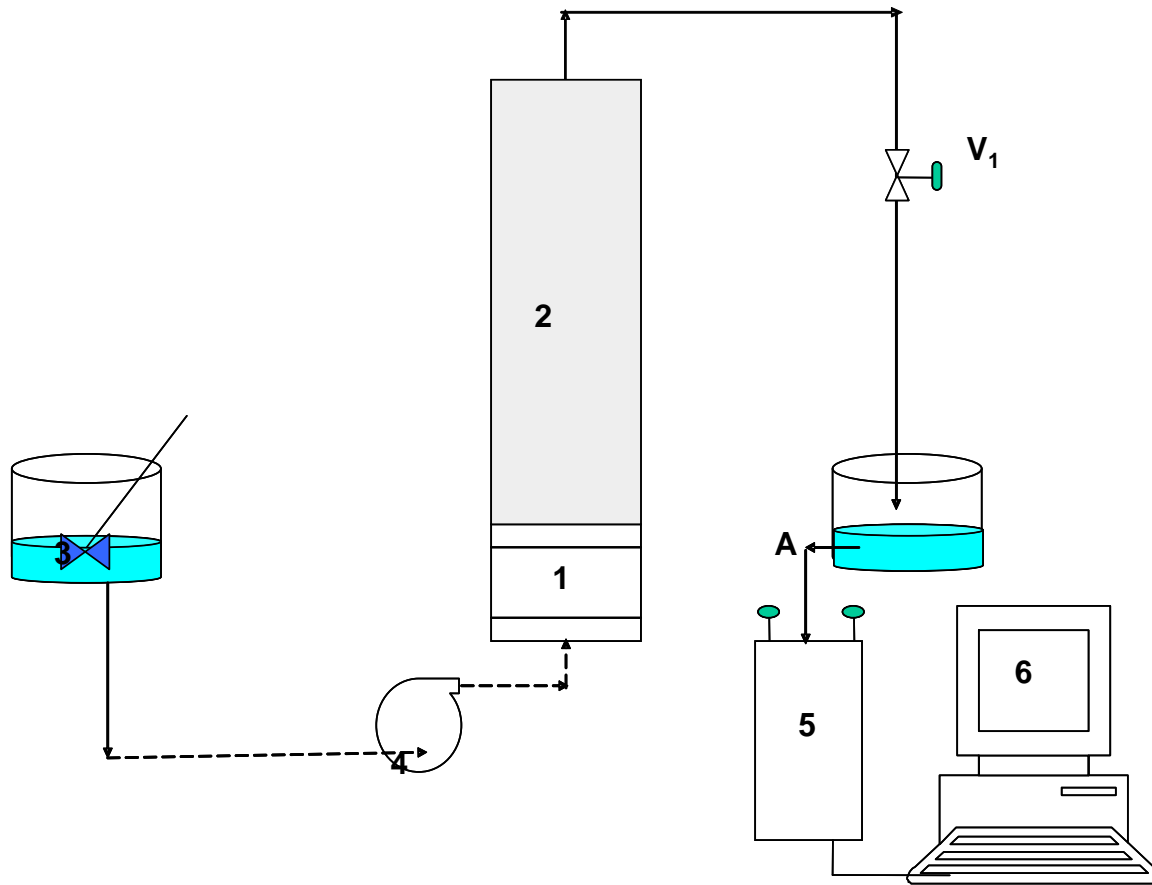


DETERMINISTIC ADSORPTION MODEL FOR WASTEWATER TREATMENT

Experimental Setup



1- Distributor section 2-Test section 3 – Feed tank 4 – Peristaltic pump 5
– Conductivity meter 6 – Computer. A is sampling port for measuring
TDS

Model Assumptions

- Flow is One-dimensional in the vertical direction and uniform across the cross sectional area
- The equilibrium adsorption relation is represented by modified BET adsorption isotherm.
- The bed is fully saturated with liquid.(i.e. all interparticle voids are filled with liquid)
- There is no mass transfer resistance on the liquid side.

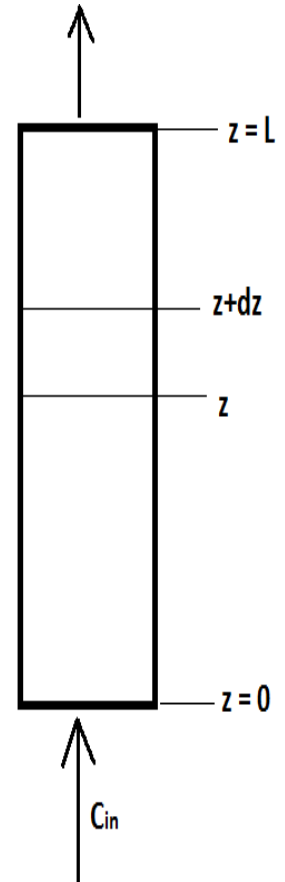
MODELING AND SIMULATION

One dimensional solute transport equation :

Accumulation = input- output + generation

$$(\varepsilon C|_{t+\Delta t} \cdot A \cdot \Delta Z) - (\varepsilon C|_t \cdot A \cdot \Delta Z) = \varepsilon \cdot A \cdot \Delta t \left(-D \cdot \frac{\partial C}{\partial Z} \Big|_Z + uC|_Z \right) - \left(\varepsilon \cdot A \cdot \Delta t \left(-D \cdot \frac{\partial C}{\partial Z} \Big|_{Z+\Delta Z} + uC|_{Z+\Delta Z} \right) - (1 - \varepsilon) \rho \frac{\partial q}{\partial t} A \cdot \Delta Z \cdot \Delta t \right)$$

$$\frac{\partial C}{\partial t} = D \frac{\partial^2 C}{\partial Z^2} - u \frac{\partial C}{\partial Z} - \frac{(1 - \varepsilon) \rho}{\varepsilon} \cdot \frac{\partial q}{\partial t} \quad \dots(1)$$



BET isotherm : for liquid phase Bio-Reactor adsorption

$$q = q_m \frac{k_s C [1 - (N + 1)(k_1 C)^N + N(k_1 C)^{N+1}]}{(1 - k_1 C) [(1 + (\frac{k_s}{k_1} - 1) k_1 C - \frac{k_s}{k_1} (k_1 C)^{N+1})]} \quad \dots(2)$$

When $N \rightarrow \infty$, $q = q_m \frac{k_s C}{(1 - k_1 C)(1 - k_1 C + k_s C)} \quad \dots(3)$

When $N = 1$, $q = q_m \frac{k_s C}{1 + k_s C} \quad \dots(4)$

Where,

N is no. of layers

q_m - monolayer adsorption capacity, mg/g

C - is the equilibrium liquid phase concentration, mg/L

Modeling and simulation

- Solving the one dimensional transport equation with adsorption isotherm equation we will lead to the expression in this form,

$$\frac{\partial C}{\partial t} = D \frac{\frac{\partial^2 C}{\partial z^2} - u \frac{\partial C}{\partial z}}{g(C)} \quad \dots(5)$$

Where $g(C)$ is a function of concentration and it will be different for different situations.

Modeling and simulation

Using Eqs (1) and (2)

$$g(C) = 1 + \frac{(1 - \varepsilon)\rho q_m k_s}{\varepsilon \cdot B^2} [B\{1 - (N + 1)^2(k_1 C)^N + N(N + 2)(k_1 C)^{N+1}\} - A\{k_s - 2k_1 - k_s(k_1 C)^N(N + 1) - 2k_s k_1 C + 2k_1^2 C + (N + 2)k_s(k_1 C)^{N+1}\}]$$

$$\text{here, } A = C[1 - (N + 1)(k_1 C)^N + N(k_1 C)^{N+1}]$$

$$B = (1 - k_1 C) \left[\left(1 + \left(\frac{k_s}{k_1} - 1 \right) k_1 C - \frac{k_s}{k_1} (k_1 C)^{N+1} \right) \right]$$

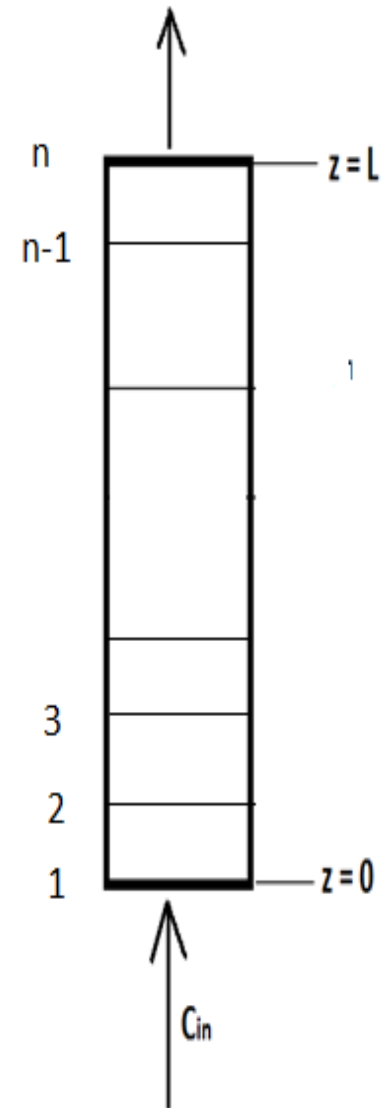
Using Eqs (1) and (3)

$$g(c) = 1 + \frac{(1 - \varepsilon)}{\varepsilon} \rho q_m k_s \frac{[1 - k_1^2 C^2 + k_1 k_s C^2]}{[(1 - k_1 C)(1 - k_1 C + k_s C)]^2}$$

Using Eqs (1) and (4)

$$g(c) = 1 + \frac{(1 - \varepsilon)}{\varepsilon} \frac{\rho q_m k_s}{(1 + k_s C)^2}$$

- To solve Eqs 5 finite difference scheme was used.
- The concentration in the bed is discretized in the spatial direction. For that bed is divided into $n-1$ grids (n grid points).
- The grid points are numbered from 1 to n as we vary Z from 0 (entrance) to L (exit).
- The evaluation of the concentration with time in each node is modeled through ordinary differential equations.



For i th grid point, eq. 5 can be written as

$$\frac{\partial C_i}{\partial t} = D \frac{\frac{\partial^2 C_i}{\partial Z^2} - u \frac{\partial C_i}{\partial Z}}{g(C_i)} \quad \dots(6)$$

By Central difference approximation of $\frac{\partial C}{\partial Z}$ at node 'i' is,

$$\left. \frac{\partial C}{\partial Z} \right|_i = \frac{C_{i+1} - C_{i-1}}{2\Delta Z} \quad \dots(7)$$

By Central difference approximation of $\frac{\partial^2 C}{\partial Z^2}$ at node 'i' is,

$$\left. \frac{\partial^2 C}{\partial Z^2} \right|_i = \frac{C_{i+1} - 2C_i + C_{i-1}}{\Delta Z^2} \quad \dots(8)$$

Modeling and simulation

Using central difference scheme for the derivatives we obtain,

$$\frac{dC_i}{dt} = \frac{D \left(C_{i+1} - 2C_i + C_{i-1} / \Delta Z^2 \right) - u \left(C_{i+1} - C_{i-1} / 2\Delta Z \right)}{g(C_i)} \quad \dots(9)$$

for $i = 1$,

$$\frac{dC_1}{dt} = \frac{D \left(C_2 - 2C_1 + C_0 / \Delta Z^2 \right) - u \left(C_2 - C_0 / 2\Delta Z \right)}{g(C_1)} \quad \dots(10)$$

Similarly for $i = n$,

$$\frac{dC_n}{dt} = \frac{D \left(C_{n+1} - 2C_n + C_{n-1} / \Delta Z^2 \right) - u \left(C_{n+1} - C_{n-1} / 2\Delta Z \right)}{g(C_n)} \quad \dots(11)$$

Initial and boundary conditions

- Initial condition is: $C(t=0) = 0$; for $0 < z < L$
- Closed Danckwerts Boundary condition
- Boundary conditions are

At $z=0$ (entry)

$$uC_{in} = -D \frac{\partial C}{\partial z} + uC$$

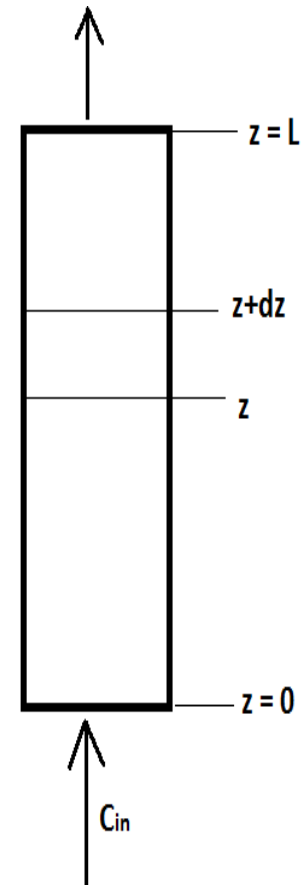
At $z = L$ (exit)

$$uC(L^+) = uC(L^-) - D \frac{\partial C(L^-)}{\partial z}$$

imposing continuity of concentration at the exit of the bed we obtain

$$D \frac{\partial C(L^-)}{\partial z} = 0$$

$$uC(L^+) = uC(L^-)$$



Using central difference scheme for boundary condition at the inlet and the outlet of the tower

$$C_0 = C_2 - \frac{2u\Delta Z}{D}(C_1 - C_{in})$$

$$C_{n+1} = C_{n-1}, \quad \text{At node n}$$

Thus Eq. (11) will be reduced to

$$\frac{dC_n}{dt} = \frac{\left(2D/\Delta Z^2\right)(C_{n-1} - C_n)}{g(C_n)}$$

These n differential Equations are subjected to n initial condition. The concentration evolution with time was obtained using MATLAB

Initial and boundary conditions: recycle mode

Initial and boundary conditions

❖ Initial conditions:

$$C(t=0) = 0; \quad \text{for } 0 < z < L \quad \text{and} \quad C_{\text{tank}} = C_{\text{feed}}$$

❖ Boundary conditions :

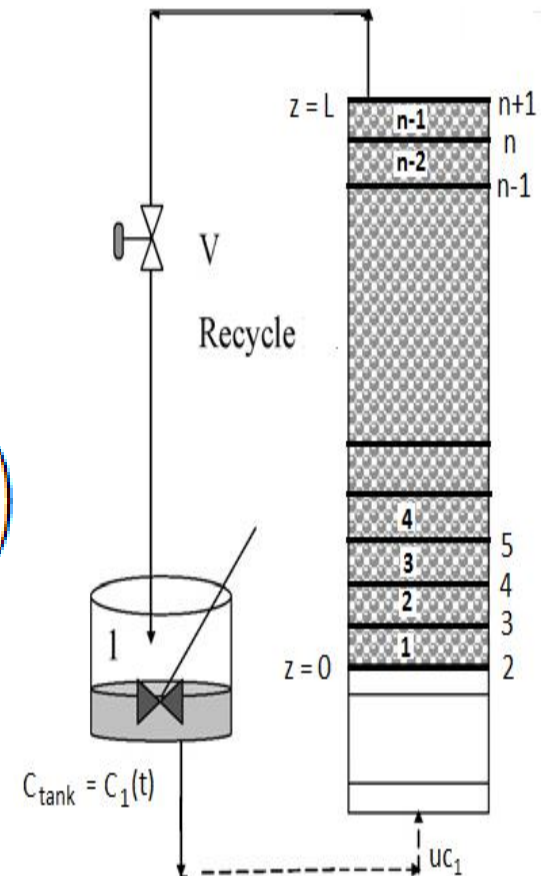
At $z=0$ (at node 2 i.e. inlet) $uC_{\text{tank}} = \left(-D \cdot \frac{\partial C}{\partial Z} \Big|_2 + uC|_2 \right)$

At $z = L$
(exit)

$$uC(L^+) = -D \frac{\partial C(L^-)}{\partial Z} + uC(L^-)$$

$$D \frac{\partial C(L^-)}{\partial Z} = 0$$

$$uC(L^+) = uC(L^-)$$



Modeling and simulation: Recycle mode

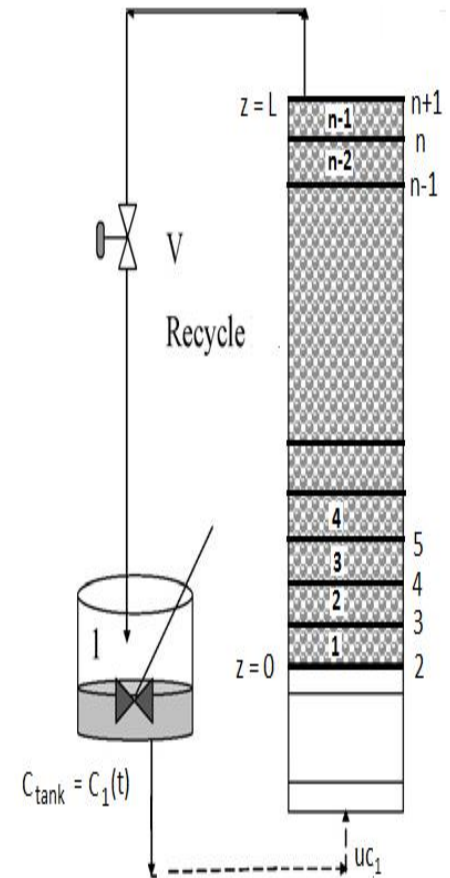
For tank Accumulation = Input - Output

$$V \frac{dC_{\text{tank}}}{dt} = v[C(L) - C_{\text{tank}}]$$

$$\frac{dC_{\text{tank}}}{dt} = \frac{v}{V} [C(L) - C_{\text{tank}}]$$

$$\frac{dC_1}{dt} = A_1 [C(L) - C_1] \quad A_1 = \frac{v}{V}$$

$$\frac{dC_1}{dt} = A_1 [C_{n+1} - C_1] \quad C_{\text{tank}} = C_1$$



Modeling and simulation: Recycle mode

BET isotherm

$$q = q_m \frac{k_s C [1 - (N + 1)(k_1 C)^N + N(k_1 C)^{N+1}]}{(1 - k_1 C) [(1 + (\frac{k_s}{k_1} - 1) k_1 C - \frac{k_s}{k_1} (k_1 C)^{N+1})]}$$

$$\text{For } N \rightarrow \infty \rightarrow q = q_m \frac{k_s C}{(1 - k_1 C)(1 - k_1 C + k_s C)}$$

$$\frac{\partial C}{\partial t} = D \frac{\partial^2 C}{\partial Z^2} - u \frac{\partial C}{\partial Z} - \frac{(1 - \varepsilon)\rho}{\varepsilon} \cdot \frac{\partial q}{\partial t}.$$

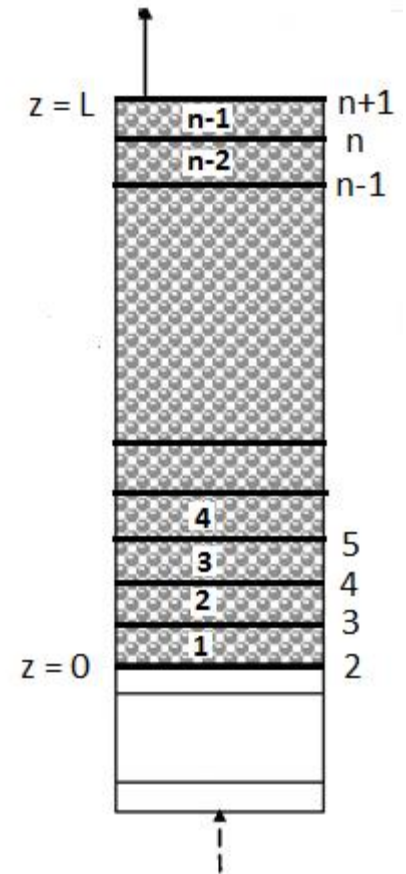
One dimension solute transport equation

The concentration in the bed is discretized in the spatial direction.

$$\frac{\partial C}{\partial t} = D \frac{\frac{\partial^2 C}{\partial z^2} - u \frac{\partial C}{\partial z}}{g(C)}$$

Where $g(C)$ is a function of concentration

For that bed is divided into $n-1$ grids using n grid points (from 2 to $n+1$).



In packed bed At i^{th} node

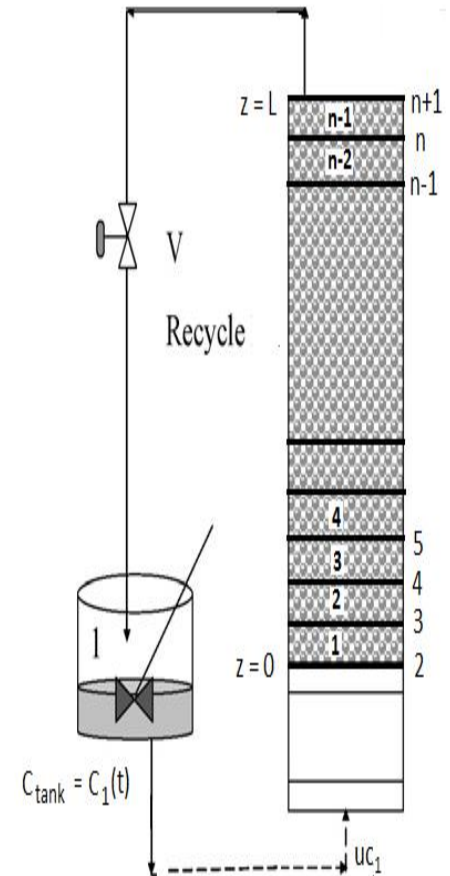
$$\frac{dC_i}{dt} = \frac{D \left(C_{i+1} - 2C_i + C_{i-1} / \Delta Z^2 \right) - u \left(C_{i+1} - C_{i-1} / 2\Delta Z \right)}{g(C_i)}$$

At node 2

$$\frac{dC_2}{dt} = \frac{D \left(C_3 - 2C_2 + C_1' / \Delta Z^2 \right) - u \left(C_3 - C_1' / 2\Delta Z \right)}{g(C_2)}$$

$$uC_{\text{tank}} = \left(-D \cdot \frac{\partial C}{\partial Z} \Big|_2 + uC|_2 \right)$$

$$uC_{\text{tank}} = \left(-D \cdot \frac{\partial C}{\partial Z} \Big|_2 + uC|_2 \right) \longrightarrow C_1' = C_3 - \frac{2u\Delta Z}{D} (C_2 - C_1)$$



From node 3 to n

$$\frac{dC_i}{dt} = \frac{D \left(C_{i+1} - 2C_i + C_{i-1} / \Delta Z^2 \right) - u \left(C_{i+1} - C_{i-1} / 2\Delta Z \right)}{g(C_i)}$$

At node n+1 (exit)

$$\frac{dC_{n+1}}{dt} = \frac{D \left(C_{n+2} - 2C_{n+1} + C_n / \Delta Z^2 \right) - u \left(C_{n+2} - C_n / 2\Delta Z \right)}{g(C_{n+1})}$$

$$uC(L^+) = -D \frac{\partial C(L^-)}{\partial Z} + uC(L^-) \quad D \frac{\partial C(L^-)}{\partial Z} = 0$$

$$uC(L^+) = uC(L^-) \longrightarrow C_{n+2} = C_n$$

$$\frac{dC_{n+1}}{dt} = \frac{\left(2D / \Delta Z^2 \right) (C_n - C_{n+1})}{g(C_{n+1})}$$

So we get n+1 ODEs subjected to n+1 initial conditions

which can be solved using MATLAB.