

BT-303 (Biochemical Engineering)

Quiz-2

Q1: A strain of *Azotobacter vinelandii* is cultured in a 15-m³ stirred fermenter for alginate production. Under current operating conditions, $k_L a$ is 0.17 s⁻¹. The solubility of oxygen in the broth is approximately 8 x10⁻³ kg m⁻³.

- (a) The specific rate of oxygen uptake is 12.5 mmol g⁻¹ h⁻¹, What is the maximum cell concentration supported by oxygen transfer in the fermenter?
- (b) The bacteria suffer growth inhibition after copper sulphate is accidentally added to the fermentation broth just after the start of the culture. This causes a reduction in the oxygen uptake rate to 3 mmol g⁻¹ h⁻¹. What maximum cell concentration can now be supported by oxygen transfer in the fermenter?

Marks: 2.5+2.5

Q2: In a plug flow enzyme reactor of length L and cross-sectional area A , the substrate (s) entering the reactor with volumetric flow rate of F . The rate of substrate consumption is proportional to the volumetric rate of enzyme reaction ($v = \frac{v_{max}s}{K_m+s}$). Derive an expression for the residence time (t) in terms of substrate concentration and enzyme kinetic parameters.

Marks: 5
