BT-303 (Biochemical Engineering)

Mid-Sem Examination

Date: 21.09.2023 Total Marks: 30

A bacterial strain is grown in a continuous culture, consists only of sterile feed. Assuming that the bacteria is exhibiting Monod growth kinetics with balanced growth:

- (a) Derive the expression for biomass (x) and limiting substrate (s) inside the reactor.
- (b) Derive the expression for maximum dilution rate (D) and the condition to avoid washout.
- (c) Derive the expression for D_{max} (maximum dilution rate) to achieve maximum biomass productivity.

 Marks: 4+2+2=8

The specific growth rate for inhibited growth due to substrate inhibition in a chemostat is given by the following equation:

$$\mu_g = \frac{\mu_m S}{K_{s.} + S + \frac{IK_s}{K_I}}$$

Where, $S_0 = 10$ g/l, $K_S = 1$ g/l, I = 0.05 g/l, $Y_{X/S} = 0.1$ g cells/g substrate $X_0 = 0$ g/l, $K_I = 0.01$ g/l, $\mu_m = 0.05$ h⁻¹, $k_d = 0$

- (a) Determine X and S as a function of D when I=0
- (b) With inhibitor added to the chemostat, determine the effluent substrate concentration and X as a function of D
- (c) Determine the cell productivity, as a function of dilution rate. Marks: 3+3+2 = 8

For the particular strain of *S. cerevisiae* employed, the maintenance coefficient is 0.18 kg kg⁻¹ h⁻¹, Y_{xs} is 0.11 kg kg⁻¹, Y_{PX} is 3.9 kg kg⁻¹ and μ_{max} is 0.4 h⁻¹. It is decided to investigate the possibility of using *Zymomonas mobilis* bacteria instead of yeast for making ethanol. *Z. mobilis* is known to produce ethanol under anaerobic conditions using a different metabolic pathway to that employed by yeast. Typical values of Y_{xs} are lower than for yeast at about 0.06 kg kg⁻¹; on the other hand, the maintenance coefficient is higher at 2.2 kg kg⁻¹ n⁻¹. Y_{px} for Z. mobilis is 7.7 kg kg⁻¹; μ_{max} is 0.3 h⁻¹.

Equation for formation of ethanol from glucose:

$$C_6H_{12}O_6 \rightarrow 2C_2H_5OH + 2CO_2$$

(a) From stoichiometry, what is the maximum theoretical yield of ethanol from glucose?

- (b) S. cerevisiae and Z. mobilis are cultured in batch fermenters. Predict the observed product yield from substrate for the two cultures.
- (c) What is the efficiency (observed product yield/theoretical product yield) of ethanol production by the two organisms? Efficiency is defined as the observed product yield from substrate divided by the maximum or theoretical product yield.
- (d) How does the specific rate of ethanol production by *Z. mobilis* compare with that by *S. cerevisiae*?

Marks: 2+2+2+2 = 8

Q4: Define following:

- Active transport with example
- (b) Passive diffusion
- (c) Adenylate Energy Charge
- (d) Enzyme level regulation with schematic

Marks: 2+1+1+2=6