All capacitors in parallel:

which is the classic LLC configuration and offers simplicity in layout.

- Dividing the capacitors between the high side and low side:

which helps balance HV+ and HV-.

Below is a simulation of both solutions. We can see that the voltage and current of each capacitor are almost identical in both configurations, and all other voltages and currents are also very similar.

You can download the LTSPICE file using this [Link](#).

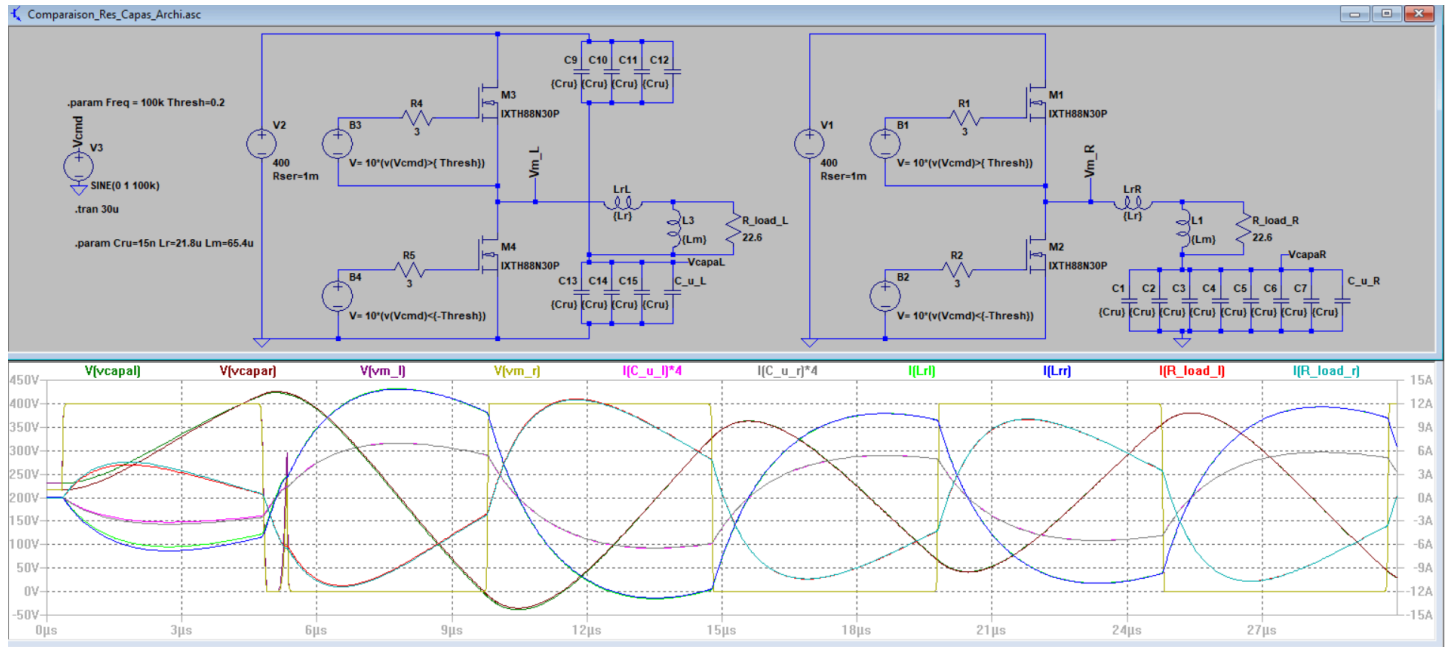


Figure 7: Simulation of resonant capacitor configurations

References

- [1] Hong Huang, *Designing an LLC Resonant Half-Bridge Power Converter*. Available
- [2] B40910 Aluminum electrolytic capacitors datasheet
- [3] B3267*L Film Capacitors
- [4] EMHS Aluminum electrolytic capacitors datasheet