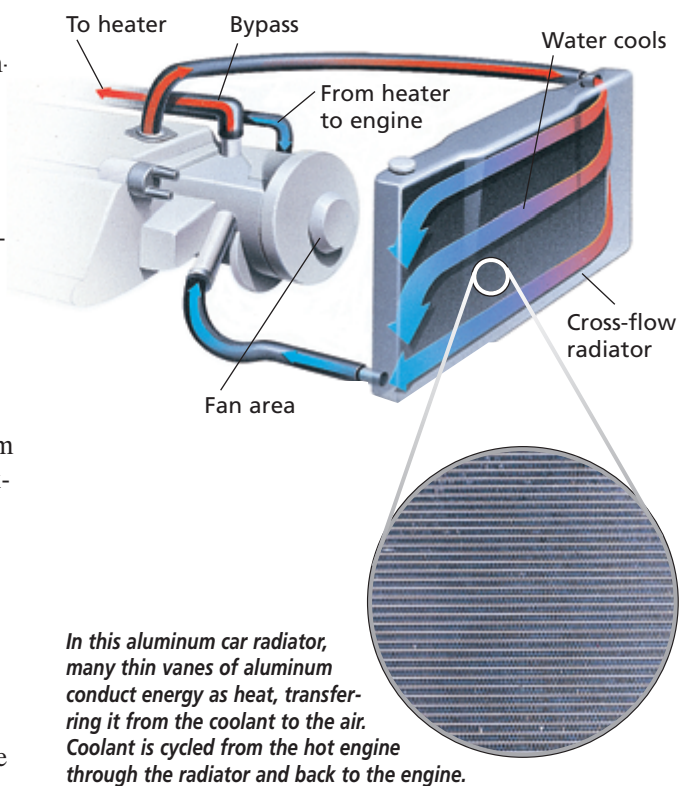


## Aluminum Alloys

Because aluminum has a low density and is inexpensive, it is used to construct aircraft, boats, sports equipment, and other lightweight, high-strength objects. The pure metal is not strong, so it is mixed with small quantities of other metals—usually manganese, copper, magnesium, zinc, or silicon—to produce strong low-density alloys. Typically, 80% of a modern aircraft frame consists of aluminum alloy.

Aluminum and its alloys are good heat conductors. An alloy of aluminum and manganese is used to make cookware. High-quality pots and pans made of stainless steel may have a plate of aluminum on the bottom to help conduct energy as heat quickly to the interior.

Automobile radiators made of aluminum conduct energy as heat as hot coolant from the engine enters the bottom of the radiator. The coolant is deflected into several channels. These channels are covered by thin vanes of aluminum, which conduct energy away from the coolant and transfer it to the cooler air rushing past. By the time the coolant reaches the top of the radiator, its temperature has dropped so that when it flows back into the engine it can absorb more energy as heat. To keep the process efficient, the outside of a radiator should be kept unobstructed and free of dirt buildup.



**TABLE 4A Alloys of Aluminum and Their Uses**

Principal alloying element(s)*	Characteristics	Application examples
Manganese	moderately strong, easily worked	cookware, roofing, storage tanks, lawn furniture
Copper	strong, easily formed	aircraft structural parts; large, thin structural panels
Magnesium	strong, resists corrosion, easy to weld	parts for boats and ships, outdoor decorative objects, tall poles
Zinc and magnesium	very strong, resists corrosion	aircraft structural parts, vehicle parts, anything that needs high strength and low weight
Silicon	expands little on heating and cooling	aluminum castings
Magnesium and silicon	resists corrosion, easily formed	exposed parts of buildings, bridges

\* All these alloys have small amounts of other elements.